



948, 1200, 12/50 & 13/60

PARTS & ACCESSORIES CATALOGUE







THE RIMMER BROS SERVICE

WE HAVE THE **PARTS**

WE GUARANTEE THE QUALITY

WE'RE KEEN ON **PRICE**

> **WE DELIVER FAST**

WE KNOW YOUR CAR





Conceived at Standard-Triumph in 1956, the Herald was launched 3 years later with a design by Giovanni Michelotti. Although it was competing in the small-car market with cars like the Mini and Anglia, it achieved reasonable success, with over half a million cars built during just over a decade.

Press comment was favourable on launch day. The car's advantages were its economy, its separate chassis, ease of maintenance, and its remarkable turning circle (designed to match a London taxi).

On the debit side, the car was costing more than its target price, it acquired an instant reputation for poor finish, and it was definitely underpowered.

The original engine was a 948cc 4-cylinder unit. Other features of the car included independent front suspension, rack and pinion steering, adjustable/ telescoping steering column, and independent rear suspension with swing axle transverse leaf and spring layout.

First out, in April 1959, came the Saloon and the Coupe, to be joined later in the year by the Twin Carb Saloon and the Convertible. Soon there was an attempt to overcome the pricing problem by introducing an ultrabasic Herald 'S', but this was short-lived.

In any event, the car's problems were smaller than those of the company, which fell badly into the red during 1960, more the fault of the market than the product. The outcome was the acceptance of a bid from Leyland in 1961, which actually took the Herald into the same stable as the Mini with which it was competing!

Around the same time came the new Herald 1200, with its 1147cc engine at the head of a list of mechanical changes. Externally the car remained virtually identical. There was an Estate and a restyled Coupe in 1961, although the Coupe ceased production in 1964.

The 1200 Saloon was to be made until 1970. In 1967 it was joined by the 13/60, which had a 1296cc engine and was easily distinguishable by the Vshaped front it borrowed from the Vitesse.

When the production line ceased rolling in 1971, 13/60 Convertibles and Estates were the last models to come from it.

HELPING YOU CARE FOR YOUR HERALD

The Triumph Herald is an ideal car for an enthusiast to maintain. With its separate chassis, its simple system of bolt-on components, and the front-end access afforded by the forward hinging bonnet, it is easy to care for.

But, for a car where even the later models ceased production in 1971, far less easy is to continue to find good quality parts. and this is where Rimmer Bros come into our own.

BRITISH MOTOR ERITAGE

Heritage Approval means that Rimmer Bros meet strict criteria regarding quality of service, product knowledge, financial stability, premises and that they carry a broad range of Heritage Original Equipment parts in stock.

classic sector are approved to display the accreditation sign. Rimmer Bros have been Heritage approved for Triumph & Rover SD1 since 1987.



Customer Benefits

The quality of service you receive is of the highest order and you know you are dealing with the best companies in the classic sector.

British Motor Heritage product British Motor Only the premier companies in the Heritage Approved is produced to the highest standards. mostly from the original tooling and to the original specification. All of the product is identified by the distinctive product label.

THE CARS WE SPECIALISE IN

As well as caring for your Herald, we also concentrate on Vitesse, TR2, TR3, TR4, TR5, TR6, TR7/8, Stag, Spitfire, GT6, 2000/2500/2.5Pi, Dolomite, Rover SD1, Range Rover, Discovery, Freelander, Defender, 90/100 & Land Rover 'Series' vehicles.

Additionally, we also supply parts for MG Rover cars - Rover 100/200/400/600/800/25/45/75/ZT & MGF.

Please refer to inside rear cover for details on all our catalogues.



UK-WORLDWIDE -



SO WHERE DO WE GET OUR PARTS

Wherever possible we supply original stock from BL/Rover sources - lots of parts are still manufactured. Where this fails, we sometimes have parts re-manufactured. We have Heritage approval to do this, because we have satisfied them as to our quality control standards, and we use original tooling and factory drawings where these are available. Where original parts are unavailable and the cost of re-manufacture is prohibitive, we may supply a suitable alternative or in certain cases offer a used (non safety critical) part.



THE STOCK WE NEED TO GIVE THE SERVICE YOU NEED

Our degree of specialisation means two things.

Firstly, our people know the cars we're dealing with inside and out, and can give you any advice you might need regarding part selection.

Secondly, we are able to stock in depth just about any part you might need. Triumph House is our latest HQ, acquired in 1991. With over 75,000 square feet of warehousing alone, it is a cavernous building, and it needs to be! It currently contains more than 350,000 recorded part numbers with over 30,000 stock lines, and we hold as many of each as necessary to make it almost impossible to run out of stock.

All other aspects of our operation receive equal emphasis. A truly efficient mail order and stock control system. The latest racking and storage facilities for fast and accurate "order picking." Careful packaging and despatch procedures.



This company really is owned by two brothers named Rimmer. Bill and Graham started their business from humble beginnings in the early 1980s, and it has grown to be one of the leading organisations of its kind in the world, supplying parts Worldwide to an ever growing list of customers.

Both Bill and Graham still work full-time in the business, helped now by over 60 members of staff.

The main qualification of membership of our staff is a recognition that our customers, and our company reputation, depend on our ability to get every aspect of our service right first time.



COMMITMENT TO CUSTOMER SERVICE

Helpful - Accurate -Fast - Efficient

The overall objective at Rimmer Bros is to achieve customer satisfaction at all times.

Our people know your car well, and every member of our staff is dedicated in helping to preserve Classic Cars.

Our computer system gives up-to-the minute information regarding availability and the price of any item.

We have an enviable reputation for despatching goods when the customer needs it, quickly and efficiently.

We try to make all our systems and documentation easy to follow and use, and make sure that our catalogues and price guides really do help our customers choose the right parts easily, first time.



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ORDERING BY E-MAIL AND THE INTERNET

For Internet surfers our web site holds details on all our parts catalogues and has an on line ordering facility. Use our E-Mail address for sending your order or parts enquiry. State if you require us to confirm prices, as they can sometimes alter at short notice.

www.rimmerbros.co.uk

E-Mail: sales@rimmerbros.co.uk



Order through our website using our secure on-line ordering system!

All the latest news, special offers, products and prices just a 'click' away.

HOW TO

THIS CATALOGUE & OUR PRICE GUIDE

There are no prices in this catalogue. Use it to select the parts you need, then check their cost by referring to our web site or the separate Price Guide (or CD rom) which represents the other half of our ordering system. The price guide is updated and reprinted more frequently, but we ask that you confirm all prices when ordering. It may also list additional parts (new lines) that we have introduced since this catalogue was printed, and it has more detailed information about ordering & delivery methods. It also has information on warranties and a 'Trouble Shooter Guide'.

ORDERING BY PHONE

Please quote your home postcode and part numbers where possible. This gives instant access to our computerised records and stock control system. If you have any difficulty in selecting the parts you need, our expert staff can help.



UK Payment for Phone Orders

(See also "Overseas Orders & Payment.")

When you have checked on price, availability and delivery costs you can place your order by phone using Visa, MasterCard, Delta/Connect, Maestro, Solo, American Express, Diners Club, or JCB. You will need to tell us the card number, expiry date (or issue number), cardholder's full name and registered card address.

After Hours Ordering Service

We operate a 24-hour answering/ordering service which is available to card holders out of normal hours for both UK and Overseas customers. Just leave all necessary details on our telephone voice mails, ie your vehicle type, year, model, the parts and/or the part numbers you require, plus your name, address (inc, postcode), credit card details and delivery address (if different).

Writing out these details before phoning usually helps a caller to give us clear instructions. If at all possible, please also leave a daytime telephone number.

ORDERING BY POST

Triumph House, Sleaford Road, Bracebridge Heath, Lincoln, LN4 2NA, England.

We ask you to phone first if at all possible - to check your parts selection, and to advise of delivery charges. Because prices and availability sometimes change, we can also confirm the exact remittance needed, avoiding unnecessary delays. If you have not been able to telephone, please give us all possible information - car type/year, RH or LH, front/rear etc - so we can check your selection (including your name, address and postcode) in all correspondence.

Use our Order Form if you can. It asks specifically for all the details we might need. Please photostat or request additional copies of the order form if required.

UK Payment for Post Orders (See also "Overseas Orders & Payment.")

Send your remittance with the order. The 'Pricing' section in the Price Guide tells you how to calculate the amount.

We accept payment by personal cheque even if the cheque guarantee card limit is exceeded. All we require is your full name and address on the back of the cheque along with your cheque card number and for business cheques, a relevant letterhead. Cheques or P.O.s made out "Rimmer Bros Ltd" please.

Note, if you are unsure as to the exact amount to send, you can write across the top of your cheque, "Cheque Value Not To Exceed \pounds ...". You can post us your credit card details if you prefer. If you send cash, note that we cannot accept responsibility for any loss, so registered mail is essential. Bank drafts and Building Society cheques are also accepted. For Bank Transfer information see Price Guide.

ORDERING BY FAX

UK CUSTOMERS: 01522 567600 OVERSEAS CUSTOMERS: +44 1522 567600 See also "Overseas Orders & Payment."

Another facility for customers who wish to make enquiries, or order by credit, debit or charge card. Again, we will need your name, address (inc. postcode), credit card details and delivery address (if different). Plus fullest possible car/parts details - as for orders by post.

ORDER

COLLECTING IN PERSON

If you wish to 'call and collect', you will always be made welcome at our shop and sales counter during business hours. Our Visitor Information Centre has lots of interesting details of each production model and the factories where they were produced.

Customers drive here regularly from all over Europe. Lincoln is a historic Cathedral city and is an excellent place to visit. We're about 2 miles south of Lincoln on the A15 Lincoln to Sleaford road (see map on back cover). We advise you to pre-check by phone that we have the part/s you want in stock.

We accept payment by credit card, cash, bank draft, travellers cheque, building society cheque, and personal cheque (when presented with a cheque card) even if the cheque card limit is exceeded, and by business cheque with accompanying letterhead.

PRICING

For full information and details on prices, VAT, & VAT exempt export sales, please refer to our web site or the latest Price Guide. Written quotations are available on request, for parts and/or delivery charges. Please confirm all prices when ordering - prices and availability can sometimes change at short notice. Please note that our latest prices can be found on our web site.

OVERSEAS ORDERS & PAYMENT

We supply parts to car owners Worldwide. We have thousands of customers in Europe and regularly send parts as far afield as Australia, North America, Africa and the Far East. Delivery costs of course, vary greatly (depending on size/weight/ urgency). We can quote accurately for the cost of parts and delivery once your requirements are known.

Our Multi-language European Order Forms explain how to order parts in English, Italian, German, Spanish and French.



TEL: +44 1522 568000 FAX: +44 1522 567600

E-MAIL: sales@rimmerbros.co.uk

Payment By Export Customers:

There is a choice of payment methods for customers overseas;

- A) Credit card. Debit card or Charge card.
- B) Bank cheque in ££s sterling (Drawn on a London Bank)
- C) Travellers Cheques (signed) in ££s sterling.
- D) Giro Cheques in ££s sterling.
- E) By Bank Transfer see Price Guide.

PLEASE NOTE THAT ALL TRANSACTIONS MUST BE IN ££s STERLING.

CHOICE OF DELIVERY METHODS

(For Further Information/Cost Details, Please Refer to Price Guide)

UNITED KINGDOM

There are numerous delivery options for the UK mainland ranging from Post to overnight carrier services. We can advise of the best method of despatch when you telephone. The type of service that we recommend depends upon the size, weight and urgency of the parts you require.

Our price guide indicates the approximate costs, and we will confirm the final invoice total at the end of the call if required.

WORLDWIDE (NON EC COUNTRIES)

We started exporting parts Worldwide in 1982, and since then we have gained an excellent reputation for our speed & efficiency of service.

Delivery costs are based on size, weight, and method of delivery. We have discounted rates with well known carriers, so costs are kept to a minimum. Send us a list of the parts you need (using post, phone, fax or E-Mail), tell us quantities and urgency, and we will work out the best delivery method and quickly advise you of the cost.

Written quotations are available on request.

EC COUNTRIES

The European Community Single Market permits the free movement of goods between all EC countries. This allows us to provide a superb service to all our customers within the EC, with the benefits of improved delivery - via lower charges and easier documentation. Deliveries can be easily arranged using air or surface transport. Our Price Guide indicates approximate costs.

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NEW & RECONDITIONED PARTS

Almost every part we list is sold brand-new, but in many instances we also offer you the facility to buy "Reconditioned (usually giving us your old component in part-exchange).

Where there is a reconditioned version of a part, you will find the letter 'R' added at the end of the part number.

EXCHANGE SURCHARGES (REFUNDABLE)

Where parts are sold on an exchange basis, an "Exchange Surcharge" is applied – a deposit in effect, which is refunded to you when your old unit is received by us. This system allows you to make an exchange without having to send the old unit first ... it can often prevent your vehicle being off the road. The amount of the Exchange Surcharge is shown in the Price Guide in italics below the part number.

Before returning your old unit, please telephone our customer service dept on 01522 568000 in order to obtain a return authorisation number. See reverse of invoice for full details of return procedure. Units must be drained of oil, water and be serviceable; we reserve the right to retain all or part of the surcharge if the unit is irreparable, damaged, incomplete or not identical to the type supplied.

SELECTED USED PARTS

We are often asked for parts that are no longer available, where the cost of re-tooling or re-manufacturing is prohibitive, and there is little or no chance of the part becoming available. We have also found that some customers prefer the option of being able to buy a (non safety critical) used alternative, where perhaps the cost of a new part is unjustified.

Over the years, we have acquired many parts which are suitable for re-sale. You will find these parts listed in the Price Guide under the same part number reference as new but with a 'U' suffix. All used parts have been cleaned and inspected and are sold as serviceable when fitted.

"Errors & Omissions Excepted. All parts offered subject to availability.

All part numbers, illustrations and photographs used in this catalogue are intended for reference/identification purposes only, and are not necessarily an exact representation of the goods supplied. Whilst we make every effort to ensure the accuracy of product descriptions in this catalogue, they are based upon information supplied by the manufacturer/distributor at the time of publication. There may be occasions - due to circumstances beyond our control when specifications are changed, or when goods become temporarily unavailable. Certain part numbers have been superseded to an alternative number when a later version or

undated specification is offered



It was 1956 when work first started on project Zobo which later became the Herald we all know, love and drive today. However if the chairman of BMC Sir Leonard Lord had not had a disagreement with the MD of Standard-Triumph Alick Dick, then Zobo may have turned into a completely different car. Standard -Triumph had hoped to renew a long term contract with a subsidiary of BMC for building bodies of the yet to be announced new model. However due to the rebuff and a lack of capacity at the other body building company Pressed Steel Co, a major rethink was required. Standard-Triumph did not want to be beholden to outside contractors for monocoques and a lack of in house pressing capacity, the decision was made to go down the separate chassis route. Although at the time it was seen as a retrograde step compared to the monocoque construction now being used by all the other major manufacturers, it did however offer several advantages.

Firstly it enabled Triumph to manufacture the body panels in smaller sections and thus gave a greater choice of smaller scale suppliers. It obviated the need for assembly jigs, and finally, and probably most importantly, it enabled various body styles to be easily produced with the minimum of modification.

If the styling had been left to Triumphs own internal stylists, we would never have had the benefit of the stylish bodywork that graces the Herald. In fact when project Zobo was initiated in 1956 the in house initial designs were dumpy to say the least. Some people even went as far to say that it resembled a mechanical bathtub on wheels. It needed a styling miracle, and that miracle came along in the spring of 1957 when the Standard-Triumph management team were introduced to Giovanni Michelotti.

Michelotti delivered the prototype on Christmas Eve 1957. Apart from a few details like bonnet latches, tail lamps, grille and badging, what he delivered was identical to how the coupé version of the Herald looks today. The Zobo prototype X608 and other pre production prototypes were put through a variety of testing including a trip to Tangier.

The Herald was launched in 1959 at the Albert Hall by Bob Monkhouse. The coupé and saloon models were displayed and, as a unique piece of theatrical display, a team of mechanics built up a car from sub assemblies in four minutes, after which it was started and driven away.

At the launch the coupé cost £731 and the less powerful saloon came in at £702 including purchase tax. Sales were initially good with a high level of interest from the motoring press. Unfortunately the Herald was more expensive than the competition (a Ford Anglia 105E was £92 less and you could buy a Morgan 4/4 for the same price as the Herald). With the financial problems of the time, it was not good news. Normally Triumph reacted to falling sales by dropping prices, however instead as they had just been taken over by British Leyland, they launched a stripped out version called the Herald S which was sold at £664.

just been taken over by British Leyland, they launched a stripped out version called the Herald S which was sold at £664. From this start a whole range of models were produced; 948, S, 1200, Courier van, 12/50 & 13/60 in a variety of body styles. (Coupé, saloon, convertible and estate). A total of 521902 cars were sold. Together with all the models based on this original chassis design, the Vitesse, Spitfire, GT6 and Bond ranges gave a total just short of a million cars.

VEHICLE PRODUCTION & SPECIFICATION SUMMARY

MODEL	PRODUCTION DATES	TOTAL BUILT	COMMISSION NUMBERS
948 & Herald S	March 1959 to June 1961 (Jan 1964 for Herald S)	76860	G1 to G66994 (G73751SP for Herald S)
948 Twin carb	September 1959 to March 1961	11392	GY1 to GY11392
948 Coupé	February 1959 to June 1961	15157	Y1 to Y23428
948 Convertible	March 1960 to June 1961	8262	Y5632CV to Y23428CV
1200 Saloon	February 1961 to December 1970	201142	GA1DL to GA249873DL
1200 Coupé	February 1961 to October 1964	5319	GA609CP to GA162103CP
Courier Van	February 1962 to October 1964	5136	GA44651V to GA163205V
1200 Convertible	February 1961 to September 1967	43295	GA266CV to GA234868CV
1200 Estate	March 1961 to September 1967	39819	GA4414SC to GA234990SC
12/50 Saloon	December 1962 to September 1967	53267	GD1RS to GD55689RS
13/60 Saloon	August 1967 to December 1970	40433	GE1DL to GE78335DL
13/60 Convertible	August 1967 to September 1971	15467	GE5CV to GE83432CV
13/60 Estate	August 1967 to September 1971	11172	GE4SC to GE83433SC

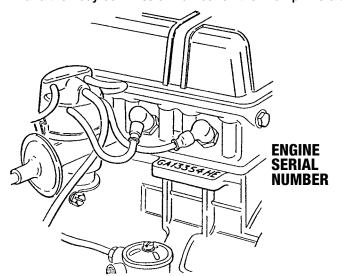
MODEL SUFFIX LETTERS MODEL TYPE	SUFFIX LETTERS
Saloon	DL
Coupe	CP
Convertible	CV
Sun Roof (Factory)	RS
Left Hand Drive	L

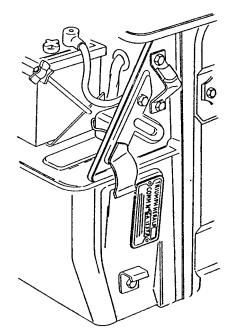
CAPACITIES FUEL	
1200 Saloon and Convertible	6 ¹ / ₂ Gallons (30 litres)
948 all models and S	7 Gallons (32 litres)
All estate models* *Some late 13/60 models had the larg OIL	9 Gallons (41 litres) er Vitesse tank fitted (8 ³ /4 Gallons)
Engine	7 Pints (4 litres)
Gearbox	1 ¹ / ₂ Pints (0.9 litre)
Rear Axle	1 Pint (0.6 litre)
Cooling	11 pints (6.25 litres)

	OUR VEHICLE DETAILS R VEHICLE DETAILS HERE FOR EASY REFERENCE	RENCE
Model		
ear of Manufacture		
/IN/Chassis Number		
Engine Type		
Engine Number		
Gearbox Type		
Paint Code		
rim Code		

ENGINE & COMMISSION NUMBERS

These illustrations show where to locate the Engine number and the Body Commission number on the Triumph Herald.





COMMISSION NUMBER

This number is stamped on a plate attached to the L.H. side of the scuttle.

DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO.

QUICK FINDER

This section will help you quickly find the parts which are most frequently called for. Each part is then listed again under its appropriate section later in the catalogue.

Service Items

Oil Filter Element;		
948 only	(1)	GFE107
All other models	(1)	GFE119
Adaptor for 948	(1)	12G2518
Use to adapt GFE119 if GFE107 is u	navaila	able.
Air Filter Element;		
948	(1)	GFE1009
All others	(1)	GFE1015
Oil Pressure Switch	(1)	GPS117
Distributor Cap;		
Side entry	(1)	GDC114
Top entry	(1)	GDC103
Rotor Arm	(1)	GRA101
Condenser	(1)	GSC111
Contact Breaker Points	(1)	GCS101
Spark Plugs;		
948,1200,12/50 Standard	(4)	GSP4366
948,1200,12/50 Double Core	(4)	GSP4366HP
13/60		
Standard	(4)	GSP4362
Double Core	(4)	GSP6462
Plug Lead Set;		
Std Side entry	(1)	RH5096
Std Top Entry	(1)	GHT146
Silicone Top Entry	(1)	GHT146S
Ignition Coil;		
Standard	(1)	GCL110
Hi Performance	(1)	GCL110HP
Must not be used with Luminition E	lectro	nic ignition.
Fan Belt;		
948,1200,12/50	(1)	GCB11038
13/60	(1)	GCB11025
Wiper Blade	(2)	GWB112
Fuel Filter (Inline)	(1)	GFE7004





Engine Service Kits

Engine Service Kit;
Inc, plugs, points, condenser, air filter, oil filter & fan belt.
948 (1) RH5350

1200, 12/50 (1) **RH5078** 13/60 (1) **RH5104**



Head Gasket Set;		
948	(1)	RH5351
1200, 12/50	(1)	GEG117
13/60	(1)	AJM1149
Head Gasket only;		
948	(1)	GEG344
1200, 12/50	(1)	AJM314
13/60	(1)	AJM374
Rocker Cover Gasket	(1)	AJM414
Exhaust/Inlet Manifold Gasket;		
948, 1200, 12/50	(1)	GEG615
13/60	(1)	AJM648
Gasket Manifold to Down Pipe;		
948	(1)	GEG716
1200 Single Carb 1962 to 1967	(1)	GEG717
1200 Single Carb 1967 to 1970	(1)	GEG702
1200 Twin Carb 1967 to 1970	(1)	GEG702
12/50	(1)	GEG702
13/60	(1)	GEG701
Timing Cover Gasket	(1)	211126
Front Engine Plate to Block Gasket	;	
948, 1200, 12/50	(1)	205457
13/60	(1)	215350
Sump Gasket Set;		
Inc Seals, not GK Engines	(1)	GEG216K
Inc Seals GK Engines	(1)	AJM279K
Less Seals not GK Engines	(1)	GEG216
Less Seals GK Engines	(1)	AJM279
Sump Gasket Only	(1)	AJM517
Water Pump Gaskets;		
Water Pump to Housing	(1)	138701
Housing to Cylinder Head	(1)	138702
Thermostat Gasket	(1)	GTG103
Fuel Pump to Block Gasket	(1)	138591
Core Plug Set;		
For engine block & cylinder head.	(1)	DUE 0.44
948, 1200 dished type	(1)	RH5041 RH5045
All others bucket type	(1)	หตอบ45

Oil Seals

on oodio		
Crankshaft Oil Seal;		
Front (Timing cover)		
All except GK Engine 13/60	(1)	100499
Late GK Engine 13/60	(1)	UKC1110
Rear (Main) non scroll type	(1)	143456
Gearbox Oil Seals;		
Front Cover (bellhousing scroll type	(1)	122566
Rear Output All except 13/60	(1)	88G564
13/60	(1)	117511
Differential Oil Seals;	` ,	
Pinion (front)	(1)	109054
Output (side)	(2)	117952
Front Hub Seal	(2)	GHS110
Rear Hub Seal;	` ,	
Outer	(2)	GHS111
Inner	(2)	128978
	٠,	

Mountings Bushes

Engine Mounting (Rubber);		
948, 1200 (fitted up to GA80000E)	(2)	104526
Late 1200, 12/50, 13/60	(2) L	JKC5334
Gearbox Mounting (Rubber)	(2)	122689
Differential Mounting Bushes;		
Rear		
Standard	(2)	117578
Polyurethane	(2)117	578POLY
Front - Upper		
Standard	(2)	133568
Polyurethane	(2)133	568POLY
Front - Lower		
Standard	(2)	131796
Polyurethane	(2)131	796P0LY



QTY REQ.



Front Suspension

Please refer to FRONT SUSPENSION for detailed listings.

s;	
(2)	123998
(2)	123998PS
(4)	119451
(4) 1	19451POLY
it;	
(2)	RH5080
(2) RI	15080P0LY
haul Kit;	
(2)	RG1193
(2) R(G1193POLY
(2)	514191
(1)	514370
. ,	
(4)	517985
(4) 5	17985POLY
	(2) (2) (4) (4) 11: it; (2) (2) Richaul Kit; (2) (2) Richaul Kit; (2) (1)

Rear Suspension

Lower

Standard

Polyurethane

Rear Spring Bush;		
Standard	(2)	C8939A
Polyurethane	(2) C	B939APOLY
Radius Arm Bush;		
Standard	(4)	119451
Polyurethane	(4) 1	19451POLY
Shock Absorber Bush;		
Standard (each)	(8)	102987
Polyurethane (pair)	(4)	102987P

Kits

Clutch Kit (includes OE spec cover plate & bearing); 6¹/4" Coil Spring (1) See application notes in clutch section. RH5009 6¹/2" Diaphragm 61/2" Diaphragm (1) See application notes in clutch section. GCK272 Hose Kit (includes all radiator/heater hoses & clips); RH5281 1200 12/50 RH5282 (1) 13/60 (1) RH5283 Front Hub Bearing Kit (per hub) RH5027 (2) Rear Hub Bearing Kit (per hub) GHK1022 Brake Kits (Front) Please refer to "Brake System" for details on all brake kits Disc & Pad Set (2 discs & pads); Standard Discs & Pads
Type 12 calipers.
Uprated Discs & Pads RL1525 **RL1525UR** Type 12 calipers EBC Discs and pads. Uprated Discs & Pads (1)
Type 12 calipers ROSSINI Discs and pads. RL1525R0S Standard Discs & Pads Type 14 calipers. **RL1080** (1) Uprated Discs & Pads
Type 14 calipers EBC Discs and pads. **RL1080UR Uprated Discs & Pads** (1) RL1080ROS Type 14 calipers ROSSINI Discs and pads.

Rubber Seals

Windscreen Rubber	(1)	805856
Windscreen Frame to	(')	000000
Roof Seal (Saloon)	(1)	703696
	`	
Rear Roof to Deck Seal (Saloon)	(1)	611750
Hood Header Rail Seal (Convertible)	(1)	609366
Hood Sides (pair)	(2)	609340
Rear Side Glass Seals (pair);		
Saloon	(1)	805762-3
Estate	(1)	704786-7
1/4 Light Seals (pair)	(1)	803558-9
'A' Post Seal	(2)	630755
Door Waist Seal Outer	(2)	608278
Door Waist Seal Inner	(2)	608288
Bonnet Seal (to bulkhead)	(1)	609272
Boot Lid Seal	(1)	YKC68
Door Aperture Seal; Available in black, blue, red, tan, chestnu	ıt, bei	ge.
Saloon	(2)	RX3004
Convertibles	(2)	RX3005
Rear Screen Sealing Rubber;	` '	
Saloon	(1)	803357
Coupe	(1)	902754
Estate/Courier	(1)	804288
Lotato/ obarrol	(')	007£00

Cables

(2) **119450** (2) **119450POLY**

Accelerator Cable;		
984, 1200, 12/50	(1)	152677
13/60	(1)	148679
Choke Cable;		
984, 1200, 12/50	(1)	401458
13/60	(1)	402694
Handbrake Cable;	. ,	
Short Cable Handbrake to relay lever.	(1)	121766
Main Cable Compensator to wheel cylinder.	(1)	127311
Speedometer Cable	(1)	GSD111





your full engine. We assume you will have the

block re-bored and any other machining done as required.

IMPORTANT - Pistons are supplied +0.020" oversize. Bearing sets are supplied in standard size. Please advise specific sizes required at time of ordering.

Kit contains:-

Piston set +0.020" oversize (inc rings/pins)

Main & big end bearing shells (state size required)

Thrust washers (state size required)

Inlet valves

Exhaust valves

Valve springs

Valve guides

Tappets

Timing chain

Timing chain tensioner

Crankshaft sprocket

Oil pump

Oil pressure relief valve

Oil pressure relief valve spring

Oil pressure switch

Head gasket set

Sump gasket set (inc oil seals)

Oil filter

Additionally why not add some or all of the following options to the rebuild kit;

Crankshaft

Camshaft

Rocker shaft

Rocker arms

Camshaft sprocket

Con rods

In addition to the rebuild kits, the engine section of this catalogue lists all the other parts that you might want to buy additionally, such as engine studs, cylinder head nuts, water pump etc.

FULL ENGINE REBUILD KIT

1200 (Early 39 Bhp) Up to GA80000E. RH5015R BK

1200 late (Late 48 Bhp) Engine prefix GA & GD.

12/50 (51 Bhp) Engines from GD1 to GD103470.

13/60 (61 Bhp) Prefix GE.

13/60 (61 Bhp)

RH5024R BK

RH5040R BK

RH5020R BK

RH5032R BK

Short Engine Rebuild Kit

This kit contains everything you need to recondition your short engine. We assume you will have the block re-bored and any other machining done as required.

IMPORTANT - Pistons are supplied +0.020" oversize. Bearing sets are supplied in standard size. Please advise specific sizes required at time of ordering.

Kit contains:-

Piston set +0.020" oversize (inc rings/pins) (state size required)

Main & big end bearing shells (state size required)

Thrust washers (state size required)

Tappets

Timing chain

Timing chain tensioner

Oil nump

Oil pressure relief valve

Oil pressure relief valve spring

Oil pressure switch

Head gasket set

Sump gasket set (inc oil seals)

Oil filter

Additionally why not add some or all of the following options to the rebuild kit;

Crankshaft

Camshaft

Crankshaft sprocket

Camshaft sprocket

Con rods

In addition to the rebuild kits, the engine section of this catalogue lists all the other parts that you might want to buy additionally, such as engine studs, cylinder head nuts, water pump etc.

SHORT ENGINE REBUILD KIT

1200 (Early 39 Bhp) Up to GA80000E. RH5028R BK

1200 (Late 48 Bhp) RH5010R BK Engine prefix GA & GD.

12/50 (51 Bhp) Engines from GD1 to GD103470. RH5036R BK 13/60 (61 Bhp) RH5005R BK

Prefix GE. 13/60 GK (61 Bhp) RH5038R BK

Cylinder Head Rebuild Kit

This kit contains everything you need to recondition your cylinder head.

Kit contains:-

Inlet valves

Exhaust valves

Valve springs Valve guides

Head gasket set

Additionally why not add some or all of the following options to the rebuild kit

Rocker shaft

Rocker arms

CYLINDER HEAD REBUILD KIT

1200 early (Early 39 Bhp) Up to GA80000E.

1200 late (Late 48 Bhp) Engine prefix GA & GD.

12/50 (51 Bhp) Engines from GD1 to GD103470.

13/60 (61 Bhp) Prefix GE.

RH5174R BK

RH5184R BK

RH5017R BK

RH5051R BK

RH5217R BK

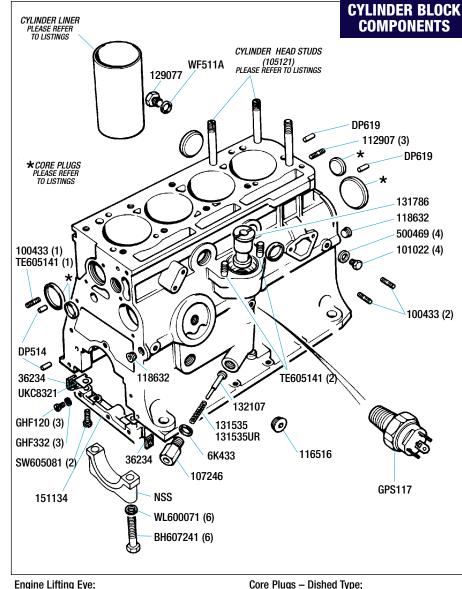
13/60 (61 Bhp) Prefix GK

QTY REQ. DESCRIPTION DESCRIPTION QTY REQ. PART No. PART No. QTY REQ. PART No. DESCRIPTION

Cylinder Block Components

(1)	215372
(1)	210072
(1)	205457
	215350
	GHF120
٠,	GHF332
	201344
٠,	
(3)	112907
(4)	400055
	108955
1	132468 158940
٠,	RL1495
(1)	KL1495
(9)	105121
(8)	105121
(2)	121217
(10)	110748
(10)	WP9
(- /	
(6)	BH607241
1.1.	BH607241X
(6)	WL600071
	151134
٠,	
1/1	.3n/.34
(2)	36234
()	36234 SW605081
(2)	SW605081
()	
(2)	SW605081 UKC8321
(2) (2) (1)	SW605081 UKC8321 GPS117
(2) (2) (1) (1)	SW605081 UKC8321
(2) (2) (1) (1) (1)	SW605081 UKC8321 GPS117 132107
(2) (2) (1) (1) (1) (1)	SW605081 UKC8321 GPS117 132107
(2) (2) (1) (1) (1) (1)	SW605081 UKC8321 GPS117 132107 131535 131535UR
(2) (2) (1) (1) (e; (1) (1) (1)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433
(2) (2) (1) (1) (1) (1) (1)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246
(2) (2) (1) (1) (1) (1) (1) (1) (1)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246 SH605041
(2) (2) (1) (1) (1) (1) (1) (1) (1)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246 SH605041 500469
(2) (2) (1) (1) (1) (1) (1) (1) (1)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246 SH605041
(2) (2) (1) (1) (1) (1) (1) (1) (1) (2)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246 SH605041 500469 118632
(2) (2) (1) (7) (1) (1) (1) (1) (1) (1) (2)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246 SH605041 500469 118632
(2) (2) (1) (1) (1) (1) (1) (1) (1) (2)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246 SH605041 500469 118632
(2) (2) (1) (7) (1) (1) (1) (1) (1) (1) (2) (1)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246 SH605041 500469 118632 100499 UKC1110
(2) (2) (1) (7) (1) (1) (1) (1) (1) (1) (2)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246 SH605041 500469 118632
(2) (1) (1) (1) (1) (1) (1) (1) (1) (2) (1) (1)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246 SH605041 500469 118632 100499 UKC1110
(2) (2) (1) (7) (1) (1) (1) (1) (1) (1) (2) (1) (1) (1)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246 SH605041 500469 118632 100499 UKC1110 143456
(2) (2) (1) (7) re; (1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246 SH605041 500469 118632 100499 UKC1110 143456
(2) (2) (1) (7) re; (1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246 SH605041 500469 118632 100499 UKC1110 143456
(2) (2) (1) (7) re; (1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246 SH605041 500469 118632 100499 UKC1110 143456
(2) (2) (1) (7) re; (1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246 SH605041 500469 118632 100499 UKC1110 143456 137374 156530 105321
(2) (2) (1) (7) re; (1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	SW605081 UKC8321 GPS117 132107 131535 131535UR 6K433 107246 SH605041 500469 118632 100499 UKC1110 143456
	(8) (2) (10) (10) (6) (6) (6) (1)

Dowel (Timing cover to block)



Engine Lifting Eye;		
Front		
948, 1200, 12/50	(1)	121216
13/60	(1)	142649
Rear	(1)	121215
Drain Plug (cylinder block)	(1)	129077
Washer - Fibre (for drain plug)	(1)	WF511A
Stud - Fuel Pump to Block	(2)	100433
Gasket - Fuel Pump to Block	(1)	138791
Coro Plum Cot (Contrate do or Coto)	t n	

Core Plug Set (for block & cylinder	head)	
948, 1200 (dished type)	(1)	RH5041
All others (bucket type)	(1)	RH5045

coro i lago Biolica ijpo,		
Core Plug Set 948, 1200 For block & cylinder head.	(1)	RH5041
Core Plug - Cam Rear	(1)	148353
Core Plug in Head	(1)	27378
Core Plug R/Camshaft	(1)	44473
Core Plug 1" DIA.	(1)	46172
Core Plug - Cam Front	(4)	46549
Core Plug	(4)	56712
Core Plugs – Bucket Type;		
Core Plug Set (all excl. 948 & 1 For block & cylinder head.	200) (1)	RH5045
Core Plug	(1)	144648
Core Plug 1 1/4"	(3)	144686
Core Plug 1"	(1)	144687
Core Plug 1-1/2"	(5)	144688
Core Plug - Cam Rear	(1)	148353
•	٠,	



DP514

(2)

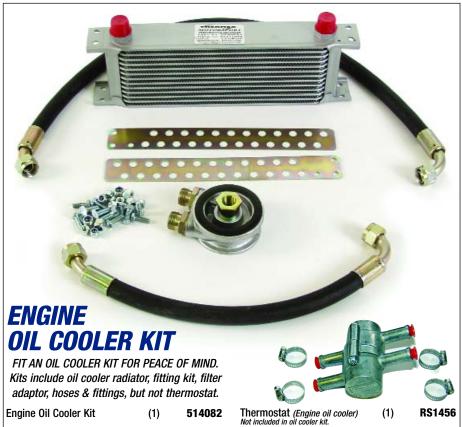
ROCKER GEAR OIL FEED KIT

A remote mounted kit for increased lubrication ssories' for full details.

to the rocker year. See Access	>(
Oil Feed Kit	
Banjo Bolt only	
Washer - Copper	

RR1340 RR1340D

(1) RR1340B DESCRIPTION QTY REQ. PART No. DESCRIPTION QTY REQ. PART No. DESCRIPTION QTY REQ. PART No.



Oil Pump & Sump

_	_	
OIL PUMP AND FITTINGS		
Oil Pump Assembly	(1)	GLP145
Drive Shaft & Gear Assembly	(1)	104860
Oil Feed Kit (rocker shaft)	(1)	RR1340
A remote mounted kit for increased	. ,	
lubrication to the rocker gear.		
Banjo Bolt only	(1)	RR1340D
Washer – Copper	(1)	RR1340B
SUMP PAN AND DIPSTICK		
Sump Pan	(1)	212006
Sump Gasket Set;	` ,	
Inc Seals, not GK Engines	(1)	GEG216K
Less Seals, not GK Engines	(1)	GEG216
Inc Seals GK Engines	(1)	AJM279K
Less Seals, GK Engines	(1)	AJM279
Sump Gasket Only	(1)	AJM517
Oil Drain Plug	(1)	22G2115
Set Screw – Sump to Block	(15)	SH505051
Washer - Locking (for SH505051)	(15)	GHF332
Dipstick	(1)	104864
Tube – Dipstick	(1)	UKC4763
Felt Seal/Washer (Dipstick)	(1)	32307
Oil Pressure Switch	(1)	GPS117
Oil Filter;	` ,	
948 only	(1)	GFE107
All other models	(1)	GFE119
Adaptor for 948	(1)	12G2518
Use to adapt GFE119 if GFE107 is เ	ınavaila	able.

Crankshaft & Flywheel

CRANKSHAFT & BEARINGS

Crankshaft (Reconditioned); All crankshafts include shells. Early 1200 scroll type

All (except late 13/60)	(1)	307422R
Late 13/60	(1)	308737R
Pilot (Spigot) Bush	(1)	105143
Main Bearing Set;		
948 Models		
Standard Size	(1)	RH5293
+0.010" Oversize	(1)	RH5293-010
+0.020" Oversize	(1)	RH5293-020
All other Models except	late 13	/60
Standard Size	(1)	RTC1759
+0.010" Oversize	(1)	RTC1759-010
+0.020" Oversize	(1)	RTC1759-020

(1)

305073R

(1)	NIGI/35-020
(1)	RTC1759-030
(1)	RTC1759-040
(1)	RTC1759-050
(1)	RTC1759-060
(1)	RTC1753
(1)	RTC1753-010
(1)	RTC1753-020
(1)	RTC1753-030
(1)	RTC1753-040
	(1) (1) (1) (1) (1) (1) (1) (1)

(1) RTC1753-050

RTC1753-060

+0.050" Oversize

+0.060" Oversize



Oil Pressure Gauge & Oil/Water Gauge

You can either guess your oil pressure – or fit one of our kits.

Oil Pressure Gauge Kit (1) RX1351/0 Includes gauge pipe etc. Oil Pressure and Water Temperature Gauge Kit (1) RX1351/0W Includes gauge pipe etc. **RB7050** Bracket (for remote mounting of gauge) (1) Adaptor; Oil Pipe to Block 143943 (1) Temp Sender to Water Pump Housing 11K2846 (1) Washer - Copper (1) **AED172** For adaptor 11K2846. "T" Piece (1) RX1352 Required when fitting oil pressure gauge kit if retaining low Pressure warning light.

Big - End Bearing Set (Cor	rod);	
948 Models	(1)	104001
Standard Size +0.010" Oversize	(1) (1)	104821 104821-010
+0.020" Oversize	(1)	104821-010
+0.030" Oversize	(1)	104821-030
+0.040" Oversize	(1)	104821-040
+0.050" Oversize	(1)	104821-050
+0.060" Oversize	(1)	104821-060
All other Models except		
Standard Size +0.010" Oversize	(1) (1)	RTC1749 RTC1749-010
+0.020" Oversize	(1)	RTC1749-010
+0.030" Oversize	(1)	RTC1749-030
+0.040" Oversize	(1)	RTC1749-040
+0.050" Oversize	(1)	RTC1749-050
Late 13/60 Models		
Standard Size	(1)	RTC1754
+0.010" Oversize +0.020" Oversize	(1)	RTC1754-010
+0.030" Oversize	(1) (1)	RTC1754-020 RTC1754-030
+0.040" Oversize	(1)	RTC1754-040
+0.050" Oversize	(1)	RTC1754-050
+0.060" Oversize	(1)	RTC1754-060
Thrust Washer - Pair;		
All Models except late 13		
Standard	(1)	104820
Oversize + 0.005 Oversize + 0.010	(1) (1)	104820-005 104820-010
Late 13/60 Models only;	(1)	104020-010
Standard	(1)	BHM1366
Oversize + 0.005	(1)	BMH1366-005
Oversize + 0.010	(1)	BMH1366-010
Oversize + 0.015	(1)	BMH1366-015
	٠,	DIIII 1000 010
Oversize + 0.025	(1)	BMH1366-025
Oversize + 0.025 Oversize + 0.030	(1) (1)	BMH1366-025 BMH1366-030
Oversize + 0.025 Oversize + 0.030 Woodruff Key	(1) (1) (1)	BMH1366-025 BMH1366-030 105115
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke	(1) (1) (1)	BMH1366-025 BMH1366-030 105115
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60	(1) (1) (1) t (use a	BMH1366-025 BMH1366-030 105115
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only;	(1) (1) (1)	BMH1366-025 BMH1366-030 105115 as required);
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004")	(1) (1) (1) t (use a (a/r)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006")	(1) (1) (1) t <i>(use a</i> (a/r)	BMH1366-025 BMH1366-030 105115 as required); 27138
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft;	(1) (1) (1) t (use a (a/r) (a/r) (a/r)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60	(1) (1) (1) t (use a (a/r) (a/r) (a/r)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only	(1) (1) (1) t (use a (a/r) (a/r) (a/r)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60	(1) (1) (1) t (use a (a/r) (a/r) (a/r)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only	(1) (1) (1) (1) (a/r) (a/r) (a/r) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft;	(1) (1) (1) t (use a (a/r) (a/r) (a/r) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60	(1) (1) (1) (1) (1) (1) (2/r) (2/r) (2/r) (3/r) (1) (1) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390 202465
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only	(1) (1) (1) t (use a (a/r) (a/r) (a/r) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Nut - Front Pulley;	(1) (1) (1) (1) (1) (1) (2/r) (2/r) (2/r) (1) (1) (1) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390 202465 217108
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Pulley - Front Pulley; All except late 13/60	(1) (1) (1) (1) t (use a (a/r) (a/r) (a/r) (1) (1) (1) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390 202465
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Nut - Front Pulley;	(1) (1) (1) (1) (1) (1) (2/r) (2/r) (2/r) (1) (1) (1) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390 202465 217108
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Pulley - Front Pulley; All except late 13/60 Late 13/60 only	(1) (1) (1) (1) t (use a (a/r) (a/r) (a/r) (1) (1) (1) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390 202465 217108
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Pulley - Front Pulley; All except late 13/60 Late 13/60 only Fan Belt; All except late 13/60 Late 13/60 only	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390 202465 217108 128058 155357
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Pulley - Front Pulley; All except late 13/60 Late 13/60 only Fan Belt; All except late 13/60 Late 13/60 only Fan Belt; All except late 13/60 Late 13/60 only	(1) (1) (1) (1) t (use a (a/r) (a/r) (1) (1) (1) (1) (1) (1) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390 202465 217108 128058 155357 GCB11038
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Pulley - Front Pulley; All except late 13/60 Late 13/60 only Fan Belt; All except late 13/60 Late 13/60 only Fan Belt; All except late 13/60 Late 13/60 only Flywheel Assembly; 948, 1200 & 12/50	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390 202465 217108 128058 155357 GCB11038 GCB11025
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Nut - Front Pulley; All except late 13/60 Late 13/60 only Fan Belt; All except late 13/60 Late 13/60 only Fan Belt; All except late 13/60 Late 13/60 only Flywheel Assembly; 948, 1200 & 12/50 Coil Spring Clutch	(1) (1) (1) (1) t (use a (a/r) (a/r) (1) (1) (1) (1) (1) (1) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390 202465 217108 128058 155357 GCB11038
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Nut - Front Pulley; All except late 13/60 Late 13/60 only Fan Belt; All except late 13/60 Late 13/60 only Flywheel Assembly; 948, 1200 & 12/50 Coil Spring Clutch 1200, 12/50 & 13/60	(1) (1) (1) (1) (2) (2) (2) (3/r) (2/r) (2/r) (3/r) (3/r) (3/r) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390 202465 217108 128058 155357 GCB11038 GCB11025
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Nut - Front Pulley; All except late 13/60 Late 13/60 only Fan Belt; All except late 13/60 Late 13/60 only Fan Belt; All except late 13/60 Late 13/60 only Flywheel Assembly; 948, 1200 & 12/50 Coil Spring Clutch	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390 202465 217108 128058 155357 GCB11038 GCB11025
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Nut - Front Pulley; All except late 13/60 Late 13/60 only Fan Belt; All except late 13/60 Late 13/60 only Fiywheel Assembly; 948, 1200 & 12/50 Coil Spring Clutch 1200, 12/50 & 13/60 Diaphragm Clutch	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390 202465 217108 128058 155357 GCB11038 GCB11025
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Nut - Front Pulley; All except late 13/60 Late 13/60 only Fan Belt; All except late 13/60 Late 13/60 only Fiywheel Assembly; 948, 1200 & 12/50 Coil Spring Clutch 1200, 12/50 & 13/60 Diaphragm Clutch Ring Gear Dowel (clutch cover locating) Bolt (flywheel to crankshaft)	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390 202465 217108 128058 155357 GCB11038 GCB11025 129460 141675 201350 DP410 138526
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Nut - Front Pulley; All except late 13/60 Late 13/60 only Fan Belt; All except late 13/60 Late 13/60 only Fiywheel Assembly; 948, 1200 & 12/50 Coil Spring Clutch 1200, 12/50 & 13/60 Diaphragm Clutch Ring Gear Dowel (clutch cover locating) Bolt (flywheel to crankshaft) Tab Washer	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390 202465 217108 128058 155357 GCB11038 GCB11025 129460 141675 201350 DP410 138526 102076
Oversize + 0.025 Oversize + 0.030 Woodruff Key Shim - Crankshaft Sprocke All except late 13/60 Shim (0.006") Late 13/60 only; Shim (0.004") Shim (0.006") Sprocket - Crankshaft; All except late 13/60 Late 13/60 only Oil Deflector; All except late 13/60 Late 13/60 only Pulley - Crankshaft; All except late 13/60 Late 13/60 only Nut - Front Pulley; All except late 13/60 Late 13/60 only Fan Belt; All except late 13/60 Late 13/60 only Fiywheel Assembly; 948, 1200 & 12/50 Coil Spring Clutch 1200, 12/50 & 13/60 Diaphragm Clutch Ring Gear Dowel (clutch cover locating) Bolt (flywheel to crankshaft)	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	BMH1366-025 BMH1366-030 105115 as required); 27138 145275 145276 100431 119389 100447 119390 202465 217108 128058 155357 GCB11038 GCB11025 129460 141675 201350 DP410 138526

COMPONENT & COMMISSION NUMBERS

Where commission and/or component serial numbers are quoted in this parts catalogue (to help identify factory specification changes), they refer to components and/or parts when the vehicle was new, and not subsequent replacements.

QTY REQ. DESCRIPTION QTY REQ. PART No. QTY REQ. PART No.

Piston & Conrod

Piston Set (Per vehicle) Comp 948	plete	with Rings;
Standard	(1)	129984
Oversize + 0.020	(1)	129984-020
Oversize + 0.030	(1)	129984-030
Oversize + 0.040	(1)	129984-040
Oversize + 0.060	(1)	129984-060
1200 & 12/50		
Standard	(1)	142659
Oversize + 0.020	(1)	142659-020
Oversize + 0.030	(1)	142659-030
Oversize + 0.040	(1)	142659-040
13/60		
Standard	(1)	155907
Oversize + 0.020	(1)	155907-020
Oversize + 0.030	(1)	155907-030
Oversize + 0.040	(1)	155907-040
Gudgeon Pin;		
12/50 & 13/60	(4)	146485
Circlip - Gudgeon Pin	(8)	508978
Piston Ring Set (Per Vehicle);	` ,	
All except 13/60		
Standard	(1)	129639
Oversize + 0.020	(1)	129639-020
Oversize + 0.030	(1)	139639-030
Oversize + 0.040	(1)	139639-040
13/60	` '	
Standard	(1)	BHM1175
Oversize + 0.020	(1)	BHM1175-020
Oversize $+ 0.030$	(1)	BHM1175-030
Oversize + 0.040	(1)	BHM1175-040
Oversize + 0.060	(1)	BHM1175-060
Con Rod Assy;	` '	
Early 1200	(4)	146543
Late 1200 (Non Circlip Type)	(4)	142572
12/50 & Early 13/60	(4)	146543
Late 13/60	(4)	146454
Small End Bush (Except non Cit		types);
Each	(4)	119813
Kit of 4	(1)	119813K4
Dowel (Hollow)	(4)	107401
Bolt Con Rod	(8)	UKC2598
	. ,	

Engine Gaskets & Oil Seals

Head Gasket Set;		
948	(1)	RH5351
1200, 12/50	(1)	GEG117
13/60	(1)	GEG1181
Head Gasket only;	` ,	
948	(1)	GEG344
1200, 12/50	(1)	AJM314
13/60	(1)	AJM374
Rocker Cover Gasket	(1)	AJM414
Exhaust/Inlet Manifold Gasket;		
948, 1200, 12/50	(1)	GEG615
13/60	(1)	AJM648
Gasket Manifold to Down Pipe;		
948	(1)	GEG716
1200 Single Carb;		
1962 to1967	(1)	GEG717
1967 to1970	(1)	GEG702
1200 Twin Carb;		
1967 to 1970	(1)	GEG702
12/50	(1)	GEG702
13/60	(1)	GEG701
Timing Cover Gasket	(1)	211126
Front Engine Plate to Block Gaske		
948, 1200, 12/50	(1)	205457
13/60	(1)	215350
Sump Gasket Set;		
Inc Seals, not GK Engines	(1)	GEG216K
Less Seals, not GK Engines	(1)	GEG216
Inc Seals GK Engines	(1)	AJM279K
Less Seals GK Engines	(1)	AJM279
Sump Gasket Only	(1)	AJM517
Water Pump Gaskets; Water Pump to Housing	(1)	120701
Housing to Cylinder Head	(1) (1)	138701 138702
Thermostat Gasket	(1)	GTG103
Fuel Pump to Block Gasket	(1)	138591
Core Plug Set;	(1)	130391
948,1200 Dished Type	(1)	RH5041
Bucket type	(1)	RH5045
All other applications.	(1)	111100-10
Crankshaft Oil Seal - Front (Main)		
All except GK Engine 13/60	(1)	100499
Late GK Engine 13/60	(1)	UKC1110
Crankshaft Oil Seal - Rear (Main)		
Non Scroll Type	(1)	143456

Cylinder Head & FittingsSee: 'Fuel System' & 'Exhaust System' for manifold fittings. Cylinder Head Rebuild Kit;

-	Cylinder Head Rebuild Kit;		
	Inc. new valves, guides, springs & hea		
ı	1200 up to GA80000E		H5184RBK
,	1200 <i>Late</i>		RH5017RBK
	12/50	(1) F	RH5051RBK
l	13/60 GE Prefix	(1) F	H5217RBK
	13/60 GK Prefix		H5174RBK
ļ.	Inlet Valve;	` ,	
ı	948 Saloon	(4)	107872
ļ	948 Coupe	(4)	113008
i	1200	(4)	126857
•	12/50 (Twin Carbs)	(4)	126893
	13/60 (Prefix GE)	(4)	126857
5			
3	13/60 (Prefix GK)	(4)	126893
	Exhaust Valve;		
ò	948 Saloon	(4)	108962
•	948 Coupe	(4)	111868
	1200	(4)	144939
7	12/50 (Twin Carbs)	(4)	131179
2	13/60 (Prefix GE)	(4)	144939
	13/60 (Prefix GK)	(4)	144965
2	Valve Guide;	()	
2	1200 & 12/50		
	Standard	(8)	111869
!	Uprated Bronze	(8)	111869UR
j	13/60 (Prefix GE)	(0)	111003011
	Standard	(0)	58923
7		(8)	
)	Uprated Bronze	(8)	58923UR
	13/60 (Prefix GK)	(8)	121251
,	Valve Seat;		
(Inlet	(4)	130814
j	Exhaust	(4)	132242
(Valve Spring;		
)	All except late 13/60	(8)	121251
7	Late 13/60 (Prefix GK)	(8)	136487
	Split Collets (Pair)	(8)	106663
	GK prefix 13/60 only.	(0)	100000
!	Collar – Valve Spring;		
2	Upper (All models)	(8)	105118
3	Lower	(0)	103110
I		(0)	105119
	All (except GK prefix 13/60)	(8)	111870
	GK (prefix 13/60 only)	(8)	
	Adaptor – Heater	(1)	57602
5	Hose to cylinder head.		
	Cylinder Head Stud;	(0)	40=404
	984, 1200, 12/50	(9)	105121
)	13/60	(8)	105121
)	For lifting eye attachment	(2)	121217
	Nut (Cylinder head stud)	(10)	110748
ì	Washer - Plain	(10)	WP9
	Core Plug Set;	/	
	Dished type (948, 1200)	(1)	RH5041
	· · · · · · · · · · · · · · · · · ·	(1)	
	Bucket type All other applications.	(1)	RH5045
		(4)	CUCOFO44
	Screw – Oil feed (Rear of head)	(1)	SH605041
	Washer – Copper	(1)	500469
	For screw SH605041.		



DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO.

Rocker Cover & Fittings

Washer - Plain

Washer - Fibre

Rocker Cover - Standard (steel));		
948 & Early 1200	(1)	115957	
All other Models	(1)	210862	
Alloy Rocker Cover;			
Polished	(1) 2	14814ALLOY	
Black Powder Coated	(1)	214814AP	
Oil Filler Cap only (alloy)	(1)	214814C	
Rocker Cover Gasket	(1)	AJM414	
Oil Filler Cap - Standard;	` ,		
Early 1200	(1)	113569	
Non Closed Circuit Breather Type.			
Late 1200 & 12/50	(1)	598231	
13/60	(1)	GZC1400	
As an alternative GZC1400 can be used with the			
following modification(s):-	m tha	222	
- Rubber seal can be removed from the cap. - Alternatively, retain the seal (which prevents the cap			
from rattling) and drill a 1/16" h			
to avoid the riveted centre plate		cenine or the cap	
Stud – Rocker Cover to Head	(2)	105123	
Nut Lower (For 105123)	(2)	GHF201	
Nut - Upper/Outer	(2)	GHF272	
	\ - /		

Rocker Shaft & Fittings

Breather Pipe (where fitted) - see 'Fuel'.

(2)

(2)

GHF301

WF508

HOUNUI	onait a		ungo
Rocker Gear Ove Includes shaft, rock	erhaul Kit;		
948/1200/12	50	(1)	104829K
13/60		(1)	144962K
Rocker Shaft on			
948, 1200 & ⁻	12/50	(1)	104829
13/60		(1)	144962
Rocker Shaft As		` '	4962R ASSY
Rocker Arm Inle	-	(4)	109023
Rocker Arm Exh		(4)	109024
Rocker Adjust P	in	(8)	109495
Nut - Locking (f		(8)	57110
Rocker Shaft Pe			
948, 1200 & ⁻	12/50 Models		
Number 1	(Drilled)	(1)	128425
Numbers	2, 3 & 4"	(3)	128424
13/60 Models	3		
Number 1		(1)	144973
Numbers	2 & 3	(2)	144974
Number 4	(Drilled)	(1)	144975
Shim (for pedesta	ls) (a/r) 1	44973SHIM
Screw (for pedesta	als 128425/144975)	(1)	104859
Stud Rocker Ped	destal	(4)	132495
Nut (for 132495)		(4)	GHF202
Washer - Lockin	ng <i>(for 132495</i>)	(4)	GHF333
Washer - Plain	(for 132495)	(4)	WP9
Springs - Rocke	er Shaft:	` ,	
Located between re			
948,1200 & 1			
Centre Sp		(1)	104830
	ate Springs	(2)	105120
13/60 models		(3)	105120
Centre & Interm	, ,		
Collar - Rocker		(0)	404000
	12/50 models	(2)	104838
Springs (for 1048		(2)	105322
Pin – Collar Loc		(0)	F00075
	12/50 models	(2)	500975
Plug – Rocker S		(2)	107011
13/60 models	=	(2)	137811
Spring (for 13781	,	(2)	105322
Split Pin (for 137)	811)	(1)	PC10



1200 Models only (8) 104826 *POLISHED ALLOY OR BLACK POWDER COATED.*Cam Follower (Tappet);
948 and Early 1200 (8) 144343
1200 (from GA177973E & GD59745E)
and all 12/50 & 13/60
Standard (8) 143552
Uprated (8) 143552UR





QTY REQ. DESCRIPTION QTY REQ. PART No. DESCRIPTION QTY REQ. PART No. PART No.

Camshaft & Timing Gear

Camsnaft – Re profiled;		
Early 1200 (small tappets)	(1)	211433R
Twin Carb Variant (1200 & 12/50)	(1)	202931R
All other Models	(1)	RKC3305
Cam Followers;		
948/Early 1200	(8)	144343
All others		
Standard	(8)	143552
Uprated	(8)	143552UR
Cam Bearing Set Cylinder block (where fitted).	(1)	RL1495

DISTRIBUTOR & OIL PUMP DRIVE

Gear - Drive Shaft	(1)	104860
Pin - Gear to Shaft	(1)	RZS1216
Pedestal - Distributor	(1)	121530
Shim - Pedestal 0.060"	(a/r)	104939
Shim - Pedestal 0.020"	(a/r)	125252
Bush - Oil Pump/Distributor Driv	e (1)	131786
Drive Shaft - Oil Pump	(1)	104861
Bolt Distributor Locating	(1)	HB816
Washer - Locking	(1)	GHF332
Nut	(1)	GHF201

TIMING CHAIN

Timing Chain Tensioner Kit; Inc. chain, tensioner, oil seal & gasket.		
All except GK prefix 13/60	(1)	

GK prefix 13/60 only	(1)	RH5003
Timing Chain	(1)	105131
Sprocket - Camshaft	(1)	35960
Locking Plate Sprocket to camshaft.	(1)	36411
Cot Corow (Looking Blata)	(2)	100500

RH5012

SEL SCIEW (LUCKING PIALE)	(2)	100500
Locking Plate (Camshaft to block)	(1)	105114
Set Screw (Locking plate to block)	(2) \$	H605071
Sprocket - Crankshaft;		
All except late 13/60	(1)	100431
Lata 12/60 anly	741	110200

Late 13/60 only	(1)	119389
Tensioner – Timing Chain	(1)	42425
Pin (Drilled) Tensioner to anchor plate.	(1)	33214
Washer - Flat (for pin 33214)	(1)	WP18
Split Pin (for pin 33214)	(1) P	S103121
Anchor Plate – Tensioner	(1)	43752
Rivet (For anchor plate 43752)	(2) R	R610040

TIMING COVER & FITTINGS

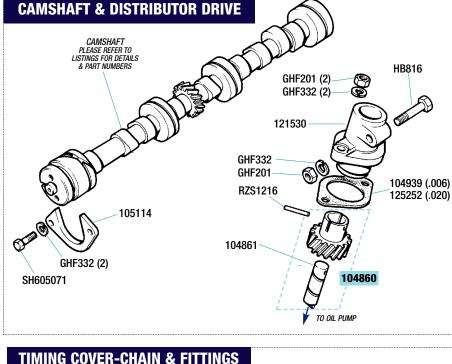
Timing Cover;	
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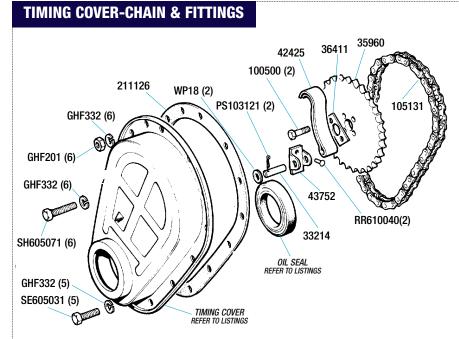
(1)	201311
(1)	217790
(1)	211126
	(1)

Timing cover to engine plate.	• • •	
Front Oil Seal – Crankshaft;		
All (except GK engine 13/60)	(1)	100499

13/60 (GK engine) (1) UKC1110 Set Screw; Cover to Block (6) SH605071

Cover to Engine Plate (5) **SE605031** Washer (locking for above) **GHF332** (17)Nut (for SH605071) **GHF201**







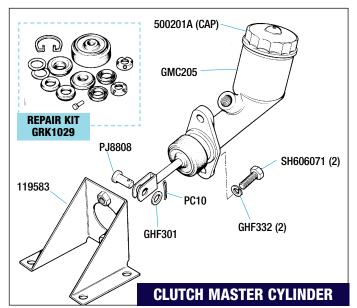


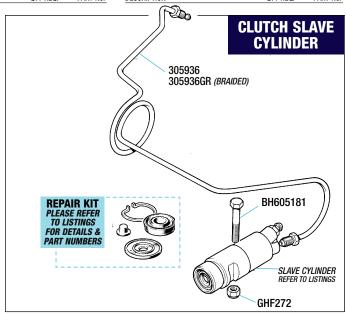
DESCRIPTION QTY REQ. PART No. DESCRIPTION QTY REQ. PART No. DESCRIPTION QTY REQ. PART No.

QUALITY CLUTCH

YOUR HERALD.

COMPONENTS FOR





Clutch Assembly



Clutch Hydraulics



MASTER CYLINDER MOUNTING BRACKET IN STAINLESS STEEL 119583SS



SILICONE - DOT5 BRAKE & CLUTCH FLUID

THE FACTS

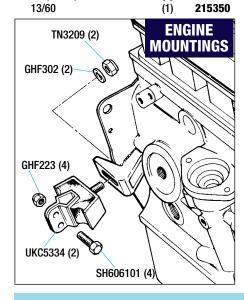
Automec Silicone Brake Fluid (SBF) meets the USA Department of Transportation Federal Motor Vehicle Safety Standard No 116 for DOT5 brake fluid, which has now been adopted by the UK & Europe.

Silicone fluid is used in the same way as normal brake fluid. Drain the system, fill with Silicone and bleed in accordance with the vehicle manufacturers instructions. Initially the brake fluid remains purple, then after a while it changes to yellow. The colour change is quite normal and does not affect the performance of the fluid. Because Silicone fluid is non-hygroscopic (it absorbs less than 1% by weight of moisture), corrosion in the system is virtually eliminated, while at the same time the boiling point (important under emergency braking conditions) remains very high at around 260 Centigrade (500F) unlike normal fluids that can be as low as 170C. SBF is non-toxic, virtually inert (it is not glycol based) and is environmentally friendly. All this means that it wont harm you, your cars braking components, or the paintwork and because you don't have to drain the system (unlike normal glycol based fluids), it doesn't harm the environment.

If Automec Silicone Brake Fluid becomes mixed with normal glycol fluid, they will work safely, as they both have to if they are to be classified as D.O.T fluids.



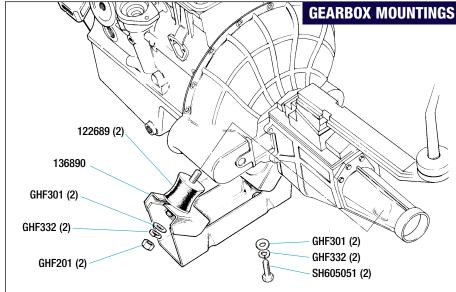
PART No.



Gearbox Mountings

All Models 122689 Gearbox mounting **GHF201** Nut (Mounting to bracket) (2)Washer - Spring (2) **GHF332** Washer - Plain (2)**GHF301 Bracket** (1) 136890 Setscrew - Bracket to plate (2) SH605051 Washer - Spring **GHF332** (2)Washer - Plain **GHF301**





If you know what you want why wait until office hours? Order online anytime!

it's easy it's secure it's safe it's fast it's efficient











JOIN OUR E-MAIL LIST FOR NEWS ON SPECIAL

NOUNTINGS

QTY REQ. DESCRIPTION QTY REQ. DESCRIPTION OTY REQ. PART No. DESCRIPTION PART No. PART No.

Water Pump & Thermostat

a memostat		
Water Pump (Includes pump to housing	ıg ga:	sket);
All except GK Engine 13/60	(1)	GWP200
GK Engine 13/60 only	(1)	GWP128
Water Pump Housing;		
Cast Iron	(1)	144297
Allov	(1)	144297A
Gaskets:	()	
Water Pump to Housing	(1)	138701
Housing to Cylinder Head	(1)	138702
Stud (Pump to Housing)	(')	100702
All except GK Engine 13/60	(3)	TE605105
GK Engine 13/60 only	(3)	100433
	٠,	GHF201
Nut (for studs)	(3)	
Washer - Locking (for studs)	(3)	GHF332
Bolts (Housing to head);		
Short	(1)	BH606181
Intermediate	(1)	BH605201
Long	(1)	BH605221
Washer - Locking (for 3 fixing bolts)	(3)	GHF332
Temperature Transmitter;		
13/60 only	(1)	GTR108
Thermostat;	` '	
82° Standard	(1)	GTS104
74° Summer	(1)	GTS102
88° Winter	(1)	GTS106
Gasket (Thermostat housing)	(1)	GTG103
Housing - Thermostat	(1)	156333
· ·	٠,	
Bolt - Short	(1)	GHF103
Bolt - Long	(1)	BH605141
Washer - Locking	(2)	GHF200



305667 will fit all models, however for originality purposes we can have your unit reconditioned to special order. Hose Kit (per vehicle);

Includes	all	radiator/heater	hoses	&	clips
	_				

IIIGIUUGS ali Taulatui/IIGatgi IIUSGS (χ υπρο.	
948 & 1200	(1)	RH5281
12/50	(1)	RH5282
13/60	(1)	RH5283
Radiator Top Hose	(1)	GRH533
Hose Clip	(2)	GHC1015
Radiator Bottom Hose	(1)	GRH265
Hose Clip	(2)	GHC913
Overflow Hose	(1)	ULC2122
Drain Tap	(1)	132565
Kenlowe Electric Fan Kit	(1)	RH5014
Anti – Freeze;		
1 Litre	(1)	GAC2018

4.54 Litre GAC2019 Kalimex (Permanent coolant leak repair) (1) RX1554 Radiator Cap;

GRC114 GRC112

(1)

13lb 7lb



KENLOWE

occining i an		
Fan Assy;		
4 Blade (UK home market)	(1)	147972
7 Blade (Export)	(1)	RKC2126
Bolt - Fan to Pulley		
All except 13/60	(4)	GHF117
13/60 only	(4)	SH604051
Washer - Spring	(4)	GHF331
Fan belt;	` ,	
All except 13/60	(1)	GCB11038
13/60 only	(1)	GCB11025
Kenlowe Electric Fan Kit	(1)	RH5014



FIT AN OIL COOLER KIT FOR PEACE OF MIND.

Kits include oil cooler radiator, fitting kit, filter adaptor, hoses & fittings, but not thermostat.

Engine Oil Cooler Kit 514082 Thermostat (Engine oil cooler) Not included in oil cooler kit. RS1456 (1)

RADIATOR RELIEF

COOLING SYSTEM ADDITIVE

Radiator relief allows your radiator to transfer heat more efficiently, reducing your engines operating temperature (which is obviously controlled by the thermostat) by up to 30°F. You therefore have 'a little bit in hand' for those hot days stuck in traffic. This proven coolant additive will also cut engine warm-up time in half which will reduce engine wear which is most extreme when the engine is cold. Fully compatible with water and anti-freeze and is safe with cast iron and all alloys.

- 30°F lower operating temperature
- 50% quicker warm up time
- Safe with water/antifreeze mixture
- Safe with cast iron, alloy engines and heads
- Increased engine life!
- 100% biodegradable, non corrosive, non toxic
- For use in all water cooled engines

RADIATOR RELIEF (946ml) RX1461 Treats 1 engine.



Inlet Manifold Water Pipe & Hoses

Hose Kit (per vehicle);		
Includes all radiator/heater hoses & clip		
948 & 1200	(1)	RH5281
12/50	(1)	RH5282
13/60	(1)	RH5283
Pipe – Metal (Water return);		
948 & 1200 & 12/50		
Stainless steel	(1)	206085SS
13/60		
Mild steel	(1)	212935
Stainless steel	(1)	212935SS
Adaptor – Water Pump Body;		
Rear	(1)	101343
Upper <i>(13/60)</i>	(1)	138350
Sleeve Nut (for 101343)	(1)	101302
Olive (for 101302)	(1)	TL11
Adaptor – Cylinder Head	(1)	57602
948, 1200 & 12/50 only.	` '	
Hose – Heater Inlet;		
948 & Early 1200	(1)	105177
Late 1200 & 12/50	(1)	149803
13/60	(1)	214411
Hose - Heater Outlet (Smiths heate	er);	
948, 1200 & 12/50	(1)	149699
13/60	(1)	214412
Hose – Heater to valve	(1)	511701
Delaney heater.	(4)	CHCADE
Hose Clips (Heater Hose)	(4)	GHC405
Hose – Water Pump to Inlet Mani		
13/60 Only	(2)	GRH900
	600	-
CIMITUS WATER	235	30



Heater, Hoses & Valve

ilcator, flosos	G Vai	VC
Heater Assy;		
Smiths (Recon)	(1)	910445R
Heater Matrix (Smiths)	(1) 9104	45MATRIX
Delaney (Recon)	(1)	810290R
Water Valve Assy;	()	
Smiths	(1)	560611
Delaney	(1)	560612
"0" Ring – Adaptor to valve	(1)	C9928A
Hose – Heater Inlet:	(.,	0002071
948 & Early 1200	(1)	105177
Late 1200 & 12/50	(1)	149803
13/60	(1)	214411
Hose – Heater Outlet (Smiths h	٠,	21-7-11
948, 1200 & 12/50	(1)	149699
13/60	(1)	214412
Hose – Heater to valve	٠,	511701
Delaney heater.	(1)	311701
Hose Clips (Heater Hose)	(4)	GHC405
Heater Control Cable	(1)	622442
Demister Tube (Heater to windscr	1 1	602621
•	, , ,	
Demister Outlet Cover On top of dash.	(2)	703764
on top or duom		

DEMISTER OUTLET COVER - 703764

FUEL SYSTE

PART No.

QTY REQ.

PART No.

Inlet Manifold & Fittings

QTY REQ.

948		
Inlet/Exhaust Manifold (Single Carb)	(1)	303524
Inlet Manifold (Twin Carb)	(1)	119242
Gasket – Manifold to Head	(1)	GEG615
Stud (Manifold to head);		
Outer (2)	105124
Inner (4)	105125
Clamp – Manifold Fixing (4)	58258
Nut (for clamp) (6)	100498
Washer – Flat (6)	GHF302

1200 & 12/50

Inlet/Exhaust Manifold (Single Carb)	(1)	304951
Inlet Manifold (Twin Carb);	` ,	
Front	(1)	209947
Rear	(1)	209946
Balance Pipe	(1)	136830
Gasket (Balance pipe to manifold)	(2)	136831
Bolt (Balance pipe to manifold)	(2)	BH605141
Sleeve (Manifold to head)	(2)	112971
Gasket (Manifold to head)	(1)	GEG615
Stud – Manifold to Head;		
Outer	(2)	105124
Inner	(4)	105125
Clamp – Manifold Fixing	(4)	58258
Nut (for clamp)	(6)	100498
Washer – Flat	(6)	GHF302
Stud (Manifold to downpipe)	(3)	TE605105
Nut (for TE605105)	(3)	515369
Washer (for 515369)	(3)	GHF332
Drain Pipe (manifold)	(1)	105393
Clip (for 105393 locates on sump)	(1)	101436
Stud (Carb to manifold)	(2)	UKC2231

13/60

Inlet	Man	ifold

Nut (for 109459)

Washer (for GHF201)

13/00		
Inlet Manifold;		
Non Breather type Swedish market only.	(1)	308324
Closed Circuit Breather type Swedish market only.	(1)	214543
Factory Brake Servo type	(1)	148715
Gasket - Manifold to Head	(1)	AJM648
Dowel - Manifold to Head	(2)	DS2512
Stud - Manifold to Head;		
Inner	(6)	105125
Outer	(2)	105124
Clamp - Manifold Fixing (Large)	(2)	137845
Clamp - Manifold Fixing (Small)	(4)	58258
Nut (for clamps)	(6)	100498
Washer (for 100498)	(6)	GHF302
Stud - Inlet to Exhaust Manifold	(1)	TE505111
Nut (for TE505111)	(1)	GHF201
Washer (for GHF201)	(1)	GHF332
Stud (Manifold to downpipe)	(3)	TE605105
Nut (for TE605105)	(3)	515369
Washer (for 515369)	(3)	GHF332
Stud (Carb to manifold)	(2)	129383
Nut (for 129383)	(2)	GHF201
Washer (for GHF201)	(2)	GHF332
• '	. ,	



Carburettor Components

948 & 1200 (To engine number GA34925E)

Carb type - Solex B28 ZÍC - 2

(1)	RH5147
(1)	RH5166
(1)	RH5289
or) (1)	115643
	(1) (1)

1200 & 12/50

GHF201

GHF332

(2)

(1200 from engine number GA43986E & all 12/50) Carb type - Solex B30 PSE1

(1)	516097
(1)	510723
(1)	510744
(1)	RH5206
(1)	ZRK8
ttor) (1)	510860
	(1) (1) (1)

1200 Twin Carbs

(1200 to engine number GA190340)

Carb type - SU HS1	
Jet	(2) WZX1595
Needle	(2) AUD1225
Needle & Seat	(2) WZX1101A
Gasket Set	(2) AUE800
Float	(2) WZX1302

1200 & 12/50

(From engine number GA190341) Carb type - SU HS2

Jet (Front carb)	(1) AUD9104
Jet (Rear carb)	(1) AUD9103
Needle	(2) AUD1478
Needle & Seat	(2)WZX1100A
Gasket Set	(2) AUE810A
Float	(2) WZX1300
Spring (Damper)	(2) AUC4387
Jet Bearing Kit	(2) WZX1341

13/60

Carb type - Stromberg CD150		
Insulator Block (carb to manifold)	(1)	137882
Gasket (carb to insulator to manifold)	(2)	137881
Throttle Spindle	(1)	514964
Butterfly (Throttle disc)	(1)	513689
Screw (Butterfly to spindle)	(2)	513690
Gasket Set	(1)	RH5220
Needle Valve	(1)	517453
Diaphragm	(1)	521153
Jet Orifice	(1)	513700
Needle Jet	(1)	515114
Jet Orifice "O" Ring	(1)	512317
Carb Service Kit	(1)	RH5192

Kit contains Metering needle (515114), Needle valve Kit (517453), Carb Diaphragm (521153), Gasket set (RH5220).

Carb Repair Kit Kit contains "0" Ring (512317), Throttle Disc (513689), Carb Jet (513700)' Carb Spindle (514964)' Carb Damper (515112), Metering Needle (515114), Carb Needle valve Kit (517453), Diaphragm (521153), Float (605833A), Gasket Set (RH5220). RH5210



QTY REQ. PART No. DESCRIPTION OTY REQ. PART No. DESCRIPTION OTY REO. PART No.

Accelerator & Choke Cables

Accelerator Cable;		
948, 1200 & 12/50	(1)	152677
13/60	(1)	148679
Clip - Cable to Pedal	(1)	609729
Choke Cable;		
948, 1200 & 12/50	(1)	401458
13/60	(1)	402694
Knob only - Choke Cable (13/60)	(1)	143136
Spring - Throttle Return	(1)	131368
Accelerator Pedal Bracket	(1)	147655
Accelerator Pedal Spring	(1)	122392



Air Cleaner - Standard & Breather Hoses

Air Filter Element;		
948	(1)	GFE1009
All other models	(1)	GFE1015
Gasket - Filter to Carb (13/60)	(1)	148006
Bolt - Air Filter to Carb (13/60)	(2)	517051
Breather Valve Assy (13/60) If fitted.	(1)	151444
Diaphragm (Breather valve) (13/60)	(1)	27H7758
Hoses (13/60);		
Air Filter to Rocker Cover	(1)	142990A
Rocker Cover to Breather	(1)	156876

Fuel Pump & Filter

Fuel Pump Assy	(1)	208493
Gasket - Pump to Block	(1)	138791
Stud - Pump to Block	(2)	100433
Nut (for 100433)	(2)	GHF201
Washer (for GHF201)	(2)	GHF332
Fuel Filter - In Line	(1)	GFE7004

Fuel Tank & Fittings

FUEL PIPE KIT

Fuel Tank Assy; All models except Estate

The screw type sender unit) (1) 30344 The screw type sender unit tanks are not available use the later type with the matching sender (215846), Retaining Ring (ARA1501) & Seal (ARA1502). 303480

Late models (1) 51
Locking ring type sender unit.
The tanks are the larger 7 gallon units but do not come with additional support, reserve bracket 517974 or pickup pipe.

Seal - Tank Drain Neck (to boot floor)	(1)	608052
Seal - Tank Filler Neck	(1)	601661
Fuel Tank Sender Unit;		
Screw Type	(1)	213411
Lock Ring Type	(1)	215846
Gasket - Sender Unit (all)	(1)	2H1082
Retaining Ring (for 215846)	(1)	ARA1501
Seal (for ARA1501)	(1)	ARA1502
Sender Unit Cover (Not estate)	(1)	123286
Fuel Pipe Kit (Tank to engine);		
4000	(4)	D11=0.4=

RH5047 1200 (1) 1200 (Twin carbs) RH5047 (1) 12/50 RH5047 (1) 13/60 RH5026 (1) Connectors - Fuel Pipe; In - Line Connectors (2) 125170

Fuel Line to Tank (1) 122796 Clip - Fuel/Brake pipe;

Metal Clip (Single) (a/r) 59191 Plastic Clip (Double) 624155 (a/r)



FUEL TANK SENDER COVER 123286 **Fuel Cap**

Fuel Cap;

Original Chrome Non Lockable Seal only (for original cap) Locking Type (Black plastic finish)

RS1441 (1) GSS193 (1) 601661

601671

(1)

Grommet (Fuel filler to rear wing)

LOCKING FUEL CAP (BLACK) GSS193









These filters will give improved engine breathing & performance.

Note; When fitting 'K&N' air filters, Sports exhaust and/or Tubular extractor manifolds, the carb metering needles may require changing and/or the carbs re-adjusted.



K&N Air Filter; 1200 & 12/50 13/60 Cleaning Fluid (1 Litre) (K&N filte Use to clean elements when servicing. Element Oil (K&N filters); Use to re-oil filter elements after clean		RH5298 RL1575 RX1346
57cc Sachet	(a/r)	RX1347
250ml Bottle	(a/r)	RX1348
400ml Aerosol	(a/r)	RX1349

QTY REQ. DESCRIPTION OTY REO. PART No. QTY REQ. PART No.

Manifold & Fittings

See also: Inlet Manifold & Fittings 948, 1200 & 12/50 Models.

9	48
_	_

Inlet/Exhaust Manifold (Single C	'arb)(1)	303524
Exhaust Manifold (Twin Carb)	(1)	303543
Stud (Manifold to head);		
Outer	(2)	105124
Inner	(4)	105125
Clamp – Manifold Fixing	(4)	58258
Nut (for clamp)	(6)	100498
Washer – Flat	(6)	GHF302
Gasket (Manifold to head)	(1)	GEG615
Gasket (Manifold to downpipe)	(1)	GEG716
Stud (Manifold to downpipe)	(3)	TE605105
Nut (for TE605105)	(3)	515369
Washer (for 515369)	(3)	GHF332
1000 0 10/50		

1200 & 12/50

Exhaust Manifold

Inner

Outer

Nut (for clamps)

Washer (for 100498)

Nut (for TE505111)

Washer (for GHF201)

Gasket (Manifold to head)

Studs (Manifold to head);

Clamp - Manifold Fixing (Large)

Clamp - Manifold Fixing (Small)

Stud (Inlet to Exhaust Manifold)

Gasket (Manifold to Downpipe)

Stud (Manifold to downpipe)

. = 00 & . = , 00		
Inlet/Exhaust Manifold (Single Car.	b)(1)	304951
Exhaust Manifold (Twin Carb)	(1)	306212
Gasket (Manifold to head)	(1)	GEG615
Stud (Manifold to head);		
Outer	(2)	105124
Inner	(4)	105125
Clamp – Manifold Fixing	(4)	58258
Nut (for clamp)	(6)	100498
Washer – Flat	(6)	GHF302
Gasket (Manifold to downpipe);		
1200		
Single Carb 1962 to 1967	(1)	GEG717
Single Carb 1967 to 1970	(1)	GEG702
Twin Carb 1967 to 1970	(1)	GEG702
12/50	(1)	GEG702
Stud (Manifold to downpipe)	(3)	TE605105
Nut (for TE605105)	(3)	515369
Washer (for 515369)	(3)	GHF332
Drain Pipe (Manifold)	(1)	105393
Clip (for 105393 locates on sump)	(1)	101436
Stud (Carb to manifold)	(2)	UKC2231
13/60		

308086

AJM648

105125

105124

137845

100498

GHF302

GHF201

GHF332

GEG701 TE605105

TE505111

58258

(1)

(1)

(2)

(2)

(4)

(6)

(6)

(1)

(1)

(1)

(1)

(3)

Exhaust Systems Standard - Mild Steel

MILD STEEL EXHAUSTS

Most mild steel exhausts are no longer available, having been discontinued by all the major

Please refer to our Price Guide using the 'GEX' part number prefix (see Staninless Steel listings) -without an 'SS' suffix - for current price and availability of mild steel exhaust components.

We do offer - from stock, a full range of Stainless Steel exhausts (at very affordable prices!), which will ensure long exhaust life and enhance the value of your vehicle.

Exhaust Fittings & Mountings

For Fitting Kits, reter to Exnaust S	ystems.	
Clip (front pipe to bracket)	(1)	GEX7512
Bracket - Front Pipe Suppor	t;	
Note Front Pipe Bracket is NOT inc	cluded in fitt	ing kits.
948		
Single Carb	(1)	GEX7043
Twin Carb	(1)	GEX7041
1200	• • •	
All Cinala Carb	(1)	CEY70/11

GEX7043 Twin Carb 12/50 **GEX7041** 13/60 **GEX7511** (1)

Mounting Bracket (1) 105
"L" shape intermediate pipe. Not included in Fitting Kit. 105578 Rear Box & Tail Pipe Flexible Strap;

Front Rear 1200 & 12/50	(1) (1)	GEX7041 GEX7359
Front	(1)	GEX7044
Rear	(1)	GEX7044

Front & Rear (2)**GEX7044 GEX7510** Clamp Plate (4)GEX7511 Bracket (Not included in Fitting Kit) (2)Clip (Real Silencer) (1) **GEX7512** BH605181 Bolt (2)

Exhaust Systems Standard - *Stainless Steel*

Note: Fitting Kits include fittings, clamps, mountings, gaskets & jointing compound to assemble exhaust. Bracketry is not included.

948

Full Exhaust System Stainless Steel. Excludes fitting kit.	(1)	RH5021
Front pipe	(1)	GEX1246SS
Silencer	(1)	GEX6038SS
Rear Silencer & Tail Pipe	(1)	GEX3197SS
Fitting Kit	(1)	RH5021FK
948 (Twin carb)		
Full Exhaust System	(1)	RH5023

Full Exhaust System
Stainless Steel. Excludes fitting kit. Front Pipe **GEX1247SS** (1) Silencer **GEX6038SS** (1)Rear Silencer & Tail Pipe **GEX3197SS** Fitting Kit **RH5023FK**

1200 (Single carb 1962 to 1967)

Full Exhaust System Stainless Steel. Excludes fitting kit.	(1)	RH5021
Front pipe Silencer Rear Silencer & Tail Pipe Fitting Kit	(1) (1) (1) (1)	GEX1246SS GEX6038SS GEX3197SS RH5021FK
4000 (0) 1 1 100=1	40-01	

1200 (Single carb 1967 to 1970)

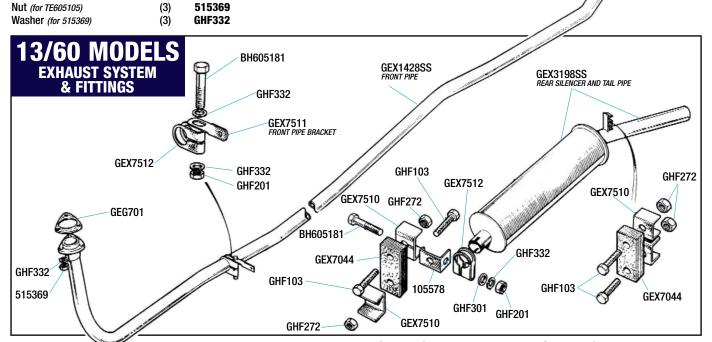
Full Exhaust System Stainless Steel. Excludes fitting	(1)	RH5030
Stainless Steel. Excludes fitting	j kit.	
Front Pipe	(1)	GEX1248SS
Sleeve (for GEX1248SS)	(1) GEX12	48SSSLEEVE
Rear Silencer & Tail Pipe	(1)	GEX3198SS
Fitting Kit	(1)	RH5030FK

1200 (Twin carb 1967 to 1970)

Stainless Steel. Excludes fitting kit.	(1)	KH5U23
Front Pipe	(1)	GEX1247SS
Silencer	(1)	GEX6038SS
Rear Silencer & Tail Pipe	(1)	GEX3197SS
Fitting Kit	(1)	RH5023FK

12/50		
Full Exhaust System Stainless Steel. Excludes fitting kit.	(1)	RH5039
Front Pipe Rear Silencer & Tail Pipe	(1) (1)	GEX1249SS GEX3198SS
Fitting Kit 13/60	(1)	RH5039FK

Full Exhaust System	(1)	RH5044
Stainless Steel. Excludes fitting kit.	` ,	
Front Pipe	(1)	GEX1428SS
Rear Silencer & Tail Pipe	(1)	GEX3198SS
Fitting Kit	(1)	RH5044FK



DESCRIPTION OTY REQ. OTY REO. PART No. OTY REQ. PART No. DESCRIPTION PART No. DESCRIPTION **INSULATING** STAINLESS STEEL STANDARD EXHAUST SYSTEM - 13/60 **HEAT WRAP** RH5044 Thermo-Tec exhaust insulating wrap reduces under bonnet temperatures by as much as 70%, this increases air intake and exhaust gas velocity which adds performance. Retaining the heat in the exhaust protects you from mechanical burns and it will also help to **Sports Exhaust Systems** prevent under bonnet fires. Any electrical components which are close to the manifold will Full Sports System; Inc. Manifold & Twin Box System. be less prone to heat failure, increasing their life and performance. As an added benefit, under 948 1200 & 1250 RH5296 bonnet noise is also reduced! Thermo-Tec can be Will not fit with single carb manifold. used on any 4 stroke, 2 stroke or diesel engines Fitting Kit (948/1200, 1250) **RL1499** and contains no asbestos or carcinogens. For sports system inc manifold gasket. The Snap Strap Installation Kit secures (1) RL1523SS 13/60 Thermo-Tec exhaust insulation wrap to your Will not fit with single carb manifold. Use Spitfire MK3, 4, 1500 or Dolomite, tubular manifold/s. A stainless steel high 1500 inlet manifold. Clearance is minimal between manifold and chassis, temperature material designed better than hose clamps and is easier to use. FULL SPORTS SYSTEM may require slight modification to chassis box section Also recommended is Hy-cote paint. This 13/60 preserves and protects the exhaust wrap after Fitting Kit (13/60) (1) For sports system inc manifold gasket. RL1501 RL1523SS installation. Extra resins and binders seal the pores, toughen the surface and help extend the Part Sports System (all models); (1) **RV6109SS** Inc. Link Pipe, Y – section & Twin Exhaust Boxes. Can be adapted to fit standard downpipe (use Adaptor life of the wrap. RL1496SPORT). **APPLICATION GUIDELINES FOR TUBULAR MANIFOLDS** (1) RL1496SPORT Links Sports Systems to Standard Downpipe. SNAP STRAP TYPICAL **FNGINE** INSULATING WRAP APPLICATION TYPE KIT 4 Cylinder 1 x RX1382 1 x RX1383 Herald, Spitfire, Dolomite Sprint 2 x RX1382 Vitesse, GT6 6 Cylinder 1 x RX1383 TR6 8 Cylinder 2 x RX1382 1 x RX1383 TR7 V8, TR8, OMJ 530H Stag, Rover SD1 GUIDE TO TYPICAL AMOUNT OF WRAP REQ'D BY PIPE SIZE INCHES OF WRAP PER FOOT OF PIPE 44" 57' 96' 70' 83" Exhaust Insulating Wrap - 2" x 50' RX1382 Snap Strap Exhaust Wrap Installation Kit RX1383 PART SPORTS SYSTEM -ALL MODELS Hy-cote Paint, Aerosol (400ml)

Available in black OR aluminium. RX1432 RV6109SS **Tubular Exhaust** Manifold - Stainless Steel Note: when fitting a Tubular Manifold the carbs may require adiustment. 4 Branch Tubular Exhaust Manifold: Twin carb models only. STAINLESS 948 1200 & 1250 307270SS STEEL TUBULAR **MANIFOLD** 13/60 **RL1206SS** FOR 13/60 Gasket (Manifold to head); **RL1206SS** 948 1200 & 1250 **GEG615**

(1)

AJM648

13/60

QTY REQ

PART No.



Gearbox Unit Assembly

Gearbox Unit Assembly - 3 Synchro;

Reconditioned (exchange). Supplied less bell housing, speedo/pinion housing, gear lever, top cover extension & ancillaries.

948 (Customers own unit) All Models except 948 (Exchange) (1) RH5049R

Gearbox Unit Assembly - 4 Synchro;

Reconditioned (exchange). Supplied less bell housing, speedo/pinion housing, gear lever, top cover extension & ancillaries.

All Models except 948 (Exchange) (1) RH5089R (a/r) **GGL190** Gear Oil EP90 (0.5L)

Gearbox Mountings; See: "Engine & Gearbox Mountings" for fixing bolts/nuts etc.

Gearbox Mounting (Rubber) (2) 122689 Tunnel Cover - Gearbox (Fibreglass) 706120 (1)

Seal Kit (Tunnel Cover) RH5091 (1)

MPORTAN

Gearbox Information

EXCHANGE UNITS

All our Gearbox units are supplied on a strict 'LIKE for LIKE' exchange basis.

Your old exchange unit(s) MUST be undamaged, drained of oil and be in a totally serviceable condition, before being returned to us for refund of exchange surcharge.

Gaskets & Oil Seals (Gearbox)

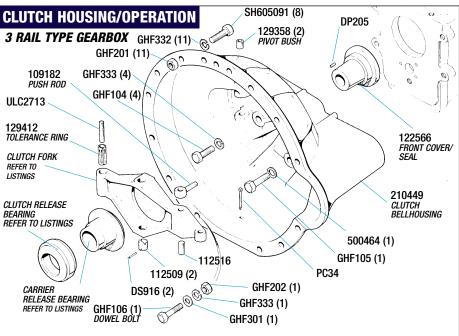
Gasket Set	(1)	RH5031
Gaskets;		
Bellhousing to Gearbox	(1)	122569
G/box to Rear Extension	(1)	106437
Top Cover to Gearbox	(1)	22G1911
Remote Extension to Top Cover	(1)	120305
Casing - Rear Extension	(1)	106437
Oil Seal – Rear Output	(1)	88G564

Gearbox Reconditioning Kits

Gearbox Overhaul Kit;

Kit includes gaskets, countershaft, synchro rings, springs, bearings, circlips & needle rollers.

3 Synchro Type (1) RH5055 (1) RL1538 4 Synchro Type



OTY REO.

PART No.

DESCRIPTION





Clutch Housing & Operation

Bell Housing	(1)	210449
Front Cover/Seal (Scroll type)	(1)	122566
Dowel for cover	(1)	DP205
Release Bearing;		
Coil Spring Clutch	(1)	GRB206
Diaphragm Clutch	(1)	GRB207
Carrier - Release Bearing;		
Coil Spring Clutch	(1)	125374
Diaphragm Clutch	(1)	139563
Clutch Fork;		
Coil Spring Clutch	(1)	207907
Diaphragm Clutch	(1)	213032
Tolerance Ring	(1)	129412
Fulcrum Pin	(1)	ULC2713
Dowel	(2)	DS916
Plug (Throughout sleeve to lever)	(2)	112509
Pin – Pushrod to Lever	(1)	112516
Push Rod	(1)	109182
Bush	(2)	129358
Dowel (Font end cover to bell housing)	(1)	DP205
Bolt (Housing to gearbox)	(1)	GHF105
Washer – Copper	(1)	500464
Bolt (Bell housing to gearbox)	(4)	GHF104
Washer - Spring (for GHF104)	(4)	GHF333
Split Pin (Oil drain hole)	(1)	PC34
Setscrew (Bell housing to engine)	(8)	SH605091
Washer - Spring	(11)	GHF332
Nut	(11)	
Dowel Bolt (Bell housing to gearbox case	se) (1)	GHF106
Washer (for GHF106);		
Plain	(1)	GHF301

Gearbox Case/

Spring

Nut (for GHF106)

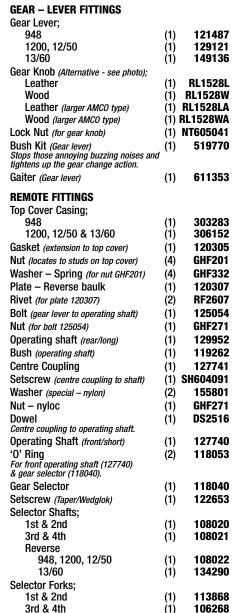
Rear Extension		
Gearbox Casing;		
Plug – Oil Drain	(1)	114774
Plug - Oil Drain (magnetic)	(1)	155660
Plug – Oil Filler	(1)	114774
Gaskets;		
Bellhousing to Gearbox	(1)	122569
G/box to Rear Extension	(1)	106437
Top Cover to Gearbox	(1)	22G1911
Remote Extension to Top Cover	(1)	120305
Casing (Rear extension)	(1)	106437
Bearing (Rear extension)	(1)	117511
Oil Seal (Rear extension)	(1)	88G564

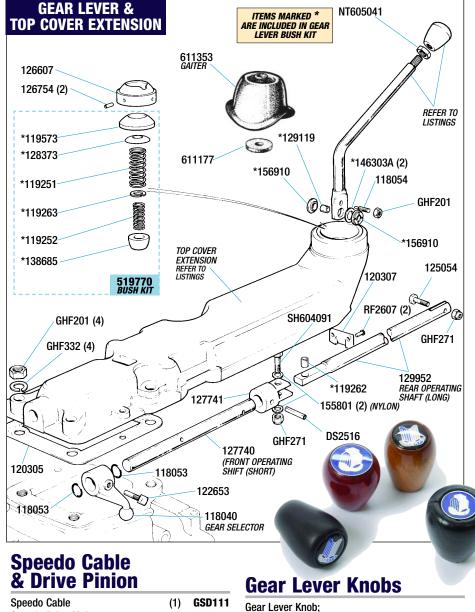
GHF333

GHF200

DESCRIPTION QTY REQ. PART No. DESCRIPTION QTY REQ. PART No. DESCRIPTION QTY REQ. PART No.

Gear Lever – Remote & Top Cover Fittings





119100

144621

(2) NKC101A

Wood

Leather

Wood (Larger Amco style)

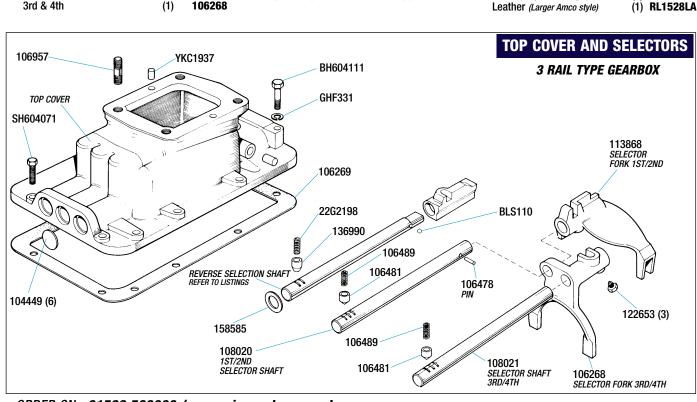
(1) RL1528W

(1) RL1528WA

RL1528L

(1)

(1)

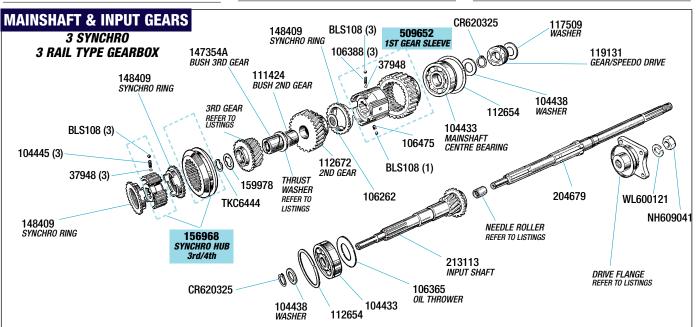


Speedo Drive Pinion

Housing/Bearing (Speedo drive Pinion)

'0' Ring

PART No. OTY REO. QTY REQ. DESCRIPTION QTY REQ. PART No. DESCRIPTION PART No. DESCRIPTION



Input Shaft -Mainshaft & Gears

mainsnaπ & Gea	<u>rs</u>	
INPUT SHAFT & FITTINGS		
Input Shaft	(1)	213113
Oil Thrower	(1)	106365
Bearing – Front (Locates in main case)	٠,	104433
Snap Ring	(1)	112654
Retains bearing 104433 in casing.	(')	112004
Washer	(1)	104438
Circlip	(1)	CR620325
•	(-)	
MAIN SHAFT & FITTINGS		
Mainshaft	(1)	204679
Washer – Mainshaft	(1)	117509
Gear (speedo drive)	(1)	119131
Circlip (centre bearing)	(1)	CR620325
Washer (centre bearing)	(1)	104438
Snap Ring (centre bearing)	(1)	112654
Centre Bearing	(1)	104433
Synchro Hub 1st/2nd	(1)	509652
Ball – Synchro Hub	(4)	BLS108
Spring – Synchro Hub	(3)	106388
Shim – Synchro Hub	(3)	37948
Pin - Synchro Hub	(1)	106475
Synchro Rings;	(')	100470
2nd Gear	(1)	148409
3rd & 4th Gear	(1)	148409
Washer - 2nd Gear	(1)	106262
	٠,	112672
2nd Speed Gear	(1)	
Bush 2nd Gear (Bronze)	(1)	111424
Thrust washer (2nd/3rd Gear);		444400
0.152"/0.154"	(a/r)	
0.156.5" / 0.158.5"	(a/r)	
0.161" / 0.163"	(a/r)	
Bush 3rd Gear (Bronze)	(1)	147354A
3rd Speed Gear;		
Early 1200 (to G/box GA260810)	(1)	116169
Late 1200, 12/50, 13/60	(1)	150921
Thrust Washer	(1)	159978
Fits between 3rd gear & circlip.	(4)	TV00444
Circlip (3rd gear)	(1)	TKC6444
Synchro Hub 3rd/4th	(1)	156968
Ball – Synchro Hub	(3)	BLS108
Shim Synchro Hub	(3)	37948
Spring – Synchro Hub	(3)	104445
Needle Roller Bearing;		
Early	(1)	144782
Late	(1)	118507
DRIVE FLANGE & FITTINGS		
Drive Flange;		
All except late 13/60	(1)	109050
	٠,	109030
Late 13/60 (strap type propshaft)	(1)	
Washer (Spring)	(1)	WL600121

(1) NH609041

Nut

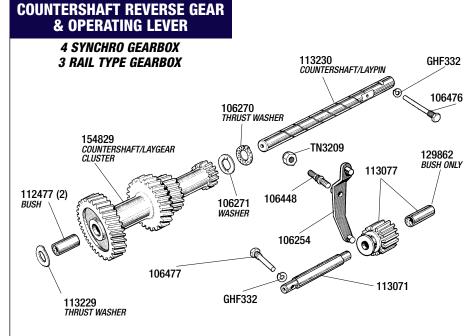


Countershaft - Reverse Gear & Operating Lever

COUNTERSHAFT & LAYGEAR		
Countershaft (Laypin)	(1)	113230
Thrust Washer (countershaft rear)	(1)	106270
Laygear Cluster	(1)	154829
Bush – Countershaft	(2)	112477
Thrust Washer (countershaft front)	(1)	113229
Bolt (countershaft locating)	(1)	106476
Washer – Locking	(1)	GHF332

REVERSE GEAR & OPERATING LEVER

Reverse Idler Gear Assy	(1)	113077
Bush (Reverse Gear)	(1)	129862
Distance Piece	(1)	137687
Spindle – Reverse Gear	(1)	113071
Operating Lever (Reverse)	(1)	106254
Fulcrum Pin (threaded both ends)	(1)	106448
Nut - Nyloc (Fulcrum pin)	(1)	TN3209
Stud (Spindle locking)	(1)	106477
Washer – Locking	(1)	GHF332



DESCRIPTION QTY REQ. QTY REQ. PART No. DESCRIPTION PART No. DESCRIPTION OTY REO. PART No. **Differential Differential Mountings Propshaft**

i) 509502 R
1) 214683R
/r) GGL19 0
1) 502017
510005
1) 10905 4
2) 117952
l) 21726 8
i) 104556
2) 13035 5
i) 110907



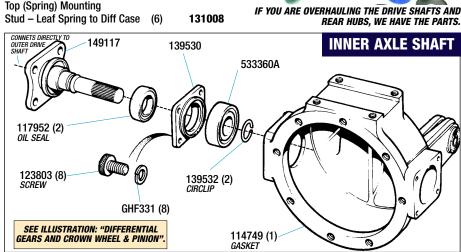
Inner Axle Shaft

Inner Axle Shaft	(2)	149117
Oil Seal	(2)	117952
Bearing (inner axle shaft)	(2)	533360A
Circlip	(2)	139532
Retaining Cap – Bearing	(2)	139530
Screw – Bearing Cap	(8)	123803
Washer – locking	(8)	GHF331
Gasket - Diff Housing	(1)	114749
Filler Plug	(1)	114774
Drain Plug	(1)	114774
Nut - Castellated	(1)	109049
Washer – Plain	(1)	WP12
Split pin	(1)	PC34

Mounting Bracket	(1)	132435
Front Mountings;		
Upper		
Fitted up to diff GA80000	(2)	132956
All other models		
Standard	(2)	133568
Polyurethane	(2)	133568POLY
Lower		_
Standard	(2)	131796
Polyurethane	(2)	131796POLY
Washer - Steel	(2)	WM810
Nut – Nyloc	(2)	TN3209
Bolt (front cross piece to diff)	(2)	132856
Washer (for bolt 132856)	(2)	WA600071
Nut (for bolt 132856)	(2)	GHF224
DEAD MOUNTINGS		

FRONT MOUNTINGS

REAR MOUNTINGS		
Mounting Bush;		
Standard	(2)	117578
Polyurethane	(2)	117578POLY
Bolt (diff to chassis)	(2)	BH607201
Nut - Nyloc (for bolt BH607201)	(2)	GHF224
Washer - Plain (for bolt BH607201)	(2)	WM600071
Top (Spring) Mounting		



Propshaft;

Universal Joint

Bolt - Propshaft

Nut - Nyloc

All except late 13/60

Late 13/60 (Strap type propshaft)

212549

217071 **GUJ115**

129361

GHF272

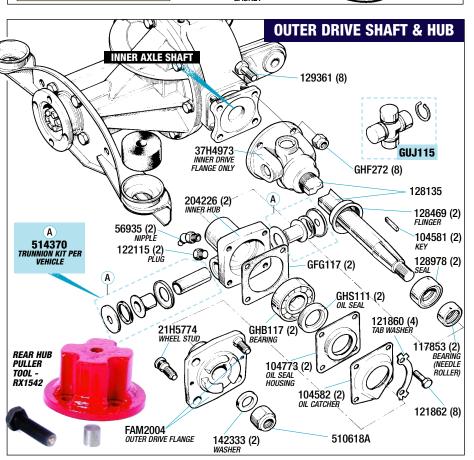
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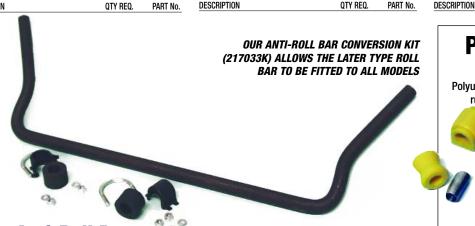
(2)

(8)

(8)

Outer Drive Shaft	&	<u>Hub</u> ⊌
Rear Hub Puller Tool	(1)	RX1542
Drive shaft only;	(2)	128135
Includes yoke, but less drive flange & UJ.	(0)	07114070
Drive flange only (inner)	(2)	37H4973
Bolt (flange to drive shaft)	(8)	129361
Nut (for flange bolt)	(8)	GHF272
Universal Joint	(2)	GUJ115
Oil Flinger (stone guard)	(2)	128469
Woodruff key (drive shaft to outer hub)		104581
Rear hub bearing kit (per hub) Kit not illustrated, includes items below m	(2) Parked	GHK1022
Hub seal - Inner*	(2)	128978
Bearing - Inner* (needle roller)	(2)	117853
Inner Hub (bearing housing)	(2)	204226
Grease nipple (alternative to plug)	(2)	56935
Blanking plug (alternative to nipple)	(2)	122115
Trunnion kit (per vehicle)	(1)	514370
Indicated as 'A' in illustration.	(')	314370
Gasket*	(2)	GFG117
Hub seal housing 104773 to inner hub.		
Bearing - Outer*	(2)	GHB117
Hub Seal - Outer*	(2)	GHB111
Housing (outer hub seal)	(2)	104773
Oil catcher/flinger	(2)	104582
Tab washer	(4)	121860
Bolt (tab washer)	(8)	121862
Drive flange (outer)	(2)	FAM2004
Wheel stud only	(8)	21H5774
Washer (for nut 510618A)	(2)	142333
Nut (drive shaft retaining)	(2)	510618A





Front Anti-Roll Bar

ORIGINAL ANTI-ROLL BAR

Anti-Roll Bar (Original) NCA - See conversion kit.

207093 (1)

(1)

Anti-Roll Bar Conversion Kit Not illustrated - see photo.

217033K

The original anti-roll bar (207093) is not currently available. This conversion allows the later type bar to be fitted to early cars & includes; Anti-roll bar (217033), 2 bushes (155310), 2 clamps (155308), 2 'U' bolts (155307), nuts and washers. Kit includes standard rubber bushes.

Overhaul Kit (Original anti-roll bar)

Not illustrated.

For original (early) spec' anti-roll bar (207093) only. Per car; Inc 2 links (125481/125482), 2 nuts (GHF224), 2 studs (125074), 2 nuts (GHF223), 2 standard bushes (123998), 2 clamps (123502), 2 'U' bolts (123694), 4 nuts (GHF222). and

with Standard Bushes RH5064 with Polyurethane Bushes (1) RH5064POLY

Bush - Roll Bar Mounting (for 207093);

) 123998
) 123998POLY
123502
) 123694
) GHF222
) GHF332

LATER TYPE ANTI-ROLL BAR (UPRATED)

Anti-Roll Bar

217033

Overhaul Kit (Anti-roll bar)

Not illustrated.

Per car; Includes 2 links (125481/125482), 2 nuts (GHF224), 2 studs (125074), 2 nuts (GHF223), 2 standard bushes (155310), 2 clamps (155308), 2 'U' bolts (155307), 4 nuts (GHF222) and

with Standard Bushes **RL1286** (2) RL1286POLY with Polyurethane Bushes

Bush - Roll Bar Mounting (for 217033);

Standard Material	(2)	155310
Polyurethane Material	(2)	155310POLY
Clamp (Bush retainer)	(2)	155308
'U' bolt	(2)	155307
Nut (for 'U' bolt 155306)	(4)	GHF222
Washer (for 'U' bolt 155306)	(4)	GHF332

possible please quote; model, year, chassis and/or engine number etc, plus, any component information.

POLYURETHANE BUSHES

Polyurethane bushes out-perform standard rubber bushes and last longer too!



IF YOU REALLY WANT TO IMPROVE THE HANDLING, THEN POLYURETHANE BUSHES ARE A GOOD START. REFER TO LISTINGS THROUGHOUT THIS

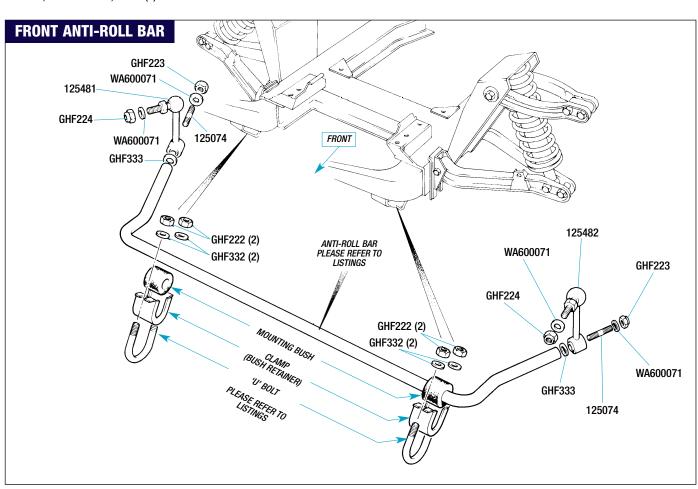
CATALOGUE FOR FULL AVAILABILITY.

ALL MODELS

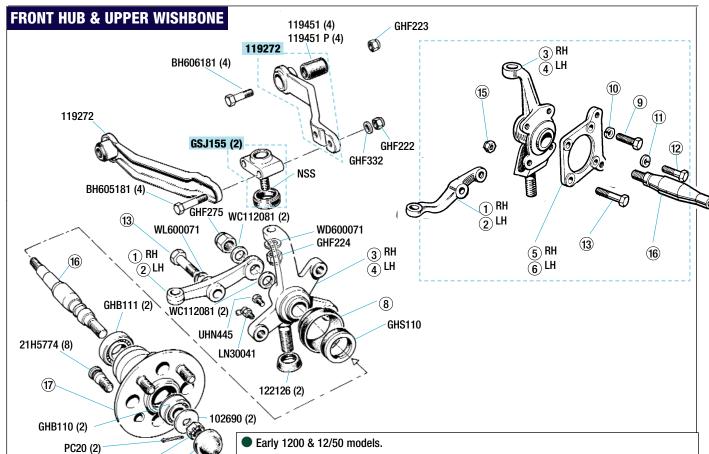
Link - Anti-roll bar;

Right hand	(1)	125481
Left hand	(1)	125482
Nut (Link mounting to suspension)	(2)	GHF224
Washer (for nut GHF224)	(2)	WA600071
Stud (Link to roll bar)	(2)	125074
Washer (for stud 125074)	(2)	GHF333
Washer (for stud 125074)	(2)	WA600071
Nut (for stud 125074)	(2)	GHF223

If the part you require is not listed here, please phone and enquire. By now we might well have it. For prices, terms & conditions etc, please refer to our latest price guide.



DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO.



Front Hub & Upper Wishbones

Upper Suspension Overhaul Kit;

Per side & includes; 1 ball joint (GSJ155), 2 bolts (BH605181), 2 nuts (GHF222), 2 washers (GHF332), 1 nut (GHF224), 1 washer (WD600071), 2 bushes (119451), 2 bolts (BH606181), & 2 nuts (GHF223).

LN2211 (2)

102689 (2)

& 2 nuts (GHF223).	2 110)IIS (DN000101),
Standard Bushes	(2)	RH5080
Polyurethane Bushes	٠,	RH5080POLY
•	٠,	
Top Wishbone & Bush Supplied with standard bush only.	(4)	119272
Bush only (Inner - upper suspension a	rm);	
Standard Material	(4)	119451
Polyurethane Material	(4)1	19451POLY
Bolt - Wishbone Rear	(4)	BH606181
Nut - Nyloc (for bolt BH606181)	(4)	GHF223
Ball joint	(2)	GSJ155
Nut - Nyloc (Ball joint to vertical link)	(2)	GHF224
Washer - Locking (for nut GHF224)	(2)	WD600071
Bolt - Wishbone Front	(4)	BH605181
Locates ball joint to wishbone.		
Nut (for bolt BH605181)	(4)	GHF222
Washer (for bolt BH605181)	(4)	GHF332
Nut (Stub axle to vertical link & tie rod)	(2)	GHF275
Washer (for nut GHF275)	(4)	WC112081
Water Shield	(2)	138559
Grease Nipple (Vertical link)	(2)	LN30041
Grease Plug (Alternative to LN30041)	(2)	UHN445
Trunnion Seal	(2)	122126
Vertical link to lower trunnion. See; 'Front Spring - Shock Absorber & Low	or M	liahhana'
for Trunnions.	CI VI	ristibutic
Front Hub Bearing Kit	(2)	RH5027
Per side & includes;	٠,	
1 of each bearing GHB111 & GHB110 & 1		
Seal - Hub	(2)	GHS110
Bearing - Inner Hub	(2)	GHB111

Early 1200 from GA29284 to 46959 ('63-'67). 12/50 from GA46960 to 127238 ('63 - '67) and vehicles converted to disc using factory conversion.

▲ Late 1200 & 12/50 from 1967 on. All 13/60 models. Original factory spec.

Illus No. Description		Drum Brakes	Early Discs 💠	Late Discs 🛦
		Part No	Part No	Part No
1	Tie Rod Steering Lever RH	205504	205504	211048
2	Tie Rod Steering Lever LH	205505	205505	211049
3	Vertical Link RH	209222	209222	GSJ265
4	Vertical Link LH	209223	209223	GSJ266
5	Calliper Mounting Plate RH	N/A	210892	N/A
6	Calliper Mounting Plate LH	N/A	210893	N/A
7	Sealing Ring (Not shown)	N/A	138051	138051
8	Water Shield	N/A	138559	138559
9	Setscrew (top)	SH605041 (4)	SH606061 (4)	N/A
10	Washer - Spring	GHF332 (4)	GHF332 (4)	N/A
11	Tab Washer	106641 (2)	WL600071 (2)	N/A
12	Bolt	122195 (2)	BH606201 (2)	N/A
13	Bolt (Vertical link to tie rod)	118324 (2)	SH606101 (2)	159514 (2)
14	Washer - Spring (Not shown)	N/A	N/A	WL600071 (2)
15	Nut Nyloc (Vertical link to tie rod)	GHF223 (2)	GHF223 (2)	N/A
16	Stub Axle	132448	132448	UKC697
17	Front Hub Assy	112431	146479	146479



(a/r)

(2)

(2)

(2)

(2)

21H5774

GHB110

102690

LN2211

102689

PC20

Wheel Stud only

'D' Washer

Split Pin

Bearing - Outer Hub

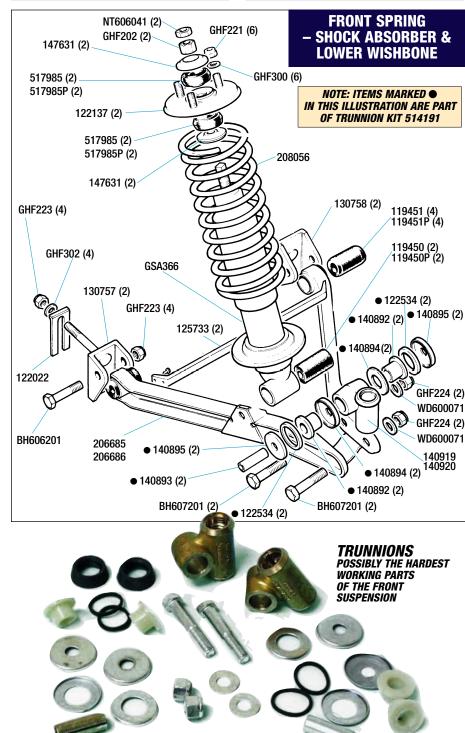
Nut - Castle Headed

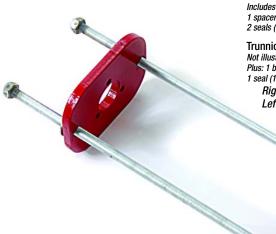
Grease Cap/Cover

DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO.

Front Spring -Shock Absorber & Lower Wishbone

Front Shock Absorber (Inc standard bushes); Standard (Supplied in singles) **GSA366** Spax Adjustable (Supplied in pairs); Ride Adjustable (1pr) **GSA366S** Ride/Height Adjustable (1pr) **GSA366SA** Koni Adjustable (1pr) **GSA366K** Ride adjustable. Gaz Adjustable Ride Adjustable (1pr) **GSA366G** Ride/Height Adjustable (1pr) **GSA366GA** Bush only (Shock absorber lower); Standard Material 119450 (2)119450POLY **Polyurethane Material** Bolt (Shock absorber lower to wishbone) (2) BH607201 **GHF224** Nut (for bolt BH607201) (2)Washer (for bolt BH607201) (2)WD600071 Front Road Spring; Standard 208056 Uprated (2)208056UR Spring Compressor Tool (1) RX1328A Bush (Shock absorber - upper); 517985 Standard Material (4)**Polyurethane Material** (4)517985POLY Retainer - Bush (4)147631 Spring Seat/Top Plate (2)122137 **GHF221** Nut (Spring seat retaining) (6)Washer (for nut GHF221) (6)**GHF300** Lower Wishbone & Standard Bush; Right hand 206685 Left hand 206686 (1)Lower Inner Suspension Overhaul Kit; Not illustrated. Kit is per side & includes; 2 bushes (119451), 2 bolts (BH606201) & 2 nuts (GHF223). Standard Material RG1193 (2)RG1193POLY **Polyurethane Material** Bush Only (Inner - Lower suspension arm); Standard Material 119451 Polyurethane Material (4)119451POLY 125733 Strut (Wishbone bracing) (2)Bolt (Rear mounting bracket/wishbone) (4) BH606201 Nut - Nyloc (for bolt BH606201) **GHF223** (4)Mounting Bracket (Wishbone); Front (2) 130757 Rear (2)130758 Shim (Adjusting) (Use as required) 122022 (a/r) Nut (to mounting bracket) (4)**GHF223**





Washer (for nut GHF223)

GHF302

ROAD SPRING COMPRESSOR TOOL -

RX1328A

(4)

Trunnion Bush Kit (Per side); (2) 514191
Includes items marked in illustration:
1 spacer (140983), 2 bushes (140892), 2 inner shields (140894),
2 seals (122534), & 2 outer shields (140985).

Trunnion Overhaul Kit (Per side)

Trunnion Overhaul Kit (Per side)

Trunnion Overhaul Kit (Per side)

ITUNNION UVERNAUI KIT (Per side) Not illustrated. Includes either 1 Rh or 1 Lh trunnion, Plus: 1 bolt (119142), 1 nut (GHF224),1 washer (WD600071), 1 seal (122126), & 1 bush kit (514191).

Right hand Left hand

(1) **RG1190** (1) **RG1191** Kit is per car & Includes 1 of each of the following kits;
RG1190 (Rh) & RG1191 (Lh).

Lower Trunnion;
Right hand (1) 140919
Left hand (1) 140920

RG1192

(1)

Seal (Trunnion to vertical link) 122126 (2) Not illustrated. See 'Front Hub & Upper Wishbone' Bolt (Trunnion to wishbone) BH607201 (2) **GHF224** Nut (for bolt 1BH607201) (2)Washer (for nut GHF224) (2)WD600071 Tube/Spacer* (for trunnion) 140893 (2)Shield - Outer* (for trunnion) (4)140895 Seal* (for trunnion) (4) 122534 Bearing (Nylon)* (for trunnion) (4) 140892 Shield - Inner* (for trunnion) 140894

*Items marked are part of trunnion bush kit 514191.

DESCRIPTION OTY REQ. DESCRIPTION OTY REQ. PART No. DESCRIPTION PART No. PART No.

Give Your Front Suspension a Lift

with one of our money saving suspension

WHETHER YOU REQUIRE SUSPENSION PARTS FOR A MINOR REPAIR, OR YOU ARE PROPOSING A MAJOR FRONT SUSPENSION/HUB OVERHAUL/REBUILD. HERE WE HAVE A SELECTION OF KITS THAT WILL ENABLE YOU TO IDENTIFY AND ORDER THE PRECISE AND CORRECT PARTS YOU NEED WITH THE MINIMUM OF FUSS - AND SAVE MONEY!

UPPER SUSPENSION

Overhaul Kit

with Standard Bushes

RH5080

2 kits required per Vehicle

with Polyurethane Bushes RH5080POLY

2 kits required per Vehicle

One kit contains the following parts:

1 Ball Joint **GSJ155 GHF224** Nut (for ball joint) WD600071 Washer (for ball joint) 2 Bushes (Wishbone) 119451 dard or Polyurethane depending on which kit is orde 2 Bolts (Wishbone rear) BH606181 **GHF223** 2 Nuts (for bolt BH606181) 2 Bolts (Wishbone front) BH605181 2 Nuts (for bolt BH605181) **GHF222** 2 Washer (for bolt BH605181) **GHF332**

LOWER (INNER) SUSPENSION

Overhaul Kit

with Standard Bushes

RG1193 2 kits required per Vehicle

with Polyurethane Bushes

RG1193POLY

2 kits required per Vehicle

One kit contains the following parts:

2 Bushes (Wishbone) 119
Standard or Polyurethane depending on which kit is order 119451

BH606201 2 Bolts (Wishbone rear) **GHF223**

2 Nuts (for bolt BH606201)

UPRATED FRONT ANTI-ROLL BAR

Overhaul Kit

For vehicles fitted with our conversion kit only.

When fitted with std bar refer to listings.

with Standard Bushes

RL1286 1kit required per Vehicle

with Polyurethane Bushes

RL1286POLY

1 kit required per Vehicle

This kit contains the following parts:

1 Link (Rh) 125481 Link (Lh) 125482 2 Nyloc Nuts (for links) **GHF224**

Washer (for nuts GHF224) WA600071

Bushes (Mounting bushes 155310 d or Polyurethane depending on which kit

Clamps (for bushes 155310) 155308 'U' Bolts (for clamps 155308) 155307 **GHF222** Nyloc Nuts (for 'U' bolts 155307)

Washer (for nuts GHF222) **GHF332** Studs (Link to bar) 125074

GHF223 Nuts (for studs 125074) Washer (for nuts GHF223) WA600071

Washer (for studs 125074) **GHF333**

FRONT WHEEL **BEARING KIT**

RH5027 2 kits required per Vehicle

One kit contains the following parts:

Inner Bearing GHB111 Outer Bearing GHB110 Hub Seal GHS110

Don't forget to check these other parts for wear; 'D' Washer (102690), Nut (LN2211), Split Pin (PC20).

COMPLETE TRUNNION

Overhaul Kit RG1192

1 kit required per Vehicle

This kit contains the following parts:

1 'Right Hand' Overhaul Kit

RG1190

1 'Left Hand' Overhaul Kit This kit also contains 1 bush kit 514191

RG1191

TRUNNION BUSH KIT 514191

2 kits required per Vehicle

One kit contains the following parts:

140893 Spacer **Bushes** 140892 2 Inner Shields 140894 Seals 122534 2 Outer Shields 140894

TRUNNION OVERHAUL KIT

Right Hand

This kit contains the following parts:

140919 Right Hand Trunnion Bolt 119142 Nut **GHF224** Washer WD600071 Seal 122126

Bush Kit 514191

TRUNNION OVERHAUL KIT

Left Hand

RG1191 1 kit required per Vehicle

This kit contains the following parts:

1 Left Hand Trunnion 140920 1 Bolt 119142 1 Nut **GHF224**

Washer WD600071 1 Seal 122126

Bush Kit 514191

In this section we listed the parts which we believe to be most prone to deterioration. However, it is not a finite list. It is extremely important when working on the suspension that you check & verify the condition of all related parts & components, and replace as a matter of course if suspect.

BUSH & BOLT KITS - Car Set

BUSH KIT - CAR SET

Includes all bushes for suspension (front & rear) and mountings for steering rack, anti-roll bar and differential.

with Standard Bushes

RH5361

with Polvurethane Bushes

RH5361POLY

BOLT KIT - CAR SET

Includes all bolts, setscrews, nuts & washers to install Bush Kit RH5361.

Bolt Kit

RH5362

USPENS

UPRATE

SHOCK ABSORBER PACKAGES

Spax Adjustable (Car set); Ride Adjustable Ride Adjustable (1) RL1 Packs include 4 adjustable shock absorbers with RI 1358 standard bushes.



Spax Ride/Height Adjustable (Car set) (1) RL1358SA

Packs include 2 front ride/height adjustable shock absorbers and 2 rear adjustable shock absorbers, all with standard bushes.



Koni Ride Adjustable (Car set) (1) RL1359 Packs include 4 adjustable shock absorbers with standard bushes.



Gaz Ride Adjustable (Car set) (1) RL1358GAZ Packs include 4 adjustable shock absorbers with standard bushes.

Gaz Ride/Height Adjustable (Car set)

(1) RL1358SAGAZ
Packs include 2 front ride/height adjustable shock absorbers and 2 rear adjustable shock absorbers, all with standard bushes.

UPRATED SHOCK ABSORBER & FRONT SPRING PACKAGES



Spax Suspension Kit;

Ride adjustable

(1) RH5352

Packs include 2 uprated front springs, 4 adjustable shock absorbers with standard bushes.



Spax Ride/Height Adjustable (1) RH5352SA Packs include 2 uprated front springs, 2 front ride/height adjustable shock absorbers and 2 rear adjustable shock absorbers, all with standard bushes.



Packs include 2 uprated front springs, 4 adjustable shock absorbers with standard bushes.



GAZ Suspension Kit;

RH5352GAZ Ride adjustable (1)

Packs include 2 uprated front springs, 4 adjustable shock absorbers with standard bushes

(1)RH5352SAGAZ Ride/height adjustable Packs include 2 uprated front springs, 2 front ride/height adjustable shock absorbers and 2 rear adjustable shock absorbers, all with standard bushes.

SPEC



ADJUSTABLE (ON CAR)

28 point adjustment, dyno tested. Handbuilt, matching units. Designed and developed by Motorsports Engineers. 2 year warranty.

ADJUSTABLE (OFF CAR)

Specifically designed for each application. Individually tested until optimum in handling and comfort is reached. Will usually outlive your car.



ADJUSTABLE (ON CAR)

Zinc plated bodies. Double lip seal + 0' ring on piston rod. Fully rebuildable. Top quality. Each unit tested and supplied with individual dyno read-out. 3 year warranty. British made.

36 point fine tune settings.

REAR SUSPENSION LOWERING BLOCK

Do you want to lower the rear suspension slightly to improve handling or match the ride height of the front suspension if you have fitted adjustable ride height front shock absorbers?

The simple solution is to install a stepped (alloy) block that sits on top of the differential which in turn raises the centre of the rear spring.



Rear Spring Lowering Block;

1/2" Lower Ideal for all cars.

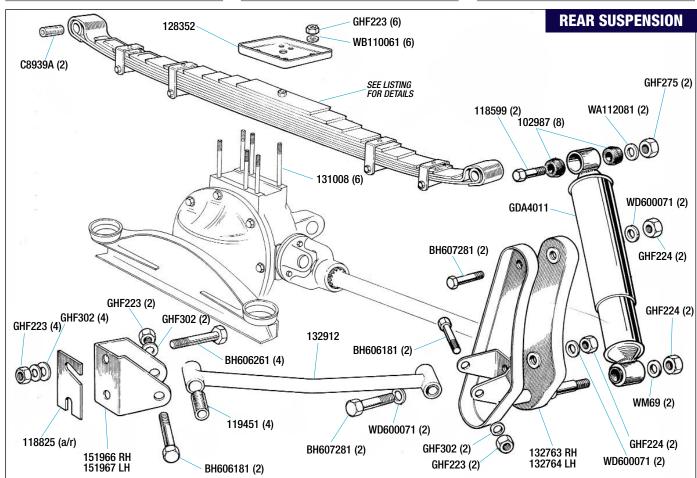
RH5371 (1)RH5372

3/4" Lower (1) Use with lowered front suspension. 1" Lower

RH5373



DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO.



Rear Suspension

Road Spring;		
Saloon & Convertible (all mo	odels) (1)	305945
Coupe	(1)	303274
Estate	(1)	304860
Lowering Block - see panel		
Bush - Spring Eye;		
Standard	(2)	C8939A
Polyurethane	(2)	C8939APOLY
Stud - Spring Locating	(6)	131008
Top Retaining Plate	(1)	128352
Washer - Flat	(6)	WB110061
Nut - Nyloc	(6)	GHF223
Bolt (spring to vertical link)	(2)	BH607281
Washer - Flat	(2)	
Nut - Nyloc	(2)	GHF224
Vertical Link;		
Right Hand	(1)	132763
Left Hand	(1)	132764
Bolt (vertical link to inner hub)	(2)	BH607281
Washer - Flat	(4)	WD600071
Nut - Nyloc	(2)	GHF224
Bolt - Radius Arm	(2)	BH606181
Washer - Flat	(2)	GHF302
Nut - Nyloc	(2)	GHF233
Rear Shock Absorber;		
Standard (each)	(2)	GDA4011
SPAX (1 pair boxed)	` '	DA4011SPAX
KONI (1 pair boxed)	` '	DA4011KONI
GAZ (1 pair boxed)	٠,	GDA4011GAZ
Bolt (Shock to spring)	(2)	118599
Bush (shock eye);		
Standard (each)	(8)	102987
Polyurethane (pair)	(4)	102987POLY
Washer - Flat	(2)	WA112081
Nut - Nyloc	(2)	GHF275
Radius Arm	(2)	132912
Bush - Radius Arm;		
Standard	(4)	119451
Polyurethane	(4)	119451POLY

Mounting Bracket - Radius Ar	m;	
Right Hand	(1)	151966
Left Hand	(1)	151967
Bolt - Radius Arm to bracket	(2)	BH606181
Washer - Flat	(2)	GHF302
Nut - Nyloc	(2)	GHF223
Bolt - Bracket to Outrigger	(4)	BH606261
Shim	(a/r)	118825
Washer - Flat	(4)	GHF302
Nut - Nyloc	(4)	GHF223
Washer - Flat (Lower shock mou	nt)(2)	WM69
Nut (lower shock mount)	(2)	GHF224

REAR SUSPENSION LOWERING BLOCK

Do you want to lower the rear suspension slightly to improve handling or match the ride height of the front suspension if you have fitted adjustable ride height front shock absorbers?

The simple solution is to install a stepped (alloy) block that sits on top of the differential which in turn raises the centre of the rear spring.



ear Spring Lowering Block;		
1/2" Lower	(1)	RH5371
Ideal for all cars. 3/4" Lower	(1)	RH5372
Use with lowered front suspensio 1" Lower	n. (1)	RH5373
For track or special applications.		



DESCRIPTION



MINILITE REPLICA WHEELS

These superb (lightweight) aluminium replicas of the original magnesium Minilite (used for rallying), are now available - in silver only - at an extremely attractive price, and they make a very interesting alternative to steel and wire wheels.

These bolt-on wheels are a direct replacement when used with the corresponding wheel nuts.

Minilite 'Replica' Wheel Kit;

Includes 4 wheels, 4 centres and 16 wheel nuts.

RL1473	(1)	13"x 5J
RL1473/5.5	(1)	13"x 5.5J
		Wheel Only;
RL1470	(4)	13"x 5J
RL1470/5.5	(4)	13"x 5.5J
		Wheel Centre only;
RI 1472P	(4)	Plastic

Allov Wheel Centre Triumph

Badge only (stick on) Wheel Nut only

(4) RL1472BADGE (16)**RL1471** RX1322 Autoglym 'Clean Wheels' (500ml) (1)

RL1472A

(4)

REVOLUTION ALLOY WHEELS

Set your Herald different from the crowd with Revolution Alloy Wheels.

Beautifully finished with Alloy rims and black spokes.

Fit as direct replacements to standard wheels using special wheel nuts.

Revolution Wheel Kit;

Includes 4 wheels, 4 centres and 16 wheel nuts.

13"x 5.5J	(1)	RL1643
Wheel only (13"x 5.5J) (inc. centre	e) (4)	RL1641
Wheel Centre only	(4)	RL1644
Wheel Nut only	(16)	RL1642
Autoglym 'Clean Wheels' (500ml)	(1)	RX1322

STANDARD WHEEL SEE LISTINGS

122806

WIRE WHEELS (All Models)

WIRE WHEELS Look at our prices, our wheel sets include 5 wheels! If you prefer your Herald to look that little bit different, why not consider fitting a set of our wire wheels, they

are available in chrome, or painted silver.

IMPORTANT INFORMATION

Wire Wheels

When fitting Wire Wheels YOU MUST check the length of the wheel studs (and shorten if necessary) to ensure they do not

foul the wheels.

Please read the full fitting instructions supplied, carefully

Wire Wheel Conversion Kit - 13"x4.5J;

Kits inc; 5 wheels, 4 splines, 4 two eared centre knock caps*, 16 retaining nuts,1 cleaning brush, 1 hammer and instructions

Chrome Wheels (1) RL1221/4.5 Painted Wheels (1) RL1201 *Wheel kits available with alternative octagonal

centre lock nuts. NOTE: 'Eared' centre caps not allowed in some countries. Please state preference when ordering.

Wire Wheel Conversion Kit - 13"x5.5J;

This kit gives you the option to fit wider section tyres that 'fill the arches'. Care should be taken in selecting the correct tyre width to avoid any clearance problems.

Kit includes; 5 wheels, 4 splines, 4 two eared centre knock caps*, 16 retaining nuts, 1 cleaning brush, 1 hammer and instructions

Chrome Wheels (1) RL1221/5.5

NOTE: 'Eared' centre caps not allowed in some countries. *Kit available with alternative octagonal centre lock nuts. Please state preference when ordering.



REPLACEMENT WIRE WHEEL COMPONENTS

Wire Wheel only;

13"x4.5J -		
Chrome	(5)	XW466C
Painted	(5)	XW466S
13"x5.5J - Chrome	(5)	XW5729C
Hub Adaptor/Spline (Bolt-on);		
Right hand	(2)	RSSPR
Left hand	(2)	RSSPL

Left hand (2)Retainer Nuts (Hub adaptor to spline) (16) RSRN38

'Eared' Centre Knock Cap; NOTE: 'Eared' centre caps not allowed in some countries

2 Eared

Right hand KC4282R Left hand (2) KC4282L 3 Eared (2) KC4282R-3 Right hand

(2) KC4282L-3

'Octagonal' Centre Lock Nut;

Left hand

Alternative to 'Eared' centre caps. Right hand KC4280R KC4280L Left hand (2)Cleaning Brush KACB101 (1)KACH100 Copper & Hide Hammer (1)KAS42 Spanner (for 'Octagonal' centre nuts) (1)

Standard Road Wheel; Saloon 3.5J recon 307401R 307405R Estate 4.5J recon (4)Wheel Nut 113087 122806 **Hub Cap** (4) Wheel Trim: Factory option (with slots) 307583 (4) 13/60 only (with holes) (4)214771 Foot Pump **GAT347** Wheel Nut Brace 21A2818 Scissor Jack & Handle 311346 Tool Bag (for jack) 725793 **Tool Pouch** RH5214

113087



DESCRIPTION QTY REQ. PART No.

DRUMS OR DISCS!

When were Discs fitted?

The early Heralds (1200, 12/50's) were all equipped with Drum Brakes from the factory, however, as technology progressed in the development of the Disc Brake (brought about by racing), then demand grew for this new type of braking system. To cater for the growing requests, the Factory offered the public two solutions;

- Disc Brakes were offered as a 'Factory Fitted Option' (from approx' 1963 to 1967) when ordering a new Herald.
- 2) You could order a Factory 'Disc Conversion Kit' and have it fitted by the local Triumph agent. Eventually, (from approx' 1967) Disc Brakes were fitted as standard on late Herald 1200's & 12/50's, and all 13/60's, so trying to determine the changes by chassis number can be a bit of a problem.

How to identify

When the Factory offered Discs as an Option on early Heralds, they did this by fitting an adaptor plate to carry the Caliper, this bolted to the Vertical Link (209222/209223), and they increased the length of the bolts which held the backplate. The adaptor has 2 (drilled) lugs (to the front) which located the Caliper.

The later models (Discs fitted as standard equipment) were produced with modified Vertical Links, with only 3 drillings, 2 for the Caliper, and 1 for the Steering Tie Rod, and fitted with Brake Dust Shields.

Can I convert?

If you wish to convert your early Herald from Drum to Disc, or even from the early type of Disc brake caliper system to the latest type, the easiest method is to fit our own 'Disc Brake Kit' (Part Number RH5029). The kit briefly comprises; 2 stub axles, 2 vertical links, 2 hubs, 2 discs + pads, bearings and fittings.

For detailed kit information please refer to Disc Brake Conversion Kit.

Further Enhancements

To really improve stopping power for today's roads, consider fitting a Remote Mounted Brake Servo Kit (RH5272). Discs only.



Front Drum Brakes

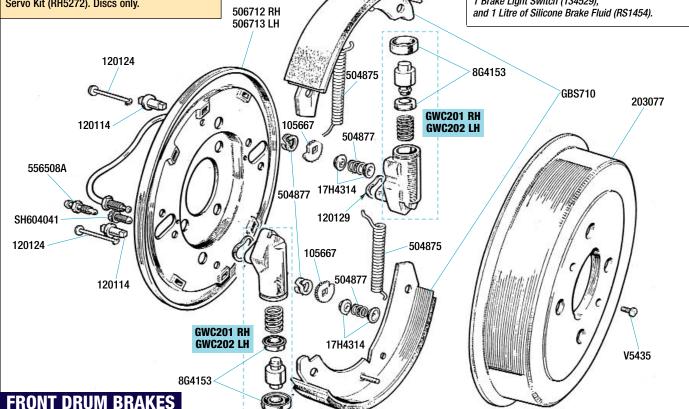
EARLY 1200 & 12/50 VEHICLES FITTED WITH DRUM BRAKES

Brake Drum	(2)	203077
Screw- Drum Retaining	(4)	V5435
Back Plate;		
Right Hand	(1)	506712
Left Hand	(1)	506713
Brake Adjusting Cam	(4)	105667
Spindle (for adjusting cam)	(4)	120114
Brake Shoes (axle set)	(1)	GBS710
Wheel Cylinder;		
Right hand	(2)	GWC201
Left Hand	(2)	GWC202
Gasket (cylinder to back plate)	(4)	120129
Wheel Cylinder Repair Kit	(4)	8G4153
Bolt - Cylinder Retaining	(8)	SH604041
Washer - Locking	(8)	GHF321
Spring - Brake Shoe Return	(4)	504875
Bleed Screw	(4)	556508A
Brake Shoe Retaining Kit (Axle se		RH5079
Includes 4 pins, 4 springs & 8 cup was		
Pin - Shoe Retaining	(4)	120124
Spring (for 120124)	(4)	504877
Cup Washer (for 120124)	(8)	17H4374
Front Brake Hose;		
Standard	(2)	GBH201
Stainless Braided	(2)	GBH201GR
	15.50	

DISC BRAKE CONVERSION KIT RH5029

Our kit includes; 2 Stub Axles (UKC697), 2 Nuts (GHF275), 2 Washers (WC112081), 2 Castle Headed Nuts (LN2212),

- 2 'D' Washers (102690), 2 Split Pins (PC20),
- 2 Vertical Links (GSJ265/GSJ266), 2 Tie Rods (211048/ 211049),
- 2 He Rods (211048/ 211049), 4 Bolts (138558 - Link to Tie Rod),
- 4 Washers (WQ310 for '138558'),
- 2 Front Hubs (146479), 8 Wheel Studs (21H5774),
- 2 Hub Bearing Kits (RH5027),
- 2 Brake Discs (208715),
- 8 Bolts (113150 Disc to Hub),
- 8 Spring Washers (GHF333 for 113150),
- 2 Calipers (159130/159131),
- 4 Bolts (132439 Caliper Mounting),
- 4 Washers (WQ310 for 132439),
- 2 Brake Dust Shields (213680/213681),
- 2 Extension Covers (149623),
- 1 Disc Pad Kit (RH5074), 2 Bleed Screws (601959),
- 1 Brake Pipe Kit (RH5165),
- 2 Flexible Brake Hoses (GBH216),
- 1 Four-Way Connector (136939),
- 1 Bolt (BH604101 for 136939),
- 1 Nut (GHF200 for 136939),
- 1 Plain Washer (GHF300),
- 1 Locking Washer (GHF331),
- 2 Rear Wheel Cylinders (GWC1208),
- 1 Brake Light Switch (134529),



DESCRIPTION OTY REQ. PART No. DESCRIPTION OTY REQ. PART No. DESCRIPTION QTY REQ. PART No. 511034 (1) CALIPER REPAIR KIT PER CAR

STC1913 (2)

210989 (RH)

210988 (LH)

208715 (2)

GHF333 (8)

601959 (2)

GBP166K

GBP166GS

Front Disc Brakes (Early) Type 12 Calipers

VEHICLES FITTED WITH DISC BRAKES

Type 12 Calipers

Left hand

Caliper Piston

Standard

Left hand

'GREEN STUFF'

EBC KEVLAR GBP166GS

Bleed Screw

Stainless Braided

Dust Cap (bleed screw) Caliper Mounting Plate; Right hand

Bolt (Caliper mounting)

Washer - Spring (Caliper bolt)

Caliper Repair Kit (for 2 calipers)

Front - Brake Hose (all models with Type 12);

NOTE: This type of caliper can easily be identified by the presence of an adaptor plate (to carry the caliper) which bolts to the vertical link and also by the absence of a brake dust

Salleur. Early 1200 from GA29284 to GA46959 (1963 to '67) 12/50 from GA46960 to GA1272380 (1963 to '67) & vehicles converted to disc from drum using (only) the factory

Brake Kits (Front):		
Brake Kits (Front); Disc & Pad set (2 discs & pads)		
Standard Discs & Pads	(1)	RL1525
Uprated Discs & Pads	` ,	
EBC Discs	(1)	RL1525UR
Rossini Discs	٠,	RL1525R0S
Brake Disc;	(')	116 10201100
*.		
Standard (Each)	(2)	208715
EBC (Pair)	(1)	208715UR
Rossini (Pair)	(1)	208715ROS
Bolt (Disc to Hub)	(8)	113150
Washer - Spring	(8)	GHF333
Brake Pads (car set);		
Standard	(1)	GBP166
Standard with fitting kit	(1)	GBP166K
Uprated Green Stuff EBC	(1)	GBP166GS
•	`	GBK5914
Pads Fitting Kit Inc. shims, pins & clips.	(1)	UDN3514
Pads Pin & Clip Kit Inc. 4 pins & 4 clips.	(1)	GBK1001
Inc. 4 pins & 4 clips.	()	
Pads Retaining Pin (each)	(4)	511031
Pads Clip (retaining pin) (each)	(4)	511032
Caliper;	. ,	
Right hand	(1)	210989
nigiit iiailu	(1)	£ 10303

(1)

(1)

(4)

(2)

(2)

(2)

(2)

(1)

(1)

(4)

(4)

GBH216

601959

201892

201893

132439

WL600071

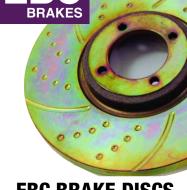
STC1913

GBH216GR









511031 (4)

511032 (4)

TYPE 12 CALIPERS

512067 (4)

EBC BRAKE DISCS

EBC turbo groove discs are handed (lh & rh) with curved grooves and dimples to offer superb stopping power when combined with 'Green Stuff' Kevlar pads.





UPRATED EBC DISCS & GREENSTUFF PADS -RL1525UR



ROSSINI BRAKE DISCS

Rossini performance drilled and grooved discs are made from the best compounds with carbon & added manganese, molybdenum & titanium. The drillings cool the disc to reduce brake fade.

The grooves reduce pad glazing and increase grip. The embedded Rossini logo on the disc face lets you know when they need replacing. Can be used with standard or 'Green Stuff' Kevlar Pads.





DESCRIPTION QTY REQ. PART No. DESCRIPTION QTY REQ. PART No. DESCRIPTION QTY REQ. PART No.

UPRATED EBC DISCS

STANDARD FRONT BRAKE KIT - RL1080



Front Disc Brakes (Late) Type 14 Calipers

VEHICLES FITTED WITH DISC BRAKES

Type 14 Calipers

NOTE; This caliper type is easily identified as it is mounted directly on to the vertical link and by the fitting of brake dust shields Original factory specification late 1200 & 12/50 from 1967 onwards and all 13/60 Models.

Brake Kits (Front); Disc & pad set (2 discs & pads)	
Standard Discs & Pads	(1) RL1080
Uprated Discs & Pads	
EBC Discs	(1) RL1080UR
Rossini Discs	(1) RL1080ROS
Brake Disc;	
Standard (each)	(2) 208715
EBC (pair)	(1) 208715UR
Rossini (pair)	(1) 208715R0S

& GREENSTUFF PADS - RL1080UR Bolt (disc to hub) (8) 113150

wasner - Spring	(8)	GHF333
Brake Pads (car set);		
Standard	(1)	GBP574
Standard with Fitting Kit	(1)	GBP574K
Uprated EBC Green Stuff	(1)	GBP574GS
Pads Fitting Kit Inc. shims, pins & clips.	(1)	GBK5914
Pads Pin & Clip Kit Inc. 4 pins & 4 clips.	(1)	GBK1001
Pads Retaining Pin (each)	(4)	511031
Pads Clip (retaining pin) (each)	(4)	511032
Caliper;		
Right hand	(1)	159130
Left hand	(1)	159131
Caliper Repair Kit (for 2 calipers)	(1)	520957
Caliper Piston	(4)	516212



(a/r)

(a/r)

GBF103

RX1327

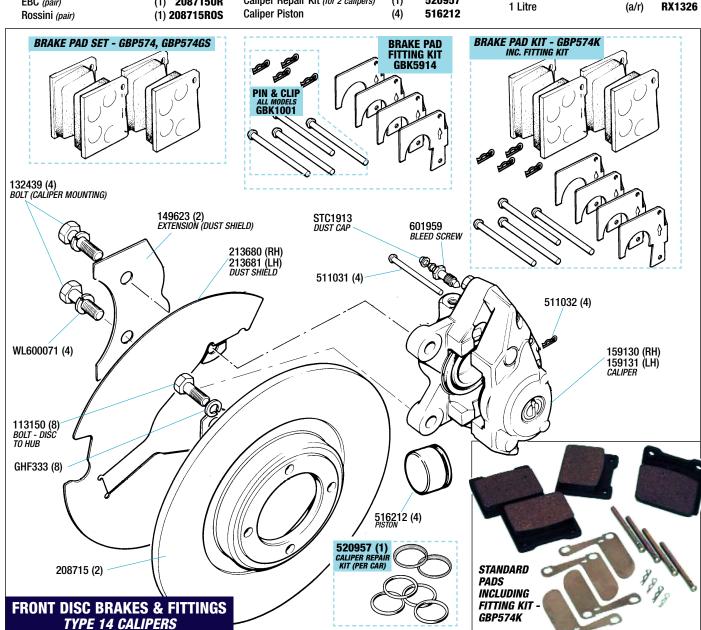
UPRATED ROSSINI DISCS

& GREENSTUFF PADS -RL1080ROS

Dot 3 (1 Litre)

0.5 litre

Silicone

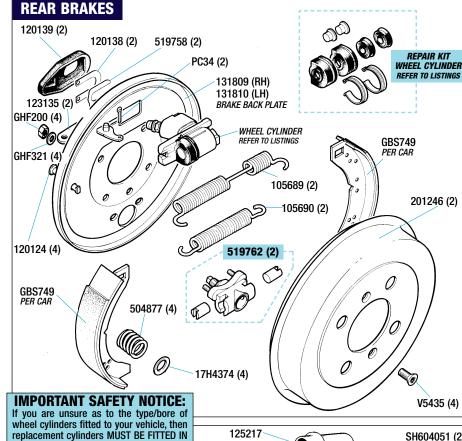


SH604051 (2)

DESCRIPTION OTY REO. PART No. QTY REQ. PART No. DESCRIPTION QTY REQ. DESCRIPTION PART No.

Rear Brakes



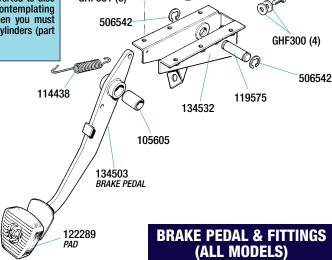


125217

SH604051(6)

GHF331 (6)

Fitted Disc Brakes/Converted If your vehicle has been converted to disc brakes, or if you are contemplating upgrading to disc brakes, then you must ensure that the larger bore cylinders (part number GWC1208) are fitted. See our 'Disc Brake Kit'.



'ALFIN' FINNED BRAKE DRUMS FOR EXTRA COOLING AND INCREASED RESISTANCE TO FADE. SUPPLIED IN PAIRS 201246UR.



Brake Pedal & Fittings

	Braito i Gadi & i		90
	Brake Pedal	(1)	134503
	Brake Light Switch (on pedal)	(1)	134529
	Brake Pedal Bracket	(1)	134532
	Pedal/Pad Rubber	(1)	122289
	Bush (brake pedal)	(1)	105605
	Spring - Pedal Return	(1)	114438
ľ	Cross Shaft - Pedal	(1)	119575
	Circlip (for 119575 shaft)	(2)	506542
	Setscrew (pedal adjusting)	(2)	SH604051
	Washer - Flat (for SH604051)	(4)	GHF300
	Setscrew (mounting bracket) Locates mounting bracket to bulkhead.	(6)	SH604051
	Washer - Spring (for SH604051)	(6)	GHF331
	Dust Cover/Boot Master cyl push rod.	(1)	125217



Brake Master Cylinder;		
948 & 1200 (Drum brakes all ro	und)	
Original	(1)	GMC205
Alternative Type	(1)	GMC205ALT
1200, 12/50	(1)	GMC224
Early front calipers type 12.		
1200, 12/50, 13/60	(1)	GMC220
Late type 14 calipers.		
Repair Kit for Brake Master Cy		
All models	(1)	GRK1029
Mounting Bracket (Brake master	cylinder,);
Drum Brakes	(1)	119583
Disc Brakes	(1)	146413
Brake Servo Kit (Discs only).	(1)	RH5272
Remote mounting (see photo).		
Complete kit to really improve your s	topping	power!
Front Brake Hose;		
948 & 1200 (drum brakes all rol	·	
Standard	(2)	GBH201
Stainless braided	(2)	GBH201GR
1200, 12/50		
Early front calipers type 12. Standard	(2)	CDU216
	(2)	GBH216
Stainless braided	(2)	GBH216GR
1200, 12/50, 13/60 Late front calipers type 14.		
Standard	(2)	GBH216
Stainless braided	(2)	GBH216GR
	(Z)	ubiiz iouii
Rear Brake Hose;	(2)	CBUOGA
Standard Stainless Braided	(2)	GBH204
otalinood Dianada	(2)	GBH204GR
Brake Hose Sets (Set of 4 hoses -	- front &	rear);

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~	NG2707	121766			
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1	10474	1 9			
(6					
40	10475	0			
	955				
	Brake Pipe Kit (C	opper):			
	All pipes are fully m	ade up and tl	ne correc	t	
	length for the whole 948 & 1200 d		s all roi	ınd	
	RHD	ium biano		1)	R
	LHD		Ò	1) I	RH514
	1200,12/50 e	arly front c			
	RHD			1)	RI
	LHD 1200, 12/50,	12/60 lata			RH50
<u>.</u>	1200, 12/30,	13/00 1816		1)	nipera Ri
Γ 1	Brake Pipe Junct	ion:	•	,	
•	Front 5 way			1)	13
)	Front 4 way		,	1)	5
	Rear 3 way		,	1) 2)	BH6
	Bolt (junction moun	tina)			рпо
1	Nut (for DUCO4101)	3/	,	•	C
)	Nut (for BH604101)	0,	(2)	GI WC7
9 3	Washer - Plain (f	or BH604101,) (2) 2)	WC7
	Washer - Plain (f Washer - Locking	or BH604101,) (2)	
3	Washer - Plain (f Washer - Locking Brake Light Swit	or BH604101, I) (for BH6040 ch;) () ()101) (2) 2) 2)	WC7
3	Washer - Plain (# Washer - Locking Brake Light Swit Fitted in 5 wa 948 and 1200 w	or BH604101, g (for BH6040 ch; y junction ith front drun	() () () () () () () ()	2) 2) 2) 1)	WC76
3	Washer - Plain (1) Washer - Locking Brake Light Swit Fitted in 5 was 948 and 1200 w Fitted on Brai	or BH604101, g (for BH6040 ch; y junction ith front drun ke Pedal	() () () () () () () ()	2) 2) 2)	WC7
3	Washer - Plain (1) Washer - Locking Brake Light Swit Fitted in 5 wa 948 and 1200 w Fitted on Bral All other models	or BH604101, g (for BH6040 ch; y junction ith front drun ke Pedal	() () () () () () () ()	2) 2) 2) 1)	WC76 Gi 1:
3	Washer - Plain (1) Washer - Locking Brake Light Swit Fitted in 5 was 948 and 1200 w Fitted on Brai	or BH604101, ig (for BH6040, ch; y junction ith front drun, ke Pedal inale)	() () () () () () () ()	2) 2) 2) 1) 1)	WC70
3 3 2	Washer - Plain (the Washer - Locking Brake Light Swith Fitted in 5 was 948 and 1200 was Fitted on Brail All other models Connector (male/the Washer)	or BH604101, c) (for BH6040, ch; iy junction ith front drun ke Pedal . nale) pipe to main	() () () () () () () () () () ()	2) 2) 2) 1) 1)	WC70 GI 13
3	Washer - Plain (the Washer - Locking Brake Light Swith Fitted in 5 was 948 and 1200 with Fitted on Brail All other models Connector (male/t Connects main front the Washer Connects main front the Washer - Locking Brain front the Washer - Plain (the Washer - Locking (the Washer - Lockin	or BH604101, c) (for BH6040, ch; ny junction ith front drur. ke Pedal inale) pipe to main irn Spring	() () () () () () () () () () ()	2) 2) 2) 1) 1) 1) e.	WC76 GI 1: 1: ACI

OTY REQ.

104750

PJ8806

PC10

121759

RH5140 (1) **RH5140LHD**

RH5062 (1) RH5062LHD 14 calipers

RH5165

137075 565719 **BTB657**

BH604101

GHF200 WC701121

GHF331

132569

134529

ACB5559

114438

122289

UNIPART

PC5

121760

121757

131806

104749

131807

PART No.

GHF200

121699

DESCRIPTION

127311

134862

GHF301

Handbrake & Cables

131806

HANDBRAKE & CABLE

OTY REO.

PART No.

Handbrake Lever Assy	(1)	132589
Gaiter - Handbrake Lever	(1)	705789
Ratchet - Handbrake Lever	(1)	148083
Pawl - Handbrake lever	(1)	104737
Clevis Pin (cable to handbrake lever)	(1)	104750
Cable Fork End	(1)	104749
Nut - Square	(1)	NQ2707
Washer	(1)	GHF300
Split Pin	(1)	PC5
Handbrake Cable;		
Short Cable Handbrake to relay lever.	(1)	121766
Main Cable	(1)	127311
Compensator to wheel cylinder.		
Relay Lever	(1)	134862
Bush - Relay Lever	(1)	121757
Seal - Felt (for 121757)	(1)	121760
Seal - Rubber (for121757)	(1)	121755
Pivot Pin Shouldered, locates relay lever to body.	(1)	121759
Tab Washer (for 121759)	(1)	121758
Compensator	(1)	121730
Handbrake cable equalising lever.	(1)	121033
Clevis Pin Compensating lever to relay lever.	(1)	PJ8806
Washer (for PJ8806)	(1)	GHF301
Split Pin (for PJ8806)	(1)	PC10
Spring (Handbrake pull off)	(2)	131806
"L" Bracket	(2)	131807
Nut (for 131807)	(4)	GHF200
Cable Fork End	(2)	104749
Nut - Square	(1)	NQ2707
Clevis Pin	(2)	104750
Washer (for 104750)	(4)	GHF300
Split Pin (for 104750)	(2)	PC5
Operating Lever - Handbrake	(2)	123125
Handbrake cable to wheel cylinder (not	shown).	

SILICONE - DOT5 BRAKE & CLUTCH FLUID THE FACTS

INC TRUIS

Automec Silicone Brake Fluid (SBF) meets the USA Department of Transportation Federal Motor Vehicle Safety Standard No 116 for DOT5 brake fluid, which has now been adopted by the UK & Europe. Silicone fluid is used in the same way as normal brake fluid. Drain the system, fill with Silicone and bleed in accordance with the vehicle manufacturers instructions.

manufacturers instructions. Initially the brake fluid remains purple, then after a while it changes to yellow. The colour change is quite normal and does not affect the performance of the fluid. Because Silicone fluid is non-hygroscopic (it absorbs less than 1% by weight of moisture), corrosion in the system is virtually eliminated, while at the same time the boiling point (important under emergency braking conditions) remains very high at around 260 Centigrade (500F) unlike normal fluids that can be as low as 170C. SBF is non-toxic, virtually inert (it is not glycol based) and is environmentally friendly.

SBF is non-toxic, virtually inert (it is not glycol based) and is environmentally friendly.

All this means that it wont harm you, your cars braking components, or the paintwork and because you don't have to drain the system (unlike normal glycol based fluids), it doesn't harm the environment. If Automec Silicone Brake Fluid becomes mixed with normal glycol fluid, they will work safely, as they both have to if they are to be classified as D.O.T fluids.

RUIDA RUIDA DOT 3 PSPORMARG POMMA	BRANE SINGSTILES	SILIG BRAZ FLUM	CONTRACTOR OF THE PARTY OF THE
Brake Fluid; Dot 3 (1 Litre) Silicone		(a/r)	GBF103
0.5 litre 1 Litre		(a/r) (a/r)	RX1327 RX1326

(1) RH5363GR

(1) RH5374GR

RH5363

RH5374

(1)

(1)

Standard

948 & 1200 Drum brakes - all round.

Other Models

Stainless Steel Braided

948 & 1200 Drum brakes - all round. Other Models

DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO.

Steering Rack & Mountings

Steering Rack; Includes gaiters, less track rod ends. 948 - RHD (1) 305458 All other models RHD Standard 305932 (1)305932HR **High Ratio** (1) LHD 305931 Standard 305931HR **High Ratio** (1) Track Rod End (Inc nyloc nut) (2)**GSJ158** 128022 Nut (Track rod end to track rod 129961) (2) Rack Gaiter; Right Hand RTC2219 Left Hand RTC2218 (1) (1) RTC2218-9 Pair Track Rod & Inner Ball Joint (2) 129961 56935 **Grease Nipple** (1) Steering Knuckle Rack to column shaft. FAM1718 Pinch Bolt Steering knuckle to rack/shaft. BH605101 (1) Nut (for bolt BH605101) **GHF272** (1)



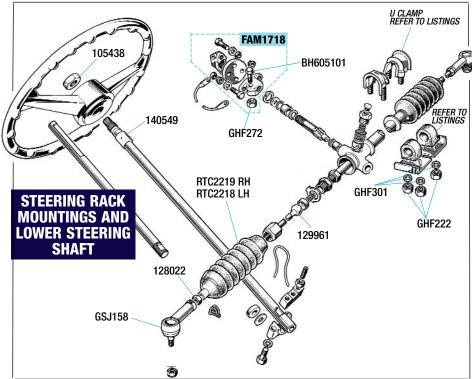
RACK MOUNTING 948 & Early 1200 (to GA80000)

Mounting Block	(2)	122552
Ring Clamp	(2)	122553
"U" Bolt	(2)	122554
Nut - Nyloc	(4)	GHF222
All other models		

Rubber Mounting (Rack to body);

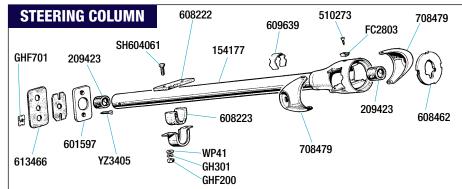
nubber woulding (Rack to body);		
Standard	(2)	139386
Polyurethane	(2)	139386POLY
Reinforcing Plate	(2)	133875
"U" Bolt/Clamp	(2)	156024
Nut - Nyloc (for "U" bolt 156024)	(4)	GHF222
Washer - Plain (for "U" bolt 156024)	(4)	GHF301
Solid Mounting Kit Uprated	(1)	RR1370

Solid Mounting Kit Uprated (1) KR1370
See photo. Replaces original rubber mountings and clamps.
Solid aluminium blocks clamp rack body to chassis using 'U'
bolts. Provides more positive feel to steering.
Note: also transmits more road noise and vibration.



Steering Column & Fittings

<u> </u>					
Outer Column Tube	(1)	154177	Clamp - Lower Column Support	(1)	608185
End Cap	(1)	122718	Felt (upper flat)	(1)	608222
Escutcheon/Cover	(2)	708479	Felt ("U" shaped lower)	(1)	608223
Indicator & Lighting stalks.			Column Retaining Plate Seal	(1)	613466
Label/Instructions (for covers);			Retaining Plate (column)	(1)	601597
Indicators	(1)	611011	Screw Seal Retaining	(2)	YZ3405
Lighting	(1)	611013	Spire Nut (for YZ3405)	(2)	GHF701
Clip-Turn Signal Cancelling	(1)	140549	Bolt (for clamp 608185)	(2)	GHF117
Slip Ring/Insulator	(1)	608462	Washer - Plain	(2)	GHF300
Horn Push	(1)	150277	Washer - Locking	(2)	GHF332
Clip (horn push)	(1)	204741	Nut	` '	GHF200
"Pencil" Connector (horn push)	(1)	142534		(2)	
, , ,	` '		Steering Column Lock	(1)	2190611
Bearings - Column (upper & lower)	(2)	209423	Late 13/60 models only.		
Spring Clip (upper column support)	(1)	609639	Shear Bolt	(2)	152597





DESCRIPTION DESCRIPTION QTY REQ. PART No. QTY REQ. PART No. DESCRIPTION QTY REQ. PART No.



Steering Wheel & Fittings

"Moto-Lita" Sports Steering Wheel; Inc. boss and fittings.

Wood Rimmed 13" Flat RR1170/13 Wood Rimmed 14" Flat RR1170/14 Leather Rimmed 13" Flat (1) RR1173/13

Leather Rimmed 14" Flat (1) RR1173/14

"Mountney" Sports Steering Wheel & Boss; 13" Wood Rimmed Semi-dished (1) RI

RL1466 14" Vinyl Rimmed Dished

with Polished Spokes with Black Spokes RH5357 RH5358 (1) (1)

Nut - Steering Wheel Securing (1) 105438



MOTO-LITA WOOD RIMMED 13" FLAT RR1170/13











DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO.

Engine Electrics – Major Units

ALTERNATOR - DYNAMO - STARTER

Starter Motor;

Reconditioned (Exchange) (1) GEU9405 Uprated Hi-Torque (see photo) (1) GEU9405UR Solenoid (standard starter motor) (1) 134174 Brush Set (starter) (1) GSB105



Alternator Conversion Kit (1) RH5067
Our alternator conversion kit, which is suitable for all Herald 1200, 12/50 & 13/60 models, comes complete with all necessary fittings.

NOTE; vehicles must be (or converted to) negative earth.

Alternator Conversion Plug Kit (1) GEU250
Dynamo (Exchange, less pulley and fan) (1) GXE3101

Alternator Conversion Plug Kit	(1)	GEU250
Dynamo (Exchange, less pulley and fan)	(1)	GXE3101
Control Box	(1)	GEU6603
Brush Set (Dynamo)	(1)	GGB102
Pulley (Dynamo)	(1)	147906
Fan (Dynamo)	(1)	147333
Bracket (Fan belt adjustment)	(1)	121215
Bolt (for 121215)	(1)	GHF120
Washer - Flat	(1)	RTC610A
Bracket (Dynamo mounting to block)	(1)	104890
Bolt (for 104890)	(1)	GHF120
Washer - Spring	(1)	GHF332
Pedestal (adjusting)	(1)	104902 _
Nut - nyloc (for 104902)	(1)	GHF275
Bolt (for 104890)	(1)	BH605101
Washer – Plain	(2)	GHF301
Nut - Nyloc	(1)	GHF272
Washer - Spring	(1)	GHF332
Fan Belt;	` '	
All except 13/60	(1)	GCB11038
•		

UPRATED HI-TORQUE STARTER MOTOR



Fits as direct replacement. Starts engine regardless of compression or temperature. Up to 200% more cranking power using up to 50% less current.

Uprated Hi-Torque Starter motor (1) **GEU9405UR** All models. Outright sale, no exchange.

ELECTRONIC IGNITION KIT Kit offers maintenance





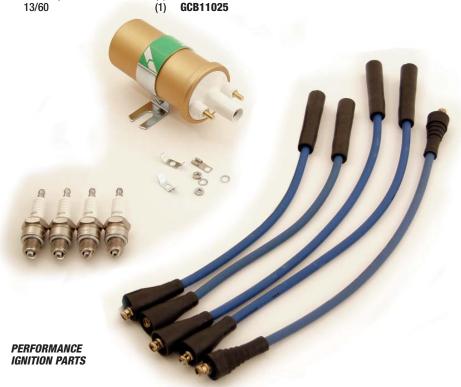
Engine Electrics – Ignition System

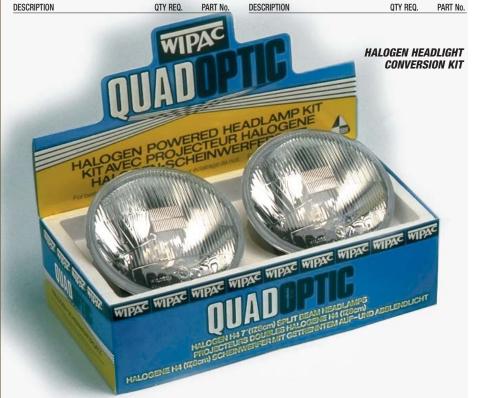
Engine Service Kit; Inc. plugs, points, condenser, fan belt,	air fili	tor & oil filtor
948	(1)	RH5350
1200, 12/50	(1)	RH5078
13/60	(1)	RH5104
Distributor (exchange);	(1)	11113104
1200	(1)	215046R
12/50	(1)	215046R
13/60	(1)	212292R
Distributor Cap;	(1)	Z 1 Z Z J Z N
Side Entry Type	(1)	GDC114
Top Entry Type	(1)	GDC114
Vacuum Unit	(1)	RTC1425
Contact Breaker Points	(1)	GCS101
Rotor Arm	(1)	GRA101
Condenser	٠,	GSC111
Terminal-Bush & Lead	(1)	600329A
	(1)	000329A
Spark Plugs;		
948,1200, 12/50	(4)	000.4000
Standard	(4)	GSP4366
Double Core	(4)	GSP4366HP
13/60		
Standard	(4)	GSP4362
Double Core	(4)	GSP6462
Plug Lead Set Side Entry Type	(1)	RH5096
Plug Lead Set Top Entry Type;		
Standard	(1)	GHT146
Silicone	(1)	GHT146S
Ignition Coil;		
Standard	(1)	GCL110
Lucas 12 Volt	(1)	GCL110LUCAS
Performance	(1)	GCL110HP
Electronic Ignition;		
Lumenition		
Standard	(1)	RR1113
Performance (inc special c	oil)(1)	RR1113P
Newtronic	,	
Negative Earth	(1)	RF4101
Positive Earth	(1)	RF4101P



Windscreen Wiper/Washer System

Wiper/Washer	Syst	<u>em </u>
Wiper Motor Assy (less gear)	(1)	GXE7714
Wiper Rack	(1)	RTC202A
Wiper Box;		
Vehicles up to 1969	(2)	RH5103
Vehicles from 1969	(2)	122781
Nut (wiper box)	(2)	520205
Wiper Blade	(2)	GWB112
Wiper Arm	(2)	130034
Windscreen Wiper Switch;		
948, 1200 & 12/50	(1)	2H4841
13/60	(1)	149138
Knob (for 2H4841)	(1)	704875
Knob (for 149138)	(1)	725374
Washer Pump	(1)	609173
Washer Knob (1200, 12/50)	(1)	609946
Washer Bottle	(1)	609172
Retaining Clip (Washer bottle)	(1)	RTC2392
Washer Pipe Kit	(1)	RH5083
"T" Piece (washer pipe)	(1)	612601
Washer Jet	(2)	608554







Headlamp Adjuster Kit Per headlamp. BHM7058 (2) Halogen Conversion Kit; equipped with alternators. See our alternator conversion kit. Halogen Bulb; 100/80w Uprated (each) **GLB484** 'Xenon' 60/55w (pair) **GLB472X** (1) Front Fog Lights (pair) Rectangular with plastic covers. RX1370

Headlights & Fittings

QTY REQ.

PART No.

BULB TYPE HEADLIGHTS; 948 & EARLY 1200 Headlamp Unit (glass) (Bulb type)

LHD (with or without pilot)

DESCRIPTION

(2)	GLU501
(2)	GLU513
(2)	211447
(2)	3H2962
(2)	17H5205
(2)	GLB414
(2)	70361
(2)	S5400
(2)	9403
(2)	BHM7058
(1)	RB7129
	(2) (2) (2) (2) (2) (2) (2) (2)

LHD - France (pilot type) (1) **RB7160** Note; Halogen lights should only be used with vehicles equipped with alternators. See our alternator conversion kit. Halogen Bulb

(1)

(2)

RB7082

GLU132

ialogen bulb,		
100/80w Uprated (each)	(2)	GLB484
'Xenon' 60/55w (pair)	(1)	GLB472X
Front Fog Lights (pair)	(1)	RX1370
Rectangular with plastic covers.	. ,	

SEALED BEAM TYPE HEADLIGHTS; LATE 1200, 12/50 AND 13/60.

Headlamp Unit (glass); sealed beam type.

RHD

LHD	(2)	GLU133
Outer Chrome Cowl 1200 &12/50 only.	(2)	211447
Outer Chrome Bezel (13/60 only);		
Right Hand	(1)	621540
Left Hand	(1)	621539
Retaining Rim (Chrome)	(2)	515218A
Seating Rim (inside light bowl)	(2)	27H6481
Headlamp Bowl Assy (Plastic) Inc. plastic outer bowl, steel inner seat & lamp retaining rim.	(2)	S5400
Gasket (headlamp bowl to body)	(2)	9403

RHD (with or without pilot)	(1)	RB7129
LHD (with or without pilot)	(1)	RB7082
LHD - France (pilot type)	(1)	RB7160
ote; Halogen lights should only be	used with v	ehicles

DESCRIPTION PART No. OTY REQ. PART No. DESCRIPTION QTY REQ. QTY REQ. DESCRIPTION PART No.

Front Side/Flasher Lamps

Note: Due to the many variations of side/flasher lamps which were fitted to the Triumph Herald, and problems of availability, we have listed just 2 types (which are not interchangeable).

The very early models were produced with a small lamp fitted with plastic lenses and used a double filament bulb (GLB380).

Later models were supplied with a slightly larger lamp, with glass lenses, 2 bulbs and an amber 'cover' over the flasher bulb. One variation of this type of lamp was the face of the lens, some were 'flat', and some were 'Peaked', the two versions of this later lamp are interchangeable when fitted as lamp assemblys. The lamps that we supply are fitted with the 'Peaked' type lenses.

Note: Trying to determine by chassis number the type of lamp fitted can be slightly frustrating, for It was not an uncommon sight to see consecutive Heralds on the assembly line fitted with different side/flasher lamps. as it all depended on which type of bonnet had been

VEHICLES FITTED WITH SINGLE BULB LAMP & PLASTIC LENSES.

Early 1200 to 1963/64 approx.

Side/Flasher Lamp Assy	(2)	205526
Lens (for 205526)	(2)	510762
Rim	(2)	510756
Gasket (lens to body)	(2)	122229
Bulb	(2)	GLB380

VEHICLES ORIGINALLY FITTED WITH TWIN BULB LAMP AND GLASS LENSES. 948, late1200, 12/50 & 13/60.

Side/Flasher Lamp Assy (Peaked lens type):

Oldori labiloi Lallip ribby (10	anca iciis typoj,	
Right Hand	(1)	216416
Left Hand	(1)	216417
Lens;		
Right Hand	(1)	518483
Left Hand	(1)	518482
Amber Cover	(2)	505854
Rim	(2)	510756
Gasket (lens to lamp body)	(2)	122229
Bulb - Side Light	(2)	GLB989
Bulb - Indicator	(2)	GLB382





Rear Lamps & Fittings

Note: There were two variants of rear lamps fitted to the Herald. The lamps fitted to the early 1200's had a clear plastic disc (fixed to the lens) in front of the bulbs, which acted as a magnifying glass.

The later type lamps were produced with anodised aluminium polished reflectors, which were part of the base unit. We only supply the later type lamps. The two lamps are interchangeable as units, but not the lenses. Note: Early backplates

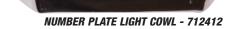
were self-tapping screw fitment, late backplates were fixed by stud & nut. To fit the later type backplates you have to 'push-out' the screw clips.



Rear Lamp Assy	(2)	212124
Lens Assy - Late	(2)	514416
Lens Assy - Early	(2)	508542
Finisher Strip - Lens	(2)	508544
Fixing Screw	(4)	508543
Bulb Holders;		
Stop & Tail	(2)	508545
Indicator	(2)	508537
Bulb Stop/Tail	(2)	GLB380
Bulb Indicator	(2)	GLB382
Gasket - Lens Sealing	(2)	508546
Reflector - Red	(2)	121401

Rear Number Plate Lamp

Rear Number Plate Lamp);	
948 & 1200	(1)	127916
12/50 & 13/60	(1)	703829
Chrome USA models	(1)	127916
Bulb	(1)	GLB989
Cowl;		
948 & 1200	(1)	609680
12/50 & 13/60	(1)	712412
Estate	(1)	704789
Seal (cowl to body);		
948 & 1200	(1)	607879
12/50 & 13/60	(1)	621264



Fog lights

Front Fog Lights (Rectangular, pair)	(1)	RX1370
Rear Fog Light (Each)	(2)	RB7092

Driving Lamps

Driving Lamps (pair) 5" dia. Chrome RX1556 (1)



1200, 12/50, 13/60

Roof Lamp Lens only (estate only) (1)

Roof Lamp Base only (estate only)

Bulb (facia and roof lamp)

Courtesy Light Switch

Switch (roof lamp)

610126

611769

GLB239

609791

606855L

606855B

609791

(1)

(1)

(a/r)

(2)

(1)

DESCRIPTION PART No. OTY REQ. PART No. DESCRIPTION QTY REQ. PART No. OTY REQ.





Switches & Controls

FACIA / DASH MOUNTED SWITCHES

Ignition Switch;		
948 & Early1200 No voltage stabiliser.	(1)	111646
1200 Late, 12/50 & 13/60	(1)	127651
Barrel & Keys Late 1200, 12/50 & 13/60 only.	(1)	24G1345
Lock/Barrel & Key Set Door, boot, ignition and glove box.	(1)	RH5271
Master Light Switch		
948, 1200 & 12/50	(1)	125245
13/60	(1)	1H9077
Knob (Light Switch);		
1200 & 12/50	(1)	704877
13/60	(1)	622672
Heater Blower Switch	(1)	149011
Windscreen Wiper Switch;		
948, 1200 & 12/50	(1)	2H4841
Knob (for 2H4841)	(1)	704875
Washer Knob (1200,12/50)	(1)	609946
Windscreen Wiper Switch		
& Washer Pump (13/60)	(1)	149138
Knob (for 149138)	(1)	725374
Heated Rear Window Switch All models if fitted.	(1)	156467
Choke Cable Assy;		
1200 & 12/50	(1)	401458
13/60	(1)	402694
Knob only (choke)	(1)	143146

COLUMN MOUNTED SWITCH	HES	
Steering Lock/Switch 13/60 when fitted.	(1)	2190611
Indicator Stalk	(1)	158966
Lighting Stalk;		
1200, 12/50 (side, main & dip)	(1)	131275
13/60 (side, main, dip & flash)	(1)	147278
Escutcheon/Covers Indicator and lighting stalks.	(2)	708479
Labels - Instructions (Transfers for T	708479	covers);
Lighting	(1)	611400
Indicator		
RHD	(1)	611012
LHD	(1)	611011
Horn Push	(1)	150277
Clip (horn push)	(1)	204741
"Pencil" Connector (horn push)	(1)	142534
AMONELL AMENUA OMUTAME		

MISCELLANEOUS SWITCHES

Brake Light Switch; Fitted in 5 way Hydraulic junction (948 & early 1200). (1) 132569 Fitted on Brake Pedal (1) 134529 (all other models) 609791 **Courtesy Light Switch** (1) Oil Pressure Switch (1) **GPS117**

Wiring Harness

Full Loom (RHD models only);		
1200 & 12/50 models	(1)	21114
13/60 models	(1)	30833

Relays & Horns

Horn - Hi Note	(1)	GGE164
Horn - Low Note	(1)	GGE165
Air Horns (pair)	(1)	RX1381
Indicator Relay	(1)	GFU103
Voltage Stabiliser;		
Late 1200 & 12/50	(1)	128484
13/60	(1)	148876A



Instruments & Cables

Speedometer;		
1200 (early, no voltage stabiliser)	(1)	208250
1200 (late) & 12/50	(1)	213405
1200 Estate	(1)	213440
13/60	(1)	214527
13/60 <i>(LHD KPH)</i>	(1)	214528
Voltage Stabiliser;		
1200 Late & 12/50	(1)	128484
13/60	(1)	148876A
Speedometer Cable (AII)	(1)	GSD111
Fuel Gauge;		
1200 Early (no voltage stabiliser)	(1)	131437
1200 Late & 12/50	(1)	145641
13/60	(1)	148706
Water Temperature Gauge 13/60	(1)	148705
Thermal Transmitter (for 148705)	(1)	GTR108
Bulb Instrument/Warning	(a/r)	GLB987
	-	



Battery

Battery (Available for collection only);		
Premium	(1)	GBA3015
Economy	(1)	GBY3101
Battery Conditioner (See panel)	(1)	RX1410
Battery Charger (Conventional type)	(1)	GAC7106
Retaining Hook - Battery	(2)	618434
Battery Retaining Bar	(1)	142087
Wing Nut (for retaining bar)	(2)	132068
Washer (for retaining bar)	(2)	WP127
, , ,	` '	

Battery Leads

Starter to Solenoid	(1)	507899
Battery to Earth (Negative)	(1)	516376
Engine to Earth	(1)	507901
Battery to Solenoid (Positive)	(1)	516377

BATTERY CONDITIONER



The battery charger that turns on and off, automatically.

Suitable for all 12 volt batteries (from 5AH to 100AH), this superb product constantly revitalises the battery cells - helping to extend cell life, without the danger of overcharging.

Battery Conditioner Kit - RX1410CTEX Comes complete with all fittings & operating instructions.

LOOK AT THESE BENEFITS;

- Designed to be left connected for long periods.
- Use without disconnecting vehicle electrics.
- L.E.D. battery condition display.
- Thermal cut-out facility.
- 12 month guarantee.

Can also be used for these applications providing they use a 12 volt battery;

Caravans, lawn mowers, motorbikes, motor boats, wheel chairs and general leisure use.

BATTERY CHARGER GAC7106

Conventional type 6v/12v



You can either guess your oil pressure - or fit one of our kits. Oil Pressure Gauge Kit (1) RX1351/0

Includes gauge pipe etc. Oil Pressure and Water

Temperature Gauge Kit (1) RX1351/0W Includes gauge pipe etc

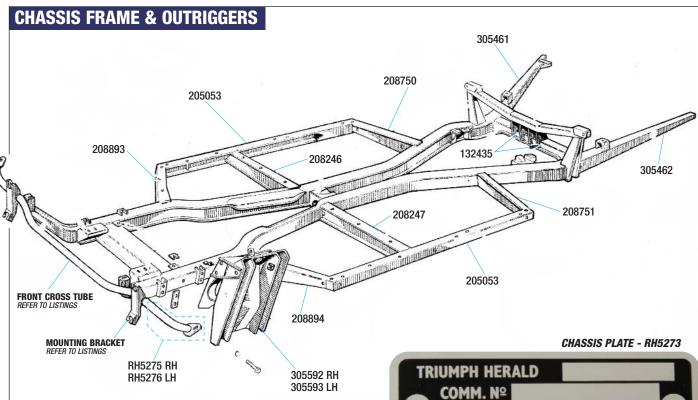
Bracket (for remote mounting of gauge) (1) **RB7050** Adaptor;

Oil Pipe to Block 143943

Temp Sender to Water Pump Housing

(1) 11K2846 Washer - Copper (for adaptor 11K2846) (1) AED172 "T" Piece RX1352 (1)

Required when fitting oil pressure gauge kit if retaining low Pressure warning light.



Chassis

Olidoolo .		
1200 (LATE), 12/50 & 13/6	0	
Chassis to Body Mounting Kit Kit includes bolts, washers & mounting re	(1)	RH5086
Front Cross Tube Assy;	udders.	
948	(1)	205317
1200, 12/50	(1)	208184
13/60	(1)	209012
	(.,	
Front Cross Tube only; NOT supplied with brackets.		
948	(1)	RH5277
1200, 12/50 & 13/60	(1)	RH5278
Front Cross Tube End Repair (All m		
Right Hand	(1)	RH5275
Left Hand	(1)	RH5276
Mounting Bracket (Cross Tube);	(2)	DUE 270
948 & 1200 12/50 & 13/60	(2) (2)	RH5279 RH5280
	(2)	NHJZ0U
Front Outrigger; Right Hand	(1)	208893
Left Hand	(1)	208894
Centre Rigger;	(1)	200034
Right Hand	(1)	208246
Left Hand	(1)	208240
Rear Outrigger;	(1)	200241
Right Hand	(1)	215375
Left Hand	(1)	
	(1)	215376
Side Chassis Rail (RH & LH)	(2)	205053
Bracket Sill Mounting	(8)	607696
Rear Chassis Extension;	(4)	
Right Hand	(1)	305461
Left Hand	(1)	305462
Mounting Bracket Differential	(2)	132435
Front Suspension & Engine Mount		
Right Hand	(1)	305592
Left Hand	(1)	305593
Spacer Block - Chassis Mounting	(a/r)	CD26326
Distance Tube-Body Mounting	(4)	609824
Side Rail;		
to Bulkhead Anchor Kit	(4)	RH5291
to Rear Body Anchor Plate	(4)	RH5292

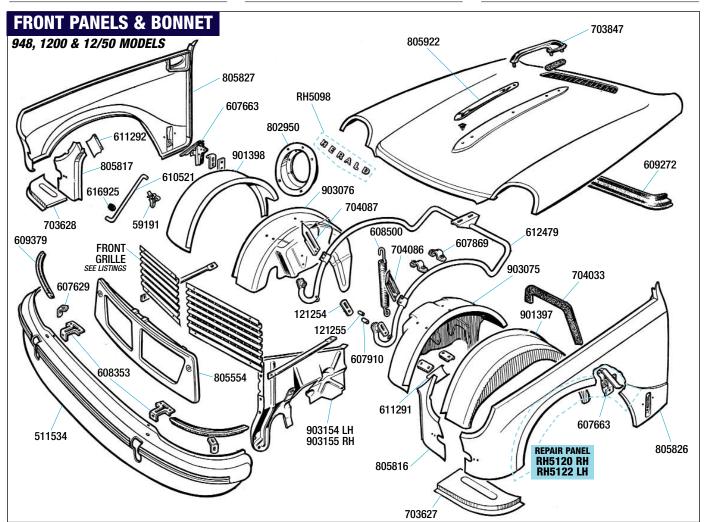
Chassis Plate (Identification)

(1) RH5273



MANUFACTURED BY

DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO.



948, 1200 & 12/50 MODELS

Front Panels & Bonnet

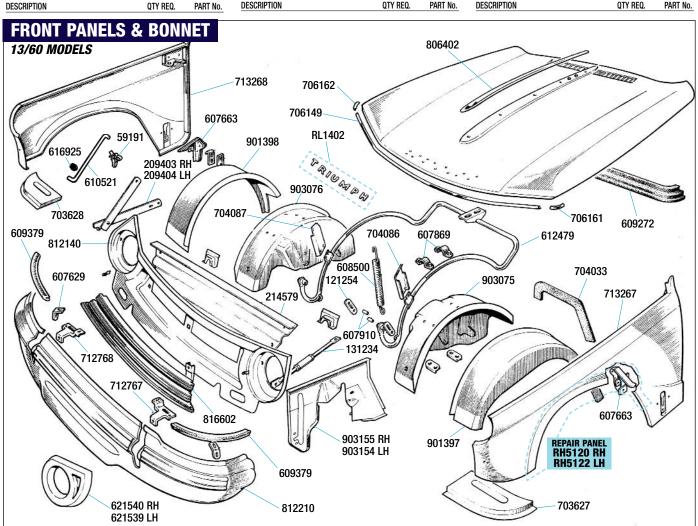
948, 1200 & 12/50		
Bonnet to Bulkhead Seal	(1)	609272
Bonnet Handle (948 & early 1200)	(1)	703847
Moulding - Bonnet Top	(1)	805922
Clip (moulding)	(a/r)	611504
Rivet (for clip)	(a/r)	557922
Front Wing;	()	
Right hand	(1)	805827
Left hand	(1)	805826
Front Wing Wheel Arch Repair Par	٠,	
Right hand	(1)	RH5120
Left hand	(1)	RH5122
Corner/Wing Panel;	()	
Right hand	(1)	805817
Left hand	(1)	805816
Stiffener Panel:	()	
Headlamp Aperture to Grille A	perture)
Right hand	(1)	611292
Left hand	(1)	611291
Grille Aperture to Wheelarch		
Right hand	(1)	704087
Left hand	(1)	704086
"D" Panel;		
Right hand	(1)	703628
Left hand	(1)	703627
Headlamp Reinforcing Panel;	` '	
(RH & LH)	(2)	802950
Front Inner Wheel Arch;	` '	
Outer section		
Right hand	(1)	901398
Left hand	(1)	901397
Inner section	` '	
Right hand	(1)	903076
Left hand	(1)	903075
	` '	



	150	-	, A
Seal (wheel arch to bulkhead)	(2)	704033	Cli
Clip (for 704033)	(20	608520	Gro
Inner Valance;			Bo
Right hand	(1)	903155	Nu
Left hand	(1)	903154	
Seal (Inner Valance)	(2)	609098	
Bonnet Pivot Tube	(1)	612479	Fro
Bracket (Pivot Tube)	(4)	607869	
Link Plate (Pivot Tube)	(4)	121254	
Spring (Bonnet)	(2)	608500	
Fulcrum Pin	(2)	607910	
Bonnet Catch Assy	(2)	607663	Gri
Bonnet Catch Fitting Kit	(1)	607663FK	Ce
Bonnet Lock (Pair)	(1)	562116	Bra
Bonnet Locating Cone;			Fro
Standard	(2)	612962	Bra
Heavy Duty	(2)	612962HD	Sea
Rubber Buffer (Bonnet)	(2)	CD22869	Bu
Bonnet Stay (Bonnet to engine valance)	٠,	610521	

11010		
Clip (for 610521)	(1)	59191
Grommet (Rubber)	(1)	616925
Bonnet Stay Rod (Threaded)	(2)	131234
Nut;	` ,	
RH Thread	(2)	JN2110
LH Thread	(2)	131233
Front Grille;		
1200	(1)	703801
12/50		
Right hand	(1)	807501
Left hand	(1)	807500
Grille Surround	(1)	805554
Centre Moulding-Grille (12/50 only)	(1)	613994
Bracket - Overider	(2)	608353
Front Valance - Lower	(1)	511534
Bracket - Valance End	(2)	607629
Seal (valance to wheel arch)	(2)	609379
Bumper Retaining Strip	(2)	RH5229

PART No.



13/60 MODEL

Front Panels & Bonnet

13/60		
Bonnet to Bulkhead Seal	(1)	609272
Moulding - Bonnet Top	(1)	806402
Clip (bonnet top moulding)	(à/r)	611504
Rivet (for clip 611504)	(a/r)	557922
Moulding - Bonnet Front;	()	
Centre	(1)	706149
Corner	` ,	
Right hand	(1)	706162
Left hand	(1)	706161
Clip (bonnet front moulding)	(a/r)	608817
Front Wing;		
Right hand	(1)	713268
Left hand	(1)	713267
Front Wing Wheel Arch Repair		
Right hand	(1)	RH5120
Left hand	(1)	RH5122
Wing Badge BL Blue (13/60)	(2)	725525
Stiffener Panel;	_	
Headlamp Aperture to Grill		
Right hand	(1)	611292
Left hand	(1)	611291
Grille Aperture to Wheelard		704007
Right hand Left hand	(1)	704087 704086
	(1)	704000
"D" Panel;	(1)	703628
Right hand Left hand	(1) (1)	703628 703627
Front Inner Wheel Arch;	(1)	103021
Outer section Right hand	(1)	901398
Left hand	(1) (1)	901397
Inner section	(1)	90 139 <i>1</i>
Right hand	(1)	903076
Left hand	(1)	903075
Lon nana	(1)	303013



		SEO	-0-		
Seal (wheel arch to bulkhead)	(2)	704033	Grommet (Rubber)	(1)	616925
Clip (for 704033)	(20)	608520	Clip (for 610521)		59191
. ,	(20)	000320	,	(1)	131234
Inner Valance; Right hand	/1\	903155	Bonnet Stay Rod (Threaded)	(2)	131234
Left hand	(1) (1)	903154	Nut <i>(stay rod);</i> RH Thread	(2)	INDIA
		609098	LH Thread	(2)	JN2110 131233
Seal (Inner Valance) Bonnet Pivot Tube	(2)			(2)	
	(1)	612479	Stiffener Panel (Valance to Radi		214579
Bracket (Pivot Tube)	(4)	607869	Front Panel (Grille/Headlights)	(1)	812140
Link Plate (Pivot Tube)	(4)	121254	Front Grille	(1)	816602
Spring (Bonnet)	(2)	608500	Cover (Grille fixing points)	(10)	626575
Fulcrum Pin	(2)	607910	Clips (Beading inside grille)	(12)	623316
Bonnet Catch Assy	(2)	607663	Headlamp Bezel;		
Bonnet Catch Fitting Kit	(1)	607663FK	Right hand	(1)	621540
Bonnet Lock (Pair)	(1)	562116	Left hand	(1)	621539
Bonnet Locating Cone;	()		Bracket - Overider;		
Standard	(2)	612962	Right hand	(1)	712768
Heavy Duty	(2)	612962HD	Left hand	(1)	712767
Rubber Buffer (Bonnet)	(2)	CD22869	Front Valance	(1)	812210
Bonnet Stay (bonnet to wheel ar		ODZZOGS	Bracket (Valance to chassis)	(2)	607629
Right hand	(1)	209403	Seal (Valance to wheel arch)	(2)	609379
Left hand	(1)	209404	Bumper Retaining Strip	(2)	RH5229
Bonnet Stay (Bonnet to engine val	٠,	610521		()	

DESCRIPTION QTY REQ. DESCRIPTION QTY REQ. QTY REQ. PART No. PART No. PART No. DESCRIPTION 725564 805937 804612 802846 706120 RH5091 806692 RH 903181 804611 802845 806269 PRESSED 608269 725563 806692 LH **FLOOR PANELS** 806262 PRESSED 703626 RH 607655 703625 LH & REAR ARCHES 566034 608695

Floor Panels & Rear Arches

a lical Alciles		
Front Floor - Pressed (shaped);		
Right hand	(1)	806269PRE
Left hand	(1)	806262PRE
Front Floor Repair Panel; Flat panel with side lips.		
Right hand	(1)	806269
Left hand	(1)	806262
Sealing Strip;		
Front to rear floor inner	(2)	608269
Front to rear floor outer	(2)	608695
Treadplate-Repair Panel (RH & LH)	(2)	566034
Treadplate Finisher	(2)	806598
Screw - Retaining	(14)	511546
Rear Seat Pan (Repair);	` ,	
Right Hand	(1)	806692RH
Left Hand	(1)	806692LH
Rear Inner Wheel Arch (outer secti	٠,	
Right hand	(1)	802846
Left hand	(1)	802845
Rear Inner Wheel Arch (inner secti	on);	
Right hand	(1)	725564
Left hand	(1)	725563
Rear Centre Valance	(1)	805937
Less bumper retaining strip.		
Bumper Retaining Strip	(1)	RH5229
Gear Box Tunnel Cover (fibreglass)	(1)	706120
Seal Kit -Tunnel Cover	(1)	RH5091
DEAD DANEIC		- 2

Body Mounting Brackets

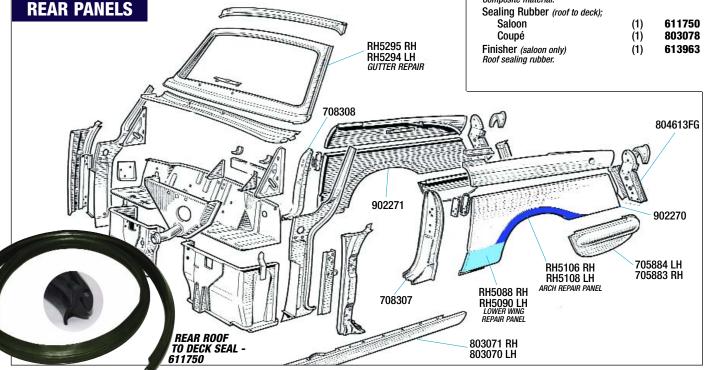
Front Floor (Front)	(2)	607548
Rear Floor (RH & LH);		
Treadplate Support	(2)	607655
Rear Floor Support	(2)	612295
"B" Post;		
Right hand	(1)	703626
Left hand	(1)	703625
Body to Chassis Mounting Kit	(1)	RH5086

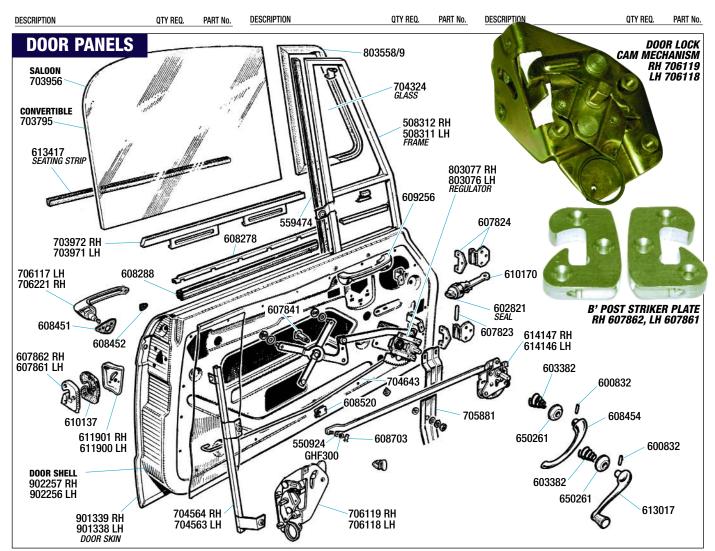
Boot Floor

(1)	804612
(1)	804611
(1)	903181
(1)	RH5304
(4)	CD26326
(1)	600399
(2)	621271
	(1) (1) (1) (4) (1)

Rear Panels, Sills & Windscreen Gutters

Windscreen Gutter (repair);		
Right hand	(1)	RH5295
Left hand	(1)	RH5294
"B" Post Assy;		
Right hand	(1)	703808
Left hand	(1)	703807
Rear Wing;		
Right hand	(1)	902271
Left hand	(1)	902270
Outer Sill - Full;	` ,	
Right hand	(1)	803071
Left hand	(1)	803070
Bracket - Sill Mounting	(8)	607696
Rear 1/4 Valance;	` ,	
Right hand	(1)	705884
Left hand	(1)	705883
Clip - 1/4 Valance	(a/r)	FA3057/4
Bolt - 1/4 Valance	(a/r)	UL2704
Bumper Retaining Strip	(1)	RH5229
Rear Wing Repair Panel;	(-)	
Front Lower Side		
Right hand	(1)	RH5088
Left hand	(1)	RH5090
Wheel Arch	(.,	
Right hand	(1)	RH5106
Left hand	(1)	RH5108
Rear Lamp Panel (RH & LH)	(2)	804613FG
Composite material.	(-)	00 10 101 0
Sealing Rubber (roof to deck);		
Saloon	(1)	611750
Coupé	(1)	803078
Einicher (calcan anlu)	(1)	612062





Door Panels & Hinges

(1)	902257
(1)	902256
(1)	901339
(1)	901338
(1)	RH5093
(1)	RH5095
(1)	RH5121
(1)	RH5123
stnut &	tan.
	RX3004
	RX3005
٠,	607824
٠,	607823
(4)	SF605061
(8)	SH605071
(12)	GHF332
(12)	SH605071
٠,	GHF332
` '	610170
	602821
	703741
	(1) (1) (1) (1) (1) (1) (1) (1) (2) (2) (4) (4) (4) (8)



Door Handles & Fittings

(1)	706117
(1)	706221
(1)	567019
(1)	RH5271
(2)	608451
(2)	608452
	607862
: :	607861
(2)	610137
٠,	611901
٠,	611900
(6)	SF604051
٠,	706119
(1)	706118
	567017
(1)	567018
/ 4 \	64 44 47
	614147
	614146
	550924
	GHF300
` '	608703
` '	608454
٠,	600832
` '	650261
(2)	603382
(2)	609256
(2)	613017
(2)	600832
	(1) (1) (1) (1) (2) (2) (1) (1) (1) (2) (1) (1) (1) (1) (1) (1) (1) (1) (2) (2) (2) (2) (2) (2) (2) (2) (2) (2

(2)

Escutcheon (Winder handle)

650261

Door Glass & Controls

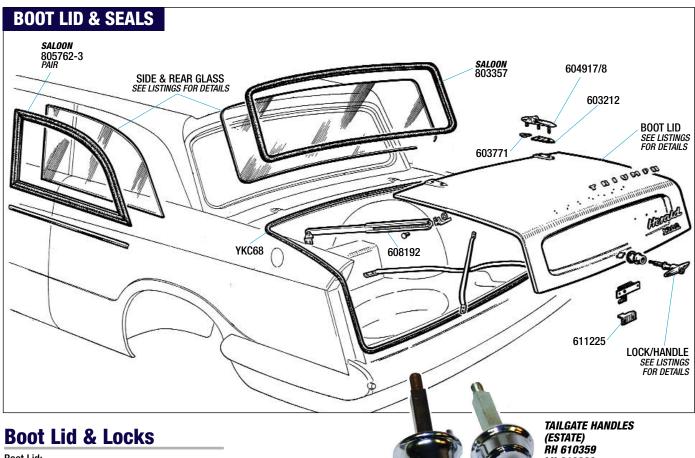
Drop Glass;		
Saloon/Estate	(2)	703956
Coupé/Convertible	(2)	703795
Channel - Glass Lift;		
Right hand	(1)	703972
Left hand	(1)	703971
Glass Seating Strip For glass lift channel.	(2)	613417
Glass Waist Seal - Outer (cut to fit	t) (2)	608278
Clip - Outer Seal	(16)	613869
Glass Waist Seal - Inner	(2)	608288
Clip - Inner Seal	(16)	GHF1582
Weatherstrip Clip Fitting Tool	(1)	RX1562
Front Channel (Drop Glass) Flock material.	(2)	559474
Cover Vent Top (Prevents draught)	(2)	609143
Rear Channel;		
Right hand	(1)	704564
Left hand	(1)	704563
Regulator - Drop Glass;		
Right hand	(1)	803077
Left hand	(1)	803076
Pivot Bolt (Regulator)	(2)	607841
Tie Rod (Glass Channel)	(2)	704643
Clip (Tie Rod)	(2)	608520
Reinforcer (Regulator pivot)	(2)	705881

Front 1/4 Light

Glass - Front 1/4 Light	(2)	704324
Seal - 1/4 Light (Pair)	(1)	803558/9
Frame - 1/4 Light;	` ,	
Right hand	(1)	508312
Left hand	(1)	508311
Glazing Strip	(2)	570228
Bracket (LH quarter light handle)	(1)	608637
"A" Post Seal	(2)	630755
Locking Handle Quarter Light;	` ,	
	(1)	608545
Left hand	(1)	608544
Bracket (LH quarter light handle) "A" Post Seal Locking Handle Quarter Light; Right hand	(2) (1)	6086 6307 6085

ORDER ON: 01522 568000 / www.rimmerbros.co.uk

DESCRIPTION QTY REQ. QTY REQ. PART No. PART No. DESCRIPTION PART No. DESCRIPTION QTY REQ. **BOOT LID & SEALS**



Boot Lid & Locks

Boot Lid;

1200 & 12/50	(1)	806133
13/60	(1)	811717
Hinge Assy (Pair)	(1)	604917/8
Nut (Hinge to boot lid)	(4)	GHF200
Nut (Hinge to rear deck)	(2)	GHF222 🚺
Gasket (Hinge to boot lid, a	all models) (2)	603212
Gasket (Hinge to rear deck		603771
Boot Seal	(1)	YKC68
Boot Lid Stay	(1)	608192
Handle Assy;	` ,	
Saloon only	(1)	607978
Estate/Courier only	` ,	
Right hand	(1)	610359
Left hand	(1)	610360
Barrel & Keys	(1)	514202
Escutcheon (Handle)	(1)	607978
Gasket	(1)	600949
Lock/Latch Assy;	()	
Saloon only	(1)	611226
Estate/Courier	()	
Right hand	(1)	602217
Left hand	(1)	602216LH
Catchplate/Striker (salod	٠,	611225

Windscreen/Roof Seal & Glass

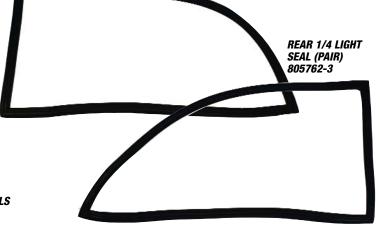
Windscreen; Note: windscreens are collection only.		
Laminated (Clear)	(1)	906706
Windscreen Rubber	(1)	805856
Finisher	(1)	613956
Clip - Finisher	(1)	611437
Seal (Windscreen frame to roof)		
Saloon	(1)	703696

Rear Glass/Seal & Trim

LH 610360

Rear Windscreen;		
Saloon	(1)	803355
Saloon - Heated	(1)	571380
Coupé	(1)	901422
Estate/Courier	(1)	704725
Sealing Rubber (rear screen);		
Saloon	(1)	803357
Coupé	(1)	902754
Estate/Courier	(1)	804288
Rear/Side 1/4 Glass;		
Saloon	(2)	803358
Estate	(2)	704788
Sealing Rubber (rear/side glass);		
Saloon (pair)	(1)	805762-3
Estate (pair)	(1)	704786-7





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DY FITTINGS

Bumpers & Overiders

FRONT		
White Bumper Set (front & rear)	(1)	RH5102
Whole car set, 6 pieces. Finisher - Bumper End	(2)	704585
Screw - Self Tapping (locates 7045)	٠,	AD610042
Front Overiders;	00)(2)	AD010042
1200 & 12/50 (RH & LH)	(2)	706634
13/60	(-/	100001
Right hand	(1)	706155
Left hand	(1)	706154
Seating Strip - Black	(4)	608491
Overider mounting strip.		
Bracket - Overider;	(2)	608353
1200 & 12/50 <i>(RH & LH)</i> 13/60	(2)	000333
Right hand	(1)	712768
Left hand	(1)	712767
Distance Piece*	(2)	608098
Bolt*	(2)	BH605221
Washer - Locking*	(2)	GHF332
*Overider to grille all models except 13	3/6Ò.	
Setscrew	(2)	SH605071
Washer;		
Plain	(2)	GHF301
Locking	(2)	GHF332
REAR		
White Bumper Set (front & rear) Whole car set, 6 pieces.	(1)	RH5102
Finisher - Bumper End	(2)	704585
Screw - Self Tapping (locates 70458	٠,	AD610042
Rear Overider;)) (<u>L</u>)	AD010042
Right hand	(1)	703709
Left hand	(1)	703708
Seating Strip - Black	(4)	614041
Seating Strip - Black Overrider mounting.	(- /	
Distance Piece	(2)	608858
Bolt	(2)	BH606161
Washer;		
Plain	(2)	GHF302
Locking	(2)	GHF333
Bolt	(2)	BH606441

Bonnet/Front Mouldings

948 1200 & 12/50 MODE	LS	
Bonnet Top Moulding	(1)	805922
Bonnet Handle (948 & early 1200)	(1)	703847
Clip (for 805922)	(5)	611504
Rivet (for 611504)	(5)	557922
Chrome Rim-Headlamp	(2)	211447
Triumph Shield Badge (front grille)	;	
1200	(1)	608380
12/50	(1)	613995
13/60 MODELS		
Bonnet Top Moulding	(1)	806402
Clip (for 805922)	(5)	611504
Rivet (for 611504)	(5)	557922
Moulding (bonnet front 13/60)	(1)	706149
Clip (for 706149)	(9)	608817
Moulding (bonnet corner 13/60);		
Right hand	(1)	706162
Left hand	(1)	706161

621540 621539

Headlamp Bezel; Right hand

Left hand

Body Side Mouldings

PART No.

DESCRIPTION

948 1200 & 12/50 MODE	LS	
Front Wing Moulding (RH & LH)	(2)	703731
Door Moulding (RH & LH)	(2)	703733
Rear Wing Moulding;		
Right hand	(1)	703737
Left hand	(1)	703736
Clips	(42)	567228
13/60 MODELS		
Front Wing Moulding;		
Right hand	(1)	706165
Left hand	(1)	706164
Door Moulding (RH & LH)	(2)	703733
Rear Wing Moulding;	` '	
Right hand	(1)	806995
Left hand	(1)	706652
Left hand end	(1)	613141

'A' POST CAPPINGS Cappings-Convertibles Only

WING **MIRROR HEADS**

"A" Post Capping; RH LH	(1) (1)	610149 610148
"B" Post Capping;		
Front		
RH	(1)	611238
LH	(1)	611237
Rear		
RH	(1)	611258
LH	(1)	611257
Finisher Squab;		
RH	(1)	704684
LH	(1)	704683
	(-)	

Rear Lamp Mouldings

Rear Lamp Mouldings;		
Upper Horseshoe	(2)	704724
Clips (for 704724)	(8)	613869
Lower Strip	(4)	704782
Clips (for 704782)	(12)	608817

(42)

567228

Rear Roof/Screen Mouldings

ALL MODELS

Clips

Rear - Upper Moulding	(1)	704026
Clip (for 704026)	(3)	FC2803
Rear Corner Moulding		
RH	(1)	704744
LH	(1)	704743
Rear-Side Moulding	` '	
RH	(1)	609758
LH	(1)	609757
Clips (for side mouldings)	(6)	609891



Mirrors

111111111111111111111111111111111111111		
Rear View Mirror	(1)	612162
Door Mirror;	` ,	
Chrome (flat type glass)		
RH	(1)	GAM211
i.ii	(1)	GAM212
Chrome (convex glass)	(1)	UAMETE
RH	(1)	GAM213
	(1)	
LH	(1)	GAM214
Black		
RH	(1)	GAM261
LH	(1)	GAM262
'Bullet' Style (RH or LH)	(2)	GAM105
Ving Mirror (chrome);		
Arm only	(2)	RH5284
Mirror Head (rectangular)	(-)	
Flat Glass	(2)	RH5286
Convex Glass	(2)	RH5285
Mirror Head (round)	(2)	11113203
Flat Glass	(2)	RH5288
	(2)	
Convex Glass	(2)	RH5287
Quarterlight Mirror	(2)	GAM115



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TRIUMPH LETTER SET -RL1402



TRIUMPH BADGE - 623822



HERALD LETTER SET - RH5098







CROSSED FLAGS EMBLEM - 607760

Badges & Letters

948, 1200 & 12/50 MODELS

"Triumph Shield" Badge		
1200	(1)	608380
12/50	(1)	613995
"Coupé" Badge	(1)	608592
"Herald" Badge	(1)	611505
"1200" Badge	(1)	611526
"12/50" Badge	(1)	618060
Also fitted on rear wings of early 12/3	50 models.	

"Crossed Flags" Emblem (2) 607760 Fastener (for all letters and badges) (a/r) GHF1532

13/60 MODELS

"Triumph" Badge	(1)	623822
"13/60" Badge	(1)	624258
"Crossed Flags" Emblem	(2)	607760
Fastener (for all letters and badges)	(a/r)	GHF1532

LETTERS

"HERALD" Letter Set	(1)	RH5098
Letter H	(1)	703868
Letter R	(1)	703863
Letters F. A. L & D (only available	as nart o	f letter set)

"TRIUMPH" Letter Set	(1)	RL1402
Letter T	(1)	703862
Letter R	(1)	703863
Letter I	(1)	703864
Letter U	(1)	703865
Letter M	(1)	703866
Letter P	(1)	703867
Letter H	(1)	703868
Fastener (letters to bonnet)	(14)	GHF1532

ROOF PILLAR BADGES

"Herald";

iioiaia ,		
RH (948 & early 1200)	(1)	608458
LH (948 & early 1200)	(1)	608457
"Triumph";		
RH (late 1200 & 12/50)	(1)	613294
LH (late 1200 & 12/50)	(1)	613293
RH (13/60)	(1)	621853
LH (13/60)	(1)	621852

1200

1200 BADGE - 611526



12/50 BADGE - 618060



ORDER ON: 01522 568000 / www.rimmerbros.co.uk

NTERIOR

We have available a full range of interior trim (including carpets, door trim panels and headlining kits) for the Triumph Herald (both saloon & convertible), so at long last the owners of these Classic Triumphs can now restore, and renovate their vehicles to a standard that has not been possible for many years.

Whether you are just wanting to replace a damaged board, re-trim a tired seat, replace worn carpets, or are contemplating a complete interior restoration project, from the following listings you will find the part, or kit, suitable for your needs and budget.

Complete Interior Re-trim Kits

RENOVATION OR COLOUR CHANGE!

If you are considering a complete re-trim of the interior of your Herald, we can supply a complete interior trim kit.

Ordering everything that is required for such a project could not be easier, all you have to do - from the list across - is identify your vehicle model, then choose the colour you require, and by quoting just one part number, you are assured that nothing has been missed. (our kits are so complete, once you have identified your model, you may even change the colour!)

WHAT DO OUR KITS CONTAIN?

Although we do not include passenger area carpet sets in our interior trim kits. they are nonetheless very comprehensive, they even include the Boot trim.

You can use the following as a check list:

2 door trim panels and clips.

Trim for 2 front seats, plus, 2 base cushions, 2 base diapraghms and all necessary clips, 2 base foam wraps, 2 squab foam pads or squab kits (depending upon model), and 2 squab strap kits.

Full rear seat trim kit (saloons & convertibles), plus, for saloons 1 seat base foam & 1 squab foam, and for convertibles1 seat base foam & 1 squab horsehair pad.

For the dash area & footwells, 1 upper & 1 lower dash panel with clips, 1 dash 'sound' insulation kit, 1 securing strap kit (for insulation) and 2 front scuttle panels.

Rear 1/4 trim panels, or trim panel covering kit (depending upon model).

And for saloon models only, 1 headlining kit (except Herald 12/50), covering material for both 'B' posts and 2 rear wheel arch covers.

For the boot our kits include: 2 boot floor 'sound' proofing panels, 1 spare wheel cover (black hardboard), 1 (Rh) side trim board, 1 boot floor hardura mat kit, 1 tool pouch (red), 1 jack/tool bag (black hardura), and for convertibles only, 1 boot to hood stowage board.

Our kits come with full fitting instructions.

WHAT MODELS DO WE HAVE KITS FOR?

Our kits cover Herald 1200, 12/50 & 13/60 Saloon and Convertibles, we also have kits for both Rhd & Lhd models.

TRIM COLOURS AND STYLE

Our comprehensive range of trim boards and seat trim kits are as the original, both in colour and grain.

Although the Triumph Herald was produced with a varied selection of trim colours (inc Cactus, Phantom Grey and Coffee),

we are only able to supply (for the foreseeable future), a limited colour range for the trim boards and seat trim,

these being Black, Midnight Blue and Matador Red for the Herald 1200, 12/50, and for the Herald 13/60, Black, Shadow Blue, Matador Red and Light Tan.

Our moulded carpet sets and stitched carpet sets are available in a range of colours.

Please refer to 'Carpets' section.

As an added service to our customers we offer a full seat re-trimming service (for those who don't wish to undertake this task!).

Please phone for details.



Complete Interior Trim Kits

HERALD 1200 & 12/50

Complete Interior Trim Kit;

Saloon Models - (RHD) 1200 & 12/50

Black 1 RH5200BLACK Midnight Blue RH5200BLUE Matador Red RH5200RFD (1)

Saloon Models - (LHD) 1200 & 12/50

(1) RH5216BLACK **Black** (1) RH5216BLUE Midnight Blue Matador Red RH5216RED (1)

Convertible Models - (RHD) 1200 Only

(1) RH5230BLACK **Black** Midnight Blue RH5230BLUE (1) RH5230RED Matador Red (1)

Convertible Models - (LHD) 1200 Only

(1) **RH5245BLACK Black** Midnight Blue RH5245BLUE RH5245RED Matador Red

HERALD 13/60

Complete Interior Trim Kit:

Saloon Models - (RHD)

(1) RH5171BLACK **Black** RH5171BLUE **Shadow Blue** (1) **Matador Red** RH5171RED (1)

Light Tan RH5171TAN (1)

Saloon Models - (LHD)

(1) RH5180BLACK Black **Shadow Blue** RH5180BLUE (1) RH5180RED Matador Red (1)

RH5180TAN

Light Tan (1) Convertible Models - (RHD)

(1) RH5146BLACK Black Shadow Blue RH5146BLUE (1) Matador Red RH5146RED (1) Light Tan RH5146TAN (1)

Convertible Models - (LHD)

(1) RH5168BLACK Black **Shadow Blue** RH5168BLUE (1) RH5168RED Matador Red (1) RH5168TAN Light Tan

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1200 & 12/50 DOOR TRIM PANELS

Door Trim Panels

Note:- Door panels are only supplied in pairs

1200 & 12/50 (Vertical & Horizontal flutes)

Door Trim panels (Pair);

Black (1) RH5161BLACK Midnight Blue RH5161BLUE (1) Matador Red RH5161RED RH5161TAN Tan (1) Door Trim Clip Kit Per car, 44 clips. (1) RH5127

13/60 (Horizontal flutes only)

Door Trim panels (Pair);

Per car, 44 clips.

Black (1) RH5135BLACK Shadow Blue RH5135BLUE (1) Matador Red RH5135RED Light Tan RH5135TAN (1) Door Trim Clip Kit (1) RH5127

Door Aperture Seals

Door Aperture Seal (all models);

Saloon Models (furflex) (2) RX3004BLACK (2) RX3004BLUE Black Blue RX3004RED Red (2) RX3004TAN Tan Beige RX3004BEIGE Chestnut (2) RX3004CHESTNUT **Convertible Models**

(2) RX3005BLACK (2) RX3005BI IIF Black Blue RX3005RED Red Tan RX3005TAN Beige RX3005BEIGE

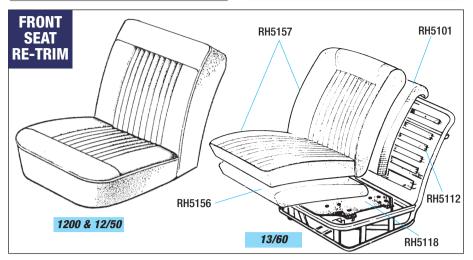




FURFLEX DOOR APERTURE SEAL







Front Seat Identification & Construction

The following listings and descriptions for the Herald seats, are technically correct, and they are described as originally specified by the factory, prior to vehicle production. However, it is quite possible that the seat(s) fitted in your vehicle do not correspond with either our descriptions, or that in the Triumph parts lists. There were many overlaps of the various models (Herald & Vitesse) on the production line, couple this with model changes, and the lack of (the correct) finished items on the assembly line, and this has led us to believe that an unknown quantity of vehicles left the factory with the incorrect specification seats/trim fitted. Not to mention that the previous owner(s) may, at some time, have changed the seats themselves!

SEAT CONSTRUCTION

The internal construction of the front seats for the Herald 1200 and 12/50 differ from the 13/60 models in that they were produced with a squab 'spring frame', which was originally covered in cotton wadding. This material has proved difficult to obtain, so for these models we now supply a special 'Squab Foam Pad' which replaces the 'spring-frame', and apart from being easier to fit, the

Front Seats & Re-Trim Kits

Please note seat front re-trim kits are supplied in car sets only.

HERALD 1200 & 12/50

1200 & 12/50 trim has welded seams.

Front Seat Trim Kit: Kit inc 2 cushions & 2 squab covers.

Black (1) RH5132BLACK Midnight Blue (1) RH5132BLUE Matador Red RH5132RED (1)

Squab Padding Kit (2)RH5129 Kit is per seat and inc back board, squab foam pad,

i top wadding & instructions.		
Base Foam Pad (cushion)	(2)	RH5156
Diaphragm	(2)	RH5118
Foam Wrap (seat frame)	(2)	RH5125
'C' Clip Pack (1 pack of 2 per seat)	(2)	RH5154
Seat Clips Pack	(2)	RH5142
1 pack of 20 per seat.		

HERALD 13/60

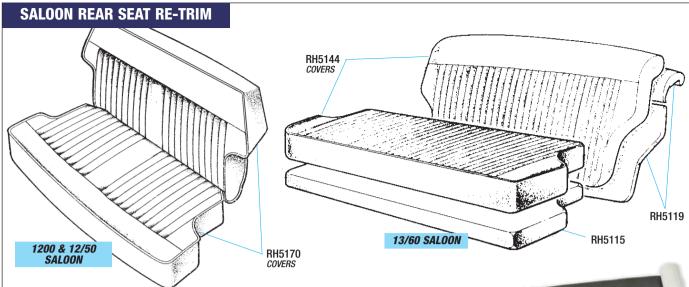
13/60 trim has stitched seams.

Front Seat Trim Kit; Kit inc 2 cushions & 2 squab covers

(1)	RH5157BLACK
(1)	RH5157BLUE
(1)	RH5157RED
(1)	RH5157TAN
(2)	RH5101
(2)	RH5112
(2)	RH5156
(2)	RH5118
(2)	RH5125
(2)	RH5154
(2)	RH5142
	(1) (1) (2) (2) (2) (2) (2) (2) (2)



DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO.



Rear Seat & Re-Trim Kits Saloon

Please note; Rear seat re-trim kits are supplied in car sets only.

HERALD 1200 & 12/50 SALOON

1200 & 12/50 trim has welded seams.

Rear Seat Trim Kit;

Kit inc 1 cushion & 1 squab cover.

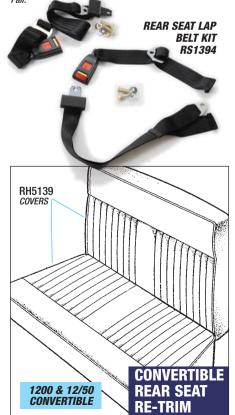
Dia	ICK	(1)	KIID I / UBLAUK
Mid	dnight Blue	(1)	RH5170BLUE
Ma	tador Red	(1)	RH5170RED
Sq	uab Foam Pad	(1)	RH5094
Bas	se Foam Pad (Cushion)	(1)	RH5115

HERALD 13/60 SALOON

13/60 trim has stitched seams Rear Seat Trim Kit; Kit inc 1 cushion & 1 squab cover.

Black	(1)	RH5144BLACK
Midnight Blue	(1)	RH5144BLUE
Matador Red	(1)	RH5144RED
Light Tan	(1)	RH5144TAN
Squab Foam Pad	(1)	RH5119
Base Foam Pad (Cushion)	(1)	RH5115

Rear Seat Lap Belt Kit (2 point) (1) RS1394



Rear Seat & Re-Trim Kits Convertible

Please note; Rear seat re-trim kits are supplied in car sets only.

HERALD 1200 & 12/50 CONVERTIBLE

1200 & 12/50 trim has welded seams.

Rear Seat Trim Kit; Kit inc 1 cushion & 1 squab cover.

(1) RH5139BLACK **Black** Midnight Blue RH5139BLUE Matador Red RH5139RED RH5150 Backboard (Sauab) (1)Horsehair Squab Pad (1)RH5151 RH5152 Base Foam pad (Cushion) (1)**Base Spring Frame Assy** RH5153 (1)Complete Squab Assy (Ready to Fit);

Black (1) RH5164BLACK
Midnight Blue (1) RH5164BLUE
Matador Red (1) RH5164RED

Complete Seat Base Assy (Ready to Fit);

Black (1) RH5173BLACK
Midnight Blue (1) RH5173BLUE
Matador Red (1) RH5173RED

HERALD 13/60 CONVERTIBLE

13/60 trim has stitched seams.

Rear Seat Trim Kit; Kit inc 1 cushion & 1 squab cover.

(1) RH5179BLACK Black **Shadow Blue** RH5179BLUE **Matador Red** RH5179RED Light Tan RH5179TAN (1)Backboard (Squab) RH5150 (1)Horsehair Squab Pad RH5151 (1) Base Foam pad (Cushion) RH5152 (1)**Base Spring Frame Assy** RH5153 (1) Complete Squab Assy (Ready to Fit);

 Black
 (1)
 RH5191BLACK

 Shadow Blue
 (1)
 RH5191BLUE

 Matador Red
 (1)
 RH5191RED

 Light Tan
 (1)
 RH5191TAN

Complete Seat Base Assy (Ready to Fit);

 Black
 (1)
 RH5199BLACK

 Shadow Blue
 (1)
 RH5199BLUE

 Matador Red
 (1)
 RH5199RD

 Light Tan
 (1)
 RH5199TAN

Sound Proofing Panels

Dash Sound Insulation Kit (1) RH5213 Carpet Under felt Kit (1) RH5065 Note; Not required when fitting moulded carpet.

General insulation Pad Kit (1) RH5204 Set Of 4 self adhesive sound proofing pads for use on inside of body panels etc to reduce resonance.

Sound Proofing Panel -

Boot Floor (2 pieces) (1) RH5246



'B' Post Trim Cover

Saloon Models Only

'B' Post Trim Cover;

Please Note; Trim is supplied per vehicle.

1200, 12/50 Black Midnight Blue Matador Red

(1) RH5186BLACK (1) RH5186BLUEMID (1) RH5186RED

13/60

Black Shadow Blue Matador Red Light Tan (1) RH5186BLACK (1) RH5186BLUESHAD (1) RH5186RED

(1) **RH5186TAN**



Rear Wheel Arch Covers Saloon

Rear Wheel Arch Covers - Saloon; Supplied as pairs only.

1200, 12/50

Black Midnight Blue Matador Red

(1) RH5205BLACK (1) RH5205BLUEMID (1) RH5205RED

13/60 Black

Shadow Blue Matador Red Light Tan (1) RH5205BLACK (1) RH5205BLUESHAD

(1) RH5205RED (1) RH5205TAN

MILL DASH **BOARDS** SIDE DASH UPPER DASH SIDE DASH LOWER

QTY REQ.

PART No.

DESCRIPTION

Lower Dash & Scuttle (Mill Boards)

Panel – Dash Upper;		
RHD (Inc clips)	(1)	RH5195
LHD (Inc clips)	(1)	RH5203
Panel – Dash Lower;		
RHD (Inc clips)	(1)	RH5208
LHD (Inc clips)	(1)	RH5183
Sound Insulation Kit (Dash)	(1)	RH5213
Securing Strap Kit	(1)	RH5218
Original Lower insulation retainer.		
Dash Side/Scuttle;		

Drivers Side - RHD Right Hand Drive Vehicles.

1200, 12/50 (1) RH5167BLACK **Black** (1) **RH5167BLUEMID** Midnight Blue Matador Red RH5167RED (1)

13/60 Black (1) RH5167BLACK (1) RH5167BLUESHAD **Shadow Blue** Matador Red (1) RH5167RED RH5167TAN Light Tan

(1) Passenger Side - RHD (with pocket) Right Hand Drive Vehicles.

1200, 12/50

(1) RH5176BLACK Black Midnight Blue (1) **RH5176BLUEMID** RH5176RED **Matador Red** 13/60

Black (1) RH5176BLACK **Shadow Blue** (1) RH5176BLUESHAD RH5176RED Matador Red (1) Light Tan RH5176TAN (1)

Passenger Side - LHD (with pocket) Left Hand Drive Vehicles.

1200.12/50

Black (1) RH5196BLACK Midnight Blue (1) **RH5196BLUEMID** Matador Red RH5196RED

13/60 (1) RH5196BLACK Black (1) RH5196BLUESHAD **Shadow Blue** Matador Red RH5196RED RH5196TAN (1)

Light Tan Drivers Side - **LHD** Left Hand Drive Vehicles.

1200, 12/50

Light Tan

Black (1) RH5228BLACK Midnight Blue (1) **RH5228BLUEMID** Matador Red RH5228RED

(1)

RH5228TAN

13/60 Black (1) RH5228BLACK (1) RH5228BLUESHAD **Shadow Blue** Matador Red (1) RH5228RED

OTY REO

PART No.

Rear 1/4 Panels

Rear 1/4 panels - SALOON; Supplied as pairs only.

DESCRIPTION

1200, 12/50 Black Midnight Blue Matador Red 13/60

(1) RH5231BLACK RH5231BLUE RH5231RED RH5219BLACK (1)

Black Shadow Blue RH5219RLUF (1)RH5219RED Matador Red (1)Light Tan RH5219TAN (1)Trim Clip Kit (1) RH5236 Kit is per car & inc 12 clips.

Rear 1/4 Panels - CONVERTIBLE; Supplied as pairs only.

1200, 12/50 **Black**

(1) RH5225BLACK Midnight Blue RH5225BLUE Matador Red RH5225RED (1) 13/60 RH5237BLACK

Rlack Shadow Blue RH5237BLUE Matador Red RH5237RED Light Tan RH5237TAN (1) RH5236 Trim Clip Kit (1) Kit is per car & inc 12 clips.

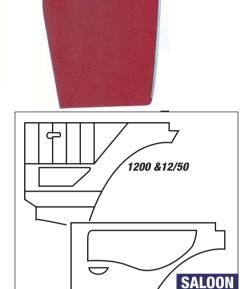


Headlining Kit (Saloon only) All models except Herald 12/50. (1) RH5241

Fastners & Fixing Clips

Door Trim Clip Kit Per car, 44 clips. RH5127 (1) "C" Clip Pack 1 pack of 2 per seat. (1) RH5154 Seat Clips Pack (1) RH5142 1 pack of 20 per seat. Rear 1/4 Trim Clip Kit (1)

RH5236 Kit is per car & inc 12 clips. Screw & Cup Washer Pack (1) RH5249 General purpose fixings, 20 screws & washers.



13/60

QTY REQ.

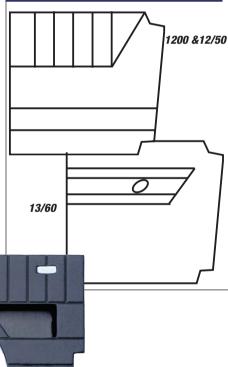
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REAR

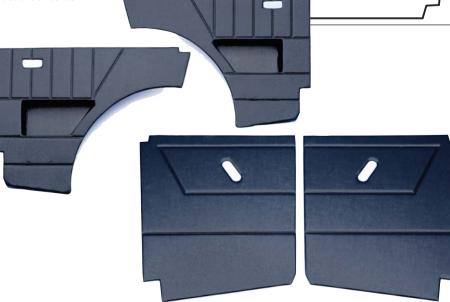
1/4

PANELS

DESCRIPTION



CONVERTIBLE REAR 1/4 PANELS



DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO.

CARPET SETS

MOULDED CARPETS

Our moulded carpet sets (which are felt backed) include both front footwells, carpet for the transmission tunnel, full rear passenger area carpet, and bulkhead (heel) mat. The front footwell carpets have been designed to ensure a perfect fit (unlike the originals which worked loose!), and the drivers carpet has a heel mat fitted. The transmission tunnel carpet has been cut to provide a 'snug fit', and comes supplied with 2 pieces of loose felt (for the sides of the tunnel). The rear carpet section, although very complex, will mould into shape as you fit it, this is due to the material (carpet & felt) from which it is manufactured. Finally, the bulkhead (heel) mat is again tailor-made for a trouble free fit. Our moulded carpet kits are supplied in a range of colours.

STITCHED CARPETS

Our stitched carpet sets also include front footwell carpets (with drivers heel pad), transmission tunnel and rear passenger area carpet, and a bulkhead (heel) mat. They are made from a high quality tufted pile material, with fully bound edges and sewn in footwell mats. Our stitched carpet kits are supplied in a range of colours.

Carpet Sets All Models

Overmat Set (Front & Rear)

Please note carpets are only supplied in vehicle sets. Suitable for saloon & convertible.

Moulded Carpet Set - RHD; (1) RH5242BLACK Black (1) RH5242GREEN Green Blue RH5242BLUE Red RH5242RED **Biscuit** (1)RH5242BISCUIT RH5242GREY Grev Moulded Carpet Set - LHD; (1) RH5243BLACK **Black** Green (1) **RH5243GREEN** RH5243BLUE Blue Red RH5243RED **Biscuit** (1)RH5243BISCUIT RH5243GREY Grey Stitched Carpet Set - RHD; (1) RH5244BLACK **Black** RH5244BEIGE Beige Blue (Dark) RH5244BLUE (1)RH5244BROWN Brown Green (1) **RH5244GREEN** Red RH5244RED RH5244GREY Grey Stitched Carpet Set - LHD; (1) RH5053BLACK Black Beige (1) **RH5053BEIGE** Blue (Dark) RH5053BLUE (1)RH5053BR0WN Brown Green (1) **RH5053GREEN** Red RH5053RED (1)(1) RH5053GREY Grev Carpet Underfelt Kit (1) RH5065 Not required with moulded carpet sets







RH5052







DESCRIPTION

PART No.

RH5143

610124

QTY REQ.

Hood Seals

DESCRIPTION

Weather Strip Retainer;		
Front (above windscreen)	(1)	704418
Front Side	(2)	609333
Rear Side	(2)	609334
B Post	(2)	704463
Seals - Hood Sides (Pair)	(2)	609340
Seal - Hood Front To top of windscreen.	(1)	609366
Finisher - Roof Header (Black)	(1)	609602
Hood Clamp (on windscreen)	(2)	609332
Hood Clamp (on header rail)	(2)	609331
Screw (for clamp)	(8)	CMP308

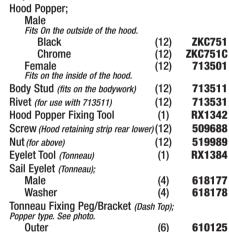
Hood Stowage Covers

Hood Stowage Cover; PVC 609699 Black Beige (1) **609699BEIGE** (1) **609699WHITE** White **Double Duck** 609699DUCK (1) Canvas, black only. Mohair (1) 6096 Canvas with lining. Available in black or beige. 609699MOH



Front Seat Belt Kit (3-point);		
Saloon, Coupe & Estate		
Static (per seat)	(2)	565722
Inertia (per seat)	(2)	RH5159
Convertible		
Static (per seat)	(2)	RH5221
Inertia (per seat)	(2)	RH5240
Seat Adjuster Block	(4)	608759
Rear Seat Belt Kit (2 point) Lap belt, per car.	(1)	RS1394

REAR LAP BELT KIT (PR) RS1394



Hood Fasteners

Contains 12 hood poppers (male/female) body studs & rivets.

Hood Popper Kit

Centre

WIND DEFLECTOR - RH5297

Tonneau Covers

Tonneau Cover (Black PVC);		
RHD	(1)	562920
LHD	(1)	562919
Tonneau Cover Fixing Kit Contains fixing studs and brackets to fit cover to dash top. Popper type.	(1)	RH5360



Wind Deflector -**Convertible**

Perspex screen. Fits behind front seats.
Stops wind buffeting. Wind Deflector

RH5297

PART No.

QTY REQ.

Hood Covers Hood Cover (PVC);

Heavy Duty Black (as original) (1) 7057370E Standard PVC Black 705737ALT Hood Cover (PVC-Everflex); Top Quality PVC, available in a choice of colours.

705737BLUE Blue (1) Beige (1) 705737BEIGE (1) **705737WHITE** White 705737TAN (1)

Hood Cover (Double Duck);

(1) 705737DUCK **Black Canvas** Hood Cover (Mohair) (with lining); 705737MOHBLACK **Black** (1) **705737M0HBEIGE** Beige (1)

705737M0HBLUE Blue (1) (1) **705737M0HBR0WN Brown**

ENGINE

OIL COOLER KIT FIT AN OIL COOLER KIT FOR



Kits include oil cooler radiator, fitting kit, filter adaptor, hoses & fittings. but not thermostat.

Engine Oil Cooler Kit Thermostat (Engine oil cooler) Not included in oil cooler kit. 514082 RS1456

K&N AIR FILTERS These units replace the

existing air cleaner box and improve engine breathing - they look good too!

Don't forget to order cleaning and re-oiling fluids. Note: Carb needles may require changing depending upon application.

K&N Filters;

1200, 12/50 RH5298 13/60 **RL1575** Cleaning Fluid (K&N) (1 Litre) RX1346 Element Oil (Use after cleaning);

29.58ml Sachet RX1347 250ml Bottle **RX1348** 400ml Aerosol RX1349

AED172

RX1352



ROCKER FEED KIT -

ALL MODELS

Excessive rocker shaft wear is a classic complaint about the Triumph push rod engines. The external rocker feed kit is an effective and easy to fit solution to the problem. It works by piping oil from a plug hole in the cylinder block main oil gallery up to the cylinder head, thereby maintaining a higher oil flow than standard. No drilling or tapping is required for installation. The kit is so good, it looks as though it should always have been there!

EXTERNAL ROCKER FEED KIT

ALL MODELS

RR1340

OIL PRESSURE GUAGE & OIL PRESSURE/WATER GAUGE



Includes gauge pipe etc. Oil Pressure and Water

Temperature Gauge Kit Includes gauge pipe etc.

Bracket (for remote mounting of gauge)

RX1351/0W

RB7050

Oil Pipe to Block

temp sender to water pump housing 11K2846 Washer - Copper (for adaptor 11K2846)

"T" Piece

Required when fitting oil pressure gauge kit if retaining low pressure warning light.

The Rocker Feed Kit and Oil Consumption When the supplementary oil feed to the rocker gear is

fitted, an increase in oil consumption is often encountered. This is attributed to oil being drawn down worn valve guides. The extra amount of lubricating oil flowing through the valve and rocker chamber, as supplied by the feed kit, exaggerates any tendency for oil to be sucked down worn valve guides past worn valve stems. The best solution is to fit new valves and guides, but this is not always on the top of the repair priority list. To assist in the reduction of oil being sucked down the guides a method of valve stem oil seal is required. We offer the simple do-nut rubber ring that is used so successfully on MG sports cars. Its part number is AEK113, one per valve stem.

Now the clever bit... How to fit them without removing the cylinder head from the car?

Each seal needs to be fitted to the valve stem above the valve guide but below the valve spring upper retaining cap(s). Remove the rocker cover, rocker gear and the spark plugs. Cover the holes that the push rods come up through so nothing can be dropped down into the engine. Turn the crankshaft so that number one piston is at bottom dead centre (BDC). Feed a length of clean, pliable rope down the spark plug hole of number one cylinder, leaving a bit hanging out so you can retrieve it. Now, slowly and carefully turn the crankshaft clockwise by hand, a resistance will be felt as the rising piston in that bore compresses the rope against the combustion faces of the two valves in that cylinder, holding them against their seats. The valve collets and spring caps of that cylinder can now be removed without the fear of losing the valves down the bore. The valve stem oil seals can be fitted to these two valve stems and perhaps a new set of valve springs.

Be honest, this tip has saved the cost of a decoke set! Once the valve stem oil seals and other parts have been refitted to this first pair of valves satisfactorily, simply turn the crank anticlockwise to BDC, withdraw the rope and repeat the process on the remaining cylinders and pairs of

To be sure that the rope has compressed sufficiently against the faces of the valves, attempt to push the valves by hand, as if being acted on by the rockers before removing the spring caps or collets, this is the fail safe check. This method can be adopted anywhere as it does not require the use of compressed air, special tools or



RADIATOR RELIEF

COOLING SYSTEM ADDITIVE

Radiator relief allows your radiator to transfer heat more efficiently, reducing your engines operating temperature (which is obviously controlled by the thermostat) by up to 30°F. You therefore have 'a little bit in hand' for those hot days stuck in traffic. This proven coolant additive will also cut engine warm-up time in half which will reduce engine wear which is most extreme when the engine is cold. Fully compatible with water and anti-freeze and is safe with cast iron and all alloys.

RX1461

- 30°F lower operating temperature
- 50% guicker warm up time
- Safe with water/antifreeze mixture
- Safe with cast iron, alloy engines and heads
- Increased engine life!
- 100% biodegradable, non corrosive, non toxic
- For use in all water cooled engines

RADIATOR RELIEF (946ml)

Treats 1 engine.

A MUST **FOR ALL OWNERS**



SUSPENSION OVERHAUL KITS

WHETHER YOU REQUIRE SUSPENSION PARTS FOR A MINOR WHETHER YOU REQUIRE SUSPENSION PARTS FOR A MINOR REPAIR, OR YOU ARE PROPOSING A MAJOR FRONT SUSPENSION/HUB OVERHAUL/REBUILD, HERE WE HAVE A SELECTION OF KITS THAT WILL ENABLE YOU TO IDENTIFY AND ORDER THE PRECISE AND CORRECT PARTS YOU NEED WITH THE MINIMUM OF FUSS - AND SAVE MONEY! See page 29 for further details.

Upper Suspension Overhaul Kit; 2 kits required per Vehicle

with Standard Bushes RH5080 RH5080POLY with Polyurethane Bushes

Lower (Inner) Suspension Overhaul Kit; 2 kits required per Vehicle

RG1193 with Standard Bushes with Polyurethane Bushes RG1193POLY

Uprated Front Anti-Roll Bar Overhaul Kit: For vehicles fitted with our conversion kit only. When fitted with std bar refer to listings. 1 kit required per Vehicle

RL1286 with Standard Bushes with Polyurethane Bushes RL1286POLY Front Wheel Bearing Kit RH5027 2 kits required per Vehicle

Complete Trunnion Overhaul Kit RG1192 1 kit required per Vehicle

514191 Trunnion Bush Kit: 2 kits required per Vehicle

Trunnion Overhaul Kit; 1 kit required per Vehicle

Right Hand **RG1190** RG1191 Left Hand

Bush Kit - car set; inc. bushes for suspension, steering rack,

anti-roll bar and dfferential.

Standard Bushes

RH5361 Polyurethane Bushes RH5361POLY RH5362 Bolt Kit - car set

To install bush kit RH5361.



Thermo-Tec exhaust insulating wrap reduces under bonnet temperatures by as much as 70%, this increases air intake and exhaust gas velocity which adds performance.

Retaining the heat in the exhaust protects you from mechanical burns and it will also help to prevent under bonnet fires. Any electrical components which are close to the manifold will be less prone to heat failure, increasing their life and performance. As an added benefit, under bonnet noise is also reduced! Thermo-Tec can be used on any 4 stroke, 2 stroke or diesel engines and contains no asbestos or carcinogens.

The Snap Strap Installation Kit secures Thermo-Tec exhaust insulation wrap to your tubular manifold/s. A stainless steel high temperature material designed better than hose clamps and is easier to use.

Also recommended is Hy-cote paint. This preserves and protects the exhaust wrap after installation. Extra resins and binders seal the pores, toughen the surface and help extend the life of the wran.

APPLICATION GUIDELINES FOR TUBULAR MANIFOLDS			
ENGINE Type	INSULATING WRAP	SNAP STRAP KIT	TYPICAL APPLICATION
4 Cylinder	1 x RX1382	1 x RX1383	Herald, Spitfire, TR7, Dolomite Sprint
6 Cylinder	2 x RX1382	1 x RX1383	Vitesse, GT6 TR6
8 Cylinder	2 x RX1382	1 x RX1383	TR7 V8, TR8, Stag, Rover SD1

GUIDE TO TYPICAL A	MOUNT	OF WRAP	REQ'D I	BY PIPE	SIZE
PIPE SIZE	2"	3"	4"	5"	6"
INCHES OF WRAP PER FOOT OF PIPE	44"	57"	70"	83"	96"

EXHAUST INSULATING WRAP -

2" x 50' RX1382

SNAP STRAP EXHAUST WRAP INSTALLATION KIT

RX1383

HY-COTE PAINT, AEROSOL (400ML)
AVAILABLE IN BLACK OR ALUMINIUM.

RX1432



POLYURETHANE BUSHES Polyurethane bushes out-perform standard rubber bushes and last longer too! IF YOU REALLY WANT TO IMPROVE THE HANDLING, THEN POLYURETHANE BUSHES ARE A GOOD START. REFER TO LISTINGS THROUGHOUT THIS CATALOGUE FOR FULL AVAILABILITY.

RH5029



See page 34-35 for full details.

Uprated Discs & Pads (Set); Type 12 Calipers **EBC Discs & Pads** Rossini Discs & Pads Type 14 Calipers EBC Discs & Pads Rossini Discs & Pads Uprated Discs (pair); **EBC**

Rossini 'Green Stuff' Pads; Type 12 Calipers Type 14 Calipers

RL1525UR RL1525R0S

RL1080UR RL1080R0S

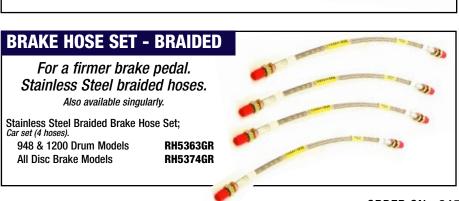
208715UR 208715R0S

GBP166GS GBP574GS













WHEELS









COMPETITION TYPE HARNESS



PADS RX1502

ELECTRICAL





RR1175



Headlamp Stoneguards (pair) (Clip on)



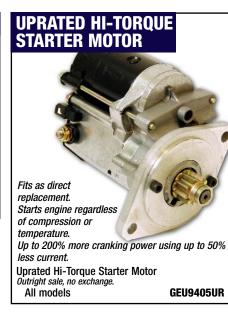








Sports Coil (performance)





The battery charger that turns on and off, automatically.

Suitable for all 12 volt batteries (from 5AH to 00AH), this superb product constantly revitalises the battery cells - helping to extend cell life, without the danger of overcharging.

Battery Conditioner Kit - RX1410CTEX

Comes complete with all fittings & operating instructions.

LOOK AT THESE BENEFITS:

- Designed to be left connected for long periods.
- Use without disconnecting vehicle electrics.
- L.E.D. battery condition display.
- Thermal cut-out facility.
- 10 month guarantes
- 12 month guarantee.

Can also be used for these applications providing they use a 12 volt battery;

Caravans, lawn mowers, motorbikes, motor boats, wheel chairs and general leisure use.

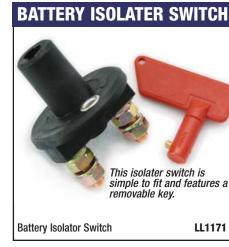
BATTERY CHARGER GAC7106

Conventional type 6v/12v

GCL110HP







DIS-CAR-NECT



'Dis-Car-Nect' Starter Immobiliser Replacement screw knob Replacement fuse

RX1356 RX1356K RX1356F

HOW DOES 'DIS-CAR-NECT' WORK?

When leaving your car, simply remove the knob to isolate the starter circuit. The 16 amp by-pass fuse will maintain current to all other electrical circuits (stereo memories, vehicle alarm etc).

Because the starter motor draws over 150 amps. any attempt to connect (hot wire) the starter motor will instantly cause the fuse to blow, immobilising the car until the knob is replaced. If this should happen, simply replace the 16 amp fuse at a convenient time.

For extra security, unscrew and remove the immobiliser knob completely, and if you intend to store your vehicle for some time, 'Dis-Car-Nect' will also prevent battery drain, simply unscrew the knob and remove the fuse.

Fits all vehicles and is easily fitted to any battery terminal.

Full installation/user instructions supplied with every unit.

POWER SOURCE INVERTOR



Great for in car entertainment and leisure use!

POWER SOURCE INVERTOR

A power source invertor converts car battery voltage (12v) into a 240v output. You can plug in a variety of mains voltage appliances into the standard UK socket.

Three different invertors are available to suit a range of power requirements. There is overload, overheat and short circuit protection on all models

150 WATT MODEL RX1551-15(
Continuous power: 150w. Peak power: 300w
Cigar lighter plug connection. 15A fuse.
Suitable applications: TV, DVD, Video, Computer Consoles,
Lights (not fluorescent) Phone charger etc. RX1551-150

owerSource

300 WATT MODEL

RX1551-300 Continuous power: 300w. Peak power: 660w Cigar lighter or battery clip connection. 40A fuše.

Suitable applications: as 150w model plus small power tools, small fridges, stereo etc.

500 WATT MODEL

RX1551-500

Continuous power: 500w. Peak power: 800w Battery clip connection only. 70A fuse. Suitable applications: as 300w model plus medium power tools, colour TV's with DVD's, battery chargers etc.

PORTABLE WORKLIGHT



Portable Halogen Worklight (500w) **RX1263**

AIR HORNS



Air Horns (Electric type) Twin 'Compressed - Air' Horns. RX1381

INSPECTION LAMP Inspection Lamp/Halogen RX1424 Pluas into ciaar lighter.

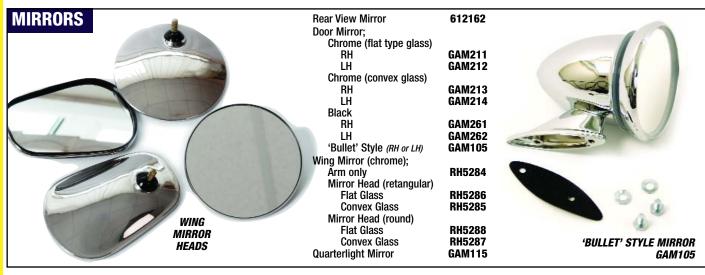
ORDER ON: 01522 568000 / www.rimmerbros.co.uk



Footwell Overmats - Velour (Set of 4)

Suitable for RHD & LHD models, Front & rear.

RH5052





Do you enjoy driving with the hood down?

If so, then your motoring pleasure can be further enhanced with our range of SISA wind deflectors.

It effectively stops the buffeting you receive from air being forced back into the cabin - year round open top driving is suddenly an option! Easy to fit and remove.

Wind Deflector RH5297



GENERAL

CHASSIS PLATE



Chassis Plate

RH5273

VEHICLE RECORD LOG & HANDBOOK WALLET



Glovebox Wallet/Folder

Look & Be Organised.
This wallet is ideal for holding your owners handbook, service/MOT log, invoices & MOT certificates.



RX1421

Service/MOT Record Log RX1422 A visible service record of your classic. Use this log book for keeping a full record of your classics

service, tax & MOT dates. Over the years the historic record will prove to any potential purchaser how you have cared for your car.

COFFEE MUG











£20.00 value

£50.00 value

STANDARD

DELUXE-3D

BLACK - PRESSED ALUMINIUM

BLACK - ACRYLIC

BLACK - ACRYLIC (ENGRAVED)

ONLY AVAILABLE TO PERSONAL CALLERS.

New legislation from 1/1/03 states that number plates can only be sold directly to the owner of the vehicle together with proof of ownership and personal identification.

We will need sight of the following three original documents:-

- Vehicle registration document (V5)
- Driving Licence or utility bill.
- Passport or credit card (with photo ID), or travel/works pass (with photo ID).

Number plates are made to special order.

Please note that it is also now mandatory in the UK for all new number plates to bear the originating suppliers name, postcode and telephone number (i.e. Rimmer Bros).

Vehicle Number Plate - Front; Standard

NPF Standard with 'GB' logo **NPFGB** Deluxe - 3D Effect NPF3D Deluxe - 3D Effect with 'GB' logo NPF3DGB

Vehicle Number Plate - Rear;

Standard NPR Standard with 'GB' logo **NPRGB** Deluxe - 3D Effect NPR3D Deluxe - 3D Effect with 'GB' logo **NPR3DGB**

Vehicle Number Plate (Pair) - Black; Black background, Silver letters Legal on Vehicles Reg. to 1/1/73

Pressed Aluminium (PR) RX1365 Acrylic - Standard Letters (PR) RX1365B Acrylic - Engraved Letters (PR) RX1365A

Fitting Kit - Number Plates Universal kit including 4 self tap screws, 2 white cups, 2 yellow cups & 8 double sided adhesive pads.

RX1339

RX1341

NPK

ADVERTISING PRINTS

Reproductions of Original Triumph adverts.

We have available a good selection of full colour advertisements/posters as released by Triumph - British Leyland, representing adverts used Worldwide.

Light Blue Convertible Herald

RH5365

Picture: Stripped down car and converticle car been driven on a London street.

Caption: The Triumph Herald is not just a pretty facade (it has a steel

White Herald

RH5367

Picture: The car with door, bonnet & boot open been searched. Caption: The Triumph Herald 1200 hides nothing.

Red Herald

RH5368

Picture: A Herald been parked in a tight space. Caption: 'The Cosy Parker

Light Blue Convertible Herald

RH5366

Picture: A car and lady sunbathing on a beach.

Caption: 'The Triumph Herald Convertible or how to discover that

motoring can still be fun. Two Tone Herald

RH5369

Picture: Car at the harbour with a Hovercraft in the hackground. Caption: Only a hovercraft has more independent suspension than a Triumph Herald.

Green Herald 13/60

RH5042

Picture: Car and couple visiting a boat vard. Caption: When other cars are in for the day you're out for the day in the new high-performance Herald 13/60.



No later feet from the state of the state of

RH5365

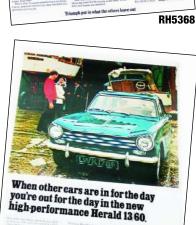




RH5366







RH5042



RX1299S Stick-on Grille Badge 'T. S. O. A'
'Triumph Sporting Owners Association HMP121001

Cloth Badge 'BL Motor Sports'

HMP190078

RB7178



Popular application - Bonnet Black XKC3700

Gold XKC3702 Silver XKC3701 Red **RB7222**

'Triumph Laurel' Leaf Transfer - Small (50mm dia) Popular application - Front Wing

Black, Gold or Silver







RH5369







CAR STORAGE

CAR-CAPSULE

The dry solution for car storage problems.

Car-Capsule practically eliminates the problems of dust, dirt, scratched paintwork & moisture retention, which can lead to corrosion problems. Quick and very easy to use, Car-Capsule is suitable for both long and short term storage.

The energy efficient (low-voltage) fan maintains a continuous flow of filtered air passing over and through the stored vehicle. Car-Capsule helps prevent interiors from becoming damp & musty during storage.

Herald Car-Capsule (420x160cm)

RX1401

Also available in;

480x180cm (RX1402) & 540x200cm (RX1404) sizes.



OUTDOOR 'MONSOON' SEMI-TAILORED CAR COVERS



Our range of semi-tailored outdoor car covers offer total protection with a range of sizes to suit all applications.

Spitfire, GT6, TR2 & 3
-1,,
TR4 - 6, TR7 - 8, Dolomite, Herald, Vitesse
Stag
2000/2500 saloons, Rover SD1
2000/2000 Saluulis, nuvel 3D l
Extra large - Range Rover etc

FEATURES...

- Tough grey outer skin
- Soft non woven lining
- Double stitched with heated seams
- Roof vents allowing moisture to escape
- Under body securing straps with soft fastener covers
- Elasticated front & rear hems for snug fit
- UV resistant to prevent paint fade
- Complete with zipped storage bag
- Great value for money!

TOTAL PROTECTION!

INDOOR TAILORED CAR COVERS

RX1516

RX1517 RX1518

RX1519 RX1520



Cover It up !

Look at these features ...

- Breathable Cotton material.
- Available in red, blue & green.
- Excellent tailored fit.
- Superb Value for Money.
- Embroidered Model Name/Logo.
- Supplied with FREE Storage Bag.
- Manufactured in the UK.

These quality tailored indoor car covers are exclusive to Rimmer Bros, and have been individually designed for each model to ensure a really close fit. They are manufactured to our specification in a 'Breathable Sateen Cotton' material that is strong, but yet light in weight, making them very easy to fit.

They will provide ideal protection whilst your car is in the garage - whether just parked up for a few days, or stored over the winter months - from dust, bright sunlight and from those annoying little marks when people brush past. The covers, which are available in a choice of colours, are supplied with a matching storage bag.

This product is manufactured Solely in the United Kingdom. Available in Blue, Red & Green.

Herald 'Sateen' Car Cover; Saloon RH5177, Convertible RH5128

LUBRICANTS & FLUIDS



Unipart (20W/50) 4.55 Litre/1 Gallon Duckhams Q (20W/50) 4.55 Litre/1 Gallon Duckhams Q Storage Oil 4.55 Litre/1 Gallon

GGL104

HMP190100

HMP190104

4.55Litre/1 Gallon

Castrol Running In Oil

Castrol Classic XL (20W/50) 4.55 Litre/1 Gallon

Unipart (10W/40) Semi-Synthetic

RX1417

RX1363

GGL657



Unipart (EP90) 0.5 Litre

CAPACITIES; GEARBOX 0.9 LITRES DIFFERENTIAL 0.6 LITRES

BRAKE/CLUTCH FLUIDS



Standard (DOT 3) 1 Litre Silicone;

0.5 Litre'

1 Litre* *Do not mix with standard fluid.

GBF103

RX1327 RX1326



Bottled additives are available which can be mixed with either 'Premium' or 'Super' unleaded depending upon application. It usually works out cheaper to use bottled additives than leaded or LRP - work it out for yourself!

Castrol Valvemaster 250ml

Castrol Valvemaster Plus

250ml

RX1407VMP

RX1407VM

Endorsed by the federation of British Historic Vehicle Clubs (FBHVC), having independently tested and approved, both products offer a high level of protection against valve seat recession under all driving conditions. In addition, castrol valvemaster plus provides an octane boost to premium unleaded petrol which reduces pinking or knocking on high compression or performance applications. This also usually avoids the need to re-tune your engine. Treats 250 litres of petrol.



Anti-Freeze; 1 Litre

GAC2018 5 Litre GAC2019

COOLING SYSTEM (INC HEATER) 6.25 LITRES.



Lithium Grease (Multi-Purpose) Unipart 0.5 Litre (Tube) **Brake Rubber Grease** Cam Lube (for assembly)





AUTOGLYM CAR CARE PRODUCTS **Autoglym Car Care Pack** RX1510 Silicone Resin Polish (325ml)* RX1312 Bodywork Shampoo/Conditioner (500ml)* RX1313 Car Interior Shampoo (500ml)* RX1314 Glass Polish (325ml)* RX1315 Cutting Polish (325ml)* RX1316 Ultra Deep Shine (500ml) RX1558 Extra Gloss Protection (325ml)* **RX1317** Bumper Care (325ml)* **RX1318** Vinyl & Rubber Care (325ml)* RX1319 Leather Care Cream (325ml)* RX1320 Superglym Chrome Polish (55ml)* RX1321 Clean Wheels (500ml)* RX1322 Perfect Polishing Cloth (21sq ft)* RX1323 Aqua Dry (Synthetic Chamois)* RX1324 Clean Machine (1 Litre)* RX1325 Hood Care & Maintenance Kit RX1433 Alloy Wheel Seal (Silicone spray) RX1443

OTHER CAR CARE PRODUCTS RX1415 Sponge Wash Leather RX1416

RX1368 RX1367

Instant Tyre Dressing

Intensive Tar Remover





The 'Concours' specialist wheel cleaning system will help you care for your Classic's wheels.

Suitable for all Steel, Alloy and Wire wheels (including painted & chromed), 'Concours' wheel cleaning system uses a unique 2-stage process that not only cleans, but gives wheels a superb lasting finish that helps to protect them, making them easier to care for and clean in the future.

'Concours' Wheel Cleaning Kit - RX1405 Kit includes:

- Special cleaning solution (580ml).
- Wooden handled cleaning brush & dispenser.
- Finishing/protection solution (180ml)
- 2 pair of disposable gloves.

Cleaning solution breaks down brake dust & road grime. Brush & dispenser gets into all those awkward places. Finishing/protection solution leaves wheels like new.



Tow Bar only	509675
Less tow ball & electrical fittings	
Tow 'Ball' only (50mm)	GTT101
Cover (Tow ball)	GTT308
'AA' Membership & Relay Pack	RX1329
Lightweight (Disposable) Overalls:	

RX1408M

LIGHTWEIGHT (UISPOSABLE) Overalls; Ideal for those roadside repairs. Keep a pair of these very handy lightweight general purpose overalls in the boot, you never know!

Medium (approx. 47" chest) RX1408L Large (approx. 51" chest) Extra large (approx. 55" chest) RX1408X 'Warning' Triangle RX1344 Safety Jacket (Luminous) Be Safe - Be Seen. **GAC2999** Rubber Disposable Gloves
Supplied in packs of 100.
They keep your hands clean & help protect your skin. RX1406 725793 Tool Bag only (For jack etc) Scissor Jack & Handle 311346 Wheel Nut Brace 21A2818

Foot Pump GAT347 'First-Aid' Kit RX1399 GAC9904 Fire Extinguisher

HAND CLEANERS

HICLEAN THE HANDY HAND CLEANER

Hiclean, the handy hand cleaner is a novel and unique hand cleaner that cleans dirty hands quickly without water, soap or towel - ideal for use in any situation! It also moisturises hands and disinfects.

nands and disinfects. Simply apply the gel to your dirty hands and gently rub together until the gel dries and the dirt rolls up and falls off.

Hiclean Handy Hand Cleaner may be used repeatedly and is perfectly safe on cut hands. It kills pathogens associated with animals and is suitable for use before meals. Available in tubes or sachets, Hiclean Handy Hand Cleaner contains no perfume and is therefore appropriate to use when animals are present.



- Cleans your hands in any situation
- Moisturises, freshens & disinfects
- Always keep some handy toolbox, car or anywhere!

Hiclean Handy Hand Cleaner;

40a Tube 1.5g 'one-use' sachet RX1549T **RX1549S**



HICLEAN LIQUID GLOVES

HICLEAN LIQUID GLOVES

Hiclean Liquid Gloves is a highly effective barrier cream. Simply smother your hands with Liquid Gloves before work commences. To clean, quickly rinse your hands under a cold tap and all the dirt, grease, ink etc simply comes off. Liquid Gloves moisturises hands and stops the pores becoming blocked with dirt. It prevents cracking, chapping and ingrained dirt.

- Quick & easy to use
- Quick & easy to use
 Prevents ingrained dirt
 No need for hot water, soap or chemicals
- Moisturises, prevents cracks and chapping

Hiclean Liquid Gloves (40g Tube) RX1550T



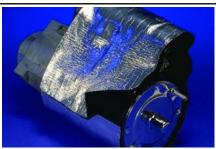
COOL TAPE

Consists of a 1mm aluminised material bonded to a lightweight, woven fibreglass with super strong adhesive backing. Reflects radiant heat. Limitless application, but common uses include wrapping cables, hoses, fuel lines, 'spot' heat retardation areas and sealing gaps in floors or

The best product on the market! Flexible, strong adhesive and thin for a tight wrap.

COOL TAPE RX1474

Available in 13/8" x 15', 13/8" x 30' and 2" x 60' rolls



UNIVERSAL HEAT SHIELD

This multi-purpose heat shield can be used to protect starter motors, carbs, fuel pumps, electrical boxes, instruments and hydraulic cylinders from intense heat. Easily cut to shape (scissors or knife) it attaches to itself with velcro material. Simply cut off excess material.

UNIVERSAL HEAT SHIELD

7" wide x 24" long

RX1470



HI-TEMP SHRINK TUBES

These shrink tubes are already supplied with the HT lead kits listed on previous page. They can also be used for many other applications such as an enhanced appearance to any hose or wire, bundle wires as alternative to plastic ties or protecting electrical connections. Available in grey, black, red, blue and in 2 sizes, with a shrink ratio of 3 to 1. Easily installed with naked flame. 18mm size shrinks to 6mm and 12mm size shrinks to 4mm. Supplied in packs of 25.

HI-TEMP SHRINK TUBES:

18mm dia x 38mm long(Pack of 25) RX1468 12mm dia x 38mm long (Pack of 25) RX1469

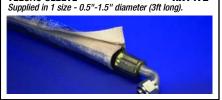


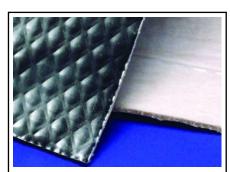
THERMAL HEAT SLEEVES

This high temperature sleeving will protect wiring, HT leads, hydraulic hoses and coolant hoses from radiant heat. Two different designs are offered. The fixed tube type is designed to slide over wiring/hoses whereas the velcro type can be easily installed without having to disconnect anything. Easy to cut and shape to suit. Supplied in 3ft lengths.

Supplied in diameters of 0.5", 0.75", 1", 1.25", 1.5" (all 3ft long)

VELCRO SLEEVE RX1472





HEAT & SOUND INSULATION

Designed for insulating floors, bulkheads, transmission tunnels and many other applications from the effects of heat, road noise, engine and transmission noise. Made from an aluminium face bonded to a 1/8" composite fibreglass insulation, then backed to an aggressive adhesive. Tough enough for under vehicle applications and harsh environments where high heat can be a problem. Can also block out up to 50% of unwanted noise. Self adhesive, can be cut with tin snips to any

INSULATION MATERIAL RX147 Supplied in 3 sizes: 2' x 21" (3.5sq ft), 4' x 21" (7sq ft), RX1473 4' x 42" (14 sq ft).



HT LEAD & SPARK

Protect your HT leads and spark plugs from extreme heat and improve the appearance of your engine bay with these top quality products. Ideal for tubular extractor manifold applications where additional heat is generated, but may be fitted to a standard vehicle.

Note: For Manifold insulation wrap, refer to 'Exhausts' in relevent catalogue.



SPARK PLUG SLEEVES

Manufactured from a fibreglass composite material (no arcing), the sleeves slide over the ends of the HT leads, easy installation. Available in silver, black, red or blue.

SPARK PLUG SLEEVES

2 cylinder kit Order 2 kits for 4 cylinder, 3 kits for 6 cylinder. RX1462

8 cylinder kit RX1463



HT LEAD SLEEVES

Made from the same material as the spark plug sleeves - these easy install, snug - fitting sleeves will fit any HT lead up to 10mm in diameter. Also included are hi-temp shrink tubes for a sharp finished appearance. Available in silver, black, red or blue.

HT LEAD SLEEVES

2 cylinder kit RX1464 Order 2 kits for 4 cylinder, 3 kits for 6 cylinder.

RX1465



HT LEAD & SPARK PLUG SLEEVE KIT

These kits comprise of both kits listed opposite in one convenient (and cost effective) kit. Colour matched sleeves available in silver, black, red or blue.

HT LEAD & SPARK PLUG SLEEVE KIT

2 cylinder kit Includes 7ft of HT lead sleeve, **RX1466**

2 plug sleeves & 6 shrink tubes. Order 2 kits for 4 cylinder, 3 kits for 6 cylinder.

8 cylinder kit **RX1467** Includes 25ft of HT lead sleeve, 8 plug sleeves

& 25 shrink tubes.

CD ROM, BOOKS & VIDEOS

ORIGINAL TECHNICA ICATIONS ON

- **FACTORY PARTS CATALOGUES**
- **WORKSHOP MANUALS DRIVER'S HANDBOOKS**

508073

517056

511243

508073/S1

508073/S2

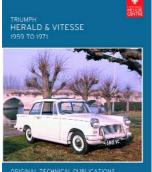
ON ONE CD ROM!

Compiled from the archives of the Heritage Motor Centre using original factory data, a CD Rom is now available for Herald & Vitesse which combines all the factory publications of Parts Catalogues, Workshop Manuals and Driver's Handbook - all on one CD!

The CD Rom includes all the publications for all years of production - in easy to print pdf format. Also included are details about the Heritage Motor Centre and the British Motor Industry Heritage Trust along with pdf reader software for those requiring it.

Available for the first time, it represents superb value for money - an excellent saving if you were purchasing all three publications in paper

In addition, certain publications are out of print, so this CD can now give access to original factory data for the first time in many years.



PARTS PUBLICATIONS

lerald 948 Saloon & Coupe 1959 to 1962

Spare Parts Catalogue Herald 948 Convertible - Spare Parts Catalogue Sup Herald 948 Saloon - Spare Parts Catalogue Su

Herald 948 Saloon - Spare Parts Catalogue Sup Herald 948 Saloon & Coupe 1959 to 1962 (USA) -Spare Parts Catalogue Herald 1200 & 12/50 1961 to 1970 - Spare Parts Cat Herald 1200 Estate - Spare Parts Catalogue Sup Herald 1200 Courier - Spare Parts Catalogue Sup Herald 1200 Courier - Spare Parts Catalogue Sup Herald 12/50 Courier - Spare Parts Catalogue Sup Herald 12/50 Courier - Spare Parts Catalogue Sup Herald 12/50 (1967 to 1970 - Parts Fiche Herald 13/60 1967 to 1971 - Spare Parts Catalogue 508073/USA 510597/S1 510597/S2 510597/S3 510597/S4 RTC9817FA RTC9821FA

Heratia 1200 & 12/30 I 991 to 19/07 - Parts Fiche Heratia 13/60 1967 to 1971 - Spare Parts Catalogue Heratia 13/60 1967 to 1971 - Parts Fiche Vittesse 1600, 2 Lithe Mk I 1962 to 1968 -Spare Parts Catalogue Vittesse 1600, 2 Lithe Mk I 1968 to 1971 - Spare Parts Catalo Vittesse 2 Lithe Mk II 1968 to 1971 - Spare Parts Catalo Vitesse 2 Lithe Mk II 1968 to 1971 - Parts Fiche 511408 RTC9816FA ogue 517786 RTC9823FA

SERVICE PUBLICATIONS

Herald 948 1959 to 1962 - Owner's Repair Manual Herald 1200 1961 to 1970 - Owner's Repair Manual Herald 1961 to 1970 - Workshop Manual GT6 Mk I, Mk II, Mk III - Workshop Manual

OWNERS' LITERATURE Herald Saloon 1959 to 1960 - Owner's Handbook Herald Saloon, Coupe & Convertible 1960 to 1962 Owner's Handbook 508515 Herald Sedan 1959 to 1962 - Owner's Handbook (USA) 508925 5089248

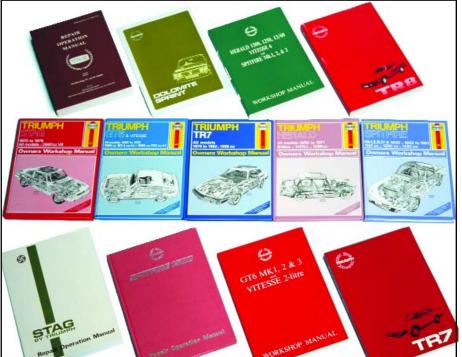
508925

Herald Sedan 1959 to 1962 - Owner's Handbook (USA) Herald Sedan 1959 to 1962 - Owner's Handbook (USA) Herald Coupe' & Convertible 1959 to 1962 -Owner's Handbook (USA) Herald Coupe' & Convertible 1959 to 1962 -Owner's Handbook (USA) Herald 1200 1961 to 1962 - Owner's Handbook Herald 1200 Sabona & Estate 1961 to 1962 -

511212 Owner's Handbook 510313 Herald 12/50 1963 to 1964 - Owner's Handbook 512168 Herald 1205 1963 to 1984 - Owner's Handbook Herald 1206 1250 1961 to 1970 - Owner's Handbook Herald 13/60 1967 to 1969 - Owner's Handbook Herald 13/60 1970 to 1971 - Owner's Handbook Vitesse 6 1962 to 1966 - Owner's Handbook Vitesse 2 Litre Mk I 1966 to 1968 - Owner's Handbook Vitesse 2 Litre Mk II 1968 to 1971 - Owner's Handbook 512893 545037 545037

Herald & Vitesse, 1959 to 1971 HMCC7008

TRIUMPH VIDEOS



WORKSHOP MANUALS (FACTORY)

TR4/TR4A

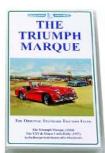
SD1 (1982 on)

TR5 Pi Supplement	545053
TR6	545277
TR5/TR250/TR6 (Pocket size)	545277HBS
TR7	AKM3079B
TR8	AKM3971
Stag	AKM3966
Stag - Engine Service Manual	
(Pocket Size)	RS1542
Spitfire Mk1/2/3	511243
Spitfire MkIV	545254
Spitfire 1500;	
Hard Cover	AKM4329HCVR
Soft Cover	AKM4329SCVR
Spitfire (Pocket Size)	RL1395
GT6/Vitesse	512947
Herald	511243
Dolomite Sprint	AKM3629
Dolomite Sprint -	
Repair operation times	AKM3635
Triumph 2000/2500	AKM3974

WORKSHOP MANUALS (HAYNES)

TR2-4A	RF4128
TR6	RR1020
TR7	RB7210
Stag	RS1401
Spitfire	RL1222
GT6/Vitesse	RG1001
Herald	RH5194
Triumph FWD (1965-73) Autodata	RX1292AD
Dolomite 1300	RT1250
SD1	
2000/2300/2600	R01068
3500	R01069
2300/2600/3500 (exc EFi)	
Autodata	R01069AD
Carburettor Manual	RX1412
Weber, Zenith, Stromberg.	
Range Rover (1970-92)	RA1007

Produced by The British Motor Industry Heritage Trust (BMIHT), these videos are compiled from archive footage from the past and remind us of how things used to be! Very entertaining.



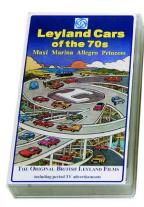


THE TRIUMPH MARQUE

This video shows the STANDARD-TRIUMPH film unit at its best, following the fortunes of rally and race teams, it covers the major successes of the Standards. TR's and Spitfires from 1953 to 1968 and the introduction of the TR5. Footage of the 25th Monte Carlo Rally is also included.

TRIUMPH HERALD

This video includes the launch of the Triumph Herald in the Albert Hall, the gruelling test journey across Africa and footage of the Canley production factory. Raymond Baxter adds the informative commentary.



LEYLAND CARS OF THE 70's

RX1442

A celebration of those wonderful films made to launch some famous cars of the golden years at British Leyland. Includes footage of the Maxi, Marina, Allergo and Princess. (62 minutes in total).

AKM5343

510322

Triumph Stag Parts Catalogs

Triumph TR6 (1974 to 1976) Ports Catalogue America

BOOKS

PARTS BOOKS -'BRITISH LEYLAND'

501653SC TR4 510978 TR4A 514837 TR250 516914 516915 TR5 TR6 (to 1973) 517785A TR6 (1974 to '76) RTC9093A TR7 (1975 - 78) RTC9814CA TR7 (1979 on RTC9828CC TR7/8 (to '79) RTC9020B Stag 519579 Spitfire ('4' Mk1 & Mk2) 511682 Spitfire (Mk3) 516282 Spitfire 1500 (Late) RTC9819CB GT6 (Mk1 & Mk2) 515754 GT6 (Mk3) 520949A Herald (1200 - 12/50) 510597 Herald (13/60) 517056 Vitesse (1600/2000 Mk1) 511408 517786 Vitesse (2 Litre Mk2) **Dolomite (All Models)** RTC9822CB Triumph 1500 (RWD) RTC9019A



Triumph 1500 RWD Parts Catalogue



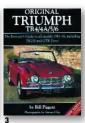
Triumph GT6 Mk3*

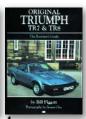
(1976-78) Parts Catalo

BOOKS

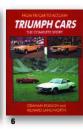




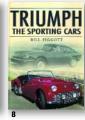


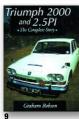


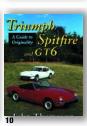
























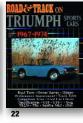












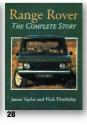


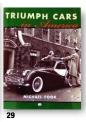












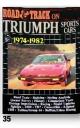








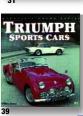














INFORMATION BOOKS

1	Original Triumph Stag - 'Restorers Guide' (James Taylor). 96 pages. 190 colour phot	RS1694
2	Original TR2/3/3A (Bill Piggot) 128 pages	RF4125
3	Original Triumph TR4/4A/5/6 (Bill Piggot) TR4/5/6 112 pages	RX1294
4	Original Triumph TR7 & TR8 (Bill Piggot) 128 pages. 200 colour photos	RB7688
5	'Original' Range Rover (1970-86) (James Taylor)	RA1226
6	Triumph Cars: The Complete Story (Robson & Langworth). 352 pages	RX1388
7	How to restore Triumph TR5/250 & TR6 Paperback, 192 pages with over 300 photographs and illustrations Triumph TR2/3/3A	RX1497 RX1553
	•	
8	Triumph - The Sporting Years	RX1428

(Bill Piggot) 160 page

11 Stag Portfolio*

13 TR6 Portfolio*

16 GT6 Portfolio*

10 Spitfire/GT6 Informative

Guide to Origins (By John Thomason) 158 pages

12 TR4/5/250 Road & Track

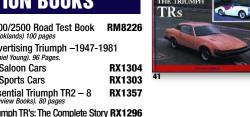
14 TR7/8 Gold Portfolio*

15 Spitfire Portfolio*

- 18 19 23 Dolomite Portfolio* *Road Tests/Spec's, Performance Data, new model instructions, long term reports, rallying, touring, plus buyers guide. 24 The Rover V8 Engine (David Hardcastle) 208 pages 25 Tuning Rover V8 Engines (David Hardcastle) 208 pages. 26 SD1 - Road Test Book 100 pag (3500 & Vitesse 1976-86) 2000/2.5Pi The Complete Story RM8221 27 Range Rover-Purchase & Restoration Guide RA1070 (David Pollard) **RL1479** 28 Range Rover - The Complete Story RA1319 (James Taylor) Note: refer to Range Rover catalogue for other titles.
- 17 2000/2500 Road Test Book (Brooklands) 100 pages Advertising Triumph -1947-1981 Saloon Cars **Sports Cars** 20 Essential Triumph TR2 – 8 (Bayview Books). 80 pages 21 Triumph TR's: The Complete Story **RX1296**(Robson) 192 names 22 Triumph Sports Cars - 1967-74RX1269 (Road & Track) 90 pages

29 Triumph Cars in America

30 How to Restore TR4 & TR4A (Roger Williams) 192 pages. Soft cover.



RX1430

R01070

RX1506

RX1509





R01129

RH5300

RH5299

RV6117

RX1439



RT1227

31 SD1 - The Complete Story (Karen Pender) 192 pages. 32 Practical Classics on Herald & Vitesse Restoration (Brooklands). 76 pages. RX1429

33 Triumph Herald 59-71 Road Test Book (RM Clark - Brooklands). 100 pages 34 Triumph Vitesse 62-71

Road Test Book (RM Clark -Brooklands). 100 pages. 35 'Road & Track on Triumph Sports Cars 74-82 (Brooklands). 88 pages.

36 TR2 & TR3 Gold Portfolio 52-61 RW3033 37 Spitfire Competition Prep

Manual (RW Kastner). 64 pages **RL1638** 38 GT6 Competition Prep Manual **RG1294** (RW Kastner). 28 pages. 39 Triumph Sports Cars (William Krause). 96 pages RX1507

40 Spitfire Mk3, IV, 1500 Workshop Manual (Glovebox size) RL1637 (Practical Classics reprint, 186 pages). 41 Triumph TR's: Collectors Guide RX1295

42 Collectors Guide (Spitfire & GT6) RL1417

43 How to Restore TR7 & 8 (Roger Williams). 176 Pages. **RB7694**

DIY Guide - Spitfire, Herald, GT6 & **RL1418** Vitesse (Haynes) Not shown

Triumnh TR-Haynes Great Cars Series RX1523 (Bill Piggot) Not shown.

Triumph Illustrated Buyers Guide RX1387 The Works Triumphs

50 years of Motorsport RM8227 (Robson) 296 pages

* Please note: Certain books may be out of print and are shown for illustration purposes.

RS1525

RF4114

RR1325

RB7207

RL1390

RG1140

PAINTS - Aerosols & Touch-in Tins



GENERAL APPLICATION (Aerosol)

Black - High Gloss (400ml)	RX4070A
Black - Matt (500ml)	RX1266
Black - Satin (500ml)	RX1538
Silver (Suitable for Wheels) (450ml)	RX1265
Lacquer - Clear (Suitable for Wheels) (400ml)	RX1261

PRIMER (Aerosol)

White (150ml) RX4048A
Red Oxide (150ml) RX4049A
Grey (150ml) RX4047A

ENGINE PAINT

LITATIVE I ATTI	
Engine Paint <i>(High Heat)</i>	
Black (400ml) (Aerosol)	RX1432
Aluminium (400ml) (Aerosol)	RX1432AI
Brush-on (125ml) (Tin)	RX1432E

CHASSIS PAINT

Chassis Paint (For general touch up) Black Brush-on (125ml)

RX4070B

HERALD	B 0	DY PA	INTS
COLOUR/TYPE BL COLO	UR CODE	AEROSOL	TOUCH-IN (BRUSH IN CAP)
BODY COLOUR	S		
White	19	RX4009A	RX4009B
Damson Red	27	RX4057A	RX4057B
Signal Red	32	RX4065A	RX4065B
Cherry Red	22	RX4056A	RX4056B
Sienna Brown	23	RX4053A	RX4053B
Saffron Yellow	54	RX4066A	RX4066B
Jasmine Yellow	34	RX4059A	RX4059B
Conifer Green	25	RX4071A	RX4071B
Laurel Green	55	RX4060A	RX4060B
Royal Blue	56	RX4063A	RX4063B
Wedgewood Blue	26	RX4064A	RX4064B
Valencia Blue	66	RX4072A	RX4072B

GENERAL HARDWARE & FIXINGS

Following is a listing of common fasteners. These fasteners are for general use and are not intended to replace those listed for specific applications elsewhere in this catalogue. Heralds were fitted almost exclusively with UNF/UNC hardware.

UNF/UNC were threaded forms introduced into the USA during the 1940s (World War II) to give stability and standardization to various industries (automotive in particular). It became standard in the British car industry in the 1950s. UNF stands for "Unified National Fine" and UNC "Unified National Coarse".

To aid identification by terminology, a screw is threaded for its full length. A bolt is only part threaded with a plain unthreaded shank area between the head and the thread. The part number two letter prefix of SH means that the item is a Screw with a Hexagon head. The prefix BH means a Bolt with a Hexagon head. The first number defines the thread type, UNF = 6, UNC = 5. The second and third numbers give the thread diameter in increments of 1/16", e.g. 04 = 1/4", 05 =5/16", 10 = 5/8". The fourth and fifth digits show the length in increments of 1/8", e.g. 04 = 1/2", 16 = 2", 23 = 27/8". The last digit defines finish, 1 = zinc plated. This coding system is only applicable to bolts and screws; nuts and washers are coded by a similar system that follows some of the above principles.

BOLTS AND SCREWS



3/10 UNIT (3/	zipi)	
Hexagon Hea	ded 3/8" A.F. S	panner Size
BOLT	LENGTH	SCREW
•	3/8"	HU503
-	1/2"	HU504
	5/8"	HU505
	3/4"	HU506
	7/8"	HU507
•	1"	HU508

1/4" UNF (28tpi)

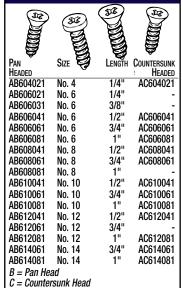
5/16" UNF (24tpi)

Hexagon	Headed 3/4" A.F.	Spanner Size
-	3/8"	SH604031
-	1/2"	SH604041
-	5/8"	SH604051
-	3/4"	SH604061
-	7/8"	SH604071
BH604081	1 1"	SH604081
BH604091	1 1/8"	SH604091
BH604101	1 1/4"	SH604101
BH604111	1 1 3/8"	SH604111
BH604121	1 1/2"	SH604121
BH604141	1 1 3/4"	SH604141
BH604161	1 2"	SH604161
BH604181	1 2 1/4"	-
BH604201	1 2 1/2"	-
BH604241	1 3"	-

Hexagon He	aded 1/2" A.F. S	panner Size
-	3/8"	SH605031
-	1/2"	SH605041
-	5/8"	SH605051
-	3/4"	SH605061
-	7/8"	SH605071
-	1"	SH605081
BH605091	1 1/8"	SH605091
BH605101	1 1/4"	SH605101
BH605111	1 3/8"	SH605111
BH605121	1 1/2"	SH605121
BH605141	1 3/4"	SH605141
BH605151	1 7/8"	SH605151
BH605161	2"	SH605161
BH605181	2 1/4"	SH605181
BH605201	2 1/2"	SH605201
BH605221	2 3/4"	SH605221
BH605241	3"	SH605241

Вогт	LENGTH	Screw	Вогт	LENGTH	Screw
3/8" UNF (24	tni\		1/4" UNC (2		
Hexagon Hea	ded 9/16" A.F	. Spanner Size	Hexagon He	aded 7/16" A.F.	Snanner Size
-	3/8"	SH606031	-	3/8"	SH504031
-	1/2"	SH606041	-	1/2"	SH504041
-	5/8"	SH606051	_	5/8"	SH504051
-	3/4"	SH606061	_	3/4"	SH504061
-	7/8"	SH606071	_	7/8"	SH504071
BH606081	1"	SH606081	_	1"	SH504081
BH606091	1 1/8"	SH606091	BH504091	1 1/8"	SH504091
BH606101	1 1/4"	SH606101	-	1 1/4"	SH504101
BH606111	1 3/8"	SH606111	BH504111	1 3/8"	SH504111
BH606121	1 1/2"	SH606121	BH504121	1 1/2"	SH504121
BH606141	1 3/4"	SH606141	BH504141	1 3/4"	SH504141
BH606161	2"	SH606161	BH504161	2"	-
BH606181	2 1/4"	SH606181	BH504181	2 1/4"	SH504181
BH606201	2 1/2"	SH606201	BH504201	2 1/2"	011304101
BH606221	2 3/4"	-	D11004201	2 1/2	
BH606241	3"	_	5/16" UNC (18tni\	
BH606281	3 1/2"	_	Hexagon He	aded 1/2" A.F. S	Spanner Size
BH606321	4"	_	-	3/8"	SH505031
D11000021	•		-	1/2"	SH505041
7/16" UNF (2	Otni)		-	5/8"	SH505051
Hexagon Hea	ded 5/8" A.F.	Spanner Size	-	3/4"	SH505061
-	5/8"	SH607051	-	7/8"	SH505071
-	3/4"	SH607061	-	1"	SH505081
-	7/8"	SH607071	-	1 1/8"	SH505091
-	1"	SH607081	BH505101	1 1/4"	SH505101
-	1 1/8"	SH607091	BH505111	1 3/8"	SH505111
-	1 1/4"	SH607101	BH505121	1 1/2"	SH505121
-	1 3/8"	SH607111	BH505141	1 3/4"	SH505141
BH607121	1 1/2"	SH607121	BH505161	2"	-
BH607141	1 3/4"	SH607141	BH505181	2 1/4"	-
BH607161	2"	SH607161	BH505201	2 1/2"	SH505201
BH607181	2 1/4"	SH607181	BH505241	3"	-
BH607201	2 1/2"	-			
BH607241	3"	_	3/8" UNC (1	6tpi)	
	-		Hexagon He	aded 9/16" A.F.	
1/2" UNF (20	tpi)		-	1/2"	SH506041
	ded 3/4" A.F.	Spanner Size	-	3/4"	SH506061
-	1/2"	SH608041	-	7/8"	SH506071
-	5/8"	SH608051	BH506081	1"	SH506081
-	1"	SH608081	-	1 1/8"	SH506091
-	1 1/2"	SH608121	<u>-</u>	1 1/4"	SH506101
BH608141	1 3/4"	SH608141	BH506111	1 3/8"	SH506111
BH608161	2"	-	BH506121	1 1/2"	SH506121
BH608181	2 1/4"	-	BH506141	1 3/4"	
BH608201	2 1/2"	SH608201	BH506161	2"	SH506161
BH608241	3"	-	BH506181	2 1/4"	-
	-		BH506201	2 1/2"	
			BH506241	3"	SH506241

TAPPING SCREWS





1st digit = thread type (coarse or fine)

2nd/3rd digit = diamater 4th/5th = length in 1/8" increments 6th = finish (1 = zinc plated)

A stud is a length of round bar, threaded at both ends. The length of the thread at each end of the stud may vary for specific applications.

The following list is of stude have fine (UNF)

thread form a	t both ends.	
PART	DIAMETER	Overall
NUMBER		LENGTH
TE604081	1/4"	1"
TE604091	1/4"	1 1/8"
TE604101	1/4"	1 1/4"
TE605101	5/16"	1 1/4'
TE605111	5/16"	1 3/8"
TE605121	5/16"	1 1/2'
TE605131	5/16"	1 5/8'
TE605141	5/16"	1 3/4'
TE605151	5/16"	1 7/8"
TE605181	5/16"	2 1/4'
TE605201	5/16"	2 1/2'
TE605221	5/16"	2 3/4'
TE605251	5/16"	3 1/8'
TE605291	5/16"	3 5/8'
TE606101	3/8"	1 1/4'
TE606111	3/8"	1 3/8'
TE606121	3/8"	1 1/2"
TE606141	3/8"	1 3/4"
TE606151	3/8"	1 7/8'

ILUUUISI	3/0	1 1/0
	g list is of studs have t	
	end and course (UNC)	at the other.
TE504081	1/4"	1"
TE504131	1/4"	1 5/8"
TE505091	5/16"	1 1/8"
TE505111	5/16"	1 3/8"
TE505121	5/16"	1 1/2"
TE505131	5/16"	1 5/8"
TE505141	5/16"	1 3/4"
TE505151	5/16"	1 7/8"
TE505161	5/16"	2"
TE505181	5/16"	2 1/4"
TE505201	5/16"	2 1/2"
TE505221	5/16"	2 3/4"
TE505241	5/16"	3"
TE505261	5/16"	3 1/4"
TE505271	5/16"	3 3/8"
TE505281	5/16"	3 1/2"
TE505341	5/16"	4 1/4"
TE506101	3/8"	1 5/16"
TE506131	3/8"	1 5/8"
TE506141	3/8"	1 3/4"
TE506161	3/8"	2"
TE506201	3/8"	2 1/2"
TE506361	3/8"	3 1/2"

The following list is of studs have course

3/8"

3/8" 3/8"

3/8"

(UNC) thread form at both ends.

58688

115696

102474

107055

58917



Plain	T	HIND	
Full N ut	Thread Size	Spanner Size	Half N ut
HN2003	No. 6 UN	IF 5/16"	-
HN2005	3/16" UI	NF 3/8"	-
GHF206	3/16" UI	NF 5/16"	-
GHF200	1/4" UN	F 7/16"	NT604041
GHF201	5/16" UI	NF 1/2"	NT605041
GHF202	3/8" UN	F 9/16"	NT606041
GHF203	7/16" UI	NF 5/8"	NT607041
GHF204	1/2" UN	F 3/4"	NT608041
NH609041	9/16" UI	NF 7/8"	NT609041
NH610041	5/8" UN	F 15/16"	NT610041
GHF207	1/4" UN	C 7/16"	NT504041
GHF208	5/16" UI	NC 1/2"	NT505041
GHF209	3/8" UN	C 9/16"	NT506041



Nyloc Self Locking

•	•	
GHF220	3/16" UNF 5/16"	-
GHF221	1/4" UNF 7/16"	GHF271
GHF222	5/16" UNF 1/2"	GHF272
GHF223	3/8" UNF 9/16"	GHF273
GHF224	7/16" UNF 5/8"	GHF274
GHF225	1/2" UNF 3/4"	GHF275
YN2912	9/16" UNF 7/8"	TN3212
GHF226	5/8" UNF 15/16"	GHF276



Self Locking, Aero or all metal. Philidas

7.0.0	un mount induc
GHF241	1/4" UNF 7/16"
GHF242	5/16" UNF 1/2"
GHF243	3/8" UNF 9/16"
GHF244	7/16" UNF 5/8"
GHF245	1/2" UNF 3/4"

Slotted or Castle



FULL NUT THREAD SPANNER SIZE 3/8" UNF 9/16" NI 606041 ND606041 ND607041 7/16" UNF 5/8" NL607041 ND608041 1/2" UNF 3/4" NL608041 9/16" UNF 7/8" NL609041 ND609041 ND610041 5/8" UNF 15/16" NL610041

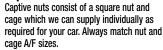
Plain Brass -Manifold





FLAT TYPE	Screw Size	'U' Type
GHF700	No. 6	GHF711
GHF701	No. 8	GHF712
GHF702	No. 10	GHF713
GHF703	No. 12	GHF714
GHF704	No. 14	-

Captive Nuts



Part Number	DESCRIPTION	Thread Size
NQ2707	Nut, 7/16" AF	1/4"
NQ2708	Nut, 5/8" AF	5/16"
CN4	Nut, fits CN3 cage	1/4"
CN5	Nut, 1/2" AF	5/16"
Part Number	DESCRIPTION	Spanner (AF) Size
CN2	Cage, square	7/16"
CN3	Cage, oblong	7/16"
600032	Cage, square	1/2"

CLEVIS PINS

'CLZ' prefixed clevis pins are measured from under the head to the centre of the split pin

'PJ' prefixed clevis pins are measured from under the head to the end.

I iroiii uiide	i ule lleau to ule el	iu.
Part Number	LENGTH	DIAMETER
108326	1/2"	1/8"
PJ8504	3/8"	3/16"
CLZ307	7/16"	3/16"
CLZ308	1/2"	3/16"
CLZ309	9/16"	3/16"
CLZ310	5/8"	3/16"
CLZ311	11/16"	3/16"
CLZ312	3/4"	3/16"
CLZ313	13/16"	3/16"
CLZ314	7/8"	3/16"
CLZ315	15/16"	3/16"
CLZ316	1"	3/16"
CLZ317	1 1/16"	3/16"
-	3/8"	1/4"
-	7/16"	1/4"
CLZ408	1/2"	1/4"
CLZ409	9/16"	1/4"
CLZ410	5/8"	1/4"
CLZ411	11/16"	1/4"
CLZ412	3/4"	1/4"
CLZ413	13/16"	1/4"
CLZ414	7/8"	1/4"
CLZ415	15/16"	1/4"
CLZ416	1"	1/4"
CLZ417	1 1/16"	1/4"
CLZ427	1 11/16"	1/4"
-	1/2"	5/16"
-	9/16"	5/16"
CLZ510	5/8"	5/16"
CLZ511	11/16"	5/16"
CLZ512	3/4"	5/16"
CLZ513	13/16"	5/16"
CLZ514	7/8"	5/16"
CLZ515	15/16"	5/16"
CLZ516	1"	5/16"
CLZ517	1 1/16"	5/16"
CLZ518	1 1/18"	5/16"

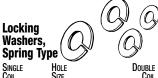
WASHERS







Internal	HOLE	External
Star	Size	Star
WF704061	No. 6	WE704061
GHF320	3/16"	WE702101
GHF321	1/4"	WE600041
GHF322	5/16"	WE600051
GHF323	3/8"	WE600061
GHF324	7/16"	WE600071
GHF325	1/2"	WE600081
WF600091	9/16"	WE600091
GHF326	5/8"	WE600101



Spring Type		
Single Coil	HOLE SIZE	Double Coil
WL700061	No. 6	-
WL700081	No. 8	-
WL700101	3/16"	AJD7721
GHF331	1/4"	AJD7722
GHF332	5/16"	AJD7731
GHF333	3/8"	AJD7742
GHF334	7/16"	-
GHF335	1/2"	-
GHF336	5/8"	-



Plain Washers

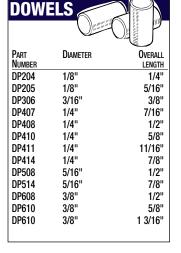
Throw away and replace any washer with damage to either thrust face.

STANDARD	Hole	Repair
Түре	Size	Туре
-	No. 6	WP3
-	No. 8	WP4
GHF306	3/16"	WP5
GHF300	1/4"	WP120
GHF301	5/16"	WP105
GHF302	3/8"	WP130
GHF303	7/16"	WM69
GHF304	1/2"	-
-	9/16"	WP12
-	5/8"	PWZ110



Seaning	washers	
Fibre Washer	Hole Size	Copper Washer
WF505	3/16"	-
GHF342	1/4"	GHF361
GHF343	5/16"	GHF362
GHF344	3/8"	GHF363
GHF345	7/16"	GHF364
GHF346	1/2"	GHF365
GHF347	9/16"	-
GHF348	5/8"	-

Part LENGTH DIAMETER NUMBER GHF500 1 1/2" 1/16" 5/64" **GHF501** 1 1/2" 3/32" **GHF502** 1 1/2" **GHF503** 2 1/4" 7/64" GHF504 2 1/4" 1/8" **GHF505** 2 1/4" 9/64' GHF506 2 1/4" 3/32 **GHF513** 3" 3/16



1 11/16"

1 13/16'

1 15/16

2 1/16

2 3/8"

PIPES, HARDWARE & FITTINGS



Brake & Fuel Pipe

Supplied in 25 footrolls.

Part Nume	Ber M aterial	SIZE
MPKF125	CUPRO-NICKEL	3/16" Dia
MPKF225	CUPRO-NICKEL	1/4" Dia
MPKF325	CUPRO-NICKEL	5/16" Dia
EF125	STEEL	3/16" Dia
EF225	STEEL	1/4" Dia
EF325	STEEL	5/16" Dia

Pipe Nuts -Male, Steel.



Part Number	THREAD SIZE	Pipe Bore
TM606031	3/8" UNF	3/16"
TM110051	10mm x 1mm	3/16"
LK21994	3/8" BSF	3/16"
BCA4370	7/16" UNF	3/16"
BHA4706	7/16" UNF	1/4"
AUSU40A	1/2" UNF	5/16"

Pipe Nuts -

AEHU3

AEHU7



3/16"

1/4"

Pipe Nuts -



3/8" BSF

7/16" UNF

i diliuloj diddii		
Part Number	Thread Size	Pipe Bore
TN606031	3/8" UNF	3/16"
SU2A	10mm x 1mm	3/16"
SU4A	7/16" UNF	1/4"
HU41A	1/2" UNF	5/16"



Part Number	Thread Size	Pipe Bore
AEHU1A	3/8" UNF	3/16"
AEHU2A	10mm x 1mm	3/16"
AEHU4A	7/16" UNF	1/4"
		_

DICCU JUICWS	
Part Number	THREAD SIZ
556508A	3/8" UNI
608400A	10mm metric
27H7166	3/8" RSI





Pipe Clips	J	8
Part N umber		CAPACITY
GHF1191		SINGLE, 3/16"
GHF1192		SINGLE, 1/4"
624155		DOUBLE, 3/16"

GREASE NIPPLES



Part	I HREAD	Angle
Number	Size	
UHN400	1/8" BSP	straight, short
UHN445	1/8" BSP	45° angle
LN30041	1/8" BSP	90° angle
144825	1/8" BSP	straight, long
56935	1/4" BSP	straight
125361	1/4" BSP	45° angle
56934	1/4" BSP	90° angle

POP RIVETS



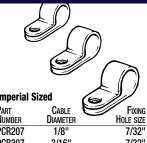
Open End Type

Part Number	••	Size
RA607096		2.9mm x 5mm
RA608126		1/8" x 3/16"
RA608176		1/8" x 1/4"
RA608236		1/8" x 5/16"
RA608253		1/8" x 3/8"

Closed End Type

RU608123 1/8" x 3/8" RU608313 1/8" x 1/2" 3/16" x 5/16" RU612123

'P' CLIPS



Imperial Sized		zed	(6) ///
	Part Number	Cable Diameter	FIXING HOLE SIZE
	PCR207	1/8"	7/32"
	PCR307	3/16"	7/32"
	PCR309		9/32"
		3/16"	
	PCR311	3/16"	11/32"
	PCR407	1/4"	7/32"
	PCR409	1/4"	9/32"
	PCR411	1/4"	11/32"
	PCR507	5/16"	7/32"
	PCR509	5/16"	9/32"
	PCR511	5/16"	11/32"
	PCR607	3/8"	7/32"
	PCR609	3/8"	9/32"
	PCR611	3/8"	11/32"
	PCR707	7/16"	7/32"
	PCR709	7/16"	9/32"
	PCR711	7/16"	11/32"
	PCR807	1/2"	7/32"
	PCR809	1/2"	9/32"
	PCR811	1/2"	11/32"
	PCR813	1/2"	13/32"
	PCR1007	5/8"	7/32"
	PCR1009	5/8"	9/32"
	PCR1011	5/8"	11/32"
	PCR1207	3/4"	7/32"
	PCR1209	3/4"	9/32"
	PCR1211	3/4"	11/32"
	PCR1407	7/8"	7/32"
	PCR1409	7/8"	9/32"
	PCR1411	7/8"	11/32"
	PCR1607	1"	7/32"

Metric Sized

Part	CABLE	FIXING
Number	DIAMETER	Hole size
CP105081	8mm	5mm
CP108101	10mm	8mm
CP108121	12mm	8mm
CP106161	16mm	6mm
CP108165	16mm	8mm



Part Number	DIAMETER
BLS106	3/16"
BLS108	1/4"
BLS110	5/16"
BLS112	3/8"
BLS28	7/16"



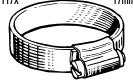
Part Number	DIAMETER
GHF1265	3 1/2"
GHF1266	5 1/4"
RTC222A	6"
GHF1267	8 3/4"
GHF1268	11"

HOSE CLIPS



Petrol Pipe Clips ('Enots' type) **Metric Sized**

Part Number To Suit Diameter GGT1108X 8mm GGT1109X 9mm **GGT1110X** 10mm **GGT11111X** 11mm GGT1112X 12mm **GGT1113X** 13mm GGT1114X 14mm GGT1115X 15mm GGT1116X 16mm GGT1117X 17mm



Hose Clips ('Jubilee' type) **Mild Steel**

	Imperial Sized	
	Part Number	To Suit Diameter
	GHC304	3/8" - 1/2"
	GHC405	7/16" - 5/8"
	GHC406	1/2" - 3/4"
	GHC507	5/8" - 7/8"
	GHC608	3/4" - 1"
	GHC709	5/8" - 1 1/8"
	GHC811	1" - 1 3/8"
	GHC913	1 1/8" - 1 5/8"
	GHC1015	1 3/8" - 2"
	GHC1217	1 1/2" - 2 1/4"
	GHC1622	2" - 2 3/4"
	GHC2228	2 3/4" - 3 1/2"
	GHC2632	3 1/4 " - 4"
	GHC3036	3 3/4 " - 4 1/2"
	GHC3340	4 1/8 " - 5"
ı	l	

Stainless Steel

Metric Sized	
Part Number	To Suit Diameter
GHC10408	8 - 12 mm
GHC10410	12 - 18 mm
GHC10411	8 - 16 mm
GHC10412	12 - 20 mm
GHC10413	16 - 25 mm
GHC10414	20 - 32 mm
GHC10415	25 - 40 mm
GHC10416	32 - 50 mm
GHC10417	46 - 60 mm
GHC10418	50 - 70 mm
GHC10419	60 - 80 mm
GHC10420	70 - 90 mm
GHC10421	80 - 100 mm

Garage Packs: Multi-pack assortment. Approx 3kg. To include:-

Setscrews/nuts/nylocs/ washers RX1560 washers Bolts/nuts/nylocs/washers

Hose Clips ('Supergrip' type) PART NUMBER

	-pgp -yp/
Part Number	To Suit Diameters
CS4009	7/16" - 9/16"
CS4011	1/2" - 11/16"
CS4012	9/16" - 3/4"
CS4013	5/8" - 13/16"
CS4014	11/16" - 7/8"
CS4016	3/4" - 1"
CS4017	13/16" - 1 1/16"
CS4018	7/8" - 1 1/8"
CS4020	1" - 1 1/4"
CS4022	1 1/8" - 1 3/8"
CS4023	1 1/4" - 1 7/16"
CS4024	1 5/16" - 1 1/2"
CS4025	1 3/8" - 1 9/16"
CS4026	1 7/16" - 1 5/8"
CS4028	1 9/16" -1 3/4"
CS4029	1 5/8" - 1 13/16"
CS4030	1 11/16" - 1 7/8"
CS4032	1 7/8" - 2"
CS4034	1 15/16" - 2 1/8"
CS4036	2 1/16" - 2 1/4"
CS4037	2 1/8" - 2 5/16"
CS4038	2 3/16" - 2 7/16"
CS4039	2 1/4" - 2 7/16"
CS4040	2 5/16" - 2 1/2"
CS4041	2 3/8" - 2 9/16"
CS4042	2 7/16" - 2 5/8"
CS4048	2 13/16" - 3"
CS4052	3 1/16" - 3 1/4"
CS4064	3 13/16" - 4"



Original "Supergrip" hose clips were supplied with a with single slotted roundhead screw. The modern replacement comes with a hex-headed screw. For the authentic look we have resourced the original type screw, (sold seperately)



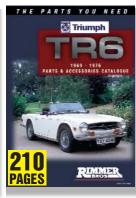
! A	Crankshaft 11 Crankshaft bearings (Main) 11	Hoses: Brake hoses -	0	Springs (Road); Front (Coil) 28, 30
Accelerator pedal 19	Crankshaft oil seal 12, 14	Front 34, 35	Oil cooler (Engine) 11, 17, 60	Rear (Leaf) 31
Adjuster (Rear brakes) 36	Crankshaft pulley 11	Rear 36, 37 Breather (Engine) 19	Oil filler cap 13	Spockets;
Air cleaner/filters 19 Alternator conversion 40	Crankshaft sprocket 11 Crownwheel & pinion 25	Heater hoses 17	Oil filter 7, 11 Oils (Lubricants) 72	Camshaft 14 Crankshaft 11
Anti-freeze 72	Cylinder block 10	Radiator hoses 17	Oil pan (Sump)	Starter motor 40
Anti-roll bar (Front suspension) 26	Cylinder head 12	Hose clips (General) 17	Oil pressure gauge kit 60	Steering column 38
Autoglym products 73	Cylinder liner 10 Cylinder head gasket/sets 12	Hub bearings; Front 27	Oil pressure relief valve 11	Steering knuckle/joint 38 Steering rack 38
B	Oyimuci iidaa gaskebsets 12	Rear 25	Oil pressure switch 11 Oil pump (Engine) 11	Steering Wheel 39
	D	Hub oil seals;	Oil seals;	Stop/tail light (Rear lamps) 42
Badges (Body) 51 Badges (Miscellanaeous);	Decals & Badges 51	Front 27 Rear 25	Crankshaft 12, 14	Striker plate (Doors) 48 Stub axle (Front hub) 27
Road wheels 32	Disc (Brake) 33, 34, 35	Hydraulics:	Front hub 27 Rear hub 25	Sump (Oil pan) 11
Steering Wheels 38	Differential 25	Brakes 37	Overmats (Interior) 57	Suspension Pácks (Uprated) 30
Ball joint (Front suspension) 27 Battery 43	Dipstick (Engine) 11	Clutch 15	_ ` ,	Switches 43
Battery cables 43	Distributor 40 Door & fittings 48		P	T
Battery charger 64	Door mirror 58	Institute and T. 40	Paint 78	■
Battery conditioner 64 Belt (Fan) 7, 40	Door trim panels 53	Ignition coil 7, 40 Ignition leads (HT/Plug leads) 40	Parts Books (BL) 76	Tail lights (Rear lamps) 42
Belt (Seat) 54	Drive shafts & rear hub 25	Ignition/steering column lock 39	Pedal: Accelerator 19	Tappets (Camshaft followers) 14 Temperature gauge 43
Big end bearings (Con-rod) 11	E	Ignition switch 43	Brake pedal 36	Temperature transmitter 17
Body paint/codes 78 Bolts - General 78-80	l 	Indicators 42 Indicator stalk 43	Pedal rubber: See; Pedal.	Thermostat;
Bonnet & fittings;	Electronic ignition 40 Engine Breather 19	Inlet manifold & fittings 17	Petrol See; Fuel	Cooling system 17 Oil cooler (Engine) 11, 17
948, 1200 & 12/50 45	Engine Build Kits 9	Inlet valve 12	Pipes; Clutch pipe 15	Timing chain 14
13/60 46 Bonnet Locks 45, 46	Engine mounting 16	Instruments & Gauges 43 Interior lighting 42	Brake pipes 37	Timing cover & oil seal 14
Bottle (Windscreen washer) 40	Engine oils 72	Interior mirror 50	Fuel pipes 19	Tonneau cover 59 Tools 70
Books 75-77	Exhaust manifolds & fittings; Standard 20	_	Pistons & rings (Engine) 12 Plugs (Spark) 7, 40	Track rod ends 38
Boot floor panel 47 Boot lid & fittings 49	Sports 21	J	Plug leads (Ignition/HT leads) 7, 40	Tread 'Kick' plates (Sill) 53
Boot trim 58	Exhaust system & fittings;	Jack (Car lift) 70	Points (Ignition/contact) 7, 40	Trim Panels;
Brake adjuster (Rear brakes) 36	Standard 20 Sports 21	Jet (Windscreen washer) 40	Polish 73	Boot trim panels 58 Door trim panels 53
Brake calipers 34, 35 Brake (wheel) cylinders 33, 36	Exhaust valve 12		Pressure cap (Cooling) 17 Propshaft 25	Door trill patiets 33
Brake cleaner 70		K	Pulley: See in this index;	U
Brake discs 34, 35	F	Kenlowe Electric cooling fan 17	Crankshaft pulley and Water pump	
Brake drum 33, 36 Brake fluid 37	Fan (Cooling) 17	Key fob 68	<i>pulley.</i> Pump: <i>See in this index;</i>	Underfelt kit (Carpets) 57 Universal joint (Propshafts) 25
Brake hoses 37	Fan belt 7, 40	Knuckle/Joint (Steering) 38	Oil Pump (Engine) and Water Pump.	Universal joint (Steering knuckle) 38
Brake master cylinder 37	Filter	I		
Brake pads 34, 35 Brake pipe kit 37	Air filter/Cleaners 19 Oil filter 6, 11	<u>L</u>	R	V
Brake servo 37	Finnegans waxoyl 73	Lamp: Headlamp 41	Rack & pinion: See in this index; Steering rack.	Valance boards (Engine bay);
Brake shoes 33, 36	Flasher stalk 43	Fog lights 64	Radiator & hoses 17	948, 1200 & 12/50 45
Breather hoses (Engine) 19 Bulbs 41-42	Flasher Unit (Indicators) 43 Floor panels/sections 47	Front side/flasher 42	Radius arm (Rear suspension) 31	13/60 46 Valves (Inlet & Exhaust) 12
Bumpers & fittings 50	Flywheel 11	Interior/boot 42	Rear axle 25	Valve quides (Inlet & Exhaust) 12
Bush kits 29	Fog lights (front & rear) 64	Number plate 42 Rear 42	Rear brakes: See in this index; Brakes.	Vertical link (Rear suspension) 31
•	Front coil springs 28, 30	Stop, tail, flasher & reverse.	Rear hub bearings 25	Vehicle security 65
G	Front brakes 33-36 Front hub oil seals 27	Lenses: <i>See Lamp.</i> Lighting: <i>See Lamp.</i>	Rear hub oil seals 25	VIN/serial commission no. 6 Vouchers (<i>Rimmer Bros</i>) 68
Cables:	Front hub 27	Light switches 43	Rear lamps & fittings 42 Rear (Road) spring 31	Vouciicis (illillillici bios)
Accelerator 8, 19	Front side/flasher lamp 43	Link (Vertical/Rear suspension) 31	Rear wing 47	W
Battery 43 Choke cable 19	Front wing; 948, 1200 & 12/50 45	Locks & fittings:	Reference books 77	Warning triangle 73
Handbrake 37	948, 1200 & 12/50 45 13/60 46	Bonnet 45, 46 Boot lid 49	Rings (Piston/Engine) 12 Ring gear (Flywheel) 11	Washers - general 79
Heater 17 Speedometer 43	Fuel cap 19	Door locks 48	Road springs:	Water pump 17
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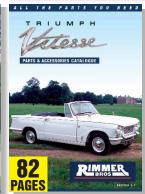


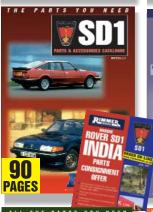




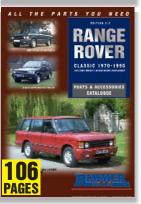




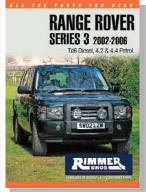


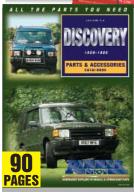


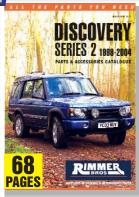


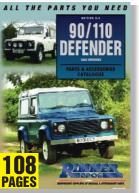


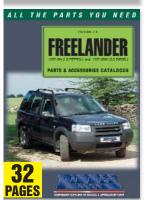


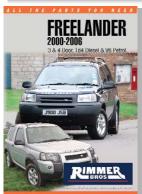
















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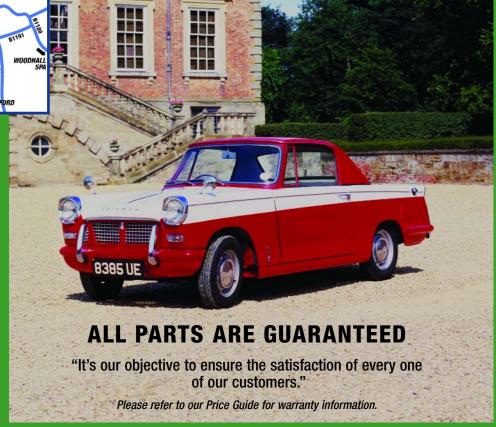


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