

***T H E   P A R T S   Y O U   N E E D***



**Triumph**

# GT6

**MK1, MK2 & MK3,  
1966 - 1973.**

**PARTS & ACCESSORIES  
CATALOGUE**

EDITION 2.2



BRITISH MOTOR  
HERITAGE APPROVED

**RIMMER  
BROS**

SOURCE CODE GT6M4



# WE KNOW YOUR CAR





### SO WHERE DO WE GET OUR PARTS

Wherever possible we supply original stock from BL/Rover sources - lots of parts are still manufactured. Where this fails, we sometimes have parts re-manufactured. We have Heritage approval to do this, because we have satisfied them as to our quality control standards, and we use original tooling and factory drawings where these are available. Where original parts are unavailable and the cost of re-manufacture is prohibitive, we may supply a suitable alternative or in certain cases offer a used (non safety critical) part.



### THE STOCK WE NEED TO GIVE THE SERVICE YOU NEED

Our degree of specialisation means two things. Firstly, our people know the cars we're dealing with inside and out, and can give you any advice you might need regarding part selection.

Secondly, we are able to stock in depth just about any part you might need. Triumph House is our latest HQ, acquired in 1991. With nearly 50,000 square feet of warehousing alone, it is a cavernous building, and it needs to be! It currently contains more than 350,000 recorded part numbers with over 25,000 stock lines, and we hold as many of each as necessary to make it almost impossible to run out of stock.

All other aspects of our operation receive equal emphasis. A truly efficient mail order and stock control system. The latest racking and storage facilities for fast and accurate "order picking". Careful packaging and despatch procedures.

### THE PEOPLE YOU'RE DEALING WITH

This company really is owned by two brothers named Rimmer. Bill and Graham started their business from humble beginnings in the early 1980s, and it has grown to be one of the leading organisations of its kind in the world, supplying parts Worldwide to an ever growing list of customers.

Both Bill and Graham still work full-time in the business, helped now by over 50 members of staff.

The main qualification of membership of our staff is a recognition that our customers, and our company reputation, depend on our ability to get every aspect of our service right first time.



# RIMMER BROS

## COMMITMENT TO CUSTOMER SERVICE

*Helpful - Accurate - Fast - Efficient*

**The overall objective at Rimmer Bros is to achieve customer satisfaction at all times.**

Our people know your car well, and every member of our staff is dedicated in helping to preserve Classic Cars.

Our computer system gives up-to-the minute information regarding availability and the price of any item. We have an enviable reputation for despatching goods when the customer needs it, quickly and efficiently.

We try to make all our systems and documentation easy to follow and use, and make sure that our catalogues and price guides really do help our customers choose the right parts easily, first time.



TRADE MARKS & LOGOS: The 'Triumph' and 'Heritage' logos used herein are registered Trade Marks of British Motor Heritage Ltd, and are used with their license under the special 'Heritage' approval scheme.

© Copyright Rimmer Bros. All rights reserved. No part of this publication may be copied, reproduced, stored in any retrieval system, communicated or transmitted in any form or by any means, including Photocopying, Electronic, Mechanical or otherwise, without prior written permission from Rimmer Bros Ltd.

# TRIUMPH PARTS SPECIALIST





#### TELEPHONE NUMBER

SALES

**01522  
568000**

(Overseas +44 1522 568000)

#### FAX NUMBER

SALES

**01522  
567600**

(Overseas +44 1522 567600)

#### ADDRESS DETAILS

Rimmer Bros, Triumph House,  
Sleaford Road, Bracebridge Heath,  
Lincoln, LN4 2NA, England.

#### ORDERING BY E-MAIL AND THE INTERNET

For Internet surfers our web site holds details on all our parts catalogues and has an on line ordering facility. Use our E-Mail address for sending your order or parts enquiry. State if you require us to confirm prices, as they can sometimes alter at short notice.

E-Mail:  
**sales@rimmerbros.co.uk**



Order through our website using our **secure** on-line ordering system!

All the latest news, special offers, products and prices just a 'click' away.

**www.rimmerbros.co.uk**

# HOW TO

#### THIS CATALOGUE & OUR PRICE GUIDE

There are no prices in this catalogue. Use it to select the parts you need, then check their cost by referring to the separate Price Guide which represents the other half of our ordering system. The price guide is updated and reprinted more frequently, but we ask that you confirm all prices when ordering. It may also list additional parts (new lines) that we have introduced since this catalogue was printed, and it has more detailed information about ordering & delivery methods. It also has information on warranties and a 'Trouble Shooter Guide'.

#### ORDERING BY PHONE

Please quote your home postcode and part numbers where possible. This gives instant access to our computerised records and stock control system. If you have any difficulty in selecting the parts you need, our expert staff can help.



#### UK Payment for Phone Orders

(See also "Overseas Orders & Payment.")

When you have checked on price, availability and delivery costs you can place your order by phone using Visa, MasterCard, Delta/Connect, Switch, Solo, American Express, Diners Club, or JCB. You will merely need to tell us the card number, expiry date (or issue number), cardholder's full name and registered card address.

#### After Hours Ordering Service

We operate a 24-hour answering/ordering service which is available to card holders out of normal hours for both UK and Overseas customers. Just leave all necessary details on our telephone voice mails, ie your vehicle type, year, model, the parts and/or the part numbers you require, plus your name, address (inc. postcode), credit card details and delivery address (if different).

Writing out these details before phoning usually helps a caller to give us clear instructions. If at all possible, please also leave a daytime telephone number.

#### ORDERING BY POST

**Triumph House, Sleaford Road, Bracebridge Heath, Lincoln, LN4 2NA, England.**

We ask you to phone first if at all possible - to check your parts selection, and to advise of delivery charges. Because prices and availability sometimes change, we can also confirm the exact remittance needed avoiding unnecessary delays. If you have not been able to telephone, please give us all possible information - car type/year, RH or LH, front/rear etc - so we can check your selection (including your name, address and postcode) in all correspondence.

Use our Order Form if you can. It asks specifically for all the details we might need. Please photostat or request additional copies of the order form if required.

#### UK Payment for Post Orders (See also "Overseas Orders & Payment.")

Send your remittance with the order. The 'Pricing' section in the Price Guide tells you how to calculate the amount.

We accept payment by personal cheque even if the cheque guarantee card limit is exceeded. All we require is your full name and address on the back of the cheque along with your cheque card number and for business cheques, a relevant letterhead. Cheques or P.O.s made out "Rimmer Bros Ltd" please.

Note, if you are unsure as to the exact amount to send, you can write across the top of your cheque, "Cheque Value Not To Exceed £...". You can post us your credit card details if you prefer. If you send cash, note that we cannot accept responsibility for any loss, so registered mail is essential. Bank drafts and Building Society cheques are also accepted. For Bank Transfer information see Price Guide.

#### ORDERING BY FAX

**UK CUSTOMERS: 01522 567600 OVERSEAS CUSTOMERS: +44 1522 567600**

(See also "Overseas Orders & Payment.")

Another facility for customers who wish to make enquiries, or order by credit, debit or charge card. Again, we will need your name, address (inc. postcode), credit card details and delivery address (if different). Plus fullest possible car/parts details - as for orders by post.



# ORDER

## COLLECTING IN PERSON

If you wish to 'call and collect', you will always be made welcome at our shop and sales counter during business hours. Our Visitor Information Centre has lots of interesting details of each production model and the factories where they were produced.

Customers drive here regularly from all over Europe. Lincoln is a historic Cathedral city and is an excellent place to visit. We're about 2 miles south of Lincoln on the A15 Lincoln to Sleaford road (see map on back cover). We advise you to pre-check by phone that we have the part/s you want in stock.

We accept payment by credit card, cash, bank draft, travellers cheque, building society cheque, and personal cheque (when presented with a cheque card) even if the cheque card limit is exceeded, and by business cheque with accompanying letterhead.

## PRICING

For full information and details on prices, VAT, & VAT exempt export sales, please refer to the latest Price Guide. Written quotations are available on request, for parts and/or delivery charges. Please confirm all prices when ordering - prices and availability can sometimes change at short notice. Up to date prices can be found on our web site.

## OVERSEAS ORDERS & PAYMENT

We supply parts to classic car owners Worldwide. We have thousands of customers in Europe and regularly send parts as far afield as Australia, North America, Africa and the Far East. Delivery costs of course, vary greatly (depending on size/weight/urgency). We can quote accurately for the cost of parts and delivery once your requirements are known.

Our Multi-language European Order Forms explain how to order parts in English, Italian, German, Spanish and French.

**WE EXPORT TO THE**  
  
**EC & WORLDWIDE**

**TEL: +44 1522 568000**  
**FAX: +44 1522 567600**  
**E-MAIL: sales@rimmerbros.co.uk**

### Payment By Export Customers:

There is a choice of payment methods for customers overseas;

- A) Credit card, Debit card or Charge card.
- B) Bank cheque - in ££s sterling (Drawn on a London Bank)
- C) Travellers Cheques (signed) - in ££s sterling.
- D) Giro Cheques in ££s sterling.
- E) By Bank Transfer - see Price Guide.

**PLEASE NOTE THAT ALL TRANSACTIONS MUST BE IN ££s STERLING.**

## CHOICE OF DELIVERY METHODS

*(For Further Information/Cost Details, Please Refer to Price Guide)*

### UNITED KINGDOM

There are numerous delivery options for the UK mainland ranging from Post (first class or parcel post) to overnight carrier services. We can advise of the best method of despatch when you telephone. The type of service that we recommend depends upon the size, weight and urgency of the parts you require.

Our price guide indicates the approximate costs, and we will confirm the final invoice total at the end of the call if required.

### WORLDWIDE (NON EC COUNTRIES)

We started exporting parts Worldwide in 1982, and since then we have gained an excellent reputation for our speed & efficiency of service.

Delivery costs are based on size, weight, and method of delivery. We have discounted rates with well known carriers, so costs are kept to a minimum. Send us a list of the parts you need (using post, phone, fax or E-Mail), tell us quantities and urgency, and we will work out the best delivery method and quickly advise you of the cost.

Written quotations are available on request.

### EC COUNTRIES

The European Community Single Market permits the free movement of goods between all EC countries. This allows us to provide a superb service to all our customers within the EC, with the benefits of improved delivery - via lower charges and easier documentation. Deliveries can be easily arranged using air or surface transport. Our Price Guide indicates approximate costs.

# CATALOGUE CONTENTS

	PAGE
Popular Parts (Quickfinder)	6
Engine	7
Clutch	11
Engine & Gearbox Mountings	11
Cooling & Heating	12
Fuel System	13
Exhausts	15
Gearbox & Overdrive	19
Propshafts	20
Differential	21
Drive Shafts	21
Suspension	
Front	23
Front Overhaul Kits	25
Uprated Packages	26
Rear	27
Road Wheels	29
Brake System	30
Steering	33
Electrical System	34
Chassis	38
Body Parts	39
Exterior Trim & Badges	49
Bumpers	50
Interior Trim	52
Accessories	56
General Fasteners	70
Index	71

## NEW & RECONDITIONED PARTS

Almost every part we list is sold brand-new, but in many instances we also offer you the facility to buy "Reconditioned" (usually giving us your old component in part-exchange).

Where there is a reconditioned version of a part, you will find the letter 'R' added at the end of the part number.

## EXCHANGE SURCHARGES (REFUNDABLE)

Where parts are sold on an exchange basis, an "Exchange Surcharge" is applied - a deposit in effect, which is refunded to you when your old unit is received by us. This system allows you to make an exchange without having to send the old unit first ... it can often prevent your vehicle being off the road. The amount of the Exchange Surcharge is shown in the Price Guide in italics below the part number.

Before returning your old unit, please telephone our customer service dept on 01522 568000 in order to obtain a return authorisation number. See reverse of invoice for full details of return procedure. Units must be drained of oil, water and be serviceable; we reserve the right to retain all or part of the surcharge if the unit is irreparable, damaged or not identical to the type supplied.

## SELECTED USED PARTS

We are often asked for parts that are no longer available, where the cost of re-tooling or re-manufacturing is prohibitive, and there is little or no chance of the part becoming available. We have also found that some customers prefer the option of being able to buy a (non safety critical) used alternative, where perhaps the cost of a new part is unjustified.

Over the years, we have acquired many parts which are suitable for re-sale. You will find these parts listed in the Price Guide under the same part number reference as new but with a 'U' suffix. All used parts have been cleaned and inspected and are sold as serviceable when fitted.

"Errors & Omissions Excepted. All parts offered subject to availability. All part numbers, illustrations and photographs used in this catalogue are intended for reference/identification purposes only, and are not necessarily an exact representation of the goods supplied. Whilst we make every effort to ensure the accuracy of product descriptions in this catalogue, they are based upon information supplied by the manufacturer/distributor at the time of publication. There may be occasions - due to circumstances beyond our control - when specifications are changed, or when goods become temporarily unavailable." Certain part numbers have been superseded to an alternative number when a later version or updated specification is offered.



# *“Born in LeMans”*

Only a year after the Spitfire went into production in 1962, Triumph built a prototype 'Spitfire GT', with a smart fastback coupe body style.

Within months this one-off car was further modified, with a six-cylinder engine - and the GT6 project got under way.

As a prelude, 'works' Spitfires with GT6-style bodies raced at Le Mans in 1964 and 1965, before the original GT6 road car was introduced in October 1966. These first cars used modified versions of the Spitfire chassis and suspensions, but shared almost all of their running gear - 2-litre six-cylinder engine, all-synchromesh gearbox with optional overdrive, and a more robust rear axle - with the Vitesse 2-litre model.

Because of the new car's character, which combined the sleek styling, a silky-smooth six-cylinder engine, high gearing, and a characteristic exhaust note, with a well-equipped two-seater cabin and a lift-up rear hatch, the new GT6 was often dubbed a 'mini-E-Type'. Triumph was happy to develop this image for the new car, wanting it to be seen as an altogether more up-market model than the Spitfire.

The original cars, built until the autumn of 1968, had 95bhp 2-litre engines, and could reach about 105mph. All had the same type of polished walnut interior, and a large carpeted space behind the seats. Although both were optional extras, many cars were sold with overdrive, and with centre-lock wire spoke wheels.

Although the GT6 was an immediate sales success, there was criticism of the car's swing-axle rear suspension, and of the poor ventilation of the small cabin. Major improvements to the roadholding could only be made by a complete re-design, so for the GT6 Mk2 Triumph abandoned the swing-axle system, substituting a new layout

which kept the transverse leaf spring, but also used a reversed lower wishbone: wheel camber changes were much reduced.

The GT6 Mk2 was a much-improved car. Not only did it have much better roadholding than before, but there was a new type of cylinder head and more peak power (104bhp instead of 95bhp), a new facia style, cabin air outlets and a heated rear window glass both helping to improve the ventilation.

Styling retouches for the Mk2 included a raised front bumper and Rostyle wheel covers, while from late 1969 more improvements included reclining seats and a new-style steering wheel.

From late 1970 the GT6 Mk3 took over, this sharing many styling changes with the latest Spitfire, the Mk IV. Although this was basically the same shape as before, almost every external panel was changed and was more smoothly detailed than before. Perhaps this was aerodynamically smoother than before, for the car's top speed rose to 112mph.

Raised panel joints on front and rear wings had been eliminated, the side window profile was altered, and there was now to be a sharply cut-off rear panel. Yet another wheel style was chosen, and the front bumper was closely integrated into the new-shape front pressings.

The Mk3 was very popular in the UK, where sales rose sharply, but less so in the USA, where new exhaust emission and other safety regulations degraded the performance and hit all British sports car sales. For 1973 there was one final change to the GT6's chassis specification, where the latest Spitfire type of 'swing spring' type of swing-axle rear suspension took over from the unique 'lower wishbone' type, but relatively few of these cars were ever made.

The last GT6 of all was built in November 1973.





## POPULAR PARTS

This section will help you find the parts which are most frequently called for; filters, gaskets, seals, bushes, etc. If you are unsure, you will find each part listed again under its appropriate section.

### Service Items

Oil filter element			
Standard	(1)	<b>GFE138</b>	
Spin-on conversion type	(1)	<b>RR1243</b>	
Air filter element	(2)	<b>GFE1051</b>	
Fuel filter (In-line)	(1)	<b>GFE7004</b>	
Distributor cap	(1)	<b>GDC109</b>	
Rotor arm	(1)	<b>GRA2110</b>	
Condenser	(1)	<b>GSC104</b>	
Contact breaker points	(1)	<b>GCS105</b>	
Spark plug			
Standard	(6)	<b>GSP4362</b>	
Double core	(6)	<b>GSP6462</b>	
Plug lead set			
Standard	(1)	<b>GHT142</b>	
Silicone	(1)	<b>GHT142S</b>	
Ignition coil;			
Mk1 & Mk2 (12 volt)			
Standard	(1)	<b>GCL110</b>	
High Performance	(1)	<b>GCL110HP</b>	
Mk3 (6 volt) (Ballast resistor type)			
Standard	(1)	<b>GCL132</b>	
High Performance	(1)	<b>GCL132HP</b>	
Ballast resistor (Mk3 only)	(1)	<b>134176A</b>	
Fan belt;			
Mk1 (To KC/KD7905E)	(1)	<b>GCB11125</b>	
Mk1 (Late) (From KC/KD7906E)	(1)	<b>GCB11088</b>	
Mk2 (To KC76718)	(1)	<b>GCB11125</b>	
Mk2 (From KC76719)	(1)	<b>GFB11162</b>	
Mk3	(1)	<b>GFB11150</b>	
Wiper Blade;			
Mk1 & Mk2 (Silver)	(2)	<b>GWB112</b>	
Mk2 (Silver)	(2)	<b>GWB118</b>	
Mk3 (Black)	(2)	<b>GWB199B</b>	
Mk3 (Silver)	(2)	<b>GWB199S</b>	

### Engine Service Kits

See: Important Information - Early GT6 MK1 Engines/Components.  
Include plugs, points, air filter/oil filter (standard), condenser & fan belt.

Mk1 (To engine no KC7905E)	(1)	<b>RG1169</b>
Mk1 (From engine no KC7906E)	(1)	<b>RG1170</b>
Mk2	(1)	<b>RG1169</b>
Mk3	(1)	<b>RG1019</b>

### Engine Gaskets

Head gasket set;			
Mk1 (Late)	(1)	<b>GEG115</b>	
Mk2	(1)	<b>GEG198</b>	
Mk3 (Non-recessed)	(1)	<b>GEG198</b>	
Mk3 (Recessed) 'Tag'	(1)	<b>AJM1193</b>	
Head gasket only;			
Mk1	(1)	<b>207102</b>	
Mk2	(1)	<b>GEG346</b>	
Mk3 (Non-recessed)	(1)	<b>GEG346</b>	
Mk3 (Recessed) 'Tag'	(1)	<b>GEG387</b>	
Rocker cover gasket	(1)	<b>GEG413</b>	
Inlet/exhaust manifold gasket;			
Mk1 (Late)	(1)	<b>AJM613</b>	
Mk2 & Mk3	(1)	<b>GEG682</b>	
Exhaust downpipe/flange gasket;			
Mk1 (Late)	(1)	<b>GEG701</b>	
Mk2 & Mk3	(1)	<b>GEG718</b>	
Timing cover gasket (To engine plate)	(1)	<b>211126</b>	
Front engine plate to block gasket	(1)	<b>215350</b>	
Sump gasket set;			
With oil seals	(1)	<b>GEG214K</b>	
Without oil seals	(1)	<b>GEG214</b>	
Sump gasket only	(1)	<b>GEG515</b>	
Water pump Gaskets;			
Water pump to housing	(1)	<b>138701</b>	
Housing to cylinder head	(1)	<b>138792</b>	
Thermostat gasket	(1)	<b>GTG103</b>	
Fuel pump to block gasket	(1)	<b>138791</b>	
Core plug set (Block & head)	(1)	<b>RG1034</b>	

### Oil Seals

Crankshaft oil seal;			
Front (Timing cover)	(1)	<b>UKC1110</b>	
Rear (Main)	(1)	<b>143456</b>	
Gearbox & overdrive oil seals;			
Front cover (Bellhousing)	(1)	<b>132292</b>	
Rear output -			
Non-O/drive	(1)	<b>88G564</b>	
Overdrive	(1)	<b>7H8325</b>	
Differential oil seals;			
Pinion (front)	(1)	<b>DAM5079</b>	
Output (side)	(2)	<b>117952</b>	
Front hub seal	(2)	<b>GHS146</b>	
Rear hub seals;			
<b>NON-Rotoflex vehicles</b>			
Inner	(2)	<b>128978</b>	
Outer	(2)	<b>GHS111</b>	
<b>ROTOFLEX vehicles</b>			
Inner	(2)	<b>GHS125</b>	
Outer	(2)	<b>GHS130</b>	

### Mountings/Suspension Bushes

Engine mounting (Rubber)	(2)	<b>UKC8330</b>
Gearbox mounting (Rubber);		
Non-overdrive models	(2)	<b>122689</b>
Overdrive models	(1)	<b>159656</b>
Differential mounting bush		
Rear	(2)	<b>117578</b>
Front		
Upper	(2)	<b>133568</b>
Lower	(2)	<b>131796</b>

#### FRONT SUSPENSION

Please refer to FRONT SUSPENSION for detailed listings.

Anti roll bar mounting bushes;			
Mk1, Mk2 & Mk3 (to KE/KF20000)			
Standard	(2)	<b>123998</b>	
Polyurethane	(2)	<b>123998PS</b>	
Mk3 (from KE/KF20001)			
Standard	(2)	<b>155310</b>	
Polyurethane	(2)	<b>155310PS</b>	
Upper wishbone bush			
Standard	(4)	<b>119451</b>	
Polyurethane	(4)	<b>119451P</b>	
Upper suspension overhaul kit			
<i>Per side &amp; includes; 1 ball joint GSJ155, 2 bolts BH605181, 2 nuts GHF222, 2 washers GHF332, 1 nut GHF224, 1 washer WD600071, 2 bushes 119451, 2 bolts BH606181 &amp; 2 nuts GHF223.</i>			
Standard	(2)	<b>RH5080</b>	
Polyurethane	(2)	<b>RH5080P</b>	
Lower inner suspension overhaul kit			
<i>Per side &amp; includes 2 bushes 119451, 2 bolts BH606201 &amp; 2 nuts GHF223.</i>			
Standard	(2)	<b>RG1193</b>	
Polyurethane	(2)	<b>RG1193P</b>	
Trunnion bush kit (Per side)	(2)	<b>514191</b>	
<i>Includes 1 spacer 140983, 2 bushes 140892, 2 inner shields 140894, 2 seals 122534, &amp; 2 outer shields 140985.</i>			
Front shock absorber bush;			
Upper			
Standard	(4)	<b>517985</b>	
Polyurethane	(4)	<b>517985P</b>	
Lower			
Standard	(2)	<b>119450</b>	
Polyurethane	(2)	<b>119450P</b>	

#### Rotoflex vehicles

Rear spring bush			
Standard	(2)	<b>C8939A</b>	
Polyurethane	(2)	<b>C8939AP</b>	
Overhaul kit - Inner wishbone			
<i>Per side &amp; includes; 1 bolt 149003, 4 bushes 148926, 2 spacer/tube 148948, 4 water shield 148939, 4 dirt seal 148950, 4 water shield 148940, 1 washer WC112081, 1 bush 548208, 1 bolt BH608221 &amp; 2 nut GHF275.</i>			
Standard	(2)	<b>RG1113</b>	
Polyurethane	(2)	<b>RG1113P</b>	
Radius arm bush (Radius eyes)			
Standard	(4)	<b>119450</b>	
Polyurethane	(4)	<b>119450P</b>	
Rotoflex coupling;			
Original	(2)	<b>GCD301</b>	
Replacement	(2)	<b>GCD301P</b>	
Bolt kit - Rotoflex coupling	(2)	<b>RG1053</b>	
<i>Per coupling, includes 3 long and 3 short bolts.</i>			
Shock absorber bush			
Standard	(4)	<b>517666</b>	
Polyurethane (inc. sleeve)	(4)	<b>517666P</b>	

### Kits

This is just a small selection from our range of kits which we have available for the GT6. Our kits enable you to order all the correct parts (with the minimum of fuss, and save money!), by using just one part number. Please refer to relevant sections for detailed listings and kit contents.

Clutch kit (Includes OE Spec' cover, plate & bearing);			
Mk1 (Late), Mk2 & Mk3	(1)	<b>RG1018</b>	
Hose kit (Per vehicle);			
<i>Includes all radiator/heater hoses &amp; clips.</i>			
Mk1 (Late), Mk2 & Mk3	(1)	<b>RG1128</b>	
Front hub bearing kit (Per hub)	(2)	<b>GHK1011</b>	
Rear hub bearing kit (Per hub);			
ROTOFLEX vehicles	(2)	<b>GHK1528</b>	
NON-Rotoflex vehicles	(2)	<b>GHK1022</b>	

#### Brake Kits (Front)

Refer to 'Brake System' for details on all brake kits.

Mk1, Mk2, & Mk3 Early (To KC56077, KE12389, KF12390)			
Disc & pad set (2 discs & pads)			
Standard discs & pads	(1)	<b>RG1059</b>	
Upated discs & pads	(1)	<b>RG1059UR</b>	
Mk3 Late (KE12390 & KF12391 onwards)			
Disc & pad set (2 discs & pads)			
Standard discs & pads	(1)	<b>RG1060</b>	
Upated discs & pads	(1)	<b>RG1060UR</b>	

### Cables

Accelerator Cable;			
Mk3 (RHD/LHD)	(1)	<b>156353</b>	
Choke cable;			
Mk1	(1)	<b>402694</b>	
Mk2 & Mk3	(1)	<b>517792</b>	
Handbrake cable;			
Front cable (Short)	(1)	<b>121766</b>	
Rear (Main) Cable -			
Mk1 (NON-Rotoflex)	(1)	<b>133915</b>	
Mk2 & Mk3 (ROTOFLEX)	(1)	<b>149353</b>	
Mk3 (NON-Rotoflex)	(1)	<b>159848</b>	
Speedometer cable;			
NON-Overdrive	(1)	<b>GSD111</b>	
Overdrive	(1)	<b>GSD115</b>	
Rev counter cable	(1)	<b>144370</b>	

### Rubber Seals

Windscreen rubber;			
Mk1 & Mk2	(1)	<b>913442</b>	
Mk3	(1)	<b>909029</b>	
Tailgate rubber;			
Glass to tailgate	(1)	<b>904487</b>	
Tailgate to body	(1)	<b>610657</b>	
Bonnet seal (to bulkhead)	(1)	<b>610675</b>	
Door waist seal (Top);			
Outer	(2)	<b>612792</b>	
Inner	(2)	<b>612806</b>	
Door aperture seal/surround	(2)	<b>RX3002</b>	
Rubber/Furllex			
'A' post weatherseal	(2)	<b>630755</b>	
Rear quarterlight seal	(2)	<b>RX3007</b>	
<i>Rubber/Furllex</i>			



## GT6

### ENGINE NUMBERS & COMPRESSION RATIOS

#### GT6 Mk1 (Early)

See: 'Important Information - Early GT6 Mk1 Engine Components'

**From** Engine Number KC1 **To** KC/KD5000E  
Comp' Ratio 9.5:1

*Original Block had Non-Recessed Cylinder Bores.*

#### GT6 Mk1 (Late)

**From** Engine Number KC5001 **To** KC/KD5000E  
Comp' Ratio 9.5:1

*Original Block had Non-Recessed Cylinder Bores.*

#### GT6 Mk2

**From** Engine Number KC/KD50001E **onwards**  
Comp' Ratio 9.25:1

*Original Block had Non-Recessed Cylinder Bores.*

#### GT6 Mk3 (Early)

**From** Engine Number KE/KF1 **To** KE/KF10000E  
Comp' Ratio 9.25:1

*Original Block had Non-Recessed Cylinder Bores.*

#### GT6 Mk3 (Late)

**From** Engine Number KE/KF10001E **onwards**  
Comp' Ratio 9.00:1

*Original Block had Recessed Cylinder Bores.*

### IMPORTANT INFORMATION Early GT6 Mk1 Engines/Components

#### ENGINE COMPONENTS

Engine components for very early Mk1 GT6's (from engine number KC1E to KC5000E), such as, Cylinder Block, Crankshaft, Main Bearings, Conrods, Conrod Bearings, Flywheel etc are extremely scarce, and NOT (generally) interchangeable with later MK1 engines, so due to the supply problems;

**ALL Mk1 GT6 engine parts listed are for LATE GT6 Mk1's (from KC5001E), unless stated otherwise.**

*NB: where parts are listed as 'For all models', it means the parts are only suitable for Late Mk1's (from KC5001), Mk2, and Mk3's.*

#### RECONDITIONED FULL ENGINES

##### Flywheel & Identification of Front Engine Plate

Our reconditioned full engines are based on the later Mk1 GT6 specification. If your old exchange engine is an early Mk1 (to engine number KC5000E), then you will also require a different flywheel. You will also need to compare the Front Engine Mounting Plate (located behind the timing cover), and it may be necessary to re-fit the original mounting plate from your old unit.

### SHORT ENGINE AND CYLINDER BLOCK IDENTIFICATION

#### *Recessed or Non-Recessed Cylinder Bores?*

**LATE** engines have a Recessed Lip at the top of the cylinder bores adjacent to the block face, necessitating a particular type of head gasket, which can be identified by a 'Tag' which stands proud at the rear of the block.

**EARLY** engines have Non-Recessed bores, and do not have a tag on the head gasket.

### RECONDITIONED EXCHANGE ENGINES

Please check existing engine number to ensure correct unit is ordered. Units are supplied 'off the shelf' either as a full engine or a short engine. Alternatively, we can recondition your existing engine if required. Prior to purchasing an engine, please contact us to establish what ancillaries should be removed. The old exchange unit must be serviceable. Refer to latest Price Guide for details.

## RECONDITIONED FULL ENGINE SPECIFICATION

**All our Reconditioned 'Full Engines' have a high rebuild specification and are suitable for unleaded fuel.**

- Crankshaft Re-ground
- New Main Bearings
- New Thrust Washers
- Cylinder Block Re-Bored
- New Pistons & Rings
- New Big end Bearings
- Camshaft Re-Profiled
- New Cam Followers
- New Cam Chain & Tensioner
- New Oil Seals
- New Oil Pump Supplied
- New Oil Pressure Relief Valve, Spring and Switch
- Oil Filter
- New Inlet Valves
- New Exhaust Valves
- New Valve Springs
- New Valve Guides
- New Rocker Shaft
- New Rocker Arms

### BENCH TESTING

Apart from having a multitude of new parts & components fitted - and with a 12 month/12,000 Mile Warranty - our engine units are run on a test bed after assembly. During the test-run period (at varying engine speeds), all external joints are and seals are checked, and the water temperature and oil pressure are monitored to verify correct operation. After the Bench Test, the engines undergo a final inspection and are prepared for sale.

**Note:** All units are drained of oil/water before despatch.

Our Full Engines are assembled ready to accept manifolds, water pump and other ancillaries. Additional installation information and running-in details are supplied with every unit. We can also supply a 'Full Engine Installation Kit' that includes all necessary gaskets/oil filter etc, enabling you to install the Full Engine in your vehicle. Alternatively, fitting can be arranged locally in Lincoln if required, at a very reasonable cost.

## RECONDITIONED SHORT ENGINE SPECIFICATION

**All our Reconditioned 'Short Engines' (ie block, crank, pistons & rods) are built to the following specification;**

- Crankshaft Re-ground
- New Main Bearings
- New Thrust Washers
- New Big end Bearings
- Cylinder Block Re-bored
- New Pistons & Rings

**Please Note:** A new oil pump MUST be fitted (part No 217488).

Oil pump, Cam, cam followers & sprockets are not supplied with short engines.

Additional installation information & running-in details are supplied with every unit. Don't forget that we can supply all the necessary gasket sets and components etc, required to build-up a short engine.

TECHNICAL JOTTINGS & RELATED COMPONENTS

### Full Engine Build-up

When building up a Full Engine to a complete assembly, check the condition of your old water pump, if unsure, replace it.

The condition of the radiator is crucial to ensure proper and efficient cooling - either replace or have tested professionally (see Warranties), as are all the hoses and thermostat, we strongly recommend these are examined carefully, or replaced as a matter of course. Engine mountings, clutch etc, should also be inspected and renewed where necessary.

Ensure correct strength anti-freeze is used in the cooling system. Carburettors should be in good working order with mixture & balance set correctly.

**Please** familiarise yourself with the running-in and head re-torquing instructions on the card supplied with every engine unit. If this card has become separated from the engine when you take delivery, please contact us.

TECHNICAL JOTTINGS & RELATED COMPONENTS

### Short Engine Build-up

When building up a short engine to a complete assembly, check the condition of timing chain, tensioner, sprockets, water pump, camshaft, cylinder head face (for flatness), valves, guides, cam followers, camshaft etc, and replace where necessary.

We supply all these components separately if required along with gasket sets, oil seals, spigot bush, oil filter etc.

The condition of the radiator is crucial to ensure proper and efficient cooling - either replace or have tested professionally (see Warranties), as are all the hoses and thermostat, we strongly recommend these are examined carefully, or replaced as a matter of course.

Ensure correct strength anti-freeze is used in the cooling system. Carburettors should be in good working order with mixture and balance set correctly.



## Full Engine

See: Important Information - Early GT6 MK1 Engines/Components.

Full engine (Unleaded) - Reconditioned (Exchange);  
All Reconditioned Exchange Engines are Bench Tested.

Mk1 (From eng No KC5001)	(1)	<b>RV6039R</b>
Mk2	(1)	<b>RV6018R</b>
Mk3	(1)	<b>RG1020R</b>

Engine installation kit (Full engine);  
Includes gaskets, oil filter etc.

Mk1 (Late)	(1)	<b>RV6041</b>
Mk2	(1)	<b>RV6020</b>
Mk3	(1)	<b>RG1127</b>

For Engine Oils & Antifreeze please refer to Accessories.

## Short Engine

See: Important Information - Early GT6 MK1 Engines/Components.

**Note:** A NEW Oil Pump MUST Be Fitted, otherwise the Warranty/Guarantee becomes Null & Void.

Short engine - Reconditioned (Exchange);

Mk1 (Late) & Mk2 (Mk1 from KC5001)	(1)	<b>RV6045R</b>
Mk3 (Non-recessed bores)	(1)	<b>RG1021RNR</b>
Mk3 (Recessed bores)	(1)	<b>RG1021RR</b>

For Engine Oils & Antifreeze please refer to Accessories.

## Cylinder Block Components

See: Important Information - Early GT6 MK1 Engines/Components.

See also: Crankshaft/Pulley & Flywheel.

Front engine plate;

Mk1 (Late)	(1)	<b>213777</b>
Mk2 & Mk3	(1)	<b>215349</b>

Gasket - Engine plate to block

	(1)	<b>138791</b>
--	-----	---------------

Rear engine plate

	(1)	<b>211514</b>
--	-----	---------------

Cylinder liner

	(6)	<b>158942</b>
--	-----	---------------

Stud - Cylinder head to block;

Mk1 (Late) - Long stud	(7)	<b>119758</b>
Mk1 (Late) - Short stud	(7)	<b>133803</b>

Mk2 & Mk3	(14)	<b>156274</b>
-----------	------	---------------

Nut (Cylinder head stud);

Mk1 (Late)	(14)	<b>110748</b>
Mk2 & Mk3	(14)	<b>103810</b>

Washer - Plain

Cyl head stud - all models	(14)	<b>WB600070</b>
----------------------------	------	-----------------

Bolt - Main bearing cap

	(8)	<b>BH607241</b>
--	-----	-----------------

Washer - Locking (for bolt BH607241)

	(1)	<b>WL600071</b>
--	-----	-----------------

Front sealing block

	(1)	<b>151134</b>
--	-----	---------------

Filler (Sealing block to cylinder block)

	(2)	<b>36234</b>
--	-----	--------------

Screw (Sealing block to cylinder block)

	(2)	<b>SW605081</b>
--	-----	-----------------

Gasket (Sealing block to cylinder block)

	(1)	<b>UKC8321</b>
--	-----	----------------

Oil pressure switch

	(1)	<b>GPS117</b>
--	-----	---------------

Oil pressure relief valve

	(1)	<b>132107</b>
--	-----	---------------

Spring - Oil pressure valve;

Standard	(1)	<b>131535</b>
Up rated	(1)	<b>131535UR</b>

Washer - Oil pressure valve

	(1)	<b>6K433</b>
--	-----	--------------

Housing - Oil pressure valve

	(1)	<b>107246</b>
--	-----	---------------

Oil seal - Crankshaft;

Front (Timing cover)	(1)	<b>UKC1110</b>
Rear (Main)	(1)	<b>143456</b>

Bush - Oil pump/distributor drive;

Mk1 (Late), Mk2 & early Mk3's	(1)	<b>137978</b>
Late Mk3	(1)	<b>149776</b>

Stud (Distributor pedestal to block)

	(2)	<b>TE605105</b>
--	-----	-----------------

Dowel (Timing cover to block)

	(2)	<b>DP514</b>
--	-----	--------------

Engine lifting eye;

Front	(1)	<b>123716</b>
Rear	(1)	<b>123715</b>

Drain plug (Cylinder block)

	(1)	<b>129077</b>
--	-----	---------------

Washer - Fibre (For Drain plug)

	(a/r)	<b>WF511A</b>
--	-------	---------------

Stud (Fuel pump to block);

Mk1 (Late) & Mk2	(2)	<b>100433</b>
Mk3	(2)	<b>TE605105</b>

Core plug set (Block & head)

	(1)	<b>RG1034</b>
--	-----	---------------

For Engine Oils & Antifreeze please refer to Accessories.



## Oil Pump & Sump

See: Important Information - Early GT6 MK1 Engines/Components.

### OIL PUMP & FITTINGS

Oil pump assembly	(1)	<b>217488</b>
Oil pump repair kit	(1)	<b>217488RK</b>
Oil feed kit (Rocker gear)	(1)	<b>RR1340</b>
A remote mounted kit for increased lubrication to the rocker gear.		
Oil pump body only	(1)	<b>217486</b>
Oil screen/strainer	(1)	<b>TKC2006</b>
Bolt - Oil pump to block	(3)	<b>HB726</b>
Washer - Locking (For bolt HB726)	(3)	<b>GHF331</b>
Drive shaft & gear assembly - Oil pump & distributor	(1)	<b>126786</b>
Bush - Oil pump/distributor drive; Mk1 (Late), Mk2 & early Mk3's	(1)	<b>137978</b>
Late Mk3	(1)	<b>149776</b>

### SUMP PAN & DIPSTICK

Sump pan;		
Mk1 (Late) (From eng no KC5001)	(1)	<b>307039</b>
Mk2 & Mk3	(1)	<b>308571</b>
Sump gasket set; With oil seals	(1)	<b>GEG214K</b>
Without oil seals	(1)	<b>GEG214</b>
Sump gasket only	(1)	<b>GEG515</b>
Oil drain plug	(1)	<b>2262115</b>
Setscrew - Sump to block	(23)	<b>SH606061</b>
Washer - Locking	(23)	<b>GHF332</b>
For setscrew SH606051		
Dipstick	(1)	<b>127653</b>
Tube - Dipstick	(1)	<b>127652</b>
Felt seal/washer (Dipstick)	(1)	<b>32307</b>
Oil pressure switch	(1)	<b>GPS117</b>

## Oil Filter

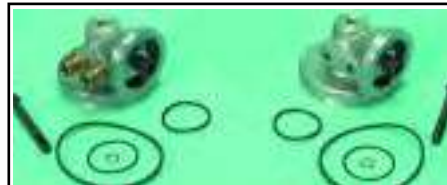
See: Important Information - Early GT6 MK1 Engines/Components.

Canister type oil filter & bowl	(1)	<b>129917</b>
Complete assembly including filter element & bolt.		
Bowl only	(1)	<b>510107</b>
Filter element	(1)	<b>GFE138</b>
Washer/seal (Bowl)	(1)	<b>510109</b>

## Oil Pressure Gauge & Switch

You can either guess your oil pressure - or fit one of our kits!

Oil pressure gauge kit	(1)	<b>RX1351/0</b>
Includes gauge, pipe etc.		
Oil pressure and water temperature gauge kit	(1)	<b>RX1351/0W</b>
Includes gauge, pipe, etc.		
Bracket (for remote mounting of gauge)	(1)	<b>RB7050</b>
Adaptor - oil pipe to block	(1)	<b>143943</b>
Adaptor - temp sender to water pump housing	(1)	<b>11K2846</b>
Washer (copper) (for adaptor 11K2846)	(1)	<b>AED172</b>
'T' piece	(1)	<b>RX1352</b>
Required when fitting oil pressure gauge kit if retaining low pressure warning light.		
Oil pressure switch	(1)	<b>GPS117</b>
Oil pressure relief valve	(1)	<b>132107</b>
Spring - Oil pressure valve; Standard	(1)	<b>131535</b>
Up rated	(1)	<b>131535UR</b>
Washer - Oil pressure valve	(1)	<b>6K433</b>
Housing - Oil pressure valve	(1)	<b>107246</b>



### SPIN-ON FILTER CONVERSION

Recommended for all owners!

This converts the standard 'Bowl' & element oil filter to the more efficient 'Spin-on' cartridge type. It makes filter changing easier (& cleaner) and prevents oil draining back into the sump thus avoiding the 'start-up rattle'.

Adaptor only (Spin-on oil filter);

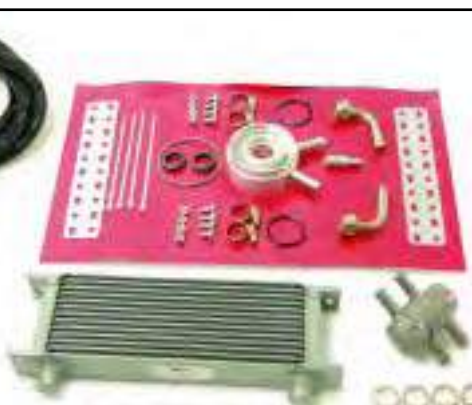
vehicle without Oil cooler	(1)	<b>RR1238</b>
vehicle with Oil cooler fitted	(1)	<b>RR1275</b>
Oil filter cartridge only	(1)	<b>RR1243</b>
Service kit (O' rings) (For adaptor)	(1)	<b>R1238SK</b>

## ENGINE OIL COOLER

FIT AN OIL COOLER KIT FOR PEACE OF MIND.

Kits include oil cooler radiator, fitting kit, filter adaptor, hoses & fittings, but not thermostat.

Engine oil cooler kit	(1)	<b>516375</b>
Suitable for vehicles fitted with standard or spin-on oil filter.		
Engine oil cooler kit	(1)	<b>RR1296</b>
Suitable for all vehicles. Also converts to spin-on type oil filter.		
Thermostat (Engine oil cooler)	(1)	<b>RS1456</b>
Not included in oil cooler kit.		





DESCRIPTION QTY REQ. PART NO.

**Crankshaft & Flywheel**

**See:** Important Information - Early GT6 MK1 Engines/Components.  
**See also:** Piston & Conrod

**CRANKSHAFT & BEARINGS**

Crankshaft (All models) (Except early Mk1);

New (Includes shells & thrust washers)	(1)	<b>308034</b>
New (Less shells)	(1)	<b>308034N</b>
Reconditioned (Includes shells)	(1)	<b>308034R</b>
Pilot (Spigot) bush	(1)	<b>105143</b>

**Main bearing set;**

Mk1 (Early - to eng no KC/KD5000E)-

Standard size	(1)	<b>144194</b>
+ 0.010" Oversize	(1)	<b>144194.010</b>
+ 0.020" Oversize	(1)	<b>144194.020</b>
+ 0.030" Oversize	(1)	<b>144194.030</b>
+ 0.040" Oversize	(1)	<b>144194.040</b>
+ 0.050" Oversize	(1)	<b>144194.050</b>
+ 0.060" Oversize	(1)	<b>144194.060</b>

Mk1 (Late - from KC5001E), Mk2 &amp; Mk3 -

Standard size	(1)	<b>RTC1752</b>
+ 0.010" Oversize	(1)	<b>RTC1752.010</b>
+ 0.020" Oversize	(1)	<b>RTC1752.020</b>
+ 0.030" Oversize	(1)	<b>RTC1752.030</b>
+ 0.040" Oversize	(1)	<b>RTC1752.040</b>
+ 0.060" Oversize	(1)	<b>RTC1752.060</b>

\*Also available in Vandervell, please enquire.

**Big-end bearing set (Conrod);**

Mk1 (Early - to eng no KC/KD5000) -

Standard size	(1)	<b>128391Set</b>
+ 0.010" Oversize	(1)	<b>128391.010Set</b>
+ 0.020" Oversize	(1)	<b>128391.020Set</b>
+ 0.030" Oversize	(1)	<b>128391.030Set</b>
+ 0.040" Oversize	(1)	<b>128391.040Set</b>

Mk1 (Late - from KC5001), Mk2 &amp; Mk3 -

Standard size	(1)	<b>RTC1751</b>
+ 0.010" Oversize	(1)	<b>RTC1751.010</b>
+ 0.020" Oversize	(1)	<b>RTC1751.020</b>
+ 0.030" Oversize	(1)	<b>RTC1751.030</b>
+ 0.040" Oversize	(1)	<b>RTC1751.040</b>
+ 0.060" Oversize	(1)	<b>RTC1751.060</b>

Thrust washers (Pair);

Standard size	(1pr)	<b>BHM1366</b>
+ 0.005" Oversize	(1pr)	<b>BHM1366.05</b>
+ 0.015" Oversize	(1pr)	<b>BHM1366.015</b>
+ 0.030" Oversize	(1pr)	<b>BHM1366.030</b>

Oil Seals - Crankshaft;

Front (Timing cover)	(1)	<b>UKC1110</b>
Rear (Main)	(1)	<b>143456</b>

Housing (Rear main oil seal)

	(1)	<b>156530</b>
--	-----	---------------

Gasket (Seal housing to block)

	(1)	<b>105321</b>
--	-----	---------------

Sump gasket set;

With oil seals	(1)	<b>GEG214K</b>
Without oil seals	(1)	<b>GEG214</b>

DESCRIPTION QTY REQ. PART NO.

**CRANKSHAFT PULLEY & FITTINGS**

Crankshaft pulley/damper;

Mk1 (Late) & Mk2	(1)	<b>133244</b>
Mk3	(1)	<b>154380</b>

Fan belt;

Mk1 (Early) (To KC/KD7905E)	(1)	<b>GCB11125</b>
Mk1 (Late) (From KC/KD7906E)	(1)	<b>GCB11088</b>
Mk2 (To KC76718)	(1)	<b>GCB11125</b>
Mk2 (From KC76719)	(1)	<b>GFB11162</b>
Mk3	(1)	<b>GFB11150</b>

Bolt (Pulley &amp; adaptor to crankshaft)

	(1)	<b>BH610161</b>
--	-----	-----------------

Adaptor (Cooling fan)

	(1)	<b>133238</b>
--	-----	---------------

Dowel (Adaptor &amp; pulley to crankshaft)

	(1)	<b>140419</b>
--	-----	---------------

Sleeve (Front oil seal)

	(1)	<b>133235</b>
--	-----	---------------

Oil thrower

	(1)	<b>119390</b>
--	-----	---------------

Sprocket - Crankshaft

	(1)	<b>119389</b>
--	-----	---------------

Woodruff Key (Sprocket to crankshaft)

	(1)	<b>133234</b>
--	-----	---------------

Shim - Crankshaft sprocket;

0.004" (Use as required)	(a/r)	<b>145275</b>
0.006" (Use as required)	(a/r)	<b>145276</b>

**FLYWHEEL & FITTINGS**

Flywheel assembly (Recon/exchange)

	(1)	<b>148042</b>
--	-----	---------------

Mk1 Late (from KC5001), Mk2 &amp; Mk3 only.

Ring gear

	(1)	<b>201350</b>
--	-----	---------------

Bolt (Flywheel to crankshaft)

	(4)	<b>UKC4254</b>
--	-----	----------------

Dowel (Flywheel to crankshaft)

	(1)	<b>DP619</b>
--	-----	--------------

Rear engine plate

	(1)	<b>211514</b>
--	-----	---------------



DESCRIPTION QTY REQ. PART NO.

**Piston & Conrod**

**See:** Important Information - Early GT6 MK1 Engines/Components.  
**See also:** Cylinder Block & Components & Crankshaft/Pulley & Flywheel.

**IMPORTANT NOTE- PISTONS:**

'Flat-top' & 'Domed-top' Pistons are NOT interchangeable, and MUST be replaced 'like for like'.

**PISTON SETS (Flat Top)**

Piston set (includes 6 pistons c/w rings &amp; gudgeon pins);

Standard size	(1)	<b>149976</b>
+ 0.020" Oversize	(1)	<b>149976.020</b>
+ 0.030" Oversize	(1)	<b>149976.030</b>
+ 0.040" Oversize	(1)	<b>149976.040</b>
+ 0.060" Oversize	(1)	<b>149976.060</b>

**PISTON SETS (Domed Top)**

Piston set (includes 6 pistons c/w rings &amp; gudgeon pins);

Standard size	(1)	<b>158112</b>
+ 0.020" Oversize	(1)	<b>158112.020</b>
+ 0.030" Oversize	(1)	<b>158112.030</b>
+ 0.040" Oversize	(1)	<b>158112.040</b>
+ 0.060" Oversize	(1)	<b>158112.060</b>

**PISTON RING SETS**

(for Hepolite Flat Top pistons 149976)

Piston ring set (Per engine);

Standard size	(1)	<b>127262</b>
+ 0.020" Oversize	(1)	<b>127262.020</b>
+ 0.030" Oversize	(1)	<b>127262.030</b>
+ 0.040" Oversize	(1)	<b>127262.040</b>
+ 0.060" Oversize	(1)	<b>127262.060</b>

**PISTON RING SETS**

(for Domed Top pistons 158112)

Piston ring set (Per engine);

Standard size	(1)	<b>RTC2428</b>
+ 0.020" Oversize	(1)	<b>RTC2428.020</b>
+ 0.030" Oversize	(1)	<b>RTC2428.030</b>
+ 0.040" Oversize	(1)	<b>RTC2428.040</b>
+ 0.060" Oversize	(1)	<b>RTC2428.060</b>

Gudgeon Pin

(6)	<b>127265</b>
-----	---------------

Circlip (Gudgeon pin)

(6)	<b>508978</b>
-----	---------------

**CONROD**

MK1 (Late from KC5001), MK2 &amp; MK3 only.

Conrod (Reconditioned)

(6)	<b>146454</b>
-----	---------------

Small end bush

(6)	<b>119813</b>
-----	---------------

Dowel (Hollow)

(12)	<b>107401</b>
------	---------------

Bolt - Conrod

(12)	<b>UKC2598</b>
------	----------------

For Con rod (Big end) bearings - See Crankshaft &amp; Flywheel section.

**COMPONENT & COMMISSION NUMBERS**

Where commission and/or component numbers are quoted in this parts catalogue (to help identify factory specification changes), they refer to components/parts when the vehicle was new and not subsequent replacements.





## Engine Gaskets & Oil Seals

**See: Important Information - Early GT6 MK1 Engines/Components.**

Head gasket set;		
Mk1 (Late)	(1)	GEG115
Mk2	(1)	GEG198
Mk3 (Non-recessed)	(1)	GEG198
Mk3 (Recessed) 'Tag'	(1)	AJM1193
Head gasket only;		
Mk1	(1)	207102
Mk2	(1)	GEG346
Mk3 (Non-recessed)	(1)	GEG346
Mk3 (Recessed) 'Tag'	(1)	GEG387
Rocker cover gasket	(1)	GEG413
Inlet/exhaust manifold gasket (Manifold to head);		
MK1 (Late)	(1)	AJM613
MK2 & MK3	(1)	GEG682
Exhaust down pipe/flange gasket;		
MK1 (Late)	(1)	GEG701
MK2 & MK3	(1)	GEG718
Timing cover gasket (To engine plate)	(1)	211126
Front engine plate to block gasket	(1)	215350
Sump gasket set;		
With oil seals	(1)	GEG214K
Without oil seals	(1)	GEG214
Sump gasket only	(1)	GEG515
Water pump gaskets;		
Water pump to housing	(1)	138701
Housing to cylinder head	(1)	138792
Thermostat gasket	(1)	GTG103
Fuel pump to block gasket	(1)	138791
Oil Seal - Crankshaft;		
Front (Timing cover)	(1)	UKC1110
Rear (Main)	(1)	143456
Core plug set (Block & head)	(1)	RG1034

## Cylinder Head & Fittings

**See: Important Information - Early GT6 MK1 Engines/Components.**

**See: 'Fuel System' & 'Exhaust System' for manifold fixings.**

Cylinder head (Unleaded)- Reconditioned (Exchange);  
Complete with valves & springs, but less rockers/shaft/pedestals.

Mk1 (Late)	(1)	RG1161R
MK2 & MK3	(1)	RG1022R
For Head Gasket & Gasket Sets Refer to 'ENGINE GASKETS & OIL SEALS'.		
Stud - Cylinder head to block;		
Mk1 (Late) - Long stud	(7)	119758
Mk1 (Late) - Short stud	(7)	133803
Mk2 & Mk3	(14)	156274
Nut (Cylinder head stud);		
Mk1 (Late)	(14)	110748
Mk2 & Mk3		
Standard	(14)	103810
Upated	(14)	103810X
Washer - Plain	(14)	WB600070
Cyl head stud - all models		
Water delivery tube (MK1 only)	(1)	210829
Core plug set (Block & head)	(1)	RG1034
Plug - Tapered (Head side)	(1)	22G2115
Screw - Oil feed (Rear of head)	(1)	SH605041
Washer - Copper (For screw 101022)	(1)	500469

## ROCKER COVER & FITTINGS

Rocker cover - standard (steel)

Recon - powder coated.

MK1 (Late) & MK2	(1)	216756R
Mk3 (to KE 10,000)	(1)	210908R
Mk3 (from KE 10,001)	(1)	214816R

Rocker cover - alloy (see photo)

All models (inc. cap). Note: due to minimal clearance between bonnet & rocker cover, use thin rocker cover gasket GEG413T.  
Engine and gearbox mountings should be in good condition (to minimise engine lift on acceleration). Also engine mountings should be fitted to rear side of turret plates.

Alloy finish	(1)	TKC378A
Black crackle finish	(1)	TKC378AP
Rocker cover gasket		
Standard	(1)	GEG413
Thin (use with Alloy cover)	(1)	GEG413T
Oil filler cap;		
for Standard cover	(1)	GZC1400
for Alloy cover	(1)	214814AC
Stud (Centre and rear of rocker cover)	(2)	105123
Nut - Lower (For stud 105123)	(2)	GHF201
Nut - Upper/outer (For stud 105123)	(2)	GHF272
Bolt (Special)	(1)	BH605321
Washer - Plain	(3)	GHF301
Washer - Fibre	(3)	WF508

## ROCKER GEAR OIL FEED KIT

A remote mounted kit for increased lubrication to the rocker gear.  
See 'Accessories' for full details.

Oil feed kit (1) RR1340

## ROCKER SHAFT & FITTINGS

Oil feed kit (Rocker gear) (1) RR1340

A remote mounted kit for increased lubrication to the rocker gear.

Overhaul kit (Rocker gear) (1) RR1312

Inc rocker shaft, 5 shaft springs & 12 rocker arms.

Rocker shaft assy (recon) (1) 214559RA

Complete, ready to fit, all models.

Rocker shaft only;

Mk1 (Late) (1) 214562

Mk2 & MK3 (1) 214559

Collar\* (Rocker shaft end) (2) 104838

Spring\* (For collar 104838) (2) 105322

Mills pin\* (For collar 104838) (2) 500975

\*Only fitted to Mk1 models.

Plug+ (Rocker shaft end) (2) 137811

Split pin+ (For plug 137811) (2) PC10

+Only fitted to MK2 & MK3 models.

Pedestals - Rocker shaft;

MK1 (Late from KC5001)-

Number 1 (Drilled) (1) 128425

Numbers 2, 3, 4, 5 & 6 (5) 128424

MK2 & MK3-

Number 1 (Drilled) (1) 145867

Numbers 2, 3, 4 & 5 (4) 144974

Number 6 (1) 145869

Shim for above (If req) (6) 144973SHIM

Stud - Pedestal to head (6) 132495

Nut (For stud 132495) (6) GHF202

Washer (For stud 132495) (6) WP184

Rocker arm - Inlet (6) 109023

Rocker arm - Exhaust (6) 109024

Springs - Rocker shaft (5) 119313

Fit on rocker shaft between rocker arms.

Screw - Tappet adjusting (12) 109495

Nut - Locking (For screw 57109) (12) 57110



OVERHAUL KIT -  
ROCKER GEAR

## VALVES & GUIDES

Inlet valve;

Mk1 (Late) (6) 122257

Mk2 & Mk3 (6) 146128

Exhaust Valve;

Mk1 (Late) (6) 159873

Mk2 (6) 149658

Mk3 (6) 159873

Valve guide - Inlet;

Mk1 (Late) (6) 119622

Mk2 & Mk3

Standard (6) 58923

Upated - bronze (6) 58923UR

Valve guide - Exhaust;

Mk1 (Late) (6) 119622

Mk2 & Mk3

Standard (6) 111869

Upated - bronze (6) 111869UR

Valve seat insert - Inlet;

Mk1 (Late) (6) 130814

Mk2 (6) 146496

Mk3 (6) 159903

Valve seat insert - Exhaust;

MK1 (Late) (6) 130813

Mk2 (6) 146497

Mk3 (6) 159904

## VALVE SPRINGS & PUSH RODS

Valve spring set - Double springs;

Mk1 (Late) (Inner & outer springs) (1) RV6009

Mk2 (Inner & outer springs) (1) RV6001

Valve springs (Double type);

Mk1 (Late) Inner (12) 102564

Mk1 Outer (12) 121251

Mk2 Inner (12) 102564

Mk2 Outer (12) 149633

Valve spring set - Single springs;

Mk3 (1) RV6079

Valve springs (Single type);

Mk3 (12) 136487

Valve spring collars (Upper) (All models);

Inlet valve only (6) 111870

Exhaust valve only -

Inner (6) 111870

Outer (6) 128335

Valve spring collars (Lower) (Exhaust & inlet);

Mk1 (Late) (Exhaust & inlet) (12) 111871

Mk2 (Exhaust & inlet) (12) 149717

Mk3 (Exhaust & inlet) (12) 105118

Split collets (Pairs) (12) 106663

Push Rods;

MK1 (Late) (12) 129058

MK2 & MK3\* (12) 151073

\*MK3 up to engine number KE/KF10000.

MK3 (From KE/KF10001) (12) 149513

Cam follower (All) (12) 143552

Tube - Push rod sealing (Mk1 only) (12) 104826



ALLOY ROCKER COVER

ALLOY FINISH - TKC378A

BLACK CRACKLE FINISH - TKC378AP

NOTE: USE THIN GASKET GEG413T  
& REFER TO TEXT FOR FITTING INFORMATION.



DESCRIPTION QTY REQ. PART NO.

**Camshaft & Timing Gear***See: Important Information - Early GT6 MK1 Engines/Components.*

Camshaft (UK Spec);		
MK1 (Late) (New)	(1)	<b>307621</b>
MK1 (Late) (Reprofiled) (Exchange)	(1)	<b>307621R</b>
MK2 & Mk3 (New)	(1)	<b>311399</b>
MK2 & *Mk3 (Reprofiled) (Exchange)	(1)	<b>311399R</b>
Cam follower (All)	(12)	<b>143552</b>

**TIMING CHAIN**

Timing chain kit (All)	(1)	<b>RH5003</b>
<i>Includes timing chain, oil seal, tensioner &amp; gasket.</i>		
Timing chain (Simplex)	(1)	<b>105131</b>
Sprocket - Camshaft	(1)	<b>35960</b>
Locking plate (Sprocket to camshaft)	(1)	<b>36411</b>
Setscrew (Sprocket to camshaft)	(2)	<b>100500</b>
Locating plate (Camshaft to block)	(1)	<b>105114</b>
Setscrew (Locating plate 105114 to block)	(2)	<b>SH605071</b>
Sprocket - Crankshaft	(1)	<b>119389</b>
Tensioner - Timing chain	(1)	<b>42425</b>
Pin (Drilled) (Tensioner to anchor plate)	(1)	<b>33214</b>
Washer - Flat (For pin 33214)	(2)	<b>WP18</b>
Split pin (For pin 33214)	(2)	<b>PS103121</b>
Anchor plate - Tensioner	(1)	<b>43752</b>
Rivet (For anchor plate 453572)	(1)	<b>RR610040</b>

**TIMING COVER & FITTINGS**

Timing cover	(1)	<b>217790</b>
Gasket;		
Timing cover to engine plate	(1)	<b>211126</b>
Engine plate to block	(1)	<b>215350</b>
Oil seal (Crankshaft front)	(1)	<b>UKC1110</b>

DESCRIPTION QTY REQ. PART NO.

**DISTRIBUTOR & OIL PUMP DRIVE**

Drive shaft &amp; gear assembly-

Oil pump/distributor	(1)	<b>126786</b>
Gear - Drive shaft	(1)	<b>126785</b>
Pin - Gear to shaft	(1)	<b>500974</b>
Pedestal - Distributor	(1)	<b>126784</b>
Shim - Pedestal (0.006")	(a/r)	<b>104939</b>
Bush - Oil pump/distributor drive;		
Mk1, Mk2 & early Mk3's	(1)	<b>137978</b>
Late Mk3	(1)	<b>149776</b>

**Clutch***See: Important Information - Early GT6 MK1 Engines/Components.  
See also: 'Gearbox & Overdrive - Clutch Housing & Operation'.*

Clutch kit (Includes NEW OE Spec' cover, plate &amp; bearing);

Mk1 (Late), Mk2, Mk3	(1)	<b>RG1018</b>
Clutch alignment tool	(1)	<b>RX1385</b>
Clutch cover (Borg & beck)	(1)	<b>GCC228</b>
Clutch driven plate (Borg & beck)	(1)	<b>GCP140</b>
Clutch driven plate* (Borg & beck)	(1)	<b>GCP177</b>
<i>*NOTE: For use with Laycock type clutch covers only.</i>		
Release bearing (All except early Mk1)	(1)	<b>GRB209</b>
Clutch release bearing carrier	(1)	<b>143707</b>
Bolt (Clutch cover to flywheel)	(6)	<b>SH505061</b>
Washer - Locking (For bolt SH505061)	(6)	<b>GHF332</b>
Dowel (Clutch cover to flywheel)	(3)	<b>UKC1937</b>

Pedal rubbers (Clutch/brake)

Mk3	(2)	<b>150881</b>
Mk1 & Mk2	(2)	<b>122289</b>

*NOTE: For Clutch Release Mechanism, please refer to;  
'Clutch Housing & Operation' under 'GEARBOX & OVERDRIVE' section heading.*

DESCRIPTION QTY REQ. PART NO.

**Clutch Hydraulics**

Clutch master cylinder;		
Original specification	(1)	<b>GMC205</b>
Non-original alternative	(1)	<b>GMC205ALT</b>
Repair kit (Master cylinder)	(1)	<b>GRK1029</b>
Filler cap	(1)	<b>500201A</b>
Gaiter/boot (Master cylinder)	(1)	<b>125217</b>
Clutch slave cylinder	(1)	<b>516788</b>
Repair kit (Slave cylinder)	(1)	<b>505704</b>
Push rod (Slave cylinder)	(1)	<b>13H6639</b>
Bleed screw (Slave cylinder)	(1)	<b>556508A</b>
Setscrew (Slave cyl mounting)	(2)	<b>SH605071</b>
Washer - Locking	(2)	<b>GHF332</b>

*For setscrew SH605071*

Pipe (Master cylinder to slave cyl)

RHD		
Steel pipe	(1)	<b>209504</b>
Braided pipe (alternative)	(1)	<b>209504GR</b>
LHD		
Braided pipe (alternative)	(1)	<b>3059374GR</b>
Clutch/brake fluid;		
Unipart (DOT 3) (1 litre)	(a/r)	<b>GBF103</b>
Silicone (0.5 litre)*	(a/r)	<b>RX1327</b>
Silicone (1 litre)*	(a/r)	<b>RX1326</b>

*\*Do not mix with standard fluid.***SILICONE CLUTCH/BRAKE FLUID**

Unlike normal clutch/brake fluids, Silicone fluid does not absorb moisture. This will avoid corrosion in the system (and under strenuous braking conditions tends not to boil). Also, it won't harm paintwork if spilt.

**Note:** do not mix with standard fluid.

**Engine Mountings**

Engine mounting (Rubber)	(2)	<b>UKC8330</b>
Spacer (Mounting to chassis)	(2)	<b>145199</b>
Bolt (Mounting to chassis)	(4)	<b>GHF106</b>
Nut - Locking (For bolt GHF106)	(4)	<b>GHF223</b>
Nut - Locking (Engine mounting to bracket)	(4)	<b>TN3209</b>
Washer - Plain (For nut TN3209)	(4)	<b>GHF302</b>
Mounting bracket;		
Right hand	(1)	<b>133284</b>
Left hand	(1)	<b>133285</b>
Setscrew (Mounting bracket to cyl block)	(8)	<b>SH606061</b>
Washer - Locking (For setscrew SH606061)	(8)	<b>GHF333</b>

**Gearbox Mountings****NON-OVERDRIVE MODELS**

Gearbox mounting (Rubber)	(2)	<b>122689</b>
Washer;		
Plain (Mounting to gearbox/bracket)	(4)	<b>GHF301</b>
Locking (Mounting to gearbox/bracket)	(4)	<b>GHF332</b>
Nut - Plain (Mounting to gearbox/bracket)	(4)	<b>GHF201</b>

**OVERDRIVE MODELS**

Gearbox/overdrive mounting (Rubber)	(1)	<b>159656</b>
Setscrew (Mounting to overdrive unit)	(2)	<b>SH605071</b>
Washer - Locking (For setscrew SH605071)	(2)	<b>GHF332</b>
Setscrew (Mounting to platform/bracket)	(2)	<b>GHF120</b>
Washer;		
Plain (Mounting to gearbox/bracket)	(4)	<b>GHF301</b>
Locking (Mounting to gearbox/bracket)	(4)	<b>GHF332</b>
Nut - Plain (For setscrew GHF120)	(2)	<b>GHF201</b>







**COOLING SYSTEM CAPACITY**  
Cooling system (Inc Heater/Expansion bottle)  
= 11 pints (6.2 litres)

## Water Pump & Thermostat

Water pump (Includes pump to housing gasket);		
Mk1 & Mk2	(1)	<b>GWP200</b>
Mk3	(1)	<b>GWP201</b>
Gaskets (Water pump);		
Water pump to housing	(1)	<b>138701</b>
Housing to cylinder head	(1)	<b>138792</b>
Stud (Water pump to housing)	(3)	<b>TE605105</b>
Nut (For studs TE605105)	(3)	<b>GHF201</b>
Washer - Locking (For studs TE605105)	(3)	<b>GHF332</b>
Bolts;		
Housing to head	(1)	<b>BH605261</b>
Housing to head	(1)	<b>BH605201</b>
Housing to head	(1)	<b>BH605181</b>
Washer - Locking (For above 3 bolts)	(3)	<b>GHF332</b>
Temperature transmitter	(1)	<b>GTR108</b>
Thermostat (82°)	(1)	<b>GTS104</b>
Gasket (Thermostat housing)	(1)	<b>GTG103</b>
Housing - Thermostat	(1)	<b>212971</b>
Bolt (Thermostat housing)	(2)	<b>GHF104</b>
Washer - Locking (For bolt GHF104)	(2)	<b>GHF332</b>

## KENLOWE ELECTRIC FAN KIT - RB7065



## Cooling Fan & Coupling

Fan belt;		
Mk1 (To KC/KD7905E)	(1)	<b>GCB11125</b>
Mk1 (Late) (From KC/KD7906E)	(1)	<b>GCB11088</b>
Mk2 (To KC76718)	(1)	<b>GCB11125</b>
Mk2 (From KC76719)	(1)	<b>GFB11162</b>
Mk3	(1)	<b>GFB11150</b>
Kenlowe electric fan kit	(1)	<b>RB7065</b>
Cooling fan (Standard - 8 blade)	(1)	<b>308353</b>
Fasteners - Standard cooling fan;		
Bolt (Fan locating)	(4)	<b>SH605101</b>
Tab washer	(2)	<b>107857</b>
Bush		
Rubber	(8)	<b>108496</b>
Poly	(8)	<b>108496P</b>
Sleeve (Steel)	(4)	<b>108499</b>
Washer	(4)	<b>GHF301</b>

## Radiator & Hoses

Radiator - Reconditioned (Exchange)	(1)	<b>311873R</b>
Drain tap	(1)	<b>132565</b>
Kenlowe electric fan kit	(1)	<b>RB7065</b>
Anti-freeze (Unipart);		
1 Litre	(a/r)	<b>GAC2018</b>
5 Litre	(a/r)	<b>GAC2019</b>
Holts Radweld - 250ml	(a/r)	<b>RX1508</b>
Radiator cap		
13lb	(1)	<b>GRC114</b>
7lb	(1)	<b>GRC112</b>
Hose kit (Per vehicle)	(1)	<b>RG1128</b>
Includes all radiator/heater hoses & clips.		
Top hose	(1)	<b>GRH533</b>
Bleed hose	(1)	<b>GRH553</b>
Bottom hose	(1)	<b>GRH513</b>
Hose clips;		
for Top & bottom hoses	(4)	<b>GHC1015</b>
for Bleed hose	(2)	<b>GHC709</b>
Radiator cowl (Board)	(1)	<b>818879</b>
Valance board (Engine bay);		
Right hand	(1)	<b>905222</b>
Left hand	(1)	<b>910045</b>
Clip (Mk3 only, wiring harness to valance boards)	(2)	<b>153227</b>
Overflow bottle	(1)	<b>137632</b>
Cap (Overflow bottle)	(1)	<b>137743</b>
Hose (Overflow-radiator to bottle)	(1)	<b>ULC2122</b>
Strap/clamp (Overflow bottle)	(1)	<b>137624</b>
Bracket (Overflow bottle)	(1)	<b>145671</b>
Setscrew (Bottle bracket to body)	(2)	<b>SH604041</b>
Washer;		
Plain (For setscrew SH604041)	(2)	<b>WC701121</b>
Locking (For setscrew SH604041)	(2)	<b>GHF331</b>
Nut (For setscrew SH604041)	(2)	<b>GHF200</b>



## ENGINE OIL COOLER

FIT AN OIL COOLER KIT FOR PEACE OF MIND.

Kits include oil cooler radiator, fitting kit, filter adaptor, hoses & fittings, but not thermostat.

Engine oil cooler kit	(1)	<b>516375</b>
Suitable for vehicles fitted with standard or spin-on oil filter.		
Engine oil cooler kit	(1)	<b>RR1296</b>
Suitable for all vehicles. Also converts to spin-on type oil filter.		
Thermostat (Engine oil cooler)	(1)	<b>RS1456</b>
Not included in oil cooler kit.		

## Inlet Manifold Water Pipe & Hoses

Hose kit (Per vehicle)	(1)	<b>RG1128</b>
Includes all radiator/heater hoses & clips.		
Hose (Water pump to inlet manifold)	(1)	<b>137876</b>
Adaptor (Hose to water pump)	(1)	<b>138530</b>
Fibre washer (For adaptor 138850)	(1)	<b>WF524</b>
Adaptor* (Hose to inlet manifold-front)	(1)	<b>138810</b>
*Mk1 (Late) & Mk2 models only.		
Water pipe (Heater return)	(1)	<b>217467SS</b>
Adaptor (Pipe to water pump)	(1)	<b>101343</b>
Sleeve nut (For adaptor 101343)	(1)	<b>101302</b>
Compression olive (For nut 101302)	(1)	<b>TL11</b>
Hose (Pipe to inlet manifold-rear);		
Mk1 (Late) & Mk2	(1)	<b>140986</b>
Mk3	(1)	<b>149699</b>
Adaptor ('Y' adaptor -rear of manifold)	(1)	<b>145407</b>
Banjo bolt (Adaptor 145938 to manifold)	(1)	<b>145155</b>
Fibre washer;		
Large hole (for bolt 145155)	(1)	<b>WF550</b>
Small hole (for bolt 145155)	(1)	<b>WF534</b>
Hose clips	(a/r)	<b>GHC507</b>
For hoses 137876, 140986, 149699		

## HEATER WATER VALVE



## Heater/Controls & Heater Hoses

### HEATER, WATER VALVE & HOSES

Heater unit - Recon (Exchange)	(1)	<b>911590R</b>
Hose kit (Per vehicle)	(1)	<b>RG1128</b>
Includes all radiator/heater hoses & clips.		
Heater water valve;		
Mk1 (Late) & Mk2	(1)	<b>565755</b>
Mk3	(1)	<b>724022</b>
Heater hoses:		
Water valve to heater (Feed);		
without Brake servo	(1)	<b>613488</b>
with Brake servo	(1)	<b>159360</b>
Heater to inlet manifold (Return)	(1)	<b>GZA983</b>
Connects to 'Y' adaptor 145938.		
Hose clips	(a/r)	<b>GHC507</b>
For hoses 613488, 159360, GZA983		

### HEATER CONTROL CABLES

Heater temp' control cable	(1)	<b>625687</b>
To water valve		
Control cable (Heat/air distribution)	(1)	<b>624193</b>
Resistor (For fan control)	(1)	<b>7H6926</b>



DESCRIPTION QTY REQ. PART NO.

## Stromberg Carb type identification to Models;

Model	Carb Type	Carb No
Mk1 (All models)	CD150	3092
Mk2 (All models)	CD150S	3223
Mk3 (To KE10,000)	CD150SE	3335
Mk3 (From KE10,000)	CD150SE	3432

## Carburettors/ Components & Fittings

For Inlet manifold fittings, see 'Cooling & Heating'.

### STROMBERG CD 150

Carbs - Reconditioned (Pair) (1 pr) **RG1039R**  
Available for Mk1, Mk2, Mk3 (to KE10,000)  
and Mk3 (KE 10,000 on).

Carb adjusting tool (1) **RX1222**

Studs - Carb to manifold (4) **129383**

Insulator block (Carb to manifold);

Mk1 & Mk2 (2) **137882**

Mk3 (2) **147660**

Gasket (Carb to insulator to manifold);

Mk1 & Mk2 (4) **137881**

Mk3 (4) **147659**

Carb gasket kit (Per carb);  
Including 'O' rings.

Mk1 (2) **RH5220**

Mk2 (2) **514470**

Mk3 (2) **516990**

Carb service kit (per carb);  
Including diaphragm, jet orifice, needle valve & 'O' rings.

Mk1 (2) **RG1296**

Mk2 (2) **RG1297**

Mk3 (2) **RG1298**

Carb overhaul kit (per vehicle);  
Including items in service kit plus gaskets,  
butterflys & spindles.

Mk1 (2) **RG1299**

Mk2 (2) **RG1300**

Mk3 (2) **RG1301**

Screw (Carb top to main body)

Damper/rod/piston (Screw in top) (2) **515112**

'O' ring (For damper/rod 515112)

Spring - Damper (2) **516988**

Diaphragm (CD 150) (2) **516945**

Metering needle;

Mk1 (2) **515724**

Mk2 (2) **517864**

Mk3 (Vehicles to KE10,000) (2) **520013**

Mk3 (Vehicles from KE10,001) (2) **520449**

Mk1 & Mk2 (2) **514976**

Were K&N and extractor manifold fitted.

Mk3 (2) **520027**

Were K&N and extractor manifold fitted.

'O' ring (Metering needle) (2) **512317**

Jet (orifice)

Mk1 & Mk2 (2) **513700**

Mk3 (Vehicles to KE10,000) (2) **NKC125J**

Mk3 (Vehicles from KE10,001) (2) **RG1165**

Needle valve (2) **517453**

Float assembly

Mk1 (2) **515721**

Mk2 & Mk3 (2) **605833A**

Pivot pin (Float assembly) (2) **606819A**

Gasket - Float chamber (2) **12882A**

Included in gasket kit 516990.

Plug (Float chamber) (2) **520404**

'O' ring (Float chamber) (2) **512311**

Throttle spindle;

Mk1

Front (1) **514964**

Rear (1) **513684**

Mk2

Front or rear (2) **513717**

Mk3

Front (1) **513717**

Rear (1) **520015**

Butterfly (Throttle disc) (2) **513689**

Screw (Butterfly to spindle) (4) **605801**

DESCRIPTION QTY REQ. PART NO.

### CARB OVERHAUL COMPONENTS



## Accelerator & Choke Cables

Accelerator Cable;

Mk3 (RHD & LHD) (1) **156353**

Spring - Throttle return;

Mk1 & Mk2 (1) **137482**

Mk3 (To KE/KF20000) (1) **57950**

Mk3 (From KE/KF20001) (1) **159763**

Choke cable;

Mk1 (1) **402694**

Mk2 & Mk3 (1) **517792**

Grommet (Choke cable)

(1) **61917**

Clip (Cable to carb lever)

(1) **517001Clip**

## Air Cleaner - Standard

Air filter element (2) **GFE1051**

Air cleaner assembly;

Mk1 (1) **214414**

Mk2 & Mk3 (1) **215496**

Air cleaner front cover

(1) **215497**

Air cleaner back plate

(1) **214413**

Seal (Air cleaner body)

(1) **141648**

Gasket - air cleaner

(6) **148006**

4 fit between elements, back plate & cover,

2 fit between air box & carbs.

Air intake pipe - Flexible (Mk3 only) (2) **616012**



## K&N AIR FILTERS

These filters will give improved engine breathing & performance.

Note: When fitting 'K&N' air filters, Sports exhaust and/or Tubular extractor manifolds, the carb metering needles may require changing and/or the carbs re-adjusted.

K&N Air filter

Pair (1) **RM8230**

Each (2) **RL1575**

Cleaning fluid (1 Litre) (K&N filters)

(a/r) **RX1346**

Use to clean elements when servicing.

Element oil (K&N filters);

Use to re-oil filter elements after cleaning.

57cc Sachet (a/r) **RX1347**

250ml Bottle (a/r) **RX1348**

400ml Aerosol (a/r) **RX1349**

Carb needle

Use when K&N and tubular manifolds fitted.

Mk1 & Mk2 (2) **514976**

Mk3 (2) **520027**

DESCRIPTION QTY REQ. PART NO.

## Engine Breather

All vehicles (When fitted) UP TO KE10000E

Adaptor (Locates in inlet manifold) (1) **138530**

Fibre washer (Adaptor to manifold) (1) **WF513**

Hose (Adaptor to breather valve) (1) **156876**

Breather valve assembly (1) **151658**

Diaphragm (Breather valve) (1) **27H7758**

Comprises diaphragm, lower plunger & top cover.

Hose (Breather valve to rocker cover) (1) **143323**

Hose clips (For hoses 156876/143323) (4) **GHC406**

All MK3 vehicles FROM KE10001E

Hose - Rocker cover to 'T' piece (1) **154213**

'T' piece (1) **154211**

Hose - Carb to 'T' piece;

Front (1) **152855**

Rear (1) **154216**

Adaptor - Hose to carbs (2) **154934**

Hose clips (For hoses 154216/152855) (4) **GHC406**

Vacuum hose - Manifold to servo (1) **159230**

### FUEL PUMP & FILTER



## Fuel Pump & Filter

Fuel pump (Replacement type) (1) **213577**

Repair kit (Original AC fuel pump) (1) **AEU2760A**

Gasket - Pump to block (1) **138791**

Stud - Pump to block;

Mk1 & Mk2 (2) **100433**

Mk3 (2) **TE605105**

Fuel pipe kit (All models) (Tank to engine) (1) **RG1159**

Fuel filter (In-line) (1) **GFE7004**

Clip - Fuel/Brake pipe;

Metal clip (Single) (a/r) **59191**

Plastic clip (Double) (a/r) **624155**



Fuel Tank & Fittings

Fuel tank		
Refer to reconditioned (customers own unit) where new tanks are unavailable.		
Mk1	(1)	307325
Mk2	(1)	308678
Mk3 (early)	(1)	312411
Mk3 (late)	(1)	311341
Fuel sender unit; (inc. rings & seals)		
Mk1, Mk2 & Mk3 (Mk3 to KE/KF20,000)	(1)	215468
Mk3 (From KE/KF20,000)	(1)	312415
Retaining ring (Sender unit)	(1)	ARA1501
Seal (Sender unit)	(1)	ARA1502
Fuel pipe kit (All models) (Tank to engine)	(1)	RG1159
Fuel filter (In-line)	(1)	GFE7004
Clip - Fuel/Brake pipe;		
Metal clip (Single)	(a/r)	59191
Plastic clip (Double)	(a/r)	624155

FUEL PIPE KIT & TANK SENDER



Fuel Cap

Filler cap;		
Mk1 & Mk2 (Non-Locking)	(1)	725117
Mk1 & Mk2 (Locking)	(1)	571086
Mk1 & Mk2 (Locking - lozenge shaped)	(1)	GAC6001X
Mk3 (Locking) (Complete with keys)	(1)	718750
Flap Seal (lid);		
Mk1 & Mk2	(1)	718738
Mk3	(1)	725414
Gasket/Grommet - cap to body;		
Mk1 & Mk2	(1)	650247
Mk3	(1)	619122



FUEL CAPS FOR ALL MODELS





DESCRIPTION QTY REQ. PART NO.

## Manifold & Fittings Standard

See also: **Sports Exhaust Systems.**

Exhaust manifold - Standard;

Mk1	(1)	<b>306483R</b>
Mk2 & Mk3	(1)	<b>308290R</b>

Gasket - Exhaust/inlet manifold to head;

Mk1	(1)	<b>AJM613</b>
Mk2 & Mk3	(1)	<b>GEG682</b>

Gasket - Exhaust manifold to down pipe;

Mk1	(1)	<b>GEG701</b>
Mk2 & Mk3	(1)	<b>GEG718</b>

### EXHAUST MANIFOLD FIXINGS (Studs/Bolts)

Manifold to down pipe;

<b>Mk1 -</b>		
Stud	(3)	<b>TE605105</b>
Nut (For TE605105)	(3)	<b>515369</b>
Washer-Locking (For TE605105)	(3)	<b>GHF332</b>

<b>Mk2 &amp; Mk3 -</b>		
Stud	(3)	<b>115696</b>
Nut (For 115696)	(3)	<b>108951</b>
Washer (For 115696)	(3)	<b>GHF333</b>

DESCRIPTION QTY REQ. PART NO.

Manifold to cylinder head - **Mk1;**

Stud - Outer (Exh manifold only to head)	(2)	<b>105124</b>
Nut (For 105124)	(2)	<b>100498</b>
Washer - Plain (For 105124)	(2)	<b>GHF333</b>
Stud - Top/outer (Manifold to head)	(2)	<b>105124</b>
Washer - Locking (For 105124)	(2)	<b>GHF332</b>
Nut - Plain (For stud 105124)	(2)	<b>GHF201</b>
Bolt*	(6)	<b>BH606141</b>
Washer - Plain* (For BH606141)	(6)	<b>GHF333</b>
Washer - Spherical* (For BH606141)	(6)	<b>119324</b>
Clamp*	(6)	<b>123760</b>
Plate*	(6)	<b>123761</b>

\*These items locate exhaust & inlet manifolds to head.

Dowel* (Special)	(1)	<b>127398</b>
Stud* (Inlet manifold to exh manifold)	(1)	<b>129619</b>
Washer - Locking* (For 129619)	(1)	<b>GHF333</b>
Nut - Lock* (Special) (For 129619)	(1)	<b>NT606041</b>

\*These items also locate the inlet manifold.

DESCRIPTION QTY REQ. PART NO.

Manifold to cylinder head - **Mk2 & Mk3;**

Stud - Outer (Exh manifold only to head)	(4)	<b>105124</b>
Nut*	(3)	<b>GHF201</b>
Washer - Locking*	(3)	<b>GHF332</b>
Nut*	(10)	<b>100498</b>
Washer - Plain*	(10)	<b>GHF333</b>
Clamp (Special)*	(6)	<b>58258</b>

\*These items locate exhaust & inlet manifolds to head.

Stud*	(3)	<b>TE605105</b>
Stud*	(6)	<b>105125</b>
Dowel* (Special)	(2)	<b>DS3112</b>

\*These items also locate the inlet manifold.

### COMPONENT & COMMISSION NUMBERS

Where commission and/or component numbers are quoted in this parts catalogue (to help identify factory specification changes), they refer to components/parts when the vehicle was new and not subsequent replacements.

**STANDARD STAINLESS SYSTEM**  
**MK1 - RG1173**

**STANDARD STAINLESS SYSTEM**  
**MK2 - RG1145**

**STANDARD STAINLESS SYSTEM**  
**MK3 - RG1024**

## Exhaust Systems Standard

### MILD STEEL EXHAUSTS

Most mild steel exhausts are no longer available, having been discontinued by all the major manufacturers.

Please refer to our Price Guide using the 'GEX' part number prefix (see below) - without an 'SS' suffix - for current price and availability of mild steel exhaust components.

We do offer - from stock, a full range of Stainless Steel exhausts (at very affordable prices!), which will ensure long exhaust life and enhance the value of your vehicle.

### STAINLESS STEEL EXHAUSTS (Standard)

Our standard Stainless Steel exhausts carry a 'Lifetime' guarantee.

See also: Sports Exhaust Systems.

#### Mk1 GT6 (Standard rear silencer)

Full system (Stainless steel)	(1)	<b>RG1173</b>
Front pipe	(1)	<b>GEX1266SS</b>
Intermediate pipe & silencer	(1)	<b>GEX6039SS</b>
Rear silencer & single tailpipe	(1)	<b>GEX3216SS</b>
Fitting kit (For full system)	(1)	<b>RG1175</b>

#### Mk2 GT6 (Standard rear silencer)

Full system (Stainless steel)	(1)	<b>RG1145</b>
Front pipe	(1)	<b>GEX1480SS</b>
Rear silencer & twin tailpipes	(1)	<b>GEX3403SS</b>
Fitting kit (For full system)	(1)	<b>RG1176</b>

#### Mk3 GT6 (Standard rear silencer)

Full system (Stainless steel)	(1)	<b>RG1024</b>
Front pipe	(1)	<b>GEX1440SS</b>
Intermediate pipe & silencer	(1)	<b>GEX1680SS</b>
Rear silencer & twin tailpipes	(1)	<b>GEX3483SS</b>
Fitting kit (For full system)	(1)	<b>RG1017</b>



## Tubular Exhaust Manifolds

### STAINLESS STEEL

Note: When fitting Sports exhaust, Tubular extractor manifold and/or K&N air filters, the carburettors may require adjustment. Please see 'Needles' in Carburettor sections.

**MK1 TUBULAR MANIFOLD - RG1276SS**

**MK2 & MK3 STANDARD TUBULAR MANIFOLD - RG1143SS 6 INTO 2 INTO 1**

**MK2 & MK3 SPECIAL TUBULAR MANIFOLD - RG1288SS 6 INTO 3 INTO 1. IMPROVED PERFORMANCE.**

6 branch tubular manifold; See photos.

Mk1 Stainless steel (1) **RG1276SS**  
6 into 2 into 1.

Mk2 & Mk3 Stainless steel (1) **RG1143SS**  
Standard spec  
6 into 2 into 1.

Large bore (mandrel bent) (1) **RG1288SS**  
6 into 3 into 1. Improved performance.

Inlet/exhaust manifold gasket (to cyl head)

Mk1 (1) **AJM613**  
Mk2 & Mk3 (1) **GEG682**

## INSULATING HEAT WRAP



**For Tubular Manifolds**

### Thermo-Tec™ Insulating Wrap gives Safety with Performance

Tubular manifolds by design produce a vast amount of heat in the engine compartment. This increases the possibility of electrical/ignition components not working effectively and promotes a higher risk of fire (if any combustible material comes in to contact with the manifold), not to mention the likelihood of severe burns when working on the engine!

By wrapping your tubular manifold with Thermo-Tec insulating wrap you can overcome all these risk factors.

Thermo-Tec keeps the heat within the manifold so the exhaust gases have a much higher velocity, this induces negative pressure (scavenging) which increases air intake flow, resulting in better performance & economy.

#### Technical Notes:

Thermo-Tec heat wrap - which is race & rally proven - comes in rolls 2" wide x 50ft long (2 rolls required for GT6's) and moulds to the contours of the manifold.

Being a Silica based fabric (it does not contain asbestos or carcinogens) it is unaffected by oil or water, withstands temperatures up to 1000 degrees Celsius and reduces under bonnet temperatures by up to 70%.

#### Snap-Strap Retaining Kit

We strongly recommend that you use Snap-Straps to retain the insulation. These are Stainless Steel straps with a narrow profile (for tight spots) that you cut to length and fasten with snap type heads. Alternatively you can skin your knuckles and use hose clips!

Thermo-Tec Insulating wrap - 2" x 50' roll (2) **RX1382**  
Thermo-Tec Snap-Strap kit - Stainless steel (1) **RX1383**

## Sports Exhaust Systems - Twin Rear Silencer

### Stainless Steel

These systems use twin rear silencers which couple directly to a 'Y' pipe, connector pipe and either a tubular exhaust manifold or standard downpipe, depending on which system you decide fit.

**PART TWIN SPORTS SYSTEM (LESS MANIFOLD) - RL1207SS**

**FULL TWIN SPORTS SYSTEM (INC MANIFOLD) RG1279D SHOWN**

### FULL TWIN SPORTS SYSTEM

Full Twin Sports exhaust & manifold system; Includes Twin sports rear silencer system and 6 branch Tubular manifold. Excludes fitting kit.

Mk1 (1) **RG1277**

Mk2 & Mk3 with standard tubular manifold (1) **RG1279**  
with special tubular manifold (1) **RG1279D**

Fitting kit (for Full Twin Sports system); Includes fittings required to fit full twin sports system, including 'manifold to head' gasket.

Mk1 (1) **RG1284**  
Mk2 & Mk3 (1) **RG1287**

### PART TWIN SPORTS SYSTEM

Part 'Twin' Sports Exhaust system; Less manifold. System connects to either the standard (cut down) downpipe or our 6 branch tubular manifold.

ALL Models (1) **RL1207SS**

Note: if fitting to standard Mk1 downpipe, use adaptor sleeve RL1496.

Fitting kit (for above system) (1) **RG1280**  
Adaptor sleeve (1) **RL1496**

As required for Mk1.  
Allows exhaust to couple to standard Mk1 downpipe.

Note: When fitting Sports exhaust, Tubular extractor manifold, and/or K&N air filters, the carburettors may require adjustment. Please see 'Needles' in Carburettor sections.



## Sports Exhaust Systems - Single Rear Silencer & Tubular Manifold

### Stainless Steel System

These systems include a 'free-flow' single Sports version of the standard rear silencer with polished tail pipes and a stainless steel exhaust system, complete with 6 branch tubular manifold. Sports silencers are available separately, see 'REAR' SPORTS SILENCERS ONLY.

**Note:** When fitting Sports exhaust, Tubular extractor manifold, and/or K&N air filters, the carburettors may require adjustment.



**SINGLE SPORTS EXHAUST (FULL SYSTEM)  
MK1 - RG1302**

### SINGLE SPORTS EXHAUST (FULL SYSTEM)

Full 'Single' Sports Exhaust & Manifold system;  
Includes Single sports rear silencer system and 6 branch Tubular manifold. Excludes fitting kit.

Mk1 (1) **RG1302**

Mk2 & Mk3  
with standard tubular manifold (1) **RG1304**  
with special tubular manifold (1) **RG1304D**

Fitting kit (for Full 'Single' Sports system);  
Includes fittings required to fit full single sports system, including 'manifold to head' gasket.

Mk1 (1) **RG1302FK**

Mk2 & Mk3 (1) **RG1304FK**



**SINGLE SPORTS  
EXHAUST (FULL SYSTEM)  
MK2 & MK3 - RG1304  
(WITH STANDARD  
TUBULAR MANIFOLD)**

### SINGLE SPORTS EXHAUST (FULL SYSTEM) MK3 - RG1304D (WITH SPECIAL TUBULAR MANIFOLD)



## Sports Exhaust Systems - Single Rear Silencer (Standard Manifold)

### Stainless Steel System

These systems include a 'free-flow' single Sports version of the standard rear silencer with polished tail pipe(s) and a stainless steel exhaust system, using a standard downpipe.

Sports silencers are available separately, see 'REAR' SPORTS SILENCERS ONLY.

**Note:** When fitting Sports exhaust, Tubular extractor manifold, and/or K&N air filters, the carburettors may require adjustment.

### SINGLE SPORTS EXHAUST

'Single' Sports Exhaust system;  
Less manifold. Includes standard downpipe and exhaust system but with Rear Single Sports silencer with polished tailpipe(s).

Mk1 (1) **RG1173SP**

Mk2 (1) **RG1145SP**

Mk3 (1) **RG1024SP**

Fitting kit (for 'Single' Sports system);

Mk1 (1) **RG1175**

Mk2 (1) **RG1176**

Mk3 (1) **RG1017**



**SINGLE SPORTS EXHAUST  
MK1 - RG1173SP**



**SINGLE SPORTS EXHAUST  
MK2 - RG1145SP  
MK3 - RG1024SP (AS SHOWN)**



## Single Exit Large-Bore Performance Exhaust System

**(Mk2 & Mk3 only)**

### Stainless Steel System

This single exit Large-Bore Stainless Steel system really will improve your GT6 - both in looks and performance.

The system improves performance because the exhaust bore being larger (and free flowing) causes a 'pulse' effect, this reduces back pressure, expelling the gases more effectively. The manifold is also of special design being expertly crafted (mandrel bent) to extract the most from your engine (6 into 3 into 1 collectors). The slightly deeper exhaust note gives a very satisfactory sporty sound without being too noisy, while the polished big bore tail pipe looks superb.

**Note:** When fitting Sports exhaust/tubular manifold, and/or K&N air filters, the carburettors may require adjustment.

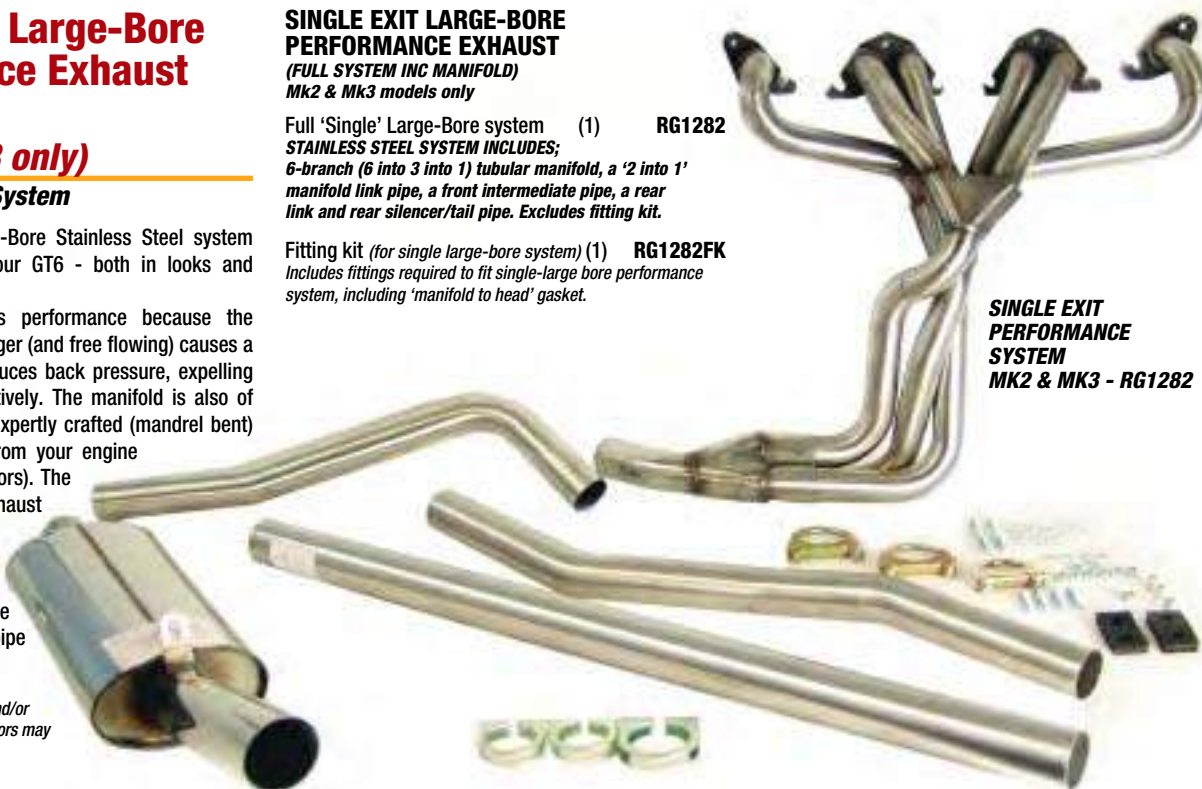
## SINGLE EXIT LARGE-BORE PERFORMANCE EXHAUST

**(FULL SYSTEM INC MANIFOLD)**  
**Mk2 & Mk3 models only**

Full 'Single' Large-Bore system (1) **RG1282**  
**STAINLESS STEEL SYSTEM INCLUDES;**  
6-branch (6 into 3 into 1) tubular manifold, a '2 into 1' manifold link pipe, a front intermediate pipe, a rear link and rear silencer/tail pipe. Excludes fitting kit.

Fitting kit (for single large-bore system) (1) **RG1282FK**  
Includes fittings required to fit single-large bore performance system, including 'manifold to head' gasket.

**SINGLE EXIT  
PERFORMANCE  
SYSTEM  
MK2 & MK3 - RG1282**



## Rear Sports Silencer

### Stainless Steel

These Rear 'free-flow' single sports silencers can be fitted to a standard exhaust system as a direct replacement for the standard rear silencer. The 'free-flow' design gives a sporty exhaust note (without being too noisy) and the polished tailpipe(s) will really enhance your GT6.

**Note:** When fitting Sports exhaust, Tubular extractor manifold, and/or K & N air filters, the carburettors may require adjustment.

Rear Sports silencer;  
Excludes fitting kit.

Mk1 (Single tailpipe)  
Mk2 & Mk3  
Cross Box/Twin Tailpipe

(1) **GEX3482SSSP**  
(1) **GEX3483SSSP**

Fitting kit (for Rear Sports silencer);

Includes fittings required to fit rear sports silencer.

Mk1  
Mk2 & Mk3

(1) **GEX3482FK**  
(1) **GEX3483FK**

**REAR SPORTS SILENCER**  
**Mk1 - GEX3482SSSP**



**REAR SPORTS SILENCER**  
**Mk2 & Mk3 - GEX3483SSSP**





DESCRIPTION QTY REQ. PART NO.

## Gearbox & Overdrive Units (Reconditioned)

### Gearbox - NON-Overdrive type;

Supplied less; clutch housing, gear lever, top cover extension & ancillaries.

All models (Exchange) (1) **RG1012R**

### Gearbox - Overdrive type (Less O/drive);

Supplied less; clutch housing, gear lever, top cover extension, ancillaries & overdrive.

Note: Ensure overdrive is cleaned internally to avoid cross contamination of old oil before fitting to gearbox.

All models (Exchange) (1) **RG1003R**

### Gearbox & Overdrive ('D' type);

Gearbox & overdrive supplied assembled, less; clutch housing, gear lever, top cover extension, solenoid, output flange, brackets, ancillaries & wiring.

All models (Exchange) (1) **RG1045R**

### Overdrive unit only - 'D' type;

Supplied less solenoid, output flange, adaptor plate & speedo drive.

All models (Exchange) (1) **307862R**

### GEARBOX MOUNTING;

See: 'ENGINE & GEARBOX MOUNTINGS' for fixing bolts/nuts etc.

#### Gearbox mounting (Rubber)

Non-overdrive (2) **122689**  
Overdrive (1) **159656**

### TUNNEL COVER;

#### Cover - Gearbox tunnel

For illustration see: BODY PANELS & FITTINGS - Floor Panels/Inner Sill.

Fibreglass (1) **709862FG**  
Plastic (1) **709862PL**  
Seal kit (1) **RH5091**

Unipart EP90 gear oil (0.5 litre) (a/r) **GGL190**

### GEARBOX/OVERDRIVE - OIL CAPACITIES

Gearbox only = 1.1/2 pints (0.9 litres)

Gearbox & overdrive assembly = 2.3/8 pints (1.4 Litres)

## Gaskets & Oil Seals (Gearbox)

#### Gasket sets;

Gearbox (1) **RG1047**  
Overdrive (1) **RG1048**

#### Gaskets - Gearbox & overdrive;

Bellhousing to gearbox (1) **122569**  
G/box to rear extension/adaptor (1) **106437**  
Top cover to gearbox (1) **22G1911**  
Remote G/lever ext' to top cover (1) **120305**  
Adaptor to overdrive (1) **37H1901**  
Overdrive main case to rear case (1) **37H1901**  
Solenoid to overdrive case (1) **7H8196**  
Solenoid side plate (1) **513204**  
Side plate (1) **506098**

#### Oil seals - Gearbox & overdrive;

Front cover (Bellhousing) (1) **132292**  
Rear output (Non-O/drive) (1) **88G564**  
Rear output (Overdrive) (1) **7H8325**

## Gearbox Reconditioning Kits

Include gearbox gaskets, oil seals, bearings, synchro rings, layshaft, thrust washers, reverse gear.

#### NON-Overdrive models;

Mk1 & Mk2 (1) **RV6085**  
Mk3 (1) **RG1049**

#### OVERDRIVE models;

Does NOT include overdrive components or overdrive gaskets.

Mk1 & Mk2 (1) **RG1183**  
Mk3 (1) **RG1050**

DESCRIPTION QTY REQ. PART NO.



**GEAR KNOBS  
NON-OVERDRIVE**

## Clutch Housing & Operation

See: Important Information - Early GT6 MK1 Engines/Components.

See also; ENGINE & CLUTCH - Clutch Drive Components & Clutch Hydraulics.

Clutch bellhousing (1) **132077**  
Housing (Bush/oil seal) (1) **132078**  
Dowel (For 132078 housing) (1) **DP205**  
Fulcrum pivot pin (1) **132079**  
Oil seal (Bellhousing to gearbox) (1) **132292**  
Gasket (Housing to gearbox) (1) **122569**  
\*Tension spring (3) **137532**  
\*See 'Technical Jottings' - Re-fitting the clutch/bell housing.  
Clutch operating lever (1) **132080**  
Carrier - Release bearing (1) **143707**  
Clutch release bearing (1) **GRB209**

## TECHNICAL JOTTINGS

### Re-fitting the bellhousing

Two important points to note when re-fitting bellhousing to gearbox:

- 1) Ensure the 3 tension springs (137532) are inserted in the front lower section of the gearbox case.
- 2) Ensure the correct length bolts/setscrews are used, if too long, fouling will occur with gearbox internals.

## Gearbox Case/Rear Extension

Rear Extension for NON-Overdrive models only.

For speedo drive see - 'Speedo Cable & Drive Pinion'.

Gearbox casing (1) **306468**  
Rear extension (Non-overdrive);  
Mk1 & Mk2 (1) **209590**  
Mk3 (1) **217333**  
Gasket (Case to extension) (1) **106437**  
Bearing - Rear extension/output (1) **157732**  
Oil seal - Rear extension/output (1) **88G564**  
See also; 'Input Shaft / Mainshaft & Gears', and 'Overdrive & Fittings'.  
Oil filler plug (1) **22G2115**  
Oil drain plug (Magnetic) (1) **155660**

## HELP US TO HELP YOU

If you are not sure which part/part number you require, to help ensure you receive the correct component, wherever possible please quote:

**MODEL, YEAR, CHASSIS AND/OR ENGINE NUMBER  
PLUS ANY COMPONENT INFORMATION.**

DESCRIPTION QTY REQ. PART NO.



**GEAR KNOBS  
NON-OVERDRIVE**

## Gear Lever - Remote & Top Cover Fittings

### GEAR LEVER FITTINGS

#### Gear knob - original type;

Non-overdrive (1) **144095**  
Overdrive (Mk3) (Inc cap & switch) (1) **155030**  
Cap only (Mk3) (For knob 155030) (1) **155030Cap**  
Switch only (Mk3) (For knob 155030) (1) **520999A**  
Wiring harness (Mk3) (1) **153726**

#### Overdrive gear lever

#### Gear lever knob - alternative Non-overdrive

Wood (1) **RL1528W**  
Leather (1) **RL1528L**  
Wood (larger Amco style) (1) **RL1528WA**  
Leather (larger Amco style) (1) **RL1528LA**  
Gaiter - Gear lever (Rubber) (1) **706919**  
Gauntlet - Gear lever (vinyl) (1) **RL1587**  
Bush kit (Gear lever seating) (1) **519770**  
Cap - Lever retaining (1) **126607**

### REMOTE FITTINGS (GEAR LEVER)

NOTE; Top cover extension bolts directly to main top cover 158943.

#### Actuator cam -

Overdrive operating (1) **158072**  
Reverse light switch (1) **BAU1074A**  
Overdrive inhibitor switch (1) **BAU1074A**

#### Mounting bracket -

Reverse & overdrive switches (1) **158002**  
Locates directly on to extension/top cover.

Top cover casing (1) **158493**

#### Selector shafts;

1st & 2nd (1) **146240**  
3rd & 4th (1) **108021**  
Reverse (1) **154945**

#### Selector forks;

Fork (1st & 2nd) (1) **113868**  
Fork (3rd & 4th) (1) **106268**

## Speedo Cable & Drive Pinion

### NON-Overdrive Models

Speedo Cable (1) **GSD111**  
Speedo drive pinion (1) **119100**  
O' ring (2) **NKC101A**  
Housing/bearing (Speedo drive pinion) (1) **144621**  
Oil seal (Speedo drive pinion) (1) **NKC105A**

### OVERDRIVE Models

Speedo Cable (1) **GSD115**  
Angle drive (1) **120694**  
Speedo drive pinion (1) **506119**  
O' ring/seal (1) **506115**  
Housing/bearing (Speedo drive pinion) (1) **506066**  
Mills pin (1/16") (1) **501606**  
For housing/bearing 506066  
Oil seal (Speedo drive pinion) (1) **NKC105A**



## Input Shaft/Mainshaft & Gears

We have only listed major components in this section. There are many parts we hold in stock that are too numerous to list here, if the item you require is not shown, please contact us.

### INPUT SHAFT & FITTINGS

Input shaft;		
Mk1 & Mk2	(1)	213113
Mk3	(1)	216972
Bearing - Front (Locates in main case)	(1)	104433
Snap ring (Retains bearing 104433 in casing)	(1)	112654
Circlip (Bearing to shaft)	(1)	129839
Oil Flinger	(1)	106365
Needle roller (Input shaft to mainshaft)	(1)	144782

### MAINSHAFT & FITTINGS

Mainshaft - Non-Overdrive models;		
Mk1 & Mk2	(1)	213018
Mk3	(1)	TKC533
Mainshaft - Overdrive models;		
Mk1, Mk2 & Mk3	(1)	TKC923
Mainshaft bearings;		
Centre (Locates in main case)	(1)	104433
Rear (Non-overdrive)+	(1)	157732
Rear (Overdrive)++	(1)	533360A
+Locates in rear extension case. ++Locates in overdrive case.		
Mainshaft oil seals;		
Front	(1)	132292
Rear (Extension) (Non-overdrive)	(1)	886564
Rear (Overdrive unit)	(1)	7H8325
Snap ring (For centre bearing 104433)	(1)	112654
Circlip (For centre bearing 104433)	(1)	CR620325

1st Speed gear;		
Mk1 & Mk2	(1)	144627
Mk3	(1)	154821
Washer	(1)	137775
Fits between 1st gear & mainshaft centre bearing.		
Split collar	(1pr)	137834
Fits between 1st gear & synchro ring.		
Synchro hub (1st & 2nd) (33 teeth)	(1)	156911
Spring (For synchro hub 156911)	(3)	106388
Ball bearing (For synchro hub 156911)	(3)	BLS108
Shim (For synchro hub 156911)	(a/r)	37948

Synchro ring (1st & 2nd gear);		
Mk1 & Mk2	(2)	148409
Mk3	(2)	150328

2nd Speed gear;		
Mk1 & Mk2	(1)	137615
Mk3	(1)	155206

3rd Speed gear;		
Mk1 & Mk2	(1)	132097
Mk3	(1)	UKC4454

Synchro hub (3rd & 4th)	(1)	156968
Spring (For synchro hub 156968)	(3)	104445
Ball bearing (For synchro hub 156968)	(3)	BLS108
Shim (For synchro hub 156968)	(a/r)	37948
Synchro ring (3rd & 4th gear);		
Mk1 & Mk2	(2)	148409
Mk3	(2)	150328

### DRIVE FLANGE & FITTINGS

#### NON-Overdrive models

Drive flange		
Mk1 & Mk2	(1)	144690
Mk3	(1)	155755
Nut - Nylloc;		
Mk1 & Mk2	(1)	NH609041
Mk3	(1)	510618A
Washer;		
Mk1 & Mk2	(1)	WL600121
Mk3	(1)	WM74

#### OVERDRIVE models

Drive flange	(1)	146102
Nut (Drive flange);		
Castle head type	(1)	515817
Clevislock type	(1)	NKC81
Washer	(1)	UKC8120
Split pin	(1)	PC12

## Countershaft/Reverse Gear & Operating Lever

We have only listed major components in this section. There are many parts we hold in stock that are too numerous to list here, if the item you require is not shown, please contact us.

### COUNTERSHAFT & LAYGEAR

Countershaft (Laypin)	(1)	144595
Dowel (Countershaft/laypin)	(1)	DS1908
Tension spring	(3)	137532
Thrust washer (Countershaft - rear)	(1)	106270
Needle rollers (Pack of 50)	(1)	119893
Retaining plate (For needle roller)	(4)	119891
Countershaft/Laygear cluster;		
Mk1 & Mk2	(1)	212993
Mk3	(1)	UKC3196
Thrust washer (Countershaft - front)	(1)	113229

# MORE STOCK EVERY DAY

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.

DESCRIPTION	QTY REQ.	PART NO.
<b>REVERSE GEAR &amp; OPERATING LEVER</b>		
Reverse gear assembly (21 teeth)	(1)	144580
Includes bush 129862.		
Bush (Reverse gear)	(1)	129862
Distance piece (Reverse gear)	(1)	2261435
Spindle (Reverse gear)	(1)	113071
Bolt (Reverse gear)	(1)	106477
Washer - Spring (For bolt 106477)	(1)	GHF332
Operating lever (Reverse)	(1)	106254
Fulcrum pin (Threaded both ends)	(1)	106448
Nut - Nylloc (For fulcrum pin 106448)	(1)	TN3209

## Overdrive & Fittings ('D' type)

We have only listed major components in this section. There are many parts we hold in stock that are too numerous to list here, if the item you require is not shown, please contact us.

### OVERDRIVE & SOLENOID

Overdrive units supplied less solenoid, output flange, adaptor plate & speedo drive.  
Note: Ensure gearbox is cleaned internally to avoid cross contamination of old oil before fitting overdrive.

Overdrive unit only - 'D' Type;		
All models (Exchange)	(1)	307862R
Solenoid - New	(1)	109521
Solenoid plunger only	(1)	109521PL
Gasket (Solenoid to case)	(1)	7H8196
Speedo Angle drive	(1)	120694

### ADAPTOR PLATE - GASKETS & OIL SEAL

Adaptor plate (Overdrive to gearbox)	(1)	305137
Gasket set (Overdrive)	(1)	RG1048
Gaskets;		
Adaptor to gearbox	(1)	106437
Adaptor to overdrive main case	(1)	37H1901
O/drive main case to rear extension	(1)	37H1901
Side plate cover	(1)	506098
Side cover - Solenoid side	(1)	513204
Bearing (Rear extension/output)	(1)	533360A
Oil seal (Rear casing/output)	(1)	7H8325

### OUTPUT FLANGE & FITTINGS

Drive flange	(1)	146102
Nut (Drive flange);		
Castle head type	(1)	515817
Clevislock type	(1)	NKC81
Washer	(1)	UKC8120
Split pin	(1)	PC12



## Propshafts

Propshaft;		
Non-overdrive type-		
New (Outright purchase)	(1)	213150
Recon' (Exchange)	(1)	213150R
Overdrive type-		
New (Outright purchase)	(1)	213151
Recon' (Exchange)	(1)	213151R
Universal joint	(2)	GUJ115
Bolt - Prop flange	(8)	144961A
Nut (For bolt 144961A)	(8)	TN3209

### COMPONENT & COMMISSION NUMBERS

Where commission and/or component numbers are quoted in this parts catalogue (to help identify factory specification changes), they refer to components/parts when the vehicle was new and not subsequent replacements.



DESCRIPTION QTY REQ. PART NO.

## Differential

We have only listed major components in this section. There are many parts we hold in stock that are too numerous to list here, if the item you require is not shown, please contact us.

### MK1, MK2 & MK3 (MK3 to KE/KF 200000)

#### Differential - Reconditioned;

##### Non-overdrive

(3.27:1) (6 stud case)	(1)	518950R
(3.27:1)* (6 stud case)	(1)	518950RN

\*Fitted with New Crownwheel & Pinion.

##### Overdrive

(3.89:1) (6 stud case)	(1)	518946R
(3.89:1)* (6 stud case)	(1)	518946RN

\*Fitted with New Crownwheel & Pinion.

### MK3 only From KE/KF 200001

#### Differential - Reconditioned;

##### Non-Overdrive

(3.27:1) (4 stud case)	(1)	NKC263R
(3.27:1)* (4 stud case)	(1)	NKC263RN

\*Fitted with New Crownwheel & Pinion.

##### Overdrive

(3.89:1) (4 stud case)	(1)	RTC2305R
(3.89:1)* (4 stud case)	(1)	RTC2305RN

\*Fitted with New Crownwheel & Pinion.

DESCRIPTION QTY REQ. PART NO.

### Crownwheel & pinion;

3.89:1 Ratio (Later units only)	(1)	159801
3.27:1 Ratio	(1)	UKC6733
Diff carrier	(1)	21H5478

### OIL SEALS & GASKET

#### Oil seals;

Diff pinion front	(1)	DAM5079
Diff pinion side	(2)	117952
Gasket (Diff housing/casing)	(1)	114749
Oil filler plug	(1)	22G2115

Unipart EP90 gear oil (0.5 litre) (a/r) GGL190

### Differential - Oil Capacity

Differential = 1 pint (0.6 litres)

DESCRIPTION QTY REQ. PART NO.

## Differential Mountings & Drive Flange

### FRONT MOUNTING

#### Mounting rubber;

Upper;		
Standard*	(2)	133568
Poly*	(2)	133568P

#### Lower;

Standard*	(2)	131796
Poly*	(2)	131796P

Washer - Steel\* (2) WM810

Nut - Nyloc\* (2) TN3209

\*These items locate to a captive bolt welded into the chassis frame.

Bolt (Front cross piece to diff) (4) 132856

Washer (For bolt 132856) (4) GHF324

### REAR MOUNTING

#### Mounting bush

Standard	(2)	117578
Poly	(2)	117578P

Bolt (Diff to chassis) (1) 136869

Washer - Plain (For bolt 136869) (1) WA600071

Nut - Locking (For bolt 136869) (1) GHF224

### TOP (SPRING) MOUNTING

#### Stud - Leaf spring to diff case;

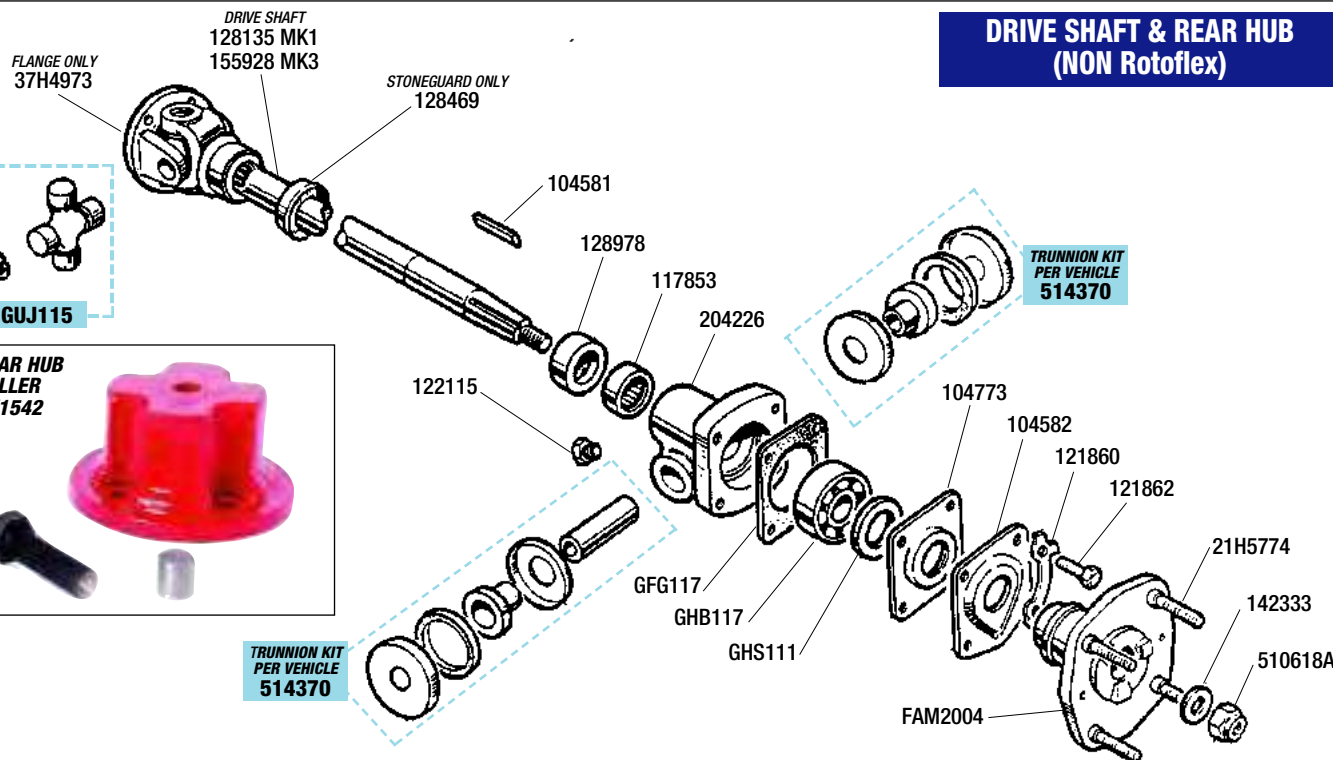
Mk1 & Mk3 (Mk3 from KE20001) (a/r) 131008

Mk2 (a/r) 151824

Mk3 (Mk3 to KE20000) (a/r) 136818

## KITS...KITS...KITS...

THE EASY WAY TO ORDER AND GET THE RIGHT PARTS YOU NEED QUICKLY



## Drive Shaft & Rear Hub

### NON-'Rotoflex' system fitted to;

All MK1's to KC50000, and MK3's from KE/KF20001.

Rear hub puller tool (1) RX1542

#### Drive shaft only;

Includes yoke, but less drive flange.

Mk1 models (Short shaft)	(2)	128135
Mk3 models (Long shaft)	(2)	155928

Drive flange only (2) 37H4973

Bolt\* (Flange to output shaft) (8) 132023

Nut\* (For nut 132023) (8) TN3209

\*These 2 items are NOT illustrated.

Universal joint (2) GUJ115

Stoneguard/oil flinger (2) 128469

Woodruff key (Drive shaft to outer hub) (2) 104581

Rear hub bearing kit (Per hub) (2) GHK1022

Hub bearing kit includes items marked\*

Hub seal - Inner\* (2) 128978

Bearing - Inner hub\* (Needle roller) (2) 117853

Hub - Inner (Bearing housing) (2) 204226

Grease nipple (Not illustrated) (2) 56935

Blanking plug (Alternative to 56935) (2) 122115

Trunnion kit (Per vehicle) (1) 514370

Gasket (2) GFG117

Hub seal housing 104773 to inner hub

Bearing - Outer hub (2) GHB117

Hub seal - Outer (2) GHS111

Housing - Outer hub oil seal (2) 104773

Grease catcher/flinger (2) 104582

Tab washer (4) 121860

Bolt - Tab washer (8) 121862

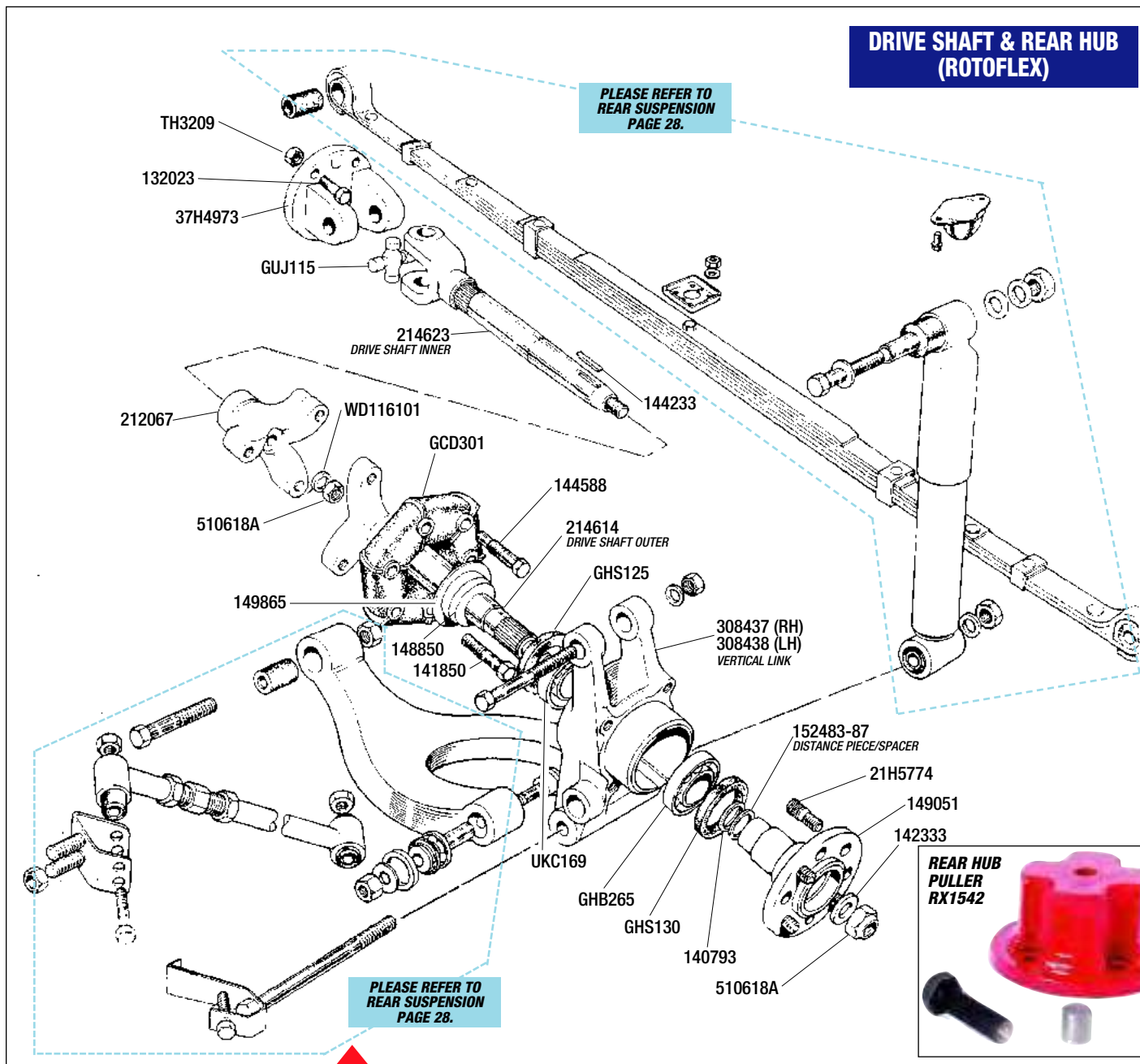
Drive flange (Outer) (2) FAM2004

Wheel stud only (8) 21H5774

Nut (Drive shaft retaining) (2) 510618A

Washer (For nut 510618A) (2) 142333





## Drive Shaft & Rear Hub

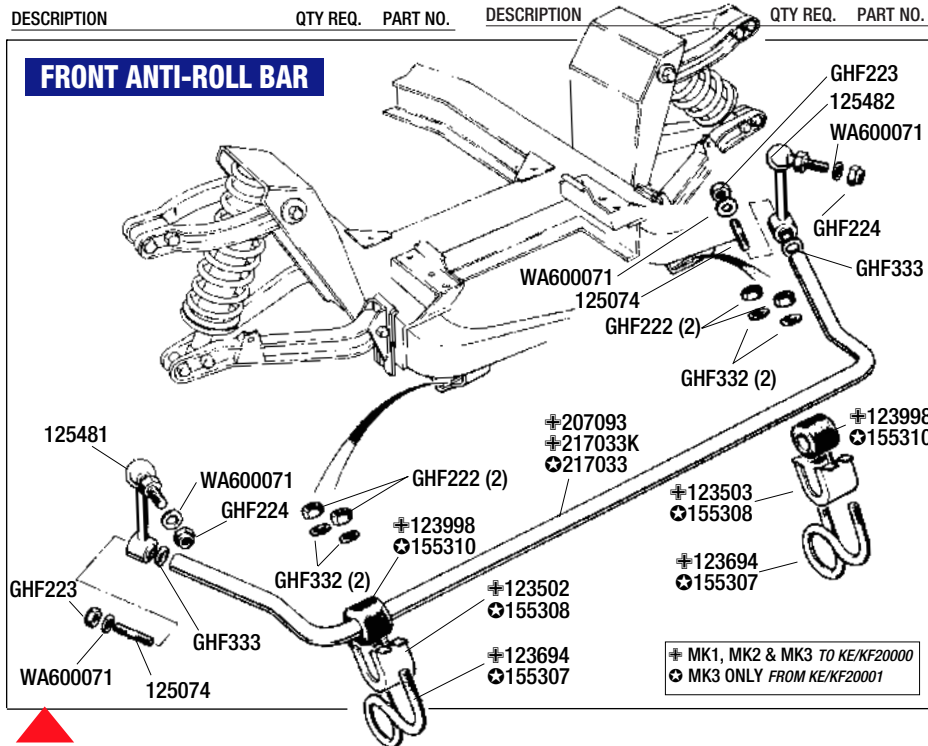
**'ROTOFLEX' system fitted to;**  
**All MK2's from KC50001, and MK3's to**  
**KE/KF20000.**

Rear hub puller tool	(1)	<b>RX1542</b>
Drive shaft - Inner	(2)	<b>214623</b>
<i>Includes yoke, but less drive flange.</i>		
Drive flange only	(2)	<b>37H4973</b>
Bolt (Flange to output shaft)	(8)	<b>132023</b>
Nut (For nut 132023)	(8)	<b>TN3209</b>
Universal joint	(2)	<b>GUJ115</b>
Woodruff key	(2)	<b>144233</b>
<i>Drive shaft to coupling 212067.</i>		
Drive coupling - Inner	(2)	<b>212067</b>
Nut (Flange to inner drive shaft)	(2)	<b>510618A</b>
Washer (For nut 510618A)	(2)	<b>WD116101</b>
Drive shaft - outer	(2)	<b>214614</b>
Spacer*	(2)	<b>148850</b>
Stoneguard/oil flinger*	(2)	<b>149865</b>
<i>*Items included with drive shaft 214614.</i>		
<b>Rotoflex coupling;</b>		
Original	(2)	<b>GCD301</b>
Replacement	(2)	<b>GCD301P</b>
Bolt kit - Rotoflex coupling	(2)	<b>RG1053</b>
<i>Per coupling, includes 3 long and 3 short bolts.</i>		
<b>Bolt (Rotoflex coupling);</b>		
Long (Coupling to drive flange 212067)	(6)	<b>144588</b>
Short (Coupling to outer drive shaft 216614)	(6)	<b>141850</b>

Rear hub bearing kit (Per hub)	(2)	<b>GHK1528</b>	Shim (0.003")	(a/r)	<b>140793</b>
Hub bearing kit includes items marked*			Distance piece/spacer;		
Hub seal - Inner*	(2)	<b>GHS125</b>	0.139"	(a/r)	<b>152483</b>
Bearing - Inner* hub	(2)	<b>UKC169</b>	0.141"	(a/r)	<b>152484</b>
Vertical link;			0.143"	(a/r)	<b>152485</b>
Right hand	(1)	<b>308437</b>	0.148"	(a/r)	<b>152486</b>
Left hand	(1)	<b>308438</b>	0.155"	(a/r)	<b>152487</b>
Tab washer* (Not Illustrated)	(4)	<b>149426</b>		(a/r)	<b>152487</b>
Bolt - Tab washer* (Not Illustrated)	(8)	<b>SH606071</b>		(2)	<b>149051</b>
*Locates brake backplate to vertical link.					
Bearing - Outer* hub	(2)	<b>GHB265</b>	Outer hub assembly		
Hub seal - Outer*	(2)	<b>GHS130</b>	Complete with wheel studs.		
			Wheel stud only	(8)	<b>21H5774</b>
			Nut (Drive shaft retaining)	(2)	<b>510618A</b>
			Washer (For nut 510618A)	(2)	<b>142333</b>







## Front Anti-Roll Bar

### MK1, MK2 & MK3 (MK3 to KE/KF20000)

Anti-roll bar (1) **207093**

Anti-roll bar conversion kit (1) **217033K**

The original anti-roll bar (207093) is no longer available. This conversion kit allows the later type bar to be fitted to early cars and includes; Anti-roll bar (217033), 2 bushes (155310), 2 clamps (155308), 2 'U' bolts (155307), nuts and washers.

#### Overhaul kit (Anti-roll bar)

with standard bushes (1) **RH5064**

with poly bushes (1) **RH5064P**

For original (early) spec anti-roll bar 207093.

Per car; Includes 2 links 125481/125482, 2 nuts GHF224, 2 studs 125074, 2 nuts GHF223, 2 bushes 123998, 2 clamps 123502, 2 'U' bolts 123694, 4 nuts GHF222 and all washers.

#### Bush - Roll bar mounting (For 207093)

Standard (2) **123998**

Poly (2) **123998PS**

Clamp (Bush retainer) (For 207093) (2) **123502**

'U' bolt (For 207093) (2) **123694**

Nut (For 'U' bolt 123694) (4) **GHF222**

Washer (For 'U' bolt 123694) (4) **GHF332**

### MK3 from KE/KF20001

Anti-roll bar (1) **217033**

#### Overhaul kit (Anti-roll bar)

with standard bushes (1) **RL1286**

with poly bushes (1) **RL1286PS**

Per car; Includes 2 links 125481/125482, 2 nuts GHF224, 2 studs 125074, 2 nuts GHF223, 2 bushes 155310, 2 clamps 155308, 2 'U' bolts 155307, 4 nuts GHF222 and all washers.

#### Bush - Roll bar mounting

Standard (2) **155310**

Poly (2) **155310PS**

Clamp (Bush retainer) (2) **155308**

'U' bolt (2) **155307**

Nut (For 'U' bolt 155306) (4) **GHF222**

Washer (For 'U' bolt 155306) (4) **GHF332**

### ALL MODELS

Link - Anti-roll bar;

Right hand (1) **125481**

Left hand (1) **125482**

Nut (Link mounting to suspension) (2) **GHF224**

Washer (For nut GHF224) (2) **WA600071**

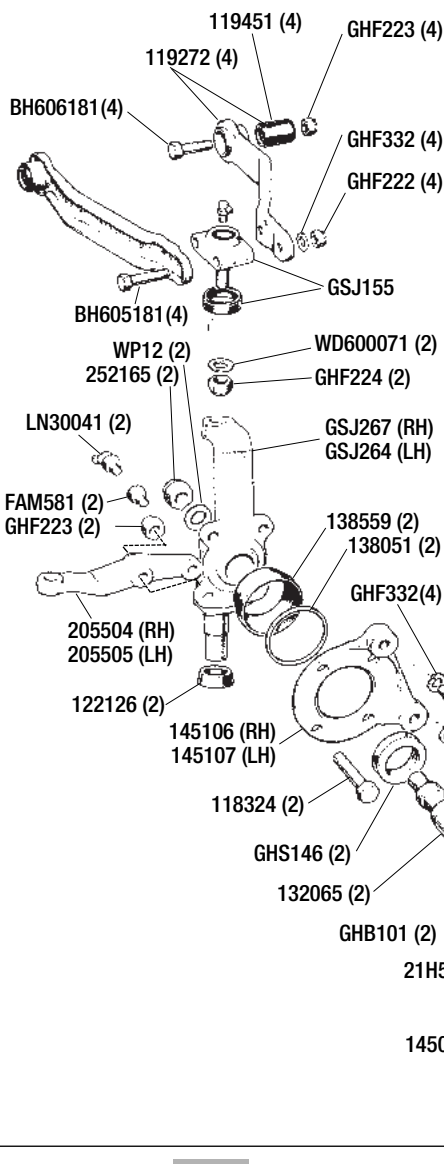
Stud (Link to roll bar) (2) **125074**

Washer (For stud 125074) (2) **GHF333**

Washer (For stud 125074) (2) **WA600071**

Nut (For stud 125074) (2) **GHF223**

## FRONT HUB & UPPER WISHBONE



## Front Hub & Upper Wishbones

Top wishbone & bush (4) **119272**

Bush only

Standard (4) **119451**

Poly (4) **119451P**

#### Upper suspension overhaul kit

with standard bushes (2) **RH5080**

with poly bushes (2) **RH5080P**

Per side & includes; 1 ball joint GSJ155, 2 bolts BH605181, 2 nuts GHF222, 2 washers GHF332, 1 nut GHF224, 1 washer WD600071, 2 bushes 119451, 2 bolts BH606181 & 2 nuts GHF223.

Bolt - Wishbone inner (4) **BH606181**

Nut - Nyloc (For bolt BH606181) (4) **GHF223**

Ball joint (2) **GSJ155**

Nut - Nyloc (Ball joint to link) (2) **GHF224**

Washer - Locking (For nut GHF224) (2) **WD600071**

Bolt (Ball joint to wishbone) (4) **BH605181**

Nut (For bolt BH605181) (4) **GHF222**

Washer (For bolt BH605181) (4) **GHF332**

Vertical link;

Right hand (1) **GSJ267**

Left hand (1) **GSJ264**

Grease nipple (Vertical link) (2) **LN30041**

Grease plug (Alternative to LN30041) (2) **FAM581**

Seal (For lower trunnion) (2) **122126**

See; Front Spring/Damper & Lower Arm for Trunnions & fittings.

Steering arm;

Right hand (1) **205504**

Left hand (1) **205505**

Water shield (2) **138559**

Seal (Caliper mounting plate to link) (2) **138051**

Caliper mounting plate;

Right hand (1) **145106**

Left hand (1) **145107**

Bolt - Front lower\* (2) **118324**

Nut - Nyloc (For bolt 118324) (2) **GHF223**

Bolt - Rear lower\* (2) **SH606101**

Washer - Spring (For bolt SH606101) (2) **GHF333**

\*Caliper mounting plate (lower) & tie rod to vertical link.

Bolt - Upper\*\* (4) **GHF120**

Washer - Spring\*\* (For bolt GHF120) (2) **GHF333**

\*\*Caliper mounting plate (upper) to vertical link.

Stub axle (2) **132065**

Nut (Stub axle to vertical link) (2) **252165**

Washer (For nut 252165) (2) **WP12**

Front hub bearing kit (2) **GHK1011**

Per side & includes; 1 of each bearing GHB101 & GHB102 & 1 seal GHS146.

Hub seal (2) **GHS146**

Hub bearing - Inner (2) **GHB101**

Hub assembly

Standard (2) **145007**

Alloy (2) **145007A**

Wheel stud only (4) **21H5774**

Hub bearing - Outer (2) **GHB102**

'D' Washer (2) **132666**

Nut - Castle headed (2) **LN2211**

Split pin (2) **PC20**

Grease cap/cover (2) **132665**

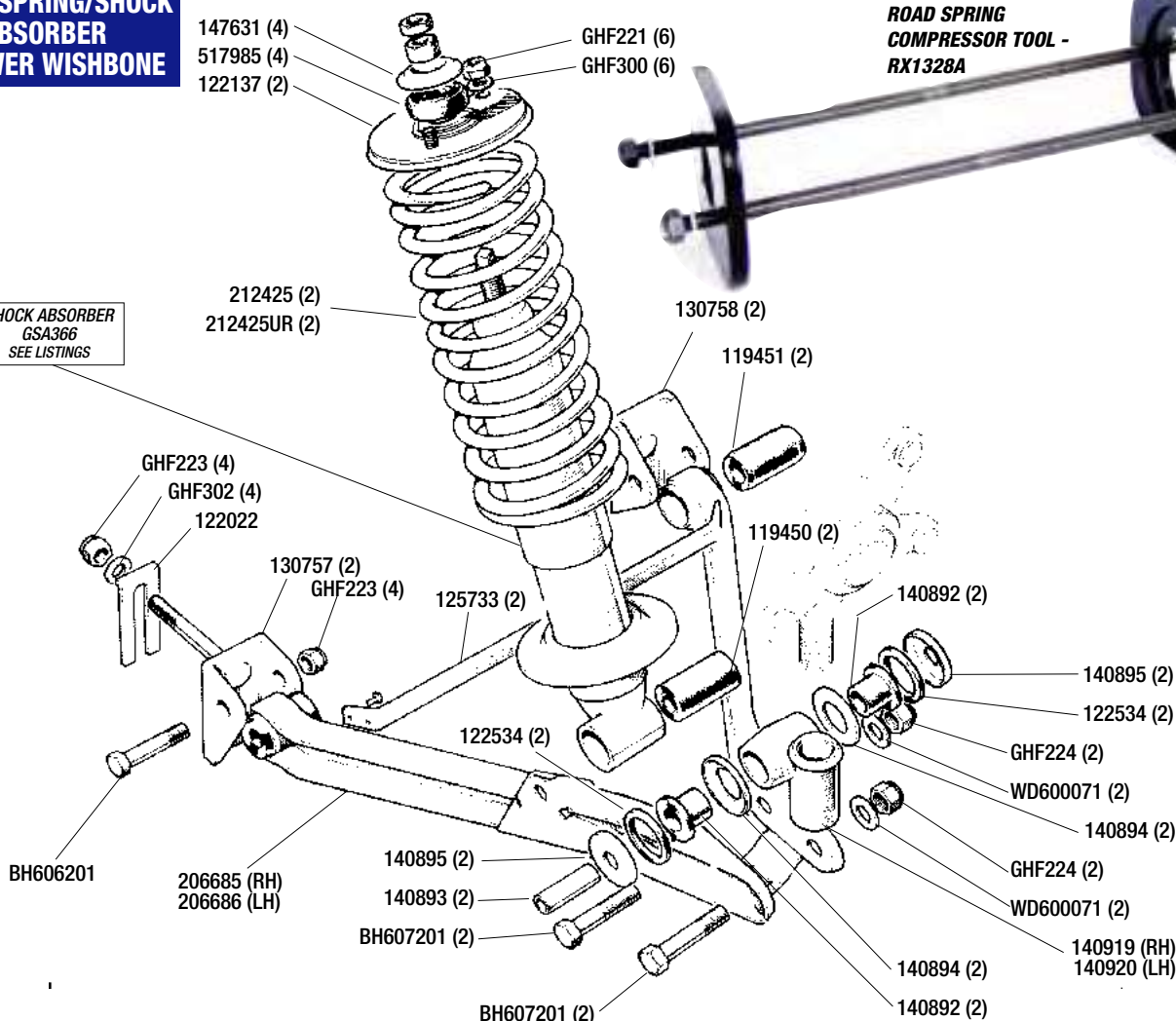


## FRONT SPRING/SHOCK ABSORBER & LOWER WISHBONE

SHOCK ABSORBER  
GSA366  
SEE LISTINGS

ROAD SPRING  
COMPRESSOR TOOL -  
RX1328A

# FRONT SUSPENSION



## Front Spring - Shock Absorber & Lower Wishbone

See also: 'Suspension - Upgraded Packages'.

Front shock absorber (Inc standard bushes);		
Standard (Supplied in singles)	(2)	<b>GSA366</b>
<b>Spax adjustable (Supplied in pairs);</b>		
Ride adjustable	(1pr)	<b>GSA366S</b>
Ride/height adjustable	(1pr)	<b>GSA366SA</b>
<b>Koni adjustable (Supplied in pairs)</b>		
Ride adjustable	(1pr)	<b>GSA366K</b>
<b>Gaz adjustable (Supplied in pairs);</b>		
Ride adjustable	(1pr)	<b>GSA366G</b>
Ride/height adjustable	(1pr)	<b>GSA366GA</b>
Bush only (Shock absorber lower)		
Standard	(2)	<b>119450</b>
Poly	(2)	<b>119450P</b>
Bolt (Shock absorber lower to wishbone)	(2)	<b>BH607201</b>
Nut (For bolt BH607201)	(2)	<b>GHF224</b>
Washer (For bolt BH607201)	(2)	<b>WD600071</b>
Front road spring;		
Standard	(2)	<b>212425</b>
Upgraded	(2)	<b>212425UR</b>
Spring compression tool (See photo)	(1)	<b>RX1328A</b>
Bush (Shock absorber - upper)		
Standard	(4)	<b>517985</b>
Poly	(4)	<b>517985P</b>
Retainer - Bush	(4)	<b>147631</b>
Spring seat/Top plate	(2)	<b>122137</b>
Nut (Spring seat retaining)	(6)	<b>GHF221</b>
Washer (For nut GHF221)	(6)	<b>GHF300</b>

Lower wishbone & bush;		
Right hand	(1)	<b>206685</b>
Left hand	(1)	<b>206686</b>
Lower inner suspension overhaul kit		
(Not illustrated) Kit is per side & includes 2 bushes 119451, 2 bolts BH606201 & 2 nuts GHF223.		
with standard bushes	(2)	<b>RG1193</b>
with poly bushes	(2)	<b>RG1193P</b>
Bush only		
Standard	(4)	<b>119451</b>
Poly	(4)	<b>119451P</b>
Strut (Wishbone bracing)	(2)	<b>125733</b>
Bolt (Rear mounting bracket/wishbone)	(4)	<b>BH606201</b>
Nut - Nyloc (For bolt BH606201)	(4)	<b>GHF223</b>
Mounting bracket (Wishbone);		
Front	(2)	<b>130757</b>
Rear	(2)	<b>130758</b>
Shim (Adjusting) (Use as required)	(a/r)	<b>122022</b>
Nut (To mounting bracket)	(4)	<b>GHF223</b>
Washer (For nut GHF223)	(4)	<b>GHF302</b>
Trunnion bush kit (Per side)	(2)	<b>514191</b>
Not illustrated		
Includes 1 spacer 140983, 2 bushes 140892, 2 inner shields 140894, 2 seals 122534, & 2 outer shields 140985.		
Trunnion overhaul kit (Per side) (Not illustrated);		
Includes either 1 Rh, or 1 Lh trunnion, PLUS;		
1 bolt 119142, 1 nut GHF224, 1 washer WD600071, 1 seal 122126 & 1 bush kit 514191.		
Right hand	(1)	<b>RG1190</b>
Left hand	(1)	<b>RG1191</b>
Trunnion overhaul kit (Per car)		
(Not illustrated) Includes 1 of each of the following kits; RG1190 (Rh) & 1 RG1191 (Lh).		
	(1)	<b>RG1192</b>

Lower trunnion;		
Right hand	(1)	<b>140919</b>
Left hand	(1)	<b>140920</b>
Seal (For lower trunnion) (Not shown)	(2)	<b>122126</b>
Bolt (Trunnion to wishbone)	(2)	<b>BH607201</b>
Nut (For bolt 119142)	(2)	<b>GHF224</b>
Washer (For nut GHF224)	(2)	<b>WD600071</b>
Tube/spacer* (For trunnion)	(2)	<b>140893</b>
Shield - Outer* (For trunnion)	(4)	<b>140895</b>
Seal* (For trunnion)	(4)	<b>122534</b>
Bearing (Nylon)* (For trunnion)	(4)	<b>140892</b>
Shield - Inner* (For trunnion)	(4)	<b>140894</b>
*Items marked are part of trunnion bush kit 514191.		

## POLYURETHANE BUSHES

Polyurethane bushes out-perform standard rubber bushes (without the jarring effect typical of nylon versions).



IF YOU REALLY WANT TO IMPROVE THE HANDLING, THEN POLYURETHANE BUSHES ARE A GOOD START, THEY ALSO HAVE A MUCH LONGER LIFE. REFER TO LISTINGS THROUGHOUT THIS CATALOGUE FOR FULL AVAILABILITY.



# Give Your Front Suspension a Lift

with one of our money saving suspension

## OVERHAUL KITS

WHETHER YOU REQUIRE SUSPENSION PARTS FOR A MINOR REPAIR, OR YOU ARE PROPOSING A MAJOR FRONT SUSPENSION/HUB OVERHAUL/REBUILD, HERE WE HAVE A SELECTION OF KITS THAT WILL ENABLE YOU TO IDENTIFY AND ORDER THE PRECISE AND CORRECT PARTS YOU NEED WITH THE MINIMUM OF FUSS - **AND SAVE MONEY!**

### UPPER SUSPENSION Overhaul Kit

with Standard Bushes

## RH5080

2 kits required per Vehicle

with Polyurethane Bushes

## RH5080P

2 kits required per Vehicle

One kit contains the following parts:

1 Ball Joint	GSJ155
1 Nut (for ball joint)	GHF224
1 Washer (for ball joint)	WD600071
2 Bushes (Wishbone)	119451
Standard or Polyurethane depending on which kit is ordered.	
2 Bolts (Wishbone rear)	BH606181
2 Nuts (for bolt BH606181)	GHF223
2 Bolts (Wishbone front)	BH605181
2 Nuts (for bolt BH605181)	GHF222
2 Washer (for bolt BH605181)	GHF332

### LOWER (INNER) SUSPENSION Overhaul Kit

with Standard Bushes

## RG1193

2 kits required per Vehicle

with Polyurethane Bushes

## RG1193P

2 kits required per Vehicle

One kit contains the following parts:

2 Bushes (Wishbone)	119451
Standard or Polyurethane depending on which kit is ordered.	
2 Bolts (Wishbone rear)	BH606201
2 Nuts (for bolt BH606181)	GHF223

### POLYURETHANE BUSHES

Polyurethane bushes out-perform standard rubber bushes (without the jarring effect typical of nylon versions).



IF YOU REALLY WANT TO IMPROVE THE HANDLING, THEN POLYURETHANE BUSHES ARE A GOOD START, THEY ALSO HAVE A MUCH LONGER LIFE. REFER TO LISTINGS THROUGHOUT THIS CATALOGUE FOR FULL AVAILABILITY.

### FRONT ANTI-ROLL BAR Overhaul Kit

Mk1, Mk2 & Mk3 (to KE/KF 20000)

Note: for original spec anti roll bar only, not suitable where conversion kit to later bar has been retro-fitted.

with Standard Bushes

## RH5064

1 kit required per Vehicle

with Polyurethane Bushes

## RH5064P

1 kit required per Vehicle

Mk3 (from KE/KF 20001)

with Standard Bushes

## RL1286

1 kit required per Vehicle

with Polyurethane Bushes

## RL1286P

1 kit required per Vehicle

These kits contain the following parts:

1 Link (Rh)	125481
1 Link (Lh)	125482
2 Nyloc nuts (for links)	GHF224
2 Washer (for nuts GHF224)	WA600071
2 Bushes (Mounting - inc. in RH5064)	*123998
2 Bushes (Mounting - inc. in RL1286)	*155310
*Standard or Polyurethane depending on which kit is ordered.	
2 Clamps (for bushes - inc. in RH5064)	123502
2 Clamps (for bushes - inc. in RL1286)	155308
2 'U' Bolts (for clamps 123502)	123694
2 'U' Bolts (for clamps 155308)	155307
4 Nyloc nuts (for 'U' bolts 155307)	GHF222
4 Washer (for nuts GHF222)	GHF332
2 Studs (Link to bar)	125074
2 Nuts (for studs 125074)	GHF223
2 Washer (for nuts GHF223)	WA600071
2 Washer (for studs 125074)	GHF333

### FRONT WHEEL BEARING KIT

## GHK1011

2 kits required per Vehicle

One kit contains the following parts:

1 Inner bearing	GHB101
1 Outer bearing	GHB102
1 Hub oil seal	GHS146

Don't forget to check these other parts for wear; 'D' Washer (132666), Split pin (PC20), Nut (LN2211).

### COMPLETE TRUNNION Overhaul Kit

## RG1192

1 kit required per Vehicle

This kit contains the following parts:

1 'Right hand' overhaul kit	RG1190
This kit also contains 1 bush kit 514191.	
1 'Left hand' overhaul kit	RG1191
This kit also contains 1 bush kit 514191.	

### TRUNNION BUSH KIT

## 514191

2 kits required per Vehicle

One kit contains the following parts:

1 Spacer	140893
2 Bushes	140892
2 Inner shields	140894
2 Seals	122534
2 Outer shields	140894

### TRUNNION OVERHAUL KIT

#### Right Hand

## RG1190

1 kit required per Vehicle

This kit contains the following parts:

1 Right hand trunnion	140919
1 Bolt	119142
1 Nut	GHF224
1 Washer	WD600071
1 Seal	122126
1 Bush kit	514191

### TRUNNION OVERHAUL KIT

#### Left Hand

## RG1191

1 kit required per Vehicle

This kit contains the following parts:

1 Left hand trunnion	140920
1 Bolt	119142
1 Nut	GHF224
1 Washer	WD600071
1 Seal	122126
1 Bush kit	514191

## SAFETY FIRST

In this section we listed the parts which we believe to be most prone to deterioration. However, it is not a finite list.

It is extremely **important** when working on the suspension that you check & verify the condition of all related parts & components, and replace as a matter of course if suspect.



# UPRATED SHOCK ABSORBER PACKAGES



**Spax Ride adjustable suspension kit;**  
Packs include 4 adjustable shock absorbers with standard bushes.

Mk2 & early Mk3 (Rotoflex) (1) **RG1184**  
Mk1 & late Mk3 (Non Rotoflex) (1) **RL1358**



**Spax Ride/height adjustable suspension kit;**  
Packs include 2 front ride/height adjustable shock absorbers and 2 rear adjustable shock absorbers, all with standard bushes.

Mk2 & early Mk3 (Rotoflex) (1) **RG1184SA**  
Mk1 & late Mk3 (Non Rotoflex) (1) **RL1358SA**



**Koni Ride adjustable suspension kit;**  
Packs include 4 adjustable shock absorbers with standard bushes.

Mk2 & early Mk3 (Rotoflex) (1) **RG1185**  
Mk1 & late Mk3 (Non Rotoflex) (1) **RL1359**



**Gaz Ride adjustable suspension kit;**  
Packs include 4 adjustable shock absorbers with standard bushes.

Mk2 & early Mk3 (Rotoflex) (1) **RG1184G**  
Mk1 & late Mk3 (Non Rotoflex) (1) **RL1358G**

**Gaz Ride/height adjustable suspension kit;**  
Packs include 2 front ride/height adjustable shock absorbers & 2 rear adjustable shock absorbers, all with standard bushes.

Mk2 & early Mk3 (Rotoflex) (1) **RG1184SAG**  
Mk1 & late Mk3 (Non Rotoflex) (1) **RL1358SAG**

# UPRATED SHOCK ABSORBER & FRONT SPRING PACKAGES



**Spax Ride adjustable suspension kit;**  
Packs include 2 uprated front springs, 4 adjustable shock absorbers with standard bushes.

Mk2 & early Mk3 (Rotoflex) (1) **RG1186**  
Mk1 & late Mk3 (Non Rotoflex) (1) **RG1188**



**Spax Ride/height adjustable suspension kit;**  
Packs include 2 uprated front springs, 2 front ride/height adjustable shock absorbers and 2 rear adjustable shock absorbers, all with standard bushes.

Mk2 & early Mk3 (Rotoflex) (1) **RG1186SA**  
Mk1 & late Mk3 (Non Rotoflex) (1) **RG1188SA**



**Koni Ride adjustable suspension kit;**  
Packs include 2 uprated front springs, 4 adjustable shock absorbers with standard bushes.

Mk2 & early Mk3 (Rotoflex) (1) **RG1187**  
Mk1 & late Mk3 (Non Rotoflex) (1) **RG1189**



**GAZ Ride adjustable suspension kit;**  
Packs include 2 uprated front springs, 4 adjustable shock absorbers with standard bushes.

Mk2 & early Mk3 (Rotoflex) (1) **RG1186G**  
Mk1 & late Mk3 (Non Rotoflex) (1) **RG1188G**

**GAZ Ride/height adjustable suspension kit;**  
Packs include 2 uprated front springs, 2 front ride/height adjustable shock absorbers and 2 rear adjustable shock absorbers, all with standard bushes.

Mk2 & early Mk3 (Rotoflex) (1) **RG1186SAG**  
Mk1 & late Mk3 (Non Rotoflex) (1) **RG1188SAG**

## TECH SPEC



### ADJUSTABLE (ON CAR)

28 point adjustment, dyno tested. Handbuilt, matching units. Also available with adjustable spring seat (front). Designed and developed by Motorsports Engineers. 2 year warranty.



### ADJUSTABLE (OFF CAR)

Specifically designed for each application. Individually tested until optimum in handling and comfort is reached. Will usually outlive your car.



### ADJUSTABLE (ON CAR)

36 point fine tune settings. Zinc plated bodies. Double lip seal + O' ring on piston rod. Fully rebuildable. Top quality. Also available with adjustable spring seat (front). Each unit tested and supplied with individual dyno read-out. 3 year warranty. British made.

## REAR SHOCK ABSORBER CONVERSION BRACKETS Rotoflex

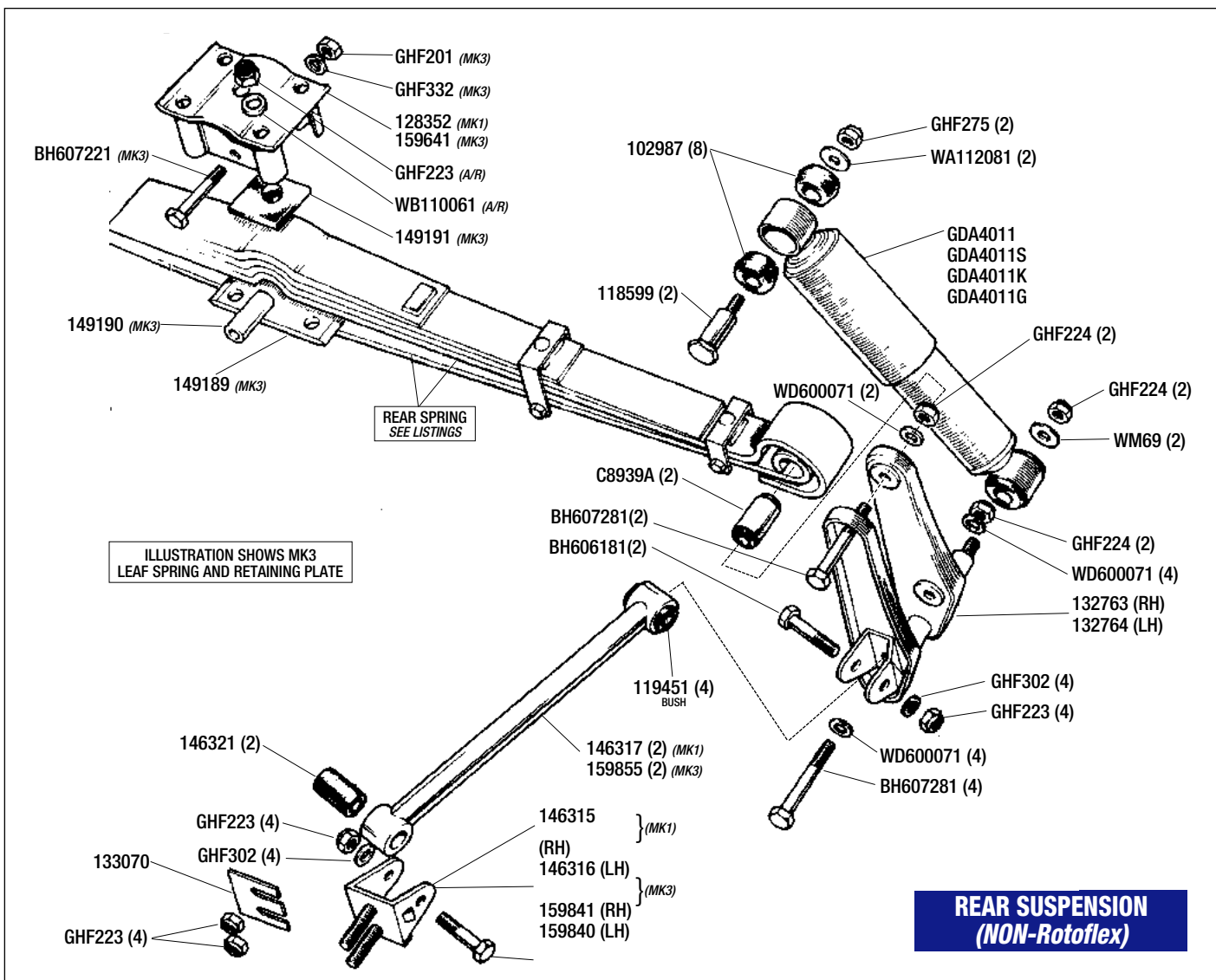
The bracket kit allows the top shock absorber mountings to be located onto the brackets which are in turn mounted directly onto the chassis. This offers a more positive location (directs stress loading away from wheel arches & on to chassis) and improves handling. The brackets are designed to be used with shock absorber GDA4011 which is available in either standard or a variety of uprated specifications.



Bracket kit only (Rotoflex) (1) **RG1305**  
Bracket kit & rear shocks (pr) (1) **RG1306**  
Rotoflex models only.  
Available with Standard, Spax, Koni or Gaz shock absorbers.

SUSPENSION - UPRATED PACKAGES





## Rear Suspension

**NON-'Rotoflex' system fitted to;**  
**All MK1's to KC 50000 and**  
**Mk3's from KE/KF20001.**

### ROAD SPRING & FITTINGS

Rear spring (Complete with bushes)		
Mk1 ('Swing' spring conversion kit) Converts to later swing spring. Includes spring, box section & fittings.	(1)	<b>RG1278</b>
Mk3 ('Swing' spring)	(1)	<b>159640</b>
Bush only (Rear spring)		
Standard	(2)	<b>C8939A</b>
Poly	(2)	<b>C8939AP</b>
Bolt - Rear spring locating Located through top of vertical link.	(2)	<b>BH607281</b>
Nut (For bolt BH607281)	(2)	<b>GHF224</b>
Washer (For bolt BH607281)	(2)	<b>WD600071</b>
Retaining plate - Spring;		
Mk1 (6 stud mounting)	(1)	<b>128352</b>
Mk3 (4 stud mounting)	(1)	<b>159641</b>
Pad (Fitted to Mk3 only)	(1)	<b>149191</b>
Stud - Leaf spring to diff case Stud 131008 not shown, refer to Rear Axle, for illustration.	(a/r)	<b>131008</b>
Nut (For stud 131008)	(a/r)	<b>GHF223</b>
Washer (For stud 131008)	(a/r)	<b>WB110061</b>
Plate/clamp+ (Lower leaf)	(1)	<b>149189</b>
Tube/spacer+	(2)	<b>149190</b>
Bolt+ (For spacer 149190)	(1)	<b>BH607201</b>
Nut+ (For bolt BH607201)	(1)	<b>GHF201</b>
Washer+ (For bolt BH607201) +Fitted to Mk3 models only.	(1)	<b>GHF332</b>

### SHOCK ABSORBER & FITTINGS

See also; 'Suspension-Updated Packages'.

Rear shock absorber (inc. bushes)		
Standard (Supplied in singles)	(2)	<b>GDA4011</b>
Spax adjustable (Supplied in pairs)	(1pr)	<b>GDA4011S</b>
Koni adjustable (Supplied in pairs)	(1pr)	<b>GDA4011K</b>
GAZ adjustable (Supplied in pairs)	(1pr)	<b>GDA4011G</b>
Bushes only (Upper & lower)		
Standard	(8)	<b>102987</b>
Poly	(8)	<b>102987P</b>
Bolt (Shock absorber mounting - Upper)	(2)	<b>118599</b>
Nut (For bolt 118599)	(2)	<b>GHF275</b>
Washer (For bolt 118599)	(2)	<b>WA112081</b>
Nut (Shock absorber mounting - Lower)	(2)	<b>GHF224</b>
Washer (For nut GHF224)	(2)	<b>WM69</b>

### POLYURETHANE BUSHES

Polyurethane bushes out-perform  
 standard rubber bushes  
 (without the jarring effect typical of nylon  
 versions).

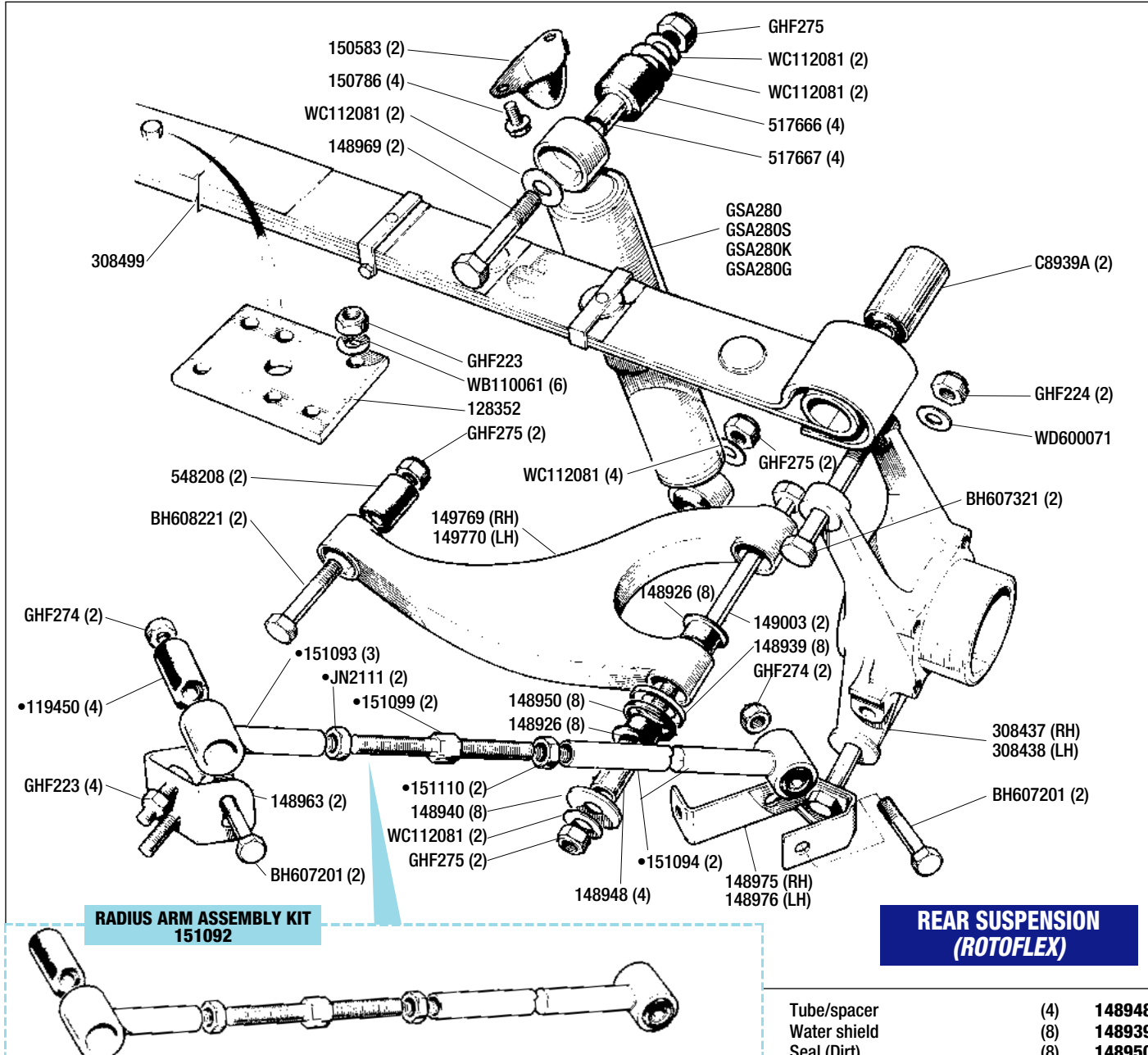


IF YOU REALLY WANT TO IMPROVE THE HANDLING, THEN  
 POLYURETHANE BUSHES ARE A GOOD START, THEY ALSO  
 HAVE A MUCH LONGER LIFE. REFER TO LISTINGS  
 THROUGHOUT THIS CATALOGUE FOR FULL AVAILABILITY.

### VERTICAL LINK - RADIUS ARM & PIVOT BRACKET

Rear vertical link;		
Right hand	(1)	<b>132763</b>
Left hand	(1)	<b>132764</b>
Bolt (Vertical link to rear inner hub)	(2)	<b>BH607281</b>
Nut (For bolt BH607281)	(2)	<b>GHF224</b>
Washer (For bolt BH607281)	(4)	<b>WD600071</b>
Radius arm;		
Mk1	(2)	<b>146317</b>
Mk3	(2)	<b>159855</b>
Bush - Radius arm;		
Rear (Radius arm to vertical link)		
Standard	(2)	<b>119451</b>
Poly	(2)	<b>119451P</b>
Front (Radius arm to pivot bracket)		
Standard	(2)	<b>146321</b>
Poly	(2)	<b>146321P</b>
Bolt (Radius arm to vertical link)	(2)	<b>BH606181</b>
Nut (For bolt BH606181)	(4)	<b>GHF223</b>
Washer (For bolt BH606181)	(4)	<b>GHF302</b>
Bolt (Radius arm to bracket)	(2)	<b>BH606201</b>
Nut (For bolt BH606201)	(4)	<b>GHF223</b>
Washer (For bolt BH606201)	(4)	<b>GHF302</b>
Rear pivot bracket;		
Mk1 -		
Right hand	(1)	<b>146315</b>
Left hand	(1)	<b>146316</b>
Mk3 -		
Right hand	(1)	<b>159841</b>
Left hand	(1)	<b>159840</b>
Setscrew - Pivot bracket (Mk1 only) Not illustrated	(4)	<b>SH606141</b>
Shim - Adjusting	(a/r)	<b>133070</b>
Nut (Pivot bracket to body)	(4)	<b>GHF223</b>





## Rear Suspension

'ROTOFLEX' system fitted to; all MK2's from KC 50001 and MK3's to KE/KF20000.

### ROAD SPRING & FITTINGS

Rear spring (Complete with bushes)	(1)	308499
Bush only (Rear spring)		
Standard	(2)	C8939A
Poly	(2)	C8939AP
Bolt - Rear spring locating Located through top of vertical link.	(2)	BH607321
Nut (For bolt BH607321)	(2)	GHF224
Washer (For bolt BH607321)	(2)	WD600071
Retaining plate - Spring 6 stud mounting.	(1)	128352
Stud - Leaf spring to diff case;		
Mk2	(6)	151824
Mk3 (Mk3 to KE20000) Studs not shown, refer to Rear Axle, for illustration.	(6)	136818
Nut (For leaf spring studs to diff)	(6)	GHF223
Washer (For leaf spring studs to diff)	(6)	WB110061

### SHOCK ABSORBER & FITTINGS

See also; 'Suspension-Updated Packages' page 26, & 'Rear Shock Absorber Conversion Brackets' page 26.

Rear shock absorber (Inc bushes);		
Standard (Supplied in singles)	(2)	GSA280
Spax adjustable (Supplied in pairs)	(1pr)	GSA280S
Koni adjustable (Supplied in pairs)	(1pr)	GSA280K
GAZ adjustable (Supplied in pairs)	(1pr)	GSA280G

Bush only (inc. sleeve) (Upper & lower)		
Standard	(4)	517666
Poly (inc. sleeve)	(4)	517666P
Sleeve (Upper & lower bush)	(4)	517667
Bolt (Shock absorber mounting - Upper)	(2)	148969
Washer (For bolt 148969)	(6)	WC112081
Nut (For bolt 148969)	(2)	GHF275
Bump stop	(2)	150583
Screw (Bump stop to body)	(4)	150786

### VERTICAL LINK & LOWER WISHBONE

Rear vertical link;		
Right hand	(1)	308437
Left hand	(1)	308438
Lower wishbone;		
Right hand	(1)	149769
Left hand	(1)	149770
Bush (Inner mounting)		
Standard	(2)	548208
Poly	(2)	548208P
Bolt (Inner mounting)	(2)	BH608221
Nut (For bolt BH608221)	(2)	GHF275

Overhaul kit - Inner wishbone		
Standard bush	(2)	RG1113
Poly bush	(2)	RG1113P
Per side.		
Not Illustrated. Includes; 1 bolt 149003, 4 bushes 148926, 2 spacer/tube 148948, 4 water shield 148939, 4 dirt seal 148950, 4 water shield 148940, 1 washer WC112081, 1 bush 548208, 1 bolt BH608221 & 2 nut GHF275.		
Bolt - Wishbone to vertical link	(2)	149003
Bush	(8)	148926

Tube/spacer	(4)	148948
Water shield	(8)	148939
Seal (Dirt)	(8)	148950
Water shield	(8)	148940
Washer (Plain)	(2)	WC112081
Nut - Nyloc	(2)	GHF275

### RADIUS ARM & PIVOT BRACKET

Bracket/bolt;		
To radius arm & lower shock absorber mounting, locates through vertical link.		
Right hand	(1)	148975
Left hand	(1)	148976
Nut (Lower shock absorber mounting)	(2)	GHF275
Washer (For nut GHF275)	(4)	WC112081
Bolt (Bracket to radius arm)	(2)	BH607201
Nut (For bolt BH607201)	(2)	GHF274
Radius arm assembly - Adjustable	(2)	151092
Supplied in self assembly kit form per side.		
Includes parts listed here and in drawing. Marked* Items are available separately.		
Radius eye - Rear*	(2)	151094
Adjuster - Radius arm*	(2)	151099
Supplied complete with locking nuts.		
Lock nut -		
Right hand thread*	(2)	JN2111
Left hand thread*	(2)	151110
Radius eye - Front*	(2)	151093
Bush (Radius eyes)*		
Standard	(4)	119450
Poly	(4)	119450P
Pivot bracket	(2)	148963
Bolt (Pivot bracket to radius arm)	(2)	BH607201
Nut (For bolt BH607201)	(2)	GHF274
Nut (Pivot bracket to body)	(4)	GHF223

REAR SUSPENSION (Rotoflex)



## Steel Road Wheels - Standard

Road wheel - Steel;		
Mk1 & Mk2 (Reconditioned)	(5)	307405R
Mk3 (Reconditioned)	(5)	312046R
Wheel trim/hub cap (Mk1 & Mk2);		
Wheel trim (Mk1)	(4)	811419
Hub cap	(4)	122806
'Rostyle' Wheel trim (Mk2)	(4)	811797
<i>Optional factory fitment for Mk2 GT6.</i>		

### NOW AVAILABLE

#### CHROME WHEEL TRIM CENTRE - 716181



Wheel centre trim/badge (Mk3 only);		
Centre trim (Less badge) -		
'GT6' (Chrome) see photo	(4)	716181
'Triumph' (Silver)	(4)	YKC1335
Badge only -		
'GT6'	(4)	624632
'Triumph'	(4)	YKC1334
Spring (For centre trim)	(16)	628097

#### CHROME WHEEL TRIM SET - RL1360



Chrome wheel trim (Car set)	(1)	RL1360
Chrome wheel trim (Singles)	(4)	GLZ225
Wheel nut - Standard;		
Mk1 & Mk2	(16)	113087
Mk3 (Chrome)	(16)	21H6210
Mk3 (Stainless steel)	(16)	21H6210SS
Washer (Mk3 only) (For wheel nut)	(16)	155753
Wheel nut set (Mk3 only);		
Chrome (16 nuts)	(1)	RL1357
Stainless steel (16 nuts)	(1)	RL1357SS
Locking (4 nuts)	(1)	RL1271
Wheel stud	(16)	21H5774
Wheel wax (225g) (Cleans and protects)	(A/R)	RX1262
Alloy wheel seal (Autoglym, 450ml)	(A/R)	RX1443
<i>Silicone seal - spray.</i>		

## Mudflaps

Mudflaps (See 'Accessories' for photo);		
Front (Inc fittings)	(1pr)	GAC630F
Rear (Inc fittings)	(1pr)	GAC630R

## Roadside Tools & Equipment

'AA' membership & relay pack	(1)	RX1329
'Warning' triangle	(1)	RX1344
Safety jacket (Luminous)	(1)	GAC2999
Scissor jack & handle	(1)	311346
Tool bag (For jack etc)	(1)	RX1364
Wheel nut brace	(1)	21A2818
Tyre pump (Stirrup type)	(1)	523638A
Spark plug spanner	(1)	GAT140
Fire extinguisher	(1)	GAC9904
First aid kit	(1)	RX1399
WD40 (Large - 400ml)	(a/r)	GAC111
Holts Radweld (252ml)	(a/r)	RX1508

## ALLOY ROAD WHEELS



## Alloy Road Wheels

### MINILITE REPLICA WHEELS

These superb (lightweight) aluminium replicas of the original magnesium Minilite (used for rallying), are available - in silver only - at an extremely attractive price, and they make a very interesting alternative to steel and wire wheels. These bolt-on 5Jx13" and 5.5Jx13" wheels are a direct replacement with the corresponding wheel nuts.

Minilite 'Replica' wheel set		
<i>Includes 4 wheels, 4 centres and 16 wheel nuts.</i>		
5Jx13"	(1)	RL1473
5.5Jx13"	(1)	RL14735.5
Wheel only		
5Jx13"	(4)	RL1470
5.5Jx13"	(4)	RL14705.5
Wheel centre only;		
plain	(4)	RL1472
with Triumph badge	(4)	RL1472B
Wheel nut only	(16)	RL1471

## WIRE WHEELS



## Wire Wheels

### CONVERSION KIT

Look at our prices,  
our wheel sets include 5 wheels!

If you prefer your GT6 to look that little bit different, why not consider fitting a set of our wire wheels, available in chrome, or painted silver.

Note: when fitting wire wheels, check length of wheel studs (and shorten if necessary) to ensure they do not foul the backs of wheels.

Wire wheel conversion kit - 4.5Jx13";  
Kits inc; 5 wheels, 4 splines, 4 two-eared centre knock caps\*, 1 cleaning brush, 1 hammer and instructions.

Chrome wheels (1) RL1221/4.5  
Painted wheels (1) RL1201/4.5

\*Both wheel kits available with alternative octagonal centre lock nuts.  
Note: 'Eared' centre caps not allowed in certain countries. Please state preference when ordering.

Wire wheel conversion kit - 5.5Jx13";  
This kit gives you the option to fit wider section tyres to 'fill the arches'. Care should be taken in selecting the correct tyre width to avoid any clearance problems.  
Kit includes; 5 wheels, 4 splines, 4 two-eared centre knock caps\*, 1 cleaning brush, 1 hammer and instructions.

Chrome wheels (1) RL1221/5.5  
\*Kit available with alternative octagonal centre lock nuts.  
Note: 'Eared' centre caps not allowed in certain countries. Please state preference when ordering.

### REPLACEMENT WIRE WHEEL COMPONENTS

Wire wheel only;		
4.5Jx13" - Chrome	(5)	XW466C
4.5Jx13" - Painted	(5)	XW466S
5.5Jx13" - Chrome	(5)	XW5729C

Hub adaptor/spline (Bolt-on);		
Right hand	(2)	RSSPR
Left hand	(2)	RSSPL
Retainer nuts (Hub adaptor to spline)	(16)	RSRN38

'Eared' centre knock cap;  
NOTE: 'Eared' centre caps not allowed in some countries.

2-Eared		
Right hand	(2)	KC4282R
Left hand	(2)	KC4282L
3-Eared		
Right hand	(2)	KC4282R3
Left hand	(2)	KC4282L3

'Octagonal' centre lock nut;		
<i>Alternative to 'Eared' centre caps.</i>		
Right hand	(2)	KC4280R
Left hand	(2)	KC4280L
Cleaning brush	(1)	KACB101
Copper & hide hammer	(1)	KACH100
Spanner (For 'Octagonal' centre nuts)	(1)	KAS42

OPTIONAL OCTAGONAL CENTRE  
KNOCK CAP & SPANNER. 3-EARED  
KNOCK CAPS ALSO AVAILABLE.





# Front Brakes

## DISCS & FITTINGS (All models)

Brake disc		
Standard (each)	(2)	213227
Uprated (pair)	(1)	213227UR
Bolt (Disc to hub)	(8)	113150
Washer - Spring (For bolt 113150)	(8)	GHF333
Dust shield (Backplate);		
Right hand	(1)	213232
Left hand	(1)	213233

## BRAKE PADS & FITTINGS

### BRAKE PAD SETS;

**Mk1, Mk2, & Mk3 Early** (To KC56077, KE12389, KF12390)  
Imperial calipers.

Brake pads (standard)		
Pads only	(1)	GBP132
Pads & fittings	(1)	RG1063
Brake pads (uprated - Kevlar 'Green Stuff')		
Pads only	(1)	GBP132GS
Pads & fittings	(1)	RG1063UR

**Mk3 Late** (KE12390 & KF12391 onwards)  
Metric calipers.

Brake pads (standard)		
Pads only	(1)	GBP216
Pads & fittings	(1)	RG1064
Brake pads (uprated - Kevlar 'Green Stuff')		
Pads only	(1)	GBP216GS
Pads & fittings	(1)	RG1064UR

### SHIMS, PINS & CLIPS;

<b>Mk1, Mk2, &amp; Mk3 Early</b> (To KC56077, KE12389, KF12390)		
Shim (each)	(4)	27H2953
Pin (1/4") & clip kit (4 pins & 4 clips)	(1)	GBK1003
<b>Mk3 Late</b> (KE12390 & KF12391 onwards)		
Shim kit (4 shims)	(1)	GBK1019
Pin (3/16") & clip kit (4 pins & 4 clips)	(1)	GBK1002

## BRAKE KITS (Front)

**Mk1, Mk2, & Mk3 Early** (To KC56077, KE12389, KF12390)  
Imperial calipers.

Disc & pad set (2 discs & 4 pads)		
Standard discs & pads	(1)	RG1059
Uprated discs & pads	(1)	RG1059UR

**Mk3 Late** (KE12390 & KF12391 onwards)  
Metric calipers.

Disc & pad set (2 discs & 4 pads)		
Standard discs & pads	(1)	RG1060
Uprated discs & pads	(1)	RG1060UR

**FRONT & REAR BRAKE KIT - STANDARD.**  
ALSO AVAILABLE WITH UPRATED DISCS & PADS  
- SEE 'BRAKE KITS' FOR LISTINGS.



### UPRATED DISCS & PADS.

**EBC TURBO GROOVE DISCS & 'GREEN STUFF' KEVLAR PADS. HANDED DISCS (RH/LH) WITH CURVED GROOVES & DIMPLES OFFER SUPERB STOPPING POWER WHEN COMBINED WITH PADS. SEE 'BRAKE KITS' FOR LISTINGS.**

### NOTE: GT6 BRAKE CALIPERS

Depending upon the model/year, the brake calipers have different drillings/position for the caliper mounting bolts, and the pistons/seals vary in size. Different pads/shims are also fitted, and the calipers have either metric or imperial threads for the hydraulic fittings.

**Please check carefully the type of calipers fitted.**

Check your chassis number against our listings, then the caliper type fitted to your car. It is possible that the calipers could have been replaced (with non-original spec) by a previous owner. If you are in any doubt, please phone with as much information as possible, vehicle details, caliper type, etc.

## BRAKE KITS (Front & Rear)

**Mk1, Mk2, & Mk3 Early** (To KC56077, KE12389, KF12390)  
Imperial calipers.

Discs, pads & shoes (car set)		
Standard discs, pads & shoes	(1)	RG1289
Uprated discs, pads & standard shoes	(1)	RG1289UR

**Mk3** (from KE12390 & KF12391 to KE/KF20000)  
Metric calipers.

Discs, pads & shoes (car set)		
Standard discs, pads & shoes	(1)	RG1290
Uprated discs, pads & standard shoes	(1)	RG1290UR

**Mk3** (KE/KF20001 onwards)  
Metric calipers. (Non Roto driveshaft).

Discs, pads & shoes (car set)		
Standard discs, pads & shoes	(1)	RG1291
Uprated discs, pads & standard shoes	(1)	RG1291UR

## CALIPERS & FITTINGS (Type 16P - IMPERIAL)

**Mk1 & Mk2 (Early)** (To KC56077)

Caliper (see note above);		
Right hand	(1)	307976
Left hand	(1)	307977
Piston - Caliper		
Standard	(4)	510792
Stainless Steel	(4)	510792SS
Repair kit (For 2 calipers)	(1)	601960
Bleed screw	(2)	556508A
Dust cap/cover	(2)	STC1913
Mounting bolt (Caliper)	(4)	132439
Washer - Spring (For caliper bolt)	(4)	GHF335

## CALIPERS & FITTINGS (Type 16PB - IMPERIAL)

**Mk2 Late & Mk3 Early** (From KC56078 to KE12389/KF12390)

Caliper (see note above);		
Right hand	(1)	311852
Left hand	(1)	311851
Piston - Caliper		
Standard	(4)	157685
Stainless Steel	(4)	157685SS
Repair kit (For 2 calipers)	(1)	519731
Bleed screw	(2)	556508A
Dust cap/cover	(2)	STC1913
Mounting bolt (Caliper)	(4)	132439
Washer - Spring (For caliper bolt)	(4)	GHF335

## CALIPERS & FITTINGS (Type 16PB - METRIC)

**Mk3 Late** (From KE12390 & KF12391)

Caliper (see note above);		
Right hand	(1)	159027
Left hand	(1)	159026
Piston - Caliper		
Standard	(4)	157685
Stainless Steel	(4)	157685SS
Repair kit (For 2 calipers)	(1)	519731
Bleed screw	(2)	556508A
Dust cap/cover	(2)	STC1913
Mounting bolt (Caliper)	(4)	132439
Washer - Spring (For caliper bolt)	(4)	GHF335





DESCRIPTION QTY REQ. PART NO.

## Rear Brakes

**Mk1, Mk2, & Mk3 Early. Mk3 To KE/KF20000.****Early NON-Rotoflex & Early ROTOFLEX****Driveshafts**

1.25" Rear brake shoes - MANUALLY ADJUSTED

Brake shoe set (Per car) (1) **GBS750**Brake drum (2) **203077**Screw (Drum retaining) (4) **V5435**

Brake back plate;

Mk1 -

Right hand (NON-Rotoflex system) (1) **209260**Left hand (NON-Rotoflex system) (1) **209259**

Mk2 &amp; Mk3 -

Right hand (ROTOFLEX system) (1) **214817**Left hand (ROTOFLEX system) (1) **214818**Tab washer\* (4) **121860**Bolt - Tab washer\* (8) **121862**

\*Mk1 Only NON-Rotoflex system; Locates brake backplate &amp; oil seal housing to inner hub 204226.

Tab washer\*\* (4) **149426**Bolt - Tab washer\*\* (8) **SH606071**

\*\*Mk2 &amp; Mk3 ROTOFLEX system; Locates brake backplate to vertical link 132763/4.

Brake shoe retaining kit (1) **RG1197**

Per car; Includes 4 pins, 4 springs &amp; 4 cup washers.

Pin (Brake shoe retaining) (4) **120124**Spring (Brake shoe retaining) (4) **504877**Cup washer (Brake shoe retaining) (4) **17H4374**

Springs (Brake shoe pull off);

Upper spring (Double coil) (2) **105689**Lower spring (Single coil) (2) **105690**Adjuster assembly (2) **519762**Nut (Adjuster to backplate) (4) **GHF200**Washer (For nut GHF200) (4) **GHF321**

Wheel cylinder;

Mk1 -

To KC7278 (3/4" bore) (2) **GWC1208**From KC7279 (5/8" bore) (2) **GWC1202**Mk2 (All models) (5/8" bore) (2) **GWC1202**Mk3 (To KE/KF20000) (11/16" bore) (2) **GWC1110**

Wheel cylinder repair kit (Per car);

Mk1 -

To KC7278 (3/4" bore) (2) **507865**From KC7279 (5/8" bore) (2) **18G9004**Mk2 (All models) (5/8" bore) (1) **18G9004**Mk3 (To KE/KF20000) (11/16" bore) (1) **18G8642**Retaining plate (Cylinder to back plate) (2) **120138**Spring (For 120138) (2) **519758**Dust cover- backplate (Wheel cylinder) (2) **120139**Bleed screw (2) **556508A**Operating lever (Handbrake) (Rh & Lh) (2) **123135**Split pin (Lever to cylinder) (2) **PC34**

DESCRIPTION QTY REQ. PART NO.

## Rear Brakes

**Mk3 Late (KE/KF20001 onwards)****Late NON-Rotoflex Driveshafts**

1.5" Rear brake shoes - SELF ADJUSTING

Brake shoe set (Per car) (1) **GBS746**

Brake drum;

New (2) **GDB101**Reconditioned (2) **GDB101R**Screw (Drum retaining) (4) **V5435**

Brake back plate;

Right hand (NON-Rotoflex) (1) **209260**Left hand (NON-Rotoflex) (1) **209259**Tab washer\* (4) **149426**Bolt - Tab washer\* (8) **SH606071**

\*Locates brake backplate to vertical link 132763/4.

Brake shoe retaining kit (1) **RG1197**

Per car; Includes 4 pins, 4 springs &amp; 8 cup washers.

Pin (Brake shoe retaining) (4) **120124**Spring (Brake shoe retaining) (4) **504877**Cup washer (Brake shoe retaining) (8) **17H4374**

Springs (Brake shoe pull off);

Upper (Double coil) (2) **519802**Lower (Single coil) (2) **519801**'H' tappet (Locates in trailing brake shoe) (2) **519760**

Wheel cylinder;

Original type (7/8" bore) (2) **GWC1501**Replacement (Fit in pairs) (0.7" bore) (2) **GWC1121**

Wheel cylinder repair kit (Per car);

Original type (GWC1501) (7/8" bore) (1) **UKC1261**Replacement (GWC1121) (0.7" bore) (1) **UKC1258**Retaining plate (Cylinder to back plate) (2) **120138**Spring (For 120138) (2) **519758**Dust cover - backplate (Wheel cylinder) (2) **519695**Bleed screw (2) **556508A**

Operating lever (Handbrake);

Right hand (1) **519800**Left hand (1) **519799**Split pin (Lever to cylinder) (2) **PC34**

## Brake Pedal &amp; Fittings

Brake light switch (1) **134529**Spring - Pedal return (1) **114438**Rubber boot/cover (Master cylinder) (1) **125217**

Pedal rubbers (Clutch/brake)

Mk1 & Mk2 (2) **122289**Mk3 (2) **150881**

DESCRIPTION QTY REQ. PART NO.

## Brake Master Cylinder

**SINGLE LINE SYSTEM**

Brake master cylinder;

All vehicles to KE/KF20000 (1) **GMC209**Mk3 from KE/KF20001 (1) **GMC219**

Master cylinder repair kit;

All vehicles to KE/KF20000 (1) **521154**

0.7" bore.

Mk3 from KE/KF20001 (1) **GRK1077**

0.75" bore.

Clevis pin - Push rod (1) **PJ8808**Filler cap (1) **RTC253A**Seal - Filler cap (1) **606404A**

Clutch/brake fluid;

Unipart (DOT 3) (1 litre) (a/r) **GBF103**Silicone (0.5 litre) (a/r) **RX1327**Silicone (1.0 litre) (a/r) **RX1326****TANDEM (DUAL) LINE SYSTEM**

Note; Tandem brakes factory fitted to special order only.

Brake master cylinder;

All vehicles to KE/KF20000 (1) **213690**Mk3 from KE/KF20001 (1) **218947**

Master cylinder repair kit;

All vehicles to KE/KF20000 (1) **517662**Mk3 from KE/KF20001 (1) **RTC274**Reservoir & cap (1) **517333**

Clutch/brake fluid;

Unipart (DOT 3) (1 litre) (a/r) **GBF103**Silicone (0.5 litre) (a/r) **RX1327**Silicone (1.0 litre) (a/r) **RX1326**

## Brake Servo

**IMPORTANT NOTE:**

**Original Girling servo's part no. 313095, (fitted to late Mk3's only) are no longer available.**

The Lockheed (universal, remote mounted) brake servo kit that we list here (RH5272) is not a direct replacement for the original Girling servo, but can be used if the entire kit is fitted.

Brake servo kit (Lockheed/universal) (1) **RH5272****See Important Note above**

This universal, remotely mounted servo comes complete with brackets and fittings.

It can be retro\* fitted to any GT6 (Mk1, Mk2 &amp; Mk3), but NOT as a direct replacement for the factory fitted Girling servo.

Service/repair kit (Girling) (1) **RTC488**

Use only for original Girling type servo part no. 313095.

Vacuum hose - Manifold to servo (1) **159230**

For original Girling type servo only.

**COMPONENT & COMMISSION NUMBERS**

Where commission and/or component numbers are quoted in this parts catalogue (to help identify factory specification changes), they refer to components/parts when the vehicle was new and not subsequent replacements.







**FOR FIRMER  
BRAKE PEDAL  
PRESSURE,  
STAINLESS  
STEEL BRAIDED  
HOSES. CAR SET  
RG1292GR.  
ALSO AVAILABLE  
SINGULARLY.**



## Handbrake & Cable

### HANDBRAKE & FITTINGS

<i>Ratchet type handbrake.</i>	
Handbrake lever assembly	(1) <b>UKC6691</b>
Gaiter (Handbrake lever)	(1) <b>705789</b>
Grip (Lever)	(1) <b>UKC3918</b>
Spring (Fits on release rod/button)	(1) <b>104740</b>
Pawl	(1) <b>104737</b>
Pin (Pawl to lever)	(1) <b>104738</b>
Ratchet	(1) <b>148083</b>
Fulcrum pin	(1) <b>104743</b>
<i>Lever &amp; ratchet to mounting bracket.</i>	
Circlip (Fulcrum pin locating)	(1) <b>AS610032</b>
Washer (Circlip to fulcrum pin)	(1) <b>WA112081</b>

### HANDBRAKE CABLE & FITTINGS

Front cable (Short)	(1) <b>121766</b>
<i>Cable runs from handbrake lever to compensator lever UKC1788.</i>	
Rear (Main) Cable;	
<i>Cable runs from compensator to rear brakes.</i>	
Mk1 (NON-Rotoflex)	(1) <b>133915</b>
Mk2 & Mk3 (ROTOFLEX)	(1) <b>149353</b>
Mk3 (NON-Rotoflex)	(1) <b>159848</b>

### FRONT CABLE FITTINGS

Nut - Adjusting (Cable to fork)	(1) <b>GHF200</b>
Fork (Front cable to handbrake lever)	(1) <b>104749</b>
Nut - Square (Locates inside fork)	(1) <b>NQ2707</b>
Clevis pin (Fork to handbrake lever)	(1) <b>104750</b>
Split pin (Clevis pin retaining)	(1) <b>PC5</b>
Washer (Split pin to lever/fork)	(1) <b>GHF300</b>
Relay/equaliser lever (Inc bush)	(1) <b>UKC1788</b>
Bush only (For lever UKC1788)	(1) <b>121757</b>
Seal;	
Upper (Felt) (For bush 121757)	(1) <b>121760</b>
Lower (Rubber) (For bush 121757)	(1) <b>121755</b>
Pivot pin (Relay lever to body)	(1) <b>121759</b>
Tab washer (For pivot pin 121759)	(1) <b>121758</b>

### REAR CABLE FITTINGS

Compensator (Main cable to equaliser UKC1788)	(1) <b>121699</b>
Clevis pin (Compensator to equaliser)	(1) <b>PJ8807</b>
Split pin (For clevis pin PJ8807)	(1) <b>PC10</b>
Washer (For clevis pin PJ8807)	(1) <b>GHF301</b>
Pull-Off spring (Handbrake)	(2) <b>131806</b>
'L' bracket (Pull-off spring anchor)	(2) <b>131807</b>
Nut (For bracket 131807 - 2 per bracket)	(4) <b>GHF200</b>
Fork (Cable to operating lever)	(2) <b>104749</b>
Nut - Square (Locates inside fork 104749)	(2) <b>NQ2707</b>
Clevis pin (Fork to lever)	(2) <b>104750</b>
Split pin (Clevis pin retaining)	(2) <b>PC5</b>
Washer (Split pin to lever/fork)	(2) <b>GHF300</b>
Operating lever - Cable to wheel cylinder;	
Manually adjusted brakes (Rh & Lh)	(2) <b>123135</b>
Self adjusting brakes -	
Right hand	(1) <b>519800</b>
Left hand	(1) <b>519799</b>

## Brake Pipes & Hoses

### BRAKE HOSES

Front flexible hose;	
Standard	(2) <b>GBH203</b>
Goodridge (Braided)	(2) <b>GBH203GR</b>
Rear flexible hose;	
Standard	
Right hand	(1) <b>GBH203</b>
Left hand	(1) <b>GBH204</b>
Goodridge (Braided)	
Right hand	(1) <b>GBH203GR</b>
Left hand	(1) <b>GBH204GR</b>
Goodridge Brake Hose Set	(1) <b>RG1292GR</b>
<i>Car set inc, 4 braided hoses, see photo.</i>	

### BRAKE PIPE KITS

Copper brake pipe kit (Single line system);  
Car set; includes all brake pipes fully made up to correct length with imperial fittings, but not hoses.

Mk1 (NON-Rotoflex) -	
RHD	(1) <b>RG1194</b>
LHD	(1) <b>RG1194LHD</b>
Mk2 & Mk3 (ROTOFLEX) -	
RHD	(1) <b>RG1067</b>
LHD	(1) <b>RG1067LHD</b>
Mk3 (NON-Rotoflex)	
RHD	(1) <b>RG1068</b>
LHD	(1) <b>RG1068LHD</b>

Copper brake pipe kit (Tandem/Dual line system);  
Car set; includes all brake pipes fully made up to correct length with imperial fittings, but not hoses.

Mk1 (NON-Rotoflex) -	
RHD	(1) <b>RL1220</b>
LHD	(1) <b>RL1220LHD</b>
Junction/manifold - Brake pipe;	
3 way connector	(1) <b>BTB657</b>
4 way connector	(1) <b>565719</b>
Clip - Brake pipe;	
Plastic clip (Single)	(a/r) <b>GHF1192</b>
Plastic clip (Double)	(a/r) <b>625521A</b>

## BRAKE/CLUTCH FLUIDS

### BRAKE FLUID

Unipart (DOT 3) (1 litre)	(a/r) <b>GBF103</b>
Silicone (0.5 litre)	(a/r) <b>RX1327</b>
Silicone (1.0 litre)	(a/r) <b>RX1326</b>

### SILICONE BRAKE/CLUTCH FLUID

Unlike normal brake/clutch fluids, Silicone fluid does not absorb moisture.

This will avoid corrosion in the system (and under strenuous braking conditions tends not to boil).

Also, it won't harm paintwork if spilt.

*Note; before filling with Silicone fluid, the entire hydraulic system should be flushed out. Do not mix with standard fluid.*







## Steering Rack & Mounting

Steering rack (Includes gaiters, less track rod ends);

<b>RHD -</b>			
New	(1)	<b>306829</b>	
Reconditioned (Exchange)	(1)	<b>306829R</b>	
New (High ratio)	(1)	<b>306829HR</b>	
<b>LHD -</b>			
New	(1)	<b>306830</b>	
Reconditioned (Exchange)	(1)	<b>306830R</b>	
New (High ratio)	(1)	<b>306830HR</b>	
Track rod end (Inc nyloc nut)	(2)	<b>GSJ158</b>	
Nut (Track rod end to track rod 129961)	(2)	<b>128022</b>	
<b>Rack gaiter;</b>			
Right hand	(1)	<b>RTC2219</b>	
Left hand	(1)	<b>RTC2218</b>	
Pair	(1)	<b>RTC2218-9</b>	
Track rod & inner ball joint	(2)	<b>129961R</b>	
Steering knuckle (Rack to column shaft)	(1)	<b>FAM1718</b>	
Pinch bolt (Steering knuckle to rack/shaft)	(2)	<b>BH605101</b>	
Nut (For bolt BH605101)	(1)	<b>GHF272</b>	

### MOUNTINGS

<b>Rubber mounting (Rack to body)</b>			
Standard	(2)	<b>139386</b>	
Poly	(2)	<b>139386P</b>	
Reinforcing plate	(2)	<b>133875</b>	
'U' bolt/clamp	(2)	<b>156024</b>	
Nut - Nyloc (For 'U' bolt 156024)	(4)	<b>GHF222</b>	
Washer - Plain (For 'U' bolt 156024)	(4)	<b>GHF301</b>	

## MORE STOCK EVERY DAY

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.

## Steering Wheel & Fittings

### ORIGINAL

Original type steering wheel	(1)	<b>160038</b>
Nut - Wheel securing	(1)	<b>105438</b>
<b>Horn push;</b>		
Mk1 & Mk2 ('Shield' logo)	(1)	<b>150277</b>
Mk3 ('Triumph' logo)	(1)	<b>159761</b>
'Pencil' connector (Horn push)	(1)	<b>142534</b>
Clip - Horn push	(1)	<b>204741</b>
Slip ring/insulator	(1)	<b>608462</b>

### AFTERMARKET

Complete with boss & fittings.

<b>'Moto-Lita' Sports steering wheel &amp; boss;</b>		
13" (Woodrimmed - Flat)	(1)	<b>RR1170/13</b>
14" (Woodrimmed - Flat)	(1)	<b>RR1170/14</b>
13" (Leather - Flat)	(1)	<b>RR1173/13</b>
14" (Leather - Flat)	(1)	<b>RR1173/14</b>
<b>'Mountney' Sports steering wheel &amp; boss;</b>		
13" (Woodrimmed - Semi-dished)	(1)	<b>RL1466</b>

## STEERING RACK SOLID MOUNTING KIT



**Solid Mounting Kit (alloy) (1) RR1370**  
Replaces original rubber mountings and clamps. Provides more positive feel to steering. Note: also transmits more road noise and vibration.

## Steering Column & Fittings

Column lock & keys (Less switch);

NOTE: Steering column lock/ignition switch was offered as a factory fitted option for Mk1 & Mk2.

Mk1 & Mk2 (Factory option)	(1)	<b>132135</b>
Mk3 (to KE/KF20000) (Standard fit)	(1)	<b>219061/1</b>
Mk3 (from KE/KF20001) (Standard fit)	(1)	<b>UKC27191</b>
<b>Starter/ignition switch only;</b>		
Mk1 & Mk2 (Dash mounted)	(1)	<b>127651</b>
Mk3	(1)	<b>158459</b>
Lock barrel/key (Mk1 & Mk2)	(1)	<b>24G1345</b>
<b>Dash mounted</b>		
Shear bolts (Column lock)	(2)	<b>152597</b>
Shroud/cover (Steering lock)	(1)	<b>718813</b>

### STEERING SHAFT & FITTINGS

NOTE: Steering column lock/ignition switch was offered as a factory fitted option for Mk1 & Mk2.

Bearing (Upper & lower column)	(2)	<b>209423</b>
Upper steering column assembly	(1)	<b>155621</b>
Clip (Trafficator cancelling)	(1)	<b>140549</b>
Lower steering shaft	(1)	<b>209688</b>
Washer (Steering shaft)	(1)	<b>122719</b>
End cap (Steering shaft)	(1)	<b>122718</b>
Steering knuckle (Rack to column shaft)	(1)	<b>FAM1718</b>
Pinch bolt (Steering knuckle to rack/shaft)	(2)	<b>BH605101</b>
Nut (For bolt BH605101)	(1)	<b>GHF272</b>

### OUTER COLUMN & FITTINGS

Outer column tube	(1)	<b>154177</b>
Slip ring/insulator	(1)	<b>608462</b>
<b>Cover/Escutcheon (Column switches);</b>		
NOTE: Light switch only fits on left hand side of column.		
Lighting & Indicator (NON-overdrive)	(2)	<b>708479</b>
Mk1, Mk2 & Mk3 models. Rh or Lh.		
Overdrive & indicator switch (Rh)	(1)	<b>611974</b>
Mk1 & Mk2 only, when column mounted overdrive switch fitted		

Labels/instructions (for Covers);

Lighting (3 position) (Mk1)	(1)	<b>611013</b>
Dipswitch (2 position) (Mk2/Mk3)	(1)	<b>621968</b>
Indicator (All) (Rh fit)	(1)	<b>611011</b>
Spring clip (Upper/outer column clamp)	(1)	<b>609639</b>





## Engine Electrics - Major Units

### Alternator - Dynamo - Starter

Starter motor;		
Reconditioned (Exchange)	(1)	<b>GEU9405</b>
Upated high torque (see photo)	(1)	<b>GEU9405UR</b>
Solenoid (Starter motor)	(1)	<b>134174A</b>
Dynamo (Mk1 only) (Exchange)	(1)	<b>GXE3101</b>
Control box - Dynamo (Mk1 only)	(1)	<b>GEU6606</b>
Alternator - Reconditioned (Exchange);		
All alternators are Negative Earth, and are supplied less fan & pulley.		
Pulleys & fans are available if required for the following alternators only.		
Mk1 (11ac) (Factory option)	(1)	<b>GEU2202</b>
Mk1 Conversion Kit (16ACR)		<b>RV6043</b>
Mk2 & Mk3 (16ACR)	(1)	<b>GXE8211</b>
Fan belt;		
Mk1 (To KC/KD7905E)	(1)	<b>GCB11125</b>
Mk1 (Late) (From KC/KD7906E)	(1)	<b>GCB11088</b>
Mk2 (To KC76718)	(1)	<b>GCB11125</b>
Mk2 (From KC76719)	(1)	<b>GFB11162</b>
Mk3	(1)	<b>GFB11150</b>

## UPRATED HI-TORQUE STARTER MOTOR



Fits as direct replacement.  
Starts engine regardless of compression or temperature.  
Up to 200% more cranking power using up to 50% less current.

Upated Hi-Torque Starter motor (1)**GEU9405UR**  
All models. Outright sale, no exchange.



## Engine Electrics - Ignition System

### Plugs - Leads - Distributor - Coil.

#### DISTRIBUTOR

Distributor (Delco Remy) (Exchange);		
Mk1 - Recon (Delco Remy D202)	(1)	<b>213186R</b>
Mk2 - Recon (Delco Remy D200)	(1)	<b>215511R</b>
Mk3 -		
Recon (To KE10000 Delco Remy D200)	(1)	<b>215511R</b>
Recon (From KE10000 Delco Remy D204)	(1)	<b>218173R</b>
Distributor cap (All)	(1)	<b>GDC109</b>
Rotor arm (All)	(1)	<b>GRA2110</b>
Condenser (All)	(1)	<b>GSC104</b>
Contact breaker points (All)	(1)	<b>GCS105</b>
Screw (Contact breaker points)	(1)	<b>511842</b>
Low tension lead	(1)	<b>513994</b>

#### ELECTRONIC IGNITION KIT



**ELECTRONIC IGNITION KIT**  
Kit offers maintenance free ignition system (in place of contact points) with improved performance and fuel economy.

Newtronic/Piranha electronic ignition kit	(1)	<b>RG1255</b>
---	-----	---------------

#### PLUGS - LEADS - COIL

Spark plug		
Standard	(6)	<b>GSP4362</b>
Double copper core	(6)	<b>GSP6462</b>
Plug lead set		
Standard	(1)	<b>GHT142</b>
Silicone	(1)	<b>GHT142S</b>
Plug spanner	(1)	<b>GAT140</b>
Ignition coil;		
Standard -		
Mk1 & Mk2 (12 volt)	(1)	<b>GCL110</b>
Mk1 & Mk2 (12 volt)	(1)	<b>GCL110L</b>
Original Lucas.		
Mk3 (6 volt) (Ballast resistor type)	(1)	<b>GCL132</b>
Performance -		
Mk1 & Mk2 (12 volt)	(1)	<b>GCL110HP</b>
Mk3 (6 volt) (Ballast resistor type)	(1)	<b>GCL132HP</b>
Ballast resistor (Mk3 only)	(1)	<b>134176A</b>



PERFORMANCE IGNITION PARTS

## Windscreen Wiper/Washer System

Wiper motor (Less drive gear);		
Mk1	(1)	<b>515658R</b>
Mk2 & Mk3	(1)	<b>517621</b>
Drive gear (Wiper motor);		
Mk1	(1)	<b>513962</b>
Mk2 & Mk3	(1)	<b>520101</b>
Mounting bobbin -		
Wiper motor (Mk1)	(3)	<b>17H5431</b>
Seating pad -		
Wiper motor (Mk2/Mk3)	(1)	<b>150844A</b>
Holding strap -		
Wiper motor (Mk2/Mk3)	(1)	<b>BHA4790</b>
Wiper rack (All)	(1)	<b>RTC202A</b>
Wheel box;		
Mk1	(2)	<b>37H7738</b>
Mk2 & Mk3	(2)	<b>155430</b>
Bush kit - Wheel box (All)	(2)	<b>519988</b>
Nut - Outer (Wheel box)		
Hexagonal (early)	(2)	<b>RF4100</b>
Octagonal (late)	(2)	<b>520205</b>
Wiper arm;		
Mk1 (Silver) (Rh & Lh)	(2)	<b>130034</b>
Mk2/Mk3 (Silver) (Rh & Lh)	(2)	<b>UKC1285</b>
Mk2/Mk3 (Black) (Rh & Lh)	(2)	<b>UKC1285B</b>
Wiper blade;		
Mk1 (Silver)	(2)	<b>GWB112</b>
Mk2 (Silver)	(2)	<b>GWB118</b>
Mk3 (Black)	(2)	<b>GWB199B</b>
Mk3 (Silver)	(2)	<b>GWB199S</b>
Wiper switch only (Mk1) (Twin speed)	(1)	<b>143841</b>
Washer pump only - manual (Mk1)	(1)	<b>GWW110</b>
Knob - for pump GWW110	(1)	<b>609946</b>
Wiper switch/washer pump (Mk2 & Mk3);		
Lucas type	(1)	<b>155495L</b>
Knob (For switch 155495)	(1)	<b>725374</b>
Washer bottle (All)	(1)	<b>609172</b>
Mounting bracket (Bottle)	(1)	<b>RTC2392</b>
Washer pipe & jet kit	(1)	<b>RL1119</b>
Includes; 2 jets, 1 'T' piece, 1 grommet and 3 metres of tubing.		
Washer jet	(2)	<b>GWW802</b>
'T' piece	(1)	<b>612601</b>
Grommet	(1)	<b>61917</b>
Tubing (Sold per metre)	(a/r)	<b>GWW201M</b>
Non return valve	(1)	<b>618120</b>

## HELP US TO HELP YOU

If you are not sure which part/part number you require, to help ensure you receive the correct component, wherever possible please quote:

**MODEL, YEAR, CHASSIS AND/OR ENGINE NUMBER PLUS ANY COMPONENT INFORMATION.**



DESCRIPTION QTY REQ. PART NO.

HALOGEN HEADLIGHT  
CONVERSION KIT

## Headlamps

### HEADLIGHT UNIT (GLASS) & BULBS

Light unit (Sealed beam);

RHD (no pilot)	(2)	GLU132
RHD (with pilot)	(2)	GLU104
LHD (exc. France)	(2)	GLU133

Light unit (replacement bulb type);

LHD (no pilot)	(2)	GLU513
LHD (with pilot)	(2)	GLU515

Bulb (for GLU513/5) - non halogen;

Clear (45/40w)	(2)	GLB410
Clear (60/55w)	(2)	GLB2983
Cadmium yellow	(2)	GLB411

Halogen conversion kit;

RHD (with or without pilot)	(1)	RB7129
LHD (with or without pilot)	(1)	RB7082
LHD - France (pilot type)	(1)	RB7160

Light unit (Halogen type);

RHD (with or without pilot)	(2)	GLU583
LHD (with or without pilot)	(2)	RB7409

Halogen bulb (for above);

Clear (55/60w)	(2)	GLB472
Clear - Xenon (55/60w) (pair)	(1)	GLB472X
Clear - Up-rated (100/80w)	(2)	GLB484
Yellow (55/60w)	(2)	GLB476

### HEADLAMP BOWL & ADJUSTMENT

Backing bowl (Complete)	(2)	S5400
<i>Plastic outer bowl, steel inner seat &amp; outer rim (515218A)</i>		

Backing bowl

Inner seat only	(2)	S5400I
Outer only (in steel)	(2)	S5400S

Gasket - Bowl to body

	(2)	9403
--	-----	------

Headlamp adjuster kit

	(2)	BHM7058
--	-----	---------

Outer retaining rim

	(2)	515218A
--	-----	---------

*Screws to backing bowl.*

Screw - Rim retaining

	(6)	PJZ602
--	-----	--------

Cable &amp; connector (loom)

Sealed beam/no pilot	(2)	BAU2110
----------------------	-----	---------

Sealed beam/with pilot	(2)	BAU2111
------------------------	-----	---------

Bulb type/with pilot	(2)	27H5976
----------------------	-----	---------

Outer chrome rim

	(2)	119072
--	-----	--------

*Mk1 & Mk2 only. For Mk3 headlamp finisher refer to BODY PARTS & FITTINGS - Bonnet & Front Panels.*

### HEADLAMP STONE GUARDS

Headlamp Stoneguards (pair) (1) RR1175  
*Mk1 & Mk2 only. Clip on.*

DESCRIPTION QTY REQ. PART NO.



## Front Side/ Flasher Lamps

### GT6 MK1

Front side lamp assembly (Round)	(2)	121355
Lens only - Clear (Side lamp)	(2)	37H6928
Rubber boot/body	(2)	508162
Rim (Lens retainer)	(2)	7H5182
Bulb only	(2)	GLB207
Front flasher lamp assembly (Round)	(2)	121356
Lens only - Amber (Flasher lamp)	(2)	37H5520
Bulb only	(2)	GLB382

### GT6 MK2 & MK3

Front side/flasher lamp	(2)	UKC5992
Clear lens only;		
Curved	(2)	520083
Peaked	(2)	516308
Amber lens only;		
Curved	(2)	520082
Peaked	(2)	516306
Bulb only;		
Side	(2)	GLB989
Flasher	(2)	GLB382
Gasket	(4)	154049
<i>Lens to lamp base &amp; lamp to bodywork.</i>		
Chrome rim (Lens)	(2)	516304

DESCRIPTION QTY REQ. PART NO.



## Rear Lamps & Fittings

### GT6 MK1 & MK2

Rear stop/tail lamp assembly	(2)	217025
Lens only (Red)	(2)	511800
Screw - lens retaining	(2)	PMP308
Gasket;		
Lens to lamp	(2)	511802
Lamp to body	(2)	511803
Bulb only	(2)	GLB380
Rear flasher lamp assembly;		
Mk1 (Amber lens)	(2)	121356
Mk2 (Amber lens)	(2)	147551
Lens only - Rear flasher lamp;		
Mk1 (Amber lens)	(2)	37H5520
Mk2 (Amber lens)	(2)	516301
Bulb only	(2)	GLB382
Mounting plinth -		
Rear flasher lamp (Mk2)	(2)	147592
Reverse lamp assembly•	(2)	131608
Lens only (Clear)•	(2)	37H6928
Rim (Lens retaining)	(2)	510761
Bulb•	(2)	GLB382

*•Mk1 & Early Mk2 only. For Late Mk2 Reverse Lamp please refer to: Number Plate Lamp (Mk2).*

### GT6 MK3

Rear lamp assembly	(2)	TKC940
Rear lamp lens kit	(2)	TKC940L
<i>Includes 1 each of items shown with* below.</i>		
Lenses only;		
Flasher	(2)	RTC1176*
Stop/tail	(2)	RTC1177*
Reverse	(2)	RTC1174*
Gaskets;		
Lenses to lamp	(2)	520091*
Lamp to body	(2)	RTC1175*
Bulb holders;		
Flasher	(2)	518042
Stop/tail	(2)	518041
Reverse	(2)	518042
Kit of 6	(1)	RS2018
Bulbs;		
Flasher	(2)	GLB382
Stop/tail	(2)	GLB380
Reverse	(2)	GLB382
Nut - Rear lamp retaining	(10)	HN2005
Washer - Flat (For nut HN2005)	(10)	WP5
Washer - Spring (For nut HN2005)	(10)	WL205

REAR LAMP  
BULB HOLDER KIT - MK3 - RS2018



## Rear Number Plate Lamp

### MK1 & MK2 (MK2 to KC75000)

Number plate lamp (Chrome) (UK spec)	(1)	127916
Bulb only	(1)	GLB989
Lens only	(1)	601721A

### MK2 (MK2 from KC75001 - includes Reverse Lamp)

Reverse & No plate lamp housing	(1)	817385
Number plate lamp assembly	(2)	UKC7274
Button type lamp.		
Lens only (For No. plate lamp UKC7274)	(2)	510875
Bulb only (For No. plate lamp UKC7274)	(2)	GLB233
Rim-cover (For No. plate lamp UKC7274)	(2)	BAU1797
Reverse lamp assembly	(1)	153965
Lens only - Reverse lamp	(1)	510762
Bulbs only;		
Number plate	(2)	GLB501
Reverse lamp	(1)	GLB382

### MK3 (UK Spec) (Illustrated)

No. plate lamp assembly (Inc badge)	(1)	718028
Chrome cover only	(1)	519582
Gasket only (Cover to lamp base)	(1)	215823
'Triumph' badge complete	(1)	626859
Retaining clip	(3)	FR1202
For badge 626859 to chrome cover.		
'Triumph' badge/insert only	(1)	626859S
Self adhesive.		
Lens only;		
Right hand	(1)	518032
Left hand	(1)	518031
Bulb only	(2)	GLB207
Nut (Number plate lamp fixing)	(2)	HN2005
Washer - Spring (For nut HN2005)	(2)	WL205
Washer - Flat (For nut HN2005)	(2)	WC106041

### MK3 (USA Spec)

#### Vehicles to KF20000

No. plate lamp assembly (Inc badge)	(1)	718028
Located on bumper bar.		
Chrome cover only	(1)	519582
Gasket only (Cover to lamp base)	(1)	215823
'Triumph' badge (Complete)	(1)	626859
Retaining clip	(3)	FR1202
For badge 626859 to chrome cover.		
'Triumph' badge/insert only	(1)	626859S
Self adhesive.		
Lens only;		
Right hand	(1)	518032
Left hand	(1)	518031
Bulb only	(2)	GLB207

### Vehicles from KF20001

#### Number plate lamp;

Fitted directly onto bodywork, either side of number plate.

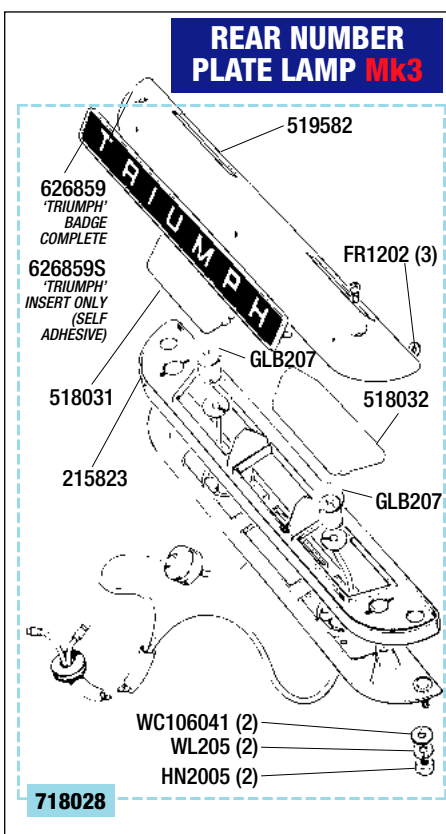
Chrome	(2)	PRC1229
Black	(2)	UKC9173
Bulb (Festoon)	(2)	GLB239

For lamps PRC1229/UKC9173.

## Cruise Lights - Front & Rear (USA Spec)

Cruise lamps fit on front & rear wing sides.

Cruise lamp kit (Front/rear)	(1)	RL1361
Includes 2 amber and 2 red cruise lamps.		
Cruise lamp only;		
Front - Amber	(2)	158561
Rear - Red	(2)	AEU1028



## Fog Lights

Front fog light (Pair)	(1)	RX1370
Rear fog light (Each)	(2)	RB7092

## Interior Lighting

See also; Switches & Controls - Miscellaneous.

Roof lamp	(1)	718574
Bulb (Festoon)	(1)	GLB239

Replacement bulb for both roof & tailgate lamp.



## Switches & Controls

### COLUMN MOUNTED SWITCHES - Mk1, Mk2 & Mk3

#### Steering column lock & keys (Less switch);

NOTE: Steering column lock/ignition switch was offered as a factory fitted option for Mk1 & Mk2.

Mk1 & Mk2 (Factory option)	(1)	132135
Mk3 (Standard fit) -		
to KE/KF20000	(1)	219061/1
from KE/KF20001	(1)	UKC27191
Starter/ignition switch only (Mk3)	(1)	158459
Shear bolts (Column lock)	(2)	152597
Shroud/cover (Steering lock)	(1)	718813
Lighting stalk/switch;		
Mk1 (3 position)	(1)	147278
Side, main, dip & flash.		
Mk2 & Mk3 (2 position)	(1)	152616
Main, dip & flash.		
Indicator stalk/switch	(1)	158966
Overdrive stalk/switch (Mk1 & Mk2)		
RHD	(1)	147280
LHD	(1)	147281
Cover/Escutcheon (Column stalks/switches);		
Lighting & Indicator	(2)	708479
NON-overdrive.		
Overdrive & indicator switch	(1)	611974
Mk1 & Mk2 only, when column mounted (right hand) overdrive switch fitted.		
Labels/instructions (for Covers);		
Lighting (3 position) (Mk1)	(1)	611013
Dipswitch (2 position) (Mk2 & Mk3)	(1)	621968
Indicator (All) (Rh column fitting)	(1)	611011
Horn push;		
Mk1 & Mk2 ('Shield' logo)	(1)	150277
Mk3 ('Triumph' logo)	(1)	159761
'Pencil' connector (Horn push)	(1)	142534
Clip - Horn push	(1)	204741
Slip ring/insulator	(1)	608462

### DASH MOUNTED SWITCHES - GT6 Mk1 (UK Spec)

Starter/ignition switch (Mk1)	(1)	127651
For Mk3 refer to column mounted switches.		
Barrel & keys only	(1)	2461345
Interior light switch (Toggle)	(1)	143843
Wiper switch (2 speed) (Toggle)	(1)	143841
Knob - Wiper switch	(1)	704875
Master light switch (Toggle)	(1)	145203
Heater fan switch (2 speed) (Toggle)	(1)	142592

### DASH MOUNTED SWITCHES - GT6 Mk2 & Mk3 (UK Spec)

Starter/ignition switch (Mk2)	(1)	127651
For Mk3 refer to column mounted switches.		
Barrel & keys only	(1)	2461345
Hazard warning lamp (Mk2 & Mk3)	(1)	156044
Heated rear window switch	(1)	150377
Interior light switch (Vertical Rocker)	(1)	150379
Master light switch (Vertical Rocker)	(1)	UKC8647
Wiper switch/washer pump (Mk2 & Mk3);		
Lucas type	(1)	155495L
Knob (For switch 155495)	(1)	725374

### MISCELLANEOUS SWITCHES - Mk1, Mk2 & Mk3

Oil pressure switch	(1)	GPS117
Temperature transmitter	(1)	GTR108
Brake light switch	(1)	134529
Overdrive switch (Mk3 only)	(1)	520999A
Located in gear lever knob.		
Reverse light switch	(1)	BAU1074A
Overdrive inhibitor switch	(1)	BAU1074A
Door courtesy light switch (Fits on 'A' post);		
Mk1 & Mk2	(2)	606240
Mk3 (Plastic)	(2)	AAU1876A
Tailgate courtesy light switch	(1)	AAU1876A



DESCRIPTION QTY REQ. PART NO.

**Relays - Fuses & Horns**

Horn;		
High note	(1)	<b>GGE164</b>
Low note	(1)	<b>GGE165</b>
Air horns (pair)	(1)	<b>RX1381</b>

**RELAYS & FUSES**

Relays;		
Horn	(1)	<b>CHM68</b>
Indicator/flasher unit	(1)	<b>GFU2124</b>
Hazard warning	(1)	<b>GFU2204</b>
Overdrive	(1)	<b>142169A</b>
Rear Lights dimming (Mk3 only)	(1)	<b>216112</b>
Voltage stabiliser (Speedo);		
Mk1 & Mk2	(1)	<b>128484</b>
Mk3	(1)	<b>148876A</b>
Resistor (For heater lever/control unit 622236)	(1)	<b>7H6926</b>
Fuse box (All) (Part of main harness)	(1)	<b>521030</b>
Cover - Fuse box (All)	(1)	<b>607201A</b>
Fuses (pack of 5)		
5 amp	(A/R)	<b>GFS3005</b>
10 amp	(A/R)	<b>GFS3010</b>
15 amp	(A/R)	<b>GFS3015</b>
20 amp	(A/R)	<b>GFS3020</b>
25 amp	(A/R)	<b>GFS3025</b>
35 amp	(A/R)	<b>GFS3035</b>

**Wiring Harness****UK & EUROPEAN**Main & body harness;  
Excludes headlight harness.

Mk1 -		
RHD	(1)	<b>RG1258</b>
LHD	(1)	<b>RG1259</b>
Mk2 -		
RHD (Single reverse light)	(1)	<b>RG1264</b>
RHD (Twin reverse light)	(1)	<b>RG1268</b>
LHD	(1)	<b>RG1265</b>
Mk3 -		
RHD (to KE20000)	(1)	<b>RG1274</b>
With ballast resistor for ignition coil.		
RHD (from KE20001)	(1)	<b>RG1275</b>
With resistor wire for ignition coil.		
LHD (to KE20000)	(1)	<b>RG1195</b>
With ballast resistor for ignition coil.		
LHD (from KE20001)	(1)	<b>RG1178</b>
With resistor wire for ignition coil.		
Headlight, side/flasher harness	(1)	<b>RL1570</b>
Not supplied with full harness, consists of 2 separate leads (RH & LH) that connect to main harness.		
Overdrive harness;		
Gearbox harness	(1)	<b>155985</b>
Gearlever harness	(1)	<b>153726</b>

**USA ONLY**Main & body harness;  
Excludes headlight harness.

Mk1	(1)	<b>RG1259</b>
Mk2 -		
with Single reverse light	(1)	<b>RG1265</b>
with Twin reverse light	(1)	<b>RG1281</b>
Mk3 -		
to KF20000	(1)	<b>RG1195</b>
With ballast resistor for ignition coil.		
from KF20001	(1)	<b>RG1178</b>
With resistor wire for ignition coil.		
Headlight, side/flasher harness	(1)	<b>RL1570</b>
Not supplied with full harness, consists of 2 separate leads (RH & LH) that connect to main harness.		
Overdrive harness;		
Gearbox harness	(1)	<b>155985</b>
Gearlever harness	(1)	<b>153726</b>

DESCRIPTION QTY REQ. PART NO.

**AIR HORNS RX1381****Instruments & Cables**

Speedometer - MPH (NON-Overdrive) (Recon);		
Mk1	(1)	<b>213514R</b>
Mk2	(1)	<b>215038R</b>
Mk3 -		
to KE/KF20000	(1)	<b>215038R</b>
from KE/KF20001	(1)	<b>218819R</b>
Speedometer - MPH (Overdrive) (Recon);		
Mk1	(1)	<b>213516R</b>
Mk2	(1)	<b>215042R</b>
Mk3 -		
to KE/KF20000	(1)	<b>215042R</b>
from KE/KF20001	(1)	<b>218823R</b>
Voltage stabiliser;		
Mk1 & Mk2	(1)	<b>128484</b>
Mk3	(1)	<b>148876A</b>
Speedometer cable;		
NON-Overdrive	(1)	<b>GSD111</b>
Overdrive	(1)	<b>GSD115</b>
Grommet (Speedo cable)	(1)	<b>600396</b>
Rev counter (Recon);		
Mk1	(1)	<b>213190R</b>
Rev counter 213190 has Flasher/Indicator Warning light.		
Mk2 & Mk3	(1)	<b>215044R</b>
Rev counter 215044 has Flasher/Indicator Warning light & Heated Rear Glass Warning Light.		
Rev counter cable	(1)	<b>144370</b>
Grommet (Rev counter cable)	(1)	<b>600396</b>
Fuel gauge (Recon);		
Mk1	(1)	<b>143577R</b>
Mk2 & Mk3 (Mk3 to KE/KF20000)	(1)	<b>150162R</b>
Mk3 (Mk3 from KE/KF20000)	(1)	<b>159611R</b>
Water temperature gauge (Recon);		
Mk1	(1)	<b>145002R</b>
Mk2 & Mk3	(1)	<b>150163R</b>
Bulbs (All Instrument illumination/warning)	(a/r)	<b>GLB987</b>

DESCRIPTION QTY REQ. PART NO.

**Battery & Fittings**

Battery (Wet charged);

Batteries NOT available by mail-order.

Mk1 & Mk2 (Premium)	(1)	<b>GBY5609</b>
Mk3 (Premium)	(1)	<b>GBY5606</b>
Battery conditioner	(1)	<b>RX1410</b>
Auto on/off - see accessories.		
Battery charger (6 & 12 volt - conventional)	(1)	<b>GAC7106</b>
Battery lead & clamp;		
'Positive' - (to solenoid);		
RHD	(1)	<b>516377</b>
LHD	(1)	<b>515873</b>
'Negative' (RHD or LHD)	(1)	<b>UKC1361</b>
Cable (solenoid to starter)		
RHD or LHD	(1)	<b>131114</b>
Battery bracket fixing kit	(1)	<b>RL1108</b>
Includes retaining bar, clamp rods & wing nuts.		
Battery fixings/clamps (Individual parts);		
Retaining bar	(1)	<b>142087</b>
Rod	(2)	<b>619864</b>
Wing nut	(2)	<b>132068</b>
Battery Tray/Box	(1)	<b>806707</b>
Mat - rubber (battery seating)	(1)	<b>613155</b>

**BATTERY CONDITIONER****The battery charger that turns on and off, automatically.**

Suitable for all 12 volt batteries (from 5AH to 100AH), this superb product constantly revitalises the battery cells - helping to extend cell life, without the danger of overcharging.

**Battery Conditioner Kit - RX1410**

Comes complete with all fittings &amp; operating instructions.

**LOOK AT THESE BENEFITS;**

- Designed to be left connected for long periods.
- Use without disconnecting vehicle electrics.
- L.E.D. battery condition display.
- Thermal cut-out facility.
- 12 month guarantee.

**Can also be used for these applications providing they use a 12 volt battery;**

Caravans, lawn mowers, motorbikes, motor boats, wheel chairs and general leisure use.

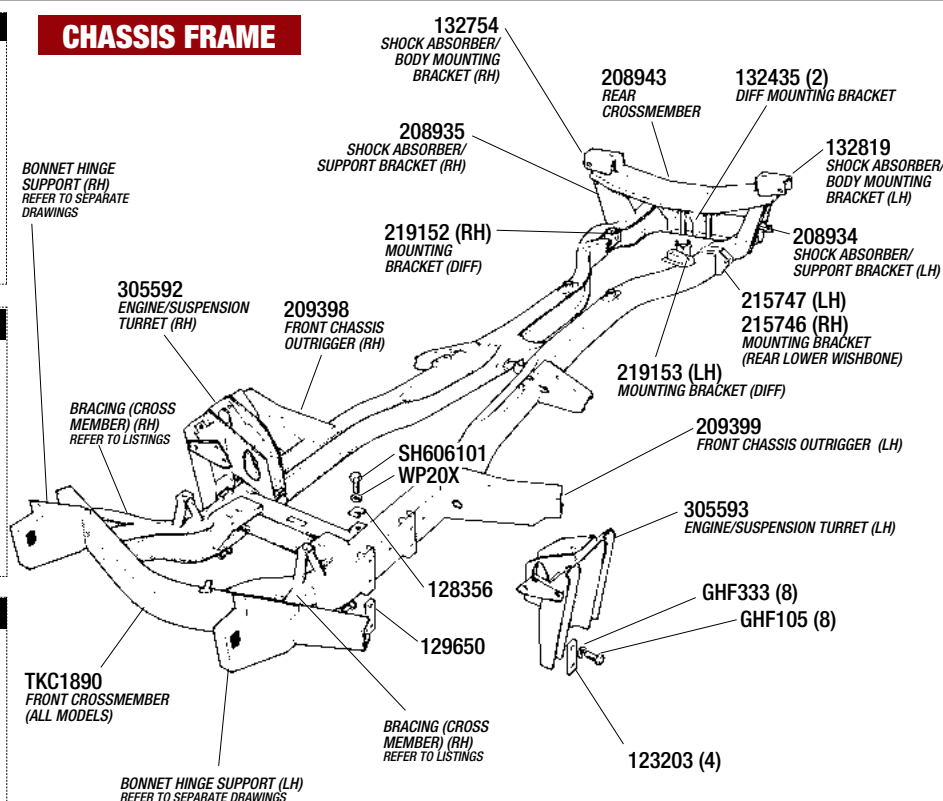
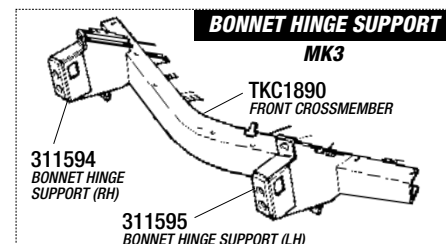
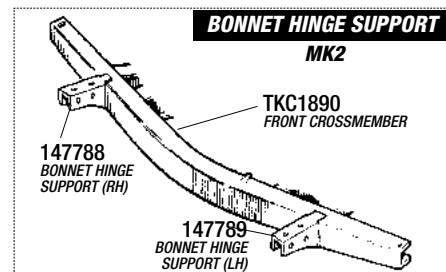
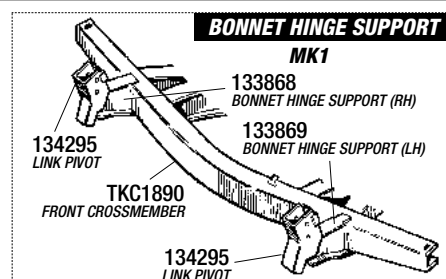
**BATTERY CHARGER GAC7106**

Conventional type 6v/12v

**OIL PRESSURE GAUGE KITS**

Oil pressure gauge kit (Inc gauge, pipe)	(1)	<b>RX1351/O</b>
Oil pressure and water temp gauge kit (inc. gauge, pipe)	(1)	<b>RX1351/OW</b>
Bracket (for remote mounting of gauge)	(1)	<b>RB7050</b>
Adaptor		
Oil pipe to block	(1)	<b>143943</b>
Temp sender to water pump housing	(1)	<b>11K2846</b>
Washer (copper) (for adaptor 11K2846)	(1)	<b>AED172</b>
'T' piece	(1)	<b>RX1352</b>
Required when fitting oil pressure gauge kit if retaining low pressure warning light.		
Oil pressure switch	(1)	<b>GPS117</b>





## Chassis Frame

### ALL MODELS

Chassis frame (Reconditioned);  
Enquire for availability.

UK specification (1) **PKC117R**

Mounting kit (Body to chassis) (1) **574245**

Includes mounting pads, bolts, washers & nuts.

Bonnet hinge support;

Mk1 -

Right hand (1) **133868**

Left hand (1) **133869**

Mk2 -

Right hand (1) **147788**

Left hand (1) **147789**

Mk3 -

Right hand (1) **311594**

Left hand (1) **311595**

Link pivot - Bonnet hinge support;

Mk1 models only (2) **134295**

Front crossmember (1) **TKC1890**

Excludes bonnet hinge supports.

Bracing - Crossmember;

Mk1 & Mk2 -

Right hand (1) **209439**

Left hand (1) **209440**

Mk3 -

Right hand (1) **218526**

Left hand (1) **218527**

Front chassis outrigger;

Right hand (1) **209398**

Left hand (1) **209399**

Mounting turret/bracket (Engine & suspension mounting);

Right hand (1) **305592**

Left hand (1) **305593**

Plate - stiffener (Turret mounting)

(4) **123203**

Setscrew (Turret mounting)

(8) **GHF105**

Washer - spring (For setscrew GHF105)

(8) **GHF333**

Plate (Drilled & tapped) (Turret mounting)

(4) **129650**

Shim (Suspension adjusting)

(A/R) **128356**

Setscrew (Adjustment shim)

(2) **SH606101**

Washer spring (for setscrew SH606101)

(2) **WP20X**

Mounting bracket (Rear axle);

Right hand (1) **219152**

Left hand (1) **219153**

Mounting bracket (Rear lower wishbone);

Right hand (1) **215746**

Left hand (1) **215747**

Support bracket (Rear shock absorber);

Right hand (1) **208935**

Left hand (1) **208934**

Diff mounting bracket (Rear)

(1) **132435**

Mounting bracket (Body & shock absorber);

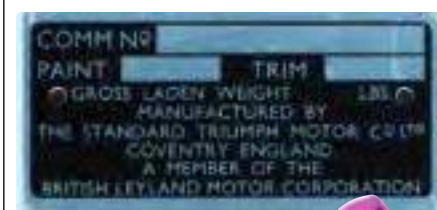
Right hand (1) **132754**

Left hand (1) **132819**

Rear upper crossmember (1) **208943**

Chassis/commission plate (1) **RL1431**

**CHASSIS PLATE - RL1431**



### DOOR GAP ADJUSTING TOOL RX1543

BOLTS BETWEEN 'A' POST AND 'B' POST TO MAINTAIN  
CORRECT DOOR OPERTURE SIZE WHEN REPLACING SILLS  
OR REPAIRING CHASSIS.





DESCRIPTION	QTY REQ.	PART NO.	DESCRIPTION	QTY REQ.	PART NO.	DESCRIPTION	QTY REQ.	PART NO.
-------------	----------	----------	-------------	----------	----------	-------------	----------	----------

## Front Panels & Bonnet

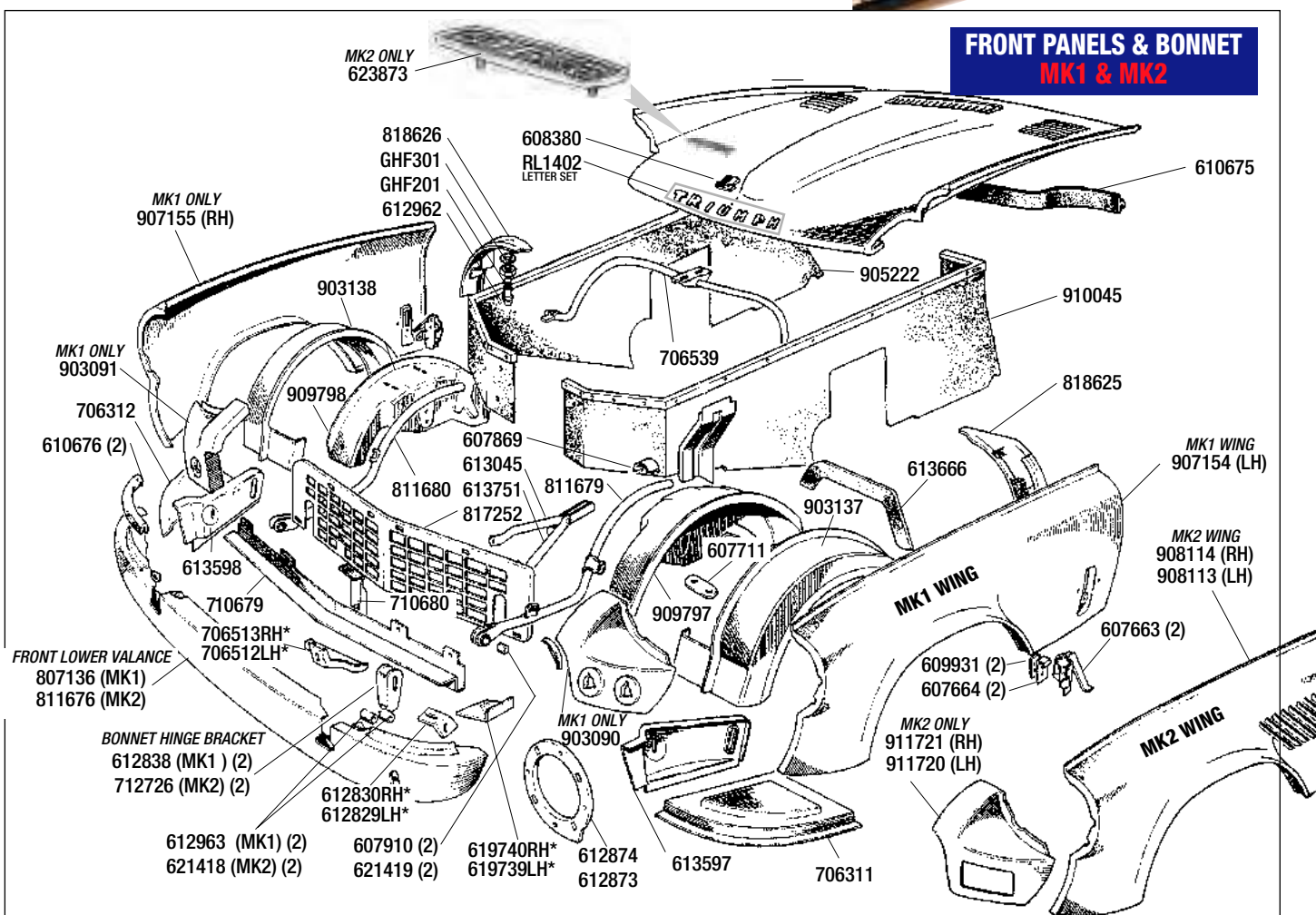
## MK1 & MK2

<b>Bonnet assembly (Mk2)</b> <i>Complete, ready to fit.</i>	<b>(1)</b>	<b>908116</b>
<b>Front wing;</b>		
<b>Mk1 -</b>		
Right hand	<b>(1)</b>	<b>907155</b>
Left hand	<b>(1)</b>	<b>907154</b>
<b>Mk2 (with Louvres) -</b>		
Right hand	<b>(1)</b>	<b>908114</b>
Left hand	<b>(1)</b>	<b>908113</b>
<b>Front wheel arches;</b>		
<b>Inner -</b>		
Right hand	<b>(1)</b>	<b>909798</b>
Left hand	<b>(1)</b>	<b>909797</b>
<b>Outer -</b>		
Right hand	<b>(1)</b>	<b>903138</b>
Left hand	<b>(1)</b>	<b>903137</b>
<b>Seal (Wheel arch - Rear)</b>	<b>(2)</b>	<b>613666</b>
<b>Clip (for seal 613666) (Not illustrated)</b>	<b>(18)</b>	<b>608520</b>
<b>'Nose' panel;</b>		
<b>Mk1 -</b>		
Right hand	<b>(1)</b>	<b>903091</b>
Left hand	<b>(1)</b>	<b>903090</b>
<b>Mk2 -</b>		
Right hand		
<b>Assembly</b>	<b>(1)</b>	<b>911721</b>
<b>Repair panel</b>	<b>(1)</b>	<b>911721R</b>
Left hand		
<b>Assembly</b>	<b>(1)</b>	<b>911720</b>
<b>Repair panel</b>	<b>(1)</b>	<b>911720R</b>
<b>Strengthener/filler 'D' panel ('Nose' to wheelarch);</b>		
Right hand	<b>(1)</b>	<b>706312</b>
Left hand	<b>(1)</b>	<b>706311</b>
<b>Closing panel (Grille aperture to wheelarch);</b>		
Right hand	<b>(1)</b>	<b>613598</b>
Left hand	<b>(1)</b>	<b>613597</b>

<b>Headlamp mounting ring;</b>		
Right hand	(1)	<b>612874</b>
Left hand	(1)	<b>612873</b>
<b>Bonnet catch-lever</b>	(2)	<b>607663</b>
<b>Fitting kit</b> ( <i>Bonnet catch</i> ) ( <i>Not illustrated</i> )	(1)	<b>607663FK</b>
<i>Includes all fixings required for both sides.</i>		
<b>Bonnet lock</b> ( <i>Not illustrated</i> )	(1pr)	<b>562116</b>
<i>Bonnet locks supplied in pairs only.</i>		
<b>Plate - Bonnet catch</b>	(2)	<b>607664</b>
<b>Washer (Catch plate)</b> ( <i>Not illustrated</i> )	(2)	<b>613474</b>
<b>Plate - Bonnet catch</b> ( <i>Tapped</i> )	(2)	<b>609931</b>
<b>Setscrew</b> • ( <i>Bonnet catch plates</i> )	(4)	<b>GHF117</b>
<b>Washer - Plain</b> ( <i>For setscrew GHF117</i> )	(4)	<b>WP127</b>
<b>Washer - Locking</b> ( <i>For setscrew GHF117</i> )	(4)	<b>GHF321</b>
<i>•Not illustrated.</i>		
<b>Locating cone/peg</b> ( <i>Bonnet</i> )	(2)	<b>612962</b>
<b>Nut</b> ( <i>For cone 612962</i> )	(2)	<b>GHF201</b>
<b>Washer</b> ( <i>For cone 612962</i> )	(2)	<b>GHF301</b>
<b>Plate*</b> ( <i>Bonnet locating peg</i> )	(2)	<b>612617</b>
<b>Bracket*</b> ( <i>Bonnet locating plate</i> )	(2)	<b>612616</b>
<i>*For illustration refer to; 'A' Post &amp; dash Panels.</i>		
<b>Reinforcing plate - Wing side</b> ( <i>Locates peg 612962</i> );		
Right hand	(1)	<b>818626</b>
Left hand	(1)	<b>818625</b>
<b>Front grille</b> ( <i>Black plastic</i> )	(1)	<b>817252</b>
<b>Channel</b> ( <i>Grille lower</i> )	(1)	<b>710679</b>
<b>Support bracket - Channel</b>	(1)	<b>710680</b>
<b>Front lower panel/valance;</b>		
Mk1	(1)	<b>807136</b>
Mk2	(1)	<b>811676</b>
<b>Seal - Front lower panel/valance to bonnet;</b>		
Mk1 & Mk2	(2)	<b>610676</b>
<b>Bonnet hinge/pivot bracket;</b>		
<i>Illustration shows Mk1 type bracket.</i>		
Mk1	(2)	<b>612838</b>
Mk2	(2)	<b>712726</b>
<b>Tube/spacer</b> ( <i>Bonnet hinge bracket to body</i> );		
Mk1	(2)	<b>612963</b>
Mk2	(2)	<b>621418</b>
<b>Spacer</b> ( <i>Bracket to bonnet tube</i> );		
Mk1	(2)	<b>607910</b>
Mk2	(2)	<b>621419</b>

DESCRIPTION	QTY REQ.	PART NO.
<b>Bonnet stay rod;</b>		
Upper	(1)	<b>613045</b>
Lower	(1)	<b>613751</b>
<b>Bonnet pivot tube;</b>		
Right hand	(1)	<b>811680</b>
Rear - Centre	(1)	<b>706539</b>
Left hand	(1)	<b>811679</b>
<b>Clamp plate</b> ( <i>Bonnet tube to wheelarch</i> )	(4)	<b>607869</b>
<b>Backing plate</b> ( <i>Bonnet tube to wheelarch</i> )	(4)	<b>607711</b>
<b>Valance board</b> ( <i>Engine bay</i> );		
<i>Right hand</i>	(1)	<b>905222</b>
<i>Left hand</i>	(1)	<b>910045</b>
<b>Seal</b> ( <i>Bonnet to bulkhead</i> )	(1)	<b>610675</b>
<b>'Triumph' shield badge</b> ( <i>Mk1 only</i> )	(1)	<b>608380</b>
<b>'Triumph' letter set</b> ( <i>Mk1 only</i> )	(1 set)	<b>RL1402</b>
<i>Includes 7 letters &amp; fasteners.</i>		
Letter 'T'	(1)	<b>703862</b>
Letter 'R'	(1)	<b>703863</b>
Letter 'I'	(1)	<b>703864</b>
Letter 'U'	(1)	<b>703865</b>
Letter 'M'	(1)	<b>703866</b>
Letter 'P'	(1)	<b>703867</b>
Letter 'H'	(1)	<b>703868</b>
<b>'GT6 Mk 2' badge</b>	(1)	<b>623873</b>
<b>Badge fasteners</b>	(A/R)	<b>GHF1532</b>
<b>'Triumph Laurel' leaf transfer</b> ( <i>Optional fitting</i> );		
Black ( <i>Not illustrated</i> )	(a/r)	<b>XKC3700</b>
Gold ( <i>Not illustrated</i> )	(a/r)	<b>XKC3702</b>
Silver ( <i>Not illustrated</i> )	(a/r)	<b>XKC3701</b>
Red ( <i>Not illustrated</i> )	(a/r)	<b>RB7222</b>

**FRONT GRILLE MK1 & MK2 - 817252**  
**BRAND NEW!**



**\*ITEMS SHOWN ARE NOT ITEMISED IN THE PARTS LISTINGS.**



# Front Panels & Bonnet

<b>Mk3</b>		
<b>BONNET - WINGS &amp; ARCHES</b>		
Bonnet assembly	(1)	913766
Front wing - Mk3;		
Right hand	(1)	909664
Left hand	(1)	909663
Front wheel arches;		
Inner -		
Right hand	(1)	909798
Left hand	(1)	909797
Outer -		
Right hand	(1)	909352
Left hand	(1)	909351
Seal - wheel arch (rear)	(2)	613666
Clip - for seal above	(18)	608520
Stiffener panel ( <i>Bonnet - front</i> )	(1)	815010
Headlamp mounting panel;		
Assembly -		
Right hand	(1)	818872
Left hand	(1)	818871
Repair panel - Base only -		
Right hand	(1)	818872B
Left hand	(1)	818871B
Reinforcing plate - Wing side ( <i>Locates peg 612962</i> );		
Right hand	(1)	818626
Left hand	(1)	818625
Bonnet pivot tube;		
Right hand	(1)	911108
Rear - Centre	(1)	911150
Left hand	(1)	911107
Locating cone/peg ( <i>Bonnet</i> )	(2)	612962
Nut ( <i>For cone 612962</i> )	(2)	GHF201
Washer ( <i>For cone 612962</i> )	(2)	GHF301
Plate* ( <i>Bonnet locating peg</i> )	(2)	612617

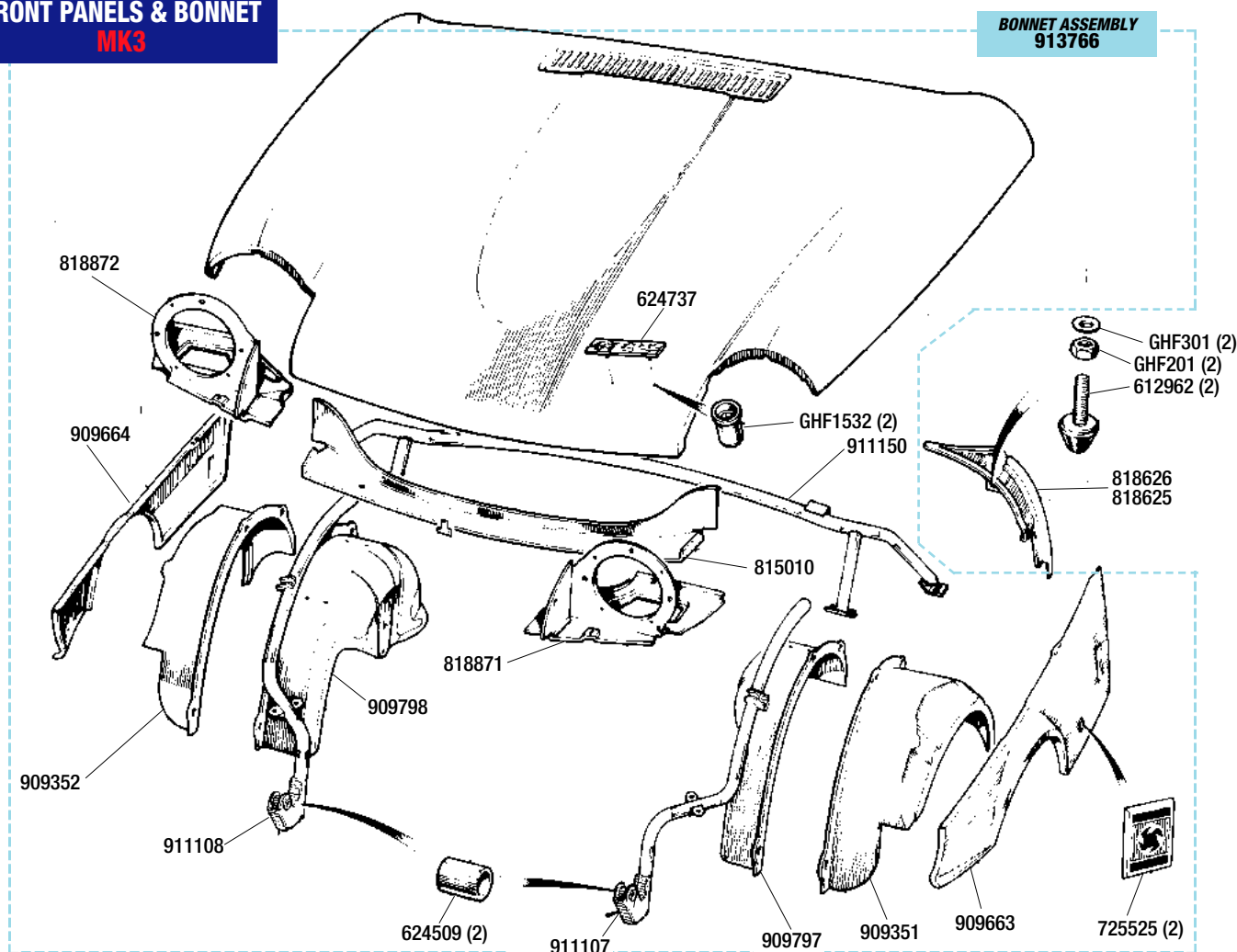
## BONNET ASSEMBLY GT6 MK3 - 913766.



Bracket* ( <i>Bonnet locating plate</i> )	(2)	612616	'Triumph Laurel' leaf transfer ( <i>Optional fitting</i> );	
*For illustration refer to; 'A' Post & dash Panels.			Black ( <i>Not illustrated</i> )	(a/r) XKC3700
Bush ( <i>Bonnet tube to hinge</i> )	(2)	624509	Gold ( <i>Not illustrated</i> )	(a/r) XKC3702
'GT6 Mk 3' badge	(1)	624737	Silver ( <i>Not illustrated</i> )	(a/r) XKC3701
Fasteners ( <i>Badge</i> )	(2)	GHF1532	Red ( <i>Not illustrated</i> )	(a/r) RB7222
Blue 'BL' badge ( <i>Stick-on</i> )	(2)	725525		

## FRONT PANELS & BONNET MK3

## BONNET ASSEMBLY 913766





DESCRIPTION QTY REQ. PART NO.

## **Mk3** **BONNET HINGE & PIVOT - FITTINGS & CATCH**

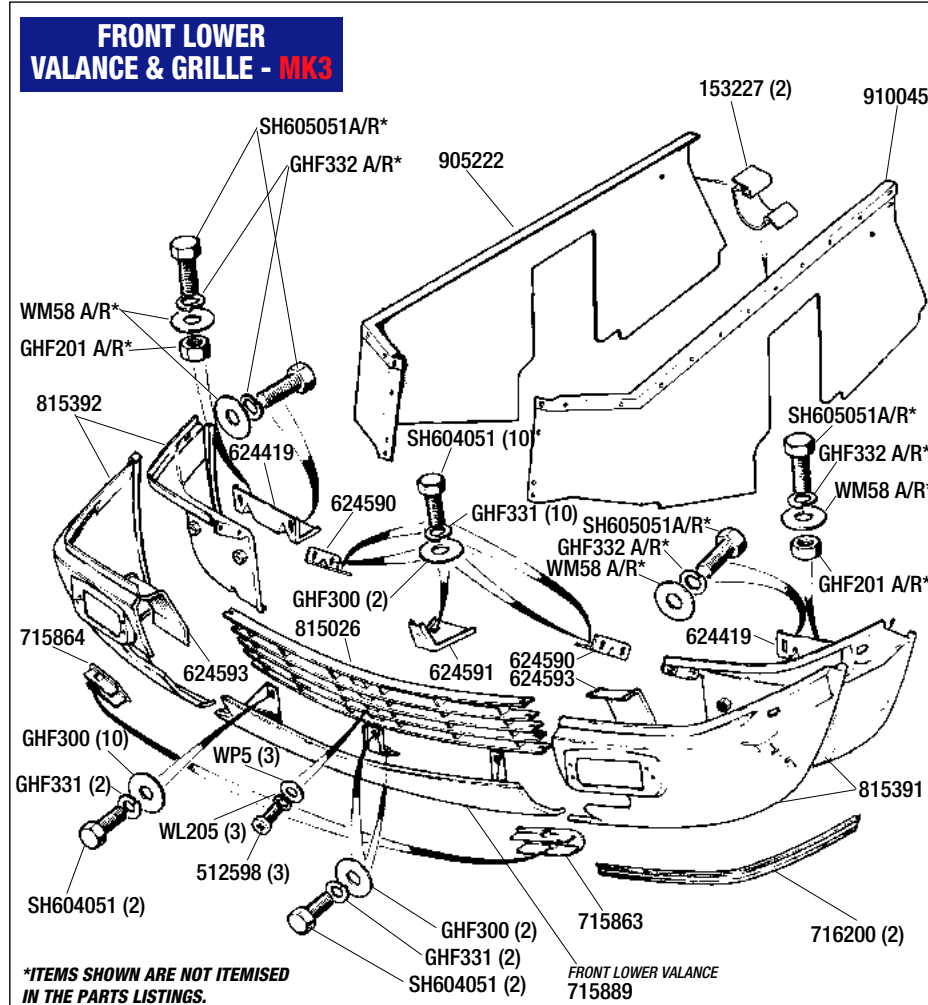
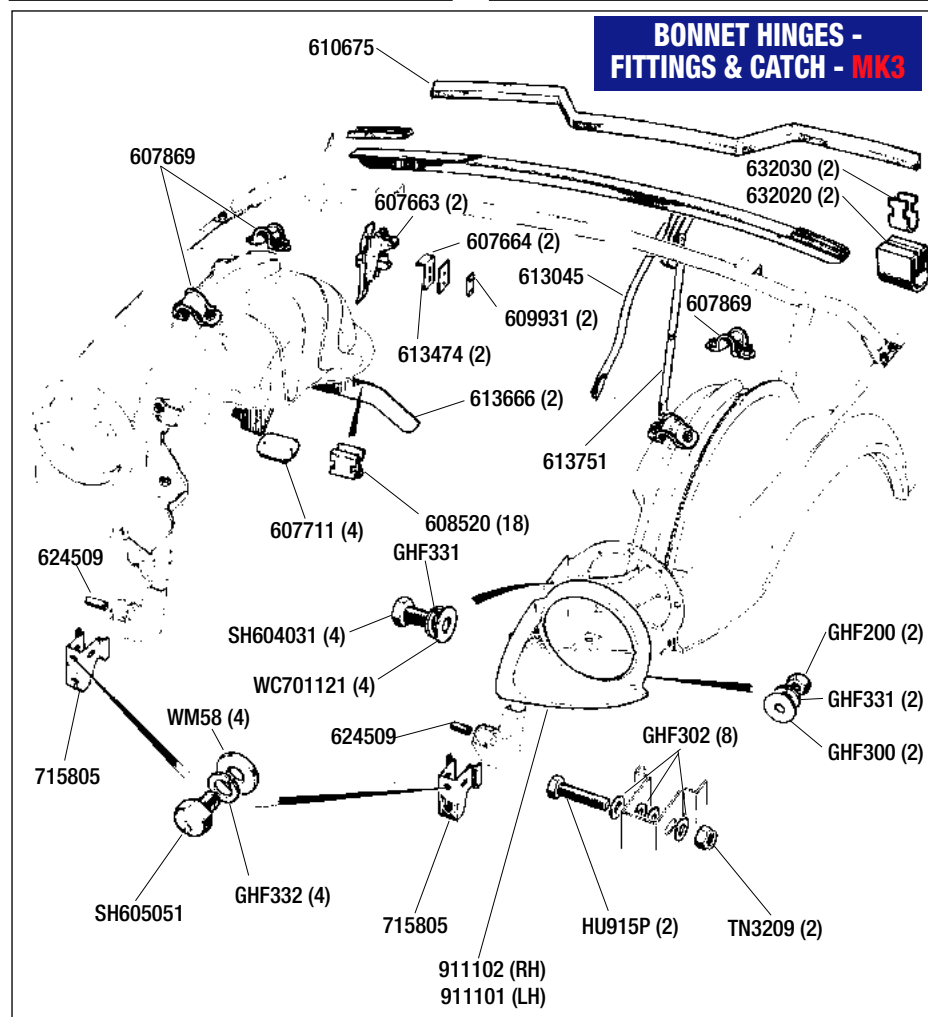
Bonnet catch-lever	(2)	607663
Fitting kit (Bonnet catch) (Not illustrated)	(1)	607663FK
<i>Includes all fixings required for both sides.</i>		
Bonnet lock (Not illustrated)	(1pr)	562116
<i>Bonnet locks supplied in pairs only.</i>		
Plate - Bonnet catch	(2)	607664
Washer (Bonnet catch plate) (Not illustrated)	(2)	613474
Plate - Bonnet catch (Tapped)	(2)	609931
Setscrew (Bonnet catch plates)	(4)	GHF117
Washer - Plain (For setscrew GHF117)	(4)	WP127
Washer - Locking (For setscrew GHF117)	(4)	GHF321
<i>Not illustrated.</i>		
Headlamp cowl;		
Right hand	(1)	911102
Left hand	(1)	911101
Nut (Headlamp cowl)	(2)	GHF200
Washer - Spring (For nut GHF200)	(2)	GHF331
Washer - Flat (For nut GHF200)	(2)	GHF300
Setscrew (Headlamp mounting panel)	(4)	SH604031
Washer - Spring (For setscrew SH604031)	(4)	GHF331
Washer - Flat (For setscrew SH604031)	(4)	WC701121
Bonnet hinge/pivot bracket	(2)	715805
Setscrew (Hinge bracket to body)	(4)	SH605051
Washer - Spring (For setscrew SH605051)	(4)	GHF332
Washer - Flat (For setscrew SH605051)	(4)	WM58
Tube/spacer (Bonnet pivot)	(2)	624509
Setscrew (Bonnet pivot)	(2)	HU915P
Washer - Flat (For setscrew HU915)	(8)	GHF302
Nut - Spring (For setscrew HU915)	(2)	TN3209
Seal (Wheel arch rear)	(2)	613666
Clip (Locates seal 613666)	(18)	608520
Clamp plate (Bonnet tube to wheelarch)	(4)	607869
Backing plate (Bonnet tube to wheelarch)	(4)	607711
Bonnet stay rod;		
Upper	(1)	613045
Lower	(1)	613751
Seal (Bonnet to bulkhead)	(1)	610675
Protector strip	(2)	632020
Retaining clip (For strip 632030)	(2)	632030

## **Mk3** **FRONT LOWER VALANCE & GRILLE**

Front lower valance		
Steel	(1)	715889
Fibreglass	(1)	715889FG
Front spoiler;		
<i>(Fitted from KE20000 - NOT illustrated)</i>		
Original - Plastic	(1)	GLZ608
Original - Fibreglass	(1)	GLZ608FG
Fitting kit for above	(1)	GLZ608FK
Front 1/4 valance;		
Right hand		
Steel	(1)	815392
Fibreglass	(1)	815392FG
Left hand		
Steel	(1)	815391
Fibreglass	(1)	815391FG
Fitting kit (1/4 valance) (Per side)	(2)	RL1383
<i>Includes 1 of each brackets (624419 &amp; 624590), and all necessary fixings.</i>		
Seal (Valance to bonnet)	(2)	716200
Mounting brackets;		
Valance - Outer	(2)	624419
Valance & grille	(2)	624590
Grille - Outer	(2)	624593
Grille - Centre	(1)	624591
Setscrew	(10)	SH604051
Washer - Spring	(10)	GHF331
Washer - Plain	(10)	GHF300
Front grille	(1)	815026
Outer grille section;		
Right hand	(1)	715864
Left hand	(1)	715863
Screw (Grille centre)	(3)	512598
Washer - Spring	(3)	WL205
Washer - Flat	(3)	WP5
Setscrew (Centre valance & grille)	(4)	SH604051
Washer - Spring	(4)	GHF331
Washer - Plain	(4)	GHF300
Valance board (Engine bay);		
Right hand	(1)	905222
Left hand	(1)	910045
Clip	(2)	153227

Mk3 only, wiring harness to valance boards.

DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO.



\*ITEMS SHOWN ARE NOT ITEMISED IN THE PARTS LISTINGS.



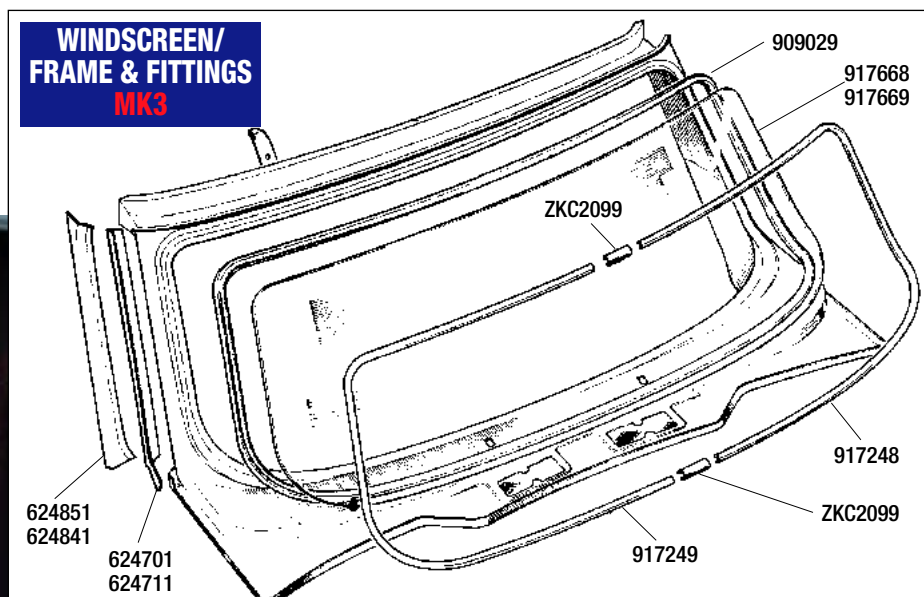
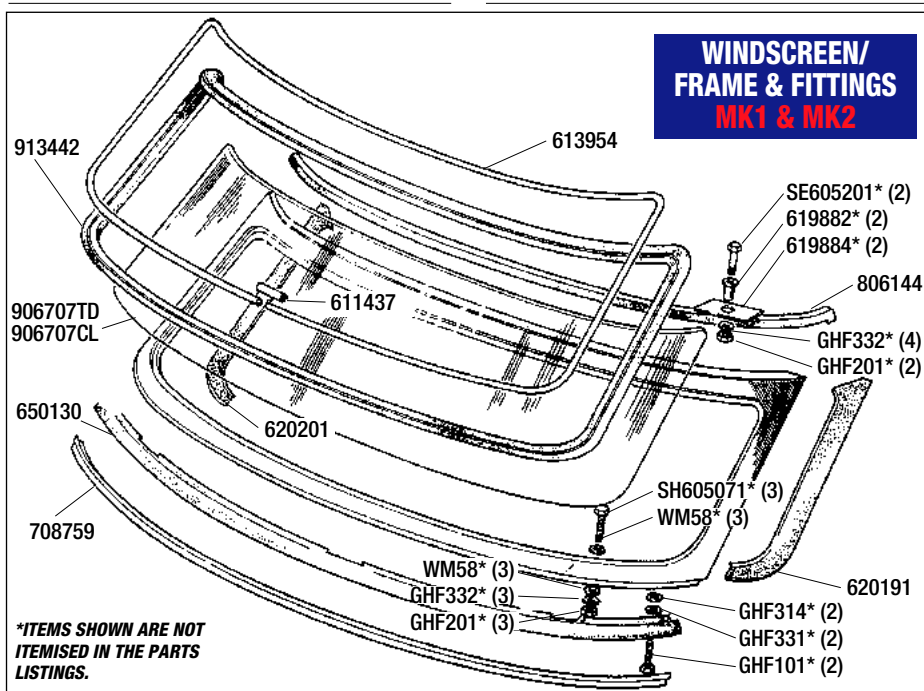
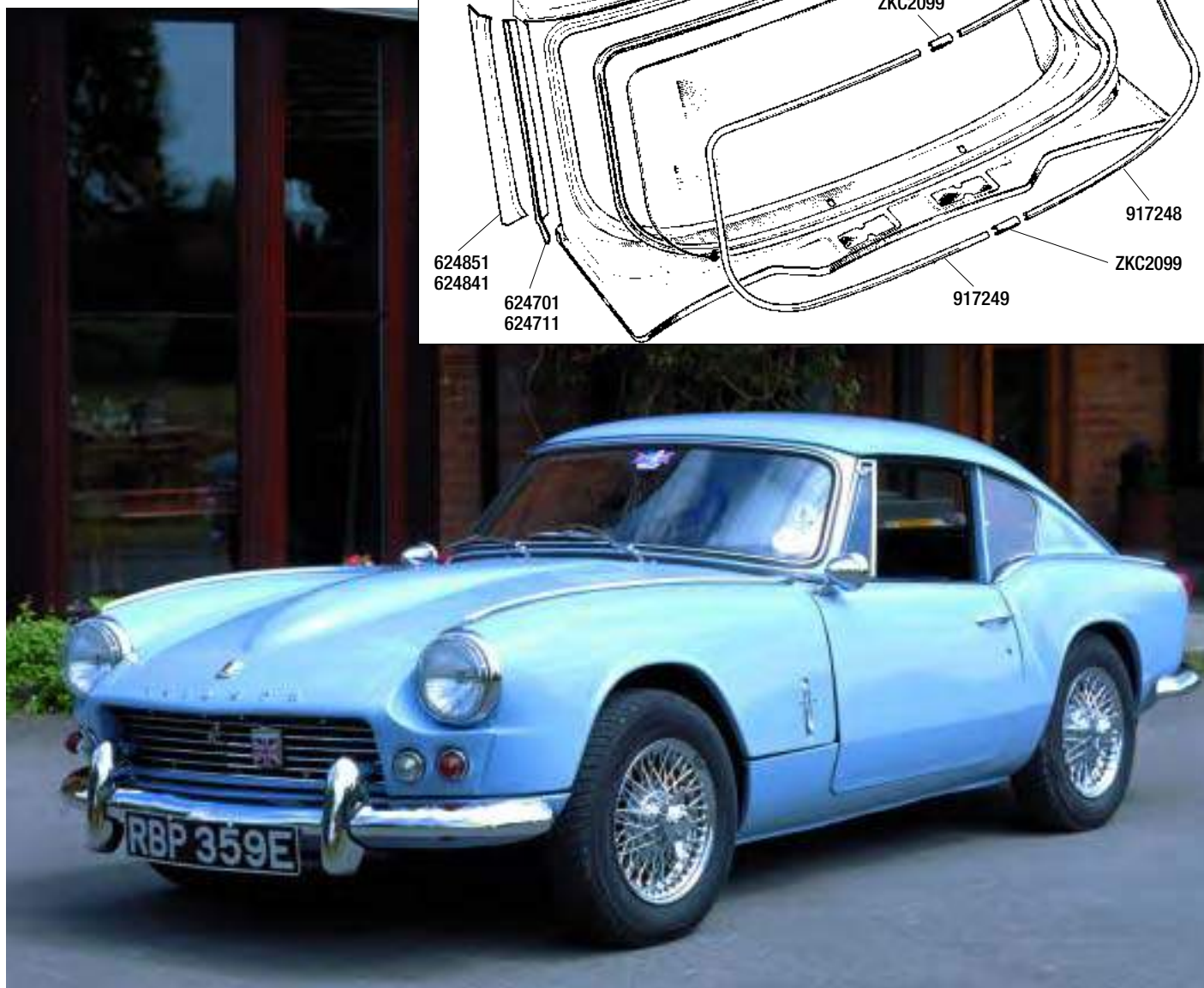
**Mk1 & Mk2 models See also: 'A' Post & Dash Panels.**

**Windscreen - Laminated;**

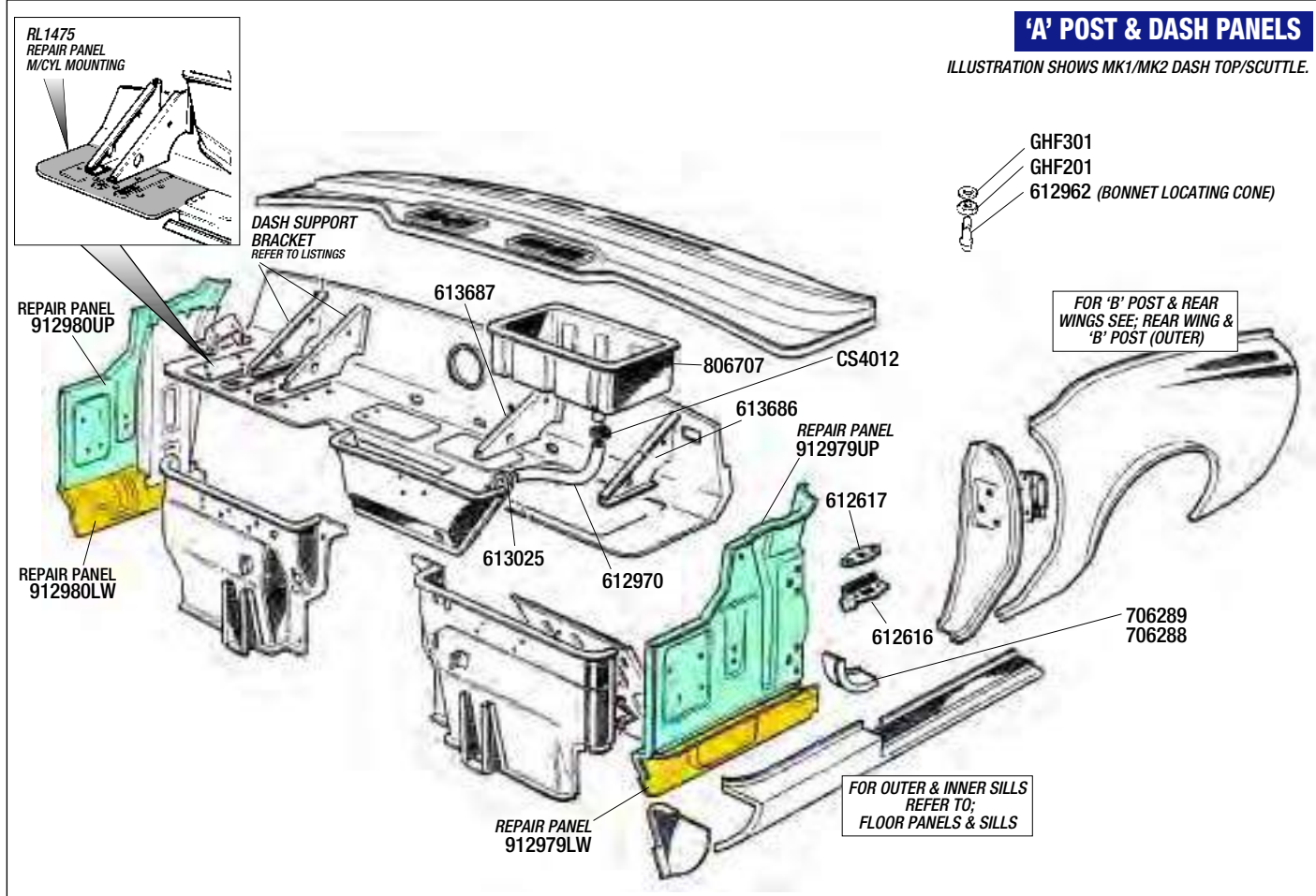
Clear	(1)	<b>906707C</b>
Tinted	(1)	<b>906707T</b>
Windscreen seal/rubber	(1)	<b>913442</b>
Finisher ( <i>Fits in seal 913442</i> )	(1)	<b>613954</b>
Clip - Finisher	(1)	<b>611437</b>
Seal ( <i>Windscreen frame to body</i> );		
Upper ( <i>Frame to roof panel</i> )	(1)	<b>806144</b>
Lower ( <i>Frame to body</i> )	(1)	<b>650130</b>
Outer trim/finishers;		
Right hand	(1)	<b>620201</b>
Left hand	(1)	<b>620191</b>
Lower trim/finisher	(1)	<b>708759</b>

**Windscreen - Laminated:**

Clear	(1)	<b>917668</b>
Tinted	(1)	<b>917669</b>
Windscreen seal/rubber	(1)	<b>909029</b>
Finisher ( <i>Fits in seal 909029</i> );		
Right hand	(1)	<b>917249</b>
Left hand	(1)	<b>917248</b>
Clip - Finisher	(2)	<b>ZKC2099</b>
Gutter (Drip channel);		
Right hand	(1)	<b>624711</b>
Left hand	(1)	<b>624701</b>
Trim/cover ( <i>Black</i> );		
Right hand	(1)	<b>624851</b>
Left hand	(1)	<b>624841</b>







## 'A' Post & Dash Panels

See also; Floor Panels & Sills.

### ALL MODELS

'A' post repair panels;

Right hand -

Upper (includes captive plates)

(1) 912980UP

Lower

(1) 912980LW

Left hand -

Upper (includes captive plates)

(1) 912979UP

Lower

(1) 912979LW

Filler panel ('A' post lower);

Right hand

(1) 706289

Left hand

(1) 706288

Master cylinder mounting  
repair panel

(1) RL1475

Dash support bracket

Right hand

RHD

(1) 621707

LHD

(1) 613685

Left hand

RHD

(1) 612981

LHD

(1) 621706

Support gusset (battery box /bulkhead)

Right hand

(1) 613687

Left hand

(1) 613686

Locating cone/peg (Bonnet)

(2) 612962

Nut (For cone 612962)

(2) GHF201

Washer (For cone 612962)

(2) GHF301

Plate (Bonnet locating peg)

(2) 612617

Bracket (Bonnet locating plate)

(2) 612616

Battery box

(1) 806707

Mat - rubber (Battery seating)

(1) 613155

Drain hose

(1) 612970

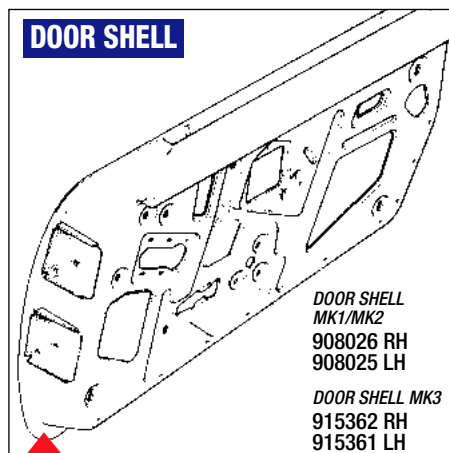
Hose clip

(1) CS4012

Grommet (Drain hose)

(1) 613025

## DOOR SHELL



## Door Shell

Door shell;

Mk1 & Mk2

Right hand

(1) 908026

Left hand

(1) 908025

Mk3

Right hand

(1) 915362

Left hand

(1) 915361

Door skin only (Not illustrated);

Mk1 & Mk2

Right hand

(1) RL1369

Left hand

(1) RL1368

Mk3

Right hand

(1) RL1129

Left hand

(1) RL1128

Door bottom (Repair panel) (Not illustrated);

All models

Right hand

(1) RL1253

Left hand

(1) RL1252

Sound deadening pad

(a/r) RB7145

Self adhesive (21"x8"). Fits on inside of door skin, use as required.

Door gap adjusting tool

(1) RX1543



DOOR MIRRORS - BLACK OR CHROME

## Door Mirrors

Door mirror;

Chrome

Right hand (Complete)

(1) GAM213

Left hand (Complete)

(1) GAM214

Black

Right hand (Complete)

(1) GAM261

Left hand (Complete)

(1) GAM262

'Bullet' door mirror (Complete) Rh & Lh

(2) GAM105



BULLET STYLE  
DOOR MIRRORS  
GAM105



## Door Glass & Fittings

Drop glass;		
Clear -		
Right hand	(1)	810042
Left hand	(1)	810041
Tinted -		
Right hand	(1)	825046
Left hand	(1)	825045
Outer waist seal (Top)	(2)	612792
<i>Requires slight trimming to fit.</i>		
Clip (Outer waist seal)	(14)	613169
Inner waist seal (Top)	(2)	612806
Clip (Inner waist seal)	(8)	GHF1582
Lift channel - Drop glass	(2)	713035
Rubber Seat (Lift channel)	(2)	617164
Guide - Drop glass (Rear);		
Right hand	(1)	710195
Left hand	(1)	710194
Channel Felt (Drop glass guide);		
Rear	(2)	710650
Front	(2)	710651

## Door Checkstrap & Hinges

Door hinge assembly	(4)	607824
Hinge pin only	(4)	607823
Washer/gasket (Hinge to body)	(4)	610042
Setscrew (Hinge to door)	(8)	SH605071
Setscrew (Hinge to door)	(4)	SF605061
Setscrew (Hinge to body)	(12)	SH605071
Washer - Spring	(24)	GHF332
Door check strap	(2)	613024
Rivet (Check strap to body)	(2)	613239
Rubber seal (Check strap)	(2)	602821

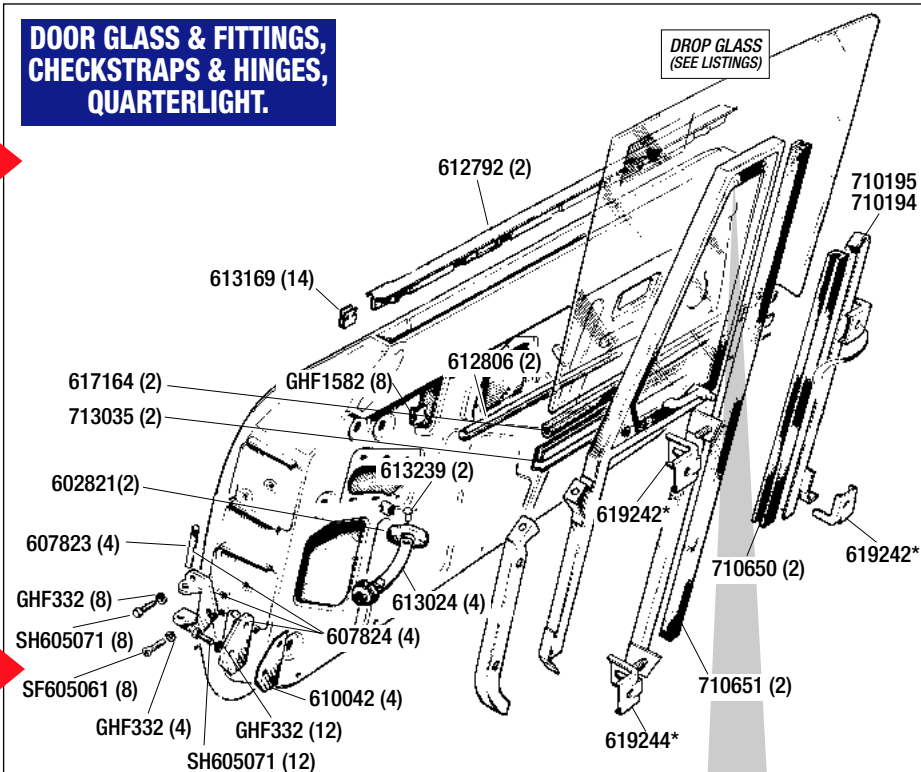
## Quarterlight

Quarterlight assembly;		
Clear glass -		
Right hand	(1)	810313
Left hand	(1)	810312
Tinted glass -		
Right hand	(1)	820851
Left hand	(1)	820850
Pivot - Quarterlight top (Outer);		
Right hand	(1)	574093
Left hand	(1)	574092
Quarterlight glass only;		
Clear -		
Right hand	(1)	574064
Left hand	(1)	574063
Tinted -		
Right hand	(1)	820855
Left hand	(1)	820854
Rubber seal - Quarterlight glass;		
Right hand	(1)	574099
Left hand	(1)	574098
Cover - Top channel	(2)	609143

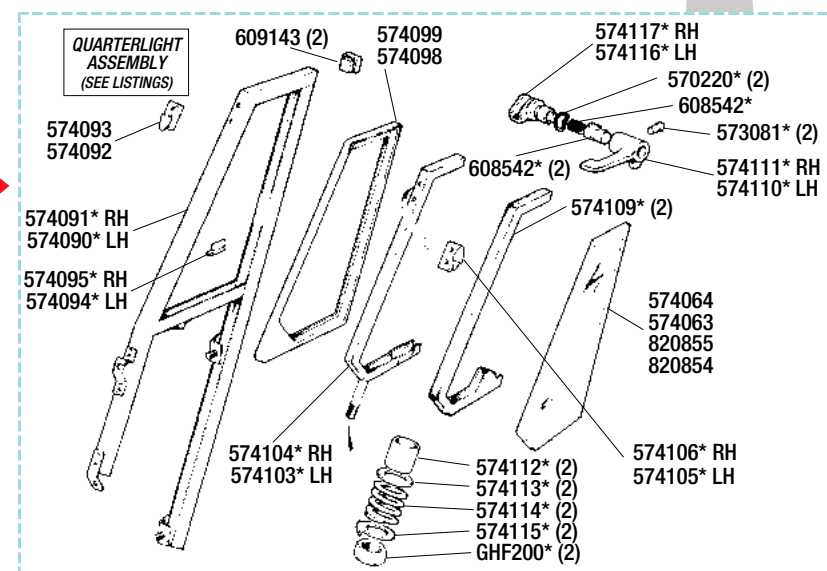
## Door Aperture Seals

Seal - Door surround (Rubber/bristle);		
All colours	(2)	RX3002
<i>Colours available: Black, Beige, Blue, -Grey, Shadow Blue, Chestnut, Red &amp; Tan.</i>		
Sill weatherseal	(2)	620656
'A' post weatherseal	(2)	630755

## DOOR GLASS & FITTINGS, CHECKSTRAPS & HINGES, QUARTERLIGHT.

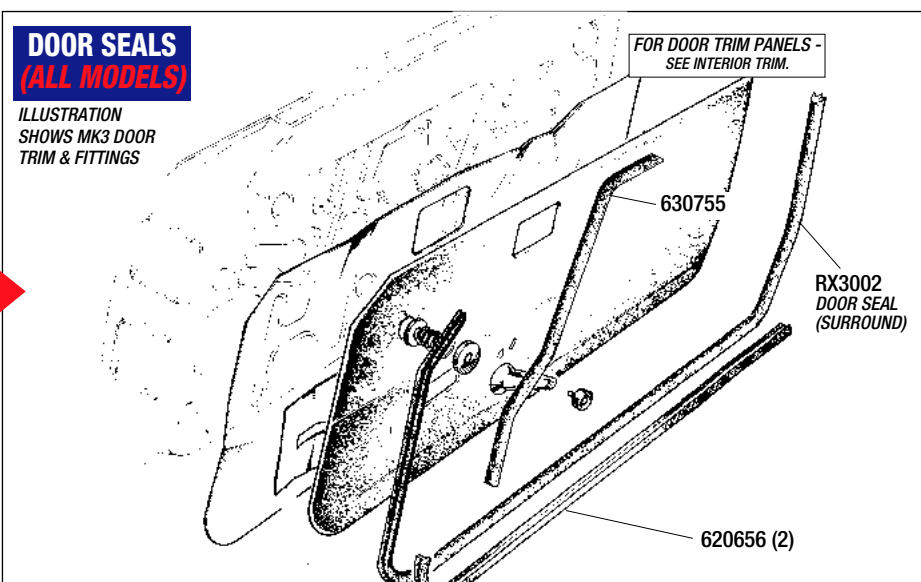


\*ITEMS SHOWN ARE NOT ITEMISED IN THE PARTS LISTINGS.



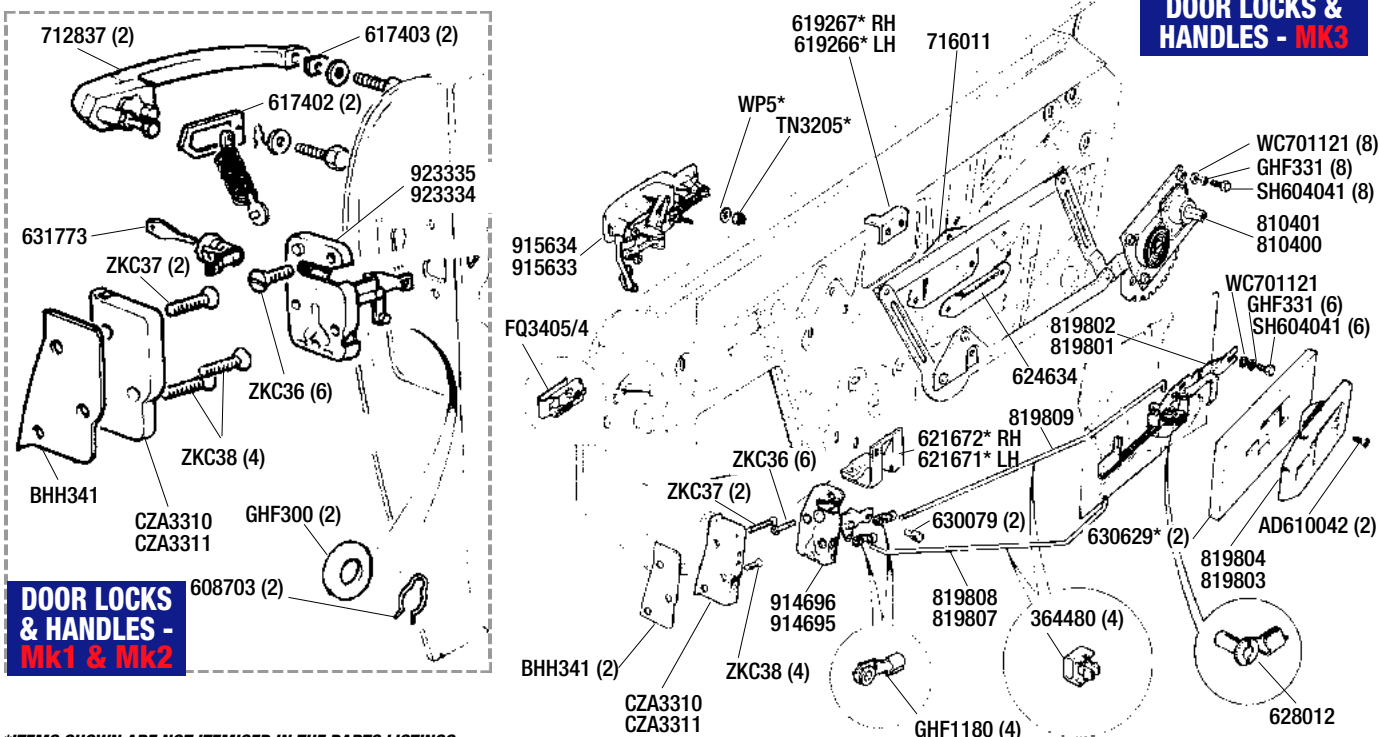
## DOOR SEALS (ALL MODELS)

ILLUSTRATION SHOWS MK3 DOOR TRIM & FITTINGS





## DOOR LOCKS & HANDLES - MK3



\*ITEMS SHOWN ARE NOT ITEMISED IN THE PARTS LISTINGS.

## Door Locks & Handles

### Mk1 & Mk2

Door handle (Outer)	(2)	712837
Fitting kit for above	(2)	712837FK
Gasket (Handle to door);		
Large	(2)	617402
Small	(2)	617403
Door lock (Includes barrels & keys);		
Standard type (clip fix)	(1pr)	631773
Nut fix type	(1pr)	631773NF
Dead lock type	(1pr)	631773DL
For improved security. Barrel type keys.		
Lock (Rear of door - Outer);		
Mk1 (Early) (Not Illustrated) -		
Right hand	(1)	810292
Left hand	(1)	810291
Mk1 (Late) & Mk2 -		
Right hand	(1)	923335
Left hand	(1)	923334
Screw	(6)	ZKC36
Clip (Remote control link to lock)	(2)	608703
Washer (For clip 608703)	(2)	GHF300
Striker plate;		
Mk1 (Early) (Not Illustrated) -		
Right hand	(1)	618343
Left hand	(1)	618342
Mk1 (Late) & Mk2 -		
Right hand	(1)	CZA3310
Left hand	(1)	CZA3311
Shim/washer (Mk1 late & Mk2)	(2)	BHH341
Sticker plate to body.		
Screw (For shim/washer 621714)	(2)	ZKC37
Screw (For shim/washer 621714)	(4)	ZKC38

The following Mk1 & Mk2 parts are not illustrated.

Interior door lever/handle;		
Mk1	(2)	608454
Mk2	(2)	621770
Pin (Handle retaining)	(2)	600832
Escutcheon (Interior door handle);		
Mk1	(2)	650261
Mk2	(2)	623843
Conical Spring (Escutcheon)	(2)	603382
Door pull (Interior)	(2)	GLZ118

### Mk3

Door handle assembly - Chrome (Outer);

Can be painted black if required.

Rh & Lh (Pair)	(1pr)	915633/4
Right hand only	(1)	915634
Left hand only	(1)	915633
Gasket - Door handle (NOT Illustrated)	(2)	577473A
Lock barrel & keys (NOT Illustrated)	(1pr)	576469
Lock (Rear of door - Outer);		
Right hand	(1)	914696
Left hand	(1)	914695
Screw	(6)	ZKC36
Striker plate;		
Right hand	(1)	CZA3310
Left hand	(1)	CZA3311
Shim/washer (Sticker plate to body)	(2)	BHH341
Screw	(2)	ZKC37
Screw	(4)	ZKC38
Captive nut/clip	(2)	FQ3405/4
Link/control rods;		
Lock/unlock	(2)	819809
Latch release -		
Right hand	(1)	819808
Left hand	(1)	819807
Clip/retainer (Control rods to lock)	(4)	GHF1180
Adjusting pin	(2)	630079

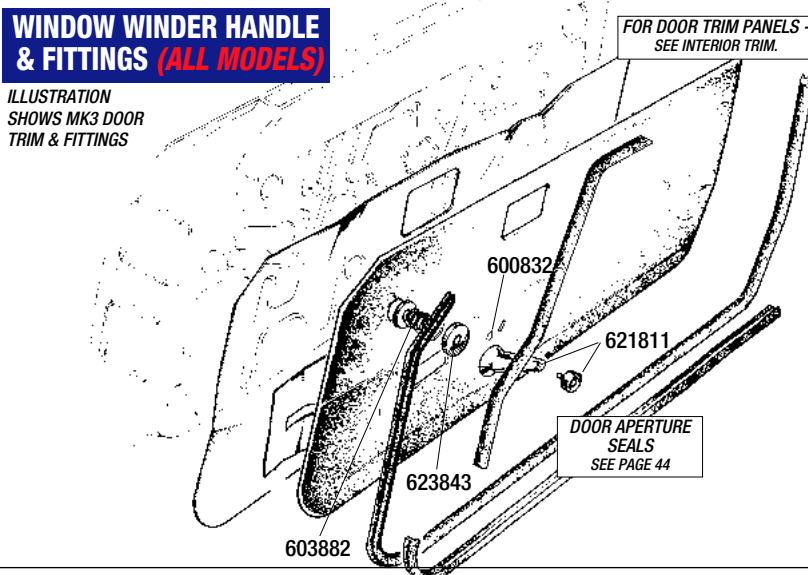
Clip - 'Anti-rattle'	(4)	364480
Bush/clip (Rod to handle)	(2)	628012
Interior door handle assembly;		
Right hand	(1)	819802
Left hand	(1)	819801
Setscrew (Interior/lever handle)	(6)	SH604041
Washer - Spring (For setscrew SH604041)	(6)	GHF331
Washer - Plain (For setscrew SH604041)	(6)	WC701121
Bezel/escutcheon (Door handle);		
Right hand	(1)	819804
Left hand	(1)	819803
Screw (Bezel)	(2)	AD610042
Moulding - Door pull	(2)	716011
Plate - Door pull	(2)	624634

### WINDOW REGULATOR (ALL MODELS)

Window regulator;		
Right hand	(1)	810401
Left hand	(1)	810400
Setscrew (Window regulator)	(6)	SH604041
Washer - Spring (For setscrew SH604041)	(6)	GHF331
Washer - Plain (For setscrew SH604041)	(6)	WC701121
Window winder handle	(2)	621811
Escutcheon (behind handle)	(2)	623843
Conical spring	(2)	603382
Pin - handle retaining	(2)	600832

## WINDOW WINDER HANDLE & FITTINGS (ALL MODELS)

ILLUSTRATION SHOWS MK3 DOOR TRIM & FITTINGS

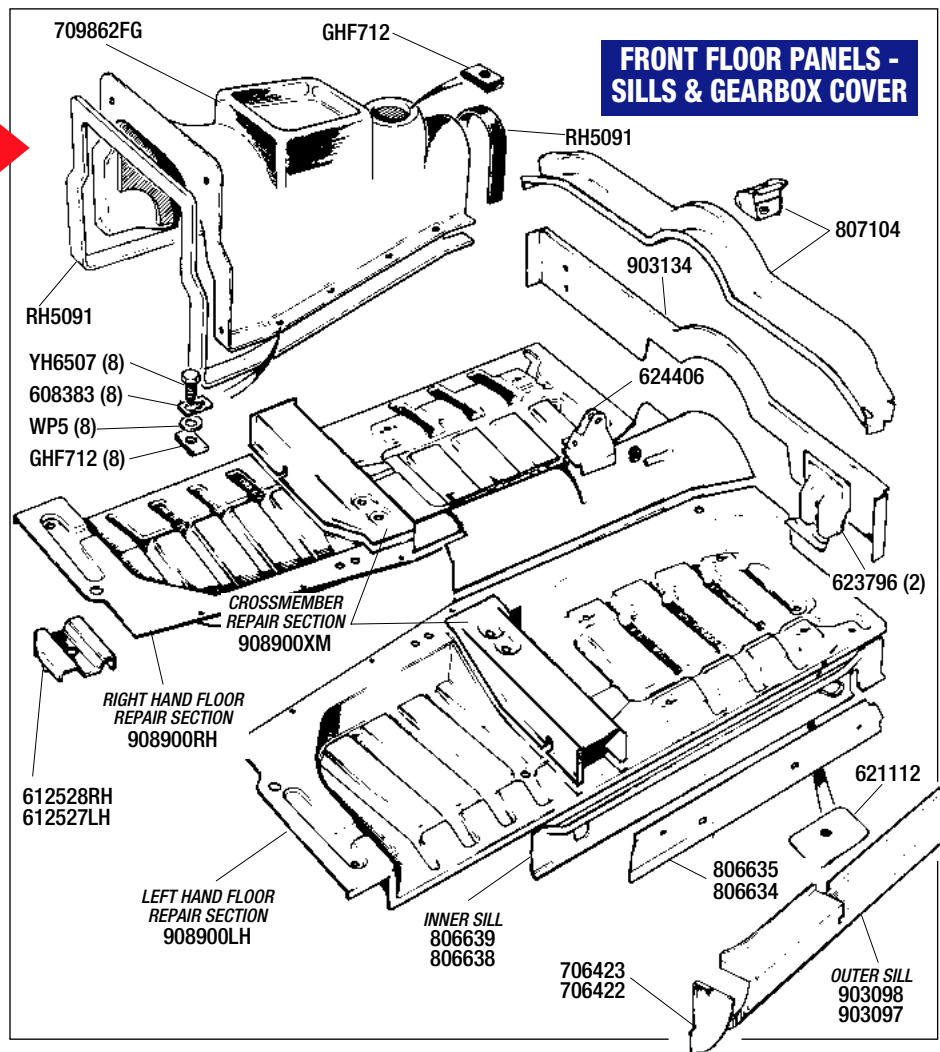




## Floor Panels & Sills

### ALL MODELS

Floor pan repair section;		
Right hand	(1)	908900RH
Left hand	(1)	908900LH
Crossmember repair section	(2)	908900XM
Dash mounting bracket - Lower;		
Right hand	(1)	612528
Left hand	(1)	612527
Heelboard	(1)	903134
Crossmember (Heelboard)	(1)	807104
Heelboard to rear seat deck panel.		
Bracket;		
Radius arm mounting	(2)	623796
Handbrake lever mounting	(1)	624406
Inner sill;		
Right hand	(1)	806639
Left hand	(1)	806638
Strengtheners;		
Right hand	(1)	806635
Left hand	(1)	806634
Reinforcement plate		
seat belt anchor - pair	(1)	621112
Full outer sill;		
Original -		
Right hand	(1)	903098
Left hand	(1)	903097
Reproduction -		
Right hand	(1)	903098P
Left hand	(1)	903097P
Filler panel - Sill;		
Right hand	(1)	706423
Left hand	(1)	706422
Gearbox cover		
Fibreglass	(1)	709862FG
Plastic	(1)	709862PL
Seal kit - tunnel cover	(1)	RH5091
Fitting kit - tunnel cover	(1)	709862FK
Inc. Items listed below.		
Screw - Self tapping	(8)	YH6507
Plate	(8)	608383
Washer	(8)	WP5
Spire clip	(8)	GHF712



## Rear Inner Wing & Inner Arches

### Mk1 & Mk2

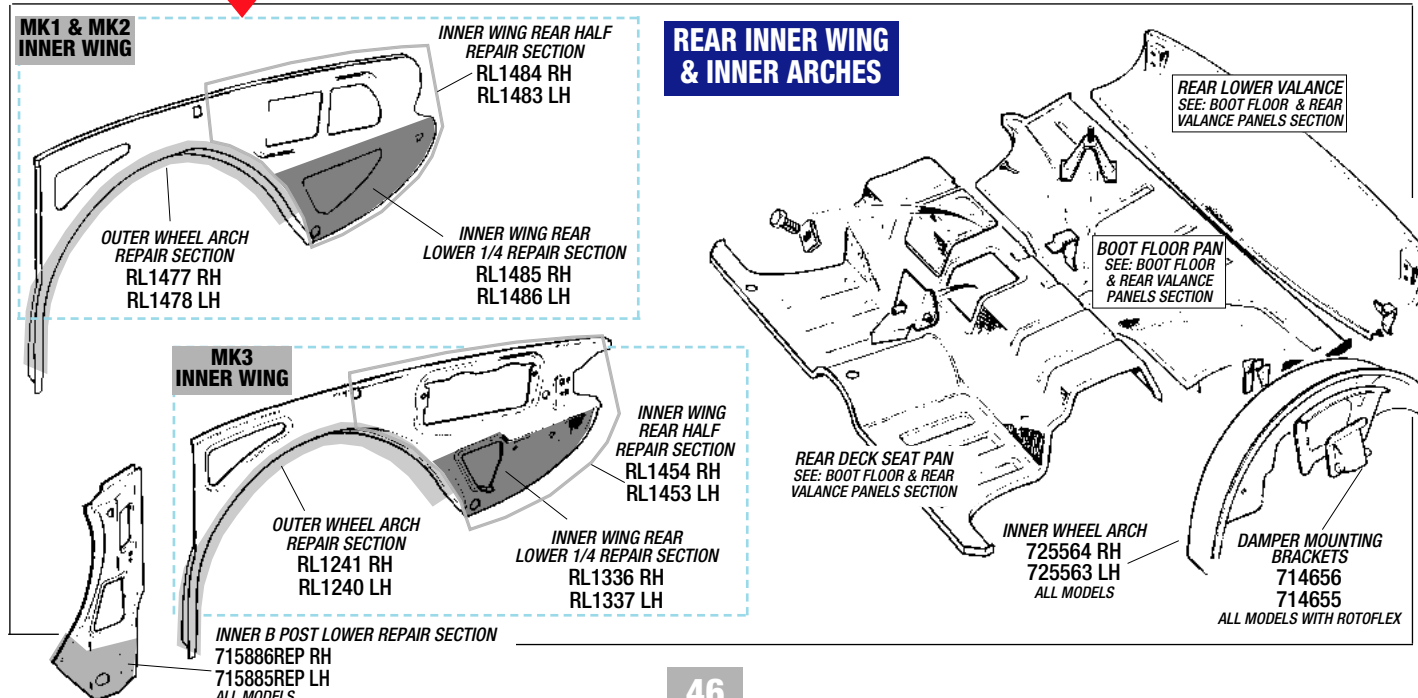
Outer arch repair section;		
Part of arch from Inner to Outer wing.		
Right hand	(1)	RL1477
Left hand	(1)	RL1478
Inner wing - Rear half repair section;		
Right hand	(1)	RL1484
Left hand	(1)	RL1483
Inner wing - Rear lower 1/4 repair section;		
Right hand	(1)	RL1485
Left hand	(1)	RL1486

### Mk3

Outer arch repair section;		
Part of arch from Inner to Outer wing.		
Right hand	(1)	RL1241
Left hand	(1)	RL1240
Inner wing - Rear half repair section;		
Right hand	(1)	RL1454
Left hand	(1)	RL1453
Inner wing - Rear lower 1/4 repair section;		
Right hand	(1)	RL1336
Left hand	(1)	RL1337

### ALL MODELS

Inner wheel arch (Inside luggage area);		
Right hand	(1)	725564
Left hand	(1)	725563
Bracket - Damper mounting;		
Rotoflex models only.		
Right hand	(1)	714656
Left hand	(1)	714655
Inner 'B' post lower repair section;		
Right hand	(1)	715886Rep
Left hand	(1)	715885Rep





DESCRIPTION QTY REQ. PART NO.

## Rear Wing & 'B' Post (Outer)

### Mk1 & Mk2

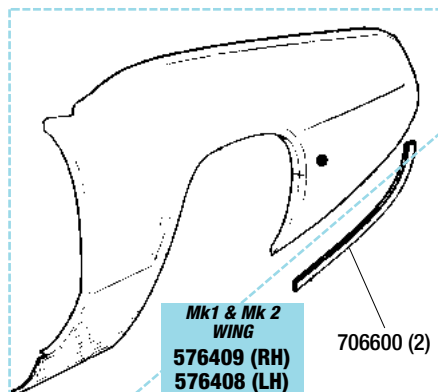
Rear wing;		
Right hand	(1)	576409
Left hand	(1)	576408
Finisher - Wing lower	(2)	706600
Rear wing repair sections;		
Front lower section -		
Right hand	(1)	RL1264
Left hand	(1)	RL1263
Wheel arch (Outer) -		
Right hand	(1)	RL1481
Left hand	(1)	RL1480
Rear lower section -		
Right hand	(1)	RL1391
Left hand	(1)	RL1392
'B' post assembly;		
Right hand	(1)	813366
Left hand	(1)	813365

### Mk3

Rear wing - Original;		
Right hand	(1)	WKC2467
Left hand	(1)	WKC2466
*Requires modification for fuel filler aperture.		
Rear wing - Remanufactured;		
Right hand	(1)	WKC2467P
Left hand	(1)	WKC2466P
*Requires modification for fuel filler aperture.		
Finisher - Wing lower	(2)	715821
Rear wing repair sections;		
Front lower section -		
Right hand	(1)	RL1264
Left hand	(1)	RL1263
Wheel arch (Outer) -		
Right hand	(1)	RL1239
Left hand	(1)	RL1238
Rear lower section -		
Right hand	(1)	RL1283
Left hand	(1)	RL1282
'B' post assembly -		
Right hand	(1)	813366
Left hand	(1)	813365

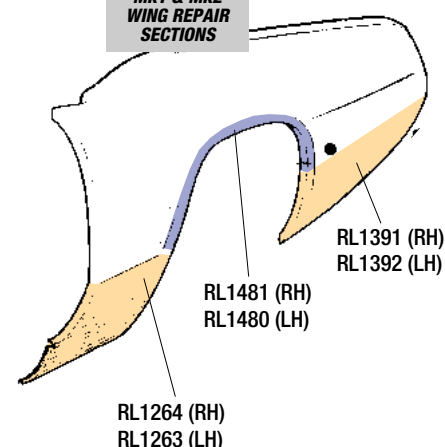
DESCRIPTION QTY REQ. PART NO.

## REAR WING & REPAIR SECTIONS Mk1 & Mk2

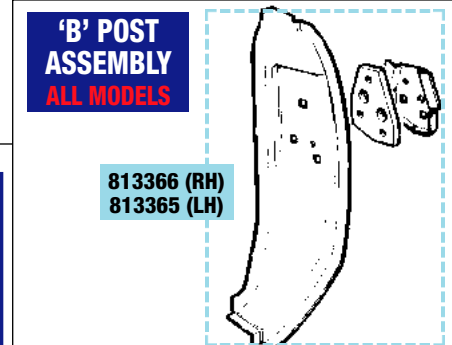
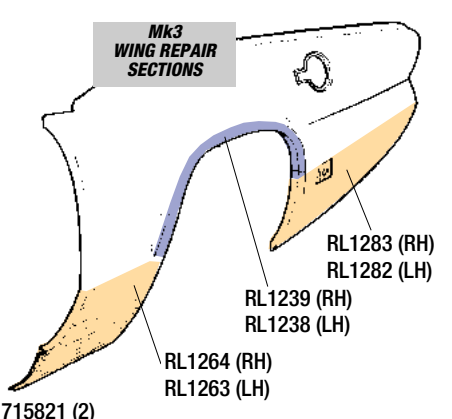
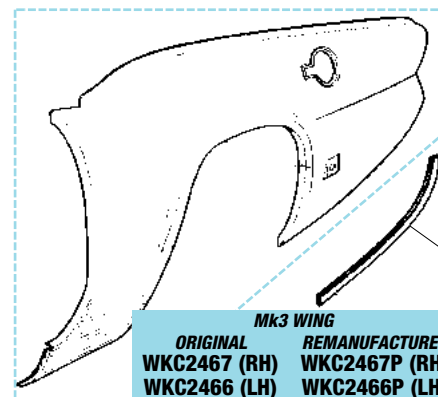


DESCRIPTION QTY REQ. PART NO.

## Mk1 & Mk2 WING REPAIR SECTIONS

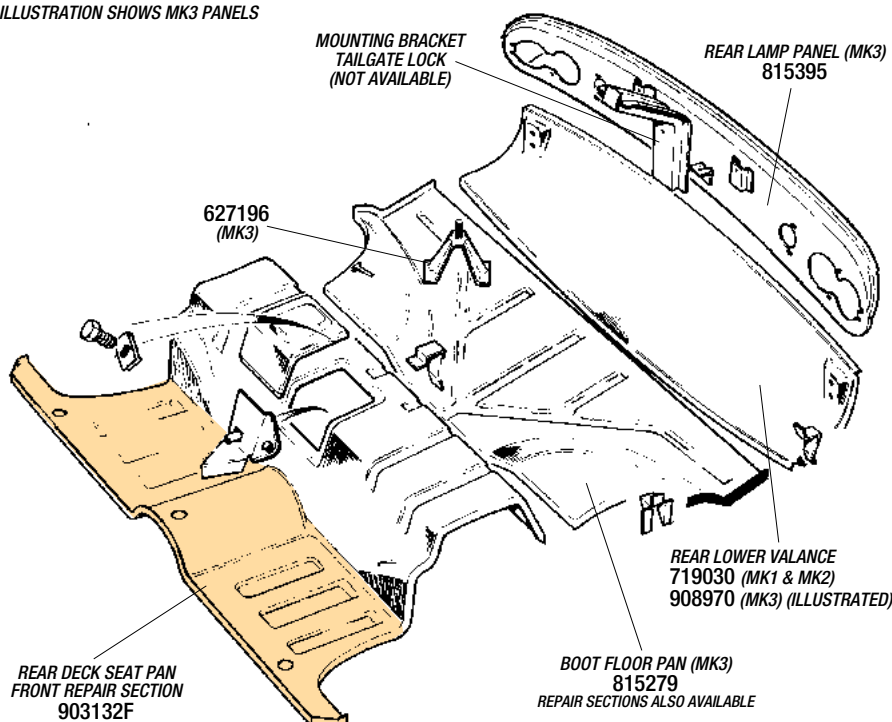


## REAR WING & REPAIR SECTIONS Mk3



## BOOT FLOOR & REAR VALANCE

ILLUSTRATION SHOWS MK3 PANELS



## Boot Floor & Rear (Outer) Valance Panels

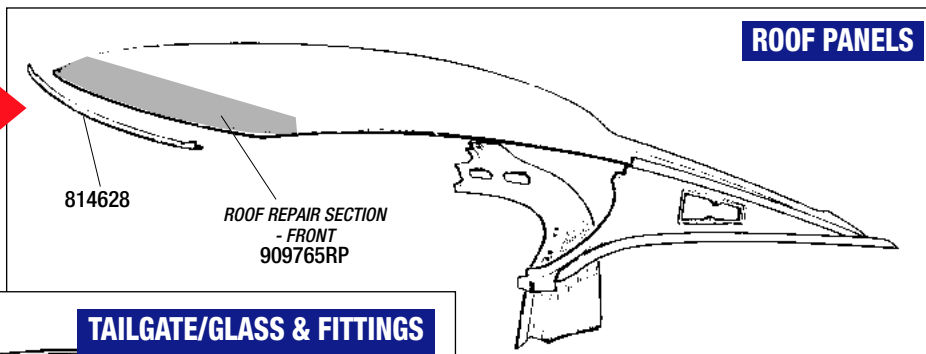
### ALL MODELS

Boot floor (1 piece section) Cut hole for fuel tank.	(1)	815279
Boot floor repair panels;		
Right hand (NOT illustrated)	(1)	815279Rh
Left hand (NOT illustrated)	(1)	815279Lh
Rear lower outer valance;		
Mk1 & Mk2	(1)	719030
Alternative parts, no lamp holes, modify to suit.		
Mk3 (Illustrated)	(1)	908970
Rear lamp panel (Mk3 only)	(1)	815395
Sound deadening pad (Not Illustrated)	(a/r)	RB7145
Self adhesive (21"x8"). Fit on inside of boot area, use as required.		
Spare wheel retaining;		
Mk1 & Mk2 (Not Illustrated) -		
Hook/bolt (Upper)	(1)	650017
Hook/bolt (Lower)	(1)	618515
Clamping disc	(1)	650016
Mk3 - Bracket - Spare wheel	(1)	627196
Rear deck/seat pan front repair section	(1)	903132F



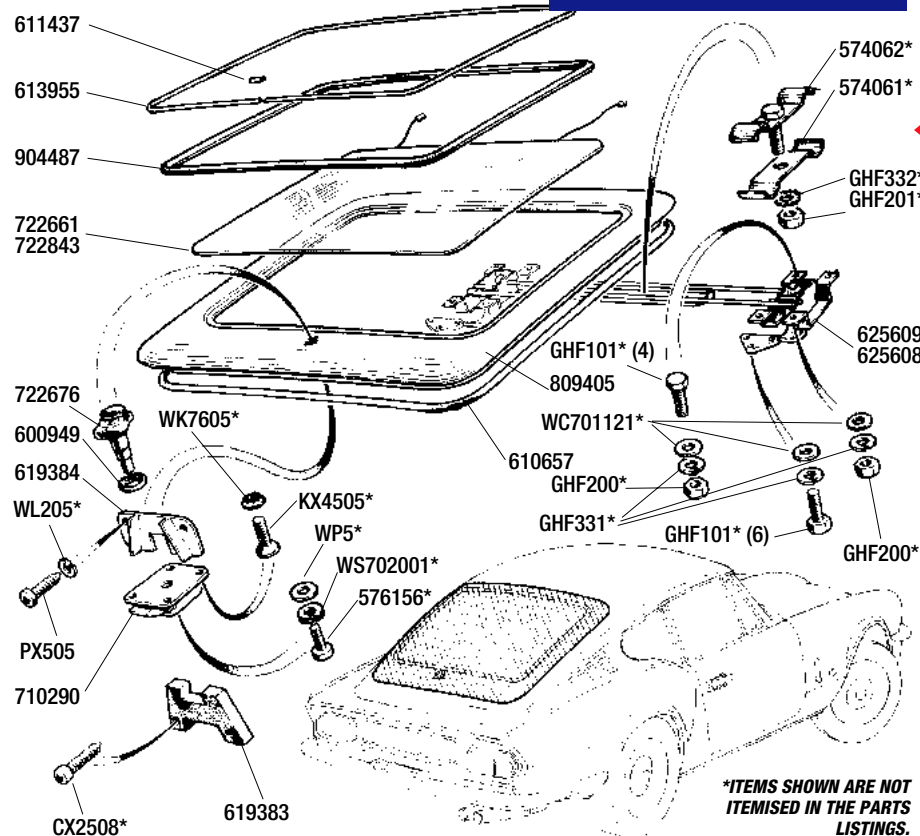
# Roof Panel

Repair section - Roof front Finisher -	(1)	909765RP
Roof panel to windscreen	(1)	814628



## ROOF PANELS

## TAILGATE/GLASS & FITTINGS



## Tailgate/Glass & Fittings

Tailgate shell	(1)	809405
Weatherseal (Tailgate to body)	(1)	610657
Glass (Heated);		
Clear	(1)	722661
Tinted	(1)	722843
Weatherseal (Glass to Tailgate)	(1)	904487
Finisher	(1)	613955
Clip - Finisher	(1)	611437
Hinge assembly;		
Mk1 (to KC50000)		
Right hand	(1)	709301
Left hand	(1)	709300
Mk2 (KC50001 on) & Mk3		
Right hand	(1)	625609
Left hand	(1)	625608
Turnbutton/lock & keys (Mk3)	(1)	722676
Gasket (Turnbutton to tailgate) (Mk3)	(1)	600949
Lock/catch (Tailgate)	(1)	710290
Striker block	(1)	619383
Striker plate guide	(1)	619384
Handle assembly (Mk1 & Mk2)	(1)	710497

Not illustrated

## Rear Quarterlight

Not illustrated.

### Quarterlight frame & glass

Mk1 & Mk2		
Right hand	(1)	574121
Left hand	(1)	574120
Mk3 Clear glass		
Right hand	(1)	814750
Left hand	(1)	814749
Mk3 Tinted glass		
Right hand	(1)	821058
Left hand	(1)	821057
Quarterlight rubber seal	(2)	RX3007

Rubber/furlex. Replacement type aperture seal supplied in a variety of colours (subject to availability). See price guide.

### Quarterlight handle

Mk1 & Mk2		
Right hand	(1)	574131
Left hand	(1)	574130
Mk3		
Right hand	(1)	624372
Left hand	(1)	624371

## FRONT SPOILER (MK3 ONLY) GLZ608 (FITTING KIT GLZ608FK)



## SILL KICK PLATES (TRIUMPH LOGO) PAIR - RL1067



## OVERSILL TRIM KIT (ALL MODELS) - RL1232 KIT INCLUDES PAIR OF STAINLESS STEEL SILL COVERS AND RETAINING STRIPS.





DESCRIPTION QTY REQ. PART NO.

## Body Mouldings/ Trim & Badges

### Mk1

Wing finisher (Chrome);		
Front wing	(2)	710086
Rear wing - Right hand	(1)	710687
Left hand	(1)	710686
Fasteners (Wing finishers)	(40)	614107
'Triumph' letter set	(2)	RL1402
<i>For Tailgate &amp; Bonnet. Each set includes 7 letters &amp; fasteners.</i>		
Letter 'T'	(2)	703862
Letter 'R'	(2)	703863
Letter 'I'	(2)	703864
Letter 'U'	(2)	703865
Letter 'M'	(2)	703866
Letter 'P'	(2)	703867
Letter 'H'	(2)	703868
'GT6' Tailgate badge	(1)	619860
Fasteners (Letters/badges)	(a/r)	GHF1532

The following parts are not illustrated - See Mk2 and/or Mk3 drawings.

'Triumph' bonnet badge	(1)	608380
Sill finisher - Lower (Chrome);		
Right hand	(1)	712986
Left hand	(1)	712985
Fasteners (For lower sill finisher)	(16)	621771

### Mk2

Wing finisher (Chrome);		
Front wing	(2)	706556
Rear wing	(2)	707319
Fasteners (Wing finishers);		
Front wing finisher	(32)	613766
Front wing finisher (Rear)	(4)	613886
Rear wing finisher	(32)	613766
Rear wing finisher (Rear)	(4)	613886
'GT6 Mk 2' Bonnet badge	(1)	623873
'Triumph' Rear panel badge	(1)	622260
'GT6 Mk 2' Rear panel badge	(1)	623872
Fasteners (Badges)	(a/r)	GHF1532
Sill finisher - Lower (Chrome);		
Right hand	(1)	712986
Left hand	(1)	712985
Fasteners (For lower sill finishers)	(16)	621771

### Mk3

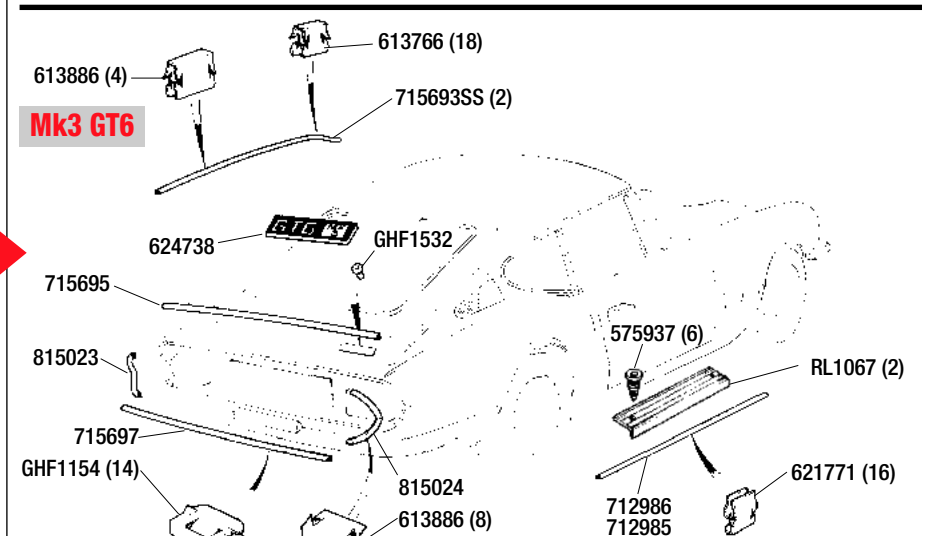
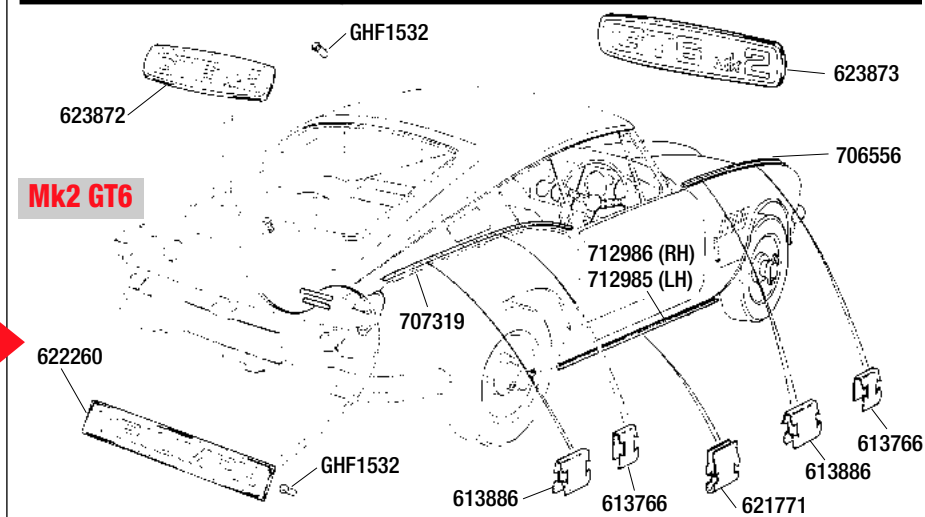
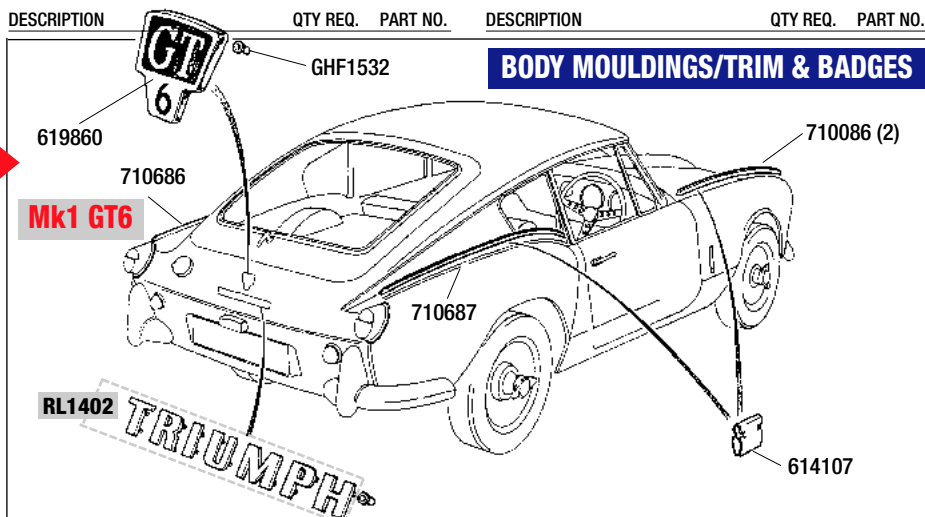
Rear wing finisher		
Stainless steel	(2)	715693SS
Black	(2)	715693B
Fasteners (Wing finishers);		
Rear finisher	(18)	613766
Rear finisher (Rear)	(4)	613886
'GT6 Mk 3' Rear panel badge	(1)	624738
Fasteners (Badges)	(a/r)	GHF1532
Sill finisher - Lower (Chrome);		
Right hand	(1)	712986
Left hand	(1)	712985
Fasteners (For lower sill finishers)	(16)	621771
Tread/kick plate (Sill top) -		
with 'Triumph' logo	(1pr)	RL1067
Screw (Treadplate)	(6)	575937
Rear finishers;		
Upper	(1)	715695
Lower	(1)	715697
'Horseshoe' - Right hand	(1)	815024
Left hand	(1)	815023
Fasteners (For rear finishers);		
for Upper/lower finishers	(14)	GHF1154
for 'Horseshoes'	(8)	613886

The following parts are not illustrated.

'GT6 Mk 3' Bonnet badge	(1)	624737
'BL' blue badge (Front wing side)	(2)	725525
Fasteners (Badges)	(a/r)	GHF1532
'Triumph' badge complete	(1)	626859
<i>All UK models &amp; USA to KF20000. See illustration in ELECTRICAL section.</i>		
Fitted to number plate lamp.		
Retaining clip	(3)	FR1202
<i>For badge 626859 to chrome cover.</i>		
'Triumph' badge insert only	(1)	626859S
<i>Self adhesive.</i>		

DESCRIPTION QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO.

## BODY MOULDINGS/TRIM & BADGES



'Triumph Laurel' leaf transfer (Optional fitting);

Large - 200mm dia		
Black	(a/r)	XKC3700
Gold	(a/r)	XKC3702
Silver	(a/r)	XKC3701
Red	(a/r)	RB7222
Small - 50mm dia		
Black	(a/r)	RB7178B
Gold	(a/r)	RB7178G
Silver	(a/r)	RB7178S



Union Jack badge		
Enamel (30mm x 50mm)	(a/r)	RX1299
Stick-on type	(a/r)	RX1299S
TSOA Grille badge	(a/r)	HMP121001

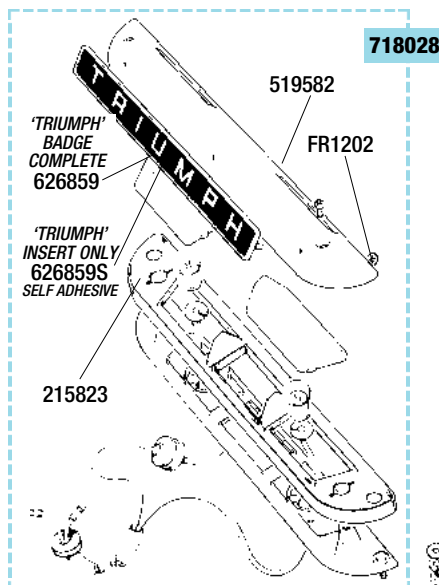
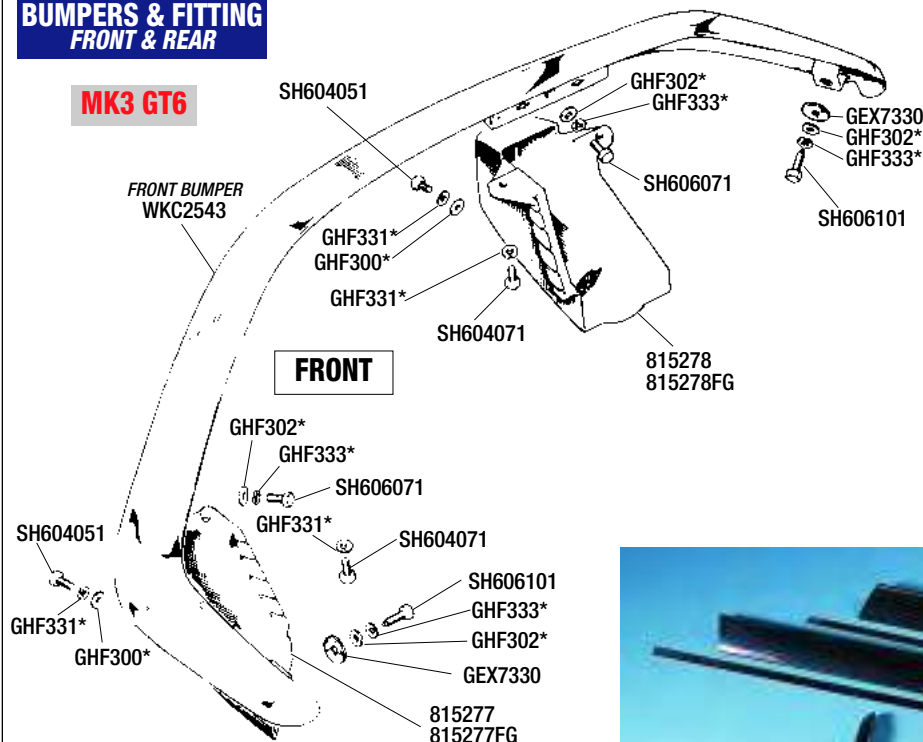






## BUMPERS & FITTING FRONT & REAR

### Mk3 GT6



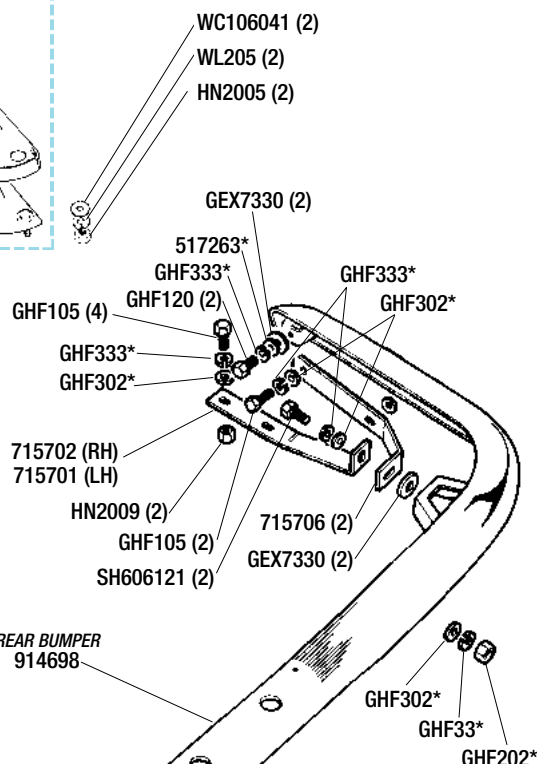
718028

'TRIUMPH' BADGE COMPLETE 626859  
'TRIUMPH' INSERT ONLY 626859S SELF ADHESIVE

215823

519582

FR1202



REAR BUMPER  
914698

REAR

\*ITEMS SHOWN ARE NOT ITEMISED IN THE PARTS LISTINGS.

## Bumpers & Fittings (Front & Rear)

### Mk3

Front bumper bar	(1)	WKC2543
Underider;		
Right hand -		
Original	(1)	815278
Fibreglass	(1)	815278FG
Left hand -		
Original	(1)	815277
Fibreglass	(1)	815277FG
Setscrew;		
Underider to bumper	(4)	SH604071
Underider to chassis	(2)	SH604051
Bumper mounting	(2)	SH606071
Bumper corner mounting	(2)	SH606101
Rubber washer (Bumper to body)	(2)	GEX7330
Fitting kit - Front bumper	(1)	RG1266
Includes ALL necessary bolts, nuts, washers & grommets.		



Rear bumper - UK Models	(1)	914698
Bumper mounting bracket - Inner;		
Right hand	(1)	715702
Left hand	(1)	715701
Bumper mounting bracket - Outer	(2)	715706
Rubber washer (Bumper to bracket)	(2)	GEX7330
Setscrew;		
Bumper to bracket	(2)	SH606121
Bumper to bracket	(2)	GHF105
Bolt (Bumper to wing)	(2)	GHF120
Rubber washer (Bumper to wing)	(2)	GEX7330
Setscrew (Bracket to boot)	(2)	GHF105
Fitting kit - Rear bumper	(1)	RG1267
Includes ALL necessary bolts, nuts, washers & grommets.		
Not Illustrated		
No. plate lamp assembly (Inc badge)	(1)	718028
Fitted to all UK models & USA models to KF20000. Refer to ELECTRICAL section for bulbs, lenses etc.		
Chrome cover only	(1)	519582
Rubber gasket only (Cover to lamp base)	(1)	215823
'Triumph' badge complete	(1)	626859
Not Illustrated		
Retaining clip	(3)	FR1202
For badge 626859 to chrome cover.		
'Triumph' badge insert only (Self adhesive)	(1)	626859S
Not Illustrated		
Nut (Number plate lamp fixing)	(2)	HN2005
Washer - Spring (For nut HN2005)	(2)	WL205
Washer - Flat (For nut HN2005)	(2)	WC106041
Not Illustrated		



DESCRIPTION	QTY REQ	PART NO.
<b>UK SEAT COVER KITS UK</b>		
<b>UK SPECIFICATION VEHICLES</b>		
Seat cover kits are sold in vehicle sets only and include 2 cushions (base) & 2 squabs (back). Seat foams are available separately.		
<b>Mk1 GT6 (1966 - 1968) - Mk2 GT6 (1968 - 1969) (To KC75030)</b> Original seat spec; Non-Reclining, Non-Headrest, Low Back, Seat Tilts, Vinyl with Plain Flutes.		
<b>REPLACEMENT TRIM KIT SPECIFICATION</b> <b>Vinyl &amp; Leather with Plain Flutes.</b>		
<b>VINYL SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1181</b> <i>Trim type:</i> Plain Flutes (All colours) <i>Colours available:</i> Black, Matador Red, Midnight Blue, Shadow Blue & Light Tan.		
<b>LEATHER SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1200</b> <i>Trim type:</i> Plain Flutes (All colours) <i>Colours available:</i> Black, Matador Red & Midnight Blue.		
<b>SEAT FOAMS</b> (Vehicle set) Cushion & squab (1) <b>RG1201</b>		
<b>Mk2 GT6 (1969 - 1970) (From KC75031)</b> Original seat spec; Reclining, Non-Headrest, Low Back, Non-Tilt, Vinyl with Perforated Flutes.		
<b>REPLACEMENT TRIM KIT SPECIFICATION;</b> <b>Vinyl with Perforated &amp; Plain Flutes and</b> <b>Leather with Plain Flutes.</b>		
<b>VINYL SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1204</b> <i>Trim type:</i> Perforated Flutes (Black) -- Plain Flutes (Other Colours) <i>Colours available:</i> Black, Matador Red, Midnight Blue, Shadow Blue & Light Tan.		
<b>LEATHER SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1206</b> <i>Trim type:</i> Plain Flutes (All Colours) <i>Colours available:</i> Black, Matador Red, Midnight Blue, Shadow Blue & Light Tan		
<b>SEAT FOAMS</b> (Vehicle set) Cushion & squab (1) <b>RG1207</b>		
<b>Mk3 GT6 (1971 - Feb' 1973) (To KE20000)</b> Original seat spec: Reclining, Non-Headrest, Low Back, Seat Tilts, Vinyl Perforated Flutes.		
<b>REPLACEMENT TRIM KIT SPECIFICATION</b> <b>Vinyl with Perforated &amp; Plain Flutes and</b> <b>Leather with Plain Flutes.</b>		
<b>VINYL SEAT COVER KIT</b> (Vehicle Set); All colours (1) <b>RG1220</b> <i>Trim type:</i> Perforated Flutes (Black) - Plain Flutes (Other Colours) <i>Colours available:</i> Black, Matador Red, Shadow Blue, & New Tan.		
<b>LEATHER SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1222</b> <i>Trim type:</i> Plain Flutes (All Colours) <i>Colours available:</i> Black, Matador Red, & New Tan.		
<b>SEAT FOAMS;</b> Cushion (Seat base) - Right hand (1) <b>912986</b> Left hand (1) <b>912985</b> Squab (Seat back) Rh & Lh (2) <b>RL1533</b>		
<b>Mk3 GT6 (Feb' 1973 Onwards) (From KE/KF20001)</b> Original seat spec; Reclining, Headrest, Low Back, Seat Tilts, Cloth Face with Vinyl.		
<b>REPLACEMENT TRIM KIT SPECIFICATION</b> <b>Cloth Face with Vinyl and Leather with Plain Flutes.</b>		
<b>CLOTH FACE SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1232</b> <i>Trim type:</i> Cloth faced with vinyl (All Colours) <i>Colours available:</i> Black & New Tan.		
<b>LEATHER SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1234</b> <i>Note:</i> Headrest covers are supplied with these kits. <i>Trim type:</i> Plain flutes (All Colours) <i>Colours available:</i> Black, Matador Red, New Tan, Shadow Blue and Biscuit (ask for colour sample).		
<b>SEAT FOAMS;</b> Cushion (Seat base) - Right hand (1) <b>912986</b> Left hand (1) <b>912985</b> Squab (Seat back) Rh & Lh (2) <b>RL1533</b>		
<b>SEAT STRAP KITS - UK &amp; USA spec</b>		
<b>Mk1 &amp; Mk2</b> (Per seat) Cushion (Seat base) Rh & Lh (2) <b>RG1202</b> Squab (Seat back) Rh & Lh (2) <b>RG1237</b>		
<b>Mk3</b> (Per seat) Squab (Seat back) Rh & Lh (2) <b>RG1236</b>		
<b>TRIM RETAINING CLIPS</b>		
We stock a full range of seat trim retaining clips, edge clips & hog rings. Please call with your requirements stating year & type of seats fitted.		
<b>TRIM ADHESIVE</b>		
Vinyl trim/carpet adhesive Tin (1 litre) (A/R) <b>RX1353</b> Aerosol (370g) (A/R) <b>RX1353A</b>		

DESCRIPTION	QTY REQ	PART NO.
<b>USA SEAT COVER KITS USA</b>		
<b>USA SPECIFICATION VEHICLES</b>		
Seat cover kits are sold in vehicle sets only and include 2 cushions (base) & 2 squabs (back). Seat foams are available separately.		
<b>Mk1 GT6 (1966 - 1968)</b> Original seat spec; Non-Reclining, Non-Headrest, Low Back, Seat Tilts, Vinyl with Plain Flutes.		
<b>REPLACEMENT TRIM KIT SPECIFICATION</b> <b>Vinyl &amp; Leather with Plain Flutes.</b>		
<b>VINYL SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1181</b> <i>Trim type:</i> Plain Flutes (All colours) <i>Colours available:</i> Black, Matador Red, Midnight Blue, Shadow Blue, & Light Tan.		
<b>LEATHER SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1200</b> <i>Trim type:</i> Plain Flutes (All colours). <i>Colours available:</i> Black, Matador Red, & Midnight Blue.		
<b>SEAT FOAMS</b> (Vehicle set) Cushion & squab (1) <b>RG1201</b>		
<b>Mk2 GT6 (1968 - 1969) (To KC75030)</b> Original spec; Non-Reclining, High Back, Seat Tilts, Vinyl with Diamond Flutes.		
<b>REPLACEMENT TRIM KIT SPECIFICATION</b> <b>Vinyl with Diamond Pattern and Leather with Plain Flutes.</b>		
<b>VINYL SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1210</b> <i>Trim type:</i> Diamond pattern (All colours) <i>Colours available:</i> Black, Matador Red, Midnight Blue, Shadow Blue & Light Tan.		
<b>LEATHER SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1212</b> <i>Trim type:</i> Plain flutes (All colours). <i>Colours available:</i> Black, Matador Red, & Midnight Blue.		
<b>SEAT FOAMS</b> (Vehicle set) Cushion & squab (1) <b>RG1213</b>		
<b>Mk2 GT6 (1969 - 1970) - USA Only (From KC75031)</b> Original Spec; Reclining, High Back, Non-Tilt, Vinyl with Perforated Flutes.		
<b>REPLACEMENT TRIM KIT SPECIFICATION</b> <b>Vinyl with Perforated Flutes and Leather with Plain Flutes.</b>		
<b>VINYL SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1214</b> <i>Trim type:</i> Perforated Flutes (Black) - Plain Flutes (Other Colours). <i>Colours available:</i> Black, Matador Red, Midnight Blue, Shadow Blue & Light Tan.		
<b>LEATHER SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1216</b> <i>Trim type:</i> Plain Flutes (All Colours). <i>Colours available:</i> Black, Matador Red & Midnight Blue.		
<b>SEAT FOAMS</b> (Vehicle set) Cushion & squab (1) <b>RG1217</b>		
<b>Mk3 GT6 (1971 - Feb' 1973) - USA Only (To KF20,000)</b> Original Spec; Reclining, High Back, Seat Tilts, Vinyl with Perforated Flutes.		
<b>REPLACEMENT TRIM KIT SPECIFICATION</b> <b>Vinyl with Perforated &amp; Plain Flutes and</b> <b>Leather with Plain Flutes.</b>		
<b>VINYL SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1226</b> <i>Trim type:</i> Perforated Flutes (Black) - Plain Flutes (Other Colours). <i>Colours available:</i> Black, Matador Red, Shadow Blue, New Tan, Beige & Chestnut.		
<b>LEATHER SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1228</b> <i>Trim type:</i> Plain Flutes (All Colours). <i>Colours available:</i> Black, Matador Red & New Tan.		
<b>SEAT FOAMS;</b> Cushion (Seat base) Rh (1) <b>912986</b> Cushion (Seat base) Lh (1) <b>912985</b> Squab (Seat back) Rh & Lh (2) <b>RG1239</b>		
<b>Mk3 GT6 (Feb' 1973 Onwards) (From KE/KF20001)</b> Original Spec; Reclining, Headrest, Low Back, Seat Tilts, Cloth Face with Vinyl.		
<b>REPLACEMENT TRIM KIT SPECIFICATION;</b> <b>Cloth Face with Vinyl and Leather with Plain Flutes.</b>		
<b>CLOTH FACE SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1232</b> <i>Trim type:</i> Cloth faced with vinyl (All Colours). <i>Colours available:</i> Black & New Tan.		
<b>LEATHER SEAT COVER KIT</b> (Vehicle Set) All colours (1) <b>RG1234*</b> <i>Note:</i> Headrest covers are supplied with these kits. <i>Trim type:</i> Plain flutes (All Colours). <i>Colours available:</i> Black, Matador Red, New Tan, Shadow Blue & Biscuit (ask for colour sample).		
<b>SEAT FOAMS;</b> Cushion (Seat base) Rh (1) <b>912986</b> Cushion (Seat base) Lh (1) <b>912985</b> Squab (Seat back) Rh & Lh (2) <b>RL1533</b>		
<b>OCCASIONAL REAR SEAT SQUAB Mk3</b>		
<i>Limited availability.</i> Squab seat assy - red (ribbed) vinyl (1) <b>916722</b> <i>Wheel arch brackets not included.</i>		





## Door Trim Panels

**NOTE:** The GT6 had a 'Suedette' kick pad (colour matched to the door trim) on the bottom of the door trim panel. However, due to manufacturing restrictions all our GT6 door trim panels have Black kick pads, and are only supplied in PAIRS.  
**NB:** The plastic chrome finisher strip is no longer available.

Door trim panel (Pair);

MK1 & MK2 (1pr) **RG1166**

Colours available: Black, Matador Red, Midnight Blue, Shadow Blue & Light Tan.

MK3 (1pr) **RG1102**

Colours available: Black, Matador Red, Shadow Blue, Chestnut & New Tan.

**NOTE:** Matador Red to KE/KF20000 - Chestnut from KE/KF20001.

Door top capping (Black) All models;

Right hand (1) **727591**

Left hand (1) **727581**

Door trim panel clip (Male) (44) **608511**

Door trim panel retainer (Female) (44) **613769**

Trim clip kit (Inc 44-608511 trim clips) (1) **RH5127**



**THE TRIM YOU NEED  
FOR YOUR GT6**



## Rear 1/4 & Wheel Arch Trim Panels

**Due to manufacturing restrictions GT6 rear trim panels are only supplied in PAIRS.**

Trim panels are supplied with matching material for 'B' post.

### Mk1 & Mk2

Rear 1/4 wheel arch trim panels (Pair) (1pr) **RG1179**

Colours available: Black, Matador Red, Midnight Blue, Shadow Blue & Light Tan.

Screw & cup washer pack (a/r) **RH5249**

General purpose, includes 20 self tapping screws & cup washers.

### Mk3

Rear 1/4 wheel arch trim panels (Pair) (1pr) **RG1108**

Colours available: Black, Matador Red, Shadow Blue, Chestnut & New Tan.

Screw & cup washer pack (a/r) **RH5249**

General purpose, includes 20 self tapping screws & cup washers.



## Tailgate Trim

Tailgate trim panel kit;

Mk1 & Mk2 (Black) (1) **RG1180**

Mk3 (Black) (Includes fixing clips) (1) **RG1109**

Clip only for above (a/r) **RG1109C**

Screw & cup washer pack (a/r) **RH5249**

General purpose, includes 20 self tapping screws & cup washers.

## Headrests & Covers

**Mk3 only (UK & USA spec vehicles)**

Headrest assembly;

Black (2) **917951**

Shadow blue (2) **917957**

Chestnut (2) **917953**

New tan (2) **922703**

Headrest Cover (Pair);

Black (1pr) **917951C**

Shadow blue (1pr) **917957C**

Chestnut (1pr) **917953C**

New tan (1pr) **922703C**

## Seat Belts

Also see 'Accessories' for competition type seat belt harness.

Inertia seat belt kit (Per seat);

3 point fixing replacement type belts (inc. stalks). Fit all models.

with Standard stalk (2) **XKC2528**

with Extra long (by 150mm) stalk (2) **XKC2528SA**

Use if seat is normally positioned fully forward.

Inertia seat belt kit - adjustable (Per seat);

Features angle adjustable reel eliminating pivot/guide on top of wheel arch. Suitable for use when non standard seats or a roll-over bar are fitted.

with Standard stalk (2) **RB7355**

with Extra long (by 150mm) stalk (2) **RB7355SA**

Use if seat is normally positioned fully forward.

Static seat belt kit (Per seat);

Non inertia

with Standard stalk (2) **719918A**

with Extra long (by 150mm) stalk (2) **719918ASA**



## Trim Adhesive

Carpet/trim adhesive

Tin (1 litre) (a/r) **RX1353**

Aerosol (370g) (a/r) **RX1353A**

## Door Aperture Seals

Seal - Door surround (Rubber/bristle);

All colours (2) **RX3002**

Colours available: Black, Beige, Blue-Grey, Shadow Blue, Chestnut, Red & Tan.

Sill weatherseal (2) **620656**

'A' post weatherseal (2) **630755**

## Headlining Trim (All)

Headlining trim kit;

Black (1) **RG1235Black**

White (1) **RG1235White**

Longhorn silver (1) **RG1235Silver**

## IMPORTANT CUSTOMER NOTICE

### INTERIOR TRIM *If you modify it - then you own it!*

All our re-manufactured interior trim is produced to the highest standard.

If you genuinely believe that any of our trim (seat covers/carpets etc) does not/will not fit, then we will either exchange it, or offer a full refund (in line with our normal procedure). However, if any item of trim has been modified in any way whatsoever (ie cut, trimmed, unstitched, etc) by the purchaser in an attempt to rectify a problem, then any claims for faulty goods will be Null & Void.

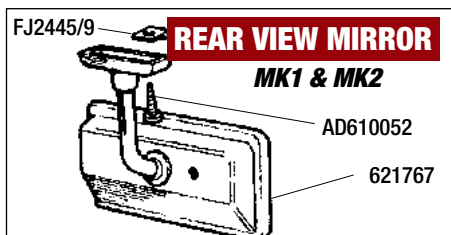




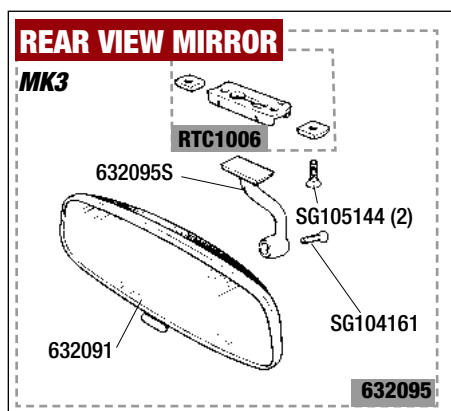
**DASH VENEER SET**



**CENTRE ARMRESTS**



**REAR VIEW MIRROR**  
**Mk1 & Mk2**



**REAR VIEW MIRROR**  
**Mk3**

## Rear View Mirror

### Mk1 & Mk2

Rear view mirror (Head only)	(1)	<b>621767</b>
Screw	(2)	<b>AD610052</b>
Self tapping, mirror arm to frame.		
Spire nut/clip	(2)	<b>FJ2445/9</b>
Setscrew (Not illustrated)	(2)	<b>512461</b>
Alternative fitment to AD610052 & FJ2445/9.		

### Mk3

Mirror head assembly	(1)	<b>632095</b>
Mirror head only (Dipping)	(1)	<b>632091</b>
Mirror arm only	(1)	<b>632095S</b>
Base (Mirror arm to screen frame)	(1)	<b>RTC1006</b>
Screw;		
Mirror arm to head	(1)	<b>SG104161</b>
Base to screen frame	(2)	<b>SG105144</b>

## Sunvisors

Original sunvisors for Mk1 and Mk2 are no longer available. Mk3 sunvisors can be installed using our hinged mounting kit which includes bars, brackets, retaining rubbers and fixings. This kit also allows the visors to be hinged to the side if required. Alternatively, the Mk3 visors can be installed using the Mk3 fixed mounting bars listed below.

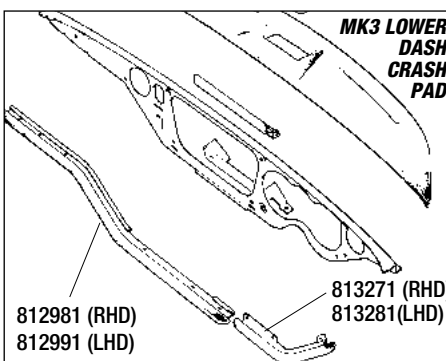
### ALL MODELS

Drivers sunvisor (RHD & LHD) Mk3	(1)	<b>823381</b>
Passenger sunvisor (with mirror) Mk3;		
RHD	(1)	<b>823311</b>
LHD	(1)	<b>823321</b>
Mounting kit (for hinged visors);	(1)	<b>RR1461</b>
Inc. bars, brackets, retaining rubbers & fixings. Allows Mk3 visors to be fitted to Mk1 & Mk2. Can also be used to convert Mk3 fixed visors to hinged if required.		
Mounting bar Mk3 (fixed type)		
RH	(1)	<b>630933</b>
LH	(1)	<b>630932</b>
Screw - for Mk3 mounting bar	(4)	<b>PX505</b>

## Dash Facia & Parcel Tray

Dash veneer set (Replacement 3 piece) (RHD);  
Please enquire for LHD models - refer to LHD suffixed part numbers in Price Guide.

Mk1 -		
Original finish	(1)	<b>RG1223</b>
Burr walnut	(1)	<b>RG1223BW</b>
Mk2 -		
Original finish	(1)	<b>RG1224</b>
Burr walnut	(1)	<b>RG1224BW</b>
Mk3 -		
Original finish	(1)	<b>RG1225</b>
Burr walnut	(1)	<b>RG1225BW</b>
Dash Crash pad - Mk3		
Dash top	(1)	<b>815281</b>
Dash - Lower facia crash pad - Mk3;		
RHD vehicles -		
Drivers side	(1)	<b>813271</b>
Passenger side	(1)	<b>812981</b>
LHD vehicles -		
Drivers side	(1)	<b>813281</b>
Passenger side	(1)	<b>812991</b>
Ash Tray (Dash top) (All)	(1)	<b>613186</b>
Parcel tray;		
Mk1 RHD-		
Drivers	(1)	<b>809917</b>
Passenger	(1)	<b>809918</b>
Mk1 LHD -		
Drivers	(1)	<b>807004</b>
Passenger	(1)	<b>807005</b>
Mk2/Mk3 RHD -		
Drivers	(1)	<b>813745</b>
Passenger	(1)	<b>813753</b>
Mk2/Mk3 LHD -		
Drivers	(1)	<b>813746</b>
Passenger	(1)	<b>813754</b>
Parcel tray lower crash pad (Support rail);		
Right hand	(1)	<b>728641</b>
Left hand	(1)	<b>728631</b>
Centre console;		
Trim recovering material (Black)	(1)	<b>822558</b>
Screw & cup washer pack	(a/r)	<b>RH5249</b>
General purpose, includes 20 self tapping screws & cup washers.		



**KNEE PADS**



## Centre Armrest

### Mk1 & Mk2

Armrest/console assembly *Not currently available*  
Armrest/console recovering kit (1) **RG1167**  
Colours available: Black, Red, Midnight blue, Shadow blue & Light tan.  
Includes material for armrest & handbrake gaiter.  
Also includes material for tunnel cover.

### Mk3

Armrest/console assembly (Complete with handbrake gaiter);		
Black	(1)	<b>822781</b>
Matador red (To KE/KF20000)	(1)	<b>820802</b>
Shadow blue	(1)	<b>822787</b>
Chestnut (From KE/KF20001)	(1)	<b>822783</b>
New tan	(1)	<b>824263</b>

Armrest/console trim recovering kit;  
Includes material for armrest & handbrake gaiter.

Black	(1)	<b>822781CVR</b>
Matador red (To KE/KF20000)	(1)	<b>820802CVR</b>
Shadow blue	(1)	<b>822787CVR</b>
Chestnut (From KE/KF20001)	(1)	<b>822783CVR</b>
New tan	(1)	<b>824263CVR</b>



## Tunnel Cover

Tunnel cover (Mk3 only);  
For Mk1 & Mk2 refer to Centre Console & Tunnel Cover recovering kit RG1167.

Black	(1)	<b>822821</b>
Matador red (To KE/KF20000)	(1)	<b>818852</b>
Shadow blue	(1)	<b>818857</b>
Chestnut (From KE/KF20001)	(1)	<b>822823</b>
New tan	(1)	<b>818853</b>

## Knee Pads

Knee pads;		
Black -		
Right hand	(1)	<b>XKC2917PA</b>
Left hand	(1)	<b>XKC2916PA</b>
Matador red -		
Right hand	(1)	<b>719432</b>
Left hand	(1)	<b>719422</b>
Shadow blue -		
Right hand	(1)	<b>726807</b>
Left hand	(1)	<b>726797</b>
Chestnut -		
Right hand	(1)	<b>726803</b>
Left hand	(1)	<b>726793</b>
New tan -		
Right hand	(1)	<b>729773</b>
Left hand	(1)	<b>729763</b>



DESCRIPTION	QTY REQ.	PART NO.
-------------	----------	----------

## Carpet Sets

### MOULDED CARPETS (As Original Specification)

Our Moulded passenger area carpet sets are suitable for ALL ROTOFLEX and NON-Rotoflex models. Available in Black only. Note: Underfelt can not be fitted with moulded carpets.

Passenger area carpet set (Black);

Excludes rear load space carpet.

RHD	(1)	<b>RG1154</b>
LHD	(1)	<b>RG1154LHD</b>

Rear load area carpet;

Mk1 & Mk2 (Black) -		
31.5" deep (Rear seat fitted)	(1)	<b>RG1156</b>
41.5" deep (Rear seat not fitted)	(1)	<b>RG1155</b>
Mk3 (Black) -		
31.5" deep	(1)	<b>RG1157</b>

### TUFTED & WOOL CARPETS

Our range of high quality Tufted pile and Luxury Wool stitched carpet sets cover all models and include the rear load space area carpet.

Universal fitting for both RHD & LHD models.

### NON-Rotoflex Driveshaft Models

Tufted carpet set;

Mk1*	(1)	<b>RG1208</b>
------	-----	---------------

Supplied with 41.5" deep rear load area carpet suitable for all vehicles without rear seat. Cut to 31.5" deep if rear seat fitted.

Mk3* (Late)	(1)	<b>RG1230</b>
-------------	-----	---------------

\*Colours available: Black, Brown, Beige, Red, Navy blue & Light blue.

Luxury wool carpet set;

Mk1*	(1)	<b>RG1250</b>
------	-----	---------------

Supplied with 41.5" deep rear load area carpet suitable for all vehicles without rear seat. Cut to 31.5" deep if rear seat fitted.

Mk3* (Late)	(1)	<b>RG1241</b>
-------------	-----	---------------

\*Colours available: Black, Brown, Beige, Red, Navy blue & Light blue.

### ROTOFLEX Driveshaft Models

Tufted carpet set;

Mk2*	(1)	<b>RG1218</b>
------	-----	---------------

Supplied with 41.5" deep rear load area carpet suitable for all vehicles without rear seat. Cut to 31.5" deep if rear seat fitted.

Mk3* (Early)	(1)	<b>RG1240</b>
--------------	-----	---------------

\*Colours available: Black, Brown, Beige, Red, Navy blue & Light blue.

Luxury wool carpet set;

Mk2*	(1)	<b>RG1231</b>
------	-----	---------------

Supplied with 41.5" deep rear load area carpet suitable for all vehicles without rear seat. Cut to 31.5" deep if rear seat fitted.

Mk3* (Early)	(1)	<b>RG1209</b>
--------------	-----	---------------

\*Colours available: Black, Brown, Beige, Red, Navy blue & Light blue.

DESCRIPTION	QTY REQ.	PART NO.
-------------	----------	----------

#### MOULDED CARPET SET



#### OVERMATS



### UNDERFELT & ADHESIVE

Carpet underfelt kit  
Not suitable for moulded carpets.

Carpet/trim adhesive

Tin (1 Litre)  
Aerosol (370g)

(1)	<b>RG1141</b>
-----	---------------

(a/r)	<b>RX1353</b>
(a/r)	<b>RX1353A</b>

## Footwell Overmats

Tailored overmats (pr) **RL1317**  
Suitable for RHD & LHD. Available in velour or rubber (see accessories).

#### HIGH QUALITY TUFTED CARPET SET





## ENGINE

### OIL COOLER KIT

**FIT AN OIL COOLER KIT FOR PEACE OF MIND.**

Kits include oil cooler radiator, fitting kit, filter adaptor, hoses & fittings, but not thermostat.



- Engine oil cooler kit (1) **516375**  
 Suitable for vehicles fitted with standard or spin-on oil filter.
- Engine oil cooler kit (1) **RR1296**  
 Suitable for all vehicles. Also converts to spin-on type oil filter.
- Thermostat (Engine oil cooler) (1) **RS1456**  
 Not included in oil cooler kit.

### OIL PRESSURE GAUGE KIT



- Oil Pressure Gauge Kit All Models **RX1351/0**
- Oil Pressure/Water Temp Gauge Kit - All models (combined gauge) **RX1351/0W**
- Adaptor; Oil pipe to block **143943**
- Temp sender to water pump housing **11K2846**
- Washer (copper) (for adaptor 11K2846) **AED172**
- 'T' Piece **RX1352**
- Use if retaining oil pressure warning light.
- Bracket (for remote mounting of gauge) **RB7050**
- Oil pressure switch **GPS117**

### SPIN-ON OIL FILTER CONVERSION

**RECOMMENDED FOR ALL OWNERS!**

This kit converts the standard 'Bowl' type Filter to the more efficient 'Spin-on' Cartridge type which makes filter changing easier & cleaner.

- Adaptor (1) **RR1238**  
 Vehicles without engine oil cooler
- Adaptor (1) **RR1275**  
 Vehicles with engine oil cooler.
- Oil Filter Cartridge (1) **RR1243**
- Service kit for adaptor (1) **RR1238SK**



### ALLOY ROCKER COVER



- Alloy Rocker Cover; Alloy finish **TKC378A**
- Black (Crackle finish) **TKC378AP**
- Note: use thin gasket GEG413T.  
 Refer to page 10 for further fitting info.

### K&N AIR FILTERS



**These units replace the existing air cleaner box and improve engine breathing - they look good too!**

**Don't forget to order cleaning and re-oiling fluids.**

Note: Carb needles may require changing depending upon application, see 'Fuel System'.

- K&N Filters (Each)
- Pair (1) **RM8230**
- Each (2) **RL1575**
- Cleaning Fluid (K&N) (1 Litre) (A/R) **RX1346**
- Element Oil (Use after cleaning)
- 29.58ml Sachet (A/R) **RX1347**
- 250ml Bottle (A/R) **RX1348**
- 400ml Aerosol (A/R) **RX1349**

### ROCKER FEED KIT - GT6 ALL MODELS

#### ROCKER OIL FEED KIT



Excessive rocker shaft wear is a classic complaint about the Triumph push rod engines. The external rocker feed kit is an effective and easy to fit solution to the problem. It works by piping oil from a plug hole in the cylinder block main oil gallery up to the cylinder head, thereby maintaining a higher oil flow than standard. No drilling or tapping is required for installation. The kit is so good, it looks as though it should always have been there!

- EXTERNAL ROCKER FEED KIT ALL MODELS **RR1340**

### The Rocker Feed Kit and Oil Consumption

When the supplementary oil feed to the rocker gear is fitted, an increase in oil consumption is often encountered. This is attributed to oil being drawn down worn valve guides. The extra amount of lubricating oil flowing through the valve and rocker chamber, as supplied by the feed kit, exaggerates any tendency for oil to be sucked down worn valve guides past worn valve stems. The best solution is to fit new valves and guides, but this is not always on the top of the repair priority list. To assist in the reduction of oil being sucked down the guides a method of valve stem oil seal is required. We offer the simple do-nut rubber ring that is used so successfully on MG sports cars. Its part number is AEK113, one per valve stem.

Now the clever bit... How to fit them without removing the cylinder head from the car?

Each seal needs to be fitted to the valve stem above the valve guide but below the valve spring upper retaining cap(s). Remove the rocker cover, rocker gear and the spark plugs. Cover the holes that the push rods come up through so nothing can be dropped down into the engine. Turn the crankshaft so that number one piston is at bottom dead centre (BDC). Feed a length of clean, pliable rope down the spark plug hole of number one cylinder, leaving a bit hanging out so you can retrieve it. Now, slowly and carefully turn the crankshaft clockwise by hand, a resistance will be felt as the rising piston in that bore compresses the rope against the combustion faces of the two valves in that cylinder, holding them against their seats. The valve collets and spring caps of that cylinder can now be removed without the fear of losing the valves down the bore. The valve stem oil seals can be fitted to these two valve stems and perhaps a new set of valve springs.

Be honest, this tip has saved the cost of a decoke set! Once the valve stem oil seals and other parts have been refitted to this first pair of valves satisfactorily, simply turn the crank anticlockwise to BDC, withdraw the rope and repeat the process on the remaining cylinders and pairs of valves.

To be sure that the rope has compressed sufficiently against the faces of the valves, attempt to push the valves by hand, as if being acted on by the rockers before removing the spring caps or collets, this is the fail safe check. This method can be adopted anywhere as it does not require the use of compressed air, special tools or luck.



## ELECTRICAL

### HALOGEN HEADLAMP CONVERSION KIT



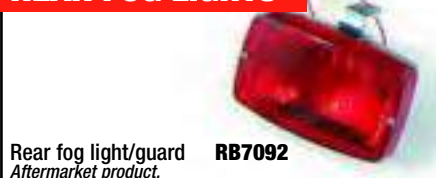
Halogen conversion kit;  
 RHD (with or without pilot) **RB7129**  
 LHD (with or without pilot) **RB7082**  
 LHD - France (pilot type) **RB7160**  
 Halogen Bulb (100/80w uprated) *each* **GLB484**  
 Halogen Bulb 'Xenon' (60/55w) *pair* **GLB472X**

### FRONT FOG LIGHTS



Front 'Fog light' (Supplied in Pairs) **RX1370**  
 Aftermarket product.

### REAR FOG LIGHTS



Rear fog light/guard **RB7092**  
 Aftermarket product.

### PORTABLE WORKLIGHT

*Ideal for working on you car or for jobs around the house. Inc. 240v-500w tungsten halogen lamp, 2m cable and BS plug.*



Portable Halogen Worklight (500w) **RX1263**

### KENLOWE ELECTRIC FAN KIT



Kenlowe Electric Fan Kit **RB7065**

### UPDATED IGNITION SYSTEMS



*These kits offer a maintenance free ignition system, (in place of contact points) with potential for improved performance and fuel economy.*

Electronic Ignition Kit (Newtronic) **RG1255**  
 Silicone Plug Lead Set **GHT142S**



Spark Plug - High Performance **GSP6462**  
 Sports Coil (performance)  
 Mk1 & Mk2 (12 volt) **GCL110HP**  
 Mk3 (6 volt) **GCL132HP**

### INSPECTION LAMP



Inspection Lamp/Halogen **RX1424**  
 Plugs into cigar lighter.

### BATTERY CONDITIONER



**The battery charger that turns on and off, automatically.**

Suitable for all 12 volt batteries (from 5AH to 100AH), this superb product constantly revitalises the battery cells - helping to extend cell life, without the danger of overcharging.

### Battery Conditioner Kit - RX1410

*Comes complete with all fittings & operating instructions.*

#### LOOK AT THESE BENEFITS;

- Designed to be left connected for long periods.
- Use without disconnecting vehicle electrics.
- L.E.D. battery condition display.
- Thermal cut-out facility.
- 12 month guarantee.

**Can also be used for these applications providing they use a 12 volt battery;**

*Caravans, lawn mowers, motorbikes, motor boats, wheel chairs and general leisure use.*

### BATTERY CHARGER **GAC7106**

*Conventional type 6v/12v*

### UPDATED HI-TORQUE STARTER MOTOR



*Fits as direct replacement.  
 Starts engine regardless of compression or temperature.  
 Up to 200% more cranking power using up to 50% less current.*

Upated Hi-Torque Starter Motor  
*Outright sale, no exchange.  
 All models*

**GEU9405UR**

### AIR HORNS



Air horns  
 (Electric type)  
**RX1381**  
*Twin 'Compressed - Air' Horns.*



## GENERAL

### UPRATED DISCS & PADS



EBC turbo groove discs and 'Green Stuff' Kevlar pads. Handed discs (rh/lh) with curved grooves & dimples offer superb stopping power when combined with pads. The pads may be fitted to standard discs also.

Up-rated Discs & Pads (Set)

Mk1, Mk2 &

Mk3 early (to KC56077, KE/KF12389)

Mk3 late (KE/KF12390 onwards)

**RG1059UR**

**RG1060UR**

**213227UR**

Up-rated Discs (pair)

Up-rated Pads (set)

Mk1, Mk2 &

Mk3 early (to KC56077, KE/KF12389)

Mk3 late (KE/KF12390 onwards)

**GBP132GS**

**GBP216GS**

Pins/shims available separately.

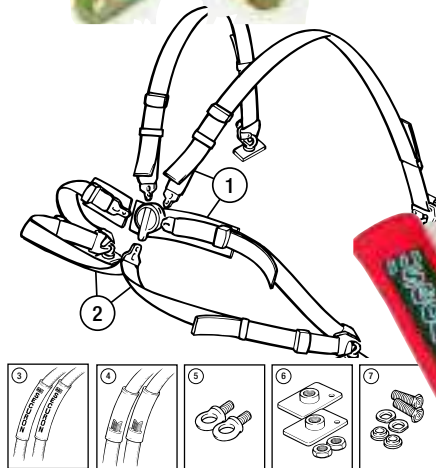
### COMPETITION TYPE HARNESS



A popular alternative to standard seat belts - these really do look the part!

The 4-point harness shown (no. 1) can be converted to the 6-point type by the inclusion of the crotch strap listed (no. 2). Note that fittings (eye bolts, reinforcement plates & bolts/spacer sets) are supplied separately. Harnesses are supplied singularly in 2" wide red webbing (black or blue webbing supplied to special order). This harness is designed for road use - please contact us if you have specific FIA/RAC approved type requirements.

- |   | QTY REQ. |               |
|---|----------|---------------|
| 1 HARNESS, competition type, red (each)                     | (2)      | <b>RX1500</b> |
| 2 CROTCH STRAP, red (each)                                  | (2)      | <b>RX1501</b> |
| 3 SHOULDER PADS, 'Securon' (pair) available in red or black | (2)      | <b>RX1502</b> |
| 4 SHOULDER PADS, 'Triumph' (pair) black                     | (2)      | <b>RX1414</b> |
| 5 EYE BOLT SET (pair)                                       | (2)      | <b>RX1503</b> |
| 6 REINFORCEMENT PLATE SET (pair)                            | (2)      | <b>621112</b> |
| 7 BOLT & SPACER SET (pair)                                  | (2)      | <b>RX1505</b> |



**TRIUMPH SHOULDER PADS RX1414**



**SECURON SHOULDER PADS RX1502**

### BRAKE HOSE SET - GOODRIDGE



For firmer brake pedal. Stainless Steel braided hoses. Also available singularly.

Goodridge Performance Brake Hose Set  
Car set (4 hoses)

**RG1292GR**

### CHASSIS PLATE



Chassis Plate

**RL1431**

### DOOR LOCKS



Door Locks - deadlock type (pr) **631773DL**

For improved security. Uses barrel type keys.

Note: doors can only be locked/unlocked from outside vehicle.

### POLYURETHANE BUSHES



Please refer to 'Suspension' section on page 23-28.

### VEHICLE RECORD LOG & HANDBOOK WALLET

Glovebox wallet/folder

**RX1421**

**Look & Be Organised.**

This wallet is ideal for holding your owners handbook, service/MOT log, invoices & MOT certificates.

Service/MOT record log

**RX1422**

**A visible service record of your classic.**

Use this log book for keeping a full record of your classics service, tax & MOT dates.

Over the years the historic record will prove to any potential purchaser how you have cared for your car.





## STEERING WHEELS & FITTINGS



**MOTO-LITA WOOD RIMMED - RR1170**



**MOTO-LITA LEATHER RIMMED - RR1173**



**MOUNTNEY WOOD RIMMED - RL1466**

Motolita Steering Wheel  
*Inc. Boss & fittings.*

Wood Rimmed

13" dia - flat

(1) **RR1170/13**

14" dia - flat

(1) **RR1170/14**

Motolita Steering Wheel  
*Inc. Boss & fittings.*

Leather Rimmed

13" dia - flat

(1) **RR1173/13**

14" dia - flat

(1) **RR1173/14**

Mountney Wood Rimmed Steering Wheel

Semi-Dished (13") (1974 on)

(1) **RL1466**

### FRONT SPOILER - MK3

Front Spoiler (Mk3 only) (to original spec) **GLZ608**  
Fitting Kit **GLZ608FK**



### SOLID MOUNTING KIT



Solid Mounting Kit (alloy) (1) **RR1370**  
Replaces original rubber mountings and clamps. Provides more positive feel to steering. Note: also transmits more road noise and vibration.

### SILL KICK PLATES

Sill Kick Plates (Triumph logo) pair -

**RL1067**



### OVERSILL TRIM KIT



Oversill Trim Kit (all models)

**RL1232**

Kit includes pair of stainless steel sill covers and retaining strips.

### GEAR LEVER KNOBS

Gear Lever Knob - Non Overdrive Models

Wood

**RL1528W**

Leather

**RL1528L**

Wood (larger Amco style)

**RL1528WA**

Leather (larger Amco style)

**RL1528LA**



### DOOR MIRRORS

**DOOR MIRRORS  
BLACK OR  
CHROME**



Door Mirror - 'Bullet' Style (RH/LH)

Chrome

**GAM105**

Door Mirror - Standard  
Including fittings.

Chrome

RH

**GAM213**

LH

**GAM214**

Black

RH

**GAM261**

LH

**GAM262**

**BULLET STYLE DOOR MIRROR - GAM105**



## GENERAL

### MUDFLAPS



Mudflaps (Pair)  
Front (Inc. fittings)  
Rear (Inc. fittings)

**GAC630F**  
**GAC630R**

### HEADLAMP STONEGUARDS



Headlamp Stoneguards (pair)  
Mk1 & Mk2 only. Clip on.

**RR1175**

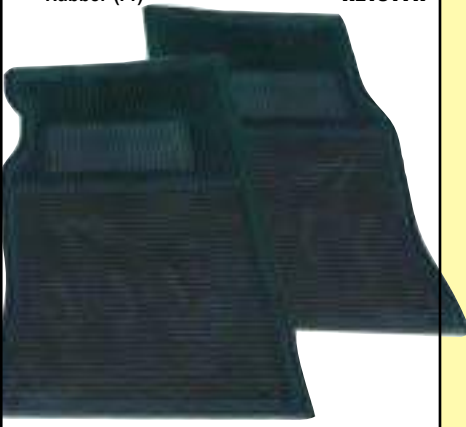
### OVERMATS



Footwell (Front) tailored overmats;  
Suitable for RHD & LHD models.

Velour (Pr)  
Rubber (Pr)

**RL1317**  
**RL1317R**



### COFFEE MUG



'Triumph' Coffee Mug

**RX1264**

### VALVE CAPS



Valve cap set, Triumph

**HMP190129**

### BASEBALL CAP



'Rimmer Bros' Baseball Cap

**RX1425**

### PERSONAL ORGANISER



Land Rover Personal Organiser

Superb value!  
14 x 20cm (6 ring) in dark burgundy with Land Rover badge.

Binder only  
Binder & diary insert

**STC50440**  
**STC50440K**

### KEY RING



Key ring/fob;  
'Laurel'  
'Triumph shield'

**RM8194**  
**RF4109**

### VOUCHERS



Rimmer Bros 'Vouchers';  
Vouchers make an ideal present for Classic car owners.

£5.00 value  
£10.00 value  
£20.00 value  
£50.00 value

**RX1337**  
**RX1338**  
**RX1339**  
**RX1341**

## VEHICLE NUMBER PLATES

### STANDARD



### DELUXE-3D



### BLACK - PRESSED ALUMINIUM



### BLACK - ACRYLIC



### BLACK - ACRYLIC (ENGRAVED)

### ONLY AVAILABLE TO PERSONAL CALLERS.

New legislation from 1/1/03 states that number plates can only be sold directly to the owner of the vehicle together with proof of ownership and personal identification.

We will need sight of the following three original documents:-

- Vehicle registration document (V5)
- Driving Licence or utility bill.
- Passport or credit card (with photo ID), or travel/works pass (with photo ID).

Number plates are made to special order.

Please note that it is also now mandatory in the UK for all new number plates to bear the originating suppliers name, postcode and telephone number (i.e. Rimmer Bros).

### Vehicle Number Plate - Front

Standard **NPF**  
Standard with 'GB' logo **NPFGB**  
Deluxe - 3D effect **NPF3D**  
Deluxe - 3D effect with 'GB' logo **NPF3DGB**

### Vehicle Number Plate - Rear

Standard **NPR**  
Standard with 'GB' logo **NPRGB**  
Deluxe - 3D effect **NPR3D**  
Deluxe - 3D effect with 'GB' logo **NPR3DGB**

### Vehicle Number Plate (Pair) - Black

Black background, Silver letters  
Legal on Vehicles Reg. to 1/1/73.

Pressed aluminium (PR) **RX1365**  
Acrylic - standard letters (PR) **RX1365B**  
Acrylic - engraved letters (PR) **RX1365A**

### Fitting Kit - number plates

Universal kit including 4 self tap screws, 2 white cups, 2 yellow cups & 8 double sided adhesive pads.

**NPK**



## ADVERTISING PRINTS

Reproductions of Original Triumph Adverts.  
We have available a good selection of full colour advertisements/posters as released by Triumph - British Leyland, representing adverts used Worldwide.

**Cream GT6 Mk1** **RG1252**  
Picture: GT6 on headland.

**White GT6 Mk1** **RG1253**  
Picture: Low close-up shot from rear of car. Reg No FWK 319D.

**Red Mk1 & Le Mans racing GT6** **RG1254**  
Picture: 2 shots, 1 showing Le Mans car number 50, & red Mk1 at speed on road. Reg No FKV830D.

**Red GT6 Mk2** **RG1153**  
Picture: 2 cars passing on main road. Reg No MRW998G.

**Red GT6 Mk2 & chassis** **RG1249**  
Picture: Blue Mk2 rolling chassis in foreground with red Mk2 passing at speed in background.

**White GT6+** **RG1238**  
Picture: White USA spec GT6+ (Mk2) parked on wooden bridge.

**Yellow GT6 Mk3** **RG1151**  
Picture: Woodland scene & 3 inset shots. Reg No SVC394J.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**Yellow GT6 Mk3** **RG1243**  
Picture: 3 shots in profile - Side (Main), Front & Rear. Reg No RVCA39H.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

**White GT6 Mk3** **RG1242**  
Picture: Woodland scene showing front of car. Reg No TWK176K.

RG1252

RG1253

RG1254

RG1153

RG1249

RG1238

## MODEL CARS



Die Cast Model Cars - 1/18 GT6 Mk3

Red  
Green  
White

**RG1295**  
**RG1295-01**  
**RG1295-02**

## DECALS & BADGES



'Union Jack' badge (30 x 50mm)

Enamel  
Stick-on

Grille badge 'T. S. O. A'

'Triumph Sporting Owners Association'

Cloth badge 'BL Motor Sports'

'Sew-on' product.

**RX1299**

**RX1299S**

**HMP121001**

**HMP190078**

## TRANSFERS



'Triumph Laurel' Leaf Transfer - Large (200mm dia)

Popular application - Bonnet

Black

Gold

Silver

Red

**XKC3700**

**XKC3702**

**XKC3701**

**RB7222**

'Triumph Laurel' Leaf Transfer - Small (50mm dia)

Popular application - Front Wing

Black, Gold or Silver

**RB7178**

## TAX DISC HOLDER

**FREE**



Tax disc holder (Free of charge)

**RX1355**

## DECAL



Decal 'Rimmer Bros'  
Black/Silver, Self adhesive.

**RA1055**



## CAR STORAGE

# CAR-CAPSULE

***The dry solution for car storage problems.***

*Car-Capsule practically eliminates the problems of dust, dirt, scratched paintwork & moisture retention, which can lead to corrosion problems.*

*Quick and very easy to use, Car-Capsule is suitable for both long and short term storage.*

*The energy efficient (low-voltage) fan maintains a continuous flow of filtered air passing over and through the stored vehicle.*

*Car-Capsule helps prevent interiors from becoming damp & musty during storage.*

**Dolomite Car-Capsule (480x180cm) RX1402**

Also available in 420x160cm (RX1401) & 540x200cm (RX1404) sizes.



## OUTDOOR 'MONSOON' SEMI-TAILORED CAR COVERS



Our range of semi-tailored outdoor car covers offer total protection with a range of sizes to suit all applications.

Spitfire, GT6, TR2 & 3

TR4 - 6, TR7 - 8, Dolomite, Herald, Vitesse

Stag

2000/2500 saloons, Rover SD1

Extra large - Range Rover etc

**RX1516**

**RX1517**

**RX1518**

**RX1519**

**RX1520**

### FEATURES...

- Tough grey outer skin
- Soft non woven lining
- Double stitched with heated seams
- Roof vents allowing moisture to escape
- Under body securing straps with soft fastener covers
- Elasticated front & rear hems for snug fit
- UV resistant to prevent paint fade
- Complete with zipped storage bag
- Great value for money!

***TOTAL PROTECTION!***

## INDOOR TAILORED CAR COVERS



***Cover It up !***

***Look at these features ...***

- Breathable Cotton material.
- Available in a choice of colours.
- Excellent tailored fit.
- Superb Value for Money.
- Embroidered Model Name/Logo.
- Supplied with FREE Storage Bag.
- Manufactured in the UK.

*These quality tailored indoor car covers are exclusive to Rimmer Bros, and have been individually designed for each model to ensure a really close fit. They are manufactured to our specification in a 'Breathable Sateen Cotton' material that is strong, but yet light in weight, making them very easy to fit. They will provide ideal protection whilst your car is in the garage - whether just parked up for a few days, or stored over the winter months - from dust, bright sunlight and from those annoying little marks when people brush past. The covers, which are available in a choice of colours, are supplied with a matching storage bag. This product is manufactured Solely in the United Kingdom. Available in Blue, Red & Green.*

**GT6 'Sateen' Car Cover RG1158**

*Indoor Car Covers also available for other models.*



## WORKSHOP MANUALS (FACTORY)

TR4/TR4A	510322
TR5 Pi Supplement	545053
TR6	545277
TR5/TR250/TR6 (Pocket size)	545277HBS
TR7	AKM3079B
TR8	AKM3971
Stag	AKM3966
Stag - Engine Service Manual (Pocket Size)	RS1542
Spitfire Mk1/2/3	511243
Spitfire MkIV	545254
Spitfire 1500; Hard Cover	AKM4329HCVR
Soft Cover	AKM4329SCVR
Spitfire (Pocket Size)	RL1395
GT6/Vitesse	512947
Herald	511243
Dolomite Sprint	AKM3629
Dolomite Sprint - Repair operation times	AKM3635
Triumph 2000/2500	AKM3974
SD1 (1982 on)	AKM5343

## WORKSHOP MANUALS (HAYNES)

TR2-4A	RF4128
TR6	RR1020
TR7	RB7210
Stag	RS1401
Spitfire	RL1222
GT6/Vitesse	RG1001
Herald	RH5194
Triumph FWD (1965-73) Autodata	RX1292AD
Dolomite 1300	RT1250
SD1	
2000/2300/2600	R01068
3500	R01069
2300/2600/3500 (exc EFI)	
Autodata	R01069AD
Carburettor Manual	RX1412
Weber, Zenith, Stromberg.	
Range Rover (1970-92)	RA1007

**SALES BROCHURES (ORIGINAL)**

Spitfire 1500 **RL1379**  
TR7 Convertible **RB7283**  
Dolomite **RT1223**

**TRIUMPH VIDEOS**

Produced by The British Motor Industry Heritage Trust (BMIHT), these videos are compiled from archive footage from the past and remind us of how things used to be! Very entertaining.



## THE TRIUMPH MARQUE

**RX1436**

*This video shows the STANDARD-TRIUMPH film unit at its best, following the fortunes of rally and race teams, it covers the major successes of the Standards, TR's and Spitfires from 1953 to 1968 and the introduction of the TR5. Footage of the 25th Monte Carlo Rally is also included.*

**TRIUMPH HERALD****RX1437**

*This video includes the launch of the Triumph Herald in the Albert Hall, the gruelling test journey across Africa and footage of the Canley production factory. Raymond Baxter adds the informative commentary.*



## LEYLAND CARS OF THE 70's

**RX1442**

*A celebration of those wonderful films made to launch some famous cars of the golden years at British Leyland. Includes footage of the Maxi, Marina, Allergo and Princess. (62 minutes in total).*

## HAYNES OWNERS WORKSHOP MANUAL - MAN



**All models, shapes, sizes & colours, 120,000BC to present day.** By Dr Ian Banks. 128 pages.

The practical step-by-step guide to men's health. Not a motoring manual, but a health manual presented in the style

of a Haynes car repair guide! Covers basic health advice and 'trouble-shooting' with text and illustrations. Men are far more likely to look after their cars than their own bodies! Reading this could mean the difference between a healthy, high mileage life and premature breakdown.

## 'Man' Haynes Manual

**RX1534**



# BOOKS

# ACCESSORIES

## PARTS BOOKS - 'BRITISH LEYLAND'

TR2/3	501653SC
TR4	510978
TR4A	514837
TR250	516914
TR5	516915
TR6 (to 1973)	517785A
TR6 (1974 to '76)	RTC9093A
TR7 (1975 - 78)	RTC9814CA
TR7 (1979 on)	RTC9828CC
TR7/8 (to '79)	RTC9020B
Stag	519579
Spitfire ('4' Mk1 & Mk2)	511682
Spitfire (Mk3)	516282
Spitfire 1500 (Late)	RTC9819CB
GT6 (Mk1 & Mk2)	515754
GT6 (Mk3)	520949A
Herald (1200 - 12/50)	510597
Herald (13/60)	517056
Vitesse (1600/2000 Mk1)	511408
Vitesse (2 Litre Mk2)	517786
Dolomite (All Models)	RTC9822CB
Triumph 1500 (RWD)	RTC9019A

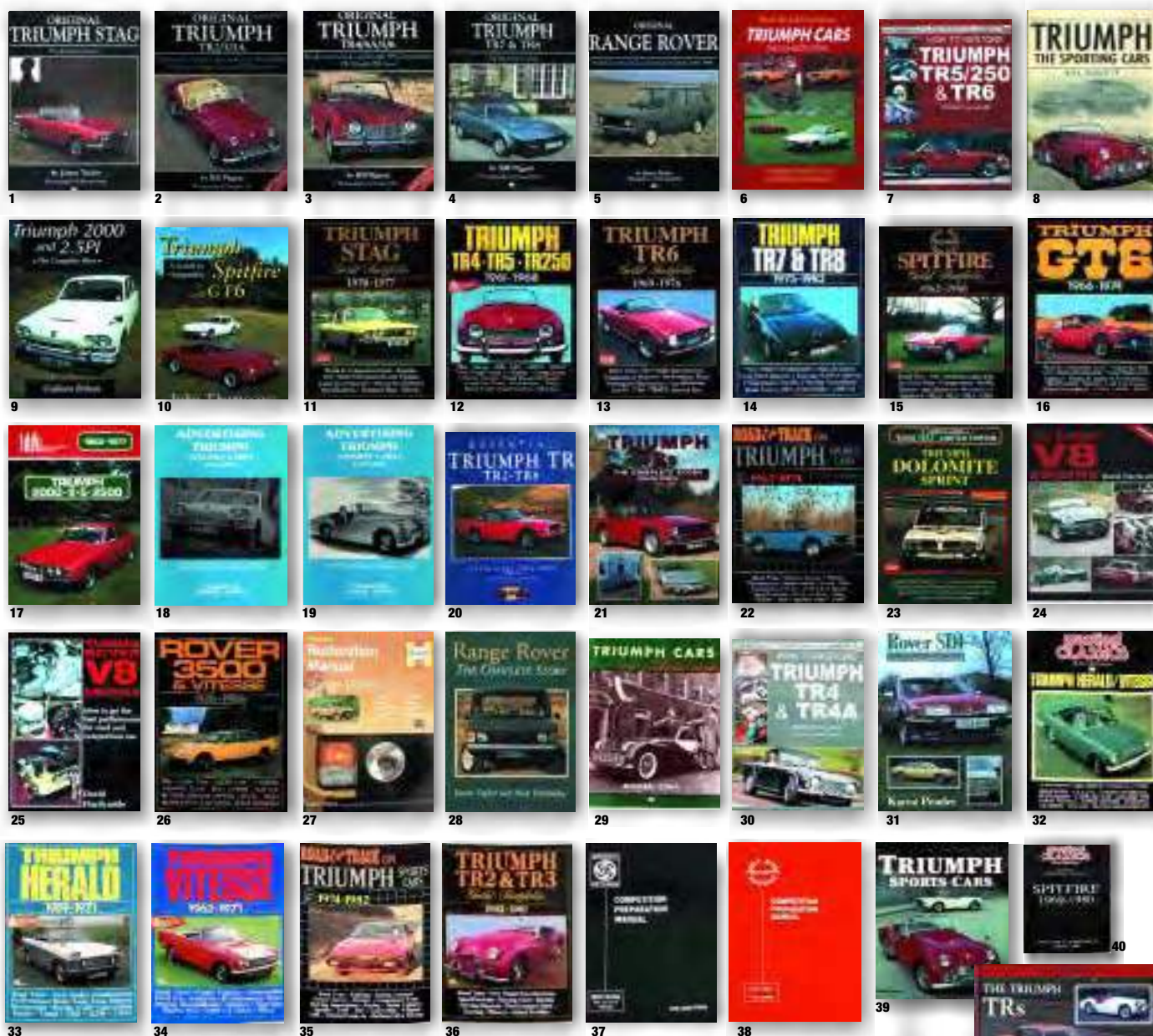


## OWNERS HANDBOOKS

TR4	510326
TR4A	512916
TR250	545033
TR6	545078
See catalogue for full listings	
TR7 USA (1977)	RTC9209-77
TR7 (Coupe 77-81)	AKM4332
TR7 ('81 on inc. conv.)	AKM4853
TR8	AKM4779
Stag	545105
Spitfire Mk3	545017
Spitfire MkIV	545220
Spitfire 1500	RTC9221
Spitfire 1500 (USA)	AKM4544
GT6 (Mk1)	RG1293
GT6 (Mk2)	545057
GT6 (Mk3)	545186
Herald (1200 & 12/50)	512893
Herald (13/60)	545037
Vitesse (1600 Mk1)	511236
Vitesse (2 Litre Mk1)	545006
Vitesse (2 Litre Mk2)	545070
Dolomite Sprint	545601
Triumph 2000/2500	AKM3617
SD1 - Refer to catalogue	







## REFERENCE &amp; INFORMATION BOOKS

- |  |               |   |               |  |               |
|--|---------------|---|---------------|--|---------------|
| 1 Original Triumph Stag - 'Restorers Guide' (James Taylor). 96 pages. 190 colour photos.                   | <b>RS1694</b> | 17 2000/2500 Road Test Book (Brooklands) 100 pages  | <b>RM8226</b> | 31 SD1 - The Complete Story (Karen Pender) 192 pages.  | <b>R01129</b> |
| 2 Original TR2/3/4 (Bill Piggott) 128 pages  | <b>RF4125</b> | Advertising Triumph -1947-1981 (Daniel Young). 96 pages.  |               | 32 Practical Classics on Herald & Vitesse Restoration (Brooklands). 76 pages.                      | <b>RH5300</b> |
| 3 Original Triumph TR4/4A/5/6 (Bill Piggott) TR4/5/6 112 pages   | <b>RX1294</b> | 18 Saloon Cars  | <b>RX1304</b> | 33 Triumph Herald 59-71 Road Test Book (RM Clark - Brooklands). 100 pages.                         | <b>RH5299</b> |
| 4 Original Triumph TR7 & TR8 (Bill Piggott) 128 pages. 200 colour photos                                   | <b>RB7688</b> | 19 Sports Cars  | <b>RX1303</b> | 34 Triumph Vitesse 62-71 Road Test Book (RM Clark - Brooklands). 100 pages.                        | <b>RV6117</b> |
| 5 'Original' Range Rover (1970-86) (James Taylor)  | <b>RA1226</b> | 20 Essential Triumph TR2 - 8 (Bayview Books). 80 pages  | <b>RX1357</b> | 35 'Road & Track on Triumph Sports Cars 74-82 (Brooklands). 88 pages.                              | <b>RX1439</b> |
| 6 Triumph Cars: The Complete Story (Robson & Langworth). 352 pages   | <b>RX1388</b> | 21 Triumph TR's: The Complete Story (Robson). 192 pages   | <b>RX1296</b> | 36 TR2 & TR3 Gold Portfolio 52-61 (RM Clark - Brooklands). 172 pages.                              | <b>RW3033</b> |
| 7 How to restore - Triumph TR5/250 & TR6 Paperback, 192 pages with over 300 photographs and illustrations. | <b>RX1497</b> | 22 Triumph Sports Cars - 1967-74 (Road & Track) 90 pages  | <b>RX1269</b> | 37 Spitfire Competition Prep Manual (RW Kastner). 64 pages.  | <b>RL1638</b> |
| 8 Triumph - The Sporting Years (Bill Piggott) 160 pages  | <b>RX1428</b> | 23 Dolomite Portfolio* *Road Tests/Spec's, Performance Data, new model instructions, long term reports, rallying, touring, plus buyers guide. | <b>RT1227</b> | 38 GT6 Competition Prep Manual (RW Kastner). 28 pages.   | <b>RG1294</b> |
| 9 2000/2.5Pi The Complete Story (Robson) 200 pages   | <b>RM8221</b> | 24 The Rover V8 Engine (David Hardcastle) 208 pages.  | <b>RX1429</b> | 39 Triumph Sports Cars (William Krause). 96 pages  | <b>RX1507</b> |
| 10 Spitfire/GT6 Informative Guide to Origins (By John Thomason) 158 pages                                  | <b>RL1479</b> | 25 Tuning Rover V8 Engines (David Hardcastle) 208 pages.  | <b>RX1430</b> | 40 Spitfire Mk3, IV, 1500 Workshop Manual (Glovebox size) (Practical Classics reprint, 186 pages). | <b>RL1637</b> |
| 11 Stag Portfolio*   | <b>RS1525</b> | 26 SD1 - Road Test Book 100 pages. (3500 & Vitesse 1976-86)   | <b>R01070</b> | 41 Triumph TR's: Collectors Guide (Graham Robson). 128 pages.                                      | <b>RX1295</b> |
| 12 TR4/5/250 Road & Track  | <b>RF4114</b> | 27 Range Rover - Purchase & Restoration Guide (David Pollard)   | <b>RA1070</b> | 42 Collectors Guide (Spitfire & GT6) (Graham Robson).  | <b>RL1417</b> |
| 13 TR6 Portfolio*  | <b>RR1325</b> | 28 Range Rover - The Complete Story (James Taylor)  | <b>RA1319</b> | - DIY Guide -Spitfire, Herald, GT6 & Vitesse (Haynes) not shown                                    | <b>RL1418</b> |
| 14 TR7/8 Gold Portfolio*   | <b>RB7207</b> | 29 Triumph Cars in America (Michael Cook)   | <b>RX1506</b> |  |               |
| 15 Spitfire Portfolio*   | <b>RL1390</b> | 30 How to Restore TR4 & TR4A (Roger Williams) 192 pages. Soft cover.  | <b>RX1509</b> |  |               |
| 16 GT6 Portfolio*  | <b>RG1140</b> |   |               |  |               |

## NOT SHOWN

Please enquire for availability.

The Land Rover Experience (Tom Sheppard) **RA1320**The Works Triumphs - 50 years of Motorsport (Robson) 296 pages. **RM8227**Triumph TR7 & TR8 (James Taylor). Owner & Buyers Guide. 66 pages. **RB7375**Spitfire Restoration Manual **RL1374**Complete Guide (Herald/Vitesse) (Bay View Books). 112 pages **RH5071**TR4/5/6 Autofolio Triumph TR: Haynes Great Cars Series (Bill Piggott) **RX1523**



## GENERAL CONSUMABLES



WD40 (Large - 400ml)  
Easystart (Bradex)  
Radweld (Hoits, 250ml)  
Silicone Sealant (80ml tube)  
Hylomar (Gasket Sealant)(100g)  
Loctite (Tube) (24ml)  
Exhaust jointing compound  
Copaslip (Tube) (95g)  
Brake cleaner (Aerosol)  
Brake Rubber Grease  
Latex Rubber Gloves (Pack of 100)

GAC111  
RX1511  
RX1508  
GHF6093  
GGC102  
GAC100  
GCH112  
RX1345  
GBF901  
514578  
RX1406

Adhesive (Carpet/trim);  
Tin (1 Litre)  
Aerosol (370g)

RX1353  
RX1353A



## WHEELS

### MINILITE REPLICA WHEEL KITS



See page 29  
for details.

### WIRE WHEEL CONVERSION KIT



See page 29 for details.

## TOOLS



Rear Hub Puller  
Door Gap Adjusting Tool  
Bolts between 'A' and 'B' posts to maintain correct door  
aperture size when replacing sills or repairing chassis.  
Valve spring compressor tool  
Overhead Valve Models  
Grease Gun

RX1542  
RX1543  
RX12260HV  
RX1423

Clutch Alignment Tool  
Oil Filter Strap Wrench  
For cartridge (spin-on) type filter.  
Spark Plug Spanner  
Spring Compressor Tool  
Wheel nut Brace

RX1385  
RX1514  
GAT140  
RX1328A  
21A2818

## VEHICLE SECURITY



'Dis-Car-Nect' starter immobiliser  
Replacement screw knob  
Replacement fuse

RX1356  
RX1356K  
RX1356F

### HOW DOES 'DIS-CAR-NECT' WORK?

When leaving your car, simply remove the knob to isolate the starter circuit. The 16 amp by-pass fuse will maintain current to all other electrical circuits (stereo memories, vehicle alarm etc).

Because the starter motor draws over 150 amps, any attempt to connect (hot wire) the starter motor will instantly cause the fuse to blow, immobilising the car until the knob is replaced. If this should happen, simply replace the 16 amp fuse at a convenient time.

For extra security, unscrew and remove the immobiliser knob completely, and if you intend to store your vehicle for some time, 'Dis-Car-Nect' will also prevent battery drain, simply unscrew the knob and remove the fuse. Fits all vehicles and is easily fitted to any battery terminal.

Full installation/user instructions supplied with every unit.

### WHEEL TRIM SET



Chrome Wheel Trim Set

RL1360

### WHEEL WAX

Prevents the  
build up of brake  
dust and stops  
corrosion.  
Protects against  
road salt, tar and  
grime. Gives an  
incredible shine.



Wheel Wax (225g)

RX1262



## LUBRICANTS & FLUIDS

### ENGINE OIL



Unipart (20W/50)  
4.55 Litre/1 Gallon  
1 litre  
Duckhams Q (20W/50)  
4.55 Litre/1 Gallon

**GGL104**  
**GGL614**

**HMP190100**

Duckhams Q Storage Oil  
4.55 Litre/1 Gallon  
Castrol Running In Oil 4.55Litre/1 Gallon  
Castrol Classic XL (20W/50)  
4.55 Litre/1 Gallon  
Unipart (10W/40) Semi-Synthetic 5 Litre

**HMP190104**  
**RX1417**  
**RX1363**  
**GGL657**

ENGINE OIL CAPACITY (INC FILTER) 4.7 LITRES.

### GEAR OIL



Unipart (EP90) 0.5 Litre

**GGL190**

GEARBOX 0.9 LITRES.  
GEARBOX & OVERDRIVE 1.4 LITRES  
DIFFERENTIAL 0.6 LITRES

### BRAKE/CLUTCH FLUIDS



Unipart (DOT 3) 1 Litre  
Silicone 0.5 Litre\*  
Silicone 1 Litre\*

\*Do not mix with standard fluid

**GBF103**  
**RX1327**  
**RX1326**

### ANTIFREEZE



Unipart 1 Litre  
Unipart 5 Litre

**GAC2018**  
**GAC2019**

COOLING SYSTEM (INC HEATER) 6.2 LITRES

### GREASE & LUBE



Lithium Grease (Multi-Purpose)  
Unipart 0.5 Litre (Tube)  
Brake Rubber Grease  
Cam Lube (for assembly)

**GGL111**  
**514578**  
**RX1358**

## UNLEADED FUEL ADDITIVES



Bottled additives are available which can be mixed with either 'Premium' or 'Super' unleaded depending upon application. It usually works out cheaper to use bottled additives than leaded or LRP - work it out for yourself!

Castrol Valvemaster  
250ml

**RX1407VM**

Castrol Valvemaster Plus  
250ml

**RX1407VMP**

Endorsed by the federation of British Historic Vehicle Clubs (FBHVC), having been independently tested and approved, both products offer a high level of protection against valve seat recession under all driving conditions. In addition, castrol valvemaster plus provides an octane boost to premium unleaded petrol which reduces pinking or knocking on high compression or performance applications. This also usually avoids the need to re-tune your engine. Treats 250 litres of petrol.

### OIL JUGS



Castrol Oil Jugs  
1/2 Pint  
1 Pint  
2 Pint  
All Three Jugs

**RX1395**  
**RX1396**  
**RX1397**  
**RX1398**



## BODY CARE



### AUTOGLYM CAR CARE PRODUCTS

Autoglym Car Care Pack <i>includes items marked *</i>	<b>RX1510</b>
Silicone Resin Polish (325ml)*	<b>RX1312</b>
Bodywork Shampoo/Conditioner (500ml)*	<b>RX1313</b>
Car Interior Shampoo (500ml)*	<b>RX1314</b>
Glass Polish (325ml)*	<b>RX1315</b>
Cutting Polish (325ml)*	<b>RX1316</b>
Extra Gloss Protection (325ml)*	<b>RX1317</b>
Bumper Care (325ml)*	<b>RX1318</b>
Vinyl & Rubber Care (325ml)*	<b>RX1319</b>
Leather Care Cream (325ml)*	<b>RX1320</b>
Superglym Chrome Polish (55ml)*	<b>RX1321</b>
Clean Wheels (500ml)*	<b>RX1322</b>
Perfect Polishing Cloth (21sq ft)*	<b>RX1323</b>
Aqua Dry (Synthetic Chamois)*	<b>RX1324</b>
Clean Machine (1 Litre)*	<b>RX1325</b>
Hood Care & Maintenance Kit	<b>RX1433</b>
Alloy Wheel Seal (Silicone spray)	<b>RX1443</b>
Instant Tyre Dressing	<b>RX1368</b>
Intensive Tar Remover	<b>RX1367</b>

### OTHER CAR CARE PRODUCTS

Sponge	<b>RX1415</b>
Wash Leather	<b>RX1416</b>

### FINNEGANS 'ANTI-CORROSION' WAXOYL

Waxoyl starter kit  
Inc. RX1028, RX1030, RX1031

**RX1032**



Waxoyl;  
5 Litre can  
2.5 Litre can  
2.5 Litre cartridge  
Trigger spray gun  
High pressure spray gun  
*Use with 2.5 litre cartridge*  
Extension probe  
*Use with high pressure spray gun*  
Aerosol (400ml)  
Aerosol (200ml)  
Underbody seal;  
1 litre  
500ml

**RX1027**  
**RX1029**  
**RX1028**  
**RX1033**  
**RX1030**  
  
**RX1031**  
  
**RX1026**  
**RX1025**  
  
**RX1024**  
**RX1023**

### 'CONCOURS' SPECIALIST WHEEL CLEANER



*The 'Concours' specialist wheel cleaning system will help you care for your Classic's wheels.*

*Suitable for all Steel, Alloy and Wire wheels (including painted & chromed), 'Concours' wheel cleaning system uses a unique 2-stage process that not only cleans, but gives wheels a superb lasting finish that helps to protect them, making them easier to care for and clean in the future.*

### 'Concours' Wheel Cleaning Kit - RX1405

*Kit includes;*

- Special cleaning solution (580ml).
- Wooden handled cleaning brush & dispenser.
- Finishing/protection solution (180ml)
- 2 pair of disposable gloves.

*Cleaning solution breaks down brake dust & road grime. Brush & dispenser gets into all those awkward places.*

*Finishing/protection solution leaves wheels like new.*

## ROADSIDE TOOLS & TOURING EQUIPMENT



Tow Bar only	<b>RL1330</b>
Less tow ball & electrical fittings	
Tow 'ball' only (50mm)	<b>GTT101</b>
Cover (Tow ball)	<b>GTT308</b>
'AA' membership & relay pack	<b>RX1329</b>
Lightweight (Disposable) overalls; <i>Ideal for those roadside repairs.</i> <i>Keep a pair of these very handy lightweight general purpose overalls in the boot, you never know!</i>	
Medium (approx. 47" chest)	<b>RX1408M</b>
Large (approx. 51" chest)	<b>RX1408L</b>
Extra large (approx. 55" chest)	<b>RX1408X</b>
'Warning' triangle	<b>RX1344</b>
Safety jacket (Luminous) <i>Be Safe - Be Seen.</i>	<b>GAC2999</b>
Rubber disposable gloves <i>Supplied in packs of 100.</i> <i>They keep your hands clean &amp; help protect your skin.</i>	<b>RX1406</b>
Tool bag only (For jack etc)	<b>RX1364</b>
Scissor jack & handle	<b>311346</b>
Wheel nut brace	<b>21A2818</b>
Tyre pump (Stirrup type)	<b>523638A</b>
'First-Aid' kit	<b>RX1399</b>
Fire Extinguisher	<b>GAC9904</b>



## PAINTS Aerosols & Touch-in Tins



### GENERAL APPLICATION (Aerosol)

Black - High Gloss (400ml)	<b>RX4070A</b>
Black - Matt (500ml)	<b>RX1266</b>
Black - Satin (500ml)	<b>RX1538</b>
Silver (Suitable for Wheels) (450ml)	<b>RX1265</b>
Lacquer - Clear (Suitable for Wheels) (400ml)	<b>RX1261</b>

### PRIMER (Aerosol)

White (150ml)	<b>RX4048A</b>
Red Oxide (150ml)	<b>RX4049A</b>
Grey (150ml)	<b>RX4047A</b>

### ENGINE PAINT

Engine Paint (High Heat)	
Black (400ml) (Aerosol)	<b>RX1432A</b>
Aluminium (400ml) (Aerosol)	<b>RX1432AL</b>
Brush-on (125ml) (Tin)	<b>RX1432B</b>

### CHASSIS PAINT

Chassis Paint (For general touch up)	
Black Brush-on (125ml)	<b>RX4070B</b>

## GT6 BODY PAINTS

COLOUR/TYPE	BL COLOUR CODE	AEROSOL	TOUCH-IN (BRUSH IN CAP)
-------------	----------------	---------	----------------------------

### Body colours issued for Mk1 & Mk2

White	19	<b>RX4009A</b>	<b>RX4009B</b>
Damson Red	27	<b>RX4057A</b>	<b>RX4057B</b>
Signal Red	32	<b>RX4065A</b>	<b>RX4065B</b>
Sienna Brown	23	<b>RX4053A</b>	<b>RX4053B</b>
Jasmine Yellow	34	<b>RX4059A</b>	<b>RX4059B</b>
Conifer Green	25	<b>RX4071A</b>	<b>RX4071B</b>
Laurel Green	55	<b>RX4060A</b>	<b>RX4060B</b>
Royal Blue	56	<b>RX4063A</b>	<b>RX4063B</b>
Wedgewood Blue	26	<b>RX4064A</b>	<b>RX4064B</b>
Valencia Blue	66	<b>RX4072A</b>	<b>RX4072B</b>

### Body colours issued for Mk3

White	19	<b>RX4009A</b>	<b>RX4009B</b>
Carmin Red	82	<b>RX4020A</b>	<b>RX4020B</b>
Damson Red	17	<b>RX4057A</b>	<b>RX4057B</b>
Pimento Red	72	<b>RX4019A</b>	<b>RX4019B</b>
Magenta (Red)	92	<b>RX4061A</b>	<b>RX4061B</b>
Sienna Brown	23	<b>RX4053A</b>	<b>RX4053B</b>
Mimosa Yellow	64	<b>RX4015A</b>	<b>RX4015B</b>
Saffron Yellow	54	<b>RX4066A</b>	<b>RX4066B</b>
Emerald Green	65	<b>RX4058A</b>	<b>RX4058B</b>
Laurel Green	55	<b>RX4060A</b>	<b>RX4060B</b>
Mallard Green	106	<b>RX4067A</b>	<b>RX4067B</b>
French Blue	126	<b>RX4000A</b>	<b>RX4000B</b>
Sapphire Blue	96	<b>RX4068A</b>	n/a
Wedgewood Blue	26	<b>RX4064A</b>	<b>RX4064B</b>
Valencia Blue	66	<b>RX4072A</b>	<b>RX4072B</b>

## UPDATED SUSPENSION PACKAGES

See page 26 for details.



## STAINLESS STEEL EXHAUSTS STANDARD & SPORTS

See page 15-18 for details.





**BOLTS (Imperial)****Bolts have a NON Threaded Shoulder.**

The threaded length can be calculated by multiplying the diameter by 2 and adding 1/4".

Thread Diameter	Bolt Length	Thread Type	Thread Pitch	PART NUMBER	Spanner Size
1/4"	1.5"	UNF	—	GHF102	7/16" AF
1/4"	2"	UNF	—	GHF118	7/16" AF
5/16"	1.5"	UNF	—	GHF104	1/2" AF
5/16"	2"	UNF	—	GHF121	1/2" AF
3/8"	1.5"	UNF	—	GHF106	9/16" AF
3/8"	3"	UNF	—	GHF126	9/16" AF
1/2"	2"	UNF	—	BH608161	3/4" AF
1/2"	2.5"	UNF	—	BH608201	3/4" AF
1/2"	3"	UNF	—	BH608241	3/4" AF
5/8"	3"	UNF	—	GHF113	15/16" AF
5/8"	4"	UNF	—	BH610321	15/16" AF

**BOLTS (Metric)****Bolts have a NON Threaded Shoulder.**

The threaded length can be calculated by multiplying the diameter by 2 and adding 6mm.

Thread Diameter	Bolt Length	Thread Type	Thread Pitch	PART NUMBER	Spanner Size
M 6	40mm	Metric Fine	1.0	GHF132	10mm
M 8	40mm	Metric Fine	1.25	GHF134	13mm
M 10	40mm	Metric Fine	1.5	GHF136	17mm
M 12	50mm	Metric Fine	1.75	BH112101	19mm
M 12	60mm	Metric Fine	1.75	BH112121	19mm
M 12	80mm	Metric Fine	1.75	BH112161	19mm
M 16	60mm	Metric Fine	2.0	BH116121	21mm
M 16	80mm	Metric Fine	2.0	BH116161A	21mm

**SET SCREWS (Imperial)****Set screws are Fully Threaded.**

Thread Diameter	Bolt Length	Thread Type	Thread Pitch	PART NUMBER	Spanner Size
1/4"	3/4"	UNF	—	GHF117	7/16" AF
1/4"	1"	UNF	—	GHF101	7/16" AF
5/16"	3/4"	UNF	—	GHF120	1/2" AF
5/16"	1"	UNF	—	GHF103	1/2" AF
3/8"	1"	UNF	—	GHF105	9/16" AF
7/16"	1.5"	UNF	—	GHF107	5/8" AF
1/2"	1.5"	UNF	—	GHF109	3/4" AF
1/4"	1"	UNC	—	GHF161	7/16" AF
1/4"	1.5"	UNC	—	SH504121	7/16" AF
5/16"	1"	UNC	—	GHF163	1/2" AF
5/16"	1.5"	UNC	—	GHF164	1/2" AF
3/8"	1"	UNC	—	GHF165	9/16" AF
3/8"	1.5"	UNC	—	GHF166	9/16" AF

**SET SCREWS (Metric)****Set screws are Fully Threaded.**

Thread Diameter	Bolt Length	Thread Type	Thread Pitch	PART NUMBER	Spanner Size
M 6	25 mm	Metric Fine	1.0	GHF131	10mm
M 8	25 mm	Metric Fine	1.25	GHF133	13 mm
M 10	25 mm	Metric Fine	1.5	GHF135	17mm

**STEEL NUTS (Plain NON Locking - Imperial)**

Thread Diameter	Thread Type	Thread Pitch	PART NUMBER	Spanner Size
3/16"	UNF	—	HN2005	3/8" AF
1/4"	UNF	—	GHF200	7/16" AF
5/16"	UNF	—	GHF201	1/2" AF
3/8"	UNF	—	GHF202	9/16" AF
7/16"	UNF	—	GHF203	5/8" AF
1/2"	UNF	—	GHF204	3/4" AF
1/4"	UNC	—	GHF207	7/16" AF
5/16"	UNC	—	GHF208	1/2" AF
3/8"	UNC	—	GHF209	9/16" AF

**STEEL NUTS (Plain NON Locking - Metric)**

Thread Diameter	Thread Type	Thread Pitch	PART NUMBER	Spanner Size
M 4	Metric Fine	0.7	NH104041	7mm
M 6	Metric Fine	1.0	GHF212	10mm
M 8	Metric Fine	1.25	GHF213	13mm
M 10	Metric Fine	1.5	GHF214	17mm
M 12	Metric Fine	1.75	GHF215	19mm

**STEEL NUTS (Nylon Insert Self Locking - Imperial)**

Thread Diameter	Thread Type	Thread Pitch	PART NUMBER	Spanner Size
3/16"	UNF	—	GHF220	5/16" AF
1/4"	UNF	—	GHF221	7/16" AF
5/16"	UNF	—	GHF222	1/2" AF
3/8"	UNF	—	GHF223	9/16" AF
7/16"	UNF	—	GHF224	5/8" AF
1/2"	UNF	—	GHF225	3/4" AF
5/8"	UNF	—	138563	15/16" AF

**STEEL NUTS (Nylon Insert Self Locking - Metric)**

Thread Diameter	Thread Type	Thread Pitch	PART NUMBER	Spanner Size
M 6	Metric Fine	1.0	NY106041	10mm
M 8	Metric Fine	1.25	GHF232	13mm
M 10	Metric Fine	1.5	GHF233	17 mm
M 12	Metric Fine	1.75	NY112041	19mm

**BRASS NUTS (Standard & Deep Section - Imperial)**

Thread Diameter	Thread Type	Thread Pitch	PART NUMBER	Spanner Size
5/16" Std	UNF	—	515369	1/2" AF
3/8" Std	UNF	—	GHF262	9/16" AF
3/8" Deep	UNF	—	AEC350	9/16" AF

**WASHERS (Imperial)**

Internal Diameter	Plain Standard Diameter PART NUMBER	Repair Large Diameter PART NUMBER	Spring Standard Diameter PART NUMBER	Shakeproof Standard Diameter PART NUMBER
3/16"	WP20	—	—	—
1/4"	GHF300	GHF314	GHF331	GHF321
5/16"	GHF301	GHF315	GHF332	GHF322
3/8"	GHF302	GHF316	GHF333	GHF323
7/16"	WC600071	—	GHF334	GHF324
1/2"	WA112081	—	GHF335	GHF325
5/8"	PWZ110	—	LWZ310	LWZ410

**WASHERS (Metric)**

Internal Diameter	*Plain Standard Diameter PART NUMBER	*Repair Large Diameter PART NUMBER	Spring Standard Diameter PART NUMBER	Shakeproof Standard Diameter PART NUMBER
M 6	GHF300	GHF314	WL106001	GHF371
M 8	GHF301	GHF315	GHF382	WF108001
M 10	GHF302	GHF316	GHF383	WF110001
M 12	GHF304	—	WL112001	WF112001
M 16	PWZ110	—	WL116001	WF116001

\*Please Note: Some plain and repair washers are suitable for imperial and metric applications eg: GHF300 = 1/4" ID or 6mm ID.

**SELF TAPPING SCREWS****Pan Head - Pozi Drive**

Screw Size No	Screw Length	PART NUMBER
6	1/2"	GHF421
6	3/4"	GHF422
8	1/2"	YZ3404
8	3/4"	GHF424
10	1/2"	GHF425
10	3/4"	YZ5505
12	1/2"	GHF427
12	3/4"	GHF428
12	1"	GHF429
14	3/4"	GHF430
14	1"	GHF431

**SPLIT PINS (Imperial)**

Pin Thickness	Pin Length	PART NUMBER
1/16"	1.5"	GHF500
5/64"	1.5"	GHF501
3/32"	1.5"	PC34
7/64"	1.5"	GHF503
1/8"	2.25"	PC15
9/64"	2.25"	GHF505
5/32"	2.25"	GHF506
11/64"	2.25"	GHF512
3/16"	3"	GHF513
7/32"	3"	PS614240
1/4"	3"	PS616240

**SELF TAPPING SCREWS****Countersunk - Pozi Drive**

Screw Size No	Screw Length	PART NUMBER
6	1/2"	GHF400
6	3/4"	GHF401
8	1/2"	GHF402
8	3/4"	GHF403
10	1/2"	GHF404
10	3/4"	GHF405
12	1/2"	AC612041A
12	1"	AC612081
14	3/4"	AC614061
14	1"	AC614081

**SPLIT PINS (Metric)**

Pin Thickness	Pin Length	PART NUMBER
2.0mm	40mm	PS104400
2.5mm	40mm	GHF509
3.2mm	56mm	GHF510
4.0mm	56mm	GHF511

**'P' CLIPS****Imperial Sized**

Part Number	Cable Diameter	Fixing Hole size
PCR207	1/8"	7/32"
PCR307	3/16"	7/32"
PCR309	3/16"	9/32"
PCR311	3/16"	11/32"
PCR407	1/4"	7/32"
PCR409	1/4"	9/32"
PCR411	1/4"	11/32"
PCR507	5/16"	7/32"
PCR509	5/16"	9/32"
PCR511	5/16"	11/32"
PCR607	3/8"	7/32"
PCR609	3/8"	9/32"
PCR611	3/8"	11/32"
PCR707	7/16"	7/32"
PCR709	7/16"	9/32"
PCR711	7/16"	11/32"
PCR807	1/2"	7/32"
PCR809	1/2"	9/32"
PCR811	1/2"	11/32"
PCR813	1/2"	13/32"
PCR1007	5/8"	7/32"
PCR1009	5/8"	9/32"
PCR1011	5/8"	11/32"
PCR1207	3/4"	7/32"
PCR1209	3/4"	9/32"
PCR1211	3/4"	11/32"
PCR1407	7/8"	7/32"
PCR1409	7/8"	9/32"
PCR1411	7/8"	11/32"
PCR1607	1"	7/32"

**Metric Sized**

CP105081	8mm	5mm
CP108101	10mm	8mm
CP108121	12mm	8mm
CP106161	16mm	6mm
CP108165	16mm	8mm

**HOSE CLIPS Use as required.**

3/8"	to	1/2"	GHC304
7/16"	to	5/8"	GHC405
1/2"	to	3/4"	GHC406
5/8"	to	7/8"	GHC507
3/4"	to	1"	GHC608
7/8"	to	1 1/8"	GHC709
1"	to	1 3/8"	GHC811
1 1/8"	to	1 5/8"	GHC913
1 3/8"	to	2"	GHC1015
1 1/2"	to	2 1/8"	GHC1217
2"	to	2 3/4"	GHC1622

**GREASE NIPPLES**

Part Number	Thread Size	Angle
UHN400	1/8" BSP	straight, short
UHN445	1/8" BSP	45° angle
LN30041	1/8" BSP	90° angle
144825	1/8" BSP	straight, long
56935	1/4" BSP	straight
125361	1/4" BSP	45° angle
56934	1/4" BSP	90° angle

**POP RIVETS**

Part Number	Size
<b>Open End Type</b>	
RA607096	2.9mm x 5mm
RA608126	1/8" x 3/16"
RA608176	1/8" x 1/4"
RA608236	1/8" x 5/16"
RA608253	1/8" x 3/8"
<b>Closed End Type</b>	
RU608123	1/8" x 3/8"
RU608313	1/8" x 1/2"
RU612123	3/16" x 5/16"

**CABLE TIES**

Part Number	Diameter
GHF1265	3 1/2"
GHF1266	5 1/4"
RTC222A	6"
GHF1267	8 3/4"
GHF1268	11"

**PIPES AND FITTINGS**

Part Number	Material	Size
<b>Brake and Fuel Pipe</b>	Supplied in 25 foot rolls.	
MPKF125	CUPRO-NICKEL	3/16" Dia.
MPKF225	CUPRO-NICKEL	1/4" Dia.
MPKF325	CUPRO-NICKEL	5/16" Dia.
EF125	STEEL	3/16" Dia.
EF225	STEEL	1/4" Dia.
EF325	STEEL	5/16" Dia.
<b>Pipe Nuts - Male, Steel.</b>		
TM606031	3/8" UNF	3/16"
TM110051	10mm x 1mm	3/16"
LK21994	3/8" BSF	3/16"
BCA4370	7/16" UNF	3/16"
BHA4706	7/16" UNF	1/4"
AUSU40A	1/2" UNF	5/16"
<b>Pipe Nuts - Male, Brass.</b>		
AEHU1	3/8" UNF	3/16"
AEHU2	10mm x 1mm	3/16"
AEHU3	3/8" BSF	3/16"
AEHU7	7/16" UNF	1/4"
<b>Pipe Nuts - Female, Steel.</b>		
TN606031	3/8" UNF	3/16"
SU2A	10mm x 1mm	3/16"
SU4A	7/16" UNF	1/4"
HU41A	1/2" UNF	5/16"

<b>Pipe Nuts - Female, Brass.</b>	
AEHU1A	3/8" UNF
AEHU2A	10mm x 1mm
AEHU4A	7/16" UNF

Part Number	Thread Size
<b>Bleed Screws</b>	
556508A	3/8" UNF
608400A	10mm metric
27H7166	3/8" BSF
<b>Pipe Clips</b>	
GHF1191	SINGLE, 3/16"
GHF1192	SINGLE, 1/4"
624155	DOUBLE, 3/16"



**A**

'A' Post	43
AA membership pack	68
Accelerator cable	13
Aerosol, paint	69
Air filter	13
Alignment tool, clutch	11
Alloy wheels	29
Alternator	34
Antifreeze	67
Anti-roll bar	23
Arches - wheel	39, 40, 46
Armrest	54
Axle	21

**B**

'B' Post	47
Badges	49, 61
Balljoint	23
Battery	37
Battery charger	37
Belts (seat)	53, 58
Bearing, release	11
Bearings, mains/Big Ends	9
Block, cylinder	8
Body panels	39-47
Bolt kits, suspension	25
Bolts, cylinder head	10
Bonnet	39, 40
Books	63-65
Boot floor	47
Bottom hose	12
Brake caliper	30
Brake cleaner	66
Brake disc	30
Brake drum	31
Brake fluid	32
Brake hydraulics	31, 32
Brake pads	30
Brake pipe kit	32
Brake pipes/hoses	32
Brake servo	31
Brake shoes	31
Breather - engine	13
Bulbs	35-37
Bump stop	28
Bumpers	50, 51
Bush kits, suspension	24, 25, 27, 28
Bush, shock absorber	24, 27, 28
Bushes, suspension	23-28

**C**

Cable, accelerator	13
Cable, choke	13
Cable, handbrake	32
Caliper, brake	30
Cam lube	67
Camshaft	11
Cap, distributor	34
Car cover	62
Carb float	13
Carburettor	13
Carpets	55
Chain, timing	11
Chassis	38
Choke cable	13
Clips, coolant hoses	12
Clock	37
Clutch fluid	11
Clutch pipe	11
Clutch kit	11
Clutch master cylinder	11
Clutch release fork	19
Clutch slave cylinder	11
Coil	34
Coil springs, suspension	24-28
Column, steering	33
Con rod	9
Condenser	34
Constant velocity joint	20-22
Contact breaker points	34
Coolant	12, 67
Coolant hoses	12
Copper grease	67
Core plug set	8
Cover, car	62
Cover, clutch	11
Cover, rocker	10
Cover, timing	11
Crankshaft	9
Crankshaft Pulley	9
CV joint	20-22
Cylinder block	8
Cylinder head	10
Cylinder liner	8

**D**

Dash veneer	54
Differential	21
Dipstick	8
Disc, brake	30
Dis-car-nect	66
Distributor	34
Door glass	44
Door mirrors	43, 59
Door seals	44
Door skins	43
Doors	43-45
Door gap adjusting tool	38
Drive belts	12
Drive shafts	21, 22
Driving lamps	57

**E**

Electronic ignition kit	34, 57
Engines	7
Engine mounts	11
EP90 oil	67
Exhaust	15-18
Expansion tank, coolant	12

**F**

Fan belt	12
Fan, Kenlowe	12
Filler cap, fuel	14
Filter, air	13
Filter, fuel	13
Filter, oil	8
Fire extinguisher	68
Flasher units	37
Flexi hoses, brakes	32
Flexible coupling, steering	33
Float needle	13
Float	13
Floors	46, 47
Fluid, brake & clutch	32
Flywheel	9
Fog lamps	36, 57
Follower, camshaft	11
Footwell mats	55, 60
Front hub	23
Front wing	39, 40
Fuel additive	67
Fuel filler cap	14
Fuel filter	13
Fuel level sender	14
Fuel pump	13
Fuel pipe kit	14
Fuel tank	14
Full engine	7
Fuses	37

**G**

Gaiter, gear lever	19
Gaiter, handbrake	32
Gasket sets - engine	10
Gauges	37
Gear oil	67
Gearbox	19
Gear knob	19, 59
Gearbox mountings	11
Glass	42, 44
Grille, radiator	39, 41

**H**

Halfshaft, axle	21, 22
Handbooks	64
Handbrake cable	32
Haynes manual	63
Head, cylinder	10
Headlamp	35, 57
Headrest	53
Heater hoses	12
Heater valve	12
Horn	37
Hose clips, coolant	12
Hose kit, coolant	12
Hoses, coolant	12
Hoses, heater	12
Hub, front	23
Hub, rear	21, 22
Hub cap	29
Hub puller	21, 22
Hydraulics, brake	31, 32

**I**

Ignition switch	36
Indicator	36
Inner wing - rear	46
Instruments	37
Interior lamp	36

**J**

Jack	68
Jet, carb	13

**K**

K&N filter	13, 56
Kenlowe fan	12, 57
Key fob	60
Kick plates - sill	59
Kit, brakes	30
Kit, coolant hoses	12







## L

Lamps	35, 36
Leads, spark plugs	34
Liners, piston	8
Link, anti-roll bar	23
Locking wheelnuts	29

## M

Manifold - exhaust	15, 16
Master cylinder, brake	31
Master cylinder, clutch	11
Metering needle	13
Mirror, rear view	54
Mirror glass, doors	43
Models - car	61
Mounting, engine	11
Mounting, gearbox	11
Mudflaps	60

## N

Needle guide	13
Needle valve	13
Needle, carb	13
Non-return valve, servo	31
Number plate lamps	36
Number plates	60
Nuts, roadwheel	29

## O

Oil	67
Oil cooler kit	8, 56
Oil filter	8
Oil pump	8
Oil pressure gauge	8, 56
Oil pressure switch	8
Oil seals	6
Oil seal, valve stem	10
Overdrive	19
Overhaul kits - suspension	25

## P

Pads, brake	30
Paint	69
Pedal rubber, brake	31
Pedal rubber, clutch	11
Pilot (spigot) bush	9
Pipes, brake	32
Pistons - engine	9
Plate, clutch	11
Plug lead set	34
Plug, core	8
Points	34
Poly bushes	23-28
Pressure cap, coolant	12
Propshaft	20
Pulley, Crankshaft	9
Pump, water	12
Push rod, clutch	11, 19
Pushrod (OHV)	10



## Q

Quarterlight	44
front	44
rear	48
Quarter valance (front)	41

## R

Radiator	12
Rear axle	21
Rear hub	21, 22
Rear view mirror	54
Rear wing	46, 47
Regulator, window	45
Relays	37
Release bearing	11
Release fork, clutch	19
Repair kit, brake mast.cyl	31
Repair kit, clutch mast.cyl	11
Repair kit, clutch sl.cyl	11
Repair panels	39-47
Repeater lamps, front	35
Rev counter	37
Reverse switch	36
Ring gear, flywheel	9
Rings, piston	9
Roadwheel	29
Rocker arm	10
Rocker cover	10, 56
Rocker gear feed kit	56
Rocker shaft	10
Roof panel	48
Roto flex	22, 28
Rotor arm	34
Running-in oil	67

## S

Seal, door	44
Seals, oil	6
Seal, windscreen	42
Seat belts	53, 58
Seat covers	52
Sender, fuel level	14
Sender, temperature	12
Servo, brake	31
Shear bolt, ignition	33
Shock absorber	24, 26, 27, 28
Shoes, brake	31
Short engine	7
Side lamps	35
Side repeater lamps	35
Sills	46
Sills trim	59
Slave cylinder, clutch	11
Solenoid	19, 34
Soundproofing kit	55
Spark plug	34
Speedometer	37
Spigot (pilot) bush	9
Spin-on oil filter	8, 56
Spoiler - front	59
Sports exhaust system	16-18
Springs, suspension	24, 26, 27, 28
Spring compressor tool	24, 66
Springs, valve	10
Sprocket, camshaft	11
Stainless steel exhaust	15-18
Starter motor	34
Steering arm	23
Steering column	33
Steering wheel	33
Steering rack	33
Stub axle	23
Studs, roadwheels	29
Stromberg carbs	13
Sump	8
Sun visors	53
Suspension bushes	23-28
Suspension kits	25, 26
Switches & controls	36





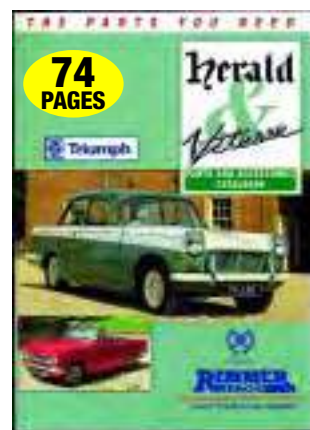
T		W	
Tailgate	48	Washer bottle	34
Tank, fuel	14	Washer jet	34
Temperature fender	12	Washer pump	34
Thermostat, coolant	12	Water pump	12
Thermostat, oil cooler	8	Waxoyl	68
Timing chain	11	WD40	66
Timing cover	11	Wheel cylinder	31
Tools	66, 68	Wheel studs	29
Top hose	12	Wheel, alloy	29
Tow bar	68	Wheel, wire	29
Track rod end	33	Wheelarch	
Transfers	49, 61	front	39, 40
Transmitter, oil press.	8	rear	46
Trim panels	53	Wheelbox, wiper	34
Trunnion - suspension	24	Wheelnuts	29
Tubular exhaust manifold	16	Wheelstud	29
U		Window regulator	45
Universal joint	20, 21, 22	Windscreen	42
Uprated brakes	30	Windscreen seal	42
Uprated suspension packs	26	Wing	
V		front	39, 40
Vacuum advance unit, distr	34	rear	46, 47
Valance		Wiper blade	34
front	41	Wiper motor	34
rear	47	Wipers	34
Valve guides	10	Work light	57
Valve springs	10	Wiring Looms	37
Valve caps	60	Wire wheels	29
Vertical link		Wishbone - front	23, 24
front	23	Workshop consumables	66
rear	27, 28		
Vouchers - Rimmer Bros	60		
Videos	63		



## ACKNOWLEDGMENTS

Rimmer Bros would like to thank the many GT6 owners who volunteered their cars for location photography used in this catalogue.





**BROWSE OUR CATALOGUES ON YOUR PC!**  
SEE PRICE GUIDE FOR DETAILS



## OUR CATALOGUES

**ARE YOUR PASSPORT TO THE FINEST MAIL-ORDER PARTS SERVICE**

### RIMMER BROS CATALOGUES

If you are a Triumph, SD1, Range Rover, Freelander or Discovery owner - a catalogue will be despatched FREE including post & packing.

Small postage charge made for additional catalogues.

**FOR YOUR COPY, PHONE, FAX, WRITE OR E-MAIL, QUOTING YOUR CUSTOMER NUMBER IF POSSIBLE.**

**FULL SET OF CATALOGUES (POSTAGE CHARGES)**

£10 (UK) £15 (Europe) £35 (Rest of World)

Once registered as a customer for a specific vehicle you will be automatically updated (free of charge) with any new catalogue or price guides as they are published.





## DO YOU HAVE ANY OLD UNITS? WE'RE BUYERS AS WELL AS SELLERS

Alongside our new parts, we also offer parts which have been reconditioned (to the very highest standards). Because of this, we are often in the market for engines, gearboxes and axles which are suitable for reconditioning purposes. Please give us a call.

## ALL PARTS ARE GUARANTEED

"It's our objective to ensure the satisfaction of every one of our customers."

*Please refer to our Price Guide for warranty information.*



BRITISH MOTOR  
HERITAGE APPROVED



### BUSINESS HOURS

8.30am - 5.30pm Monday to Friday. 8.30am - 1.30pm Saturday.  
(Closed Sunday and Bank Holidays Except Good Friday)

### HOW TO FIND US

We're 2 miles south of Lincoln, on the A15 Lincoln to Sleaford Road.

# RIMMER BROS

Rimmer Bros Ltd. Triumph House, Sleaford Road, Bracebridge Heath, Lincoln LN4 2NA, England.

**Telephone: 01522 568000.**

Fax: 01522 567600. E-Mail: [sales@rimmerbros.co.uk](mailto:sales@rimmerbros.co.uk) [www.rimmerbros.co.uk](http://www.rimmerbros.co.uk)