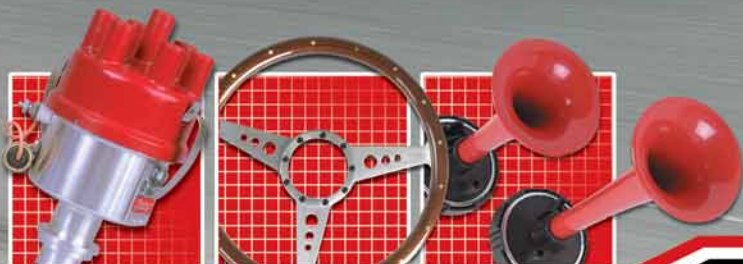




**Moss  
Motors**  
*COOL STUFF FOR COOL CARS*

# AUSTIN- HEALEY

**100, 100-6 & 3000  
PARTS & ACCESSORIES**



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**[www.mossmotors.com](http://www.mossmotors.com)**



## On the Road with Moss Motors

One of the saddest ends for an automobile is to become a museum piece. Static, with a set of jack stands holding the tires off the ground. The smells and sounds of operation faded away. The laughter, enjoyment and thrills experienced by the owners, merely distant memories.

That's no way to treat a fine British Automobile! Fire up your baby and hit the road! Watch those smiles as you drive by and bring new memories to life. It's the whine of rubber on road and the burble of straight through exhaust in the ear. Wind in the face and warm oil in the nostrils.

Moss Motors will be there with you supplying the parts and know how to keep you on the road. You can also look for our name at club events helping to keep the camaraderie alive. In your British car it's not the destination that's important, it's the drive. We are committed to keeping your car on the road by stocking the parts you need to keep rolling, and also stopping, when necessary.

Check out our new products and look for more to come. The British car hobby is alive and well, and Moss Motors is leading the way with new products to improve safety, performance and reliability.

## Expect the Best:

- ✓ Range of Products with new items every month
- ✓ Service, with same day shipping
- ✓ Value for Money
- ✓ Catalogs
- ✓ Website
- ✓ Technical Assistance, Product Knowledge and Quality Control
- ✓ Sales Flyers

Working on automobiles is inherently dangerous. Moss Motors, Ltd. is not liable for injury or damage due to incorrect installation or use of their products. All products are sold with the understanding that the safe and proper installation and use of the products is the customer's responsibility. Follow factory workshop manual procedures and instructions, but use current shop safety standards and common sense. Some tasks will require professional advice or services which Moss Motors cannot provide.

# Contents | A03

FIND WHAT YOU NEED FAST  
... PG.A34



We Carry All of  
**Your Favorite Brands!**



AHY-0508

# A04 | New Products!

THE LATEST FROM MOSS MOTORS



## British Standard Pipe Taps

Most British fuel and oil lines have British Standard Pipe (BSP) fittings. These taps can be used to clean threaded fittings, the 1/8" BSP is useful for oil gauge lines and 1/4" BSP fittings are used on many fuel line applications.

1/8" BSP Tap 385-760 \$22.25  
1/4" BSP Tap 385-765 28.90



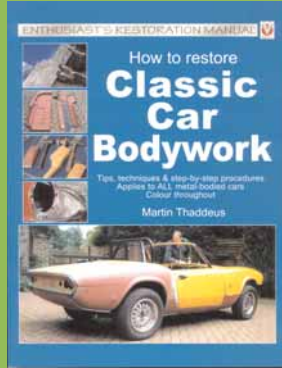
## Right Stuff Gasket Maker

The latest in Elastomeric Rubber Gasket technology. Useful for hard to seal areas such as differentials and oil pans. Resists coolant, oil and ATF. 5 oz 221-450 \$18.95



## Roll Around Pneumatic Shop Stool

Improve your mechanical abilities by using the right tool for the job. Don't succumb to the detrimental effects of straining or over-exertion while working on your vehicle. This new Roll-Around Pneumatic Stool will definitely make your job easier, increasing your productivity in the garage. With pneumatic action, the seat quickly adjusts up to 20 inches tall. This stool also features a convenient 15-inch diameter tool tray to keep the tools or parts you need within easy reach. Shielded 2.5-inch casters make moving around the garage a breeze. A big, fully padded 12-inch diameter seat provides comfort for those long projects. 336-735 \$34.95



## Book: How to Restore Classic Bodywork

We have been waiting for a comprehensive book that details typical bodywork needed by our classics including door skins, floor and sill replacement and rust repair. This book covers all these restoration techniques and is packed full of photos of denuded MGs and Triumphs being given a new lease on life. Softbound, 8" x 10 1/2", 112 pages.

How to Restore Classic Car Bodywork by Martin Thaddeus 212-416 \$32.95



## Seat Heater

A little warmth in the right place can really make driving more comfortable. This therapeutic seat heater has dual zones and two settings to keep your bottom and lower back toasty. Designed to be installed under existing upholstery or seat covers, this kit is suitable for alternator-equipped cars. Sold as a set for one seat.

Seat Heater Kit 903-250 \$129.95



## Trash Container

Put trash in its place. Our handy receptacle measures 4" in diameter and 5" tall. Securely stays in place by sliding over the edge of your floor mat. A removable plastic liner makes emptying easy. Trash Bin 101-140 \$29.95



## Parking Sign

You know you have always wanted to put one of these signs up in the company parking lot.

Austin-Healey Only Parking 215-965 \$20.95



## Sheepskin Wash Mitt

The natural sheepskin fibers hold soap and gently remove grime without paint damage.

Sheepskin Wash Mitt 231-645 \$7.95



## Drink Holder

Oversized 3 1/4" diameter opening will receive any cup and hold it securely. Sturdily constructed and flocked in Charcoal Grey material to complement any interior. Best of all, it is secured in place by sliding over the edge of your floor mat so you can use it in any automobile.

Large Drink Holder 100-785 \$21.95

# New Products! | A05

THE LATEST FROM MOSS MOTORS



## Hazard Switch Kit

This is a period accessory that allows four way flashers to be hooked up on a British car that was not originally equipped with them. This kit does require cutting and splicing of the original vehicle wiring so it should be installed by someone proficient with British electrical wiring.

Hazard Flasher Kit 635-625 \$98.95



## Heated Blanket

Keep your knees toasty with this 12V heated blanket. 42" x 58".

Electrically Heated Blanket 002-842 \$34.95



## BJ8 Mirror Risers

The mirror in the BJ8 tends to be mounted too low for many taller drivers. These specially fabricated risers bring the mirror up into view and add a touch of elegance to the dashboard. Choose the inscribed logo or inset Quartz clock movements.

Rear View Mirror Riser with Logo  
165-155 \$59.00

Rear View Mirror Riser with Black Quartz Clock  
165-156 99.95

Rear View Mirror Riser with White Quartz Clock  
165-157 99.50



## New Golf Shirts

100% pre-shrunk cotton golf jersey. Solid Oxford Grey body with contrasting tri-color checker collar and cuffs.

Golf Shirt Medium	013-520	\$37.95
Golf Shirt Large	013-521	37.95
Golf Shirt XLarge	013-522	37.95
Golf Shirt XXLarge	013-523	37.95



## New Barbarian Rugby Shirts

The Genuine article: 12-ounce 100% pre-shrunk cotton, reinforcing patches, rubber buttons, overlocking heavy-duty seams.

Rugby Shirt Medium	013-495	\$76.95
Rugby Shirt Large	013-496	76.95
Rugby Shirt XLarge	013-497	76.95
Rugby Shirt XXLarge	013-498	76.95



## BJ8 Side Cover

The mounting tabs are prone to failure if the generator mounting bolts are not kept correctly tightened. When that happens, you can weld the cover, but the casting will never be the same again. A limited production run allows us to offer new covers to replace wear repaired ones.

Austin-Healey BJ8 Side Cover with Generator Mounting 835-280 \$219.95



## Headlight Bucket Mounting Nut

This is the special brass nut used on the Healey fender to mount the 3 adjuster headlamp bucket.

Brass Headlight Bucket Mounting Nut

310-155 \$2.45



## 100-4 Shouldered Water Pump Nut

The right part is sometimes hard to find, particularly after dismantling an engine. We have these nuts back in stock so your restoration can be as correct as possible and your life just that bit easier.

Austin-Healey 100-4 Water Pump Shouldered Nut  
311-425 \$5.95



## Early Sleeved Type Thermostat

The original design of most British cars called for a sleeve type thermostat, which blanks off the bypass port when the engine is hot. This type of thermostat has not been available from the factory for many years. The amount of water that is allowed to bypass the radiator with modern replacement thermostats is enough to cause overheating in marginal engines. Early Triumphs and Jaguars in particular have large bypass ports and cooling can be improved by installing our reproduction of the original style thermostat.

Reproduction Early Sleeved Type Thermostat  
434-156 \$38.95

# A06 Interior



BLACK

RED

BLUE

TAN

100-4/100-6/3000 Seat Kits |



100-4/100-6/3000  
Front & Rear Seat Kits

In order to restore the interior of your Austin-Healey to its original quality, we manufacture early Healey upholstery kits in our own Upholstery Shop with an eye on quality control every step of the way.

We use only the finest materials in our kits; our leather is tanned and vat-dyed to the highest standards to ensure durability.

Our vinyls have been selected for their color and grain style. Each piece is cut by our skilled craftsmen using patterns painstakingly developed by us. We're so confident of the quality of our upholstery items that we guarantee 100% satisfaction or your money back upon return of the uninstalled kit.

\*Order free sample card #878-130 for vinyl and leather samples. All front seat kits include covers for both front seats.

Vinyl Panel Kits |



## Complete Vinyl Panel Kits

Painstakingly made to match the original designs, these vinyl panel kits give your interior a professional appearance even when installed by the novice. There is no easier way to erase years of wear and tear from your interior than to fit one of our beautiful panel kits! For unmatched durability, we use plywood and waterproof panel board where original. Each kit includes front kick panels and door panels. Order free material sample card #878-130.

	Black	Red	Blue	Tan	Price
100-4 (incl. spare tire cover)	247-880	247-890	247-900	247-910	\$372.95
100-6 BN4 (Fits all thru BN4 68959.)	247-925	247-935	247-945	247-955	\$449.95
100-6 BN4 - 3000 BT7 (Fits BN4 from 68960 thru 3000 BT7.)	247-965	247-975	247-985	247-995	\$499.95
100-6 BN6 - 3000 BN7	247-960	247-970	247-980	247-990	\$689.95
3000 BJ7	248-000	248-010	248-020	248-030	\$409.95

## BN1-2 Original Style Trunk Liner Kit

By working closely with experts and members of the Austin-Healey Concours Committee we have been able to design a richly detailed liner kit of correct material and patterns. Complete illustrated instructions included.

Black Trunk Liner Kit 249-912 \$179.95

	Black With Black Piping	Black With White Piping	Black With Red Piping	Red With Red Piping	Red With White Piping	Blue With Blue Piping	Blue With White Piping	Tan With Tan Piping	Price
<b>100-4 Seat Kits</b>									
Vinyl	246-600	246-610	246-620	246-630	246-640	246-650	246-655	246-660	\$329.95
Leather	246-670	246-680	246-690	246-700	246-710	246-720	246-725	246-730	699.95

	Black With Black Piping	Black With White Piping	Black With Red Piping	Red With Red Piping	Red With White Piping	Blue With Blue Piping	Blue With White Piping	Tan With Tan Piping	Price
<b>100-6 thru 3000 BJ7 Seat Kits</b>									
Vinyl	246-740	246-750	246-760	246-770	246-780	246-790	246-795	246-800	\$349.95
Leather	246-815	246-825	246-835	246-845	246-855	246-865	246-866	246-875	799.95

	Black With Black Piping	Black With White Piping	Black With Red Piping	Red With Red Piping	Red With White Piping	Blue With Blue Piping	Blue With White Piping	Tan With Tan Piping	Price
<b>100-6 BN4 Rear Seat Kits Fits all thru BN4 68959</b>									
Vinyl	246-880	246-890	246-900	246-910	246-920	246-930	246-936	246-940	\$189.95
Leather	246-950	246-960	246-970	246-980	246-990	247-000	247-006	247-010	368.95

	Black With Black Piping	Black With White Piping	Black With Red Piping	Red With Red Piping	Red With White Piping	Blue With Blue Piping	Blue With White Piping	Tan With Tan Piping	Price
<b>BN4- BT7 Rear Vinyl Seat Kit Fits BN4 from 68960 thru 3000 BT7</b>									
Vinyl	246-885	246-895	246-905	246-915	246-925	246-935	246-937	246-945	\$189.95
Leather	246-955	246-965	246-975	246-985	246-995	247-005	246-007	247-015	374.95

	Black With Black Piping	Black With White Piping	Black With Red Piping	Red With Red Piping	Red With White Piping	Blue With Blue Piping	Blue With White Piping	Tan With Tan Piping	Price
<b>3000 BJ7 Rear Seat Kits</b>									
Vinyl	247-020	247-030	247-040	247-050	247-060	247-070	247-075	247-080	\$189.95
Leather	247-090	247-100	247-110	247-120	247-130	247-140	247-145	247-150	409.95

	Black With Black Piping	Black With White Piping	Black With Red Piping	Red With Red Piping	Red With White Piping	Blue With Blue Piping	Blue With White Piping	Tan With Tan Piping	Price
<b>100-4 BN1 Armrests</b>									
Vinyl	247-165	247-175	247-185	247-195	247-205	247-215	247-217	247-225	\$98.95
Leather	247-235	247-245	247-255	247-265	247-275	247-285	247-287	247-295	109.95

	Black With Black Piping	Black With White Piping	Black With Red Piping	Red With Red Piping	Red With White Piping	Blue With Blue Piping	Blue With White Piping	Tan With Tan Piping	Price
<b>BN2 and BN4 Armrests Fits through C/E68959 (Longbridge-built cars)</b>									
Vinyl	247-160	247-170	247-180	247-190	247-200	247-210	247-216	247-220	\$98.95
Leather	247-230	NA	247-250	247-260	247-270	247-280	247-286	247-290	109.95

	Black With Black Piping	Black With White Piping	Black With Red Piping	Red With Red Piping	Red With White Piping	Blue With Blue Piping	Blue With White Piping	Tan With Tan Piping	Price
<b>BN4 thru BJ7 Vinyl Armrests Fits from C/E68960</b>									
Vinyl	247-300	247-310	247-320	247-330	247-340	247-350	247-355	247-360	\$80.95
Leather	247-370	247-380	247-390	247-400	247-410	247-420	247-425	247-430	97.95



## Oil Pressure / Water Temperature Gauge

This genuine Smith's combination gauge is a direct replacement for the obsolete originals. Gauge has black face with white lettering and needles, and a 77 inch capillary tube. Fits from BN4 C.E.72850, BN6 c2030 thru BJ8.

361-761 \$152.95



## OE Style Cigarette Lighter Kit

To replace a defective original, or add an electrical outlet to earlier cars. This kit includes a complete illuminated lighter assembly as fitted to many British cars.

142-270 \$36.95



# Interior | A07

UPHOLSTERY

## 3000 BJ8 Upholstery Kits |

## 3000 BJ8 Vinyl Panel Kits |

### Door Top Rails

Just like the originals, our complete assembled rails include the sheet metal base with a molded foam core covered in durable black vinyl with a grain that matches our interior kits. 858-158 \$179.95



### 3000 BJ8 Complete Vinyl Panel Kits

Painstakingly made to match the original designs, these vinyl panel kits give your interior a professional appearance even when installed by the novice. There is no easier way to erase years of wear and tear from your interior than to fit one of our beautiful panel kits!

For unmatched durability, we use plywood and waterproof panel board as original. Each kit includes front kick panels and door panels.

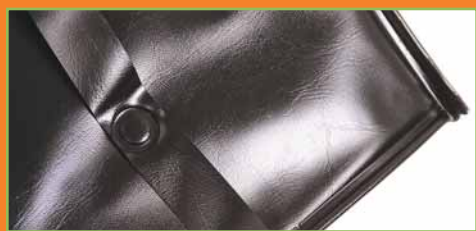
	Black	Red	Blue	Light Tan	Price
3000 BJ8 thru (c)26704	248-040	248-050	248-060	248-070	\$740.95
3000 BJ8 from (c)26705	248-080	248-090	248-700	248-710	740.95

### 3000 BJ8 Front & Rear Seat Upholstery Kits

Our seat kits are manufactured in England from top-grade materials, including correct chrome herringbone piping and all the important details like the small embossed squares on the standard front vinyl seat cushions. Our vinyl rear seat kits incorporate the correct, heat-welded large square pattern just like the originals. As did the factory, we give you the option to upgrade to luxurious (and wonderfully aromatic) leather as well. On these kits, the piping matches the color of the seat. Whatever your choice, be assured that either will renew the interior of your Austin-Healey to original standards.

You don't need to be an upholsterer to install a Moss kit either! The seat covers easily replace the old ones with no sewing needed. One easy weekend is all the time you will probably need to complete the task. (If you are at all timid about attempting such a project, order our instructional video tape set—part #211-025—and see how the pros do it step-by-step). Order free sample card #878-150 for vinyl and leather samples. All front seat kits include covers for both front seats.

	Black	Red	Blue	Light Tan	Price
Vinyl Front Seat Kit	247-450	247-470	247-490	247-500	\$611.95
Leather Front Seat Kit	247-510	247-530	247-550	247-570	1,094.95
Vinyl Rear Seat Kit	247-590	247-610	247-630	247-640	536.95
Leather Rear Seat Kit	247-650	247-670	247-690	247-710	830.95
Vinyl Hinged Armrest	247-720	247-730	247-740	247-750	78.95
Leather Hinged Armrest	247-760	247-770	247-780	247-790	142.95
Vinyl Fixed Armrest	247-800	247-810	247-820	247-830	91.95
Leather Fixed Armrest	247-840	247-850	247-860	247-870	131.95



### Accurate Tool Roll Reproductions

In an effort to source the most accurate reproduction parts suitable for Concours events we offer these tool bags to replace fragile and damaged originals.

100/6, 3000 BN7 Thru (C)10160, BT7 Thru (C)10564	221-240	\$67.95
3000 BN7 from (C) 10160, BT7 from (C) 10564, BJ7 & BJ8	221-250	\$61.90

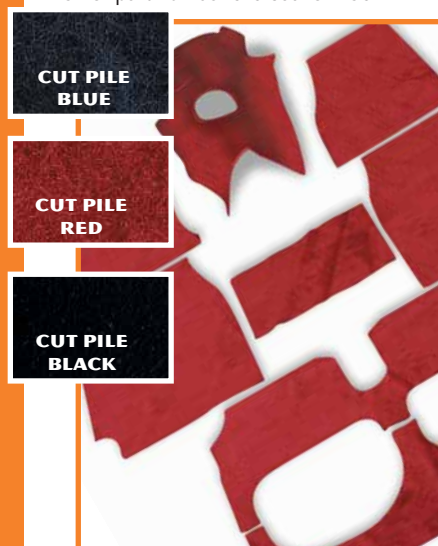
### BJ7 & BJ8 Upholstery Installation Video

Follow a 4 hour installation of a trunk lining kit, carpet and panel kits, seat rebuilding and recovering, and a convertible top. This set of two video tapes takes you through each process in step-by-step detail. You will learn the tricks the pros use. 211-025 \$59.95

Be sure to see our complete listing of interior hardware, seat foam, seat frames and related items on pages 142-143.

### Complete Carpet Sets

Made in our very own upholstery shop, these carpet kits are carefully patterned and cut for proper fit and easy installation. Each complete kit features the correct rubber heelmat, all necessary snaps and studs and bound edges where original. For free samples of our carpet material, order sample card #878-370 for 100-4 thru 3000 BJ7 or part number 878-350 for BJ8.



<b>100-4 BN1</b>		
Black	248-720	\$349.95
Red	248-730	349.95
Blue	248-740	349.95
<b>100-4 BN2</b>		
Black	248-750	\$309.95
Red	248-760	309.95
Blue	248-770	309.95
<b>100-6 BN4/3000 BT7 Side Shift</b>		
Black	248-780	\$319.95
Red	248-790	319.95
Blue	248-800	319.95
<b>100-6 BN6/3000 BN7 Side Shift</b>		
Includes carpeted spare tire cover.		
Black	248-810	\$449.95
Red	248-820	449.95
Blue	248-830	449.95
<b>3000 BN7 Center Shift</b>		
Black	248-840	\$474.95
Red	248-850	474.95
Blue	248-860	474.95
<b>3000 BT7/ 3000 BJ7 Center Shift</b>		
Black	248-870	\$329.95
Red	248-880	329.95
Blue	248-890	329.95
<b>3000 BJ8 thru (c)26704</b>		
Black	248-870	\$329.95
Red	248-880	329.95
Blue	248-890	329.95
Light Tan	248-895	489.95
<b>3000 BJ8 from (c)26705</b>		
Black	248-900	\$329.95
Red	248-910	329.95
Blue	248-920	329.95
Light Tan	248-925	523.95

# A08 Interior

## STEERING WHEELS



TOURIST TROPHY

3-Spoke Drilled | 01



3-Spoke Drilled | 03



3-Spoke Slotted | 02



### Wheel Adapter Kits



#### Adjustable Shaft Cars

Hub and Collet only (use original control head or either horn push below). 454-298 \$148.95

Hub, Collet and Horn Push with emblem

28 mm plastic emblem 454-296 169.95

46 mm enamel emblem 454-292 175.95

#### Non-Adjustable Shaft Cars

Hub only (use either horn push below, or can be machined to accept original control head. Note: horn push does not have provision for turn signal switch). 454-347 \$89.95

Horn Push with Austin-Healey emblem

28 mm plastic emblem 905-618 22.95

46 mm enamel emblem 905-648 28.95

3-Spoke Drilled | 06



3-Spoke Drilled | 08



3-Spoke Slotted | 07



3-Spoke Drilled | 09



Rubber Mats | 04



Embroidered Mats | 05



### Moto-Lita Steering Wheels

Moto-Lita steering wheels employ attractive bi-colored wood laminations or black leather over aircraft aluminum frames. Requires additional adapter hub sold separately.

#### Wood Rimmed Wheels

(01) 14" 3-spoke Polished/Drilled 499-560 \$319.95

15" 3-spoke Polished/Drilled 499-540 319.95

(02) 15" 3-spoke Polished/Slotted 499-580 319.95

#### Leather Rimmed Wheels

(03) 14" 3-spoke Polished/Drilled 499-520 \$319.95

15" 3-spoke Polished/Drilled 499-500 319.95

### (04) Rubber Floor Mat Set

Protect your carpets from dirt, wear and fading. If mats get dirty, hose them down and return them to the car. Set of two. Black.

100-6 and 3000 021-430 \$29.95

### (05) Embroidered Carpet Mat Set

Deep, tufted dense cut pile carpet with non-slip backing and rolled edge binding. Your choice of embroidered marque logos. Crush resistant. Treated to minimize staining and easy to clean. Black only.

100-6 and 3000 240-490 \$88.95

### Dashlight Flashlight

Plug this flashlight into your cigarette lighter. This small, yet high-powered light recharges as you drive. LED charge indicator lets you know when it is fully charged.

900-005 \$13.95



### Leather Steering Wheel Cover

This premium grade black leather cover is custom tailored to fit 16 1/2" rims. Simple installation results in a quality factory-fitted appearance.

222-315 \$42.95



### Inflatable Lumbar Support

This manually operated adjustable pneumatic lumbar support fits easily under the seat back upholstery of most cars. Once it's in place, simply pump it up.

650-100 \$54.95



### Tourist Trophy Wheels

Tourist Trophy offers a complete selection of wood and leather steering wheels for most British automobiles and they are the best looking steering wheels we could find. Your choice in finish, material, grain, width and feel—it's the perfect way to personalize your interior. Made to the highest standards using aluminum frames for lightweight strength. Requires additional adapter hub sold separately.

#### Wood Rimmed Steering Wheels

(06) 14" 3-spoke Matte/Drilled 489-070 \$219.95

15" 3-spoke Matte/Drilled 489-060 219.95

(07) 15" 3-spoke Matte/Slotted 489-080 219.95

15" 3-spoke Matte/Drilled (extra thick rim) 489-090 219.95

#### Leather Rimmed Steering Wheels

15" 3-spoke Black/Drilled 489-010 \$199.95

(08) 14" 3-spoke Black/Drilled 489-040 199.95

15" 3-spoke Black/Slotted 489-050 199.95

(09) 14" 3-spoke Matte/Drilled 489-030 199.95

15" 3-spoke Matte/Drilled 489-020 199.95

### Door Scuff Plate Sets

Covers the lower front corner of the door panel. Fits 100-3000.

021-466 \$37.95





# Interior | A09

## SEATBELTS



**Inertia Reel Seat Belt | 10**



**Vintage Competition Seatbelt | 11**



**Vintage Style Seatbelt | 12**

### (10) Inertia Reel Seatbelts

We have finally found a source of quality American made Inertia Reel seatbelts that are suitable for our British cars. Available in three colors with a B post mounting tab and adjustable latch end. Also in black only with a stalk mounted receiver similar to that originally fitted in 1974 and later cars. Your choice \$99.95.

Black Adjustable, B post hook mount	222-006
Black Adjustable, B post mount	222-005
Gray Adjustable, B post mount	222-010
Red Adjustable, B post mount	222-015



**Hook Mount | 13**

### (11) Vintage Competition Belts

Quick release buckle with mounting hardware included. 222-211 \$83.75 ea.

### (12) Vintage Style Seatbelts

Black webbing with solid steel, chrome plated aircraft style buckles. Sold individually. The substantial webbing length can be trimmed for safe operation. Mounting hardware included.

<b>3-Point Belt, Short</b> (93" shoulder side, 12" on the lap side)	222-204	\$41.95
<b>2-Point Belt, Short</b> (38" adjustable clasp side, 20" tongue side)	222-234	23.95
<b>3-Point Belt, Long</b> (93" shoulder side, 20" on the lap side)	222-205	41.95
<b>2-Point Belt, Long</b> (38" adjustable clasp side, 30" tongue side)	222-235	23.95

### (13) "Hook Mount" Seatbelts

These seatbelts snap onto the original seatbelt mounting eye-bolts in the Austin-Healey 3000. All required mounting hardware, eye-bolts included. 2-Point, Short (46" on one side, 26" on the other) 222-239 \$32.95

<b>3-Point, Short</b> (100" on one side, 16" on the other)	222-209	49.95
<b>2-Point, Long</b> (46" on one side, 36" on the other)	222-236	32.95
<b>3-Point, Long</b> (100" on one side, 30" on the other)	222-206	49.95

### Insulation Materials



#### Sound Control Super Insulation

Install on doors, floors or firewall. Dynamat's modified asphalt polymer deadens body panel vibrations. The 5 mil aluminum top layer combines heat resistance with noise deadening. 3' x 4' rolled sheet.

Dynamat Insulation 409-026 \$99.95



#### Dynamat Hoodliner

Hoodliner absorbs engine noise with .75" thick Sound Soaker urethane foam and prevents hood paint failure. Reflects 97% of radiant heat while providing engine insulation. 3' x 4'. 409-005 \$89.95

#### Heatshield Material

Foil covered felt, heat and sound deadening material installed under carpets, over the transmission tunnel, against the firewall, etc. Insulates against hot and cold, and provides protection against fire. Sold in 48" x 72" sheets, cuts easily.

Heat Shield Material	409-015	\$29.95
Heat Shield Adhesive	409-035	9.95
Aluminum Foil Tape	409-065	4.95

#### Dynashield Insulation Spray

Use as a thermal shield, undercoat, gravel guard and rust protector. Dries to a paintable black finish. Seals joints and crevices from corrosion caused by water and road salt. 10.5 oz. can covers five square feet. No air shipment. 409-125 \$21.95



### Expandable Cup Holder

Our retractable cup holder mounts nearly anywhere. The arms adjust in or out to the size of your container, and it folds up when not in use. 222-090 \$13.95



### Shift Knobs

Genuine walnut, and vinyl accessory shift knobs with cloisonné medallions.

#### Walnut Crested Shift Knobs

100-4	021-402	\$17.95
100-6 & 3000	021-403	17.95

#### Walnut Shift Pattern Knobs

100-6 & 3000	021-405	\$17.95
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#### Plain Walnut Knobs

100-6 & 3000	021-401	\$17.95
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#### Vinyl Crested Shift Knobs

100-4	021-408	\$17.95
100-6 & 3000	021-409	17.95

### Cloisonne Leather Key Fobs



Union Jack	229-885	\$11.95
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### Leather Key Fobs

Austin-Healey Brown	915-316	\$7.95
Austin-Healey Black	915-315	7.95



### Key Blanks



Original keys are extremely rare. Keys are blank and must be cut locally. Order by the series number of your original locks.

		Non-Crested \$2.75	BL Style \$13.95
MRN Series		163-510	-
FA Series		163-535	-
FS Series		163-545	-
FP Series		163-550	-
AA Series		-	163-375
MG Series		-	163-365
RV Series		-	163-355
WS Series		-	163-345
BL Series		-	163-335

### Wind Wings



The large clear Plexiglass panels are mounted to adjustable chrome fixing brackets. Compatible with side curtains. Sold in pairs. Requires drilling. Fits 100-4 thru 3000 BT7. 240-150 \$60.95

# A10 | Wire Wheels & KNOCKOFFS

60-Spoke Wire Wheel | 01



## (01) Wire Wheels

An essential part of your Austin Healey's styling. Whether standard or not, a set of chrome wire wheels truly enhances the appearance of your car.

Dia/Width	Spokes	Finish	Unit	Part #	Price
<b>100-4, 100-6 &amp; 3000 thru BJ7 (c)24366</b>					
15" x 4"	48	Chrome	Each	454-615	\$295.95
15" x 4"	48	Chrome	Set (4)	454-728	1,099.95
15" x 4"	48	Painted	Each	454-610	198.95
15" x 4"	48	Painted	Set (4)	454-758	729.95

### 3000 BJ7 fom (c)24367 & BJ8, heavy-duty option for earlier cars

15" x 4 1/2"	60	Chrome	Each	454-630	\$299.95
15" x 4 1/2"	60	Chrome	Set (4)	454-808	1,099.95
15" x 4 1/2"	60	Painted	Each	454-620	188.95
15" x 4 1/2"	60	Painted	Set (4)	454-828	699.95

### Optional 72 Spoke for 100-6 & 3000 (Will not fit 100-4)

15" x 5 1/2"	72	Painted	Each	454-720	\$230.95
15" x 5 1/2"	72	Chrome	Each	454-730	366.95

### Optional 72 Spoke for all models

15" x 5"	72	Painted	Each	454-665	\$219.95
15" x 5"	72	Chrome	Each	454-660	366.95

## Locking Valve Stem Cap Set

**New!**

Like the look of logo valve stem caps, but afraid of theft? These can only be removed with the included tool.

Union Jack Logo	215-852	\$29.95
AH Shield Logo	215-846	29.95
AH Wings Logo	215-833	29.95



## Knockoffs

Choose the original 2-eared style, or the more exotic 3-eared style. Earlier cars up to 3000 BJ8 (c)26705 used fine thread (12 t.p.i.), late BJ8s use the coarser 8 threads per inch up to late '67 when they switched to the octagonal Safety Knockoffs.



### Standard 2-Eared Knockoffs Fine Thread (12 t.p.i.)

Left Hand	200-280	\$36.95
Right Hand	200-290	36.95

### Coarse Thread (8 t.p.i.)

Left Hand	674-680	\$39.95
Right Hand	674-670	39.95



### Safety Octagonal Knockoffs Fine Thread (12 t.p.i.)

Left Hand	200-310	\$36.95
Right Hand	200-320	36.95

### Coarse Thread (8 t.p.i.)

Left Hand	462-730	\$36.95
Right Hand	462-740	36.95



### 3-eared Knockoffs

#### Fine Thread (12 t.p.i.)

Left Hand	200-315	\$81.95
Right Hand	200-325	81.95

#### Coarse Thread (8 t.p.i.)

Left Hand	200-335	\$86.75
Right Hand	200-345	86.75



## Tubes & Rim Bands

Designed for use with radial tires. (Can be used with bias-ply tires). Features rubber covered valve stems. Rim bands prevent spoke and nipple ends from chafing your inner tubes. All sold individually.

### Inner Tubes

155/165 x 15"	452-755	\$21.95
175/185 x 15"	452-765	23.95

### Rim Bands

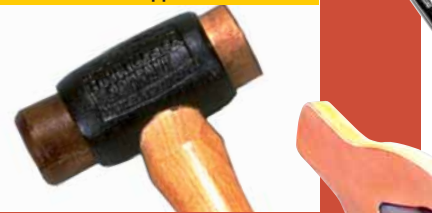
15" Rim Band	452-750	\$13.95
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Copper/Copper | 02



Copper/Rawhide | 03



Zinc Alloy | 04



4 lb Zinc Alloy | 05



# Sport Wheels | A11 & TOOLS

Sport Wheel | 06



## Knockoff Hammers

All types, weights and sizes for every possible application.

(02)	1lb. Copper/Copper	386-000	\$28.95
(03)	2lb. Copper/Rawhide	386-110	37.95
	2lb. Copper/Copper	386-850	43.95
(04)	1lb. Zinc Alloy	386-020	29.95
(This wood handled, solid lead/zinc hammer matches the Simmons hammer supplied with all '66 to '67 BJ8s, right down to the gold colored label.			
(05)	4lb. Zinc Alloy	386-180	30.95

## Wire Wheel Spoke Wrench

With its wide face and long handle, this wrench is perfect for adjusting most spoke nipples without rounding them off.

Spoke Wrench	385-800	\$9.95
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## Tire Irons

A close match to those in early tool kits.

Tire Iron Pair	387-008	\$16.95
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## Protective Knockoff Wrench

Prevent damage to knock-offs with multi-ply wooden wrenches. The 42 mm size fits all conventional British two-eared knockoffs.

42mm Wrench	386-165	\$31.95
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## Long-Handle Knockoff Wrench

Long-handle wrench allows you to tighten or remove knockoffs without a hammer.

For Safety Knockoffs	386-120	\$48.95
For 2-Eared Knockoffs	386-125	48.95
Fabric Wrench Cover	386-115	15.95

## (06) Knockoff Sport Wheels

A great way to go for cars originally equipped with wire wheels. These 8-spoke MiniLite Style alloy wheels are a timeless classic design, adding period charm to your Austin-Healey. Manufactured using the latest techniques and testing procedures to ensure the highest quality.

15" x 5.5"	455-385	\$349.95 ea.
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## Digital Tire Gauge

Improve your fuel mileage and increase handling by simply keeping your tires properly inflated. Digital readings in .5 psi increments ensure accuracy.

Features auto shutoff and five year battery.  
Digital Gauge 225-725 \$19.95

## Brass Tire Gauge

Solid brass precision gear movement. Push button valve to bleed air to the desired pressure. U.S. and metric scales.

Brass Gauge	225-715	\$19.95
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## Valve Stem Cap Sets

Individually machined to exacting specifications. Fitted with an O-ring for proper sealing. Set of 5.

Austin Healey Logo	215-845	\$17.95
Union Jack Logo	215-851	17.95



# A12|Exterior

## (01) Tripod Headlamp Set

For that classic look, Moss Motors offers two versions of the Classic Tripod Headlamp. The P700 was a step up from the standard headlamp and featured an internal tripod reflector with round center cap. Our reproductions capture the look and vintage design of these lamps.

- A P700 Tripod Lamp Set  
156-878 \$176.95  
Replacement bulb for above lamps  
170-600 8.40

The PL700 was fitted to many Jaguars and high level sports cars. The unique lens design and prominent PL badge give a distinct look that is part of the historical heritage of our cars. These lamps are reputed to have been made on original tooling, but the quality of the lens silvering and detailing is not as crisp as original samples we have of the PL lamp.

- B PL Tripod Lamp Set  
156-898 \$341.95  
Replacement bulb for PL700 lamps  
170-650 8.15

Tripod Headlamps | 01



Clip & Plate | 07



| 08



| 10



| 12



Badge Bar | 06



## Badge Bar Badges

(08) Queen Elizabeth	408-376	\$44.95
(09) Cloisnone RAC	408-517	40.95
BMC Driver's Club	408-375	40.95
(10) R.A.C. Badge	408-695	89.95
St. Christopher	408-435	106.95
(11) Brooklands	408-175	64.40
(12) Lucas	408-705	59.95
(13) Coat of Arms	408-185	59.95
British Racing	408-379	59.95

## Grille Badges

Solid baked enamel finish on a polished stainless steel back.

Austin Healey	408-457	\$19.95
England	408-507	19.95
U.S.A.	408-527	19.95
RAC	408-547	19.95



## Cloisnone Union Jack

Designed to mount on flat surfaces. 2 1/4" x 1 3/8". Set of 2, screws included.

Cloisnone Badges	229-308	\$29.95
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## Chrome GB Letter Set

Chrome plated brass letters. Stud mounted letters require four small holes drilled in the car. Letters are pliable to follow for curved surfaces.

GB Letter Set	230-120	\$41.95
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## International Sticker

International country of origin insignia. Regulation size, self adhesive.

International Sticker	230-110	\$3.25
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## Magnetic Union Jack

No holes required.  
215-330 \$6.95



## Leather Bonnet Straps

Accurate reproduction of the works type straps fitted to race & rally cars.

Tan, each	222-730	\$46.95 ea.
Black, economy, set of 2	222-600	20.95



Hella Halogen | 02



7" Halogen Set | 03



Early British Bulb | 04



Stone Guards | 05



## (02) Hella Halogen Headlamp

Accurate optics and reflector put the light where it is needed. Safe for all vehicles originally equipped with 7" sealed beam headlamps.

Hella Halogen Headlamp Each	902-997	\$37.95
Replacement H4 bulb	902-998	5.95

## (03) 7" Halogen Headlamp Set

Made in the UK by Wipac, these high-quality headlamps come with replaceable H4 bulbs. Fits all regular 7" headlamp applications.

Wipac Headlamp Set	162-725	\$107.95
Replacement H4 Bulb	162-755	12.95

## (04) Halogen Headlamp Bulb for Early British Lamps

This Prefocus Headlamp bulb replaces Moss #170-600 or Lucas LLB370 and uses a 65/55W H4 Halogen bulb to give higher light output from early lamps. Note: Please check applications carefully, this bulb will not work in our PL700 Tripod Headlamps. 170-695 \$19.95

## (05) Headlamp Stone Guards

Heavy duty chrome plated wire mesh stone guards protect your headlights. \*May not be street legal. Stone Guards 222-100 \$12.95

## Badge Bars & Hardware

Dress up the front of your car. All of our badge bars are 3/4" diameter.

100-4	870-125	\$100.95
(06) 100-6/3000	870-130	68.95
(07) Badge Plate	408-577	6.95
Badge Clip (3/4" bar)	408-567	5.55

## Headlamp Covers

Now you can demonstrate your patriotism. Definitely not legal for driving, but these could be a hit at your next car show.



7" Union Jack	169-205	\$19.95
US Flag	169-210	19.95

## Magnetic 3rd Brake Light

An added measure of safety. Easy removal. Light unit mounted on a heavy chrome magnet assembly. Easily connects to your existing wiring harness.

164-005	\$109.95
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# Exterior | A13

## Luggage Rack | 14



### (14) 100-6 & 3000 Luggage Rack

Dimension: 32.5" x 19.5"  
644-730 \$289.95



## Pressed English License Plates

Regulation British plates are identical to those used in England in the '40s, '50s and early '60s. Semi-sheared raised letters. Up to seven letters and numbers of your choice. Pre-masked to paint the background the color of your choice.

License Plate 307-073 \$63.95



## Screw Cover Set

These covers are intended for use on license plate bolts. We are looking forward to seeing other creative uses for them at the next car show.

Union Jack Logo 215-853 \$12.95  
AH Shield Logo 215-847 12.95  
AH Wings Logo 215-834 12.95



## Headlamp Cover

Rigid clear plastic headlamp covers protect your 7" headlamps from rock damage.

169-200 \$17.95

## Halogen Classic Lamps

Upgrade your classic with halogen lamps. It's a great way to maintain the classic look and improve visibility. 5 1/2" Lens, Depth 2", 3/8" diam Stud.

Driving Lamp 162-835 \$34.90  
Fog Lamp 162-836 34.90  
Replacement Bulb  
162-765 5.60



## Lucas Style Reproduction Mirrors

(15) Flat Wing Mount	223-310	\$30.95
(16) R/H, flat lens	165-400	14.95
L/H flat lens	165-500	14.95
R/H convex lens	165-210	14.95
L/H convex lens	165-300	14.95



### Chrome Backplate

Also available separately, with Lucas logo 165-307 \$11.95



| 16

## Bullet Mirrors



### Combination Mirror

Has two base options. Short base is 2.25" with bolt holes 1" apart. Long Base is 4.75" with bolt holes 3.5" apart.

222-372 \$43.95

### Short Base with Oversize Lens

Dimension- Base 3.0" Bolt hole 1.25"  
222-390 \$87.95

## Raydyot Racing Mirrors

Made of lightweight aluminum, our American made reproductions are sturdy and have the "brushed" finish as original.

222-355 \$68.95



## License Plate, Frames & Screws

Display your loyalty with one of our regulation size license plates. Embossed aluminum plates with crisp screen printing.

Union Jack Plate 229-730 \$8.95

### License Frames

High quality license plate frames that show off the heritage of your car.

Union Jack, Black steel 222-735 \$32.95

Union Jack, Stainless 222-725 38.95

### Austin-Healey License Frames

ABS Plastic 222-710 4.95

Stainless Steel 222-766\* 38.95

Black Steel 222-816\* 32.95

\*Standard mounting hardware included.

### License Frames Screws 6 x 1.0 metric thread

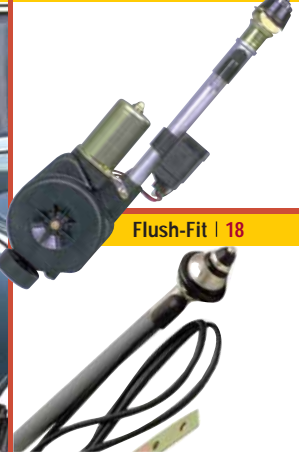
Austin Healey Screws 215-885 \$13.95

Union Jack Screws 215-915 13.95

## Mirror | 15



## Electric Antenna | 17



## Flush-Fit | 18

## Wing Mirror | 16



## Rubber Antenna | 19



## Antennas

(17) **Electric Retractable Antenna:** Our electric antenna kit wires into your radio for fully automatic operation. Requires 13.5" depth to mount. 386-960 \$88.65

(18) **Flush-Fit Radio Antenna:** This collapsible antenna locks when antenna is down. Requires 9.5" depth to mount. 386-970 \$9.95

(19) **14" Rubber Antenna:** Black. Includes 54" lead cable. 900-716 \$12.95

## Clear-Cover License Frame



Protect your plate with this new frame. It features a one-piece durable plastic lens with gasket. Easy to install, this frame will isolate your plate from moisture and dirt. The kit includes stainless steel fasteners. (Check your local DMV regulations.) 222-705 \$26.50

## Fog and Driving Lamps

Quality reproductions of the classic 5 1/2" Lucas 500 series SLR and SFT lamps as originally fitted to many cars of the '50s and '60s.

### Driving Lamps:

Stem mount 162-700 \$139.95

Back mount 162-760 139.95

### Fog Lamps:

Stem mount 162-800 \$139.95

Back mount 162-770 139.95

### Lamp Covers:

6" dia. Fits above 500 series lamps.

162-705 43.95

7" dia. Lamp fits Lucas 700 series lamps.

162-865 48.95

### Replacement Bulbs:

Driving Lamp Bulb 170-500 \$2.95

Fog Lamp Bulb 170-510 4.15



# A14 | Exterior

CAR COVERS & GAS LIDS

## (01) Duravent Car Cover

If your car is constantly exposed to the elements, the Duravent cover is for you. Water resistant, yet breathable, this cover works indoors and outdoors in virtually any condition. Features include double-stitched seams with neoprene elastic sewn in the front and rear bases for a snug fit, and scratchproof grommets for locking or tying down your cover. This cover has a body specific fit for easy installation and carries a four-year warranty. Suitable for outdoors in uncovered areas.

2 Seaters 237-410 \$109.95  
4 Seaters 237-450 109.95

## (02) Flannel

This is the upper end of the car cover spectrum for indoor-only use. Features include double-stitched seams with neoprene elastic sewn in the front and rear bases for a snug fit, and scratchproof grommets for locking or tying down your cover. This cover has a body-specific fit for easy installation and carries a two-year warranty. Suitable for garaged areas only.

2 Seaters 238-410 \$149.95  
4 Seaters 238-450 149.95

## (03) Ultralon Embroidered

Maximum protection for your classic. Three layers of fabric offer excellent protection from dust and moisture, yet allow condensation to evaporate. Lightweight, compact and fast drying to allow easy storage. Proudly emblazoned with an embroidered British flag. Five Year Warranty.

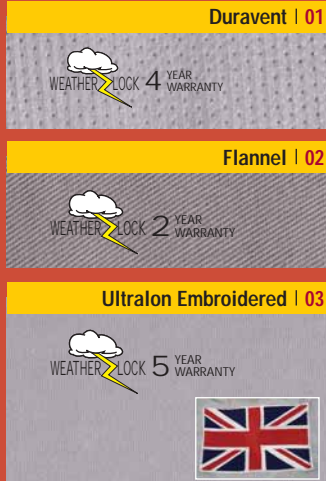
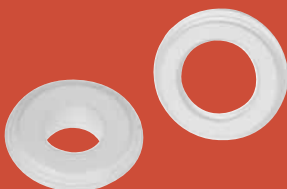
2 Seaters 237-415 \$214.95  
4 Seaters 237-455 214.95

## Car Capsule

Keep your car dust-free, clean, dry and protected from rodents, insects, scratches and other dangers. Park the vehicle on the laminated rubber base mat (which is impervious to gas and oil), zip the clear 8 mil PVC double-sewn cover over the car, and plug in the fan which provides continuous airflow to prevent corrosion, mildew, and musty odors. Short or long term storage. Car Capsule operates for under \$1.50 per month. Two year material and craftsmanship guarantee. Fan motor is rated for five years of continuous running. Indoor use only.

14' Size Car Capsule 238-600 \$399.95  
16' Size Car Capsule 238-610 419.95

Plastic Antenna Grommet  
237-495 0.35



	ULTRALON	DURAVENT	FLANNEL
WARRANTY	5 YEAR	4 YEAR	2 YEAR
CUSTOM FIT	YES	YES	YES
GROMMETS	YES	YES	YES
BREATHABILITY	☆☆☆☆	☆☆☆☆	☆☆
UV RESISTANCE	☆☆☆☆	☆☆☆☆	☆☆☆☆
STRENGTH	☆☆☆☆	☆☆☆☆	☆☆☆☆
STORAGE	☆☆☆☆	☆☆☆☆	☆☆
DUST & DIRT	☆☆☆☆	☆☆☆☆	☆☆
POLLUTANTS	☆☆☆☆	☆☆☆☆	☆☆
ACID RAIN	☆☆☆☆	☆☆☆☆	☆☆
SCRATCH DEFENSE	☆☆☆☆	☆☆☆☆	☆☆☆☆
HEAT RELEASE	☆☆☆☆	☆☆☆☆	☆☆



## Dessicant Pouches

**Moisture Absorbing!** Keep interiors dry during storage. One pouch in each footwell helps guard against mildew and rot for up to six months. 229-995 \$18.95 pair



## Locking Gas Cap

Chrome, locking fuel-filler cap. Comes complete with two keys. Fits Austin-Healey 100-6 BN4 thru 3000 BJ8. 202-760 \$20.95



## Aston Gas Cap

Features include quick release and easy installation. This polished aluminum Aston gas cap is theft proof. Fits Austin-Healey 100-6 and 3000. 407-125 \$159.95



## Detachable Bike Rack

Holds up to three bikes securely. Easy installation and removal. 900-310 \$76.25

# Performance | A15

INTAKE & EXHAUST

100M Conversion | 01



## (01) 100M Conversion

Our carburetor set, factory style aluminum intake manifold and alloy cold air box, along with duct hose, insulating washers and gaskets supply the pieces necessary to convert your 100-4 to full 100M specifications, recreating the competition package that only one third of the stock models received. The carburetors are correct except for the choke levers; for a completely authentic appearance use the standard 100-4 jet linkage.

New Carburetor Pair	370-738	\$1,219.95
Badge, Cold Air Box	366-775	19.95
Intake Manifold Set	366-760	429.95
Air Box Duct Hose	456-110	19.95
Carb. Insulator Block	696-000	4.35
Air Duct Hose Clamp	326-360	2.25
Cold Air Box	366-770	179.95



## Billet Fuel Filter Kit

The ease of cleaning and clean lines of this filter assembly will add a touch of custom brightness to the engine compartment. The chromed hose bars can be removed and 5/16 AN-6 fittings attached directly to the body of the fuel filter giving a high degree of fitment flexibility.

377-305 \$44.95

Rear Crankshaft Oil Seal Kit | 02



## (02) Rear Crankshaft Oil Seal Conversion Kit

Permanently stop the notorious rear crankshaft oil leak which plagues so many Austin-Healeys with this well-engineered lip-type oil seal conversion kit. While installation involves drilling and tapping holes in the rear of the engine block, a special drilling bush, instructions, and all mounting hardware are included. Also included is a full size template for grinding clearance in your engine bearer plate. 833-415 \$120.95



## Ram Pipe Sets for SU Carburetors

A racing tradition, now available in long (3") and short (1 1/4") for the following applications.

HS/HIF6 Long	372-435	\$44.95
HS/HIF6 Short	372-445	44.95

## Stainless Exhaust Systems

This may be the last exhaust system your Healey will ever need. Guaranteed for life (unless it doesn't make it over a speed bump with the rest of your car!). Constructed of heavy gauge stainless steel, these systems are designed to fit your car exactly as the original drawings specify. Best of all, you'll still be able to enjoy that classic British exhaust note. Guaranteed against corrosion for the life of your car!

100-4	850-015	\$293.95
100-6 thru 3000 BJ7	610-120	435.95
3000 BJ8	850-005	670.95



New SU Carburetors | 03



## (03) New SU Carburetor Sets

Genuine SU carburetors produced in the UK from new and original tooling.

BN4 - BN6 (AUC866)	370-618	\$1,569.95
3000 BN7-BT7 (AUC914)	370-628	1,569.95
(AUC935)	370-638	1,569.95
(AUC963)	370-648	1,569.95
BN7-BT7 TriCarb (AUD18)	370-658	919.95
3000 BJ7 HS6	370-888	749.95
3000 BJ8 HD8	370-898	1,569.95



## Weber DCOE Soft Mount Kit

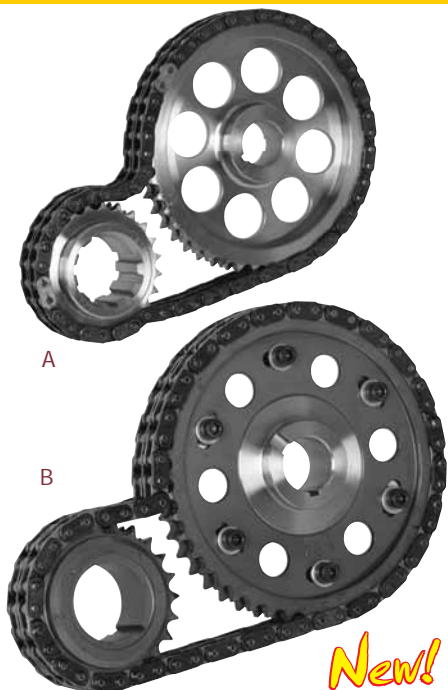
Vibration plays havoc with fuel level, so any Weber DCOE installation works better when the carburetor is isolated from the manifold. This kit solves the problem and following up on customer requests we now have it in stock.

222-251 \$32.95



# A16 | Performance ENGINE

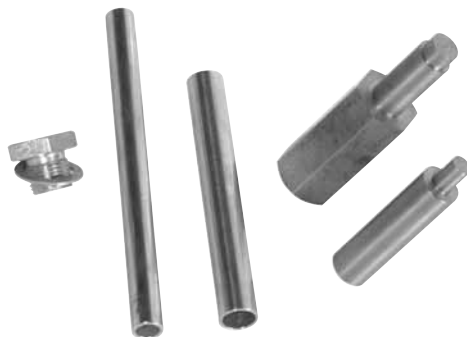
Adjustable Timing Components | 01



(01) Adjustable Timing Components

Moss offers two reliable ways for 6-cylinder owners to set up timing between the crank and cam. Our basic Timing Chain set features a multi-keyway crank sprocket for straightforward installation. It's keyway slots allow advancing or retarding timing 2, 4, 6, or 8 degrees at the crank. Or, for those who want fully adjustable cam timing, we offer a vernier set, which allows precise adjustment.

- Adjustable Timing Gear Set  
 A. 460-358 \$149.95  
 Vernier Timing Gear Set  
 B. 460-368 219.95



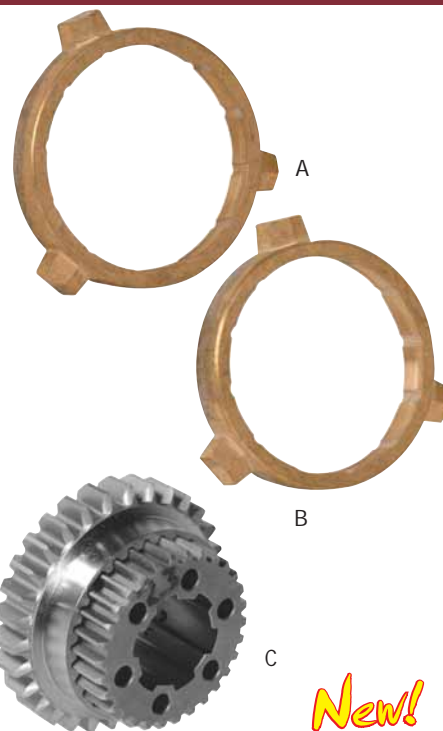
Cylinder Block Oilway Repair Kit

Many Austin-Healey engine blocks suffer from internal corrosion between the oil galleries and water passages which causes leakage of oil into the cooling system. To remedy this, the affected oil galleries can be drilled out and lines with stainless steel tubing by using this kit. (We do recommend that the drilling of the block be done professionally.) Kit includes stainless steel tubing, installation tools, replacement oil gallery plug with copper washer, and full instructions.  
 328-595 \$79.95



ARP Engine Studs

For high stress applications, or just a little peace of mind. High Strength ARP studs are designed to take the worry out of engine builds.  
 6 Cyl. Heavy Duty Main Bearing Cap Stud Kit  
 322-898 \$114.95



Upgraded Gearbox Components for BN2-BJ7

When we find a superior product, we like to offer our customers a choice. These transmission components are upgraded to give better service. Expensive, but so are labor bills.  
 Upgraded 2nd Gear Syncro Ring  
 A. 019-325 \$79.95  
 Upgraded 3rd and 4th Gear Syncro Rings (ea.)  
 B. 019-327 79.95  
 First Gear with Sliding Hub  
 C. 329-527 588.95





# Performance | A17 ENGINE

**Alloy Cylinder Head | 02**



**(02) Aluminum Cylinder Heads**

Use unleaded fuel with confidence, and reduce the weight of your engine while increasing its efficiency and performance with one of these aluminum alloy cylinder heads. (The 6-cylinder head weighs approximately 51 lbs. less than the original heads it replaces!) While these heads look like the originals externally, thin weak areas of the originals have been "beefed up" for long-lasting reliability. Ports and combustion chambers are polished and balanced, and special "figure eight" stainless steel valve seat inserts are used to give these heads distinct advantages over the stock cast iron heads. Valve guides are installed, and heads are supplied with valves, springs and retainers, studs, etc.

4-Cylinder	021-920	\$4,339.95
6-Cylinder, 6-port	021-950	4,995.00

**Harmonic Crank Balancer**

Fits all 100-6 and 3000. A rubber insulated crank dampener dramatically smooths out engine vibration, significantly reducing engine wear. Many original dampeners are now either delaminated with age or have become unbalanced if chipped or dented. These new units are produced in Australia to incredibly high race car standards.

Crank Balancer	031-206	\$439.95
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**(03) Alloy Oil Pan**

These finned, cast aluminum oil pans are exact replicas of the competition pans fitted to "Works Prepared" 6-cylinder Austin-Healeys. They improve oil cooling and help stiffen the bottom end of the cylinder block on highly stressed competition engines. Their thick, smoothly machined flange avoids the problem of oil leaks caused by bent flanges on stock pressed steel pans. As stock oil pan bolts are too short for use with this oil pan replacement bolts, washers, and drain plug are included.

021-148	\$461.95
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**Alloy Oil Pan | 03**

**Spin-On Kit | 04**



**K&N Filter | 05**



**(04) Spin-On Oil Filter Adapter**

Cleaner oil changes will result if you change your engine from the messy original canister filter to a modern spin-on filter. This kit cannot be used with the 635-800 oil cooler installation kit

Filter Adapter	635-840	\$32.95
Spin-On Filter	235-880	5.95
Spin-On Filter-Wix	235-855	11.95
Spin-On Filter-K&N	235-830	13.95

**(05) K & N Performance Oil Filter**

For spin-on adaptor kit above. K&N Filter technology is the leader for your spin-on oil filter conversion. Resin impregnated filter element traps even the tiniest contaminants and isn't affected by racing fuels. Featuring heavy-duty construction with metal endcaps, anti-drainback valve and a 1" safety wire drilled wrench nut; this is the best on the market.

235-830	\$13.95
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**Alloy Valve Covers**

Cut down on tappet noise and highlight your engine compartment.

6-Cylinder Polished Cover	852-100	\$299.95
6-Cylinder Polished and Engraved Cover	852-105	349.95
4-Cylinder Polished Cover	852-130	349.95
4-Cylinder Polished and Engraved Cover with Quick-Release Cap	852-095	322.95



**Oil Coolers | 06**



**(06) Oil Cooler Installation Kit**

This English made kit includes hoses and an adapter plate to allow installation of an engine oil cooler radiator on all 4 and 6 cylinder Austin-Healeys. The kit does not include the radiator which must be ordered separately from the list below. This kit cannot be used with the Spin-On Oil Filter Adapter listed on this page.

635-800	\$171.95
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**Oil Cooler Radiators**

The 13-row radiator is the most popular for street use. The 10-row radiator is for limited space applications and the 16- or 19-row radiator may be used for increased cooling.

10-Row 11" x 3"	235-915	\$95.95
13-Row 11" x 4"	235-925	114.95
16-Row 11" x 5"	235-995	136.95
19-Row 11" x 5 3/4"	235-845	165.95

# A18 | Performance

## IGNITION SYSTEM

Race Distributor | 01



Mallory Distributor | 02



### (01) 4-Cylinder Race Distributor

A more original looking alternative to the Mallory dual point distributor. This points-type distributor has an advance curve designed for use with long duration race cams. Centrifugal advance only, for the serious racer.

4 cyl. Race Dist.	143-165	\$329.95
Replacement Point Set	153-915	7.00
Replacement Rotor	151-855	3.50
Replacement Cap	151-875	13.95



### Racing Battery Switch

Primarily intended for competition use, this rugged switch can be used on any car. The removable key deters theft. Attached rubber cap keeps dirt and water out when the key is removed. Meets FIA requirements for motor sport.

145-785 \$85.95

### Mallory Unilite Electronic Distributor

Self contained rugged photo-optic trigger and adjustable mechanical advance. Simple three-wire hookup. Shaft must be drilled for drive dog (not included). Negative ground only.

4-Cylinder	143-155	\$524.95
6-Cylinder	543-045	524.95

### (02) Mallory Dual Point Distributors

These distributors can be tailored to suit any engine tune. The Mallory dual point distributor is particularly well suited for Weber carb installations. Shaft must be drilled for drive dog (not included).

4-Cylinder	143-180	\$280.95
6-Cylinder	543-040	280.95

### Advance Curve Kit

A selection of advance springs of various weights that allow you to finely tune your Mallory distributor. Complete with detailed instructions and advance curve diagrams.

Advance Curve Spring Kit	143-236	\$40.95
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### Tune-Up Parts

Point Set (2 req.)	143-185	\$18.95
Rotor, Dual Point	143-190	7.65
Rotor, Unilite, 4-cyl.	143-285	15.95
Rotor, Unilite, 6-cyl.	143-280	15.95
Condenser	143-195	7.60
Dist. Cap, 4-Cylinder	143-175	28.95
Dist. Cap, 6-Cylinder	143-225	27.95



### Pertronix Ignition Coil

Matched to the Ignitor ignition.

Non-ballasted systems	143-265	\$43.60
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### Battery Acid Neutralizing Mat

Made from a special acid absorbent material which neutralizes acids as they leak from your battery. Easily cut with scissors to match the shape of any battery or tray.

241-025	\$6.95
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### Bumblebee Ignition Wire

This type of distinctive competition wire was a very popular performance accessory with the BMC/BL Competitions Department from the 50s to the 70s. Sold per foot.

571-020	\$3.25
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Crane Electronic Ignition | 03

Crane Coil | 04



Lucas Coil | 05



### (03) Crane Electronic Ignition

Expect faster starts, cleaner running and better performance at all engine speeds. For point-type distributors, positive or negative ground, 4 or 6 cylinders.

222-680	\$130.95
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### (04) Crane Ignition Coil

The "nickel plated" PS40 coil complements the Crane XR-700 electronic ignition kit. Includes a ballast resistor.

143-240	\$58.95
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### (05) Lucas Sports Coil

40,000 volt output gives more starting power, and greater performance at high rpm.

Lucas Coil	143-200	\$46.95
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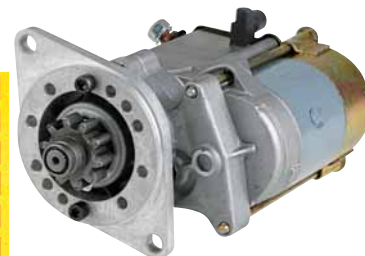
### Universal Coil Mounting Bracket

Replace missing, bent or corroded coil brackets. Also useful if you are upgrading or relocating the coil.

143-255	\$3.95
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**New!**



### Gear Reduction Starter

Modern gear reduction design starter gives faster starts and offers less weight. Includes detailed installation instructions.

540-420	\$244.95
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# Performance | A19

IGNITION SYSTEM

Pertronix Ignition Systems | 06



**(06) Pertronix Second Strike Ignition System & Rev Limiter**

Two sparks are better than one. This box adds a hot second spark to your ignition system to improve burning, power and efficiency. To keep the extra power under control the unit includes a Digital Rev Limiter. 12 V negative ground only.  
Ignition System 222-625 \$374.95

**Pertronix Digital Rev Limiter**

If you are autocrossing or racing, this unit is essential to prevent over-revving and engine damage. A 4-wire hookup and the rev limiter's small size (2.5" x 3.0" x 1.4") make installation and fitment in many locations within the engine compartment easy. 12 V negative ground only.  
Rev Limiter 222-635 \$159.25



**Optima Battery**

The Optima battery never needs water, won't leak and damage paintwork and has a cold cranking capacity much higher than conventional batteries. If you want modern battery technology, but prefer a more vintage look, the Tar Topper designed specifically for the Optima is the answer.

Optima Battery	459-405	\$197.95
Tar Topper	241-035	36.95

Pertronix Ignitor II | 07



**(07) Pertronix Ignitor II for Mallory Dual Point Distributors**

We now carry a Pertronix Ignitor system designed to retrofit 4 cylinder Mallory Dual Point Distributors. Offers the longevity of the Mallory distributor with the ease and accuracy of electronic ignition.

Negative Ground	143-181	\$124.95
Positive Ground	143-182	107.95



**Classic Tar-Top Batteries**

Our UK-made tar-top batteries were fitted as original equipment to many British sports cars. An original looking battery. Shipped dry. Battery acid should be purchased locally.

6-Volt Battery	459-380	\$289.95
12-Volt Battery	459-400	274.95

**Quick Bolt Set**



Quick Bolts have a camming system to clamp down on battery posts. Simply replace the bolts in your cable ends with Quick Bolts and you can connect or remove the cables without tools.  
900-015 \$13.50

**Failsafe Thermostat**

When most thermostats fail, they "close," which will quickly lead to overheating. This thermostat has been designed so that if it fails, it remains fully open, which is clearly a better idea.



180° Thermostat	434-205	\$15.95
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Pertronix Ignitor | 08



**(08) Pertronix Ignitor Electronic Ignition**

- Available in pos. and neg. ground versions.
  - No external control boxes to mount.
  - No points to set or change.
  - Hall effect sensor is impervious to dirt, moisture, or vibration, retains stock advance curve.
  - 30-month manufacturer's warranty.
- (Locate Lucas model number stamped in housing by the vacuum advance.)

**Austin Healey 100-4 (Lucas Model DM4) *New!***

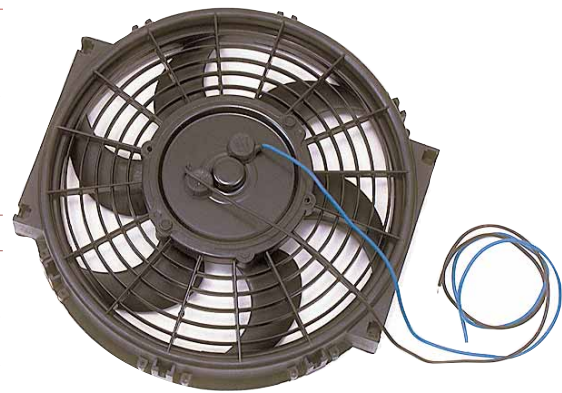
Negative Ground	222-566	\$131.95
Positive Ground	222-567	131.95

**Austin Healey 100-6 (Lucas Model DM6)**

Negative Ground	222-571	\$128.95
Positive Ground	222-570	127.95

**Austin Healey 3000 (Lucas Model 23, 25D6)**

Negative Ground	222-415	\$110.95
Positive Ground	222-560	127.95



**Hayden Electric Fans**

May be set up to run in either "pusher" (in front of the radiator) or "puller" configuration. The 10" fan requires a clear mounting area of at least 10 7/8" x 11 3/8", while the 12" requires at least 11 7/8" x 12 1/2". The preset temperature control will turn the fan on at 185°F and off at 170°F.

10" Kit	231-678	\$129.95
12" Kit	231-688	139.95
14" Kit	231-658	149.95

# A20 | Performance

BRAKING & SUSPENSION

## High Performance Front Disc Brake Pads BJ8 (C) 26705 On

### (01) EBC "Green Stuff" Brake Pads

Made in the UK for "fast road" use. Kevlar brake pads for improved stopping, reduced fade and dusting. 585-620 \$83.95

### (02) Hawk Brake Pads

Designed for the serious street and autocross enthusiast these pads are at home on both the track and street. Note due to the increased friction levels, brake life may be decreased. 585-600 \$96.95

### (03) Semi-Metallic Brake Pads

These special brake pad sets provide excellent overall braking performance and give you smooth straight stops from even the highest speeds. Guaranteed not to dust, squeal or fade, they typically last three to five times longer than ordinary pads. 585-525 \$32.95

### (04) PriorityStart

PriorityStart automatic starting protector monitors battery voltage. If there is a drain taking place, it automatically disconnects the battery, leaving enough voltage to start the vehicle. The unit senses the ignition key in the "on" position and automatically reconnects the load. 459-350 \$84.95

#### PriorityStart | 04

#### Green Stuff | 01



#### Hawk Brake Pads | 02



#### SemiMetallic Pads | 03



#### Braided Brake Hoses | 05



#### Drilled & Slotted Rotors | 06



### (06) Drilled & Slotted Rotors

Get the stopping power you need with a Moss Motors exclusive. Cross-drilled holes lower brake temperatures and reduce rotational mass and out-gassing, while slots allow excess water, dirt and dust to dissipate. Sold as a pair. BJ8 from 26705 586-620 \$180.95

### Braided Stainless Steel/Teflon (05) Brake Hose Sets

These competition-inspired brake hose sets meet all DOT safety standards and are street legal in all 50 states. Each set includes all brake hoses used on your car, with any required retaining nuts and/or copper sealing washers. BN1, BN2 & BN4 582-058 \$96.95



### Armstrong Competition Shock Valves

These genuine Armstrong heavy duty shock valves are exactly what were used on works race and rally cars. Sold individually. Front Valve 655-060 \$71.95 Rear Valve 655-070 71.95

NEW COLORS AVAILABLE



### Brake Caliper Paint System

Make your Brake Calipers look as special as the rest of your car. In a couple of hours, your calipers can have the same colorful, high-gloss luster found on very expensive German Sports cars. The paint has an industry leading heat resistant capability of 9000 F. Kits come complete with the following: two component high tech paint system, one can of brake caliper cleaner, one mixing cup, and one application brush. Ground shipping only. \$33.95

Red	216-800	Purple	216-805
Yellow	216-801	White	216-806
Blue	216-802	Green	216-807
Silver	216-803	Gold	216-808
Black	216-804		

### Disc Brake Anti-Squeal Strips

These foil-lined, self-adhesive strips fit between the pad and the piston to eliminate vibrations that cause brake squeal. Set of four. 583-805 \$5.45



### Twin Air Horns

Our twin tuned air horn set includes two tuned air horns, heavy duty die cast compressor, air hose, mounting hardware and installation instructions. Air Horns 545-080 \$41.95

# Performance | A21

## FUEL SYSTEM

Double Ended Pump | 07



Solid State Pump | 08



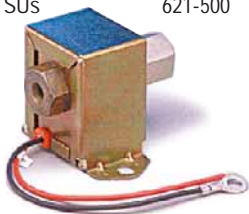
Slim Line Air Filters | 09



### (09) Stellings & Hellings Filters

Reproductions of optional filters for Healey, Triumph and MG sports cars. Chrome-plated slim line filters.

1 1/2" SUs	223-200	\$31.95 ea.
1 3/4" SUs	621-500	31.95 ea.



### Solid State Electric Fuel Pump

Solid State Electronic Fuel Pumps can be used in conjunction with, or in place of your original pump. The solid state pump will push or pull fuel from a hidden location under the car, through your original pump, or put it in line with a power switch and use it as a backup. Works on positive or negative ground cars. 377-420 \$99.95



### First Inertia Electric Fuel Pump Switch

The First Inertia Switch will cut off power instantly in a roll-over, or when the vehicle is impacted with sufficient force in any horizontal direction. Mounting instructions included.

Inertia Switch	900-240	\$49.95
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### (07) SU Competition Double Ended Fuel Pump

Double-ended SU pumps have been standard equipment for years on Aston Martins, Bentley and late model E-Types. Delivering twice the capacity of a standard type pump, these units will keep on pumping even if one side fails. Well-suited for all high performance engines running SU carbs, as no pressure regulator is required.

#### Standard Points Type

Neg. ground	377-035	\$362.95
Pos. ground	377-045	362.95

#### Solid State Type

Neg. ground	377-335	\$393.95
Pos. ground	377-345	384.95

### (08) SU Solid State Fuel Pump

SU electric fuel pumps with modern reliable electronic, solid state switching and control which eliminates the contact breaker points. Now you can have a vintage looking SU fuel pump with peace of mind that only an electronic fuel pump can offer. Plus the characteristic ticking is retained.

#### 100-4 BN1, BN2 & BN4 to 60412

Neg. ground	377-225	\$196.95
Pos. ground	377-235	184.95

#### 100-6 BN4 from 60413 to 3000 BJ8 28224

#### Square Body Pump

Neg. ground	377-265	\$457.95
Pos. ground	377-275	457.95

#### 3000 BJ8 from 28225

Neg. ground	377-255	\$171.95
Pos. ground	377-245	179.95



### Accessory Foam Air Cleaners

Top-quality chrome plating and washable dense foam elements.

Oval for 1 1/2" SUs	223-220	\$36.55
Round for 1 1/2" SUs	223-230	39.95

Ram Pipe | 10



Hose & Fitting Kit | 11



### (10) High Performance Ram Pipe

Our TWM racing air horns are the highest flowing design available for SU applications. Precision manufactured, light weight and robust, they measure two inches from mounting flange to bell. Sold individually.

1 1/2" SU Carbs	222-970	\$49.95
1 3/4" SU Carbs	222-975	49.95

### (11) Hose & Fitting Kit

Here's the way to re-convert a car to use the stock banjo type SU fuel pump after the original steel lines have been cut, thereby losing the threaded end fittings needed to fasten to the original banjo fittings.

376-108	\$46.95
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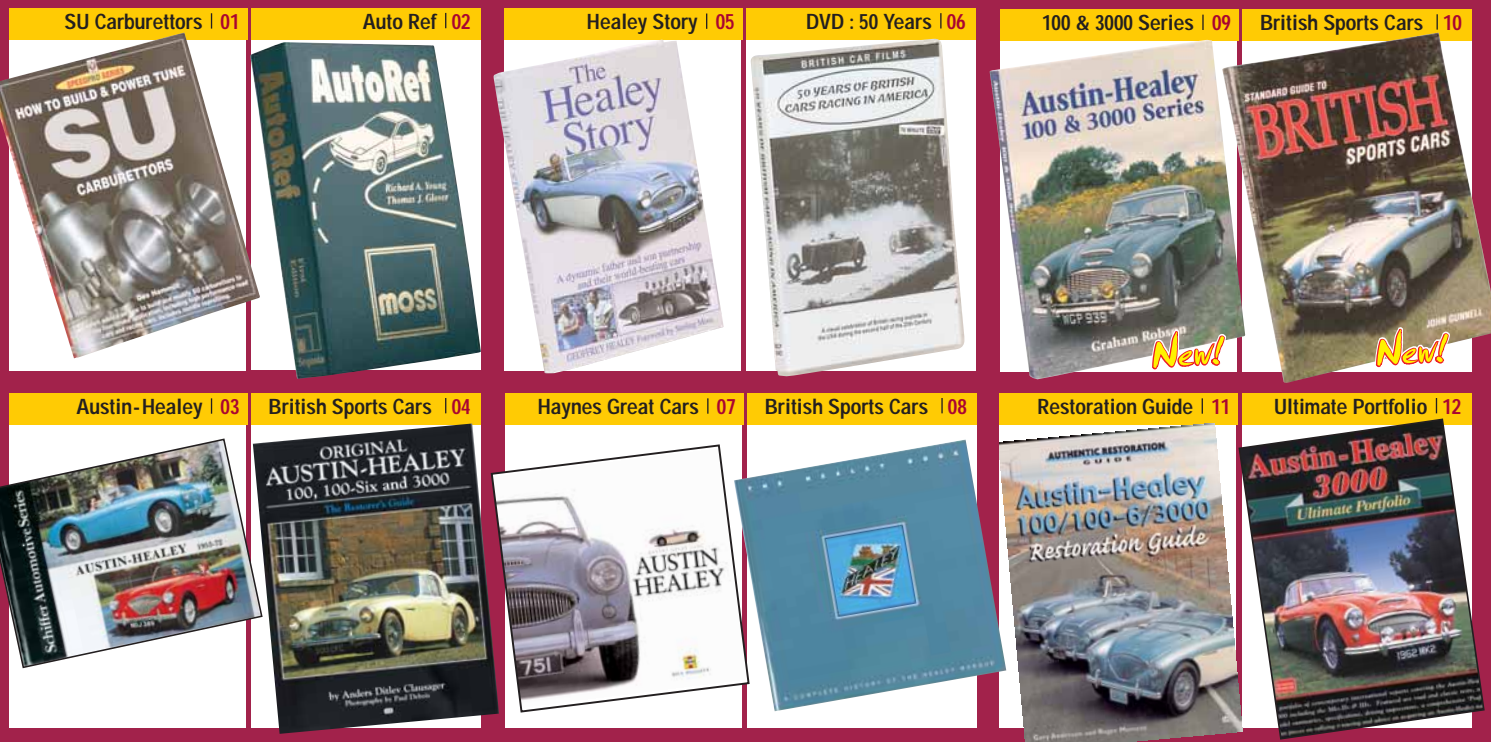
### Chromed Dashpot Covers

Add a set of our brightly chrome plated dashpot covers. Fits SU HS4 and HS6.

374-575	\$18.95 ea.
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# A22|Books & MANUALS



**(01) SU Power Tuning Book**

Des Hammill demystifies fuel-delivery secrets in this 63-page manual. Its expert tips can make you a master at modifying and tuning SU carburetors. Includes coverage of needle reprofiling for custom applications.  
211-465 \$24.95

**(02) AutoRef**

AutoRef gives you information, including, but not limited to: charts; driving and accident helps; safety information; personal information about your car....everything you can think of that might be useful when you are in your vehicle. There is no other book like this one. Sample of Contents: Maintenance Logs, Maintenance Charts, Maps for every State & Canadian province, Tire Sizes/Ratings, Lubricants, Electrical System Diagnostics, Dashboard Symbols, Towing Charts, Mileage Charts, Accident Safety, Engine Information, Weather, Automotive Math, General Information, Conversion Factors & Tables, Much More! 5 3/8" x 3 1/4" 672 Pages.  
210-320 \$12.95

**(03) Austin-Healey**

96-page hard-cover book containing color and black and white photos, drawings, charts and catalog facsimilies. Each model is represented in its historic and developmental aspects.  
212-845 \$20.95

**(04) The Original Austin-Healey**

By Anders Ditlev Clausager.  
The definitive guide back in stock again. Softbound.  
211-395 \$25.75

**(05) The Healey Story**

Originally written by Geoffrey Healey, this is the story behind the cars. Understanding the men and the times gives an understanding of why the cars that bear their names are so special. From the early life of Donald Healey to the eventual demise of the company, this book is a tribute to the Healey family and their marque. This 200-page hardbound volume is a must for every true Healey enthusiast.  
The Healey Story 211-565 \$39.95

**(06) DVD: 50 years of British Racing in the US**

Rare footage showing the history of British Sports Car racing in the U.S. Starting with the Collier Cup in New York to the popularity of vintage racing today. Approximate length: 70 minutes.  
211-092 \$29.95

**(07) Austin-Healey: Haynes Great Cars**

History chronicling racing, rally exploits and road cars. Hardbound, 160 pages, 250 color and black/white illustrations.  
211-590 \$35.95

**(08) The Healey Book**

This lavish edition is the ultimate coffee table book for lovers of Healey cars. Featuring detailed photography of every model from 1948 to 1978, many in "as found" condition.  
212-855 \$69.95

**(09) Austin-Healey 100 & 3000 Series by Graham Robson**

Features complete history of the cars and details of the competition models and specifications. Soft Back, 192 pages.  
211-521 \$24.95

**(10) Guide to British Sports Cars**

Have you ever wondered what a Jowett Jupiter looked like? Improve your knowledge of the British Sports Cars that were exported to the US. Find out the difference between a Morgan +4 and 4/4. 224 pages, very well illustrated.  
213-815 \$24.95

**(11) Austin Healey 100/1006/3000 Restoration Guide**

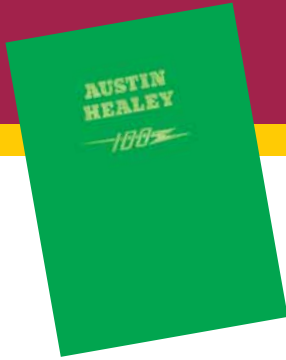
By Gary Anderson and Roger Moment. 192 pages, 350 all new photos give the Healey owner much needed restoration information. Softbound, 8" x 10".  
211-585 \$34.95

**(12) Ultimate Portfolio**

A portfolio of contemporary international reports. Road tests, new model summaries, specifications and driving impressions. Softbound, 7 7/8" x 10 3/4", 208+ pages.  
213-241 \$50.95

# Car Care | A23

& MAINTENANCE



13

## (13) Factory Manual Reprints

Everything from basic tuning data, to torque settings and complete component rebuilding.

100-4	021-379	\$74.95
100-6 & 3000	021-376	88.95

## (14) Owner's Manual Reprints

Reprints of the manuals originally supplied with your car. From basic tuning and maintenance, to putting up the top.

100-4	212-650	\$35.95
100-6	212-660	35.95
3000 MkI, MkII	212-670	35.95
3000 MkIII	212-680	35.95

## (15) SU Tuning Tips

By G. R. Wade.

Factory information to help you solve all standard SU carb problems. 211-345 \$29.95



## SU Workshop Manual

Factory workshop manual for SU carburetors and fuel pumps.

211-305 \$26.70

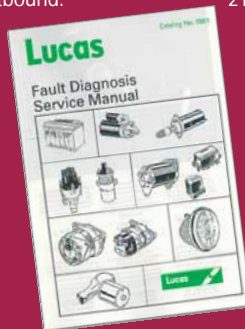
## Haynes Carburetor Manual

An excellent guide to tune-up and maintenance of SU, Zenith-Stromberg and Weber carbs. 211-430 \$18.95



## Bosch Automotive Handbook

Packed full of facts and figures in a very compact format. Guaranteed to improve your automotive IQ with general coverage of all areas of engine and vehicle operation. Fifth Edition, 962 pages, softbound. 212-155 \$69.95



## Lucas Fault Diagnosis

For professional technicians, easy to understand by the nonprofessional. Softbound, 8 1/2" x 11", 46 pages.

990-035 \$7.95

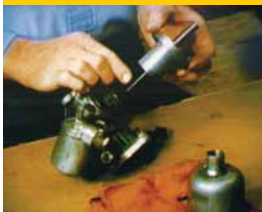
## Owner's Handbook | 14



## SU Tuning Tips | 15



## SU Video | 16



## Upholstery Video | 17

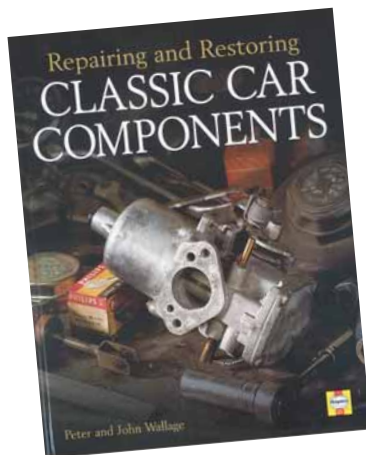


## (16) SU Carb Rebuild Video

Tune or rebuild SU carbs with this easy-to-follow 2 hour 40 minute video. Instructional Video (VHS) 211-035 \$39.95

## (17) 3000 BJ7 & BJ8 Upholstery Installation Video

Follow a 4 hour installation of a trunk lining kit, carpet and panel kits, seat rebuilding and recovering, and convertible top. 2 tape set. Video (VHS) 211-025 \$59.95



## Component Restoration

Fuel pump on the blink? Generator not generating? This book covers in-depth rebuilding of typical components. All the major electrical items, fuel components, heaters and instruments.

215-875 \$29.95

## Cam & Lifter | 01



New!

## Mr. Moly | 02



## Copaslip | 03



## Muffler Sealer | 04



## (02) Mr. Moly Lubrication

### Liquid Grease Spray

High quality liquid grease in a spray can with molybdenum disulfide. Suitable for lubricating door locks and hinges. No air shipping.

Liquid Grease Spray 221-415 \$11.95

### Engine Oil Supplement

A suspension of Molybdenum Disulfide provides a friction reducing barrier able to withstand extreme pressures. Will not clog filter or passageways. Works with all motor oil including synthetics. DO NOT use during engine break in.

Engine Oil Supplement 221-420 \$11.95

### Transmission Supplement

Molybdenum Disulfide manual transmission supplement reduces friction to reduce wear and heat in gearboxes and differentials. Do not use in automatic transmissions or limited slip differentials.

Transmission Supplement 221-425 \$16.95

## (03) Copaslip Anti-sieze Compound

This anti-seize is highly recommended for wire- wheel splines and knockoff threads. The Molybdenum formulation reduces galling and corrosion to improve the life of wire wheels and hubs. Wheel and hub surfaces should be cleaned and relubricated at least once per year as part of a regular maintenance program.

57g (2oz) Tube	221-405	\$7.95
250g (8.8oz)	221-410	16.95

## (01) Cam & Lifter Break-In Protection

Super Lube Break-in concentrate is an anti-wear additive formulated with a high concentration of special zinc dithiophosphate to provide sustained protection against cam lobe and lifter scuffing and wear. Should be used for the initial break-in period ONLY. Most current oils have severely reduced this zinc content leading to elevated stresses where rubbing occurs and therefore potential premature cam lobe and lifter failure. 221-430 \$9.95

## (04) Muffler and Tailpipe Sealant

Improves joint sealing and eases fitting of exhaust components. 221-545 \$2.95

# A24 | Car Care & MAINTENANCE

## AutoGlym Car Care | 01



## Renovo Soft Top Care | 02



## (02) Renovo Soft Top Care

The best care you can give to your fabric or vinyl convertible top. Water-based Renovo products clean, waterproof and revive tired tops safely.

Fabric Top Dry Cleaner	220-260	\$20.95
Water & Stain Proofer	1 L	220-265 35.95
	500 ML	220-280 21.95
Vinyl Top Cleaner	500 ML	220-285 16.95
Vinyl Top Protector	500 ML	220-290 16.95
Plastic Window Polish	100 ML	220-255 26.95
Plastic Window Polish	30 ML	220-275 9.90
Black Fabric Top Reviver	1 L	220-250 57.95
Black Fabric Top Reviver	500 ML	220-270 29.95
Blue Fabric Top Reviver	1 L	220-295 57.95
Blue Fabric Top Reviver	500 ML	220-300 29.95
Brown Fabric Top Reviver	1 L	220-305 57.95
Brown Fabric Top Reviver	500 ML	220-310 29.95

## Luster Care Products

Polish & protect every metal surface on your car. Lace and pads reach hard to get places.

Combo Kit of polish impregnated lace and pads.	220-230	\$12.95
Luster Pad 5" x 3/4" impregnated wad	220-235	10.95
Luster Seal, 8 fl oz bottle to seal in shine	220-240	10.95

## Super Absorbent Chamois

Our giant, six squarefoot chamois really soaks up water, and it won't harm delicate paint finishes.

386-945 \$34.95



## (01) AutoGlym Car Care

For over 30 years Autoglym of England has been producing award winning shine on many of the world's finest automobiles.

Used by such companies as Jaguar and Aston Martin for Motorshow preparation. Moss is proud to introduce a full line of Autoglym car care products.



Super Resin Polish	220-950	\$13.95
Car Exterior Shampoo	220-951	10.40
Car Interior Shampoo	220-952	10.35
Glass Polish	220-953	10.40
Metal Polish	220-954	10.35
Vinyl & Rubber Cream	220-955	13.95
Wheel Cleaner	220-956	12.95
Leather Care Cream	220-957	10.40
Engine Cleaner	220-958	13.95
Cutting Polish	220-959	10.45
Extra Gloss Polish	220-960	15.95
Plastic Restorer	220-961	12.95
Instant Tire Dressing	220-962	12.95
Perfect Polishing Cloth	220-963	12.95

## Microfiber Cloth

Microfiber towel is made from a blend of Polyester and Polyamide. The small fibers pick up and absorb dust, dirt and grease, then releases it when washed. Cloth can hold up to 7 times its weight. Includes 3 towels.

231-675 \$14.95



## Wire Wheel Brush

If your car has wire wheels, you need this brush! Shaped to get around the spokes without damaging your knuckles, this heavy-duty brush makes wire wheel cleaning a snap.

Wire Wheel Brush 386-940 \$7.95



## Professional Car Duster

100% cotton dusting mop is treated with special wax to trap dust. Simply shake it out and it's ready to use again. 20" long. Comes with a protective carrying case. 231-670 \$16.95

## Mini Car Duster

Wax treated cotton fibers lift dust off surfaces. Simply shake the dust out after every use. Will not scratch finish. 231-671 \$7.95



## Kozac Dry Wash | 03



## (03) Kozac Dry Wash Cloth

Kozac's specially treated long cotton fibers are woven into a thick plush nap, which draws dust up away from your paint. Cleans without water.

231-620 \$11.95

## Novus Plastic Polish | 04



## (04) Novus Plastic Polish

Bottle #1 cleans and polishes plastics. Bottle #2 restores the original appearance of plastics. Bottle #3 removes heavy scratches and abrasions from acrylic surfaces. Final finishing requires Novus #2. 8 fl oz bottles.

#1 Plastic Polish	220-605	\$5.95
#2 Plastic Polish	220-610	6.95
#3 Plastic Polish	220-615	8.95

## Rain-X



Will not damage wiper blades. Rain-X Anti Fog treats windows, mirrors, goggles and any other nonabsorbent surface.

Rain-X 221-550 \$6.95  
Anti Fog 221-575 6.50

## Convertible Top Maintenance

The only top cleaning & protection system endorsed by Haartz. Recommended by Doug Robbins of Robbins Autotop. Keep your convertible top clean and protected, so it will last longer and stay new looking.



Top Cleaner	221-505	\$8.95
Fabric Protectant	221-510	14.95
Vinyl Protectant	221-515	11.95



# Car Care | A25

## & MAINTENANCE

**Auto Dry Blade | 05**



**(05) Auto Dry Blade**

This 11.5-inch Water Wand swipes away surface water. The soft silicone T-bar contours to your vehicle's shape and glides over any paint surface without scratching the finish. Produces 15% less friction than terrycloth. 001-575 \$16.95

**Lockheed | 07**



**Castrol | 08**



**Classic Color Paints | 10**



**(10) Classic Color Spray Paints**

Paints are ozone friendly. Bare metal must be primed to achieve satisfactory results. 12 oz aerosol cans. Ground shipping only.

Light-Green Engine Paint	220-550	\$14.95
Black Engine Paint	220-575	8.95
Silver-Grey Disc and Wire Wheel Paint	220-560	14.95
Black Wrinkle-Finish Paint: Dashboards, Wiper Motors, etc.	220-570	10.95

**(11) Finigan's Waxoyl**

Your best defense against rust. Starter kit includes 2.5 liter can of Waxoyl, pump and sprayer.

2.5 Liter Waxoyl Kit	225-360	\$76.95
2.5 Liter Waxoyl Refill	225-365	40.95
5 Liter Waxoyl Refill	225-370	57.95
400 ml Waxoyl Spray	225-375	16.95

**Connolly Hide Food | 06**



**(06) Connolly Hide Food**

This is the famous "Hide Food," only the name has changed. Apply once a month to keep leather clean, soft and luxurious. Made in England. Connolly Hide Food 220-210 \$16.95

**Connolly Leather Cleaner**

Used for decades by the world's premier car manufacturers. Easily removes difficult spots on your leather interior without drying the finish. 220-211 \$19.95



**Lexol Leather & Vinyl Products**

Leather Cleaner removes grime. Vinylex is designed for everything from dash tops to convertible tops.

Cleaner	220-190	\$14.95
Vinylex	220-185	15.95
Conditioner	220-195	14.95
Cond. Refill	220-200	12.50



**Keyston Protectant**

Formulated to beautify, moisturize and protect rubber and vinyl products. 220-180 \$11.95



**Simichrome Metal Polish**

Highly recommended polishing paste for brass, aluminum and chrome. Leaves a super shine with a protective film for lasting brightness. 225-350 \$10.15



**Silicone | 09**



**Waxoyl | 11**



**Brake Fluids**

**Castrol LMA & Lockheed Brake Fluid:**

Both LMA Brake Fluids exceed all factory DOT specifications. Compatible with all British brake systems.

(07) Lockheed 1 pint	220-400	\$5.10
(08) Castrol 1 pint	220-455	5.50
Castrol Gallon Can	220-505	44.95

**Silicone Brake Fluid:** Will not absorb moisture from the air like ordinary brake fluids, resulting in longer life for brake cylinders and hoses. One quart is sufficient for fluid change in one car.

(09) Silicone Brake Fluid	220-410	\$26.95
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**Penrite Steering Gearbox Oil**

High viscosity lubricant containing non-corrosive extreme pressure additives. Not recommended for rack and pinion steering. 225-340 \$17.35



**Shock Absorber Fluid**

Custom blended specifically for British Girling and Armstrong lever action shock absorbers. Convenient flip-open pouring spout for easy refills. 16 fl ounces. 220-304 \$9.95



**Stop Rust with Corrosion Block**

Penetrates corrosion cells, removes moisture and leaves a protectant coating. Useful for protecting bare metal during a restoration project.

12 oz Aerosol (no air shipping)	225-380	\$16.95
32 oz Pump	225-385	35.95



**Water Wetter**

A wetting agent which helps coolant "bond" to metal surfaces thus increasing heat transfer. Highly recommended for all climates. 220-115 \$9.60



**Dashpot Oil**

Specifically designed for both SU and Zenith carbs this oil will ensure your car's proper performance 125 ml. 220-225 \$8.95



**Transmission Gear Oil**

Effective in all manual transmissions. Also improves copper corrosion protection to prolong the life of brass and bronze synchro rings, bushes, and thrust washers. (1 quart) 220-145 \$9.95



**Bosch Distributor Grease**

Specially formulated for use in distributors. It will not interfere with spark or catch fire. Will not solidify with age. This is the ideal lubricant for rebuilding your distributor, and lubricating the lobes on the distributor shaft, which will extend the life of the rubbing block on the points. 221-535 \$11.95



# A26 Maintenance & FLUIDS

**Assembly Lube | 01**

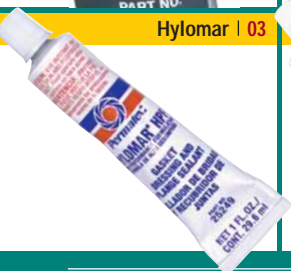
**Cam Lube | 02**

**Step 1 & 2 | 05**



**Hylomar | 03**

**Wellseal | 04**



**Engine Assembly Aids**

**(01) "Ultra Slick" Engine Assembly Lube:** Use "Ultra Slick" during assembly of camshafts, lifters, engine bearings, timing components, valves and guides and rocker shaft assemblies.

221-565 \$6.25

**(02) Cam Lube:** To make sure your new cam lasts a long time, use our cam lube when installing a new camshaft or lifters.

221-570 \$10.95

**(03) Hylomar HPF Gasket Dressing and Sealer:** Used by Rolls Royce and Jaguar, Hylomar is a polyurethane-based gasket dressing/jointing compound that will not break down when exposed to gas, oil, and anti-freeze. Unlike RTV silicones, Hylomar does not harden. After application, it transforms to a flexible putty as the solvent evaporates. It will hold gaskets in place during assembly, and parts can be disassembled and reassembled without reapplication of the sealant.

221-555 \$7.95

**(04) Wellseal Jointing Compound:** Made in England and specified by many workshop manuals, this non-hardening gasket sealant allows you to float the gasket into position while staying flexible under load.

221-540 \$18.95

**ReLead & Stor-N-Start**

Stor-N-Start is an additive that prevents deposits from forming in fuel lines and carburetors. ReLead replaces the valve lubricating qualities of lead formerly used in gas.



Stor-N-Start 220-375 \$6.50  
ReLead 220-390 10.95

**Oil Spill Mat**

Keep work area surfaces clean when changing the oils or taking on any job underneath your car.

Oil Spill Mat 221-605 \$18.95

**(05) Fuel Tank Restoration**

**Step 1: Fuel Tank Restoration:** We recommend using this bio-degradable cleaner in conjunction with the etching liquid when planning to seal a fuel tank. 1-gallon plastic container.

Tank Cleaner 220-620 \$35.45

**Step 2: Fuel Tank Restoration:** Use this bio-degradable etcher as a prep to our slushing compound to give maximum adhesion of the sealer. Our tank cleaner should be used first to remove oils or grime. 16 oz.

Tank Etcher 220-630 \$16.50

**Step 3: Fuel Tank Restoration:** This slushing compound fluid puts a protective film on the entire inside surface of your fuel tank to prevent rust and eventual fuel line blockage. Tanks should be cleaned with 220-620, then etched with 220-630 first.

Tank Sealer 220-450 \$35.95



**Water Repellent Kit**

Created by the makers of the original windshield water repellent, this amazing glass cleaner and water repellent kit seals auto glass with a super smooth invisible barrier that repels rain, sleet and snow on contact. Dirt, road grime and insects can't stick, letting your wipers push them aside. Kit includes 10 oz bottle of glass cleanser that strips away built up dirt, insects, salt, wax, tree sap, and road grime without scratching; and 5 oz bottle of super concentrated water repellent gel that seals the glass for weeks at a time.

Water Repellent Kit 221-528 \$12.50  
Glass Scrub 221-520 5.25  
Rain Clear 221-525 7.25

**(06) Self-Lifting Rolling Dolly Storage System**

Slide the caster assembly under a wheel, press down on the pedal until the tire is gently lifted off the ground. The heavy duty casters allow easy movement to free up space in the garage.

Set of 2 Dollies 900-162 \$379.95

**(07) Wheel Dolly Set**

Make your life less complicated with this handy space saver. An essential to every garage, our easy to use dolly set enables your car to be moved sideways for convenient storage.

Set of 2 Dollies 900-161 \$199.95

**(08) Auto Dollies**

Wide heavy duty rollers and 6000 lb capacity makes maneuvering your car easy.

Set of Four Dollies 900-163 \$154.90

**Parksmart Parking Mat | 09**



**(09) Parksmart Parking Mats**

No more denting or scratching your bumper. The flat tongue uses the weight of your car to keep these mats in place. Sold individually.

Parking Mat 200-600 \$17.95



**Ignition Wrench Set**

High Quality Ignition Wrench Set by King Dick. Sizes 0 to 10 BA will handle most fasteners less than 1/4" on the car.

Wrench Set 385-000 \$58.70

**Lead Substitute With Octane Booster**

Effective valve and valve seat protection plus a powerful octane booster that will raise octane rating by as much as 5 points depending on the type of gasoline.

220-365 \$3.25



# Workshop Tools | A27 & EQUIPMENT

Self-Lifting Dolly | 06



Wheel Dolly Set | 07



Auto Dolly | 08



Disposable Gloves | 10



## Disposable Mechanic's Gloves

Biodegradable natural latex gloves are ideal for any messy job. Provides a natural grip and feel that fits either left or right hand. 100 gloves per box.

(10) Disposable Gloves 228-690 \$10.95

## Tool Creeper

This creeper helps keep your tools and parts close when working. Includes a magnetic center strip to keep things from moving. The fold-away handle makes it easy to store.

Dimensions are 13" x 13"  
384-895 \$23.95



## (11) SU Tool Kit

An assortment of handy tools for the home mechanic. Suitable for all cars with SU carbs. Includes jet wrench (386-400) below.  
SU Tool Kit 386-300 \$23.95

## SU Jet Wrench

Mixture adjustments on SU H and HS carburetors are much easier with the proper tool. 5/16"W (.600" nut) fits original carbs. 17mm (.669" nut) fits new upgraded carbs.

5/16"W Wrench 386-400 \$2.95  
17mm Wrench 386-401 8.15

## (12) "Synchronometer"

Easy-to-read flowmeter allows accurate adjustment of multiple carburetor installations. Made in Germany. 375-321 \$48.95

## (13) Carburetor Synchronizer

Used to synchronize airflow between multiple carbs, this is an indispensable tool for the serious home mechanic. 386-200 \$32.95

## Gunson's Colortune



A glass topped spark plug allowing you to see the color of combustion in your cylinders. Comes with special glass topped spark plug, viewing system for difficult plug locations, tuning procedure complete with troubleshooting guide. Gunson's Colortune 386-210 \$72.95

## Flashtest

Gunson's Flashtest checks the condition of your car's ignition high-tension circuit, by measuring the strength of the voltage at the spark plugs. This tool can detect voltage problems at the start.

386-875 \$17.95



## Nitrile Hypoallergenic Gloves

Resistant to many common auto chemicals. Non-latex and hypoallergenic. 100/box.  
228-695 \$12.95

SU Tool Kit | 11



Jet Centering Tool | 14



Carb Synchronizer | 12



Carb Synchronizer | 13



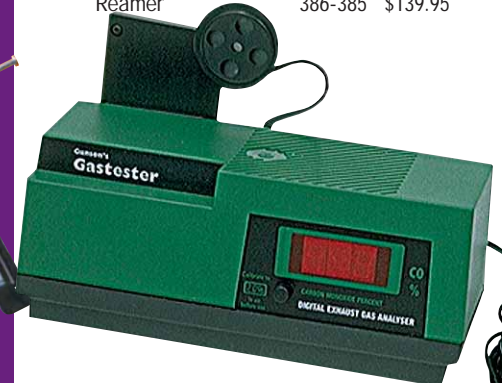
Throttle Shaft Reamer | 15

## (14) SU Jet Centering Tool

Jet centering is critical on older fixed needle SU carbs. This simple tool makes it a snap.  
Centering Tool 386-500 \$21.95

## (15) SU Carburetor Piloted Throttle Shaft Bush Reamer

This special reamer is designed to open up worn 5/16" throttle shaft bushings to accept .010" oversize throttle shafts. For SU carburetors only.  
Reamer 386-385 \$139.95



## Exhaust Gas Analyzer

Tune your car for best performance and low emissions. Measures carbon monoxide in your exhaust to help tune for best performance and economy.  
386-220 \$244.95



# A28 | Workshop Tools



Fender Cover | 01

## (01) Fender Covers

Our top-quality fender covers are imprinted with the logo of your marque. Foam backing. AH Logo 241-735 \$24.95

## On-Board Battery Charger

- Attaches permanently to battery tray or fender well, mounting hardware included.
- Molded plastic sealed case resistant to water, gasoline, oil, solvents and acids.
- Charges & maintains 12-volt batteries.
- Totally automatic, if the battery drops 1 volt, the charger switches on, when fully charged it switches itself off.
- Every sports car owner who only uses his car part of the year needs one of these. Deep discharge appreciably shortens battery life.
- Operates from any regular 110-volt outlet. Unit remains in car. Dimensions: 5 1/2" x 3 1/2" x 1 1/2".



Battery Charger 386-245 \$59.95

## Fire Extinguisher

2 lb. dry chemical extinguisher, U.L. rated 5-B:C to protect against electrical, fuel and oil fires. 11" x 3.5" size, mounting bracket included.

220-380 \$22.95



## RhinoRamps

Maximum-strength reinforced plastic. Full-depth internal ribs allow 12,000 pound gross vehicle weight. 17 degree incline angle (use on vehicles with low ground clearance), 6" working height, and 9 1/2" track width. Non-skid pads. Set of 2.

Ramps 400-800 \$64.95



Tilt Lift | 02

## (02) Oberg Tilt Lift

Allows easy adjustment of an engine's lift angle through a full 90° of movement. Adjust with 1/2" ratchet; 2,000 pound capacity with a 3:1 safety load factor. A positive lock ensures the engine stays put. All steel construction and small size.

386-730 \$75.95



Clickadjust | 03

## (03) Clickadjust

Adjusting tappets is never a pleasant chore. This British tool takes much of the effort out of this necessary job. Turn the handle, click and tighten. Your clearance is set! Replaces the clumsy screwdriver/wrench combination with a single easy to use tool. Requires a 1/2" drive socket to fit tappet adjustment nut.

Clickadjust 386-205 \$80.95



Grease Gun | 04

## (04) Grease Gun

For all those maintenance tasks. 386-710 \$38.95

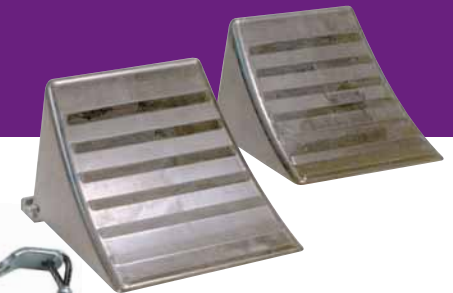
## (05) Steering Wheel Nut Socket

An absolute necessity for removing steering wheel retaining nuts. A worthwhile investment—offered in 1 5/16 and 1 1/2".

Wheel Nut Socket 384-906 \$17.95



Wheel Nut | 05



## High Tech Wheel Chocks

These wheel chocks have ridges on the ramp area and rubber pads under the leading edge to help stabilize tires to your garage floor.

Set of two. 900-150 \$15.25

## Chrome Halon Fire Extinguisher

Every classic car should have an affordable onboard insurance policy in the form of a functional fire extinguisher. Carrying one is just common sense. Halon is an extremely effective fire suppressant and causes the least amount of residual damage and is safe for human exposure. Our compact 10" chrome extinguisher can be easily mounted to many surfaces with the included bracket.

Extinguisher 220-381 \$129.95



## Eezibleed Kit

Kit includes a pressure vessel to hold new fluid, a pipe with interchangeable caps to fit most hydraulic master cylinders and an air hose to connect to a tire. Instructions included.

Eezibleed Kit 386-868 \$64.95

## Snap Installation Tool

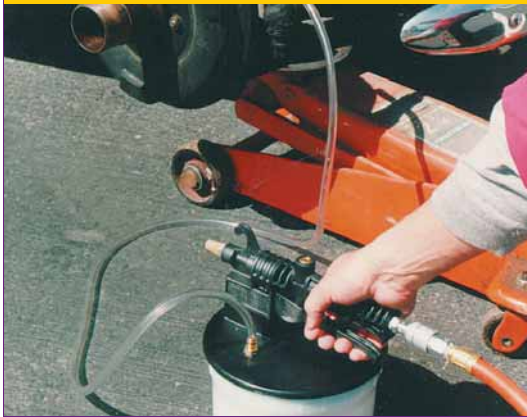
Install button snaps without damage. 386-980 \$9.85



# Workshop Tools

A29

Air Powered Bleeder | 05



(05) Professional Air Powered Bleeder

Air powered hydraulic bleeder uses siphon to bleed hydraulic systems. Hook the unit to air source, set air pressure to desired power, open the bleed screw and squeeze the handle.

Air Power Bleeder 386-225 \$159.95



Mityvac

This popular vacuum/pressure pump is perfect for bleeding hydraulic systems. Includes: vacuum/pressure pump, vacuum gauge, 1/4" tubing, automotive and brake bleeding adapter packages, reservoir jar and manual. Detailed instructions and ideas for additional uses. 386-215 \$39.95

Vizibleed Bleeder

Place the hose over a bleeder screw, put the check valve in an empty container, open the bleed screw and pump the pedal until clean, air bubble free fluid flows through the hose. 386-885 \$17.95



Brake Lube Sachet

Aids in the assembly of natural rubber brake components. Recommended for master cylinder boots or hydraulic expander assemblies where rubber is present. Use one sachet per wheel.

Brake Lube 220-440 \$2.10

Alignment Gauge | 06



(06) Alignment Gauge

When you work on your car's front end, the toe-in should be checked and adjusted. Take a measurement off the back of the front tires, measure again at the front and read the difference off the large scale, adjust your tie rod ends and measure again. 387-085 \$42.95

Brake Pipe Tools | 07



(07) Brake Pipe Bending & Hose Clamp Tools

Small tool bends up to 1/4" diameter. Large tool bends up to 3/8" diameter to a minimum radius of 3/4". Clamp tool clamps flexible brake hoses.

Large Pipe Bender 385-895 \$89.95  
Small Pipe Bender 385-885 \$34.65  
Clamp Tool 386-855 16.50

Drum Brake Adjusting Wrench

Get a better grip on brake adjusters with our specially designed wrench. It has 1/4" and 5/16" square boxed ends, and a long handle for improved leverage.

386-160 \$12.95



**New!**



Mityvac Fluid Transfer Pump

Just what you need to add to your tool kit. Useful for transferring liquids or can be used as an inflator. Fill or drain gearbox or differential, includes hose reducer and pickup tube that will fit down many engine dipstick tubes.

386-275 \$15.95

Cargo Organizers | 08



70 Amp Portable Arc Welder

Dual range AC welder can handle 1/16" - 3/32" mild steel, making it perfect for chassis and body repairs on a limited budget. Includes 6' cables, sample electrodes and welding mask. Requires 120 Volts, 15 Amps.

386-241 \$138.50



Castrol Oil Collectables

Classic Castrol Oil Cans look great in your den or garage.

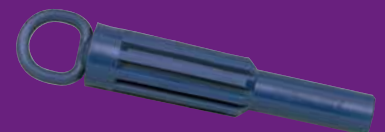
2 Pint 216-565 \$26.95  
1 Pint 216-555 21.95  
1/2 Pint 216-545 19.95



Lift-the-Dot Hand Punch

Aimed at Professional installers, this tool would make a fine car club tool box addition. Punches center hole and prong holes for installation of Lift-the-Dot fasteners to make installation of tops and tonneau covers a cinch.

Lift-the-Dot Hand Punch 226-105 \$69.95



Clutch Alignment Tool

For easy engine/transmission assembly.

6-Cylinder only 021-670 \$4.95

# A30 | Austin Healey Regalia

FUN STUFF

## (01) Vintage Lucas Poster

Reproduction of a circa 1930 Lucas advertising poster. Lithographed in full color on heavy poster stock. 16" x 23 1/2". 214-205 \$14.95

## (02) Parking Only Sign

9" x 12" silk-screened Austin Healey logo on aluminum. 215-780 \$23.95



### Factory Dealer Signs

Multicolored and superbly screen printed, these signs look exactly like the rare originals!

- Austin-MG Authorized Service (12" x 48") 214-210 \$35.95
- Austin-Healey Service (6" x 24") 214-310 28.95
- BMC Parts (18" x 27") 214-230 62.95
- BMC Dealer (18" x 27") 214-240 62.95



### Jigsaw Puzzle

Great for gifts, or for those long winter evenings when it is too cold for driving or fiddling with the car. 308 pieces.

214-450 \$19.95



### Union Jack Flag

Made of light-weight polyester with metal grommets on the hoist. 217-070 \$16.95

## Lucas Poster | 01



## Parking Sign | 02



## Bar Stool | 03



## (03) Marque Logo Bar Stool

30" high, with padded 14" diameter seats covered with easy to clean vinyl. Chrome plated legs. AH Logo Bar Stool 231-810 \$72.95



### 100-6 1:18 Scale Models

Kyosho 1:18 Scale Metal Diecast Model with extremely fine detail. Opening doors, bonnet and steerable wheels.

Black/Red 220-429 \$79.95



### Classic Driving Gloves

	Black Leather	String-Back
Small	228-700	228-800
Medium	228-710	228-810
Large	228-720	228-820
X-Large	228-750	228-830
	\$34.95	\$33.95

## Official Dart Board | 04



## Official Tournament Darts & Dart Board

Made in England to World Dart Federation specifications. The board features logo prominently. 18" diameter. All dart sets come as a set of three 23-gram darts. Includes point sharper, additional shafts and a dart mechanic tool for adjusting tips and shaft.



- AH Dart Board 229-780 \$43.95
- Casino Royal Darts 229-675 30.95
- Apollo Dart Set 229-690 32.75
- Excalibar Dart Set 229-695 49.95

## Austin Healey Wine Glasses | 05



## (05) Wine Glass Sets

Set of four AH Glasses 230-988 \$26.95

## Austin-Healey Beer Glasses

Colorful logo glasses to toast your favorite marque. Set of 4. 230-933 \$19.95



## Waterproof Picnic Blanket

A heavy fabric-backed vinyl outer shell with built-in carrying handles and snap closures so your blanket stays folded for easy storage. Inside, a wool picnic blanket which is removable for cleaning. Opens to 5' x 7'-1/2".

Blanket 231-445 \$179.95

# Apparel | A31 & ACCESSORIES

Flying Helmet & Goggles | 06

Hoodie Sweatshirt | 07

Embroidered Pullover | 08



**(06)** Classic Flying Helmet & Goggles

Reproduction of the helmets and flying goggles worn by WWII pilots of the Royal Air Force.

RAF Goggles	219-945	\$109.95
RAF Helmet, Medium	219-980	149.95
RAF Helmet, Large	219-990	149.95
RAF Helmet, X-large	219-995	149.95



Trunk Tote

Organizes your tools and other supplies. Made of heavy vinyl, with velcro covered wrench section and zipper pouch compartment for larger items. Size: 15" x 15". 647-105 \$17.95



Vehicle Cargo Organizers

Space Master cargo organizers allow you to keep small items from rolling around your trunk or back deck area. Easily organize and store cleaning or repair items.

Folding	112-515	\$39.95
Soft Sided	112-516	27.95

**(07)** Hoodie Sweatshirts with Logo

100% Preshrunk Heavy Weight Cotton will keep your ears warm during cold snaps with the top down.

Medium	013-470	\$49.50
Large	013-471	49.50
X-Large	013-472	49.50
XX-Large	013-473	49.50



Embroidered Patches

Add a splash of color to jackets, sweaters, caps, or anything else you can think of.

British Leyland Patch	229-560	\$5.95
Union Jack Patch	229-510	5.95
BMC Rondell	229-570	5.95
Healey Wings	229-420	5.95
Healey Round	021-415	5.95



" Gambler" Straw Hat

Woven hats with embroidered logo band. Soft, cushion-stretch headband allows for a comfortable fit. 218-738 \$28.95

**(08)** Embroidered Pullovers

Night out with the top down, these poly-fleece pullovers will keep you warm. \$56.95

	Medium	Large	X-Large	XX-Large
AH	013-350	013-351	013-352	013-353

**(09)** Pendleton Motor Robes

Keep warm this winter with our big 52" x 70" Pendleton Mills 100% virgin wool blankets. Woven in a traditional Scottish plaid, they will keep you free from drafts and provide a touch of comfort at roadside picnics.

Red Lap Robe	231-400	\$71.95
Green Lap Robe	231-410	71.95
<b>(09)</b> Green Muffler	237-411	31.95

Embroidered Hat

Beige/navy hats with your favorite marque embroidered in contrasting thread. 219-832 \$20.95



# A32 | Regalia

MORE FUN STUFF

Cheese & Wine Set | 01



T-Shirt | 02



## Embroidered T-Shirts

100% cotton short sleeve allows comfortable fit and long-lasting durability. Embroidered with an Austin-Healey and diagonal portion of British flag on the front left and Moss block below collar on back. Your choice **\$19.95**.

(02) Medium 013-300 X-Large 013-302  
Large 013-301 XX-Large 013-303



## British Marque T-Shirts

Let them know where your loyalties lie. Union Jack made up of British Motor Car Marques. 100% pre-shrunk cotton. Your Choice \$18.95

Medium 013-430 X-Large 013-432  
Large 013-431 XX-Large 013-433

## Ski Hats

These hats are serious cold weather gear. Perfect for top-down driving when it's chilly. They are made from heavy-weight acrylic and have an anti-pill polar fleece lining. Stay comfortable, and keep the top where it belongs ... down.



013-411 \$14.95

## Traditional Wicker Picnic Baskets

Traditional English Wicker Baskets are made from hand woven willow and have a five-year workmanship warranty from the manufacturer. The workmanship, leather fittings, high-quality ceramic, porcelain and crystal set these baskets apart from bargain store brands. Picnic Basket Set includes: Ceramic plates, Matching mugs, Toughened glasses in willow tray, Thermos flasks, Cutlery, Waiter's friend, Coordinated 100% cotton napkins. The Cheese and Wine Picnic set includes: Ceramic plates, Crystal glasses, Cutlery, Cheese board, Cotton napkins and a Wine cooler.

### (01) Cheese & Wine Set

2 Person 231-760 \$324.95  
4 Person 231-765 519.95

### Grasmere Pattern (below)

2 Person 231-751 \$209.95  
4 Person 231-756 289.95

### Olive Pattern

2 Person 231-780 \$194.95  
4 Person 231-785 259.95



## Current Catalog Editions

- Austin-Healey 100, 100-6 & 3000  
www.mossmotors.com
- Austin-Healey Sprite & MG Midget  
www.mossmotors.com
- Jaguar XK120-140-150, XJ6-12, XJS, E-Type  
www.mossmotors.com
- MG TC-TD-TF  
www.mossmotors.com
- MGA  
www.mossmotors.com
- MGB  
www.mossmotors.com
- Triumph Spitfire MkIV -1500 & TR7  
www.mossmotors.com
- Triumph TR2-TR3-TR4-TR4A  
www.mossmotors.com
- Triumph TR250-TR6  
www.mossmotors.com
- Mazda Miata  
www.miatamania.com
- Chrysler PT Cruiser  
www.cruiserbits.com
- BMW Mini  
www.mossmini.com
- Ford F150  
www.F150store.com
- Hummer H2  
www.mossh2.com

### Coming Soon...

- 05 Ford Mustang  
www.fordmustangstore.com





# How To Order | A33

## SHIPPING RATES & PROCEDURES

### PAYMENT

VISA, Mastercard, Discover, American Express, certified checks, money order or personal checks (which may be held until cleared). \$10.00 minimum order. If paying by charge card we will require charge card number, expiration date, complete billing address and the CVV2 code on back of card.



### PRICES

All prices are subject to change without prior notice. Moss Motors reserves the right to correct any typographical errors.

### SHIPPING

- Orders received by 3 p.m. local time are normally shipped the same day.
- We will ship by ground unless Air Delivery is specified.
- Alaska, Hawaii, Puerto Rico please use 2nd Day or Next Day Delivery only - add \$5 to chart. (Delivery times not guaranteed.)
- Oversize Shipments – Shipments under \$1,200 and over 130" length plus girth will be charged actual freight.
- Each shipment will reflect the appropriate shipping charges, including handling and insurance, listed on the chart below, dependent upon the parts value in each shipment.
- Orders shipped to California or New Jersey will be charged state sales tax.

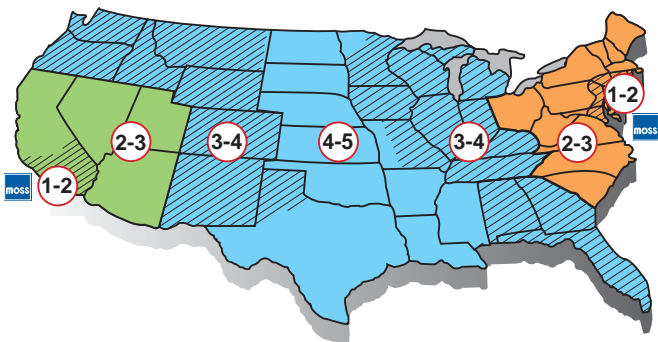
### FOREIGN ORDERS (Includes Canada)

Foreign orders are charged actual shipping charges. Shipping quotes provided on request. All duties and taxes are the responsibility of the customer. Foreign orders must be paid with a credit card or check in US funds. There is a \$10 charge to cover shipping and handling costs for catalogs shipped outside of the U.S. and Canada. One catalog per request.

### PARCEL DELIVERY SERVICE

Follow these simple steps to figure your exact total...

1. Determine parts total and choose Ground or Air Service.
2. Figure your ground shipping and handling charges based on your parts total and area using the map and chart below.
3. CA and NJ residents add sales tax. You now have your combined order total.



### Areas / Approximate Delivery Time (In Days)

- This map represents approximate working days for Ground Delivery. (As quoted by our carriers, not guaranteed.)
- It also assumes that we can ship from the nearest warehouse. Items shipped from the alternate warehouse will take longer.
- Back orders can be cancelled at any time prior to shipment.

### US - Ground Rates (48 States)

Order Total	Western Area	Central Area	Eastern Area
\$10.00 to 20.00	\$6.15	\$6.95	\$6.85
20.01 to 50.00	8.75	10.25	9.95
50.01 to 75.00	10.95	12.95	12.65
75.01 to 100.00	12.95	15.30	14.95
100.01 to 150.00	14.95	17.60	16.95
150.01 to 200.00	16.95	19.95	19.35
200.01 to 300.00	19.45	22.95	22.15
300.01 to 400.00	21.95	25.95	25.20
400.01 to 600.00	24.95	29.35	28.50
600.01 to 1200.00	Free Ground Shipping in the contiguous 48 states. Oversize packages greater than 130" length plus girth and truck items will be charged actual freight.		
1200.01 and Up	Free ground shipping in the contiguous 48 states.		

### SHIPPING continued

#### GUARANTEED AIR DELIVERY SERVICE (48 States)

- Guaranteed Next Day Air, Next Day Air Saver and 2nd Day Deliveries available.
- Next Day Air & Next Day Saver orders must be pre-paid by VISA, AMEX, MasterCard, or Discover.
- Moss guarantees that orders received before 3 p.m. your local time will arrive on time (barring weather problems, or "Acts of God"), or shipping and handling charges will be refunded.
- 2nd Day Air is guaranteed to be delivered by end of day the second business day after shipment. Next Day Air Saver is guaranteed to be delivered by end of day the day after shipment. Next Day Air is guaranteed to be delivered by 10:30 a.m., noon or end of day the day after shipment, depending on destination.
- Rates apply to orders with a real (or dimensional) weight of 50 pounds or less. If over this amount we will contact you with your shipping options.
- Saturday Delivery: Next Day Air orders placed on Friday for Saturday delivery will be charged an additional \$12.50. Saturday delivery does not apply to Next Day Air Saver and is not available in all areas.
- A.P.O., F.P.O. and P.O. Box orders are not guaranteed and will be shipped Parcel Post.

#### US - AIR RATES (AK, HI, PR add \$5.00)

Order Total	2nd Day Air	Next Day Air Saver	Next Day Air
\$10.00 to 20.00	\$12.60	\$21.75	\$28.85
20.01 to 50.00	16.30	25.95	35.25
50.01 to 75.00	18.85	29.95	41.35
75.01 to 100.00	24.95	37.40	49.95
100.01 to 150.00	28.85	43.55	56.60
150.01 to 200.00	35.25	49.85	62.90
200.01 to 300.00	38.95	55.95	71.75
300.01 to 400.00	45.95	60.95	79.30
400.01 to 600.00	48.95	65.95	85.55
600.01 to 1200.00	37.75	54.85	72.95
1200.01 and UP	45.35	59.85	79.95

**WHEN YOUR ORDER ARRIVES** • Delivery of merchandise in good condition is the responsibility of the carrier. Should your order arrive in damaged condition, immediately inform a Moss Motors' customer service representative at 1-800-689-9313. You must make claims for damage during shipping to Moss Motors within 3 days. Keep original box and packing material. If your order was shipped truck freight, note damage on the bill of lading when signing the delivery receipt. If there is any other question about your order, contact customer service within 10 days.

**BACKORDERS** • Backordered items will be shipped and invoiced when available. Backorders are shipped free but carry a handling charge of \$1 per \$50 of value. You may request "No Backorders" or cancel backorders at any time prior to shipping. Canadian backorders will be charged based on actual freight. Canada is the only foreign country we backorder to.

**WARRANTY** • All products are warranted against defects in material and workmanship by the original equipment manufacturer or Moss Motors, Ltd., for 12 months from the date of shipment. We will replace the product or refund your purchase price at our discretion. The warranty does not cover labor, failure of a related component, failure resulting from faulty installation, nor would the liability of Moss Motors exceed the cost of the original component.

**RETURNS** • You may return new and uninstalled products in resalable condition for a full refund excluding shipping and handling charges for up to 6 months from date of invoice. Returns over 6 months, but less than 12 months will be charged a 10% restocking fee to cover our processing costs. We reserve the right to charge up to 20% when no invoice is supplied and/or there is substantial work involved to process your return back into stock. Items over 12 months old are not returnable. Please remember to always inspect the parts upon receipt of your order to avoid any difficulties later on. To return a part follow the instructions printed on the back of the invoice. Make sure to package the products carefully to avoid damage during return and include all original packaging and a copy of the invoice. Refunds will not be issued for installed, damaged, incomplete, "Custom" or "Special Order" items. If a return is due to our error, we will reimburse reasonable freight charges. We will not reimburse additional charges for shipping/packaging services. Electrical items that have been installed are not returnable.

**CATALOG ERRORS** • Every effort has been made to provide accurate information in this publication. We will not be held liable for inaccuracy of pricing, description or application.

**800-667-7872** • Phone Orders  
 Monday-Friday 6:00am to 7:00pm PST • Saturday-Sunday 7:00am to 4:00pm PST

**805-692-2525** • Fax Orders  
**805-681-3411** • Technical Support  
**800-689-9313** • Customer Service  
 Monday-Friday 7:00am to 5:00pm PST  
**805-681-3400** • Overseas

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## Restoration Parts

# 100 100-6 3000



# Austin-Healey Restoration Parts Catalog

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## About This Catalog

This catalog covers parts for USA-specification left hand drive cars. In producing this catalog, our primary goal was to publish a listing of Austin-Healey parts which was as comprehensive, accurate and informative as possible for the USA market. In doing this, we have made every effort to correctly identify and include every part likely to be needed to repair, restore or maintain your car. Although some of the parts listed are not currently available, our Product Development staff is constantly seeking new suppliers and manufacturers of quality reproductions of otherwise obsolete items. The current Moss Motors website ([www.mossmotors.com](http://www.mossmotors.com)) pricing is always the best indication of availability.

Local laws and regulations relating to pollution, safety and lighting equipment vary considerably from state to state and country to country. Since we distribute parts for these cars on a worldwide basis, we are not in a position to advise what laws are in effect in each locality. We strongly encourage anyone contemplating any modifications to a vehicle intended for street use, to check local regulations before proceeding. We strongly suggest that you save all old stock equipment should reinstallation be necessary at a future date.

**NOTE:** In the body of this catalog, items with indented descriptions are components of the non-indented kit or assembly above them.

### Supersession and Rationalization of Parts

Most owners of British cars have, at one time or another, ordered an original "factory" part from an authorized dealer, only to find that the part received was different from the original, although it did work. This is the result of the supersession or rationalization of parts by the factory. Supersessions occur when a part is modified, and the original design or pattern is no longer produced. If old and new parts are interchangeable, even though they may appear slightly different, the old part is superseded by the new part. Rationalization is an attempt by the factory at efficiency in which one new part replaces several original parts, after which the original parts are no longer available.



This truck symbol indicates that the item is shipped by truck, freight collect, payable on delivery.

### WARNING!

Working on automobiles is inherently dangerous. Moss Motors, Ltd. is not liable for injury or damage due to incorrect installation or use of their products. All products are sold with the understanding that the safe and proper installation and use of the products is the customer's responsibility. Follow factory workshop manual procedures and instructions, but use current shop safety standards and common sense. Some tasks will require professional advice or services which Moss Motors cannot provide.



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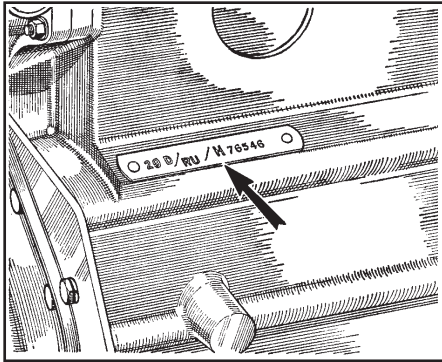
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## General Specifications

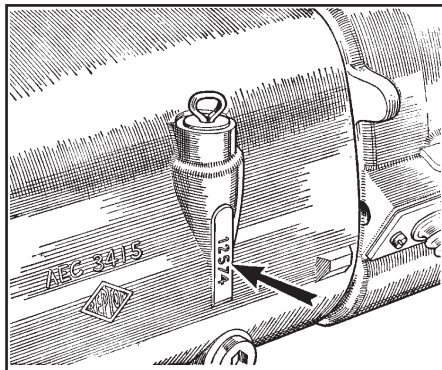
	100-4 (BN1, BN2)	100-6 (BN4, BN6)	3000 (BN7, BT7)	3000 (BJ7/BJ8)
<b>Vehicle Identification</b>				
Vehicle Number Location	firewall	firewall	firewall	firewall
Engine Number Location	plate, LH side	plate, LH side	plate, LH side	plate, LH side
Gearbox Number Location	RH side by dipstick	RH side by dipstick	RH side by dipstick	RH side by dipstick
Rear Axle Number Location			LH rear of axle tube	LH rear of axle tube
<b>Tune Up</b>				
Engine Firing Order	1, 3, 4, 2	1, 5, 3, 6, 2, 4	1, 5, 3, 6, 2, 4	1, 5, 3, 6, 2, 4
Valve Rocker Clearance	.0012" cold	.0012" Hot	.0012" cold	.0015" cold
Idle Speed			500 RPM	500 RPM
Static Ignition Timing	.6 deg. BTDC	.6 deg. BTDC	.5 deg. BTDC (12 deg MK2)	10 deg. BTDC
Dynamic Ignition Timing			.15 deg. @ 600 RPM	.15 deg. @ 600 RPM
Timing Mark Location	timing cover	timing cover	timing cover	timing cover
Distributor Make/Type	Lucas DM2	Lucas DM6	Lucas DM6A	Lucas 25D6
Contact Breaker (points) Gap	.0014"-.016"	.0014"-.016"	.0014"-.016"	.0014"-.016"
Rotation of Rotor		counter clockwise	counter clockwise	counter clockwise
Ignition Coil Make/Type	Lucas B12	Lucas 12 volt	Lucas 12 volt	Lucas 12 volt
Spark Plug Make/Type	NA 8	Champion UN12Y	Champion UN12Y	Champion UN12Y
Spark Plug Gap	.0025"	.0024"	.0025"	.0025"
Carburetor Make/Type	SU H4	SU H4 (early) HD6 late	2xHD6 (Mk1) 3xHS4 (MK2)	2xHS6 (BJ7)
Carburetor Main Jet	0.090 (except 100M)	0.090 (H4) 0.100 HD6	0.100 (MK1) 0.090 (Tri carb)	0.100 (BJ7) 0.125 (BJ8)
Carburetor Main Jet Needle	QH (except 100M)	AJ (H4) CV (HD6)	CV (MK1) DJ (MK2 tri carb)	BC (BJ7) UH (BJ8)
Carburetor Piston Spring	Yellow (except 100M)	Red (H4) Yellow (HD6)	Red	Red (BJ7) Red/Green (BJ8)
<b>Vehicle &amp; Engine</b>				
Length	12' 7"	13' 1 1/2"	13' 1 1/2"	13' 1 1/2"
Width	5' 1/2"	5' 1/2"	5' 1/2"	5' 1/2"
Height	4' 1 1/4"	4' 1"	4' 1"	4' 1"
Ground Clearance	5 1/2"	5 1/2"	4 5/8"	4 5/8"
Track Front	4' 1"	4' 3/4"	4' 3/4"	4' 3/4"
Track Rear	4' 2 3/4"	4' 2"	4' 2"	4' 2"
Wheelbase	7' 6"	7' 8"	7' 8"	7' 8"
Turning Circle		35'	35' 7"	35' 7"
Toe-In	1/16"-1/8"	1/16"-1/8"	1/16"-1/8"	1/16"-1/8"
Unladen Weight	2176 lb.		2380 lb.	2490 lb.
Curb Weight		2436 lb.		2550 lb.
Original Tire Size	5.90-15	5.90-15	5.90-15	5.90-15
Original Tire Pressure Front (Cold)	20	20	20	20
Original Tire Pressure Rear (Cold)	23	23	25	25
Replacement Tire Size	165-70-15	165-70-15	165-70-15	165-70-15
Engine Type	ohv	ohv	ohv	ohv
Engine Displacement	2660cc	2639cc	2912cc	2912cc
Firing Order	1, 3, 4, 2	1, 5, 3, 6, 2, 4	1, 5, 3, 6, 2, 4	1, 5, 3, 6, 2, 4
Compression Ratio	7.5:1	8.25:1	9.0:1	9.0:1
Engine Bore	3.4375	3.125	3.281	3.281
Engine Stroke	4.375	3.5	3.5	3.5
Number of Cylinders	4	6	6	6
Oil Pressure Idle		25-30	20	20
Oil Pressure Normal	50-55	55-60	50	50
Electrical System	12 volt positive ground	12 volt positive ground	12 volt positive ground	12 volt positive ground
Fuel Pump Make/Type	SU electric HP	SU electric HP	SU type LCS	SU type LCS
Fuel Tank Capacity	14.4 gallons	14.4 gallons	14.4 gallons	14.4 gallons
Cooling System Capacity	24 pints	24 pints	22.8	22.8
Sump Capacity	14.11 pints	14.4 pints	15.3 pints	15.3 pints
Gearbox Capacity, non-overdrive		4.8 pints		6.9 pints
Gearbox Capacity, overdrive	6.3 pints	6.3 pints	6.9 pints	8.65 pints
Rear Axle Capacity	3.6 pints	3.6 pints	3.6 pints	3.6 pints
<b>Crankshaft</b>				
Main journals	2.479-2.4795"	2.3742-2.3747"	2.3742-2.3747"	2.3742-2.3747"
Rod journals	2.0000-2.0005"	2.0000-2.0005"	2.0000-2.0005"	2.0000-2.0005"
<b>Torque Settings (foot-pounds)</b>				
Cylinder head studs		.33	.33	.33
Cylinder head nuts	65-70	.75	.75	.75
Main bearing nuts		.75	.75	.75
Connecting rod set screws		.50	.50	.50
Front cover screws		.12	.12	.12
Rear mounting plate screws		.50	.50	.50
Flywheel bolts	35-40	.50	.50	.50
Rocker shaft bracket nuts		.25	.25	.25

## Identification Numbers

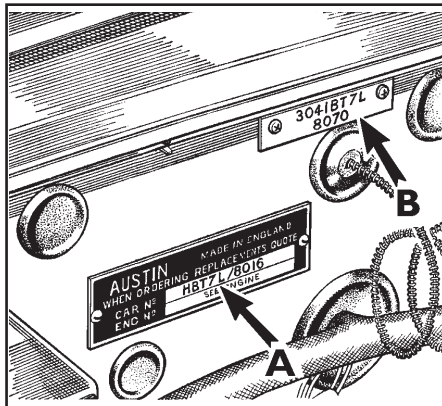
When ordering parts, it is essential that your car is identified exactly, by model year and serial number. Since many part changes were made during model years, the car number, engine number and body number provide the only positive identification. Quite often a car's title will not show the correct model year. Before ordering parts, please use the space provided below to copy the applicable numbers from your car. Use of these numbers is the best way to insure that you order and receive the correct parts. Wherever possible, we have listed part applications by car number(c). In some cases, we had to use the engine numbers(e) or body numbers(b).



The Engine Number is stamped on a plate secured to the front left-hand side of the cylinder block. (100-6 and 3000 only.) The 100-4 is numbered on the right-hand side of the block.



The Gearbox Number is stamped on the right-hand side of the gearbox below the oil level dipstick (except BN1).



The Car Number (A) and the Body Number (B) are stamped on plates on the right-hand side of the firewall.

Year	Model	Starting Numbers:		Finishing Numbers:		Remarks
		Chassis:	Engine:	Chassis:	Engine:	
1953-'55	100 BN1	133234	136894	228026	(unknown)	3-speed
1955-'56	100 BN2	228047	(BN2 uses car/engine numbers)		233455	4-speed
1956-'57	100-6 BN4	22598	(BN4 uses car/engine numbers)		(unknown)	4 seater
1957-'59	100-6 BN6	501	60949	4650	26D-H77766	2 seater 6-port cylinder head
1959-'61	3000 BN7 MkI	101	29D-H-101	13750	29D-H-26212	2-seater horizontal grille slats
1959-'61	3000 BT7 MkI	101	29D-H-101	13750	29D-H-26212	4-seater horizontal grille slats
1961-'62	3000 BN7 MkII	13751	29E-H-101	18888	29E-H-5799	2-seater vertical grille slats 3 x 1 1/2" carburetors
1961-'62	3000 BT7 MkII	13751	29E-H-101	19853	29E-E5799	4-seater vertical grille slats 3 x 1 1/2" carburetors
1962-'63	3000 BJ7	17551	29F-101 29FF-101	25314	29F-6188	roll-up windows 2 x 1 3/4" carburetors
1963-'68	3000 BJ8	25315	29F-101 29KF-101 29KFA-224	43026	29FF-164	roll-up windows 2 x 2" carburetors wood veneered dash

### Record Your Identification Numbers Here:

Customer Number

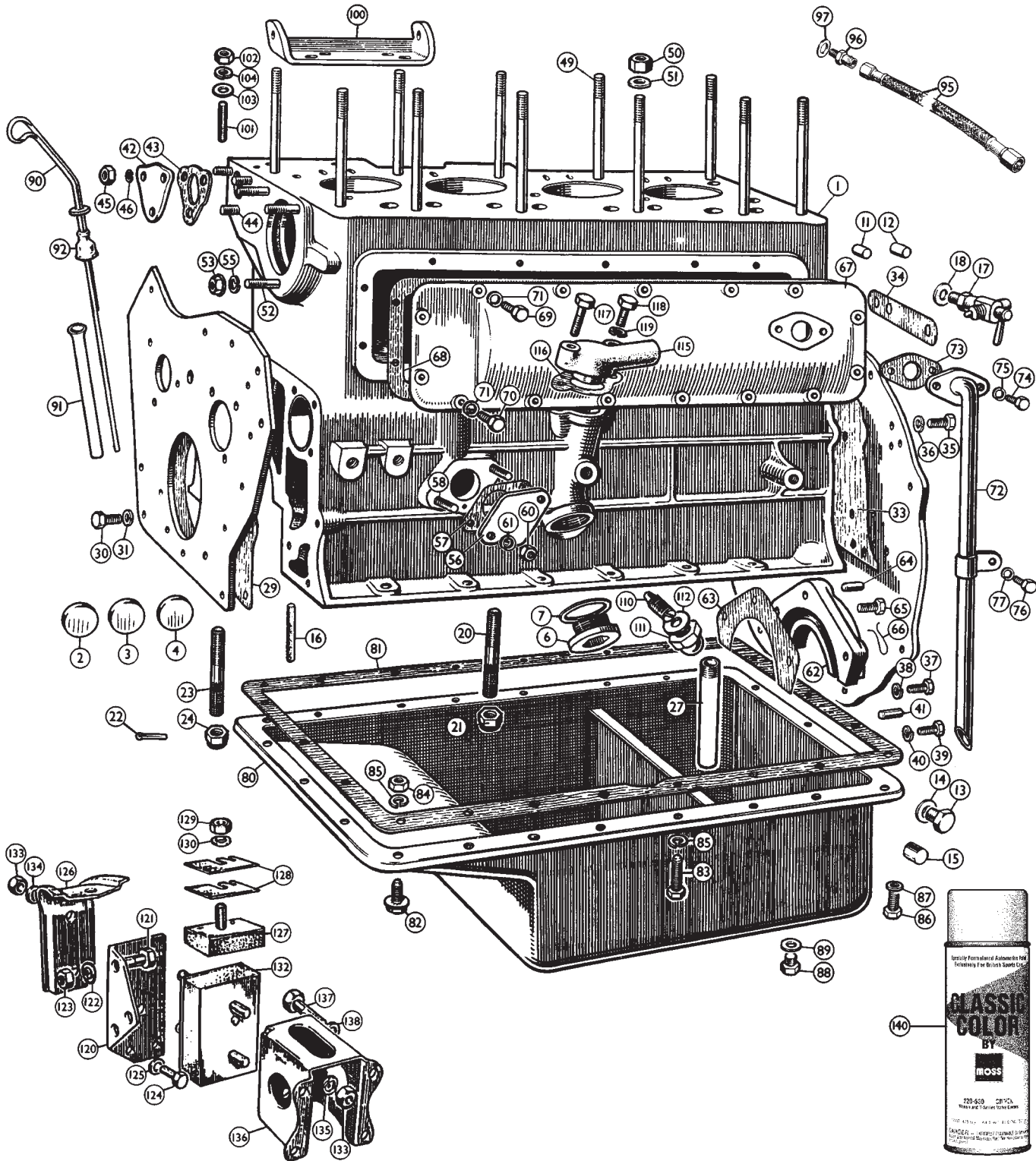
Model & Year

Car Number

Body Number

Engine Number

# External Engine 100-4



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	NA		CYLINDER BLOCK		1
	328-238	\$9.15	CORE PLUG SET, cylinder block, (includes ill. nos. 2, 3 & 4)		1
2	328-230	\$1.05	CORE PLUG, cylinder block, 1 5/8"		5
3	328-015	NA	CORE PLUG, water gallery, side		1
4	328-260	\$0.75	CORE PLUG, water gallery, rear, 1 5/16"		1
	NA		RESTRICTOR, cam bearing oil feed		1
6	NA		PLUG, distributor and oil pump spindle bores		2
7	324-810	\$1.15	WASHER, for plug		2
	NA		PLUG, oil ways and water gallery		7
	328-040	\$9.40	PLUG, main oil channel, front		1
	315-005	\$0.60	WASHER, copper		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
11	NA		TAPERED PLUG, main oil channel, rear		1
12	NA		TAPERED PLUG, block, top face		2
13	328-080	\$1.45	THREADED PLUG, rear bearing cap		1
14	324-670	\$0.60	SEALING WASHER, 1/16"		A/R
15	328-180	\$7.55	PLUG, oil cooler boss		1
16	NA		PLUG, felt, front and rear main bearing caps		4
17	835-600	NA	DRAIN TAP		1
18	324-670	\$0.60	SEALING WASHER, 1/16"		A/R
	324-590	\$0.20	SEALING WASHER, 3/32"		A/R

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# External Engine 100-4

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
20	329-620	NA	STUD, main bearing cap	} BN1 to C.E.207105	6
21	309-005	NA	NUT		6
22		NA	COTTER PIN, on nut		6
23	329-630	NA	STUD, main bearing cap	} BN1 from C.E.207106, BN2	6
24	309-010	\$3.25	NUT		6
		NA	WASHER, locking		6
		NA	GASKET, rear main bearing cap		1
		NA	DRAIN PIPE, rear bearing cap		1
29		NA	GASKET, front mounting plate		1
30	320-980	\$8.50	BOLT, plate to block		5
31	324-040	\$0.25	WASHER, locking		1
33		NA	GASKET, rear mounting plate		5
34		NA	GASKET, rear mounting plate, top		1
35		NA	BOLT, rear plate to block		8
36	324-040	\$0.25	WASHER, locking		8
37		NA	BOLT, blanking unused holes		2
38	365-730	\$0.20	WASHER, locking		2
39		NA	BOLT, rear plate bearing cap	} BN1 from C.E.226095, BN2	2
40	365-730	\$0.20	WASHER, locking		2
41	325-080	\$1.85	DOWEL, rear engine plate		2
42	697-305	\$14.95	BLANKING PLATE, front cover and water gallery		1
43	697-310	NA	GASKET, front water gallery		1
44		NA	STUD		3
45	311-050	\$0.30	NUT		3
46	324-020	\$0.20	WASHER, locking		3
49	328-785	\$4.95	STUD, cylinder head		11
50	310-840	\$2.20	NUT, cylinder head stud		11
51	324-475	\$0.35	WASHER, plain		11
52	329-635	NA	STUD, water pump to block		3
53		NA	NUT, shouldered, manifold side		2
	311-220	\$0.40	NUT, plain		1
55	324-040	\$0.25	WASHER, locking		3
56		NA	BLANKING PLATE, fuel pump drive aperture		1
57		NA	GASKET		1
58		NA	STUD		2
		NA	COLLAR, for stud		2
60	311-140	\$0.30	NUT		2
61	365-730	\$0.20	WASHER, locking		2
62	031-208	\$32.95	OIL THROWER, block		1
63	697-340	NA	GASKET, oil thrower		1
64	325-350	NA	DOWEL	BN1 from C.E.226095, BN2	2
65		NA	BOLT		3
66		NA	LOCKING WIRE	14" length	1
67	021-851	NA	SIDE COVER		1
68	021-901	NA	GASKET		1
69	320-950	NA	BOLT, long		14
70	320-960	\$0.90	BOLT, short		1
71	324-225	\$0.20	WASHER, fiber		15
72	021-904	NA	VENT PIPE, with clip		1
73		NA	GASKET, vent pipe		1
74	320-960	\$0.90	BOLT, flange to block		2
75	324-020	\$0.20	WASHER, locating		2
76	320-360	\$1.30	BOLT, clip to block		1
77	365-730	\$0.20	WASHER, locking		1
80	021-120	\$468.95	SUMP, steel		1
81	021-057	\$9.95	GASKET, sump		1
82	320-935	NA	BOLT, with washer, sump to block		20
		NA	WASHER, plain, for bolt		20
83	320-190	\$1.05	BOLT, long, 5th from front L/H side, attaches exhaust bracket		1
	311-050	\$0.30	NUT		1
85	324-020	\$0.20	WASHER, locking		1
86	320-180	\$0.50	BOLT, center, rear		1
87		NA	WASHER, fiber		1
88	328-460	\$10.95	PLUG, oil drain		1
89	324-800	\$0.65	WASHER, copper		1
90	830-270	NA	DIPSTICK		1
91	460-030	\$8.95	TUBE, dipstick		1
92	460-040	\$1.95	DUST CAP		1
95	376-182	NA	OIL LINE, flexible	orig. type	1
	021-711	\$17.95	OIL LINE, flexible	replacement	1
96	021-902	\$31.95	UNION		1
97	324-670	\$0.60	WASHER		1
100	021-903	\$62.95	BRACKET, dynamo		1
101		NA	STUD, bracket to block		4
102		NA	NUT		4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
103	365-720	\$0.30	WASHER, plain		4
104	365-730	\$0.20	WASHER, locking		4
110	830-280	NA	LOCATING SCREW, oil pump		1
111	310-850	\$1.65	CAP NUT		1
112	315-185	\$0.25	WASHER, fiber	original	1
		NA	WASHER, copper	alternative	1
115		NA	COVER, tachometer drive gear		1
116		NA	GASKET, tachometer drive gear		1
117		NA	BOLT, long		1
118		NA	BOLT, short		1
119	365-730	\$0.20	WASHER, locking		2
120		NA	BRACKET, engine support		2
121		NA	BOLT, bracket to front engine plate		4
122	324-040	\$0.25	WASHER, locking		4
123	311-220	\$0.40	NUT		4
124		NA	BOLT, bracket to block		4
125	324-040	\$0.25	WASHER, locking		4
126		NA	BRACKET, engine mounting buffer		2
127	021-342	\$7.95	BUFFER, engine mounting (SAE threads)		2
128		NA	PACKING PIECE, .048		A/R
		NA	PACKING PIECE, .036		A/R
129	310-140	\$0.30	NUT		2
130	365-730	\$0.20	WASHER, locking		2
132	021-341	\$14.95	ENGINE MOUNT (SAE threads)		2
133	310-800	\$0.35	NUT		8
134		NA	LOCKWASHER		2
135		NA	WASHER, locking		4
136		NA	EXTENSION, engine mounting bracket		2
137	320-285	\$0.50	BOLT, extension to chassis		8
138	324-040	\$0.25	WASHER, locking		8

Note: Gearbox mountings are listed on page 62.

## Engine Paint

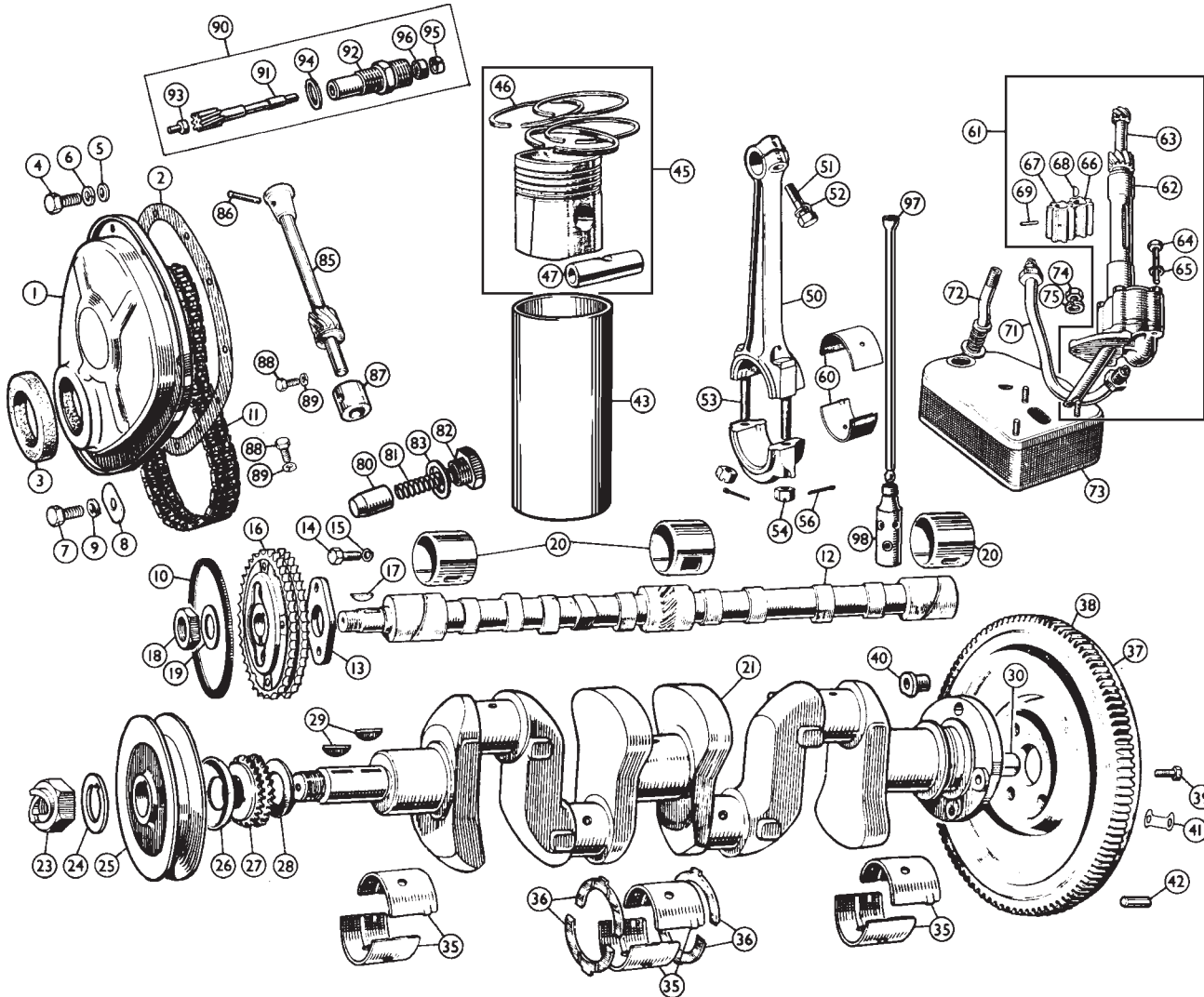
140	220-550	\$14.95	ENGINE PAINT, metallic green	12 oz. aerosol	A/R
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Note: Some very early BN1 engines were painted a medium/dark bluish grey.  
We do not have paint in this color.

## Gaskets

524-012	\$108.95	HEAD GASKET SET		1
(includes gaskets for cylinder head, manifolds, valve cover, carb. mounting, water outlet elbow, exhaust flange, plus several misc. gaskets, washers, and small rubber seals)				
021-052	\$60.95	CONVERSION GASKET SET		1
(includes all items listed below)				
16	NA	PLUG, felt, front and rear main bearing caps		4
	NA	GASKET, rear main bearing cap		1
29	NA	GASKET, front mounting plate		1
33	NA	GASKET, rear mounting plate		1
34	NA	GASKET, rear mounting plate, top		1
43	697-310	NA	GASKET, front water gallery	1
57	NA	GASKET, fuel pump blanking plate		1
63	697-340	NA	GASKET, oil thrower	1
68	NA	GASKET, side cover		1
73	NA	GASKET, vent pipe		1
81	021-057	\$9.95	GASKET, sump	1
89	324-800	\$0.65	WASHER, copper, sump drain plug	1
116	NA	GASKET, tachometer drive gear		1
	NA	GASKET, for filter head and block		2
021-051	\$9.40	OIL SEAL, timing cover, felt		1
	NA	GASKET, timing cover		1
697-330	\$2.10	GASKET, water pump to block		1

# Internal Engine 100-4



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	TIMING COVER		1
2		NA	GASKET, timing cover		1
3	021-051	\$9.40	OIL SEAL, timing cover, felt		1
4	320-360	\$1.30	BOLT, cover to crankcase		7
5	460-360	\$1.00	WASHER, plain		7
6	365-730	\$0.20	WASHER, locking		7
7		NA	BOLT, cover to plate		5
8	324-765	\$0.50	WASHER, oval		5
9	324-020	\$0.20	WASHER, locking		5
10	682-070	\$3.50	TENSIONER RING, timing chain		1
11	600-090	\$9.95	TIMING CHAIN		1
12	021-350	\$855.95	CAMSHAFT, standard		1
	021-420	NA	CAMSHAFT, Le Mans type	suitable for BN1 & BN2	1
13	031-210	\$20.95	LOCATING PLATE		1
14	320-370	\$1.40	BOLT		2
15	365-730	\$0.20	WASHER, locking		2
16	838-020	\$149.95	CAMSHAFT GEAR		1
17	327-170	\$1.10	KEY		1
18	310-950	\$6.90	NUT		1
19	031-211	\$3.15	TAB WASHER		1
20	550-645	\$82.95	CAM BEARING SET		1
21	021-351	NA	CRANKSHAFT, remanufactured, with bearings		1
		NA	OIL RESTRICTOR		4
23	837-080	\$37.95	STARTING NUT		1
24	837-090	\$3.80	LOCKWASHER		1
25	837-590	\$146.95	PULLEY, crankshaft		1
26	837-070	NA	OIL THROWER		1
27	021-367	\$62.95	CRANKSHAFT GEAR		1
28	031-207	\$1.65	PACKING WASHER		A/R
29	327-160	\$2.05	KEY		2
30	021-360	\$5.95	PILOT BUSH		1
35	021-035	\$68.95	MAIN BEARING SET, std.		1
	021-036	\$68.95	MAIN BEARING SET, .010		1
	021-037	\$68.95	MAIN BEARING SET, .020		1
	021-038	\$68.95	MAIN BEARING SET, .030		1
	021-039	NA	MAIN BEARING SET, .040		1

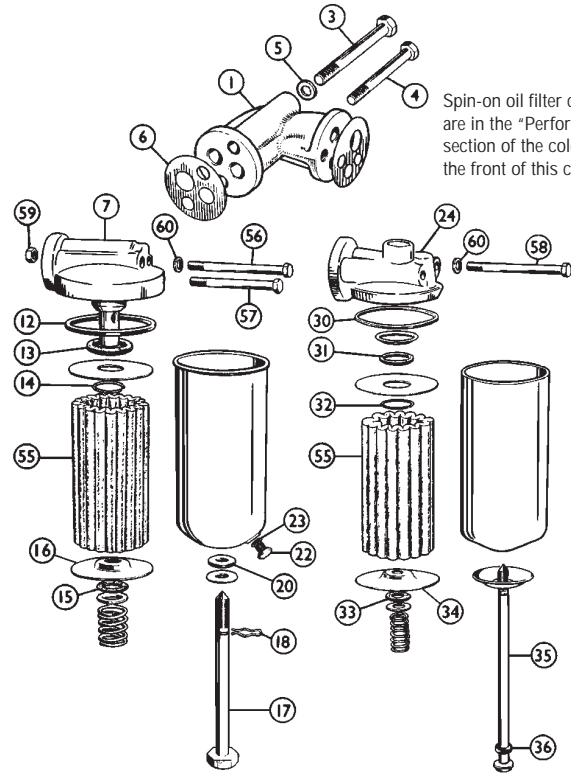
No.	Part No.	Price (each)	Description	Application	Qty. Req.
36	555-105	\$16.10	THRUSTWASHER SET, std.		1
	828-010	\$35.95	THRUSTWASHER SET, .005		1
	828-015	NA	THRUSTWASHER SET, .010		1
37		NA	FLYWHEEL ASSEMBLY		1
38	021-635	\$43.95	RING GEAR		1
39	320-980	\$8.50	BOLT, flywheel to crankshaft		4
40		NA	TUBE NUT		4
41	031-209	\$1.85	LOCKWASHER		2
42	325-090	\$3.95	DOWEL, for clutch cover		2
43	826-000	\$39.95	PISTON LINER	machining required	4
45	021-100	\$351.95	PISTON SET, std.	} concave head 7.5:1 C.R. (with rings and pins)	1
	021-101	\$351.95	PISTON SET, .020		1
	021-102	\$351.95	PISTON SET, .030		1
	021-103	\$351.95	PISTON SET, .040		1
	021-110	\$414.95	PISTON SET, std.	} 100M 8.5:1 C.R. concave head	1
	021-111	\$414.95	PISTON SET, .020		1
	021-112	NA	PISTON SET, .030		1
	021-113	\$414.95	PISTON SET, .040		1
46	021-310	\$57.95	PISTON RING SET, std.	} 4 ring pistons	1
	021-311	\$57.95	PISTON RING SET, .020		1
	021-312	\$57.95	PISTON RING SET, .030		1
	021-313	\$57.95	PISTON RING SET, .040		1
	021-314	\$57.95	PISTON RING SET, .060		1


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# Internal Engine; Oil Filtration 100-4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	NA		PISTON RING SET, std.	} 5 ring pistons	1
	NA		PISTON RING SET, .020		1
	NA		PISTON RING SET, .030		1
	NA		PISTON RING SET, .040		1
	NA		PISTON RING SET, .060		1
	NA		PISTON RING SET, std.	} 100M	1
	NA		PISTON RING SET, .020		1
	NA		PISTON RING SET, .030		1
	NA		PISTON RING SET, .040		1
	NA		PISTON RING SET, .060		1
47		NA	GUDGEON PIN		4
50	031-203	NA	CONNECTING ROD		4
51	320-465	\$2.35	BOLT, clamping rod to gudgeon pin		4
52	324-040	\$0.25	WASHER, locking		4
53	320-970	NA	BOLT, for cap (use 320-988)	BN1 to (e)213398	8
	320-988	NA	BOLTS, for cap, pair (LH & RH)	BN1 from (e)213399, BN2	4
54		NA	NUT, castellated	BN1 to (e)213398	8
	310-880	\$3.45	NUT, self-locking (metal)	BN1 from (e)213399, BN2	8
56	325-330	\$0.25	COTTER PIN	BN1 to (e)213398	8
	NA		WASHER	{ BN1 from (e)213399 to C.E.222898	8
	NA		TAB WASHER	BN1 from C.E.222899, BN2	8
60	550-040	\$50.95	ROD BEARING SET, std.		1
	550-041	\$50.95	ROD BEARING SET, .010		1
	021-030	\$50.95	ROD BEARING SET, .020		1
	021-031	\$50.95	ROD BEARING SET, .030		1
	021-032	NA	ROD BEARING SET, .040		1
61	836-030	\$799.95	OIL PUMP ASSEMBLY, with driving spindle #63		1
62	836-010	\$639.95	OIL PUMP ASSEMBLY, standard, without driving spindle #63		1
	836-025	\$549.95	OIL PUMP ASSEMBLY, upgraded, without driving spindle #63		1
63	836-015	\$312.95	DRIVING SPINDLE, for pump and tachometer		1
64		NA	BOLT, cover to body		4
65	324-020	\$0.20	WASHER, locking		4
66	031-214	\$36.95	DRIVEN GEAR		1
67	836-580	\$42.95	DRIVING GEAR		1
68	327-180	NA	KEY, driving gear		1
69		NA	PIN, driven gear		1
		NA	THRUST WASHER		1
71	836-600	NA	PIPE, oil delivery		1
72	836-610	NA	PIPE, oil return		1
73	836-590	\$138.95	OIL STRAINER		1
74	311-140	\$0.30	NUT		1
75	365-730	\$0.20	WASHER, locking		3
80	460-155	\$8.70	OIL PRESSURE RELIEF VALVE		1
81	329-045	\$4.80	SPRING		1
82	328-025	NA	CAP NUT		1
83	324-800	\$0.65	WASHER, copper		1
85	021-114	NA	DRIVING SPINDLE, distributor		1
86	325-250	NA	PEG		1
87		NA	BUSH, driving spindle		1
88	320-960	\$0.90	SETSCREW, for bush		1
89	324-020	\$0.20	WASHER, locking		1
90		NA	DRIVE GEAR ASSEMBLY, tachometer		1
91		NA	TACHOMETER PINION		1
92		NA	BUSH		1
93	836-620	NA	THRUST BUTTON		1
94	324-215	NA	GASKET, bush to cover		1
95	520-440	\$9.95	OIL SEAL, pinion		1
96	835-610	NA	RETAINING RING		1
97	021-395	\$11.95	PUSHROD		8
98	031-212	\$14.95	TAPPET		8

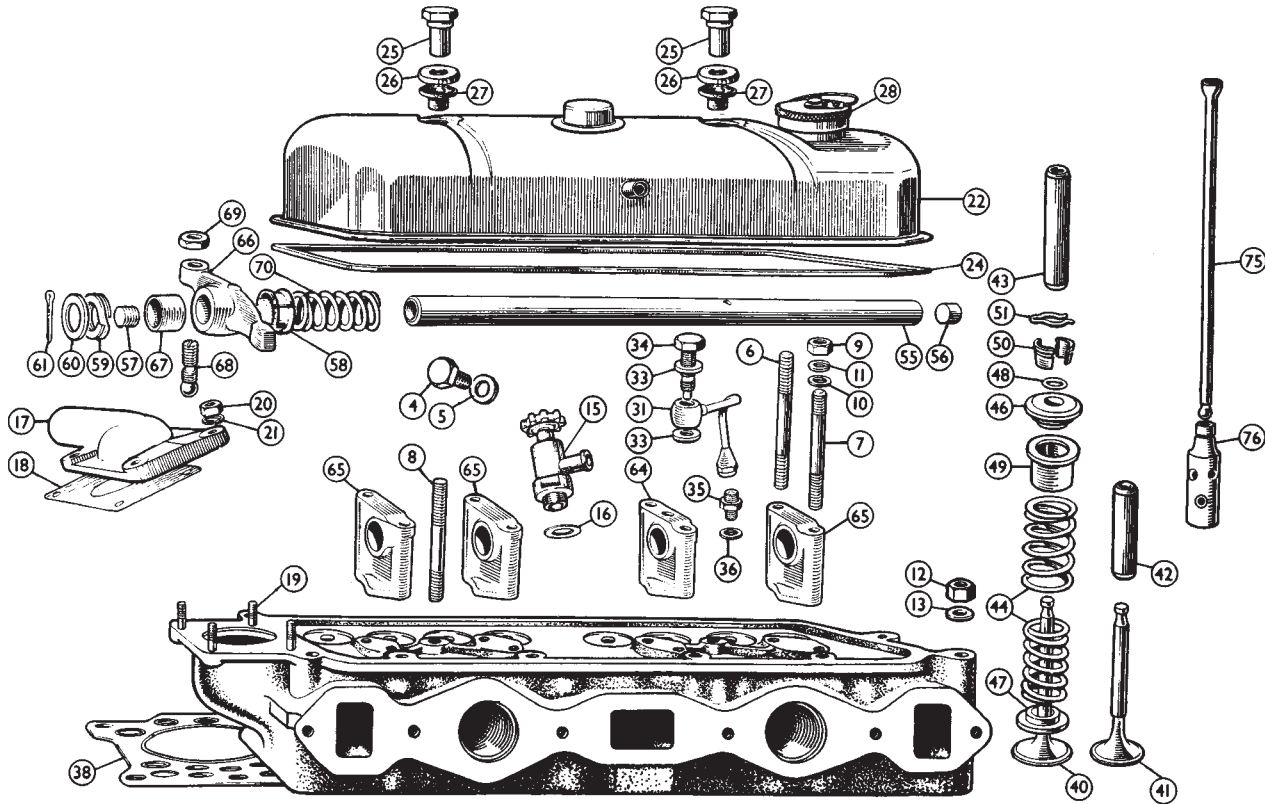


No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Oil Filters

1	NA		ADAPTOR, filter head to block	BN1 to (e)213324	1	
	NA		ADAPTOR, filter head to block	BN1 from (e)213325, BN2	1	
3	NA		BOLT, adaptor to block, long		1	
4	NA		BOLT, adaptor to block, short		1	
5	324-860	\$0.35	WASHER, plain		2	
6	021-115	\$1.50	GASKET, for filter head and block		2	
7	NA		OIL FILTER HEAD, Tecalemit	} BN1 to (e)207111	1	
12	724-005	NA	SEALING RING		1	
13	NA		WASHER, felt		1	
14	NA		CIRCLIP, clamping plate		1	
15	724-030	NA	WASHER, felt		1	
16	NA		PLATE		1	
17	NA		BOLT, center		1	
18	NA		CIRCLIP, for bolt		1	
20	NA		SEALING WASHER		1	
22	NA		DRAIN PLUG		1	
23	NA		WASHER, sealing		1	
24	NA		OIL FILTER HEAD, Tecalemit		} BN1 from (e)207112, BN2	1
30	724-010	NA	SEALING RING			1
31	724-015	NA	WASHER, felt	1		
32	NA		CIRCLIP, clamping plate	1		
33	031-218	\$0.85	WASHER, felt	1		
34	NA		PLATE	1		
35	NA		BOLT, center	1		
36	724-020	\$0.95	SEALING WASHER	1		
	NA		OIL FILTER HEAD, Purolator	} fitted alternatively during production		1
	NA		SEALING RING			1
724-025	\$1.25	SEALING WASHER			1	
	NA		SPRING, relief valve		1	
	NA		BOLT, center		1	
326-052	\$6.80	CIRCLIP, for bolt			1	
680-010	\$1.85	SEALING WASHER		1		
55	950-070	\$18.50	OIL FILTER ELEMENT, felt, "Crosland" brand		1	
	950-570	\$9.95	OIL FILTER ELEMENT, felt, various manufacturers		1	
	950-080	\$11.70	OIL FILTER ELEMENT, paper, "Crosland" brand		1	
	950-580	\$6.15	OIL FILTER ELEMENT, paper, various manufacturers		1	
56	NA		BOLT, long	} alternative to 58	1	
57	NA		BOLT, short		1	
58	NA		BOLT, long	alternative to 56 & 57	2	
59	311-220	\$0.40	NUT		2	
60	324-860	\$0.35	WASHER, plain		2	

# Cylinder Head 100-4



No.	Part No.	Price (each)	Description	Application	Qty. Req.
	021-920	\$4,339.95	CYLINDER HEAD, aluminum		1
	524-012	\$108.95	HEAD GASKET SET (see pg. 5 for details)		1
4	328-040	\$9.40	PLUG, heater boss if heater not fitted		1
5	324-660	\$1.15	WASHER		1
6	328-825	\$5.70	STUD, rocker pedestal, long		4
7	328-815	\$5.75	STUD, rocker pedestal, short		4
8	328-835	\$9.25	STUD, rocker cover		2
9	311-220	\$0.40	NUT		8
10	324-860	\$0.35	WASHER, plain		8
11	324-040	\$0.25	WASHER, locking		8
12	310-840	\$2.20	NUT, cylinder head stud		11
13	324-475	\$0.35	WASHER, plain		11
15	360-400	\$29.95	HEATER CONTROL VALVE		1
16	324-065	\$0.95	WASHER	A/R	1
17	835-560	\$77.95	WATER OUTLET ELBOW		1
18	697-320	\$4.95	GASKET		1
19	NA		STUD		4
20	311-140	\$0.30	NUT		4
21	365-730	\$0.20	WASHER, locking		4
22	NA		ROCKER COVER, original		1
	852-095	\$322.95	ROCKER COVER, alloy		1
24	529-107	\$5.65	GASKET, rocker cover		1
25	830-260	\$15.95	CAP NUT		2
26	324-535	\$2.80	CUP WASHER		2
27	682-080	\$0.95	BUSH		2
28	834-850	NA	OIL FILLER CAP		1
31	839-080	\$31.95	OIL FEED PIPE		1
33	324-620	\$0.45	WASHER, fibre		2
34	839-085	\$13.95	BOLT, shaft locating		1
35	NA		UNION, in cylinder head		1
36	462-465	\$0.60	WASHER, fiber		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
38	021-056	\$71.95	HEAD GASKET		1
40	021-021	\$12.95	VALVE, inlet		4
41	021-022	\$11.35	VALVE, exhaust		4
	021-024	NA	VALVE, exhaust, stellite		4
42	021-023	\$3.95	VALVE GUIDE, inlet		4
	021-017	\$5.50	VALVE GUIDE, inlet, manganese-bronze		4
43	021-025	\$3.95	VALVE GUIDE, exhaust		4
	021-018	\$5.50	VALVE GUIDE, exhaust, manganese-bronze		4
44	021-026	\$56.95	VALVE SPRING SET		1
46	031-226	NA	RETAINER, valve spring		8
47	031-227	NA	VALVE COLLAR, lower		8
48	021-060	\$3.45	OIL SEAL, valve stem		8
49	031-225	NA	SHROUD, with oil seal and retainer		8
50	460-210	\$8.95	COTTER, valve retaining (set of 2)		8
51	326-120	\$1.25	CIRCLIP		8
55	021-353	\$49.95	ROCKER SHAFT, with plugs		1
56	328-035	NA	PLUG		1
57	461-710	NA	PLUG, threaded		1
58	839-070	NA	DISTANCE PIECE		1
59	324-505	NA	SPRING WASHER		2
60	324-515	NA	WASHER		2
61	325-330	\$0.25	COTTER PIN		2
64	021-356	\$32.95	ROCKER PEDESTAL, with tapped hole		1
65	021-357	NA	ROCKER PEDESTAL, without tapped hole		3
66	833-440	\$34.95	ROCKER ARM, with bush		8
67	021-355	\$4.95	BUSH, rocker arm		8
68	839-060	\$19.95	ADJUSTER, rocker arm		8
69	310-870	NA	LOCKNUT		8
70	031-229	\$3.90	SPRING		3
75	021-395	\$11.95	PUSHROD		8
76	031-212	\$14.95	TAPPET		8

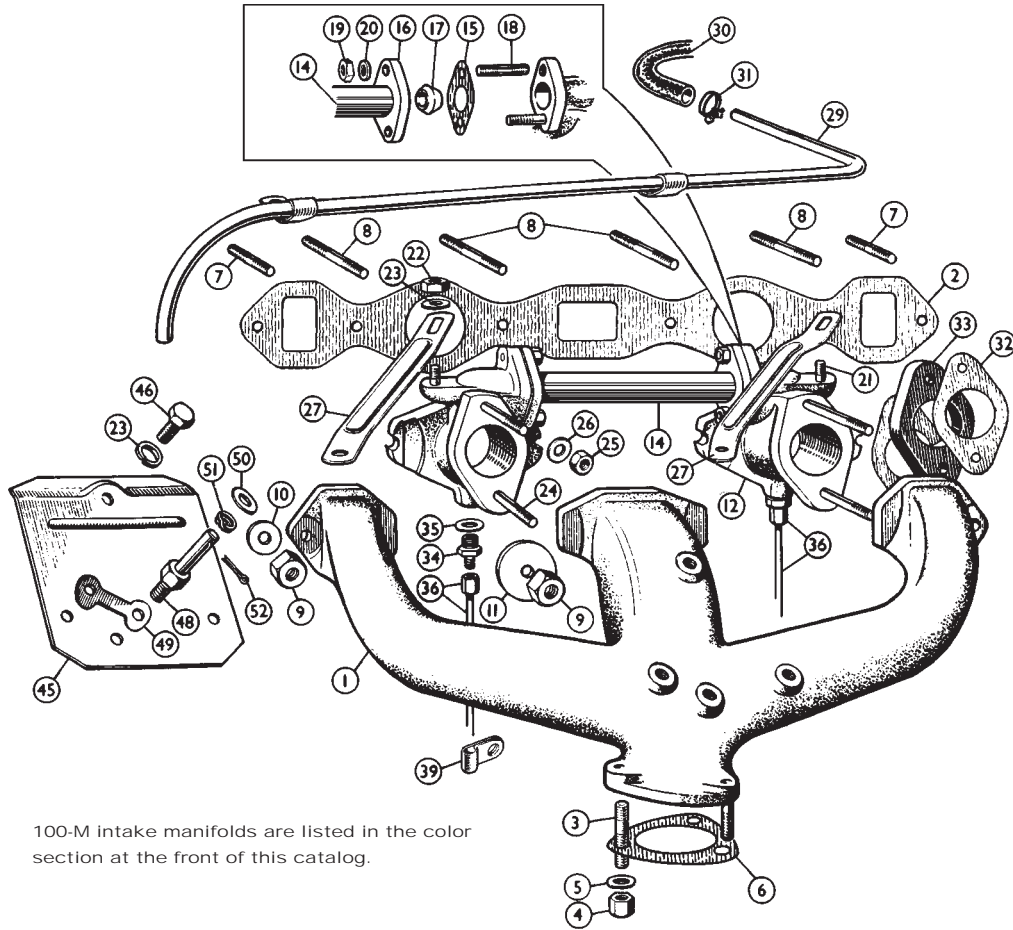
## Alloy Valve Cover

Cut down on tappet noise and highlight your engine compartment.

852-130 \$229.95



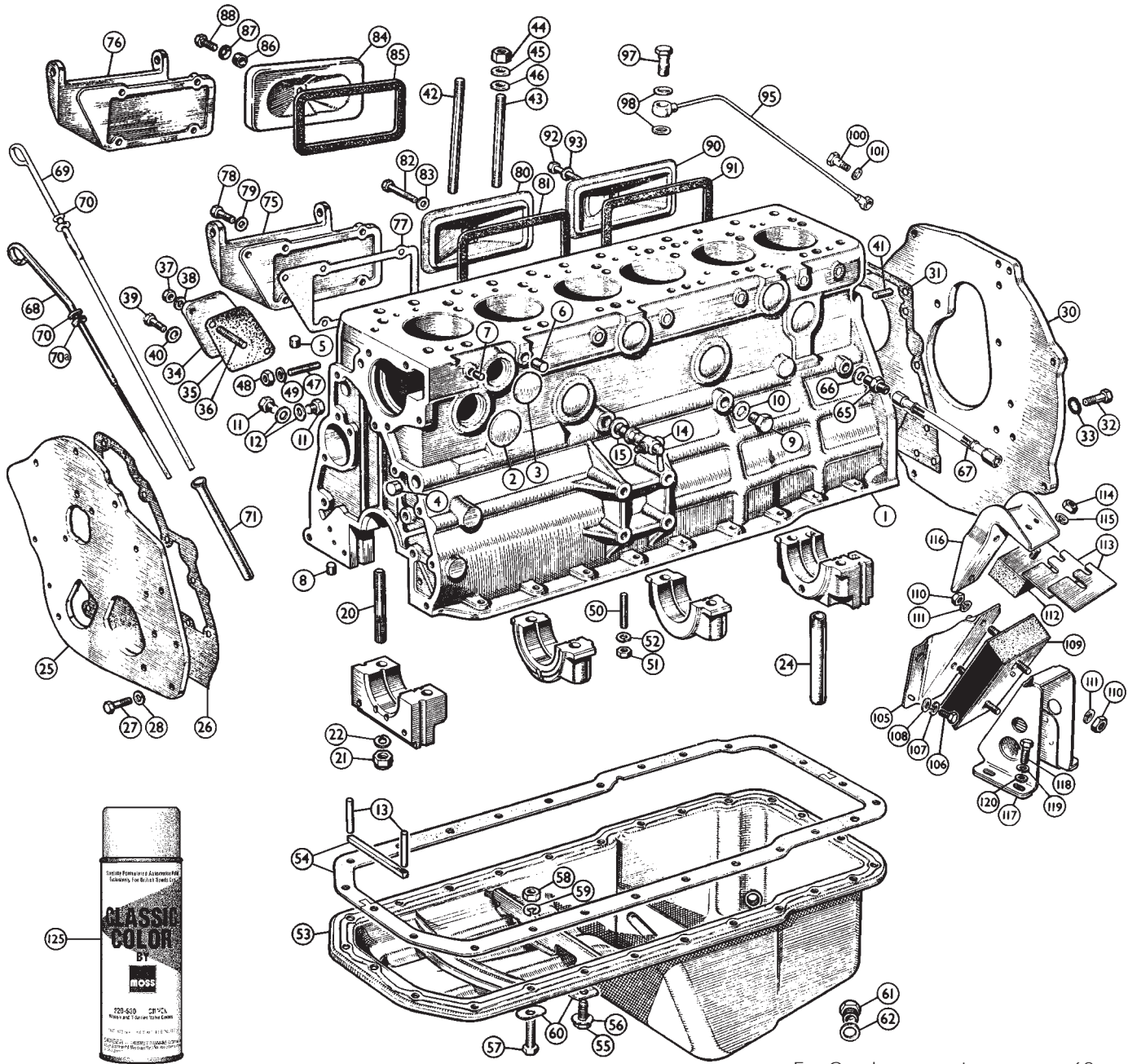
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100-M intake manifolds are listed in the color section at the front of this catalog.

No.	Part No.	Price (each)	Description	Application	Qty. Req.	No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	EXHAUST MANIFOLD		1	25	311-220	\$0.40	NUT		4
2	529-043	\$5.95	MANIFOLD GASKET		1	26	324-860	\$0.35	WASHER, plain		4
3	328-795	\$1.05	STUD		3	27	376-098	\$45.10	SUPPORT SET, carburetor		1
4	311-015	\$1.45	NUT, brass		3	29	021-908	\$70.95	FEED PIPE, copper		1
5	365-720	\$0.30	WASHER, plain		3	30	021-909	NA	HOSE, feed pipe to heater		1
6	529-024	\$5.75	EXHAUST FLANGE GASKET		1	31	725-030	NA	CLIP, hose		2
7	328-775	\$1.10	STUD, head to exhaust manifold, short		2	32		NA	GASKET, carb to manifold	BN1 to (e)139915	2
8	328-805	\$1.05	STUD, head to exhaust manifold, long		4	294-700	\$0.95	GASKET, carb to manifold	} BN1 from (e)139915, BN2	4	
9	310-860	\$1.85	NUT, brass		6	33	372-030	\$5.25		DISTANCE PIECE	2
10	324-860	\$0.35	WASHER, plain		2	34	021-431	NA	UNION		2
11	324-495	\$3.25	WASHER, yoke		4	35	724-035	NA	WASHER, fiber		2
14	366-765	\$70.95	BALANCE PIPE		1	36	794-015	NA	DRAIN PIPE ASSEMBLY		2
15		NA	GASKET, balance pipe to inlet manifolds		2	39	724-040	NA	CLIP, drain pipe		2
16		NA	FLANGE, balance pipe gland		1	45	021-907	\$21.00	HEAT SHIELD		1
17	021-906	NA	GLAND, balance pipe		2	46	322-255	NA	BOLT		2
18		NA	STUD, balance pipe flange to manifold		4	48	728-005	NA	FULCRUM PIN, bellcrank lever		1
19	311-050	\$0.30	NUT		4	49	021-911	NA	LOCKTAB		1
20	324-590	\$0.20	WASHER, plain		4	50	724-045	NA	WASHER, plain		1
21		NA	STUD, outlet pipe to manifold		2	51	724-050	NA	WASHER, double coil		1
22	311-140	\$0.30	NUT		2	52	325-330	\$0.25	COTTER PIN		1
23	365-730	\$0.20	WASHER, locking		4						
24		NA	STUD, manifold to carburetter	BN1 to (e)139915	4						
		NA	STUD, manifold to carburetter	BN1 from (e)139916, BN2	4						

# External Engine 100-6, 3000



For Gearbox mounts see page 62.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	CYLINDER BLOCK		1
2	328-230	\$1.05	CORE PLUG, dished, 1 5/8"	BN4, BN6	5
	328-235	\$1.00	CORE PLUG, cupped, 1 5/8"	BN7, BT7, BJ7, BJ8	5
3	328-260	\$0.75	CORE PLUG, dished, 1 5/16"	BN4, BN6	4
	328-265	\$0.75	CORE PLUG, cupped, 1 5/16"	BN7, BT7, BJ7, BJ8	4
4		NA	PLUG, oil gallery		2
5		NA	TAPERED PLUG, for oil hole		1
6		NA	TAPERED PLUG, for water gallery, large		5
7		NA	TAPERED PLUG, for water gallery, small		2
8		NA	TAPERED PLUG, for tensioner feeder		1
9	328-045	\$28.95	PLUG, for oil filter feeder hole		1
10	324-545	NA	WASHER, for plug		1
11		NA	PLUG, for oil pump feed hole		2
12		NA	WASHER, for plug		2
13		NA	PLUG, felt, for front and rear main bearing caps		4
14	835-630	NA	DRAIN TAP		1
15	324-670	\$0.60	WASHER, for drain tap		A/R
20	728-065	\$8.65	STUD, main bearing cap		8
	322-898	\$114.95	STUD KIT, high strength (incl. nuts & washers)		1
21	311-000	\$1.40	NUT		8
22	322-835	\$0.75	WASHER, locking	BN4 to C.E.57236	8
24		NA	DRAIN PIPE, rear bearing cap	BN4 to C.E.57181	1
		NA	DRAIN PIPE, rear bearing cap	{ BN4 from C.E.57182, BN6, BN7, BT7, BJ7, BJ8	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
25		NA	ENGINE MOUNTING PLATE, front	{ BN4, BN6, BN7 & BT7 to (e)29D-H26212	1
		NA	ENGINE MOUNTING PLATE, front	{ BN7 & BT7 from (e)29E-H101, BJ7, BJ8	1
26		NA	GASKET, front mounting plate		1
27	322-040	\$0.45	BOLT, plate to crankcase		6
28	365-730	\$0.20	WASHER, locking		6
30		NA	ENGINE MOUNTING PLATE, rear		1
31		NA	GASKET, rear mounting plate		1
32		NA	BOLT		11
33	324-045	\$0.25	WASHER, shakeproof		11
34		NA	BLANKING PLATE	} BN4, BN6	1
35		NA	GASKET		1
36		NA	STUD		2
37	310-140	\$0.30	NUT		2
38	365-730	\$0.20	WASHER, locking		2

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# External Engine 100-6, 3000

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
39		NA	BOLT	}BN7, BT7, BJ7, BJ8	2	
40		NA	WASHER, copper		4	
41	325-080	\$1.85	DOWEL, backplate to block		2	
42	328-865	\$22.95	STUD, cylinder head, long	}2 port head	8	
43	328-875	\$3.95	STUD, cylinder head, short		8	
	328-875	\$3.95	STUD, cylinder head, short	6 port head	16	
44	310-940	\$1.95	NUT, cylinder head stud		16	
45	324-475	\$0.35	WASHER, plain		16	
46	724-060	NA	WASHER, bronze	{ used on 2 port head, long studs	8	
47	328-885	NA	STUD, water pump to block		4	
48	310-140	\$0.30	NUT		4	
49	365-730	\$0.20	WASHER, locking		4	
50	328-670	\$1.65	STUD, mounting oil pump to crankcase		3	
51	310-140	\$0.30	NUT		3	
52	365-730	\$0.20	WASHER, locking		3	
53	021-143	NA	SUMP, steel		1	
	021-148	\$461.95	SUMP, alloy	(see below)	1	
54	525-003	\$15.95	GASKET SET, sump		1	
55	322-170	\$0.35	BOLT, sump to crankcase	BN4, BN6	25	
	322-170	\$0.35	BOLT, sump to crankcase	}BN7, BT7, BJ7, BJ8	23	
56	462-385	\$0.40	WASHER, shakeproof		23	
57	322-247	\$0.30	BOLT, sump and manifold drain pipe clip to crankcase		2	
58	310-760	\$0.55	NUT		2	
59	324-020	\$0.20	WASHER, locking		2	
60	324-765	\$0.50	WASHER, oval		25	
61	328-460	\$10.95	PLUG, oil drain	option	1	
	328-461	\$15.95	PLUG, oil drain, magnetic		1	
62	324-800	\$0.65	WASHER, copper		1	
65	376-800	\$14.95	UNION, for oil pressure pipe		1	
66	324-555	\$1.15	WASHER, for union		1	
67	021-711	\$17.95	OIL LINE, flexible		1	
68	021-914	NA	DIPSTICK	BN4, BN6, BN7, BT7, BJ7, BJ8 to (e)29K-H278	1	
69	031-219	NA	DIPSTICK	BJ8 from (e)29K-H279	1	
70	031-220	\$1.40	DUST CAP		1	
70a	021-935	\$1.05	WASHER, rubber		1	
71	021-913	NA	TUBE, dipstick		1	
75	835-245	\$161.95	SIDE COVER, front	BN4, BN6, BN7, BT7, BJ7	1	
76	835-280	\$219.95	SIDE COVER, front	BJ8	1	
77	697-390	\$3.35	GASKET		1	
78	322-040	\$0.45	BOLT		5	
79	328-335	\$0.85	WASHER, plain		5	
80	460-050	\$9.95	SIDE COVER, center	}BN4, BN6, BN7, BT7, BJ7	1	
81	296-370	\$0.95	GASKET, cork, center		1	
82	322-310	\$0.55	BOLT		BJ8 to (e)29F-3953	1
83	724-055	NA	WASHER, plain		1	
84	460-050	\$9.95	SIDE COVER, center	}BJ8 from (e)29F-3954	1	
85	296-375	\$2.95	GASKET, rubber, center		1	
86	324-335	\$1.95	WASHER, sealing		Can be used on all for improved sealing if used as a set	1
87	324-345	\$1.20	WASHER, cup		1	
88	320-695	\$0.75	BOLT		1	
90		NA	SIDE COVER, rear	}all	1	
91	296-370	\$0.95	GASKET, cork, rear		1	
92	322-310	\$0.55	BOLT		1	
93	724-055	NA	WASHER, plain		1	
95	021-260	\$119.95	OIL FEED PIPE, tachometer drive	}BN4, BN6, BN7, BT7, BJ7	1	
97	021-933	\$33.95	BOLT, for union		1	
98	324-595	\$1.00	WASHER		2	
100	021-934	\$28.95	BOLT, for union		1	
101	324-605	\$1.30	WASHER		2	
105		NA	FRONT SUPPORT BRACKET	BN4, BN6	2	
		NA	FRONT SUPPORT BRACKET, L/H	}BN7, BT7, BJ7, BJ8	1	
		NA	FRONT SUPPORT BRACKET, R/H		1	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
106	322-590	\$0.55	BOLT, bracket to crankcase		8
107	324-040	\$0.25	WASHER, locking		8
108	324-860	\$0.35	WASHER, plain		8
109	021-341	\$14.95	ENGINE MOUNT		2
110	310-800	\$0.35	NUT		8
111	324-050	\$0.20	WASHER, locking		8
112	021-342	\$7.95	RUBBER BUFFER, engine mounting		2
113		NA	PACKING PIECE, .048"		A/R
		NA	PACKING PIECE, .036"		A/R
114	310-140	\$0.30	NUT		2
115	365-730	\$0.20	WASHER, locking		2
116		NA	BRACKET, engine mounting buffer		2
117		NA	FRONT MOUNTING BRACKET		2
118	322-050	\$0.55	BOLT, bracket to sidemember		8
119	324-040	\$0.25	WASHER, locking		8
120	324-860	\$0.35	WASHER, plain		8
125	220-550	\$14.95	ENGINE PAINT, metallic green	12 oz. aerosol	A/R
	220-580	\$14.95	ENGINE PAINT, BMC green*	12 oz. aerosol	A/R

\*Note: Used only on Abingdon built BN4s with 2-port heads.

## Gaskets

524-050	\$159.95	HEAD GASKET SET	BN4 (2 port)	1
524-051	\$68.95	HEAD GASKET SET	{ BN4 (6 port)BN6, BN7, BJ7, BJ8	1

(head gasket sets include gaskets for cylinder head, valve cover, manifolds, exhaust flanges, carb. mounting, and valve stem seals.)

522-025	\$41.95	CONVERSION GASKET SET (includes all items listed below)		1
13	NA	PLUG, for front and rear main bearing caps		4
15	324-670	\$0.60	WASHER, drain tap	1
26		NA	GASKET, front mounting plate	1
31		NA	GASKET, rear mounting plate	1
54	525-003	\$15.95	GASKET SET, sump	1
		NA	SEAL, ft. & rear main brg. caps	2
62	324-800	\$0.65	WASHER, copper, sump drain plug	1
77	697-390	\$3.35	GASKET, front side cover	1
81	296-370	\$0.95	GASKET, center and rear side covers	2
	021-115	\$1.50	GASKET, oil filter adaptor plate	2
		NA	GASKET, oil pump to block	1
	460-580	\$0.25	GASKET, tensioner	1
	296-300	\$2.25	GASKET, thermostat	1
	697-380	\$3.45	GASKET, timing cover	1
	292-100	\$0.75	GASKET, water outlet elbow	1
	697-370	\$2.45	GASKET, water pump	1

## Alloy Oil Pan

These finned, cast aluminum oil pans are exact replicas of the competition pans fitted to "Works Prepared" 6-cylinder Austin-Healeys. They improve oil cooling and help stiffen the bottom end of the cylinder block on highly stressed competition engines. Their thick, smoothly machined flange avoids the problem of oil leaks caused by bent flanges on stock pressed steel pans. As stock oil pan bolts are too short for use with this oil pan, replacement bolts, washers, and drain plug are included.

**021-148 \$461.95**

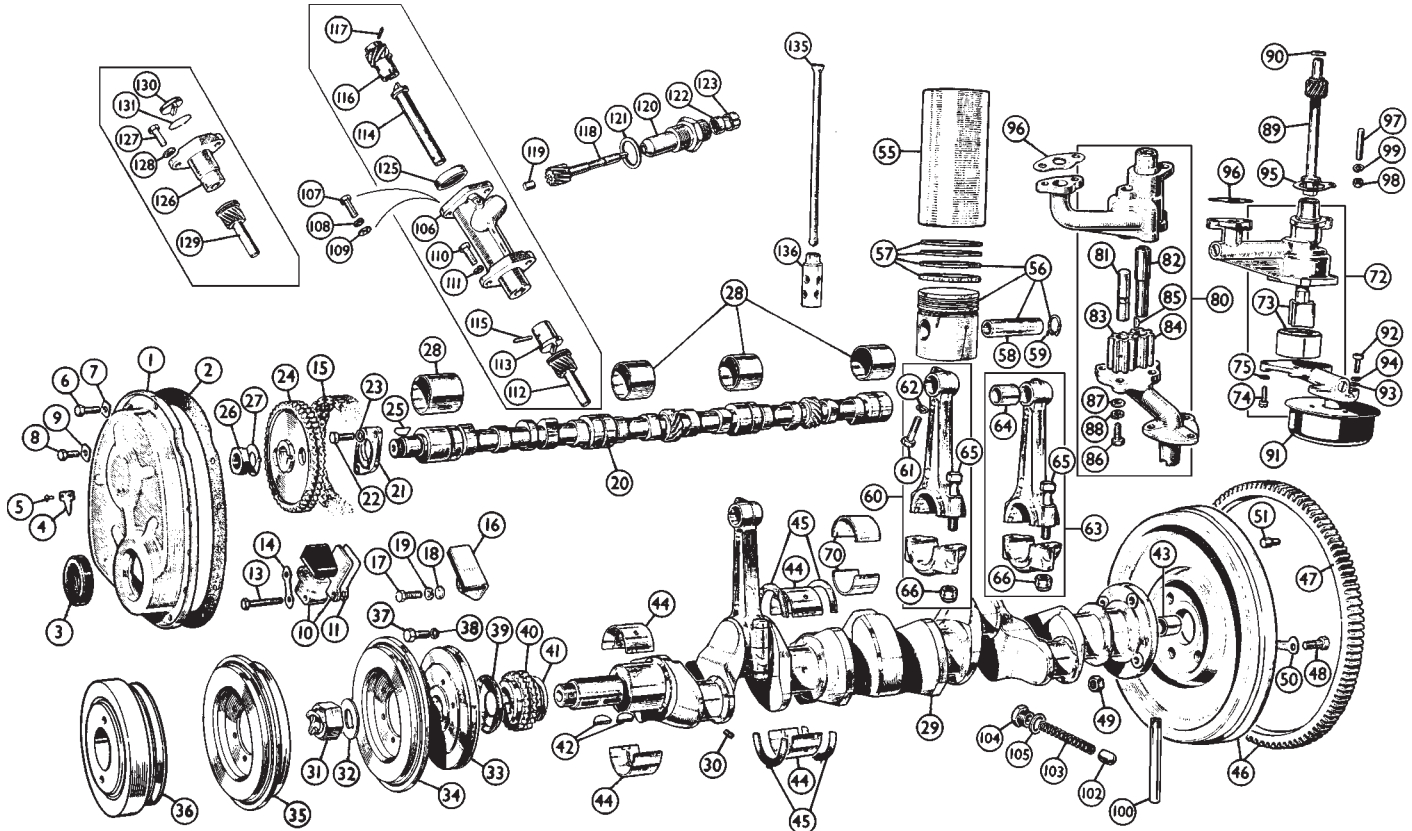


## Cylinder Block Oilway Repair Kit

Many Austin-Healey engine blocks suffer from internal corrosion between the oil galleries and water passages which causes leakage of oil into the cooling system. To remedy this, the affected oil galleries can be drilled out and lined with stainless steel tubing by using this kit. (We do recommend that the drilling of the block be done professionally.) Kit includes stainless steel tubing, installation tools, replacement oil gallery plug with copper washer, and full instructions.

**328-595 \$79.95**

# Internal Engine 100-6, 3000



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	TIMING COVER		1
2	697-380	\$3.45	GASKET, timing cover		1
3	535-111	\$5.65	OIL SEAL, timing cover		1
4	NA		TIMING POINTER		1
5	NA		RIVET, for pointer		2
6	322-540	\$0.75	BOLT, cover to main bearing cap and bracket		7
7	460-360	\$1.00	WASHER, plain		7
8	320-990	\$0.55	BOLT, cover to plate		5
9	324-765	\$0.50	WASHER, oval		5
10	011-139	\$32.95	TENSIONER ASSEMBLY, timing chain		1
11	460-580	\$0.25	GASKET, tensioner		1
13	320-645	\$0.45	BOLT, for tensioner		2
14	460-570	\$0.95	LOCKTAB		1
15	600-090	\$9.95	TIMING CHAIN		1
16	832-250	\$17.95	DAMPER, chain	} BN7 & BT7 from 29E-H101, BJ7, BJ8	1
17	320-285	\$0.50	BOLT, damper to block		1
18	324-860	\$0.35	WASHER, plain		1
19	324-040	\$0.25	WASHER, locking		1
20	851-290	\$854.95	CAMSHAFT		1
	851-325	\$1,150.95	CAMSHAFT, 'Works Rally'		1
21	031-210	\$20.95	LOCATING PLATE		1
22	322-540	\$0.75	BOLT		2
23	365-730	\$0.20	WASHER, locking		2
24	021-366	\$91.95	CAMSHAFT GEAR		1
	021-425	NA	CAMSHAFT GEAR, steel	competition use	1
25	327-170	\$1.10	KEY		1
26	310-950	\$6.90	NUT		1
27	031-211	\$3.15	LOCKWASHER		1
28	021-048	\$51.95	CAM BEARING SET		1
29	021-352	\$1,995.95	CRANKSHAFT		1
30	NA		OIL RESTRICTOR		6
31	031-204	\$37.95	STARTING NUT		1
32	837-090	\$3.80	LOCKTAB		1
33	NA		*PULLEY, crankshaft	} BN4, BN6, BN7, BT7, BJ7, BJ8 to 29K/H10271	1
34	NA		*DAMPER, for pulley		1

35	NA		*PULLEY & DAMPER, crankshaft	BJ8 from 29K/H10272	1
*#33-35 are not available. We suggest using replacement # 031-206)					
36	031-206	\$439.95	PULLEY & DAMPER, crankshaft,	all models replacement	1
37	322-180	\$0.40	BOLT, damper to pulley	BN4, BN6, BN7, BT7, BJ7	6
38	324-040	\$0.25	WASHER, locking	BJ8 to 29K/H10271	6
39	837-070	NA	OIL THROWER		1
40	021-367	\$62.95	CRANKSHAFT GEAR		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
41	031-207	\$1.65	PACKING WASHER		A/R
42	327-160	\$2.05	KEY		2
43	021-360	\$5.95	SPIGOT BUSH		1
44	550-435	\$70.95	MAIN BEARING SET, std.		1
	550-436	\$70.95	MAIN BEARING SET, .010		1
	021-045	\$70.95	MAIN BEARING SET, .020		1
	021-046	\$70.95	MAIN BEARING SET, .030		1
	021-047	\$70.95	MAIN BEARING SET, .040		1
45	555-130	\$12.95	THRUSTWASHER SET, std.		1
	828-020	\$18.45	THRUSTWASHER SET, .005		1
	NA		THRUSTWASHER SET, .010		1
46	NA		FLYWHEEL ASSEMBLY	BN4, BN6	1
	NA		FLYWHEEL ASSEMBLY	BN7, BT7, BJ7 to 29F/H4878	1
	NA		FLYWHEEL ASSEMBLY	BJ7 from 29F/H4879, BJ8	1
47	021-635	\$43.95	RING GEAR		1
48	322-190	\$2.20	BOLT, flywheel to crankshaft		4
49	310-960	\$13.95	NUT		4
50	031-209	\$1.85	LOCKTAB		2
51	325-090	\$3.95	DOWEL	BN4, BN6, BN7 & BT7 to 29D-H25473	2
	NA		DOWEL	} BN7 & BT7 from 29D-H25474, BJ7 to 29F-H4878	2
	NA		DOWEL		3
55	021-302	\$39.95	PISTON LINER	BN4, BN6	6
	021-304	\$39.95	PISTON LINER	BN7, BT7, BJ7, BJ8	6
56	021-266	NA	PISTON SET, std.	} BN4 to C.E. 40500 (clamp type rods; 2639cc)	1
	021-267	NA	PISTON SET, .020		1
	021-268	NA	PISTON SET, .030		1
	021-269	NA	PISTON SET, .040		1
	021-290	\$396.95	PISTON SET, std.	} BN4 from C.E. 40501, BN6 (bush type rods; 2639cc)	1
	021-292	\$396.95	PISTON SET, .020		1
	021-293	\$396.95	PISTON SET, .030		1
	021-294	\$396.95	PISTON SET, .040		1

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MOSS MOTORS, LTD. TOLL-FREE ORDERS 1-800-667-7872

# Internal Engine 100-6, 3000

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
	021-296	\$385.95	PISTON SET, std.	} BN7, BT7, BJ7, BJ8 (bush type rods: 2912cc)	1	
	021-300	\$385.95	PISTON SET, .020		1	
	021-298	\$385.95	PISTON SET, .030		1	
	021-297	\$385.95	PISTON SET, .040		1	
	021-299	\$385.95	PISTON SET, .060		1	
57	567-052	\$80.50	PISTON RING SET, std., (4 ring)	} BN4, BN6	1	
	021-316	\$80.50	PISTON RING SET, .020, (4 ring)		1	
	021-317	\$80.50	PISTON RING SET, .030, (4 ring)		1	
	021-318	\$80.50	PISTON RING SET, .040, (4 ring)		1	
	021-319	NA	PISTON RING SET, .060, (4 ring)		1	
	817-700	\$97.95	PISTON RING SET, std., (5 ring)	} BN7, BT7, BJ7, BJ8 compression rings are .078" thick	1	
	817-720	\$97.95	PISTON RING SET, .020, (5 ring)		1	
	817-730	\$97.95	PISTON RING SET, .030, (5 ring)		1	
	817-740	\$97.95	PISTON RING SET, .040, (5 ring)		1	
	817-760	\$97.95	PISTON RING SET, .060, (5 ring)		1	
	567-180	\$76.45	PISTON RING SET, std., (4 ring)	} BN7, BT7, BJ7, BJ8 compression rings are .094" thick	1	
	021-321	NA	PISTON RING SET, .020, (4 ring)		1	
	021-322	\$76.45	PISTON RING SET, .030, (4 ring)		1	
	021-323	NA	PISTON RING SET, .040, (4 ring)		1	
	021-324	NA	PISTON RING SET, .060, (4 ring)		1	
	817-500	\$97.95	PISTON RING SET, std., (5 ring)	} BN7, BT7, BJ7, BJ8 compression rings are .094" thick	1	
	817-520	\$97.95	PISTON RING SET, .020, (5 ring)		1	
	817-530	\$97.95	PISTON RING SET, .030, (5 ring)		1	
	817-540	\$97.95	PISTON RING SET, .040, (5 ring)		1	
	817-560	NA	PISTON RING SET, .060, (5 ring)		1	
58		NA	PISTON PIN, std.	} bushed type rods only	6	
59	326-000	\$0.75	CIRCLIP		12	
60	837-780	NA	CONNECTING ROD, for pistons 1, 3, & 5	} BN4 to C.E.40500	3	
	837-790	NA	CONNECTING ROD, for pistons 2, 4, & 6		3	
61	322-200	NA	BOLT, clamping rod to gudgeon pin		6	
62	324-040	\$0.25	WASHER, locking		6	
63	031-202	NA	CONNECTING ROD, new	} BN4 from C.E. 40501, BN6, BN7, BT7, BJ7, BJ8	6	
	021-628	\$123.95	CONNECTING ROD, reconditioned		6	
64	829-018	\$28.95	BUSH SET, connecting rod		1	
65	021-632	NA	BOLT, con rod cap, 0.11" loc. pin	BN4, BN6, BN7, BT7	12	
	021-633	\$21.95	BOLT, con rod cap, 0.145" loc. pin	BJ7, BJ8	12	
66	021-638	\$2.75	NUT		12	
70	550-350	\$60.95	ROD BEARING SET, std.		1	
	550-351	\$60.95	ROD BEARING SET, .010		1	
	550-352	\$60.95	ROD BEARING SET, .020		1	
	021-033	\$60.95	ROD BEARING SET, .030		1	
	021-034	\$60.95	ROD BEARING SET, .040		1	
		NA	ROD BEARING SET, .050		1	
72	021-364	\$366.95	OIL PUMP ASSEMBLY, standard	} BN4, BN6, BN7 & BT7 to (e) 29D-H894	1	
	021-363	\$414.95	OIL PUMP ASSEMBLY, upgraded		1	
73		NA	DRIVING SHAFT, with inner & outer rotors		1	
74		NA	BOLT		4	
75	324-020	\$0.20	WASHER, locking		4	
80	021-362	\$294.95	OIL PUMP ASSEMBLY, standard	} BN7 & BT7 from BN7 & BT7 from (e)29D-H895, BJ7, BJ8	1	
	021-373	\$535.95	OIL PUMP ASSEMBLY, upgraded		1	
81	021-421	\$19.95	DRIVEN SHAFT		1	
82	021-426	\$20.95	DRIVING SHAFT		1	
83	031-214	\$36.95	DRIVEN GEAR		1	
84	836-580	\$42.95	DRIVING GEAR		1	
85	327-110	\$0.75	KEY, driving gear		1	
86		NA	BOLT, cover to body		4	
87	324-590	\$0.20	WASHER, plain		4	
88	324-020	\$0.20	WASHER, locking		4	
89		NA	DRIVING SPINDLE		BN4 to C.E.38262	1
	031-216	\$172.95	DRIVING SPINDLE		} BN4 from C.E.38263, BN6, BN7, BT7, BJ7, BJ8	1
90	021-422	\$15.95	THRUST WASHER		1	
91		NA	OIL STRAINER		1	
92	322-230	\$0.35	BOLT		3	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
93	324-590	\$0.20	WASHER, plain		3
94	324-020	\$0.20	WASHER, locking		3
95		NA	GASKET, pump to block		1
96		NA	GASKET, filter flange to block		1
97		NA	STUD, mounting oil pump to block		3
98	310-140	\$0.30	NUT		3
99	365-730	\$0.20	WASHER, locking		3
100	460-620	NA	PIPE, valve drain		1
102	836-660	\$13.95	OIL PRESSURE RELIEF VALVE		1
103	329-055	\$1.95	SPRING		1
104	328-025	NA	CAP NUT		1
105	324-800	\$0.65	WASHER, copper		1
106		NA	DISTRIBUTOR HOUSING	} BN4, BN6, BN7, BT7, BJ7	1
107		NA	BOLT		2
108	324-020	\$0.20	WASHER, locking		2
109	324-590	\$0.20	WASHER, plain		2
110		NA	BOLT		3
111	324-020	\$0.20	WASHER, locking		3
112	021-315	NA	DRIVING GEAR, distributor		1
113	021-339	NA	DRIVING DOG		1
114	021-320	NA	EXTENSION, for drive spindle		1
115	325-250	NA	PEG, for spindle		1
116	021-330	NA	DRIVING GEAR, tachometer		1
117	325-250	NA	PEG, for gear		1
118	021-333	NA	TACHOMETER PINION		1
119	836-620	NA	THRUST BUTTON		1
120	021-334	NA	BUSH		1
121	324-585	NA	GASKET	1	
122	520-440	\$9.95	OIL SEAL, pinion	1	
123	835-610	NA	RETAINING RING	1	
125	520-280	\$5.85	OIL SEAL, distributor	1	
126		NA	DISTRIBUTOR HOUSING	} BJ8	1
127	322-645	\$0.70	BOLT		1
128	462-385	\$0.40	WASHER, shakeproof		1
129		NA	DRIVING GEAR, distributor		1
130		NA	COUPLING, distributor to gear		1
131		NA	CIRCLIP		1
135	021-396	\$8.95	PUSHROD		12
136	021-365	\$10.95	TAPPET		12



## Harmonic Crank Balancer

Fits all 100-6 and 3000 (replaces stock pulley). A rubber insulated crank dampener dramatically smooths out engine vibration, significantly reducing engine wear. Many original dampeners are now either delaminated with age or have become unbalanced if chipped or dented. These new units are produced in Australia to incredibly high race car standards.

**031-206 \$439.95**

## Cam Lube

The first few minutes of running are critical to the life of your new camshaft and lifters. We simply cannot overstate the importance of proper lubrication during this period. To make sure your new parts last, use Cam Lube.

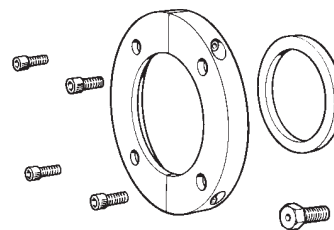
**221-570 \$10.95**



## Rear Crankshaft Oil Seal Kit

Permanently stop the notorious rear crankshaft oil leak which plagues so many Austin-Healeys with this well engineered lip-type oil seal conversion kit. While installation involves drilling and tapping holes in the rear of the engine block, a special drilling bush, instructions, and all mounting hardware are included. Also included is a full size template for grinding clearance in your rear engine bearer plate.

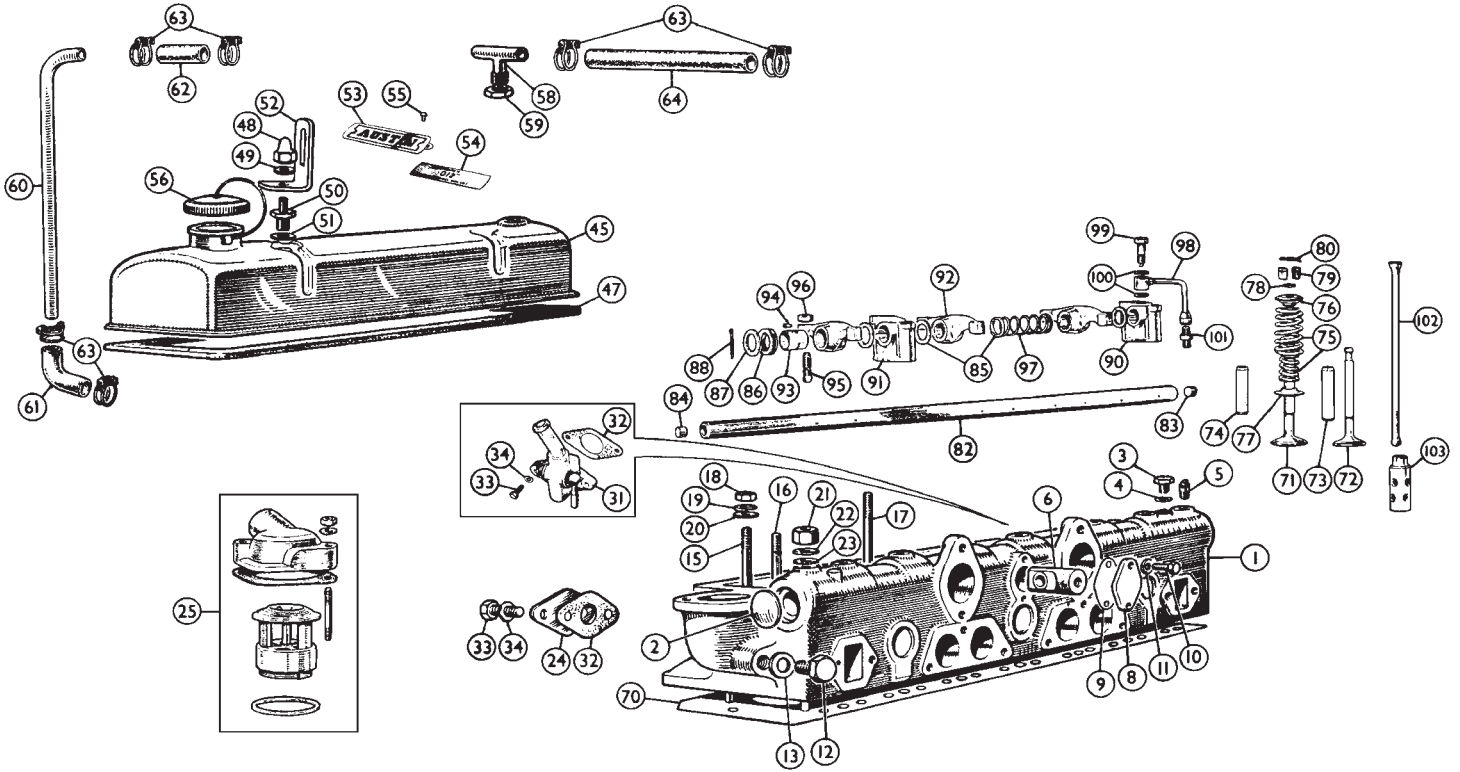
**Kit 833-415 \$120.95**  
Replacement seal 837-095 \$17.95



LOCAL & OVERSEAS: 805-681-3400  
FAX: 805-692-2525 www.mossmotors.com



# Cylinder Head 100-6 (2 Port)



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	NA		CYLINDER HEAD		1
	524-050	\$159.95	HEAD GASKET SET		1
2	328-260	\$0.75	CORE PLUG, dished, 1 5/16"		6
3	NA		PLUG, for servo boss		1
4	315-005	\$0.60	WASHER		1
5	NA		PLUG, for vacuum take off		1
6	NA		BALANCE PLUG		1
	NA		PEG		1
8	NA		COVER, for plug		1
9	NA		GASKET		1
10	NA		BOLT		2
11	365-730	\$0.20	WASHER, locking		2
12	NA		PLUG		1
13	315-005	\$0.60	WASHER		1
15	328-905	\$3.05	STUD, rocker pedestal, long		6
16	328-915	\$2.80	STUD, rocker pedestal, short		4
17	328-845	\$4.60	STUD, rocker pedestal and rocker cover		2
18	310-050	\$0.50	NUT		12
19	324-860	\$0.35	WASHER, plain		12
20	324-040	\$0.25	WASHER, locking		12
21	310-940	\$1.95	NUT, cylinder head stud		16
22	324-475	\$0.35	WASHER, plain		16
23	724-060	NA	WASHER, bronze		16
24	NA		BLANKING PLATE, heater valve		1
25	NA		THERMOSTAT ASSEMBLY	see page 21.	1
31	835-620	\$121.95	HEATER CONTROL TAP		1
32	697-360	\$1.20	GASKET		1
33	322-645	\$0.70	BOLT		2
34	324-020	\$0.20	WASHER, locking		2
45	031-233	NA	ROCKER COVER, stock type		1
	852-105	\$349.95	ROCKER COVER, alloy (script top)		1
	852-100	\$299.95	ROCKER COVER, alloy (plain top)		1
47	529-103	\$8.95	GASKET, rocker cover		1
48	310-900	NA	CAP NUT		2
49	324-860	\$0.35	WASHER, plain		2
50	794-000	NA	ADAPTOR, for nut		2
51	324-525	NA	WASHER, plain		2
52	386-745	\$7.75	LIFTING EYE BRACKET fit only when lifting engine		2
53	408-900	\$4.75	ALLOY PLATE, Austin		1
54	408-910	\$11.90	BRASS PLATE, valve clearance, .012" hot		1
55	458-765	\$0.45	RIVET, for plates		4
56	460-100	\$13.95	OIL FILLER CAP, with cable		1
	460-145	\$13.95	OIL FILLER CAP, chrome, without cable		1
58	794-010	\$45.95	VENT PIPE, polished stainless steel		1
59	310-930	NA	LOCKNUT		1
60	021-427	\$26.95	CRANKCASE VENT PIPE		1
61	280-180	\$8.75	ELBOW, for pipe		1
62	834-360	\$1.70	HOSE		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
63	635-060	\$2.95	CLIP, hose (wire type)		6
64	834-350	\$3.75	HOSE, vent pipe to air cleaner		1
70	528-036	\$43.95	HEAD GASKET		1
71	021-020	\$14.95	INLET VALVE		6
72	537-087	\$10.95	EXHAUST VALVE		6
73	538-022	\$2.95	VALVE GUIDE, inlet		6
	021-062	\$5.50	VALVE GUIDE, inlet, manganese-bronze		6
74	538-024	\$3.95	VALVE GUIDE, exhaust		6
	021-061	\$5.50	VALVE GUIDE, exhaust, manganese-bronze		6
75	021-029	\$35.95	VALVE SPRING SET		1
76	831-540	\$8.95	CAP, valve spring		12
77	031-228	\$6.85	VALVE COLLAR		12
78	290-900	\$0.30	OIL SEAL, valve stem		12
79	460-210	\$8.95	COTTER, valve retaining (set of 2)		12
80	326-120	\$1.25	CIRCLIP		12
82	021-354	\$39.95	ROCKER SHAFT, with plugs		1
83	328-035	NA	PLUG		1
84	461-710	NA	PLUG, threaded		1
85	324-575	NA	WASHER, rocker spacing		12
86	324-505	NA	SPRING WASHER		2
87	324-565	NA	WASHER		2
88	325-330	\$0.25	COTTER PIN		2
90	021-358	\$39.95	ROCKER PEDESTAL, with tapped hole		1
91	021-357	NA	ROCKER PEDESTAL, without tapped hole		5
92	833-440	\$34.95	ROCKER ARM, with bush		12
93	021-355	\$4.95	BUSH, rocker arm		12
94	325-240	NA	RIVET		12
95	031-230	\$18.95	ADJUSTER, rocker arm		12
96	310-070	\$0.45	LOCKNUT		12
97	031-229	\$3.90	SPRING		5
98	839-090	\$31.95	OIL FEED PIPE, with union and nut		1
99	835-220	\$8.70	BANJO BOLT		1
100	324-760	\$0.95	WASHER		2
101	835-225	\$4.60	UNION		1
102	021-396	\$8.95	PUSHROD		12
103	021-365	\$10.95	TAPPET		12

## Alloy Valve Cover

Cut down on tappet noise and highlight your engine compartment. 100-6 thru 3000.

852-105 Script top \$349.95  
852-100 Plain top \$299.95



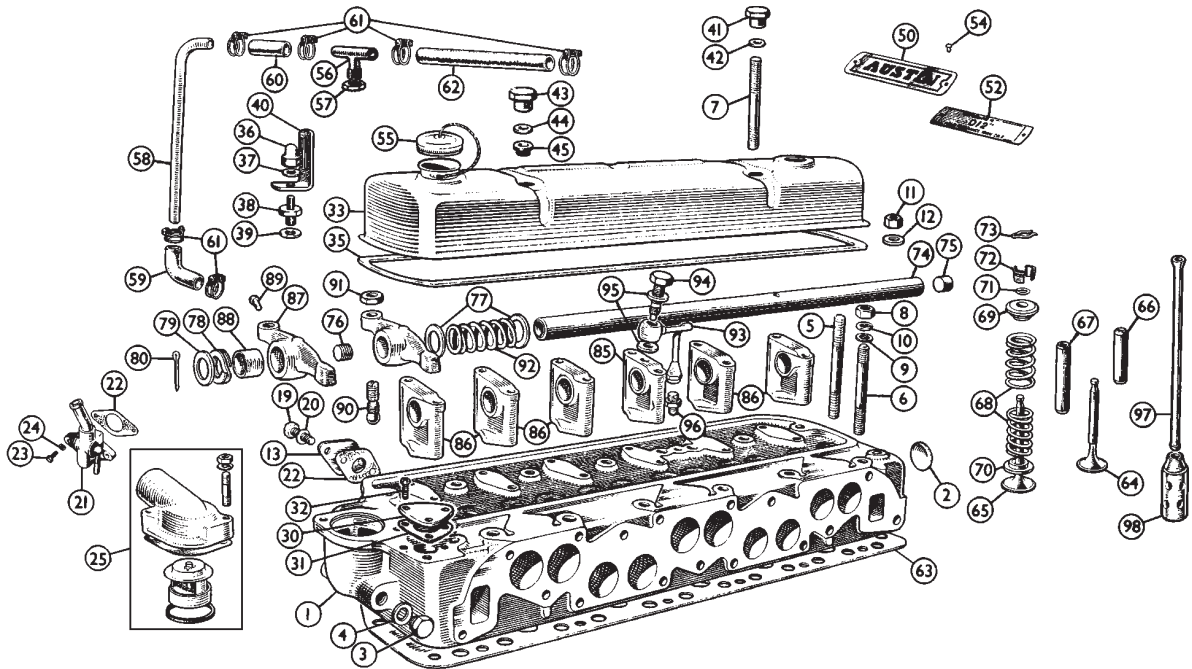
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MOSS MOTORS, LTD.  
TOLL-FREE ORDERS

**1-800-667-7872**



# Cylinder Head 100-6, 3000 (6 Port)



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	021-950	\$4,995.00	CYLINDER HEAD, aluminium		1
	524-051	\$68.95	HEAD GASKET SET		1
2	328-260	\$0.75	CORE PLUG, dished, 1 5/16"	BN4, BN6	1
	328-265	\$0.75	CORE PLUG, cupped, 1 5/16"	BN7, BT7, BJ7, BJ8	1
3		NA	PLUG, thermal indicator boss		1
4	315-005	\$0.60	WASHER		1
5	328-905	\$3.05	STUD, rocker pedestal, long		6
6	328-915	\$2.80	STUD, rocker pedestal, short		4
7	328-845	\$4.60	STUD, rocker pedestal and rocker cover		2
8	310-050	\$0.50	NUT		12
9	324-860	\$0.35	WASHER, plain		12
10	324-040	\$0.25	WASHER, locking		12
11	310-940	\$1.95	NUT, cylinder head stud		16
12	324-475	\$0.35	WASHER, plain		16
13		NA	BLANKING PLATE, heater valve	} for when heater is not fitted	1
19	322-170	\$0.35	BOLT, for blanking plate		2
20	324-020	\$0.20	WASHER, locking		2
21	835-620	\$121.95	HEATER CONTROL TAP		1
22	697-360	\$1.20	GASKET		1
23	322-645	\$0.70	SCREW		2
24	324-020	\$0.20	WASHER, locking		2
25		NA	THERMOSTAT ASSEMBLY	see page 21.	1
30		NA	BLANKING PLATE	} BN7 & BT7 from (e)29D-H2864, BJ7, BJ8	1
31	031-991	\$2.60	GASKET		1
32	323-005	\$0.50	SCREW		3
33	031-233	NA	ROCKER COVER, stock type		1
	852-105	\$349.95	ROCKER COVER, alloy, script top		1
	852-100	\$299.95	ROCKER COVER, alloy, plain top		1
35	529-103	\$8.95	GASKET, rocker cover		1
36	310-900	NA	CAP NUT	} BN4	2
37	324-860	\$0.35	WASHER, plain		2
38	794-000	NA	ADAPTOR, for nut		2
39	324-525	NA	WASHER, plain		2
40	386-745	\$7.75	LIFTING EYE BRACKET	fit only when lifting engine	2
41	310-910	NA	CAP NUT	} BN6, BN7 & BT7 to 29E-H630	2
42	324-525	NA	WASHER, plain		2
43	310-920	\$12.30	CAP NUT, stock	} BN7, BT7 from 29E-H631, 29E-H631, BJ7, BJ8	2
	310-925	\$20.95	CAP NUT, polished stainless steel		2
44	324-535	\$2.80	WASHER, plain		2
	324-538	\$20.95	WASHER PAIR, stainless steel		1
45	682-080	\$0.95	BUSH, rubber		2

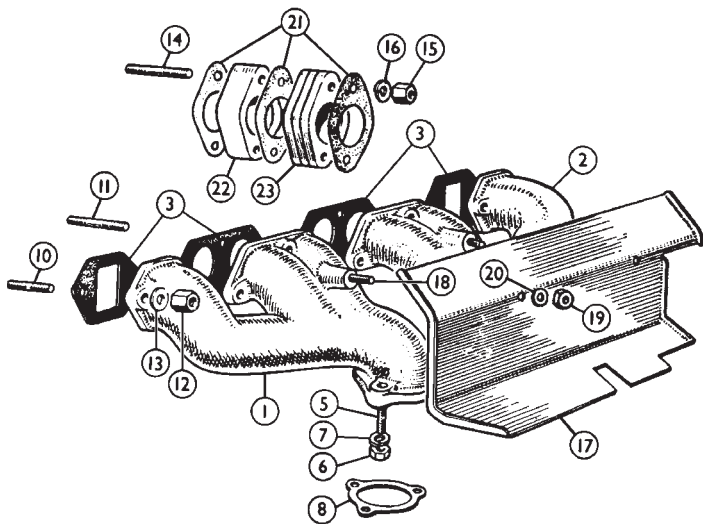
No.	Part No.	Price (each)	Description	Application	Qty. Req.
50	408-900	\$4.75	ALLOY PLATE, Austin	} as fitted	1
	031-232	\$3.45	MYLAR DECAL, Austin		1
52	408-910	\$11.90	BRASS PLATE, valve clearance, .012 hot		1
		NA	ALUMINUM PLATE, valve clearance, 0.12 hot		1
	408-940	\$4.90	MYLAR DECAL, valve clearance, .012 cold		1
54	458-765	\$0.45	RIVET, for plates		4
55	460-100	\$13.95	OIL FILLER CAP, with cable		1
	460-145	\$13.95	OIL FILLER CAP, chrome, without cable		1
56	794-010	\$45.95	VENT PIPE, polished stainless steel		1
57	310-930	NA	LOCKNUT		1
58	021-427	\$26.95	CRANKCASE VENT PIPE		1
59	280-180	\$8.75	ELBOW, for pipe		1
60	834-360	\$1.70	HOSE, vent pipe		1
61	635-060	\$2.95	CLIP, hose (wire type)		6
62	834-350	\$3.75	HOSE, vent pipe to air cleaner		1
63	528-036	\$43.95	HEAD GASKET		1
64	021-021	\$12.95	INLET VALVE		6
65	537-175	\$16.95	EXHAUST VALVE, stellite faced		6
66	538-022	\$2.95	VALVE GUIDE, inlet		6
	021-062	\$5.50	VALVE GUIDE, inlet, manganese-bronze		6
67	538-024	\$3.95	VALVE GUIDE, exhaust		6
	021-061	\$5.50	VALVE GUIDE, exhaust, manganese-bronze		6
68	021-029	\$35.95	VALVE SPRING SET		1
69	831-540	\$8.95	CAP, valve spring		12
70	031-228	\$6.85	VALVE COLLAR		12
71	290-900	\$0.30	OIL SEAL, valve stem		12
72	460-210	\$8.95	COTTER, valve retaining (set of 2)		12
73	326-120	\$1.25	CIRCLIP		12
74	021-354	\$39.95	ROCKER SHAFT, with plugs		1
		NA	PLUG		1
76	461-710	NA	PLUG, screwed		1
77	324-575	NA	WASHER, rocker spacing		12
78	324-505	NA	SPRING WASHER		2
79	324-565	NA	WASHER		2
80	325-330	\$0.25	SPLIT PIN		2
85	021-358	\$39.95	ROCKER PEDESTAL, with tapped hole		1
86	021-357	NA	ROCKER PEDESTAL, without tapped hole		5
87	833-440	\$34.95	ROCKER ARM, with bush		12
88	021-355	\$4.95	BUSH, rocker arm		12
89	325-240	NA	RIVET		12
90	031-230	\$18.95	ADJUSTER, rocker arm		12
91	310-070	\$0.45	LOCKNUT		12
92	031-229	\$3.90	SPRING		5
93	839-090	\$31.95	OIL FEED PIPE, with union and nut		1
94	835-220	\$8.70	BANJO BOLT		1
95	324-760	\$0.95	WASHER		2
96	835-225	\$4.60	UNION		1
97	021-396	\$8.95	PUSHROD		12
98	021-365	\$10.95	TAPPET		12

LOCAL & OVERSEAS: 805-681-3400

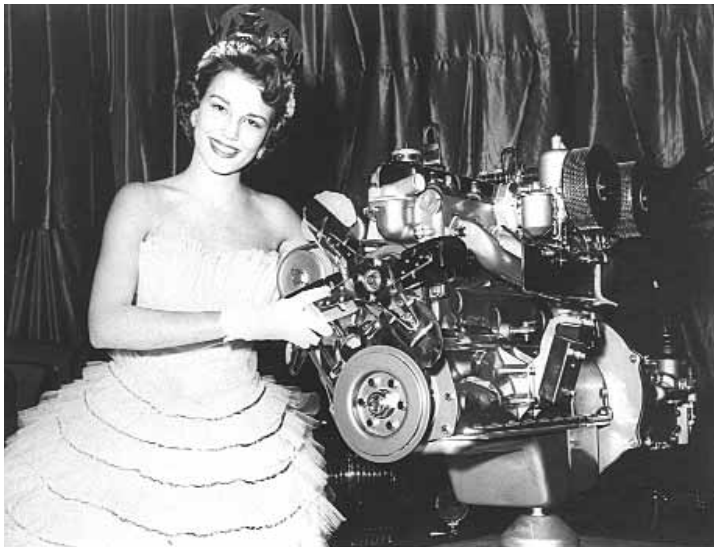
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# Manifolds 100-6 (2 port)

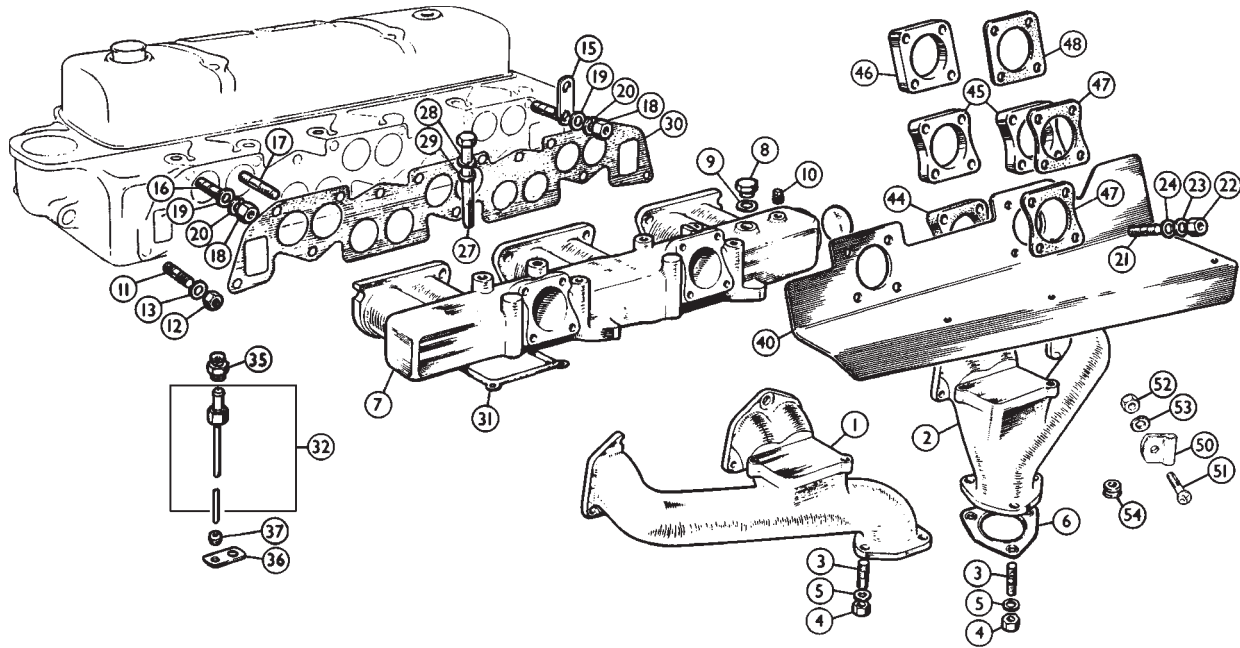


No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	EXHAUST MANIFOLD, front		1
2		NA	EXHAUST MANIFOLD, rear		1
3	021-055	\$24.95	MANIFOLD GASKET SET (4 manifold gaskets + 6 x #21)		1
5	328-900	\$1.75	STUD		6
6	311-540	\$0.95	NUT, brass		6
7	365-730	\$0.20	WASHER, locking		6
8	529-017	\$4.95	EXHAUST FLANGE GASKET		2
10	724-070	\$1.50	STUD, head to exhaust manifold, short		8
11		NA	STUD, head to exhaust manifold, long		2
12	310-985	\$1.50	NUT, brass		10
13	324-860	\$0.35	WASHER, plain		10
14		NA	STUD, head to carburetor		4
15	310-050	\$0.50	NUT		4
16	324-040	\$0.25	WASHER, locking		4
17	370-105	\$45.80	HEAT SHIELD		1
18		NA	STUD		2
19	311-540	\$0.95	NUT, brass		2
20	324-590	\$0.20	WASHER, plain		2
21	294-700	\$0.95	GASKET, manifold to carburetor	qty increased for heater	4/6
			(6 of these incl. in #3 manifold gasket set)		
22		NA	DISTANCE PIECE, aluminium		2
23		NA	INSULATING BLOCK not req'd. when heater fitted		2
		NA	INDUCTION HEATER		1



Miss Autoshow (Washington D.C.) explains the fine points of the new BN4 powerplant circa 1956 .

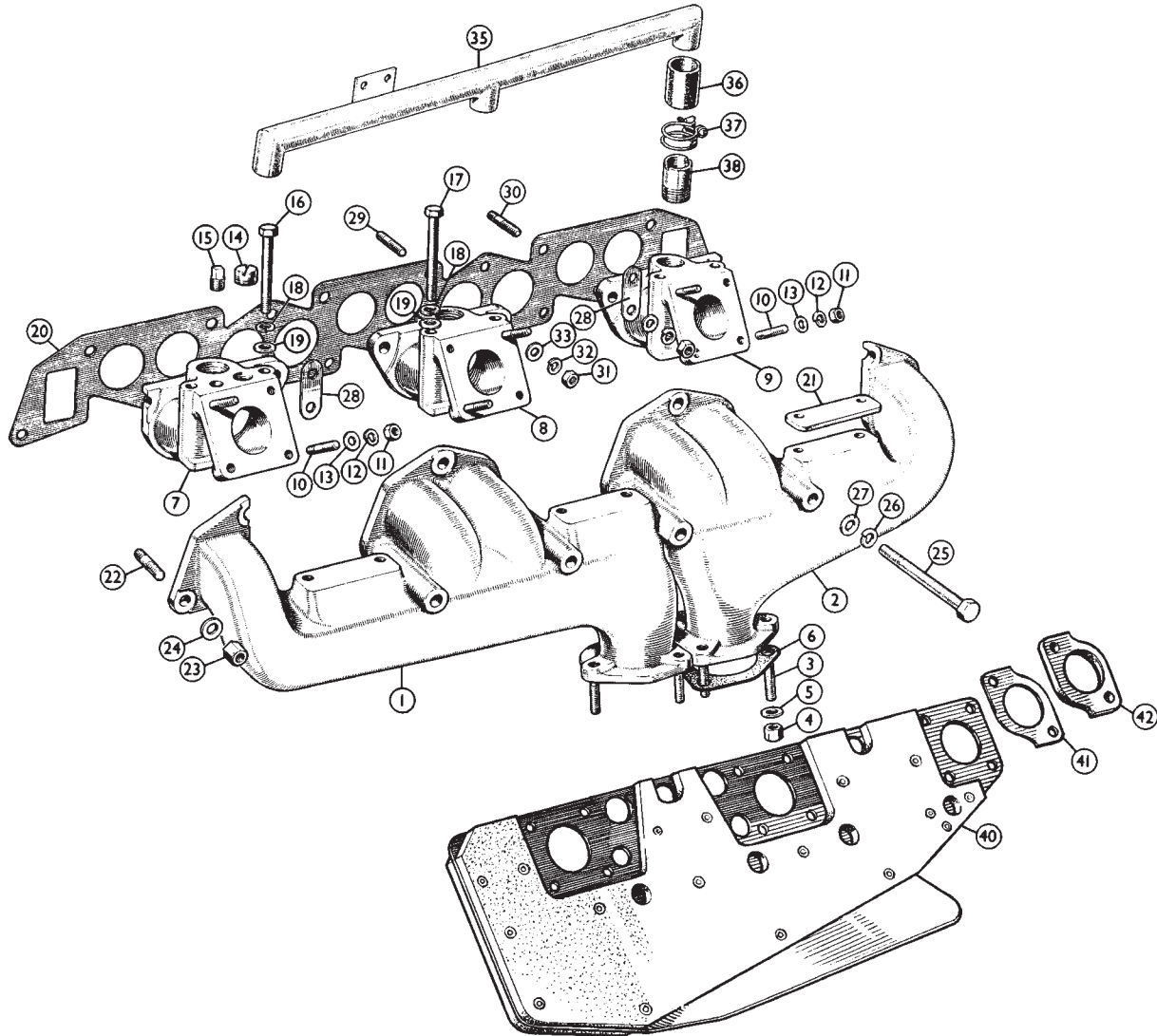
# Manifolds 100-6, 3000 (6 port, twin carb)



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1			NA EXHAUST MANIFOLD, front	BN4 from C.E.48863, BN6	1
			NA EXHAUST MANIFOLD, front	BN7, BT7, BJ7, BJ8	1
2			NA EXHAUST MANIFOLD, rear	BN4 from C.E.48863, BN6	1
			NA EXHAUST MANIFOLD, rear	BN7, BT7, BJ7, BJ8	1
3	328-900	\$1.75	STUD		6
4	311-540	\$0.95	NUT, brass		6
5	365-720	\$0.30	WASHER, plain		6
6	529-017	\$4.95	EXHAUST FLANGE GASKET		2
7			NA INLET MANIFOLD	BN4, BN6	1
			NA INLET MANIFOLD	BN7 & BT7 to 29D-H2863	1
			NA INLET MANIFOLD	{ BN7 & BT7 from 29D-H2864 to 6394	1
			NA INLET MANIFOLD	{ BN7 & BT7 from 29D-H6395 to 26212	1
			NA INLET MANIFOLD	BJ7	1
			NA INLET MANIFOLD	BJ8	1
8			NA PLUG, for servo boss	BN4 from C.E.48863, BN6, BN7, BT7	1
			NA PLUG, for servo boss	BJ7, BJ8	1
9	315-005	\$0.60	WASHER BN4 from C.E.48863, BN6, BN7, BT7		1
	324-145	\$0.55	WASHER	BJ7, BJ8	1
10			NA PLUG, for vacuum take off	{ BN4 from C.E.48863, BN6, BN7, BT7, BJ7	1
11	724-095	\$2.00	STUD, head to exhaust manifold		10
12	310-985	\$1.50	NUT, brass		10
13	324-860	\$0.35	WASHER, plain		10
15	725-025		NA CLIP, thermo capillary pipe	{ BN6 from (e)66673, BN7, BT7, BJ7, BJ8	1
16	724-075	\$1.45	STUD, head to inlet manifold, short	{ BN4, BN6 to (e)66673 BN6 from (e)66673, BN7, BT7 BJ7, BJ8	7 5 6
17	724-080	\$1.90	STUD, head to inlet manifold, long	{ BN6 from (e)66673, BN7, BT7 BJ7, BJ8	2 1
18	310-050	\$0.50	NUT		7
19	324-860	\$0.35	WASHER, plain	{ BN6 from (e)66673, BN7, BT7, BJ7, BJ8	7
20	324-040	\$0.25	WASHER, locking		7

No.	Part No.	Price (each)	Description	Application	Qty. Req.
21	328-994	\$4.95	STUD, manifold to carb.	{ BN4 from C.E.48863, BN6, BN7, BT7, BJ7	8
	724-090		NA STUD, manifold to carb.	BJ8	8
22	310-140	\$0.30	NUT		8
23	365-730	\$0.20	WASHER, locking		8
24	365-720	\$0.30	WASHER, plain		8
27	320-595	\$0.95	BOLT, inlet to exhaust	} BN7, BT7, BJ7, BJ8	4
28	365-730	\$0.20	WASHER, locking		4
29	365-720	\$0.30	WASHER, plain		4
30	529-064	\$8.95	GASKET, manifolds to head		1
31	021-429	\$4.60	GASKET, inlet to exhaust manifold	{ BN4 from C.E.48863, BN6 to C.E.66442	4/2
	021-429	\$4.60	GASKET, inlet to exhaust manifold	{ BN6 from C.E.66443 BN7, BT7, BJ7, BJ8	2
32	794-020	\$15.95	PIPE ASSEMBLY, petrol drain		2
35	021-431		NA UNION		2
36	724-040		NA CLIP		2
37			NA FERRULE, for clip		2
40	372-105	\$85.25	HEAT SHIELD	{ BN4 from C.E.48863, BN6, BN7, BT7, BJ7	1
	372-115	\$85.25	HEAT SHIELD	BJ8	1
44	696-000	\$4.35	INSULATING BLOCK	{ BN4 from C.E.48863, BN6, BN7, BT7	2
45	696-060	\$17.90	INSULATING BLOCK	BJ7	4
46	696-070	\$27.95	INSULATING BLOCK	BJ8	2
47	696-010	\$0.95	GASKET, heat shield to carb.	{ BN4 from C.E.48863, BN6, BN7, BT7, BJ7	A/R
48	529-120	\$1.50	GASKET, heat shield to carb.	BJ8	4
50	725-005		NA CLIP, overflow pipe	} BN4 from C.E.56201, BN6, BN7 & BT7 to (e)29D-H2863	1
51	322-940	\$0.65	SCREW		1
52	310-040	\$0.15	NUT		1
53	324-010	\$0.15	WASHER, locking		1
54	725-020		NA GROMMET, overflow pipe	{ BN4 from C.E.56201, BN6, BN7, BT7	1
	725-010		NA GROMMET, overflow pipe	BJ8	1

# Manifolds 3000 (triple carbs)



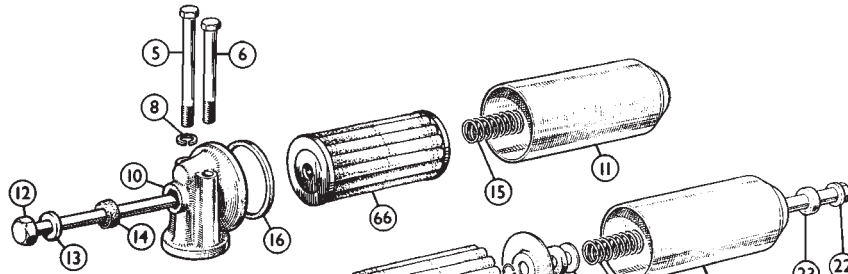
No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	EXHAUST MANIFOLD, front		1
2		NA	EXHAUST MANIFOLD, rear		1
3	328-900	\$1.75	STUD		6
4	311-540	\$0.95	NUT, brass		6
5	365-720	\$0.30	WASHER, plain		6
6	529-017	\$4.95	EXHAUST FLANGE GASKET		2
7		NA	INLET MANIFOLD, front	} to 29E-H928 (c)15103	1
8		NA	INLET MANIFOLD, center		1
9		NA	INLET MANIFOLD, rear		1
10		NA	STUD, manifold to carburetor		6
		NA	INLET MANIFOLD, front	} from 29E-H929 (c)15104	1
		NA	INLET MANIFOLD, center		1
		NA	INLET MANIFOLD, rear		1
	328-765	\$0.95	STUD, manifold to carburetor		6
11	310-140	\$0.30	NUT		6
12	365-730	\$0.20	WASHER, locking		6
13	365-720	\$0.30	WASHER, plain		6
14		NA	PLUG, for servo boss		1
15		NA	PLUG, for vacuum take off		1
16	328-615	\$0.95	BOLT, inlet to exhaust, short		4
17		NA	BOLT, inlet to exhaust, long, center manifold		2
18	365-730	\$0.20	WASHER, locking		6
19	365-720	\$0.30	WASHER, plain		6
20	529-064	\$8.95	GASKET, manifolds to head		1
21	021-433	\$4.60	GASKET, inlet to exhaust manifold		3
22	724-070	\$1.50	STUD, head to exhaust manifold		6
23	310-985	\$1.50	NUT, brass		6
24	324-860	\$0.35	WASHER, plain		6
25		NA	BOLT, head to exhaust manifold		4
26	324-040	\$0.25	WASHER, locking		4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
27	324-860	\$0.35	WASHER, plain		6
28	725-025	NA	CLIP, thermo capillary pipe		2
29	724-075	\$1.45	STUD, head to inlet manifold, short		5
30	724-080	\$1.90	STUD, head to inlet manifold, long		2
31	310-050	\$0.50	NUT		7
32	324-040	\$0.25	WASHER, locking		7
33	324-860	\$0.35	WASHER, plain		7
35		NA	PIPE, balance, non-servo models	} to 29E-H928	1
36	021-434	NA	HOSE, balance pipe, 3/4" dia.		3
37	021-436	NA	CLIP, hose		6
38		NA	ADAPTOR, balance pipe		3
40	372-125	\$118.95	HEAT SHIELD		1
41	294-710	\$0.95	GASKET, heatshield		6
		NA	PIPE, balance, servo fitted models	} from 29E-H929	1
	021-435	NA	HOSE, balance pipe, 1" dia.		3
	021-437	\$0.80	CLIP, hose		6
		NA	ADAPTOR, balance pipe		3
	372-125	\$118.95	HEAT SHIELD		1
42	696-050	NA	INSULATING BLOCK		3
	294-710	\$0.95	GASKET, heatshield		3

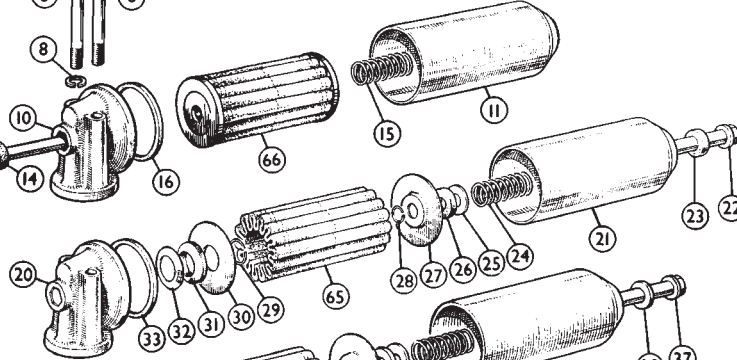


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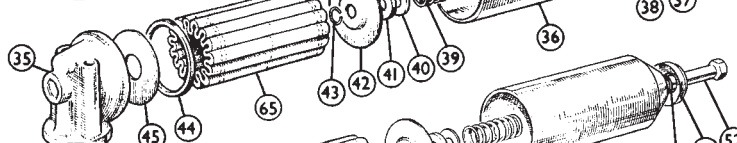
## VOKES (Early BN4)



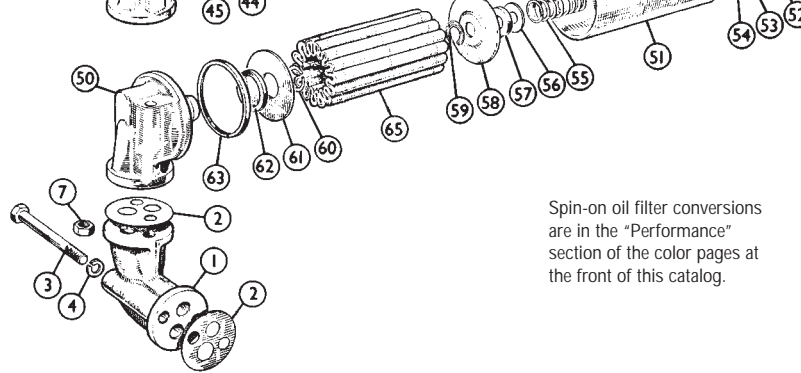
## TECALEMIT (Early)



## TECALEMIT (Late)



## PUROLATOR



Spin-on oil filter conversions are in the "Performance" section of the color pages at the front of this catalog.

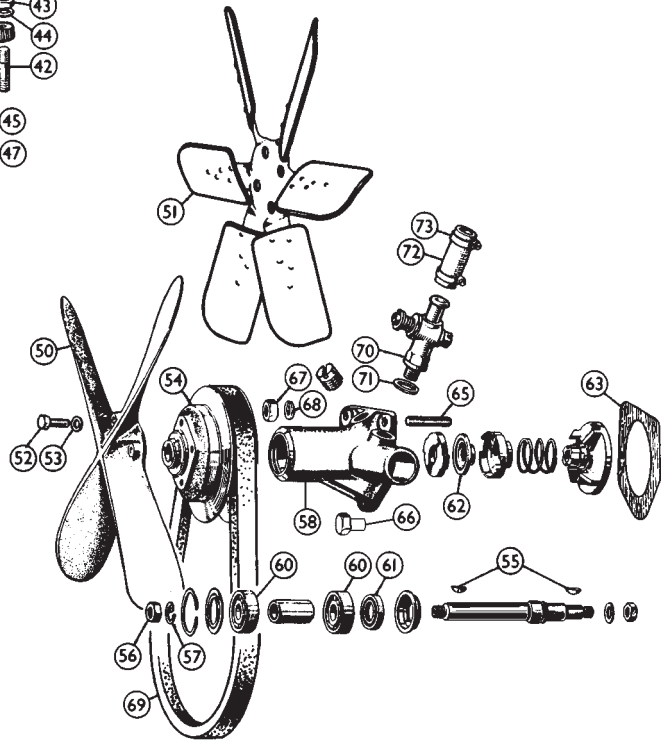
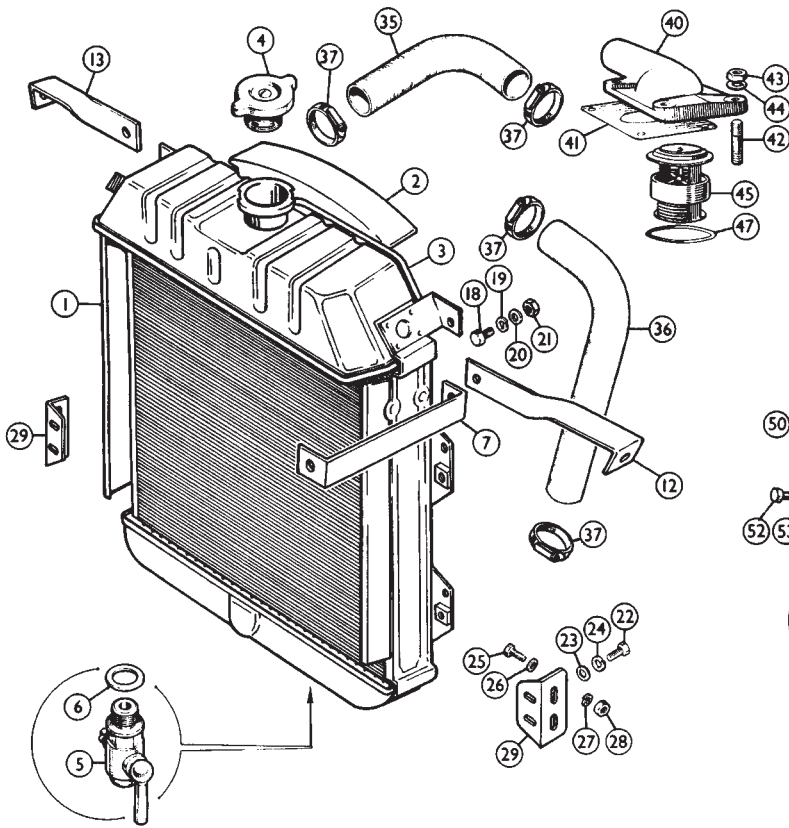
No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	ADAPTOR ELBOW		1
2	021-115	\$1.50	GASKET, adaptor plate		2
3		NA	BOLT, adaptor plate to block		2
4	324-040	\$0.25	WASHER, locking		2
5		NA	BOLT, oil filter to adaptor plate, long		1
6		NA	BOLT, oil filter to adaptor plate, short		1
7	310-050	\$0.50	NUT		1
8	324-040	\$0.25	WASHER, locking		2
10		NA	OIL FILTER HEAD, Vokes*	Vokes-BN4	1
11		NA	CANNISTER, oil filter		1
12		NA	BOLT		1
13		NA	WASHER, plain		1
14		NA	WASHER, rubber		1
15		NA	SPRING		1
16	021-469	NA	SEALING RING		1
20		NA	OIL FILTER HEAD, Tecalemit* B.S.F. thread	Tecalemit- BN4, BN6, BN7, BT7, BJ7 to 29F-H2268	1
		NA	OIL FILTER HEAD, Tecalemit* U.N.F. thread		1
21		NA	CANNISTER, oil filter		1
22		NA	BOLT, B.S.F. thread		1
		NA	BOLT, U.N.F. thread		1
23	021-468	NA	WASHER, rubber		1
24	329-230	\$5.95	SPRING		1
25	435-565	\$0.50	WASHER, plain		1
26	031-218	\$0.85	WASHER, felt		1
27	435-150	\$7.35	PRESSURE PLATE		1
28	326-205	\$0.60	CIRCLIP, for bolt		1
29		NA	CIRCLIP, for plate		1
30		NA	PLATE, for element		1
31	021-474	NA	WASHER, felt	1	
32		NA	WASHER, dished	1	
33	435-347	\$0.95	SEALING RING	1	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
35		NA	OIL FILTER HEAD, Tecalemit*	Tecalemit-BJ7 from 29F-H2269, BJ8	1
36		NA	CANNISTER, oil filter		1
37		NA	BOLT, center		1
38	680-020	\$1.05	WASHER, rubber		1
39	329-230	\$5.95	SPRING		1
40	435-565	\$0.50	WASHER, plain		1
41	031-218	\$0.85	WASHER, felt	1	
42	435-150	\$7.35	PRESSURE PLATE	1	
43	326-205	\$0.60	CIRCLIP, for bolt	1	
44	435-347	\$0.95	SEALING RING	1	
45	021-438	NA	PLATE, for element	1	
50		NA	OIL FILTER HEAD, Purolator*	Purolator (alternative to Vokes or Tecalemit)	1
51		NA	CANNISTER, oil filter		1
52		NA	BOLT, center		1
53		NA	COLLAR		1
54	021-439	\$4.20	SEAL		1
55	329-205	\$2.10	SPRING		1
56	324-860	\$0.35	WASHER, plain		1
57	724-025	\$1.25	WASHER, rubber		1
58	435-145	\$13.95	PRESSURE PLATE		1
59		NA	CIRCLIP, for bolt		1
60		NA	SNAP RING		1
61		NA	PLATE, for element		1
62	021-476	NA	GASKET		1
63	021-467	\$1.25	SEAL	1	
65	950-070	\$18.50	OIL FILTER, felt, "Crosland" brand	these do not fit Vokes system	1
	950-570	\$9.95	OIL FILTER, felt, various manufacturers		1
	950-080	\$11.70	OIL FILTER, paper, "Crosland" brand		1
	950-580	\$6.15	OIL FILTER, paper, various manufacturers		1
66		NA	OIL FILTER ELEMENT	Vokes system	1

\*Note: all filter head assemblies are interchangeable; furthermore, all may be superseded by the spin-on filter conversion kit (see the Accessories Catalog at the front of this catalog for details). No filter elements are available for the Vokes system. If you wish to use your Vokes assembly, either of the filters listed may be used only if parts # 25, 26, 27, 30, 31, & 32 from the early Tecalemit unit are fitted.



# Cooling 100-4



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	RADIATOR ASSEMBLY		1
2	806-410	\$27.25	FAN SHROUD		1
3	021-306	\$4.80	OVERFLOW PIPE		1
4	834-800	\$5.90	RADIATOR CAP, 4 lbs.	normal	1
	583-004	\$4.80	RADIATOR CAP, 7 lbs.	raises boiling temp.	1
5	660-010	\$20.95	DRAIN TAP		1
6	324-670	\$0.60	SEALING WASHER, 1/16"	A/R	2
7	834-965	NA	TIE BRACKET, front, LH		1
	834-970	NA	TIE BRACKET, front, RH		1
12	834-975	NA	TIE BRACKET, to L/H wheelarch		1
13	834-980	NA	TIE BRACKET, to R/H wheelarch		1
18	322-170	\$0.35	Bolt		2
19	324-020	\$0.20	WASHER, locking		2
20	324-590	\$0.20	WASHER, plain		2
21	310-760	\$0.55	NUT		2
22		NA	BOLT, radiator to support bracket		2
23	324-115	\$0.45	WASHER, plain		2
24	324-020	\$0.20	WASHER, locking		2
25		NA	BOLT, support bracket to chassis		4
26	365-720	\$0.30	WASHER, plain		4
27	365-730	\$0.20	WASHER, locking		4
28	310-140	\$0.30	NUT		4
29	834-625	\$10.35	RADIATOR SUPPORT BRACKET		2
35	021-067	\$9.45	RADIATOR HOSE, top		1
36	570-021	\$17.95	RADIATOR HOSE, bottom		1
37	326-440	\$2.70	CLIP, hose (wire type)		4
	326-350	\$1.95	CLIP, hose (strap type)		4
40	835-560	\$77.95	WATER OUTLET ELBOW		1
41	697-320	\$4.95	GASKET		1
42		NA	STUD		4
43	311-140	\$0.30	NUT		4
44	365-730	\$0.20	WASHER, locking		4
45	434-156	\$38.95	THERMOSTAT, 160°, with sleeve	reproduction of original	1
	434-180	\$4.95	THERMOSTAT, 165°F, summer	modern replacement	1
	434-189	\$4.95	THERMOSTAT, 180°F, standard	modern replacement	1
	434-190	\$4.95	THERMOSTAT, 195°F, winter	modern replacement	1
47	296-300	\$2.25	GASKET, thermostat		1
50	834-865	\$123.95	FAN, cast alloy		1
51	834-835	\$103.95	FAN, 6 blade	hot climates	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
52	320-190	\$1.05	BOLT, to pulley		4
53	324-020	\$0.20	WASHER, locking		4
54	031-222	NA	PULLEY		1
55		NA	KEY		2
56		NA	NUT		1
57	324-050	\$0.20	WASHER, locking		1
58	021-065	\$99.95	WATER PUMP (replacement with hose nipple at heater tap location. Heater tap will not fit.)		1
60	125-010	\$42.95	BEARING*		2
61		NA	OIL SEAL*		1
62	031-223	NA	SEAL*		1
63	697-330	\$2.10	GASKET, water pump to block		1
65		NA	STUD		3
66	311-425	\$5.95	NUT, shouldered		2
67	311-220	\$0.40	NUT, plain		1
68	324-040	\$0.25	WASHER, locking		3
69	021-066	\$19.95	FAN BELT, original type		1
	021-966	\$16.95	FAN BELT, cogged		1
70	834-985	NA	HEATER TAP, at water pump		1
71	324-485	NA	WASHER		1
72	682-050	NA	HOSE, tap to outlet pipe		1
73	725-030	NA	CLIP		2

\*Note: pump components will fit original pumps only.



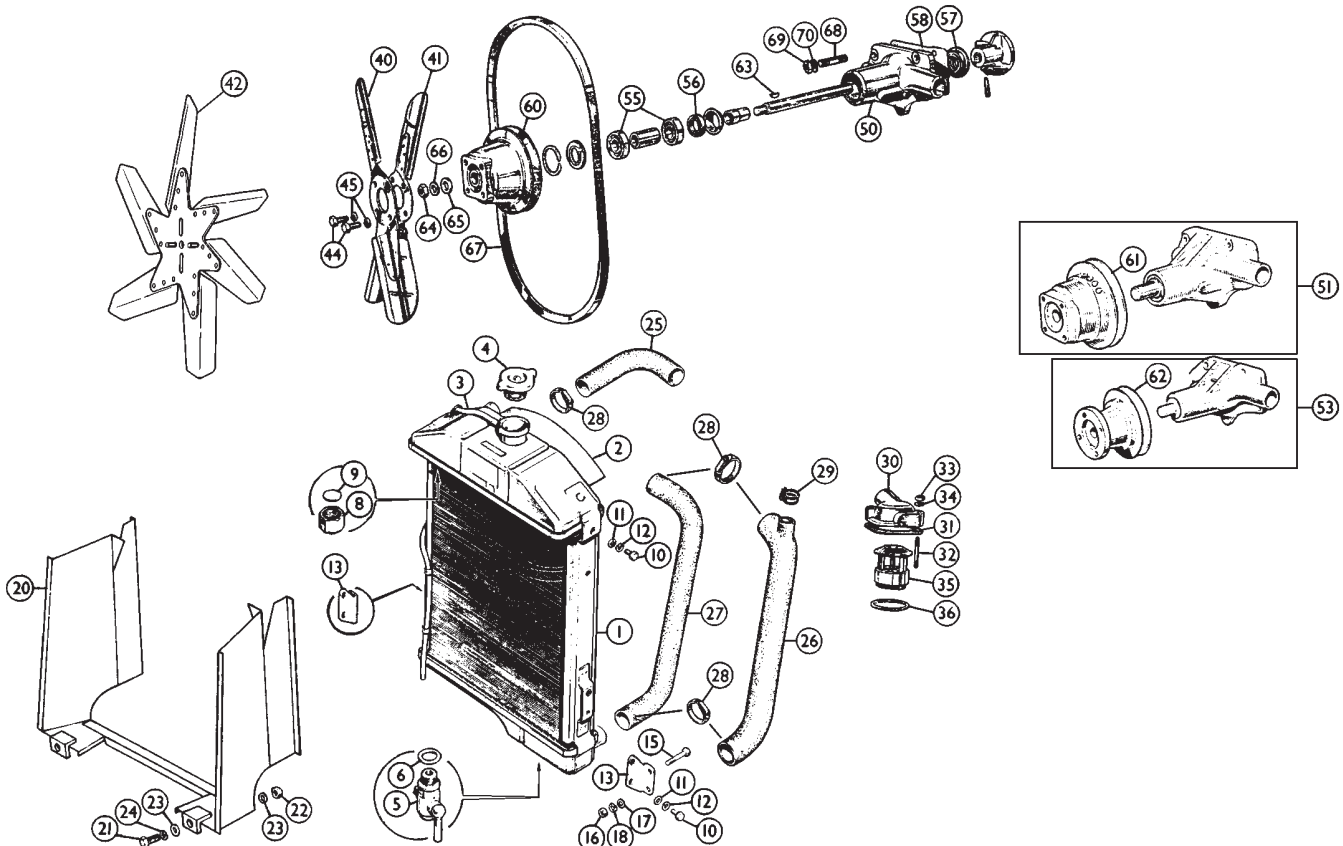
## Original Type Hose Clamps

These wire-type clamps are similar to the original clamps used on most Triumphs. Cadmium-plated for long-lasting looks and durability, they're necessary for a correct restoration. Just measure the outside diameter of your hoses to determine which ones you need.

7/16" - 9/16"	326-475	\$1.20
3/4" - 7/8"	635-100	\$1.75
7/8" - 15/16"	635-060	\$2.95
1 3/16" - 1 3/8"	326-410	\$1.90
1 1/4" - 1 7/16"	326-465	\$2.80
1 3/8" - 1 9/16"	326-430	\$1.30
1 7/16" - 1 5/8"	326-440	\$2.70
1 11/16" - 1 7/8"	326-450	\$2.75
1 7/8" - 2"	031-724	\$1.95
2 1/4" - 2 7/16"	326-230	\$2.40
2 13/32" - 2 5/8"	326-460	\$2.35

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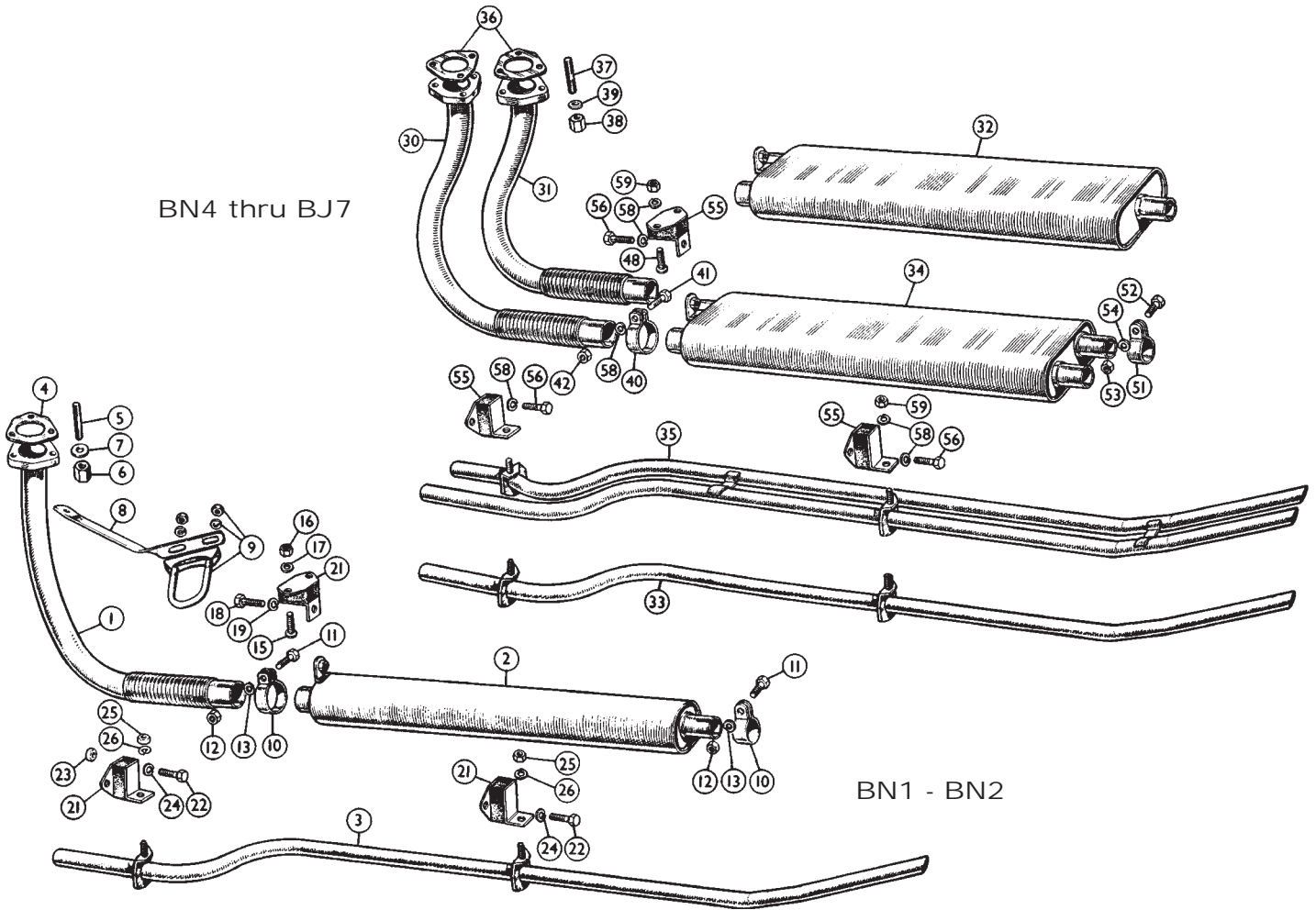
No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	834-990	\$841.95	RADIATOR ASSEMBLY		1
2	806-420	\$29.95	FAN SHROUD		1
3	021-306	\$4.80	OVERFLOW PIPE		1
4	583-004	\$4.80	FILLER CAP, 7lbs.		1
5	660-010	\$20.95	DRAIN TAP		1
6	324-670	\$0.60	SEALING WASHER, 1/16"		A/R
		NA	SEALING WASHER, 3/32"		A/R
8		NA	PLUG, radiator tank	{ BN4 from C.E.31099 RHD & C.E.31281 LHD, BN6, BN7, BT7, BJ7, BJ8	1
9		NA	WASHER		1
10	322-880	\$0.70	BOLT		6
11	365-720	\$0.30	WASHER, plain		6
12	365-730	\$0.20	WASHER, locking		6
13	834-992	\$23.95	RADIATOR SUPPORT BRACKET PAIR		1
15		NA	BOLT, bracket to suspension support		4
16	310-140	\$0.30	NUT		4
17	365-720	\$0.30	WASHER, plain		4
18	365-730	\$0.20	WASHER, locking		4
20	806-330	\$66.95	AIR DEFLECTOR ASSEMBLY	{ BN4 from C.E.47184 RHD & C.E.47191 LHD, BN6, BN7 & BT7 to (c)13750	1
	806-340	\$66.95	AIR DEFLECTOR ASSEMBLY		{ BN7 & BT7 from (c)13751 BJ7, BJ8
21	322-230	\$0.35	BOLT		
22	310-760	\$0.55	NUT		2
23		NA	WASHER, plain		4
24	324-020	\$0.20	WASHER, locking		2
25	570-083	\$9.95	RADIATOR HOSE, top		1
26	570-085	\$22.95	RADIATOR HOSE, bottom	when heater is fitted	1
27	021-068	\$21.95	RADIATOR HOSE, bottom	when heater is not fitted	1
28	326-440	\$1.30	CLIP, hose (wire type)		4
	326-350	\$1.95	CLIP, hose (strap type, orig. through approx. 1962)		4
29	635-100	\$1.75	CLIP, bottom hose to heater take-off (wire type)		1
30	021-346	\$19.95	WATER OUTLET ELBOW		1
31	292-100	\$0.75	GASKET		1
32	328-910	\$1.05	STUD		2
33	310-140	\$0.30	NUT		2
34	365-730	\$0.20	WASHER, locking		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
35	434-156	\$38.95	THERMOSTAT, 160°F, with sleeve	reproduction of original	1
	434-180	\$4.95	THERMOSTAT, 165°F, summer	} modern replacement	1
	434-189	\$4.95	THERMOSTAT, 180°F, std.		1
	434-190	\$4.95	THERMOSTAT, 195°F, winter		1
36	296-300	\$2.25	GASKET, thermostat		1
40	834-870	NA	FAN BLADE, front		1
41	834-875	NA	FAN BLADE, rear		1
42	231-708	\$62.95	FAN & MOUNTING KIT (6-blade fan, spacer, & hardware)	} modern stainless steel accessory type	1
44	322-540	\$0.75	BOLT, to pulley		4
45	365-730	\$0.20	WASHER, locking		4
50	580-009	NA	WATER PUMP, 3/8" pulley (without pulley)	} BN4, BN6, BN7 & BT7 to 29E-H2245 (This pump is not available. Use 835-020 as a replacement)	1
51	835-020	\$102.95	WATER PUMP, 3/8" pulley (with pulley)		} BN7, BT7 from 29EH2246, BJ7, BJ8 to 29K-H10271
53	580-010	\$104.95	WATER PUMP, with 1/2" pulley	BJ8 from 29K-H10272	1
55	125-010	\$42.95	BEARING	} BN4, BN6, BN7 & BT7 to 29E-H2245	2
56		NA	OIL SEAL		1
57		NA	SEAL		1
58	697-370	\$2.45	GASKET, water pump to block		1
60	834-995	NA	PULLEY, bolt-on type, 3/8" belt		1
61	835-035	NA	PULLEY, press-on type, 3/8" belt		1
62	835-065	NA	PULLEY, press-on type 1/2" belt	} (pulley supplied looks similar to illustration #61.)	1
63	327-195	NA	KEY		1
64	311-025	\$1.15	NUT	} BN4, BN6, BN7 & BT7 to 29E-H2245	1
65	324-475	\$0.35	WASHER, plain		1
66	324-050	\$0.20	WASHER, locking		1
67	834-045	\$9.20	FAN BELT, 3/8"	BN4, BN6	1
	834-050	\$6.25	FAN BELT, 3/8"	} BN7, BT7, BJ7, BJ8 to 29K-H10271	1
	834-060	\$7.30	FAN BELT, 1/2"		1
68	328-885	NA	STUD	} BJ8 from 29K-H10272	4
69	310-140	\$0.30	NUT		4
70	365-730	\$0.20	WASHER, locking		4

LOCAL & OVERSEAS: 805-681-3400  
 FAX: 805-692-2525 www.mossmotors.com



# Exhaust Systems BN1 to BJ7

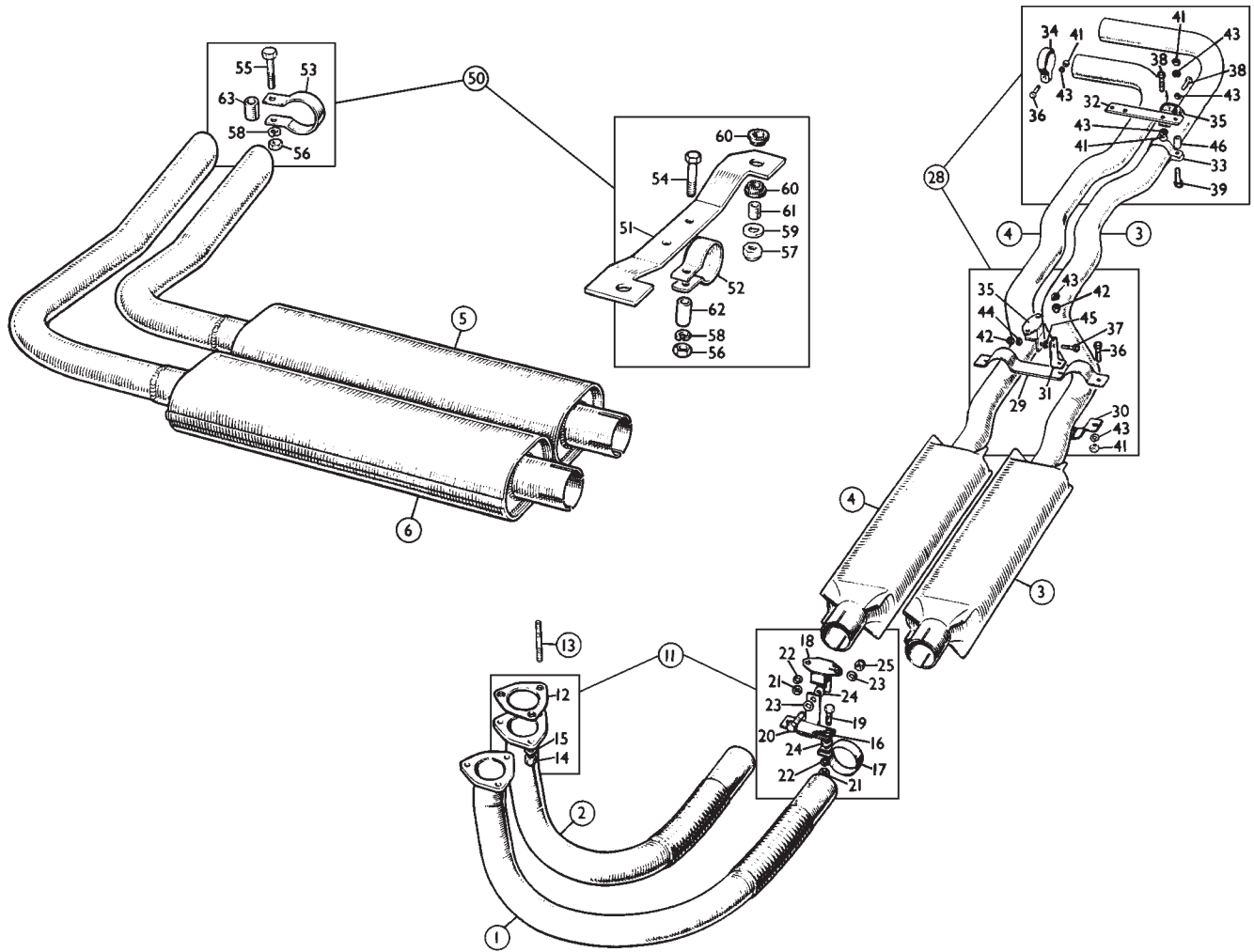


No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>BN1, BN2</b>					
1	021-125	\$72.25	FRONT PIPE, mild steel		1
2	021-126	\$79.95	MUFFLER, mild steel		1
3	021-127	\$57.95	TAIL PIPE, mild steel		1
	850-015	\$293.95	EXHAUST SYSTEM, stainless steel		1
4	529-024	\$5.75	GASKET, exhaust flange		1
5	328-795	\$1.05	STUD		3
6	311-015	\$1.45	NUT, brass		3
7	365-720	\$0.30	WASHER, plain		3
8	021-477	\$20.45	BRACKET, front pipe		1
9	021-478	\$2.40	CLAMP, pipe to bracket		1
10	725-035	\$4.00	CLIP, for front pipe and tail pipe	original type	2
	726-100	NA	CLIP, for front pipe and tail pipe,	replacement type	2
11	322-040	\$0.45	BOLT, for clip		2
12	310-140	\$0.30	NUT		2
13	365-730	\$0.20	WASHER, locking		2
15	NA		BOLT, mounting to chassis		2
16	310-140	\$0.30	NUT		2
17	365-730	\$0.20	WASHER, locking		2
18	322-040	\$0.45	BOLT, mounting to muffler		1
19	365-730	\$0.20	WASHER, locking		1
21	614-008	\$3.25	MOUNTING, for tail pipe		3
22	322-040	\$0.45	BOLT, mounting to chassis		4
23	310-140	\$0.30	NUT		4
24	365-730	\$0.20	WASHER, locking		4
25	310-140	\$0.30	NUT		4
26	365-730	\$0.20	WASHER, locking		4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>BN4, BN6, BN7, BT7, BJ7</b>					
30	610-099	\$59.95	FRONT PIPE, L/H, mild steel		1
31	610-104	\$59.95	FRONT PIPE, R/H, mild steel		1
32	021-130*	NA	MUFFLER, mild steel	} BN4 to C.E.48862*	1
33	021-131*	NA	TAIL PIPE ASSEMBLY, mild steel		1
34	610-108	\$92.95	MUFFLER, mild steel	} BN4 from C.E.48863, BN6, BN7, BT7, BJ7	1
35	610-110	\$60.95	TAIL PIPE ASSEMBLY, mild steel		1
	610-120	\$435.95	EXHAUST SYSTEM, stainless steel		1
36	529-017	\$4.95	GASKET exhaust flange		2
37	328-900	\$1.75	STUD		6
38	311-540	\$0.95	NUT, brass		6
39	365-720	\$0.30	WASHER, plain		6
40	412-047	NA	CLIP, front pipe to muffler	original type	2
	726-105	\$5.50	CLIP, for front pipe, (includes hardware)	replacement type	2
41	322-540	\$0.75	BOLT		2
42	310-140	\$0.30	NUT		2
48			SCREW, mounting to chassis		2
51	412-037	\$3.40	CLIP, muffler to tail pipe		1/2
	726-110	NA	CLIP, for tail pipe, (includes hardware)	replacement type	2
52	322-050	\$0.55	BOLT		1/2
53	310-050	\$0.50	NUT		1/2
54	324-040	\$0.25	WASHER, locking		1/2
55	614-008	\$3.25	MOUNTING, for tail pipe		3
56	322-040	\$0.45	BOLT, mounting to chassis		5
58	365-730	\$0.20	WASHER, locking		11
59	310-140	\$0.30	NUT		4

\*Note: early single pipe mufflers #32 and tailpipes #33 are not available. The later 'two in, two out' type can easily be used as an alternative.





No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>BJ8</b>					
1	021-128	\$47.95	FRONT PIPE, L/H, mild steel		1
2	021-129	\$47.95	FRONT PIPE, R/H, mild steel		1
3	610-258	\$129.95	FRONT MUFFLER & INTERMEDIATE PIPE, L/H, mild steel*		1
4	610-257	\$129.95	FRONT MUFFLER & INTERMEDIATE PIPE, R/H, mild steel*		1
5	610-260	\$48.95	REAR MUFFLER & TAIL PIPE, L/H, mild steel*		1
6	610-259	\$48.95	REAR MUFFLER & TAIL PIPE, R/H, mild steel*		1
			*Note: due to modern manufacturing techniques, muffler details may vary from those illustrated.		
	850-005	\$670.95	EXHAUST SYSTEM, stainless steel (truck shipping, freight collect)		1
11	812-098	\$40.95	EXHAUST FITTING KIT, front		1
12	529-017	\$4.95	GASKET, exhaust flange		2
13	328-900	\$1.75	STUD		6
14	311-540	\$0.95	NUT, brass		6
15	365-720	\$0.30	WASHER, plain		6
16		NA	BRACKET, exhaust mounting, front		1
17		NA	CLIP, front pipe to muffler		2
18	614-008	\$3.25	MOUNTING, for front muffler		1
19	320-695	\$0.75	BOLT, clip to bracket		2
20	320-070	\$0.75	BOLT, bracket to mounting		2
21	310-140	\$0.30	NUT		2
22	365-740	\$0.30	WASHER, locking		2
23		NA	WASHER, plain		4
24	444-090	\$1.95	WASHER, insulating		3
25	310-290	\$0.65	NUT, nyloc		2

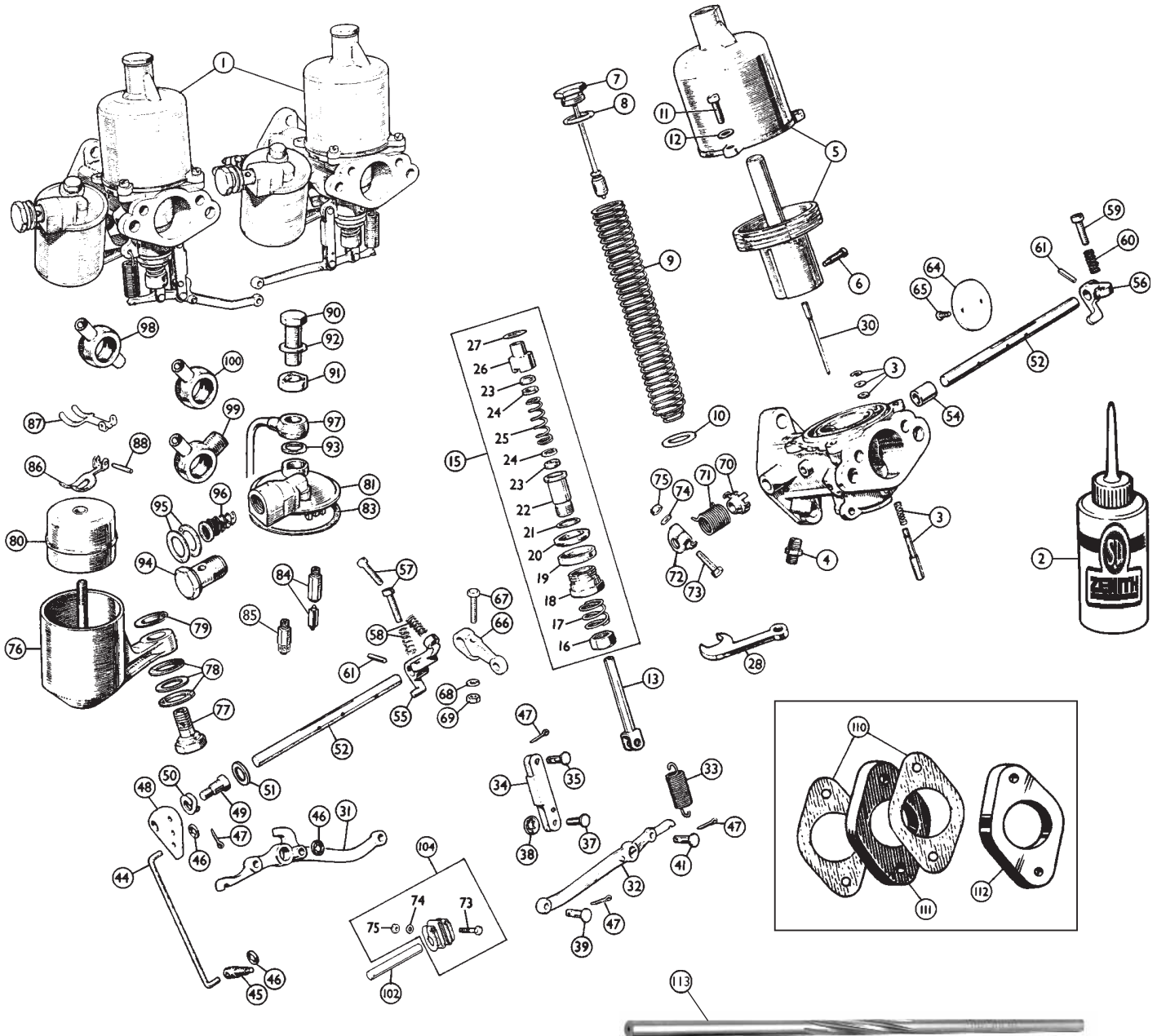
No.	Part No.	Price (each)	Description	Application	Qty. Req.
28	813-018	\$64.95	EXHAUST FITTING KIT, center		1
29		NA	CLIP, intermediate pipe, upper		1
30		NA	CLIP, intermediate pipe, lower		2
31		NA	BRACKET, clip mounting		2
32		NA	STRAP, mounting intermediate pipe		1
33		NA	CLIP, pipe to strap		2
34		NA	CLIP, intermediate pipe to rear muffler	orig. type	2
35	614-008	\$3.25	MOUNTING, for intermediate pipes		4
36	322-290	\$0.45	BOLT, clip		6
37	320-070	\$0.75	BOLT, bracket to mounting, front		2
38	320-040	NA	BOLT, bracket to mounting, rear		6
39	320-585	\$1.50	BOLT		2
41	310-140	\$0.30	NUT		10
42	310-290	\$0.65	NUT, nyloc		2
43	365-730	\$0.20	WASHER, locking		18
44		NA	WASHER, plain		4
45	444-090	\$1.95	WASHER, insulating		6
46		NA	SPACER		2
50	813-028	\$63.95	EXHAUST FITTING KIT, rear		1
51		NA	BRACKET, tail pipe mounting		1
52		NA	CLIP, pipe to bracket		2
53		NA	CLIP, tail pipe		2
54		NA	BOLT		2
55	320-585	\$1.50	BOLT		1
56	310-140	\$0.30	NUT		3
57	310-290	\$0.65	NUT, nyloc		2
58	365-730	\$0.20	WASHER, locking		3
59	324-155	\$0.35	WASHER, plain		2
60	444-280	\$0.95	BUSH, rubber		4
61		NA	SPACER		2
62		NA	DISTANCE PIECE		2
63		NA	SPACER		1



## Muffler & Tailpipe Sealer

A "must have" to make a positive seal on exhaust pipe slip-joints, this sealer is also useful for temporary exhaust system leak repair. **221-545 \$2.95**

# H Type Carburetors BN1, BN2, early BN4



**Carburetor sets** are new production genuine S.U. carburetors produced in the U.K. from a combination of new and original tooling. There's nothing like a brand new set of carburetors to improve the way your car looks and runs. After decades of abuse, carbs simply cannot be rebuilt to look or perform as well as new ones.

**"Master Rebuild Kits"** are produced exclusively by S.U., and contain only genuine S.U. components. These kits include all parts which are normally replaced during a rebuild, and then some, but do not include metering needles. Comprehensive well-illustrated rebuild and tuning instructions are included with each kit.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	370-688	\$1,169.95	<b>CARBURETOR SET</b>	BN1, BN2 (H4, AUC718)	1
	370-738	\$1,219.95	<b>CARBURETOR SET</b>	100M (H6, AUC739)	1
	370-698	NA	<b>CARBURETOR SET</b>	BN4 (H4, AUC815)	1
2	220-225	\$8.95	DASHPOT OIL, 125 ml.		A/R
	375-518†	\$149.95	MASTER REBUILD KIT, for two carbs BN1, BN2, BN4		1
	375-528†	\$149.95	MASTER REBUILD KIT, for two carbs 100-M		1
	375-268*	\$135.95	REBUILD KIT, for two carbs BN1, BN2, BN4		1
	370-538*	NA	REBUILD KIT, for two carbs 100-M		1
	698-0001*	\$10.50	GASKET KIT, for one carb	BN1, BN2, BN4	2
	698-0101*	\$8.30	GASKET KIT, for one carb	100-M	2
†*Note: Master Rebuild Kits include items marked †. Rebuild Kits include items marked *.					
3	375-048	\$6.60	PIN & SPRING ASSEMBLY		2
4	371-100	NA	UNION, vacuum advance, rear carburetter		1
5	370-720	NA	CHAMBER & PISTON ASSEMBLY	BN1, BN2, BN4	2
	378-290	NA	CHAMBER & PISTON ASSEMBLY	100M	2
6	370-880	\$6.20	SCREW, needle locking		2
7	370-745	\$27.95	CAP & DAMPER ASSEMBLY, brass		2
	370-740	\$20.95	CAP & DAMPER ASSEMBLY, plastic replacement type		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
8	370-650†*	\$0.95	WASHER, fiber		2
9	021-081	\$4.75	SPRING, piston return, yellow	BN1, BN2	2
	370-520	\$4.95	SPRING, piston return, red	100M, BN4	2
10	370-360	\$1.20	THRUST WASHER	BN4	2
11	370-290	\$0.90	SCREW, chamber to body		6
12	324-110	\$0.10	WASHER, shakeproof		6
13	370-760†*	\$11.95	JET	BN1, BN2, BN4	2
	378-350†*	\$10.95	JET	100M	2
15	370-395	\$32.90	JET BEARING KIT, (includes ill. nos.16 to 27 for one carb.)		2
16	370-240	\$3.80	NUT, adjusting		2
17	370-210	\$1.05	SPRING, adjusting nut		2
18	370-400	\$7.80	NUT, gland sealing		2
19	370-220	\$3.45	RING, sealing (aluminum)		2
20	295-000†*	\$1.85	RING, sealing (cork)		2
21	370-410†*	\$0.95	WASHER, bottom bearing (copper)		2
22	370-390	\$8.35	BEARING, bottom		2

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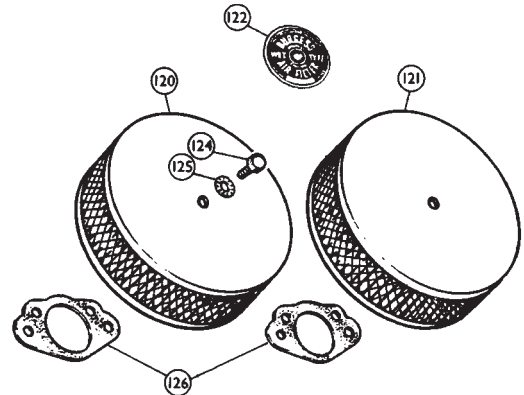
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# H Type Carburetors BN1, BN2, early BN4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
23	295-200†*	\$0.95	WASHER, gland (cork)		4
	365-420	\$0.75	"O" RING (replacement for #23)		4
24	370-230†*	\$1.20	WASHER, gland (brass)		4
25	370-070	\$3.65	SPRING, gland		2
26	370-380	\$13.30	BEARING, top		2
27	370-250†*	\$0.95	WASHER, top bearing (copper)		2
28	386-400	\$2.95	WRENCH, jet adjusting		1
30	374-300	\$11.95	NEEDLE, jet, rich (QA)	} BN1, BN2	2
	021-075	\$10.70	NEEDLE, jet, std. (QW)		2
	374-310	\$11.95	NEEDLE, jet, lean (AT)		2
	021-077	\$11.95	NEEDLE, jet, rich (OA6)	} 100M	2
	021-076	\$11.95	NEEDLE, jet, std. (OA7)		2
	374-320	\$18.50	NEEDLE, jet, lean (OA8)		2
	374-160	\$18.50	NEEDLE, jet, rich (4)	} BN4	2
	854-166	NA	NEEDLE, jet, std. (AJ)		2
	374-330	\$11.95	NEEDLE, jet, lean (M1)		2
31	370-445	\$25.65	LEVER, jet, front carburetor		1
32	370-455	NA	LEVER, jet, rear carburetor	BN1, BN2, 100M	1
		NA	LEVER, jet, rear carburetor	BN4	1
33	370-550	\$3.55	SPRING, jet lever return		2
34	370-630	\$14.40	LINK, jet lever	BN1, BN2, 100M	2
	370-630	\$14.40	LINK, jet lever, front	} BN4	1
	370-980	\$11.95	LINK, jet lever, rear		1
35	325-110†	\$1.80	PIN, link to body		2
37	325-115†	NA	PIN, link to lever (use #35 with #47)		2
38	378-270†	\$0.85	WASHER, starlock	BN1, BN2, 100M	2
39	325-110†	\$1.80	PIN, link to lever	BN4	2
41	325-120†	\$1.95	PIN, lever to jet	BN1, BN2, 100M	2
	325-110†	\$1.80	PIN, lever to jet	BN4	2
44	370-580	\$8.95	LINK, tension	BN1, BN2, BN4	1
	371-080	\$6.25	LINK, tension	100M	1
45	371-090	\$8.35	PIN, swivel	BN1, BN2, 100M	1
		NA	PIN, swivel	BN4	1
46	378-265†	\$0.65	WASHER, starlock	BN1, BN2, 100M	3
47	325-410†	\$0.10	SPLIT PIN		A/R
48	370-570	\$61.70	CAM PLATE		1
49	370-450	\$6.35	BOLT, pivot		1
50	370-460	\$1.10	WASHER, thackery		1
51	370-640	\$2.00	WASHER, aluminum	BN4	1
52	376-030†	\$16.95	SHAFT, throttle, std.	} BN1, BN2, BN4	2
	376-040	\$16.95	SHAFT, throttle, oversize		2
	372-500†	\$16.95	SHAFT, throttle, std.	} 100M	2
	372-510	\$16.95	SHAFT, throttle, oversize		2
54	372-545†	\$3.25	BUSH, throttle shaft		4
55	370-560	\$24.95	LEVER, throttle stop, front carburetor		1
56		NA	LEVER, throttle stop, rear carburetor	100M, BN4	1
57	370-340	\$1.85	SCREW, stop adjusting	BN1, BN2, BN4	2
58	370-330	\$0.90	SPRING		1/2
59	372-830	\$1.60	SCREW, stop adjusting	BN1, BN2, 100M	1
	370-340	\$1.85	SCREW, stop adjusting	BN4	1
60	370-330	\$0.90	SPRING		1
61	370-190†	\$1.45	PIN, tapered		1/2
64	370-370†	\$14.95	DISC, throttle	BN1, BN2, BN4	2
	378-220†	\$16.40	DISC, throttle	100M	2
65	370-090	\$0.65	SCREW		4
66		NA	LEVER, throttle		1
67	372-170	\$0.75	BOLT, lever		1
68	324-110	\$0.10	WASHER, locking		1
69	311-030	\$0.40	NUT		1
70	370-590	\$13.30	PLATE, return spring anchor		2
71	370-610	\$5.65	SPRING, return		2
72	370-600	\$14.40	CLIP, for return spring		2
73	365-610	\$1.25	BOLT, for clip		6
74	365-620	\$0.35	WASHER, plain		6
75	365-630	\$0.55	NUT		6
76	370-480	\$109.95	CHAMBER, float	BN1, BN2, 100M	2
	378-040	\$140.95	CHAMBER, float	BN4	2
77	370-120	\$8.00	BOLT, chamber to body		2
78	370-700†*	\$1.35	WASHER KIT, 2 fiber and 1 steel		2
79	370-260†*	\$1.05	WASHER, fiber		2

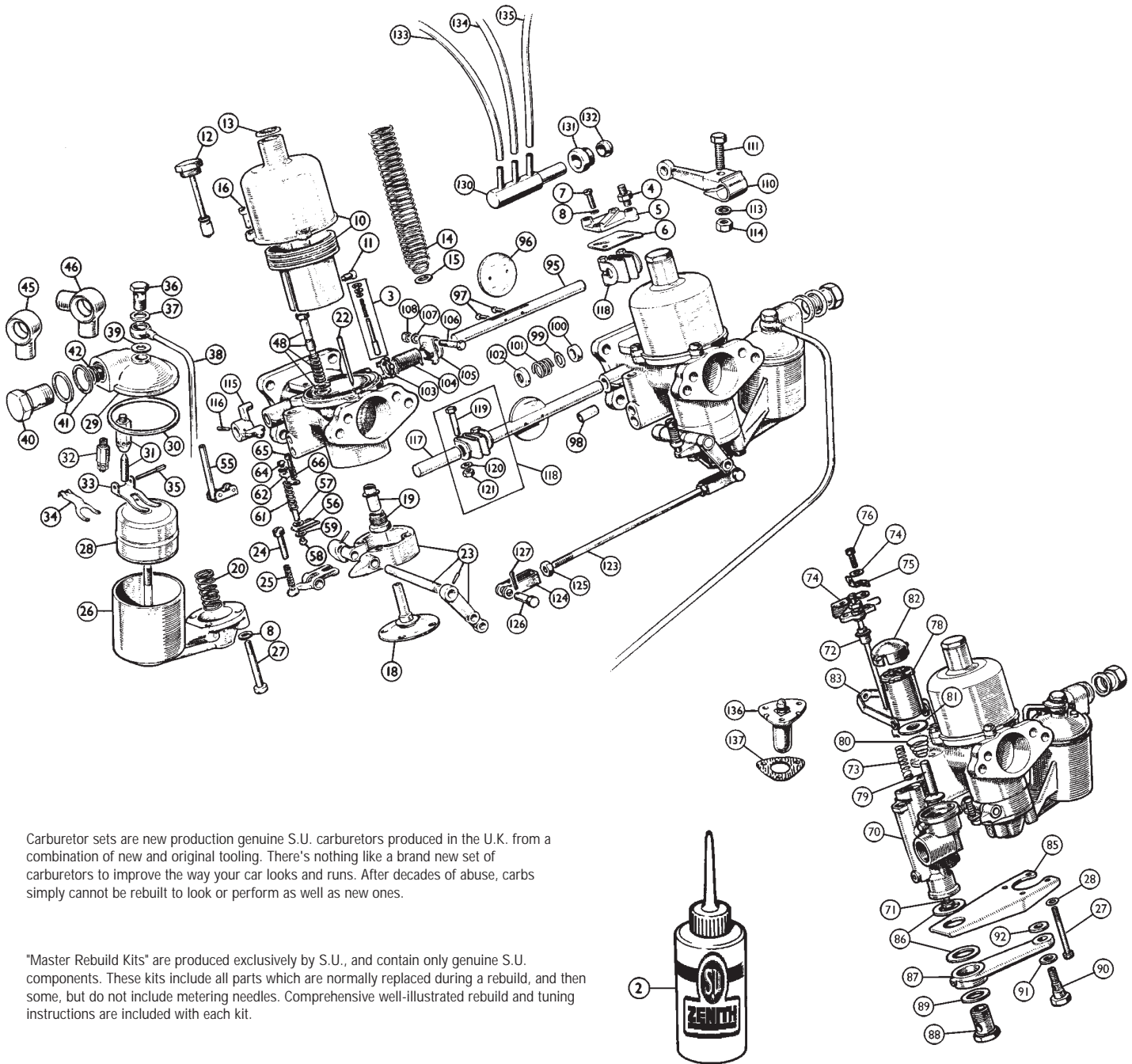
No.	Part No.	Price (each)	Description	Application	Qty. Req.
80	370-010	\$19.95	FLOAT		2
81	375-068§	\$102.90	LID, float chamber, front & rear	BN1, BN2, 100M	2
	375-058§	\$102.90	LID, float chamber, front	} BN4	1
	375-068§	\$102.90	LID, float chamber, rear		1
§Note: only replacement levers 371-030 can be used with these lids.					
83	294-900†*	\$0.95	GASKET, float chamber lid		2
84	371-060	\$13.30	NEEDLE & SEAT ASS'Y., brass tip		2
	373-626†*	\$9.40	NEEDLE & SEAT ASS'Y., "Viton" tip		2
85	386-390	\$7.65	GROSE-JET, superior replacement for needle & seat		2
86	370-170*	\$6.95	LEVER, hinged	for original lids	2
87	371-030	\$3.80	LEVER, hinged	for replacement lids	2
88	370-060†	\$0.95	PIN		2
90	378-030	\$5.15	CAP NUT	BN1, BN2, BN4	2
	370-150	\$4.95	CAP NUT	100M	2
91	378-060	\$1.95	COVER CAP	BN1, BN2, BN4	2
92	370-130†*	\$0.80	WASHER, aluminum		2
93	370-160†*	\$0.75	WASHER, fiber	100M	4
94	370-350	\$5.65	BOLT, banjo		2
95	370-650†*	\$0.95	WASHER, fiber		4
96	370-270	\$4.95	FILTER		2
97	451-250	\$15.95	VENT & DRAIN PIPE	100M	2
98		NA	BANJO UNION, double, front	BN1, BN2	1
99		NA	BANJO UNION, double, front	BN4	1
100	378-120	\$16.95	BANJO UNION, single, rear		1
102	371-380	NA	ROD, throttle connecting	BN1, BN2	1
	370-845	\$5.55	ROD, throttle connecting	100M	1
		NA	ROD, throttle connecting	BN4	1
104	370-517	\$20.50	COUPLING ASSEMBLY		2
110	294-500*	\$0.95	GASKET, manifold to carburetor	BN1 to C.E.139915	2
	294-500*	\$0.95	GASKET, manifold to carburetor	} BN1 from C.E.139915, BN2	4
	696-010*	\$0.95	GASKET, manifold to carburetor		100M
	294-700*	\$0.95	GASKET, manifold to carburetor	BN4	2
111	372-030	\$5.25	DISTANCE PIECE	BN1, BN2	2
112		NA	DISTANCE PIECE, aluminum	BN4	2
113	386-385	\$139.95	REAMER, throttle shaft bush		1

†\*Note: Master Rebuild Kits include items marked †.  
Rebuild Kits include items marked \*.



120	372-095	\$104.95	AIR CLEANER, front	} BN1, BN2, BN4	1
121	372-085	\$103.95	AIR CLEANER, rear		1
	372-040	\$18.95	FILTER ELEMENT		2
122	372-195	\$4.80	I.D. PLATE, Burgess, air cleaners		2
124		NA	BOLT	BN1, BN2	4
	322-540	\$0.75	BOLT	BN4	4
125	365-720	\$0.30	WASHER, plain		4
126	294-800*	\$0.90	GASKET, air cleaner to carb	BN1, BN2, BN4	2
	696-020*	\$0.95	GASKET, air cleaner to carb	100M	2

# Twin HD6 Carburetors late BN4 to BN7/BT7



Carburetor sets are new production genuine S.U. carburetors produced in the U.K. from a combination of new and original tooling. There's nothing like a brand new set of carburetors to improve the way your car looks and runs. After decades of abuse, carbs simply cannot be rebuilt to look or perform as well as new ones.

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No.	Part No.	Price (each)	Description	Application	Qty. Req.
	370-618	\$1,569.95	<b>CARBURETOR SET</b>	BN4, BN6 (AUC866)	1
	370-628	\$1,569.95	<b>CARBURETOR SET</b>	BN7 & BT7 (AUC914)	1
	370-638	\$1,569.95	<b>CARBURETOR SET</b>	BN7 & BT7 (AUC935)	1
	370-648	\$1,569.95	<b>CARBURETOR SET</b>	BN7 & BT7 (AUC963)	1
2	220-225	\$8.95	DASHPOT OIL, 125 ml.		A/R
	375-588†	\$199.95	MASTER REBUILD KIT, for two carbs		1
	375-288*	\$149.95	REBUILD KIT, for two carbs.		1
	698-078†*	\$10.15	GASKET KIT, for one carb.		2
3	373-000	\$5.90	PIN & SPRING ASSEMBLY		2
4	378-240	\$7.95	UNION, vacuum advance, rear carburetor		1
5		NA	ADAPTOR, for union		1
6	378-140†*	\$0.95	GASKET, for adaptor		1
			†*Note: Master Rebuild Kits include items marked †. Rebuild Kits include items marked *.		
7	370-290	\$0.90	SCREW, for adaptor		2
8	324-110	\$0.10	WASHER, shakeproof		A/R
10		NA	CHAMBER & PISTON ASSEMBLY	BN4, BN6, BN7 & BT7 to 29D-H2863	2
	371-600	\$395.95	CHAMBER & PISTON ASSEMBLY	BN7 & BT7 29D-H2864 to 29D-H26212	2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
11	370-180	\$1.80	SCREW, needle locking		2
12	370-745	\$27.95	CAP & DAMPER ASSEMBLY, brass	BN4, BN6, BN7 & BT7 to (e) 29D-H2863	2
	370-740	\$20.95	CAP & DAMPER ASSEMBLY, plastic		2
	370-860	\$30.95	CAP & DAMPER ASSEMBLY, brass	BN7 & BT7 from (e) 29D-H2864	2
	378-300	\$15.95	CAP & DAMPER ASSEMBLY, plastic		2
13	370-650†*	\$0.95	WASHER, fiber		2
14	021-081	\$4.75	SPRING, piston return, yellow	BN4, BN6	2
	021-094	\$7.15	SPRING, piston return, green	BN7, BT7	2
15	370-360	\$1.20	THRUST WASHER		2
16	370-290	\$0.90	SCREW, chamber to body		6
18	378-320†*	\$19.95	JET ASSEMBLY, 0.100		2
19	031-998	\$10.40	JET BEARING KIT		2
20	031-994	\$1.05	SPRING, jet return		2
22	021-084	\$12.95	NEEDLE, jet, rich (RD)		2
	854-177*	\$12.95	NEEDLE, jet, std. (CV)		2



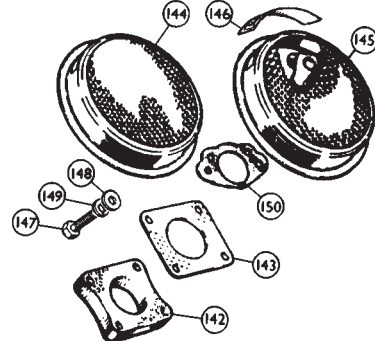
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# Twin HD6 Carburetors late BN4 to BN7/BT7

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	021-085	\$13.95	NEEDLE, jet, lean (SQ)		2
23	NA		HOUSING ASSEMBLY, jet, front	} BN4, BN6, BN7 & BT7 AUC914	1
	NA		HOUSING ASSEMBLY, jet, rear		1
	NA		HOUSING ASSEMBLY, jet, front	} BN7 & BT7 AUC963	1
	NA		HOUSING ASSEMBLY, jet, rear		1
	373-080	NA	HOUSING ASSEMBLY, jet	BN7 & BT7 AUC935	2
24	372-830	\$1.60	SCREW, jet adjusting		2
25	370-330	\$0.90	SPRING		2
26	373-110	\$203.95	CHAMBER, float, front		1
	373-120	\$182.95	CHAMBER, float, rear	} BN4, BN6, BN7 & BT7 AUC914 & AUC963	1
	373-130	NA	CHAMBER, float, rear	BN7 & BT7 AUC935	1
27	373-330	\$3.80	BOLT, chamber to body		8
28	370-010	\$19.95	FLOAT		2
29	375-058	\$102.90	LID, float chamber, front		1
	375-068	\$102.90	LID, float chamber, rear		1
30	294-900†*	\$0.95	GASKET, float chamber lid		2
31	371-060	\$13.30	NEEDLE & SEAT ASS'Y., brass tip		2
	373-626†*	\$9.40	NEEDLE & SEAT ASS'Y., "Viton" tip		2
32	386-390	\$7.65	GROSE-JET, superior replacement		2
33	370-170	\$6.95	LEVER, hinged	for original lids	2
34	371-030	\$3.80	LEVER, hinged	for replacement lids	2
35	370-060†	\$0.95	PIN		2
36	370-150	\$4.95	CAP NUT		2
37	370-130†*	\$0.80	WASHER, aluminum		2
38	451-250	\$15.95	BANJO VENT & DRAIN PIPE	cut pipe to fit	2
39	370-160†*	\$0.75	WASHER, fiber		2
40	370-350	\$5.65	BOLT, banjo		2
41	370-650†*	\$0.95	WASHER, fiber		4
42	370-270	\$4.95	FILTER		2
45	370-125	\$30.95	BANJO UNION, rear, single	BN4, BN6, BN7, BT7	1
46	NA		BANJO UNION, front, double	BN4 to C.E.48862	1
	NA		BANJO UNION, front, double	} BN4 from C.E.48863, BN6, BN7, BT7	1
48	373-050	\$26.70	SLOW RUNNING VALVE KIT		2
	031-996	NA	SCREW, slow running		2
	031-997	\$1.60	SPRING		2
	373-060†*	\$1.20	WASHER, cupped		2
	378-150†*	\$0.90	WASHER, rubber		2
55	NA		CAM SHOE & ROD ASSEMBLY	BN7 & BT7 AUC963	2
56	NA		SHOE, for cam	} BN4, BN6, BN7 & BT7 AUC914	2
57	NA		ROD, for shoe		2
58	NA		SCREW, rod to shoe		2
59	NA		WASHER, locking	BN4, BN6	2
61	373-140	NA	SPRING, for rod	} AUC914 & AUC963	2
62	NA		PLATE, top		2
64	NA		SCREW, plate retaining		2
65	370-340	\$1.85	SCREW, stop adjusting		2
66	370-330	\$0.90	SPRING		2
70	NA		BODY, thermo carb	} BN7 & BT7 29D-H2864 to 29D-H6394	1
71	373-150	NA	JET, accelerator		1
72	373-160	\$83.35	NEEDLE ASSEMBLY		1
73	373-170	\$2.40	SPRING, blue, for needle		1
74	NA		SHIELD, dust		1
75	NA		FINGER, spring		1
76	NA		SCREW, fixing		2
78	378-340	\$164.95	SOLENOID ASSEMBLY		1
79	NA		PLUNGER & VALVE ASSEMBLY		1
80	NA		SPRING, conical valve		1
81	NA		PLATE, spring locating		1
82	NA		END CAP, moulded		1
83	NA		STRAP, securing		1
84	NA		SCREW, clamping		1
85	NA		BRACKET, thermo body		1
86	370-165	\$1.05	WASHER, fiber		2
87	373-180	\$72.95	CASTING, pipe		1
88	370-350	\$5.65	BOLT, pipe casting to thermo body	1	
89	370-650†*	\$0.95	WASHER, fiber	1	
90	372-560	\$5.70	BOLT, pipe casting to float chamber	1	

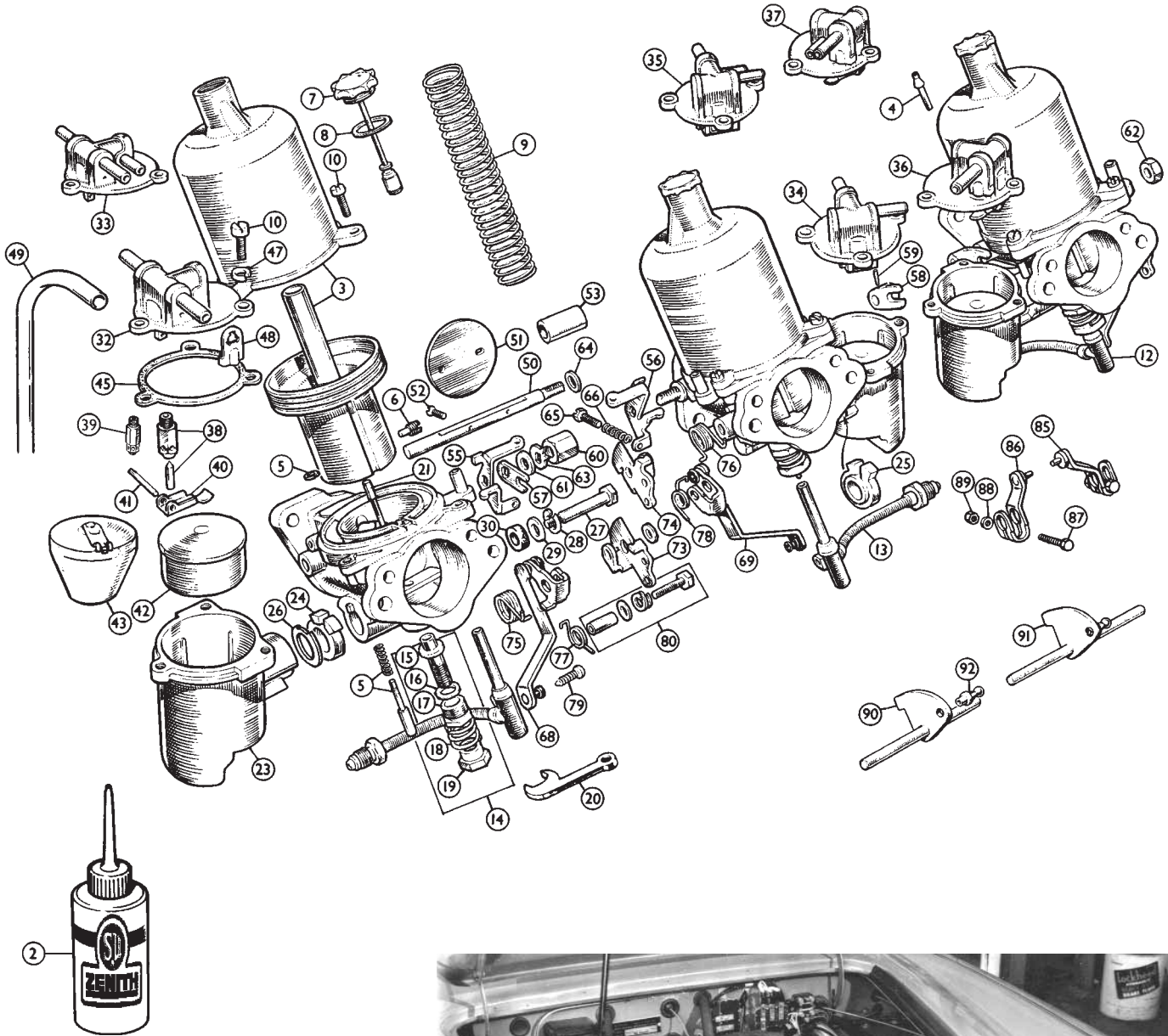
No.	Part No.	Price (each)	Description	Application	Qty. Req.
91	370-130†*	\$0.80	WASHER, aluminum	} BN7 & BT7 29D-H2864 to 29D-H6394	1
92	†*	NA	WASHER, fiber		1
95	372-500†	\$16.95	SHAFT, throttle, std.		2
	372-510	\$16.95	SHAFT, throttle, oversize		2
96	378-220†	\$16.40	DISC, throttle		2
97	370-090†	\$0.65	SCREW		4
98	372-545†	\$3.25	BUSH, throttle shaft		4
	373-010	\$8.30	SUNDRIES KIT, throttle shaft	(for 1 carb.)	2
99	NA		WASHER		4
100	†*	NA	WASHER, cork		4
101	NA		SPRING		4
102	NA		CAP		4
103	NA		PLATE, return spring, anchor		2
104	370-610	\$5.65	SPRING, return		2
105	370-600	\$14.40	CLIP		2
106	365-610	\$1.25	BOLT		2
107	365-620	\$0.35	WASHER, plain		2
108	365-630	\$0.55	NUT		2
110	NA		LEVER, throttle, rear carb.	} BN4, BN6, BN7 & BT7 to 29D-H2863	1
	NA		LEVER, throttle, rear carb.	} BN7 & BT7 29D-H2864 to 29D-H26212	1
111	372-170	\$0.75	BOLT		1
113	373-210	\$0.55	WASHER, plain		1
114	311-030	\$0.40	NUT		1
115	NA		STOP, throttle	} BN4, BN6, BN7 & BT7 AUC914 & AUC963	2
	NA		STOP, throttle, rear carb.	BN7 & BT7 AUC935	1
116	370-190†	\$1.45	PIN, tapered		A/R
117	NA		ROD, throttle connecting		1
118	370-517	\$20.50	COUPLING ASSEMBLY		2
119	365-610	\$1.25	BOLT		4
120	365-620	\$0.35	WASHER, plain		4
121	365-630	\$0.55	NUT		4
123	373-220	\$26.65	ROD, connecting jet levers		1
124	371-290	\$9.50	FORK	} BN4, BN6, BN7 & BT7 AUC914 & AUC963	2
125	311-030	\$0.40	NUT		2
126	325-120	\$1.95	PIN		2
127	325-410	\$0.10	SPLIT PIN		2
130	NA		ADAPTOR, 3 way	} BN7 & BT7 AUC935	1
131	NA		NUT, adaptor		1
132	NA		OLIVE		1
133	NA		PIPE, adaptor to manifold, front		1
134	NA		PIPE, adaptor to manifold, center		1
135	NA		PIPE, adaptor to manifold, rear		1
136	378-410	\$135.95	SWITCH, thermal		1
137	031-991	\$2.60	GASKET	1	

†\*Note: Master Rebuild Kits include items marked †.  
Rebuild Kits include items marked \*.



142	696-000	\$4.35	INSULATING BLOCK		2
143	696-010†*	\$0.95	GASKET, heat shield to carburetter		2
144	806-016	\$39.95	AIR CLEANER, front		1
145	806-002	\$39.95	AIR CLEANER, rear		1
146	215-690	\$2.95	DECAL, air cleaners	Coopers	2
147	322-540	\$0.75	BOLT		4
148	365-720	\$0.30	WASHER, plain		4
149	365-730	\$0.20	WASHER, locking		4
150	696-020†*	\$0.95	GASKET, air cleaner to carb.		2

# Triple HS4 Type Carburetors BN7/BT7



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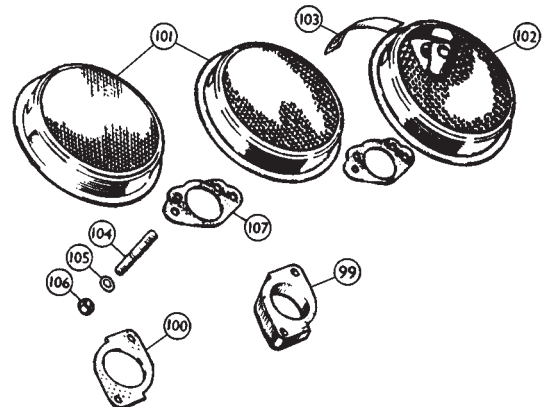


Rare factory publicity photo of tri-carb installation, marked "Confidential until Sept.20".

# Triple HS4 Type Carburetors BN7/BT7

No.	Part No.	Price (each)	Description	Application	Qty. Req.
2	370-658	\$919.95	<b>CARBURETOR SET</b>	(AUD18)	1
	220-225	\$8.95	DASHPOT OIL, 125 ml.		A/R
	375-568†	\$209.95	MASTER REBUILD KIT, for 3 carbs		1
	375-308*	\$169.95	REBUILD KIT, for three carbs.		1
3	698-058	\$11.95	GASKET KIT, for one carb.		3
		NA	CHAMBER & PISTON ASSEMBLY		3
		NA	TUBE, vacuum advance		1
5	375-048	\$6.60	PIN & SPRING ASSEMBLY		3
6	370-180	\$1.80	SCREW, needle locking		3
7	370-750	\$16.95	CAP & DAMPER ASSEMBLY, plastic		3
8	370-650†*	\$0.95	WASHER, fiber		3
9	370-520	\$4.95	SPRING, piston return, red		3
10	370-290	\$0.90	SCREW		18
12	372-640†*	\$24.95	JET ASSEMBLY, red sleeve, front & rear carbs.		2
13	372-650†*	\$24.95	JET ASSEMBLY, blue sleeve, center carb.		1
14	372-265	\$32.90	JET BEARING ASSEMBLY, ( includes one ea. ill. nos. 15 to 19)		3
15		NA	BEARING, for jet		3
16	372-270†*	\$1.30	WASHER, brass		3
17	371-650	\$6.75	SCREW, jet locking		3
18	370-210	\$1.05	SPRING, jet return		3
19	372-280	\$2.30	SCREW, jet adjusting		3
20	386-400	\$2.95	WRENCH, jet adjusting, 5/16" W	original carbs	1
21	386-401	\$8.15	WRENCH, jet adjusting, 17mm	new replacement carbs	1
	374-050	\$14.95	NEEDLE, jet, rich (DK)		3
	854-183*	\$18.50	NEEDLE, jet, std. (DJ)		3
	374-340	\$18.50	NEEDLE, jet, lean (DH)		3
23	371-730	\$69.95	CHAMBER, float		3
24	372-660	\$3.80	ADAPTOR, front & rear carbs.	to 29E-H928	2
	372-670	\$3.80	ADAPTOR, front & rear carbs.	from 29E-H929	2
	372-690	\$3.95	ADAPTOR, center carb.	to 29E-H928	1
26	372-680	\$8.35	ADAPTOR, center carb.	} from 29E-H929	1
	372-290	\$1.60	WASHER, adaptor		3
27	372-760	\$2.60	BOLT, chamber to body		3
28	365-730	\$0.20	WASHER, locking	to 29E-H928	3
29	372-770	\$0.65	WASHER, plain		3
30	378-070*	\$1.65	WASHER, rubber	from 29E-H929	3
32	372-700	\$57.55	LID & FLOAT ASS'Y, front	to 29E-H1091	1
33	372-710	NA	LID & FLOAT ASS'Y, front	from 29E-H1092	1
34	372-730	\$39.95	LID & FLOAT ASS'Y, center	to 29E-H1091	1
35		NA	LID & FLOAT ASS'Y, center	from 29E-H1092	1
36	372-740	NA	LID & FLOAT ASS'Y, rear	to 29E-H1091	1
37	378-420	\$52.45	LID & FLOAT ASS'Y, rear	from 29E-H1092	1
38	373-625	\$14.35	NEEDLE & SEAT ASS'Y., brass tip		3
	373-626†*	\$9.40	NEEDLE & SEAT ASS'Y., "Viton" tip		2
39	386-390	\$7.65	GROSE-JET, superior replacement		3
40		NA	LEVER, hinged	to 29E-H2994	3
41	370-060	\$0.95	PIN		3
42	378-380	\$12.95	FLOAT, brass	to 29E-H2994	3
43	378-470	\$14.35	FLOAT, plastic		3
45	378-360†*	\$0.85	GASKET, float chamber lid		3
47	324-010	\$0.15	WASHER, locking		9
48		NA	PLATE, baffle, for lid		3
49		NA	OVERFLOW PIPE, front carb.	} from 29E-H1092	1
		NA	OVERFLOW PIPE, center & rear carbs.		2
50	372-540†	\$16.95	SHAFT, throttle, std.		3
	372-550	\$16.95	SHAFT, throttle, oversize		3
51	370-370†	\$14.95	DISC, throttle		3
52	370-090†	\$0.65	SCREW		6
53	372-545†	\$3.25	BUSH, throttle shaft		6
55	372-780	NA	LEVER, throttle return, front & rear carbs.		2
56		NA	LEVER, throttle return, center carb.		1
57	372-840	\$10.15	LEVER, lost motion, front carb.		1
58	372-850	\$8.90	LEVER, lost motion, center & rear carbs.		2
59	370-190	\$1.45	PIN, tapered		2
60	310-970	\$2.95	NUT, for lever, front & center carbs.		2
61	324-990	\$0.55	WASHER, plain		2
62	365-630	\$0.55	NUT, for lever, rear carb.		1
63	373-695	\$0.65	WASHER, tab		3
64	372-820	\$0.85	WASHER, brass		3
65	372-830	\$1.60	SCREW, throttle stop		6
66	370-330	\$0.90	SPRING		6

No.	Part No.	Price (each)	Description	Application	Qty. Req.
68	372-865	\$14.40	PICK-UP LEVER & LINK ASSEMBLY, front & rear carbs., (replacement)		2
69	372-885	\$14.40	PICK-UP LEVER & LINK ASSEMBLY, center carb., (replacement)		1
	378-265	\$0.65	WASHER, starlock		3
73	372-900	NA	LEVER, cam, front & rear carbs.		2
74	373-400	\$11.25	LEVER, cam, center carb.		1
75	372-910	\$2.30	SPRING, for pick-up lever, front & rear carbs.		2
76	372-920	\$7.15	SPRING, for pick-up lever, center carb.		1
77	372-930	\$3.20	SPRING, for cam lever, front & rear carbs.		2
78	372-940	\$2.20	SPRING, for cam lever, center carb.		1
79	372-950	\$0.55	SCREW, self-tapping		3
80	373-410	\$10.75	PIVOT BOLT ASSEMBLY		3
85	371-850	\$4.50	LEVER, lost motion pick-up, front & rear carbs.		2
86	371-860	\$4.50	LEVER, lost motion pick-up, center carb.		1
87	372-170	\$0.75	BOLT		3
88	373-210	\$0.55	WASHER, plain		3
89	311-030	\$0.40	NUT		3
90		NA	SHAFT, carb. coupling, front		1
91		NA	SHAFT, carb. coupling, rear		1



92		NA	BALL END		2
99	696-050	NA	INSULATING BLOCK	from 29E-H929	3
100	294-710†*	\$0.95	GASKET, carb. mounting	to 29E-H928	3
	294-710	\$0.95	GASKET, carb. mounting	from 29E-H929	6
101	372-090	\$38.95	AIR CLEANER, front & center		2
102	372-080	\$38.95	AIR CLEANER, rear		1
103	215-690	\$2.95	DECAL, air cleaners	Coopers	3
104	328-654	\$1.95	STUD, air cleaner to carb.		6
105	365-720	\$0.30	WASHER, plain		6
106	310-140	\$0.30	NUT		6
107	294-800†*	\$0.90	GASKET, air cleaner to carb.		3

†\*Note: Master Rebuild Kits include items marked †.  
Rebuild Kits include items marked \*.

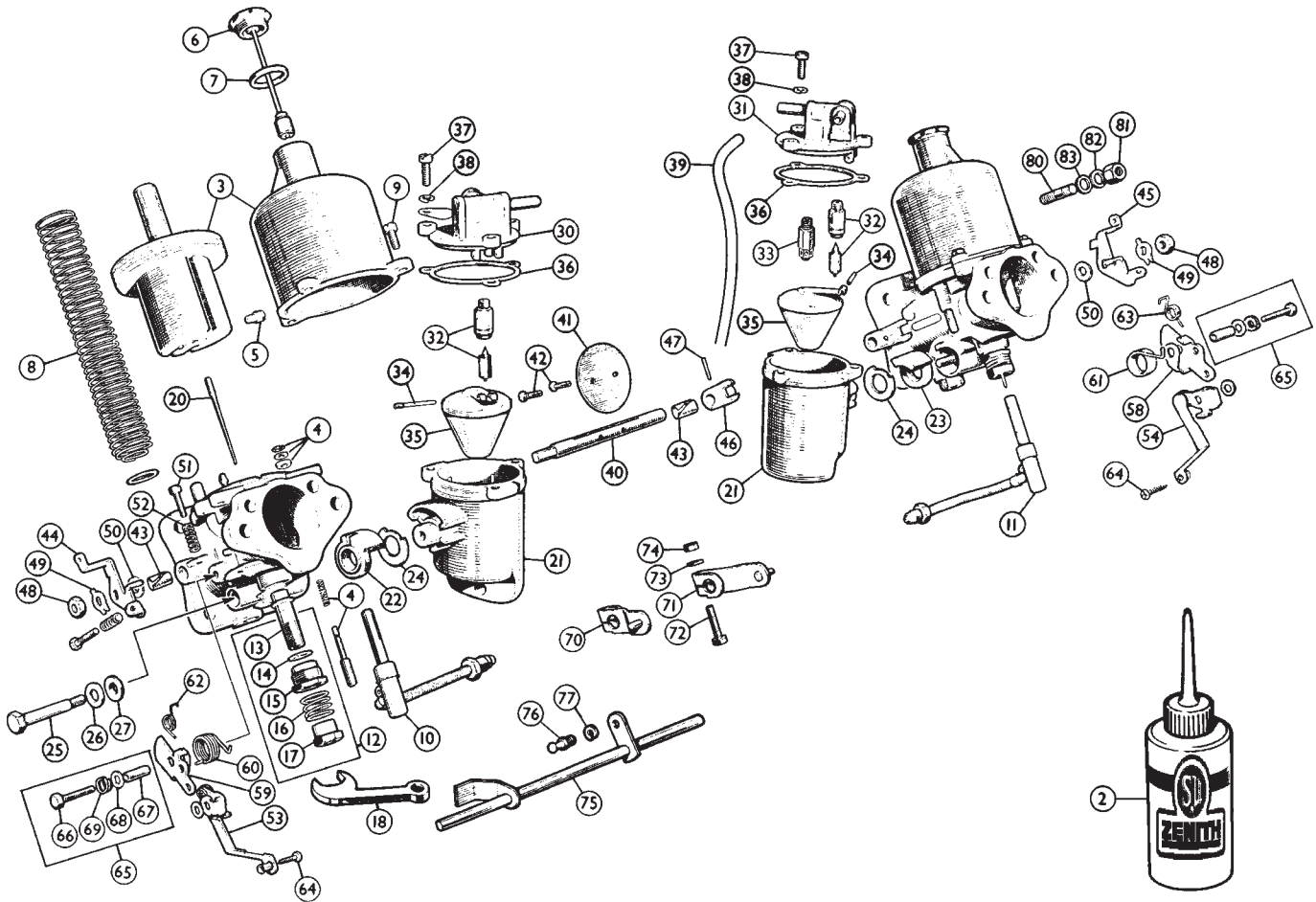


## Carburetor Synchronizer

Indispensible aid to the proper balancing of multiple carburetors. Simple to use, easy to pack, it sure beats the old-fashioned and less than accurate method of "listening to the hiss" through a length of rubber tube!

**386-200 \$32.95**

# HS6 Type Carburetors BJ7



**Carburetor sets** are new production genuine S.U. carburetors produced in the U.K. from a combination of new and original tooling. There's nothing like a brand new set of carburetors to improve the way your car looks and runs. After decades of abuse, carbs simply cannot be rebuilt to look or perform as well as new ones.

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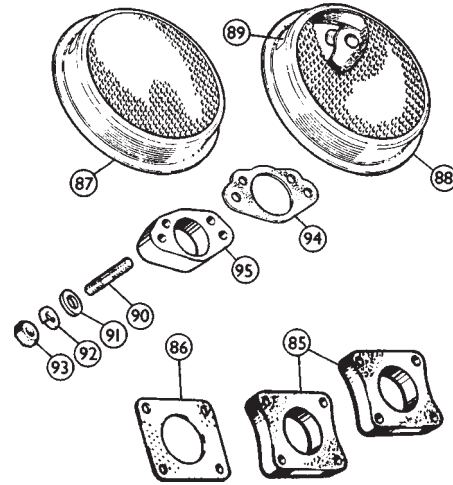
# HS6 Type Carburetors BJ7

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	370-888	\$749.95	<b>CARBURETOR SET</b>	(AUC981)	1
2	220-225	\$8.95	DASHPOT OIL, 125 ml.		A/R
	375-578	\$115.95	MASTER REBUILD KIT, for two carbs.		1
	375-318	\$75.95	REBUILD KIT, for two carbs.		1
	698-098	\$4.60	GASKET KIT, for one carb.		2
3	371-600	\$395.95	CHAMBER & PISTON ASSEMBLY		2
4	372-630	\$6.95	PIN & SPRING ASSEMBLY		2
5	370-180	\$1.80	SCREW, needle locking		2
6	370-860	\$30.95	CAP & DAMPER ASSEMBLY, brass		2
	378-300	\$15.95	CAP & DAMPER ASSEMBLY, plastic		2
7	370-650†*	\$0.95	WASHER, fiber		2
8	021-094	\$7.15	SPRING, piston return, green		2
9	370-290	\$0.90	SCREW, chamber to body		6
10	378-460†*	\$21.95	JET ASSEMBLY, front		1
11	378-450†*	\$21.95	JET ASSEMBLY, rear carb.		1
12	372-265	\$32.90	JET BEARING ASSEMBLY, (includes one ea. ill. nos. 13 to 17)		2
13	372-265	\$32.90	BEARING, for jet		2
14	372-270†*	\$1.30	WASHER, brass		2
15	371-650	\$6.75	NUT, jet locking		2
16	370-210	\$1.05	SPRING, jet adjuster		2
17	372-280	\$2.30	NUT, jet adjusting		2
18	386-400	\$2.95	WRENCH, jet adjusting, 5/16" W	original carbs	1
	386-401	\$8.15	WRENCH, jet adjusting, 17mm	new replacement carbs.	1
20	021-084	\$12.95	NEEDLE, jet, rich (RD)		2
	021-086	\$10.70	NEEDLE, jet, std. (BC)		2
	854-251	\$12.95	NEEDLE, jet, lean (TZ)		2
21	371-730	\$69.95	CHAMBER, float		2
22	372-680	\$8.35	ADAPTOR, front carb.		1
23	372-670	\$3.80	ADAPTOR, rear carb.		1
24	372-290*	\$1.60	WASHER, adaptor		2
25	372-760	\$2.60	BOLT, chamber to body		2
26	372-770*	\$0.65	WASHER, plain		2
27	378-070*	\$1.65	WASHER, rubber		2
30	372-720	NA	LID & FLOAT ASS'Y, front		1
31	378-420	\$52.45	LID & FLOAT ASS'Y, rear		1
32	371-060	\$13.30	NEEDLE & SEAT, brass tip		2
	373-626†*	\$9.40	NEEDLE & SEAT ASS'Y., "Viton" tip		2
33	386-390	\$7.65	GROSE-JET, superior replacement		2
34	370-060*	\$0.95	PIN		2
35	378-470	\$14.35	FLOAT		2

SU replacement floats with moulded bosses for the pin are the only ones available. To use these on original float lids, and obtain the correct 1/8" gap between the float and lid, shims may be used under the needle & seat assembly.

36	378-360†*	\$0.85	GASKET, float chamber lid		2
37	370-290	\$0.90	SCREW, float chamber lid		6
38	324-010	\$0.15	WASHER, locking		6
39	NA		OVERFLOW PIPE, front & rear carbs.		2
40	372-520†	\$16.95	SHAFT, throttle, std.		2
	372-530	\$16.95	SHAFT, throttle, oversize		2
41	378-220†	\$16.40	DISC, throttle		2
42	370-090†	\$0.65	SCREW		4
43	372-545†	\$3.25	BUSH, throttle shaft		4
44	372-800	\$7.30	LEVER, throttle return, front carb.		1
45	372-790	NA	LEVER, throttle return, rear carb.		1
46	372-850	\$8.90	LEVER, lost motion, front & rear carbs.		2
47	370-190	\$1.45	PIN, tapered		2
48	365-630	\$0.55	NUT, for lever, front & rear carbs.		2
49	373-695	\$0.65	WASHER, tab		2
50	372-820	\$0.85	WASHER, brass		2
51	372-830	\$1.60	SCREW, throttle stop		4
52	370-330	\$0.90	SPRING		4
53	372-870	\$11.95	PICK-UP LEVER & LINK ASSEMBLY, front carb., (original)		1
	372-865	\$14.40	PICK-UP LEVER & LINK ASSEMBLY, front carb., (replacement)		1
54	372-890	NA	PICK-UP LEVER & LINK ASSEMBLY, rear carb., (original)		1
	372-885	\$14.40	PICK-UP LEVER & LINK ASSEMBLY, rear carb., (replacement)		1
58	372-900	NA	LEVER, cam, front carb.		1
59	373-400	\$11.25	LEVER, cam, rear carb.		1
60	372-910	\$2.30	SPRING, for pick-up lever, front carb.		1
61	372-920	\$7.15	SPRING, for pick-up lever, rear carb.		1
62	372-930	\$3.20	SPRING, for cam lever, front carb.		1
63	372-940	\$2.20	SPRING, for cam lever, rear carb.		1
64	372-950	\$0.55	SCREW, self-tapping		2
65	373-410	\$10.75	PIVOT BOLT ASSEMBLY		2
70	371-860	\$4.50	LEVER, lost motion pick-up, front carb.		1
71	371-850	\$4.50	LEVER, lost motion pick-up, rear carb.		1
72	372-170	\$0.75	BOLT		2
73	373-210	\$0.55	WASHER, plain		2
74	311-030	\$0.40	NUT		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
75	NA		SHAFT, carb. coupling		1
76	NA		BALL END		1
77	365-730	\$0.20	WASHER, locking		1



85	696-060	\$17.90	INSULATING BLOCK		4
86	696-010†*	\$0.95	GASKET, carb. mounting		2
87	806-016	\$39.95	AIR CLEANER, front		1
88	806-002	\$39.95	AIR CLEANER, rear		1
89	215-690	\$2.95	DECAL, air cleaners	Coopers	A/R
90	NA		STUD, front air cleaner to carb.		2
	NA		STUD, rear air cleaner to carb.		2
91	365-720	\$0.30	WASHER, plain		4
92	365-730	\$0.20	WASHER, locking		4
93	310-140	\$0.30	NUT		4
94	696-020†*	\$0.95	GASKET, air cleaner to carb.		2
95	NA		SPACER, rear air cleaner to carb.		1

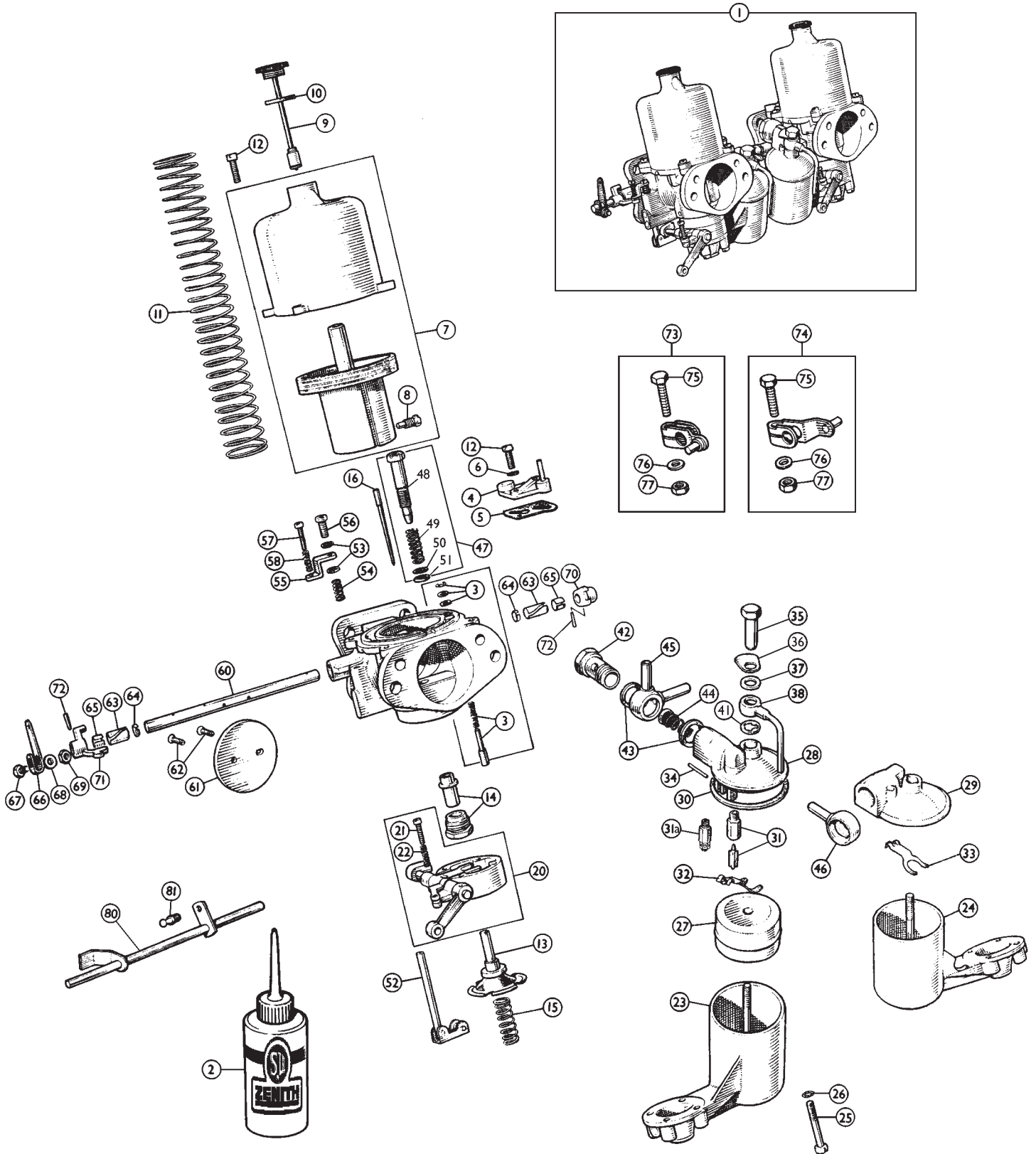
†\*Note: Master Rebuild Kits include items marked †. Rebuild Kits include items marked \*.



## Throttle Shaft Bush Reamer

This special reamer is designed to open up worn 5/16" brass throttle shaft bushings to accept our .010" oversize throttle shafts. **386-385 \$139.95**

# HD8 Type Carburetors BJ8



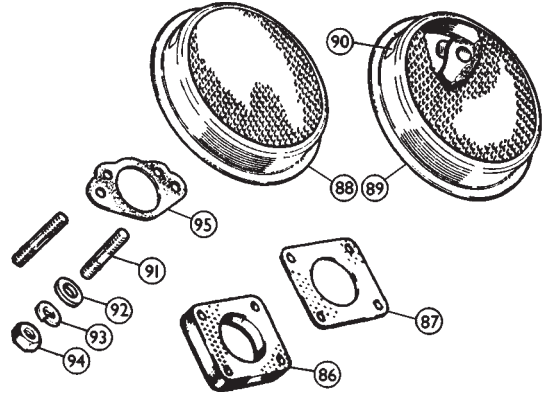
Carburetor sets are new production genuine S.U. carburetors produced in the U.K. from a combination of new and original tooling. There's nothing like a brand new set of carburetors to improve the way your car looks and runs. After decades of abuse, carbs simply cannot be rebuilt to look or perform as well as new ones.

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# HD8 Type Carburetors BJ8

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	370-898	\$1,569.95	<b>CARBURETOR SET</b>	(AUD124)	1
2	220-225	\$8.95	DASH POT OIL, 125 ml.		A/R
	375-598†	\$209.95	MASTER REBUILD KIT, for two carbs		1
	375-328*	\$135.95	REBUILD KIT, for two carbs.		1
	698-088	\$15.95	GASKET KIT, for one carb.		2
3	373-000	\$5.90	PIN & SPRING ASSEMBLY		2
4		NA	ADAPTOR, vacuum advance		1
5	378-140†*	\$0.95	GASKET, for adaptor		1
6	324-110	\$0.10	WASHER, shakeproof		2
7		NA	CHAMBER & PISTON ASSEMBLY		2
8	370-180	\$1.80	SCREW, needle locking		2
9	021-093	\$14.95	CAP & DAMPER (SU replacement - does not use washer)		2
10	370-650†*	\$0.95	WASHER, fiber	orig. dampers only	2
11	373-070	\$8.55	SPRING, piston return, red & green		2
12	370-290	\$0.90	SCREW		10
13	378-330†*	\$19.95	JET ASSEMBLY, 0.125		2
14	031-998	\$10.40	JET BEARING KIT		2
15	031-994	\$1.05	SPRING, jet return		2
16	021-089	\$17.45	NEEDLE, jet, rich (UN)		2
	021-087*	\$10.70	NEEDLE, jet, std. (UH)		2
	374-350	\$18.50	NEEDLE, jet, lean (UL)		2
20	373-090	\$366.95	HOUSING ASSEMBLY, jet		2
21	372-830	\$1.60	SCREW, jet adjusting		2
22	370-330	\$0.90	SPRING		2
23	373-120	\$182.95	CHAMBER, float, front		1
24	373-110	\$203.95	CHAMBER, float, rear		1
25	373-330	\$3.80	BOLT, chamber to body		8
26	324-110	\$0.10	WASHER, shakeproof		8
27	370-010	\$19.95	FLOAT		2
28	375-068	\$102.90	LID, float chamber, front		1
29	375-058	\$102.90	LID, float chamber, rear		1
30	294-900†*	\$0.95	GASKET, float chamber lid		2
31	371-055	\$10.75	NEEDLE & SEAT ASS'Y., "Viton" tip		2
31a	386-390	\$7.65	GROSE-JET, superior replacement		2
32	370-170	\$6.95	LEVER, hinged	for original lid	2
33	371-030	\$3.80	LEVER, hinged	for replacement lid	2
34	370-060	\$0.95	PIN		2
35	370-150	\$4.95	CAP NUT		2
36	408-495	\$9.20	TAG, carb. identification		2
37	370-130†*	\$0.80	WASHER, aluminum		2
38	451-250	\$15.95	BANJO VENT & DRAIN PIPE	cut pipe to fit	2
41	370-160†*	\$0.75	WASHER, fiber		2
42	370-350	\$5.65	BOLT, banjo		2
43	370-650†*	\$0.95	WASHER, fiber		4
44	370-270	\$4.95	FILTER		2
45	370-175	\$24.95	BANJO UNION, front, double		1
46	370-185	\$15.95	BANJO UNION, rear, single		1
47	373-050	\$26.70	SLOW RUNNING VALVE SCREW KIT		2
48		NA	SCREW, slow running		2
49	031-997	\$1.60	SPRING		2
50	373-060†*	\$1.20	WASHER, cupped		2
51	378-150†*	\$0.90	WASHER, rubber		2
52		NA	CAM SHOE & ROD ASSEMBLY		2
53	324-110	\$0.10	WASHER, shakeproof		4
54		NA	SPRING, for rod		2
55		NA	PLATE, top		2
56		NA	SCREW, plate retaining		2
57	372-830	\$1.60	SCREW, stop adjusting		2
58	370-330	\$0.90	SPRING		2
60	011-187†	\$16.95	SHAFT, throttle, std.		2
	011-188	\$16.95	SHAFT, throttle, oversize		2
61	373-190†	\$12.95	DISC, throttle		2
62	370-090†	\$0.65	SCREW		4
63	373-025†	\$1.35	BUSH, throttle shaft		4
64		NA	RING, inner		4
65		NA	RING, outer		4
66		NA	LEVER, throttle, front & rear carbs.		2
67	372-170	\$0.75	BOLT		2
68	373-210	\$0.55	WASHER, plain		2
69	311-030	\$0.40	NUT		6
70	372-850	\$8.90	LEVER, lost motion		2
71	373-200	NA	STOP, throttle		2
72	370-190†	\$1.45	PIN, tapered		4
73	371-860	\$4.50	COUPLING, with pin, front		1
74	371-850	\$4.50	COUPLING, with pin, rear		1
75	372-170	\$0.75	BOLT		4
76	373-210	\$0.55	WASHER, plain		4

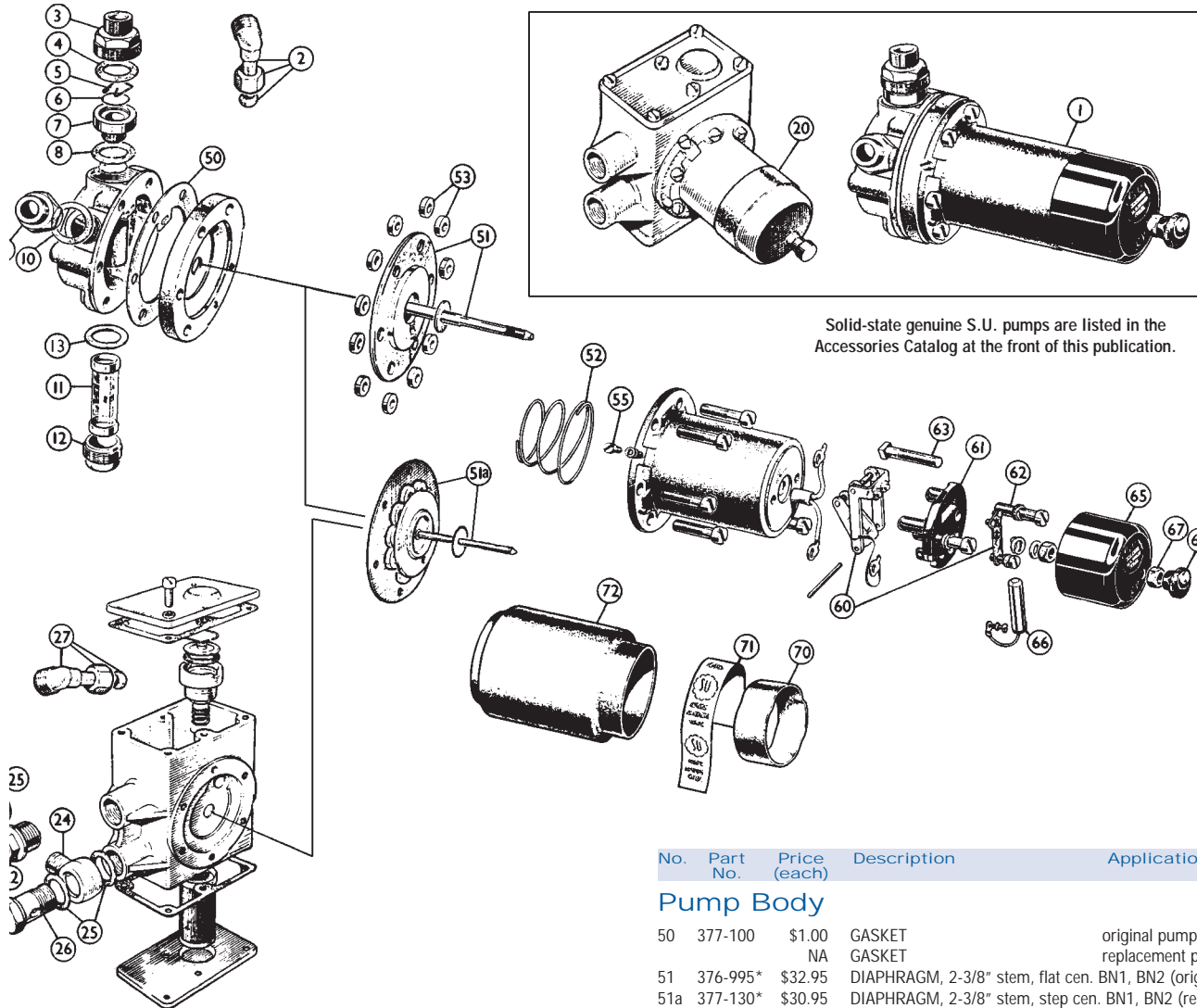
No.	Part No.	Price (each)	Description	Application	Qty. Req.
77	311-030	\$0.40	NUT		4
80	021-925	\$27.30	SHAFT ASSEMBLY, carb. coupling		1
81		NA	BALL END		1



86	696-070	\$27.95	INSULATING BLOCK, heat shield to manifold		2
87	529-120†*	\$1.50	GASKET, heat shield to carburetor		4
88	806-017	\$43.95	AIR CLEANER, front		1
89	806-005	\$43.95	AIR CLEANER, rear		1
90	215-690	\$2.95	DECAL, air cleaners	Coopers	2
91		NA	STUD		4
92	365-720	\$0.30	WASHER, plain		4
93	365-730	\$0.20	WASHER, locking		4
94	310-140	\$0.30	NUT		4
95	696-030†*	\$0.95	GASKET, air cleaner to carb.		2

†\*Note: Master Rebuild Kits include items marked †.  
Rebuild Kits include items marked \*.

# Fuel Pumps BN1 to early BJ8



Solid-state genuine S.U. pumps are listed in the Accessories Catalog at the front of this publication.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Pump Assemblies and Valve Housing:</b>					
BN1, BN2; BN4 to C.E.60412					
1	377-040	\$158.95	FUEL PUMP, positive ground*		1
	377-041	\$158.95	FUEL PUMP, negative ground*		1
			NA REPAIR KIT, fuel pump		1
2	375-038	\$9.85	ELBOW ASSEMBLY.		1
3		NA	UNION, outlet		1
4		NA	WASHER, outlet union		1
5		NA	CLIP		1
6		NA	DISC, valve		2
7		NA	VALVE CAGE, outlet	original pumps	1
		NA	VALVE CAGE, outlet	replacement pumps	1
8		NA	WASHER, valve cage		1
9		NA	UNION, inlet		1
10		NA	WASHER, inlet union		1
11	377-090	\$12.30	FILTER		1
12		NA	PLUG, filter		1
13		NA	WASHER, plug		1

## Pump Assemblies and Valve Housing:

BN4 from C.E. 60413  
BN6, BN7, BT7, BJ7; BJ8 to (c)28224

20	377-085	\$362.95	FUEL PUMP, original SU square body		1
22		NA	UNION, inlet & outlet	BN4 from C.E.60413	2
		NA	UNION, inlet & outlet	BN6, BN7, BT7 to (c)17351	2
24	378-120	\$16.95	UNION, banjo, inlet & outlet	} BT7 from (c)17352, BJ7, BJ8 to 28224	2
25	370-650	\$0.95	WASHER, union		4
26	370-350	\$5.65	BOLT, banjo union	} BT7 from (c)17352, BJ7, BJ8 to 28224	2
27	375-038	\$9.85	ELBOW ASSEMBLY		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Pump Body</b>					
50	377-100	\$1.00	GASKET	original pumps	2
		NA	GASKET	replacement pumps	1
51	376-995*	\$32.95	DIAPHRAGM, 2-3/8" stem, flat cen. BN1, BN2 (orig. pumps*)		1
51a	377-130*	\$30.95	DIAPHRAGM, 2-3/8" stem, step cen. BN1, BN2 (repl. pumps*)		1
	377-140	\$28.95	DIAPHRAGM, 3" stem	square body pump #20	1
**Original* pumps had a 2BA (.187" dia.) ground screw #55. *Replacement* pumps used a 4BA (.137" dia.) screw. Note the different center washer configurations.					
52		NA	SPRING		1
53		NA	ROLLER		11
55		NA	SCREW, grounding, 2BA	original pumps	1
		NA	SCREW, grounding, 4BA	replacement pumps	1
	377-070	\$9.85	CONTACT POINTS, single	BN1, BN2	1
60	377-080	\$11.95	CONTACT POINTS, double	BN4 to C.E.60412	1
61	377-150	\$17.50	PEDESTAL		1
62		NA	SCREW, pedestal to housing		2
63		NA	SCREW, terminal		1
65	377-115	\$7.15	CAP, flat	original pumps	1
	377-120	\$8.35	CAP, stepped	} replacement pumps	1
66	377-110	\$9.95	CONDENSER		1
67		NA	NUT		1
68	377-105	\$12.35	KNOB, terminal		1
70		NA	SLEEVE	later style	1
71	408-445	\$2.30	SEALING TAPE	printed with 'SU' logos	1
72	282-015	\$10.95	COVER, rubber	earlier style	1

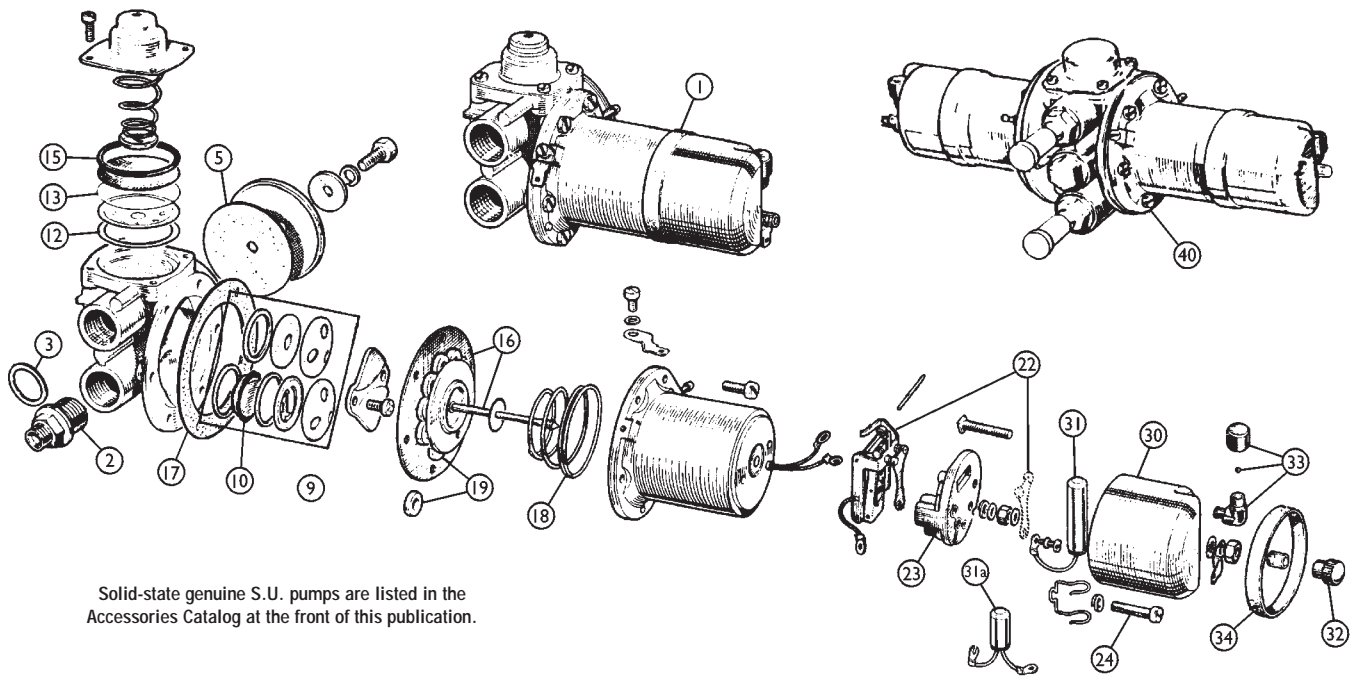


### Hose & Fitting Kit

Here's the way to re-convert a car to use the stock banjo type SU fuel pump after the original steel lines have been cut, thereby losing the threaded end fittings needed to fasten to the original banjo fittings.

376-108 \$46.95

# Fuel Pump, late BJ8; Pump Mountings



Solid-state genuine S.U. pumps are listed in the Accessories Catalog at the front of this publication.

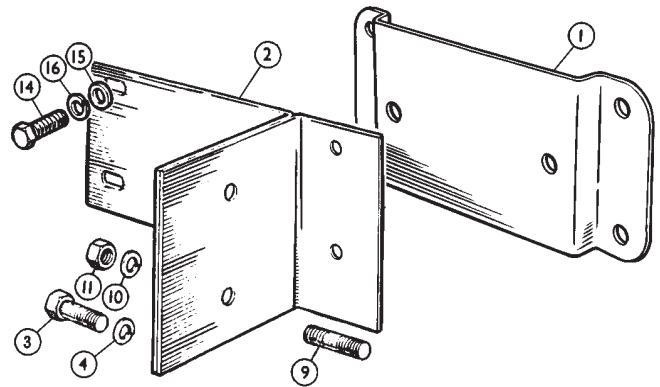
No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Fuel Pump, BJ8 from (c)28225

1	377-160	\$159.95	FUEL PUMP, original SU	positive ground	1
	377-165	\$132.95	FUEL PUMP, original SU	negative ground	1
2	NA		UNION, inlet & outlet		2
3	NA		WASHER, union		2
5	NA		GASKET, side cover		1
9	NA		VALVE REPAIR KIT,		1
10	377-190	\$17.95	FILTER		1
12	NA		GASKET, plate		1
13	NA		DIAPHRAGM, nylon	} original pumps	1
15	NA		RING, sealing		1
	NA		DIAPHRAGM, nylon	} replacement pumps	1
	NA		RING, sealing		1
16	377-130	\$30.95	DIAPHRAGM, 2 3/8" stem		1
17	377-155	\$1.65	GASKET, diaphragm		1
18	NA		SPRING		1
19	NA		ROLLER	original pumps	11
22	377-080	\$11.95	POINTS, fuel pump		1
23	377-150	\$17.50	PEDESTAL		2
24	NA		SCREW, pedestal to housing		2
30	377-170	\$8.90	CAP		1
31	377-110	\$9.95	CONDENSER		1
31a	377-135	\$12.25	DIODE, positive ground	} original pumps	1
	377-145	\$9.20	DIODE, negative ground		1
32	377-105	\$12.35	KNOB, terminal		1
33	NA		VENT VALVE KIT		1
34	NA		RING, sealing		1

## Competition Pumps

40	377-045	\$362.95	FUEL PUMP, positive ground	} These deliver 30 gallons per hour	1
	377-035	\$362.95	FUEL PUMP, negative ground		1

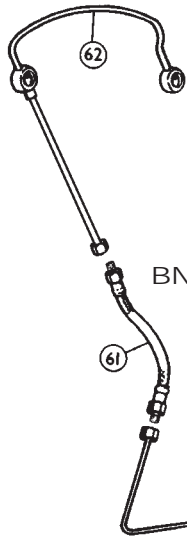
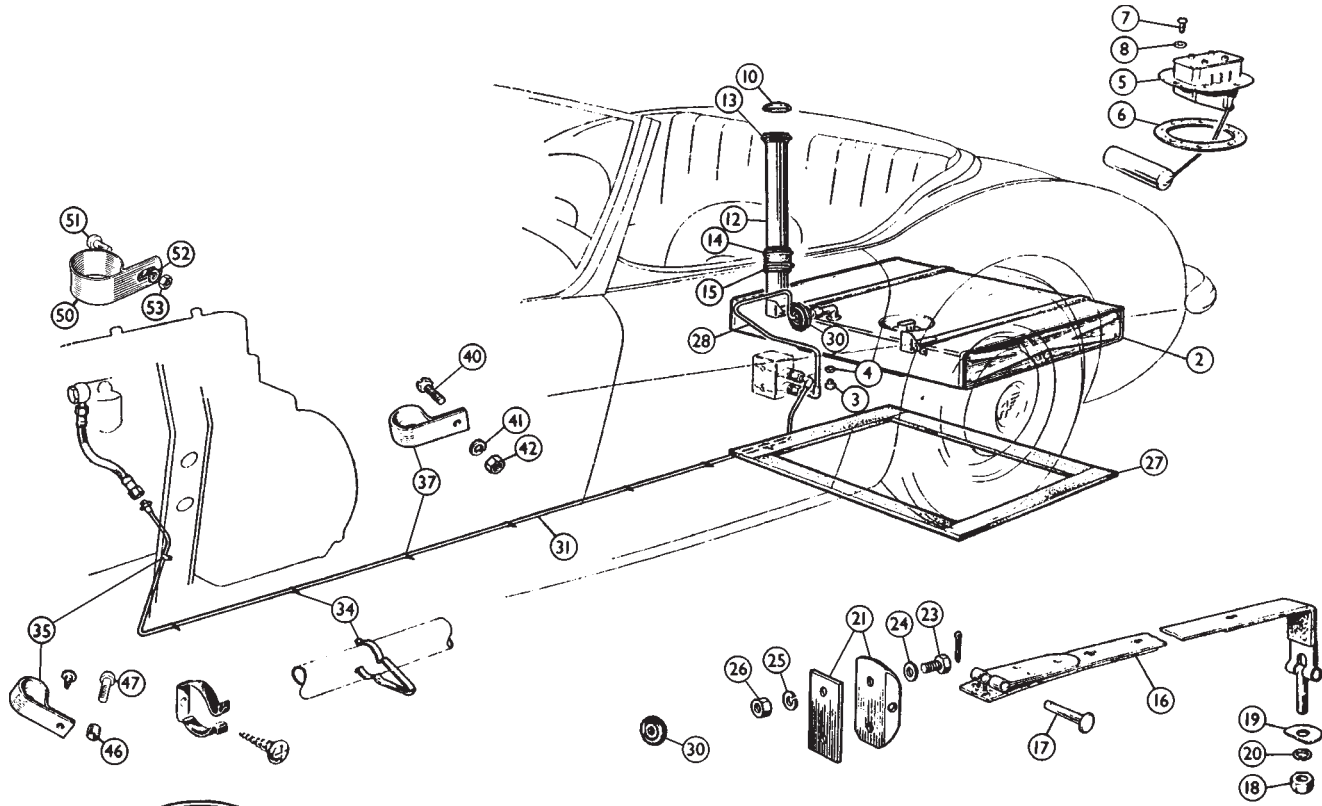


No.	Part No.	Price (each)	Description	Application	Qty. Req.
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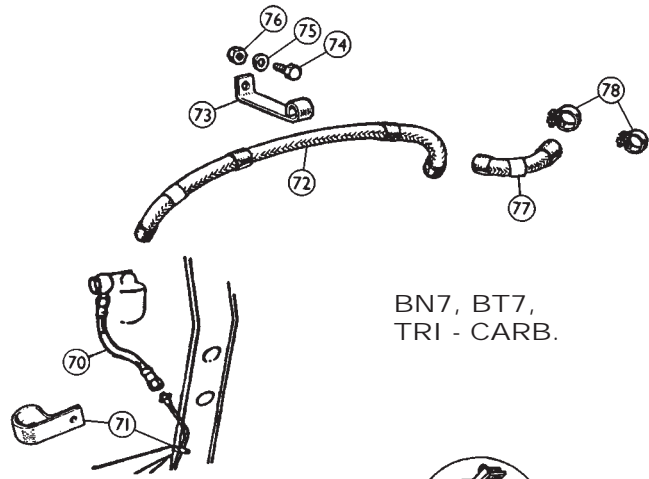
## Pump Mountings: All Models

1	377-240	\$19.95	BRACKET, pump mounting	BN4 to C.E.60412	1
	377-250	NA	BRACKET, pump mounting	} BN4 from C.E.60413, BN6, BN7 & BT7 to (c)17351	1
2	377-260	\$30.40	BRACKET, pump mounting		} BT7 from (c)17352, BJ7, BJ8
3	320-180	\$0.50	BOLT, pump to body	} BN1, BN2, BN4 to C.E.60412	
4	324-020	\$0.20	WASHER, locking		2
	NA		SCREW, pump to bracket	} BN4 from C.E.60413	2
	365-730	\$0.20	WASHER, locking		2
9	NA		STUD, pump to bracket	} BN6, BN7, BT7, BJ7, BJ8	2
	320-360	\$1.30	BOLT, alternative to stud		2
10	365-730	\$0.20	WASHER, locking		2
11	310-140	\$0.30	NUT		2
14	322-170	\$0.35	BOLT, bracket to body		4
15	324-765	\$0.50	WASHER, plain		4
16	324-020	\$0.20	WASHER, locking		4

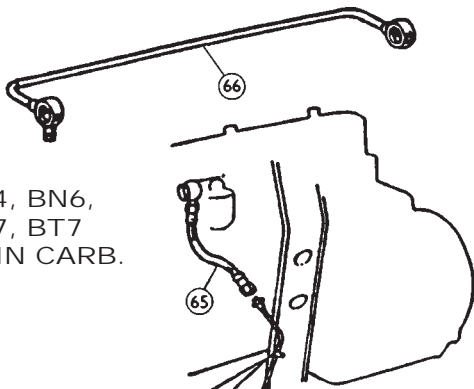
# Fuel Tanks, Senders and Lines



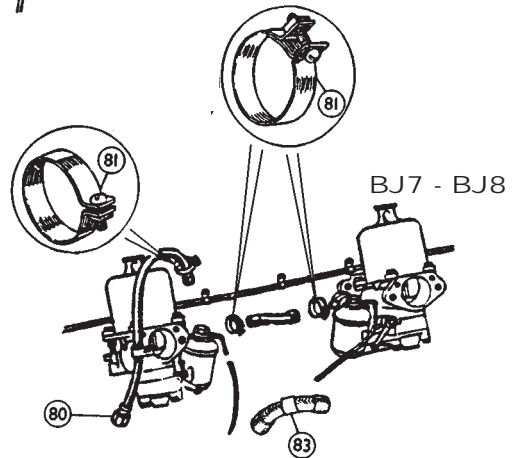
BN1 - BN2



BN7, BT7,  
TRI - CARB.



BN4, BN6,  
BN7, BT7  
TWIN CARB.



BJ7 - BJ8

# Fuel Tanks, Senders and Lines

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Fuel Tank; Supply Lines to Engine Bay</b>					
2	849-070	\$469.95	FUEL TANK, steel	} BN1, BN2	1
	849-075	\$633.95	FUEL TANK, aluminum		1
	021-800	\$399.95	FUEL TANK, steel	} BN4 from C.E. 68960 thru BJ8	1
	021-825	\$479.95	FUEL TANK, aluminum		1
3	328-280	\$5.85	DRAIN PLUG	original tanks	1
4	324-626	\$0.40	WASHER, copper		1
5	021-570	\$58.95	SENDING UNIT, fuel tank	{ BN1, BN2, BN4, BN6, BN7, BT7, BJ7	1
	021-571	\$58.95	SENDING UNIT, fuel tank	BJ8	1
6	293-415	\$0.95	GASKET, sending unit		1
7	323-030	\$0.30	SCREW		6
8	725-040	\$0.75	WASHER, copper		6
10	834-860	\$43.95	FUEL FILLER CAP	} BN1, BN2	1
	202-750	\$11.95	FUEL FILLER CAP		1
	202-760	\$20.95	FUEL FILLER CAP, locking	} BN4 thru BJ8	1
12	021-899	\$52.95	FILLER NECK, fuel tank		1
13	280-165	\$5.65	GROMMET, filler neck		1
14	282-620	\$8.30	HOSE, filler neck to tank		1
15	326-280	\$0.95	CLIP, hose		2
	021-898	NA	STRAP, tank to body	} BN1, BN2	1
	021-919	\$1.55	CLEVIS PIN, for straps		2
	311-140	\$0.30	NUT, for T bolts on straps		4
16	851-310	\$30.95	STRAP, tank to body	} BN4 thru BJ8	2
17	021-919	\$1.55	CLEVIS PIN, for straps		2
18	848-540	\$0.45	NUT, for T bolts on straps		4
19		NA	D WASHER, for T bolts		2
20	365-730	\$0.20	WASHER, locking		2
21	021-868	\$12.25	BRACKET & PLATE	} BN7, BT7, BJ7, BJ8	2
23	322-645	\$0.70	BOLT		4
24	324-590	\$0.20	WASHER, plain		4
25	324-020	\$0.20	WASHER, locking		4
26	310-760	\$0.55	NUT		4
27	021-869	NA	SEALING RUBBER		BN1, BN2
	682-400	\$16.10	SEALING RUBBER	BN4 thru BJ8	1
28	021-916	NA	PIPE, tank to pump	BN1, BN2	1
	021-883	NA	PIPE, tank to pump	BN4 to C.E.60412	1
	021-886	NA	PIPE, tank to pump	{ BN4 from C.E.60413 to C.E.68959	1
		NA	PIPE, tank to pump	BN4 from C.E.68960	1
	021-884	NA	PIPE, tank to pump	BN6, BN7 to (c)17546	1
	021-887	NA	PIPE, tank to pump	BN7 from (c)17547	1
	021-882	NA	PIPE, tank to pump	BT7 to (c)17351	1
	021-889	NA	PIPE, tank to pump	BT7 from (c)17352, BJ7, BJ8	1
30		NA	GROMMET	BN1, BN2	1
	281-900	\$1.95	GROMMET	BN4 to C.E.22593	1
	240-515	\$1.95	GROMMET	{ BN4 from C.E.22594, BN6, BN7, BT7, BJ7, BJ8	1
31	021-917	NA	PIPE, pump to flexible pipe	BN1, BN2	1
	021-891	NA	PIPE, pump to flexible pipe	BN4 to C.E.60412	1
	021-892	NA	PIPE, pump to flexible pipe	BN4 from C.E.60413	1
	021-893	NA	PIPE, pump to flexible pipe	BN6, BN7 to (c)17546	1
	021-894	NA	PIPE, pump to flexible pipe	BN7 from (c)17547	1
	021-895	NA	PIPE, pump to flexible pipe	BT7 to (c)17351	1
	021-896	NA	PIPE, pump to flexible pipe	BT7 from (c)17352, BJ7, BJ8	1
34	326-345	\$3.60	CLIP, pipe to chassis		7
35	181-550	\$0.75	CLIP, pipe to bonnet support	BN4 thru BT7 to (c)17351	1
37	181-550	\$0.75	CLIP, pipe to chassis		9
40	323-005	\$0.50	SCREW, heelboard clip		1
41	324-010	\$0.15	WASHER, locking	} BN7 from (c)17547, BT7 from (c)17352, BJ7, BJ8	2
42	310-040	\$0.15	NUT		2
46		NA	SPACER, for wheelarch clip		1
47	373-960	\$0.55	BOLT, wheelarch clip		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
50	326-425	\$1.45	CLIP, flexible pipe to bonnet support	} BJ8	1
51	323-455	\$0.55	SCREW, for clip		1
52	324-010	\$0.15	WASHER, locking		1
53	310-040	\$0.15	NUT		1

## Fuel Lines in Engine Bay BN1, BN2

61	021-710	\$45.95	FLEXIBLE PIPE		1
62	021-918	\$194.95	PIPE, carb. to carb.		1

## BN4, BN6, BN7, BT7 (Twin Carburetors)

65	021-712	NA	FLEXIBLE PIPE	BN4 to C.E.58726	1
	021-713	\$20.95	FLEXIBLE PIPE	{ BN4 from C.E.58727, BN6, BN7 & BT7 to (c)13750	1
66	021-867	NA	PIPE, carb. to carb.	BN4 to C.E.48862	1
	021-874	\$199.95	PIPE, carb. to carb.	{ BN4 from C.E.48863, BN6, BN7 & BT7 to (e) 29D-H26212	1

## BN7, BT7 (Triple Carburetors)

70	376-810	NA	FLEXIBLE PIPE		1
71	181-550	\$0.75	"P" CLIP, pipe to front carb.		5
72	376-840	\$30.95	PIPE, front to center carb.		1
73	021-873	NA	BRACKET, pipe support	} BN7 & BT7 from (e) 29E-H929	1
74	322-645	\$0.70	BOLT		1
75	324-020	\$0.20	WASHER, locking		1
76	310-760	\$0.55	NUT		1
77	376-870	\$5.45	PIPE, centre to rear carb.		1
78	326-325	\$1.05	CLIP, flexible pipe		5

## BJ7, BJ8

80	376-820	NA	FLEXIBLE PIPE	BJ7	1
	376-830	\$21.95	FLEXIBLE PIPE	BJ8	1
81	326-325	\$1.05	CLIP, flexible pipe to front carb.		3
83	376-870	\$5.45	FLEXIBLE PIPE, carb. to carb.		1

## Fuel Tank Products

We recommend using these three products in conjunction with each other for the best possible results, when you remove your tank for cleaning and slushing.

### Bio-Degradable Fuel Tank Cleaner

This is an industrial strength gas tank cleaner that allows you to clean out your car's gas tank yourself. We recommend using this cleaner in conjunction with our Etching Liquid when you are planning to seal a tank.

1 gallon plastic jug. **220-620 \$35.45**



### Fuel Tank Etching Liquid

Use this etcher as a prep to our slushing compound to give maximum adhesion of the sealer. Our tank cleaner should be used first to remove oils or grime.

16 oz. bottle. **220-630 \$16.50**



### Fuel Tank Slushing Compound

This is what the factory should have used! This amazing fluid puts a protective film on the entire inside surface of your fuel tank to prevent rust and eventual fuel line blockage. Save yourself from having to buy an expensive replacement tank later on. Tanks should be cleaned with 220-620, then etched with 220-630 first. This slushing compound is specially formulated to resist alcohol, now a very common fuel component. Quart can. **220-450 \$35.95**



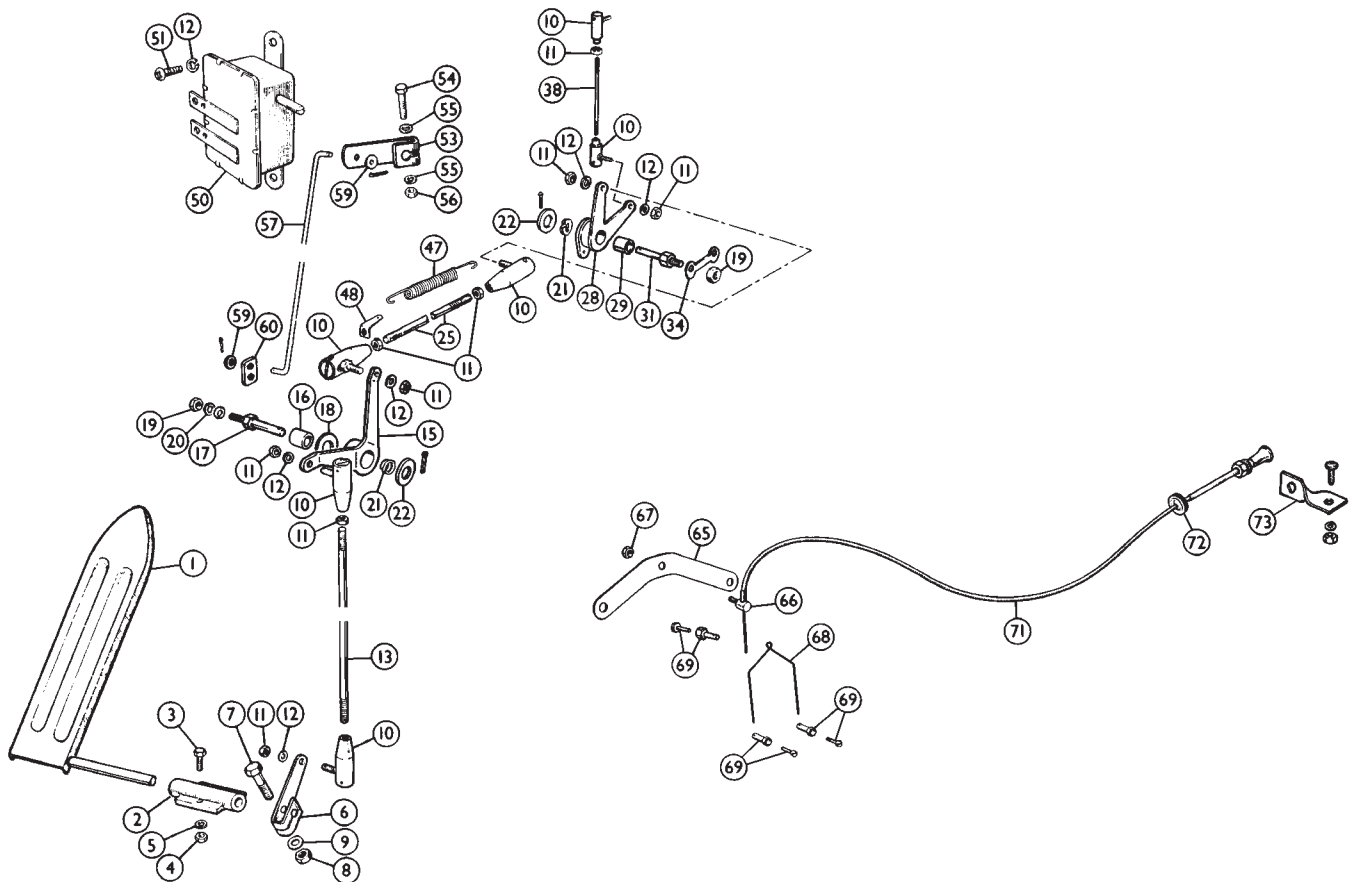
## "Aston" Quick Release Fuel Filler Cap

Clever, quick release gas cap looks like those fitted to many historic sports cars. But looks can be deceiving, because under the quick release flap is a neat locking filler cap. The caps not only secure your fuel, but are themselves theft-proof. Cast aluminum, polished to a high luster. Installation is as easy as installing a regular cap.

**407-125 \$159.95**



# Engine Controls BN1, BN2 (LHD)

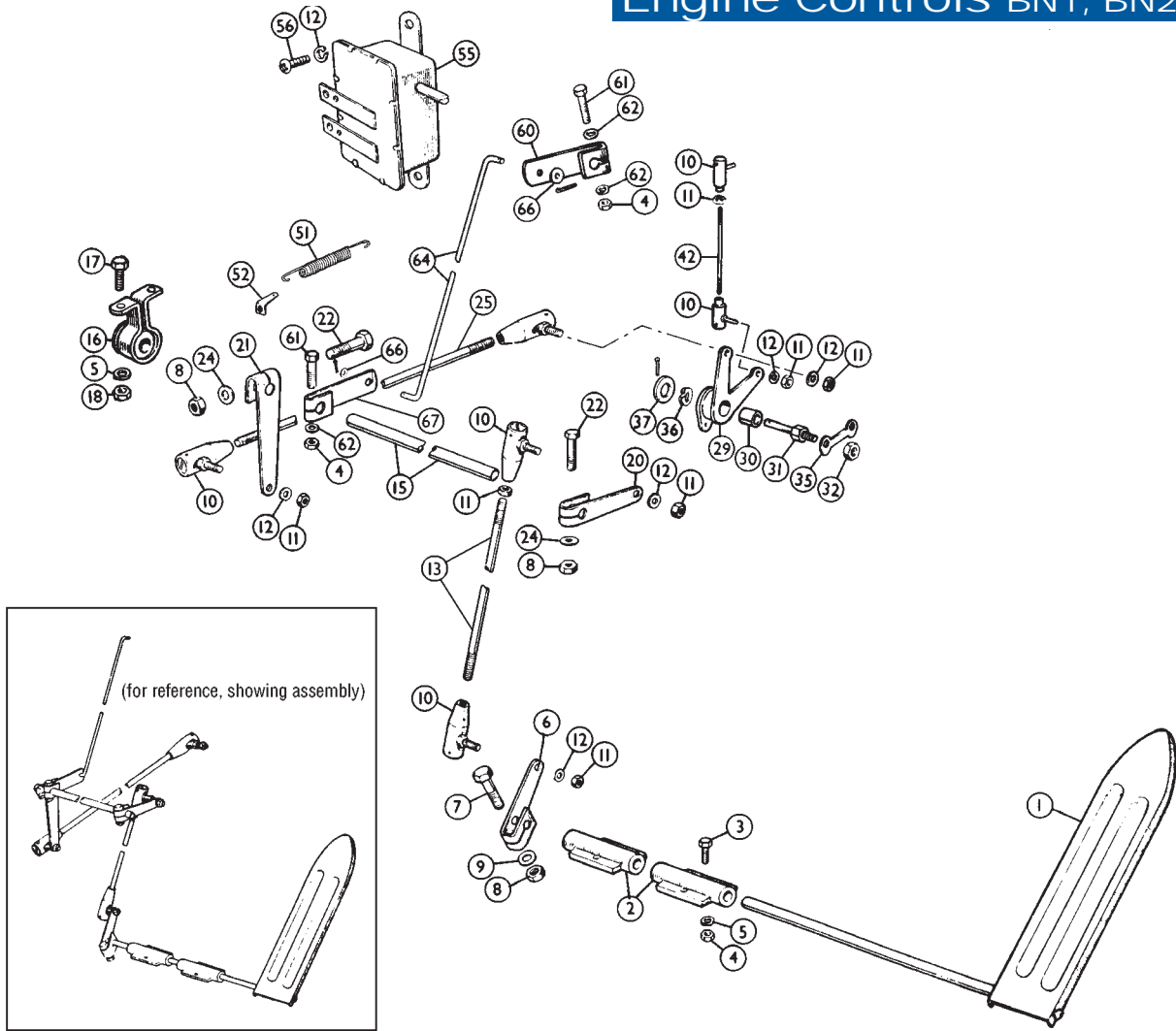


No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Accelerator BN1, BN2 (LHD)</b>					
1	372-365	NA	ACCELERATOR PEDAL & SHAFT		1
2	021-888	\$26.95	BRACKET, for shaft		1
3		NA	SCREW		3
4	310-040	\$0.15	NUT		4
5	324-010	\$0.15	WASHER, locking		3
6		NA	LEVER, pedal shaft		1
7	322-247	\$0.30	BOLT		1
8	310-760	\$0.55	NUT		1
9	324-590	\$0.20	WASHER, plain		1
10	021-892	NA	BALL JOINT, for rod, B.A. thread	BN1 to C.E.223383	6
	372-015	\$15.95	BALL JOINT, for rod, U.N.F. thread, original	} BN1 from C.E.223384, BN2	6
		NA	BALL JOINT, for rod, U.N.F. thread, plastic, (alt.)		6
11	311-030	\$0.40	NUT, 2 B.A. thread	} BN1 to C.E.223383	9
	310-040	\$0.15	NUT, U.N.F. thread	} BN1 from C.E.223384, BN2	9
12	324-010	\$0.15	WASHER, locking		11
13		NA	CONTROL ROD, pedal shaft lever to relay lever, B.A. thread	} BN1 to C.148527	1
		NA	CONTROL ROD, pedal shaft lever to relay lever, B.A. thread	} BN1 C.148528 to C.E.223383	1
		NA	CONTROL ROD, pedal shaft lever to relay lever, U.N.F. thread	} BN1 from C.E.223384, BN2	1
15		NA	BELLCRANK LEVER, accelerator relay		1
16		NA	BUSH		1
17		NA	FULCRUM PIN		2
18		NA	WASHER		1
19	311-220	\$0.40	NUT, B.S.F. thread		2
20	324-040	\$0.25	WASHER, locking		1
21	724-050	NA	WASHER, double coil		2
22		NA	WASHER, plain		2
25		NA	CONTROL ROD, relay lever to bellcrank lever, B.A. thread	} BN1 to C.E.223383	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
		NA	CONTROL ROD, relay lever to bellcrank lever, U.N.F. thread plastic, (alternative)	} BN1 from C.E.223384, BN2	1
28		NA	BELLCRANK LEVER, on heatshield		1
29		NA	BUSH		1
31		NA	FULCRUM PIN		1
	365-730	\$0.20	WASHER, locking		1
34		NA	TABWASHER		1
38		NA	CONTROL ROD, bellcrank lever to throttle shaft lever	} BN1 to C.E.223383	1
		NA	CONTROL ROD, bellcrank lever to throttle shaft lever	} BN1 from C.E.223384, BN2	1
47		NA	SPRING, accelerator return		1
48		NA	BRACKET		1
50	141-050	\$189.95	THROTTLE SWITCH		1
51	323-005	\$0.50	SCREW, switch to bulkhead		2
53		NA	LEVER, overdrive rotary switch, top		1
54		NA	BOLT, lever to switch		1
55		NA	WASHER, plain		2
57		NA	LINK, throttle to switch		1
59		NA	WASHER, plain		2
60		NA	EYE, for link		1
<b>Choke Cable, BN1, BN2 (LHD and RHD)</b>					
65	378-025	\$11.35	BRACKET, choke cable abutment (not 100M)		1
66	378-560	\$10.35	PIN & NUT, abutment, for outer cable		1
67	311-610	\$0.90	LOCKNUT		1
68	378-010	\$9.50	STIRRUP, for connecting jet levers		1
69	378-648	\$8.95	TRUNNION & SCREW		3
71	734-100	\$58.25	CHOKE CABLE		1
72	682-130	\$0.90	GROMMET, choke cable		1
73	378-035	\$8.95	BRACKET, choke cable to parcel shelf		1


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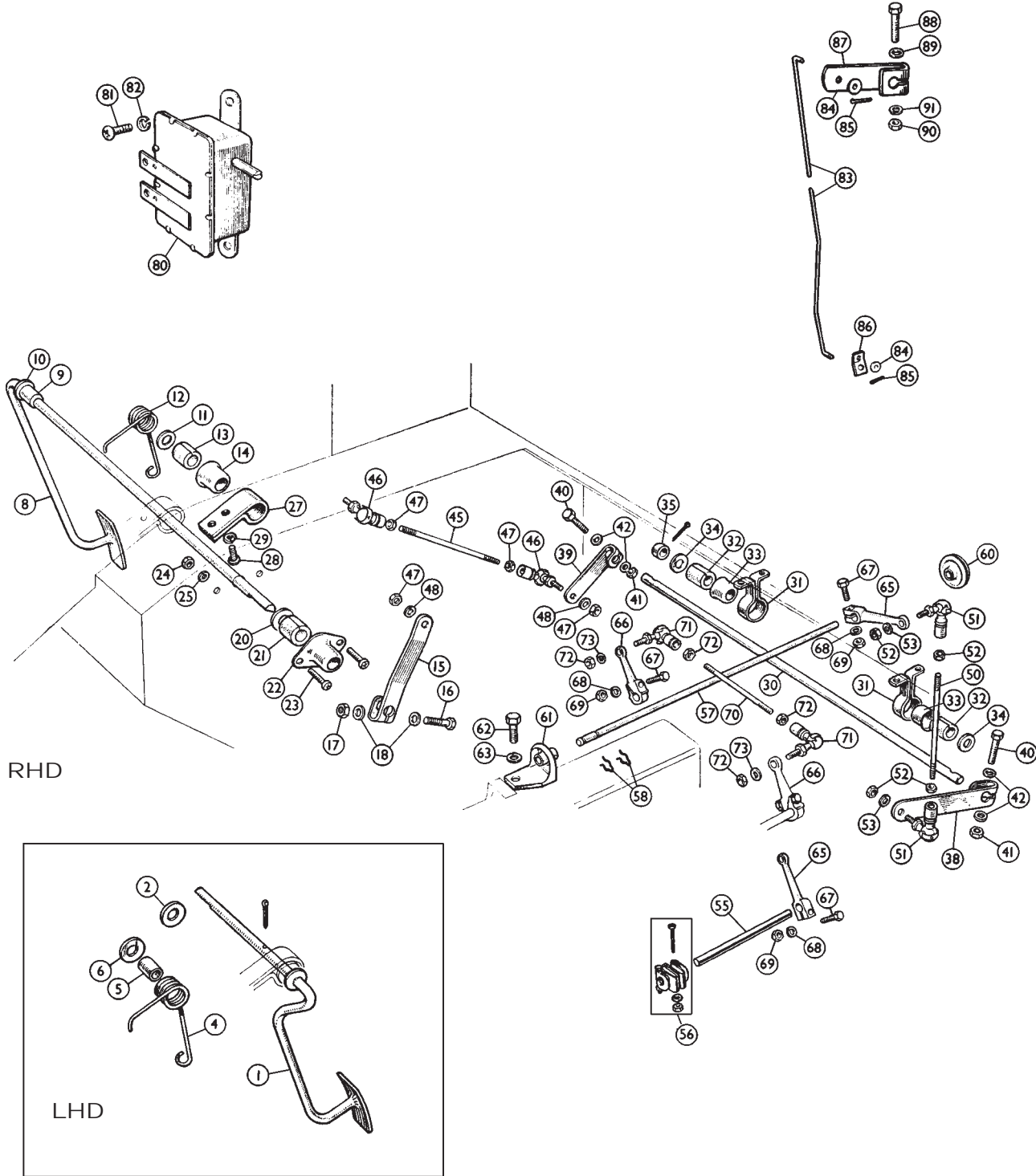




No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Accelerator BN1, BN2 (RHD)</b>					
1		NA	ACCELERATOR PEDAL & SHAFT		1
2	021-888	\$26.95	BRACKET, for shaft		2
3		NA	SCREW		6
4	310-040	\$0.15	NUT		8
5	324-010	\$0.15	WASHER, locking		10
6		NA	LEVER, pedal shaft		1
7	322-247	\$0.30	BOLT		1
8	310-760	\$0.55	NUT		3
9	324-590	\$0.20	WASHER, plain		1
10	021-892	NA	BALL JOINT, for rod, B.A.	BN1 to C.E.223383	6
	372-015	\$15.95	BALL JOINT, for rod, U.N.F., original	} BN1 from C.E.223384, BN2	6
		NA	BALL JOINT, for rod, U.N.F., plastic		6
11	311-030	\$0.40	NUT, 2B.A.	BN1 to C.E.223383	9
	310-040	\$0.15	NUT, U.N.F.	BN1 from C.E.223384, BN2	9
12	324-010	\$0.15	WASHER, locking	BN2	12
13		NA	CONTROL ROD, pedal shaft lever to relay lever, B.A.	} BN1 to C.148527	1
		NA	CONTROL ROD, pedal shaft lever to relay lever, B.A.	} BN1 C.148528 to C.E.223383	1
		NA	CONTROL ROD, pedal shaft lever to relay lever, U.N.F.	} BN1 from C.E.223384, BN2	1
15		NA	RELAY ROD, accelerator		1
16		NA	BEARING, for rod		2
17		NA	SCREW		4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
18	310-040	\$0.15	NUT		4
20		NA	LEVER, relay rod, R/H		1
21		NA	LEVER, relay rod, L/H		1
22		NA	BOLT		2
24	324-020	\$0.20	WASHER, locking		2
25		NA	CONTROL ROD, relay lever to bellcrank lever, B.A.	} BN1 to C.E.223383	1
		NA	CONTROL ROD, relay lever to bellcrank lever, U.N.F.	} BN1 from C.E.223384, BN2	1
29		NA	BELLCRANK LEVER, on heat shield		1
30		NA	BUSH		1
31		NA	FULCRUM PIN		1
32	311-220	\$0.40	NUT		1
35		NA	TABWASHER		1
36		NA	WASHER, double coil, lever to fulcrum pin		1
37		NA	WASHER, plain		1
42		NA	CONTROL ROD, bellcrank lever to throttle shaft lever	} BN1 to C.E.223383	1
		NA	CONTROL ROD, bellcrank lever to throttle shaft lever	} BN1 from C.E.223384, BN2	1
51		NA	SPRING, accelerator return		1
52		NA	BRACKET		1
55	141-050	\$189.95	THROTTLE SWITCH		1
56	323-005	\$0.50	SCREW, switch to bulkhead		2
60		NA	LEVER, overdrive rotary switch, top		1
61		NA	BOLT, lever to switch		2
62		NA	WASHER, plain		2
64		NA	LINK, throttle to switch		1
66		NA	WASHER, plain		2
67		NA	LEVER, overdrive rotary switch, bottom		1

# Engine Controls Twin Carb BN4, BN6, BN7, BT7



No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Accelerator</b>					
1		NA	ACCELERATOR PEDAL & SHAFT	} LHD models	1
2	324-860	\$0.35	WASHER, for rod		1
4	021-924	\$11.95	SPRING, pedal return		1
5		NA	COLLAR, return spring location		} BN4 from C.E.48863, BN6, 1
6		NA	WASHER, return spring location	1	
8		NA	ACCELERATOR PEDAL & SHAFT	} RHD models	1
9		NA	COLLAR		1
10		NA	WASHER		1
11	324-860	\$0.35	WASHER, for rod		1
12		NA	SPRING, pedal return		1
13	021-922	\$2.35	BUSH, felt		1
14		NA	CUP, for bush		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
15		NA	LEVER, pedal shaft		1
16	322-247	\$0.30	BOLT, lever to pedal shaft		1
17	310-760	\$0.55	NUT		1
18	324-590	\$0.20	WASHER, plain		2
20	324-860	\$0.35	WASHER		1
21	021-922	\$2.35	BUSH, felt		1
22	021-951	\$45.95	CUP, for bush		1
23		NA	SCREW, cup to pedal box		2
24	310-040	\$0.15	NUT		2
25	324-010	\$0.15	WASHER, locking		1
27		NA	SUPPORT, accelerator shaft	} BN7, BT7	1
28	725-185	\$0.70	SCREW		2



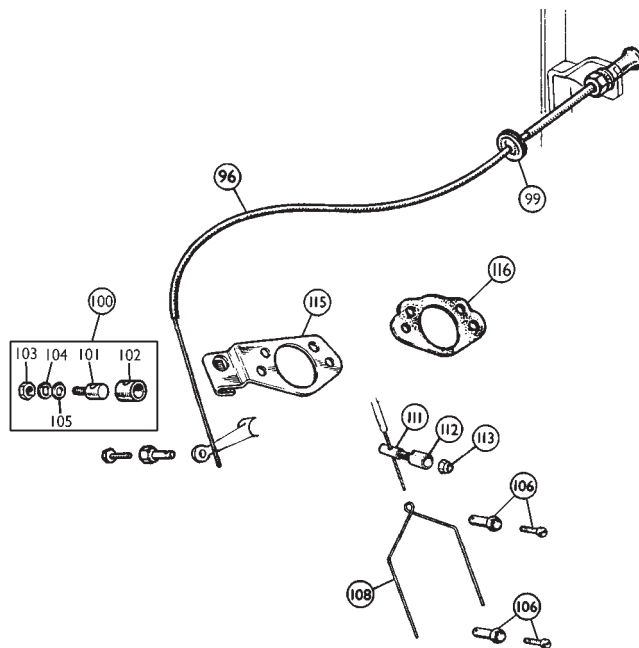
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# Twin Carb Engine Controls BN4, BN6, BN7, BT7

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
29	324-020	\$0.20	WASHER, locking	BN7, BT7	2	
30		NA	RELAY SHAFT, accelerator		1	
31		NA	MOUNTING BRACKET		2	
32	021-922	\$2.35	BUSH, felt		2	
33		NA	CUP, for bush		2	
34	324-860	\$0.35	WASHER		2	
35		NA	COLLAR	LHD models	1	
38		NA	LEVER, accelerator relay shaft, long		1	
39		NA	LEVER, accelerator relay shaft, short		1	
40	322-247	\$0.30	BOLT		2	
41	310-760	\$0.55	NUT		2	
42	324-590	\$0.20	WASHER, plain		4	
45		NA	CONTROL ROD, pedal shaft to relay lever	} BN4 to C.E.50758	1	
46	372-015	\$15.95	BALL JOINT, for rod		2	
		NA	CONTROL ROD, pedal shaft to relay lever	} BN4 from C.E.50759,	1	
	372-015	\$15.95	BALL JOINT, for rod		BN6, BN7, BT7	2
47	310-040	\$0.15	NUT		4	
48	324-010	\$0.15	WASHER, locking		2	
50		NA	CONTROL ROD, relay shaft to throttle shaft	} BN4 to C.E.50758	1	
51	372-015	\$15.95	BALL JOINT, for rod		2	
		NA	CONTROL ROD, relay shaft to throttle shaft	} BN4 from C.E.50759,	1	
	372-015	\$15.95	BALL JOINT, for rod		BN6, BN7, BT7	2
52	310-040	\$0.15	NUT		4	
53	324-010	\$0.15	WASHER, locking		2	
55		NA	EXTENSION, throttle shaft	} BN4 to C.E.48862	1	
56	370-517	\$20.50	COUPLING ASS'Y.		1	
	365-610	\$1.25	BOLT		1	
	365-620	\$0.35	WASHER		1	
	365-630	\$0.55	NUT		1	
57		NA	SHAFT, throttle relay	BN4 from C.E.48863,	1	
58		NA	CIRCLIP, for relay shaft	BN6, BN7, BT7	2	
		NA	BRACKET, relay shaft	BN4 C.E.48863 to 58736	1	
60	680-980	\$5.95	BEARING, relay shaft, in bulkhead		1	
61	371-610	\$3.80	BRACKET, relay shaft, nylon	} BN4 from C.E.48863,	1	
62		NA	SCREW		BN6 BN7, BT7	1
63	365-730	\$0.20	WASHER, locking		1	
65		NA	LEVER, throttle relay shaft	BN4 to C.E.48862	1	
		NA	LEVER, throttle relay shaft, long	} BN4 from C.E.48863,	1	
66		NA	LEVER, throttle relay shaft, short		BN6, BN7, BT7	2
67		NA	SCREW	qty. increases from	1/3	
68	324-010	\$0.15	WASHER, locking	BN4 C.E.48863,	1/3	
69	310-040	\$0.15	NUT	BN6, BN7, BT7	1/3	
70		NA	CONTROL ROD, relay shaft to carb.	} BN4 C.E.48863 to 50758	1	
71	372-015	\$15.95	BALL JOINT, for rod		2	
		NA	CONTROL ROD, relay shaft to carb.	} BN4 from C.E.50759,	1	
	372-015	\$15.95	BALL JOINT, for rod		BN6, BN7, BT7	2
72	310-040	\$0.15	NUT		4	
73	324-010	\$0.15	WASHER, locking		2	
80	141-050	\$189.95	THROTTLE SWITCH		1	
81	323-005	\$0.50	SCREW, switch to dash		2	
82	324-010	\$0.15	WASHER, locking		2	
83		NA	LINK, throttle switch	BN4 to C.E.488621	1	
		NA	LINK, throttle switch	} BN4 from C.E.48863,	1	
					BN6, BN7, BT7	
84		NA	WASHER, plain		2	
85		NA	COTTER PIN		2	
86	021-335	NA	EYE, for link		1	
87		NA	LEVER, throttle switch, top		1	

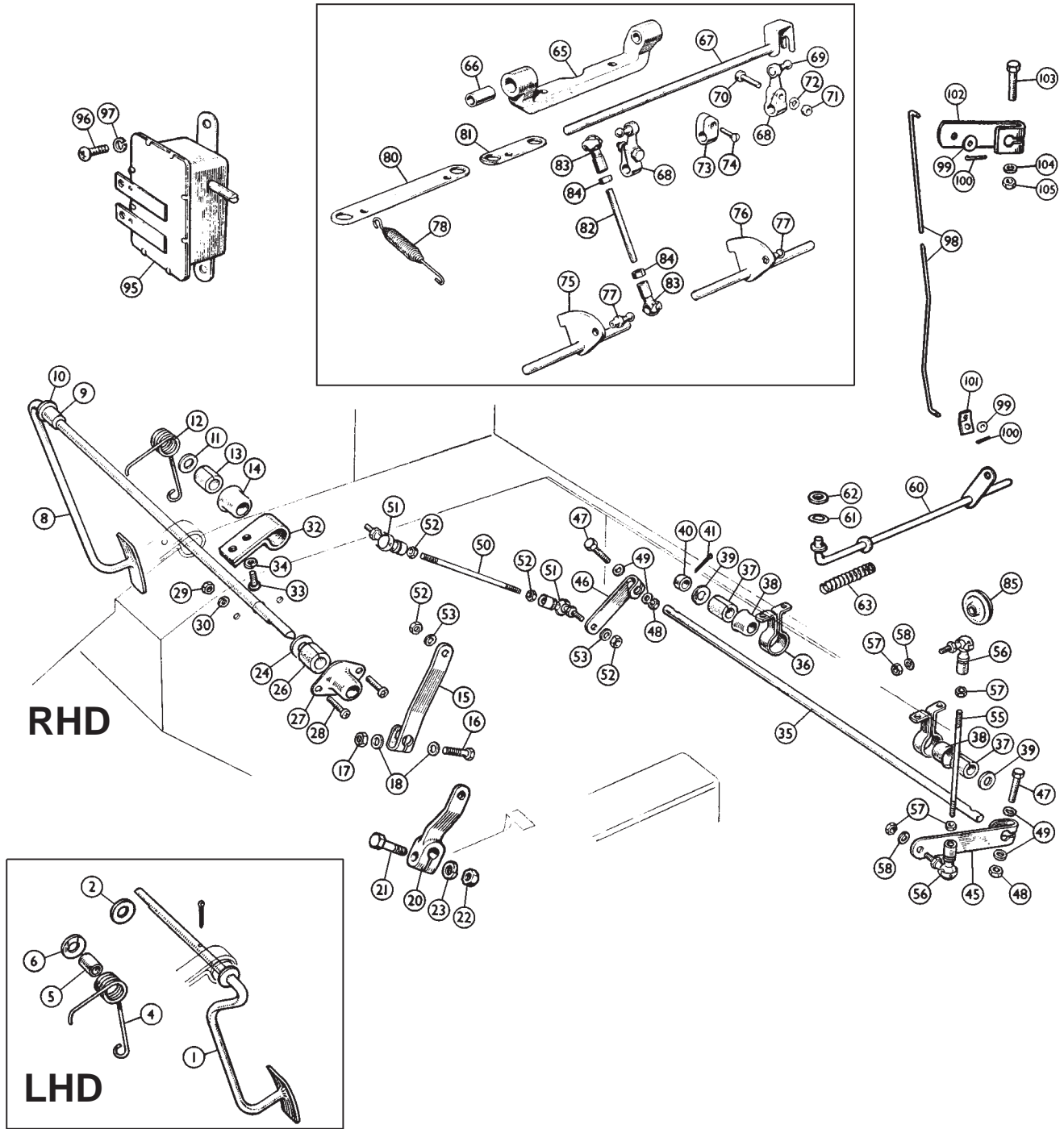
No.	Part No.	Price (each)	Description	Application	Qty. Req.
88	314-035	NA	BOLT		1
89		NA	WASHER, plain		2
90	310-040	\$0.15	NUT		1
91	324-010	\$0.15	WASHER, locking		1



## Choke Controls

96	734-110	NA	*CHOKE CABLE	BN4 to C.E.48862	1
		NA	*CHOKE CABLE	} BN4 from C.E.48863, BN6, BN7 & BT7 to (c)2193	1
			*Not available. Use 734-130 as replacement.		
	734-130	\$21.95	CHOKE CABLE	} BN7 from (c)5234, BT7 from (c)5310	1
99	682-130	\$0.90	GROMMET, choke cable		BN6, BN7 & BT7 to (c)2193 BN7 from (c)5234, BT7 from (c)5310
100	378-618	\$19.95	TRUNNION ASSEMBLY	} BN4 from C.E.48863, BN6, BN7, BT7 to (c)2193	1
101	378-600	\$21.95	TRUNNION, choke cable, inner		1
102	378-610	\$14.95	TRUNNION, choke cable, outer		1
103	310-040	\$0.15	NUT, trunnion, inner		1
104	324-010	\$0.15	WASHER, locking, trunnion, inner		1
105	324-990	\$0.55	WASHER, plain, choke cable	1	
106	378-648	\$8.95	TRUNNION & SCREW	} BN4 to C.E.48862	2
108	378-010	\$9.50	STIRRUP, for connecting jet levers		1
		NA	BRACKET, choke cable abutment		1
111	378-570	\$21.95	PIN, abutment, for outer cable		1
112	378-575	\$16.95	DISTANCE PIECE, for pin	1	
113	311-610	\$0.90	LOCKNUT	1	
115	372-075	\$33.65	BRACKET, choke cable	} BN6, BN7, BT7 to (c)2193, BN7 from (c)5234, BT7 from (c)5310	1
116	696-030	\$0.95	GASKET		1

# Tri-Carb Engine Controls BN7, BT7



No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Accelerator</b>					
1	NA		ACCELERATOR PEDAL & SHAFT	{ BN7 & BT7(c)13751 to 15103, LHD models	1
	NA		ACCELERATOR PEDAL & SHAFT	{ BN7 & BT7(c)15104 to BN716038, BT7 to 15880, LHD models	1
	NA		ACCELERATOR PEDAL & SHAFT	{ BN7 from16039, BT7 from 15881, LHD models	1
2	324-860	\$0.35	WASHER, for rod	} LHD models	1
4	021-924	\$11.95	SPRING, pedal return		1
5	NA		COLLAR, return spring location		1
6	NA		WASHER, return spring location		1
8	NA		ACCELERATOR PEDAL & SHAFT	{ BN7 to (c)16038, BT7 to (c)15880, RHD models	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	NA		ACCELERATOR PEDAL & SHAFT	{ BN7 from16039, BT7 from 15881, RHD models	1
9	NA		COLLAR	} RHD models	1
10	NA		WASHER		1
11	324-860	\$0.35	WASHER, for rod		1
12	NA		SPRING, pedal return		1
13	NA		BUSH, felt		1
14	NA		CUP, for bush		1
15	NA		LEVER, pedal shaft	} BN7 & BT7 to (c)15103	1
16	322-247	\$0.30	BOLT, lever to pedal shaft		1
17	310-760	\$0.55	NUT		1
18	324-590	\$0.20	WASHER, plain		2

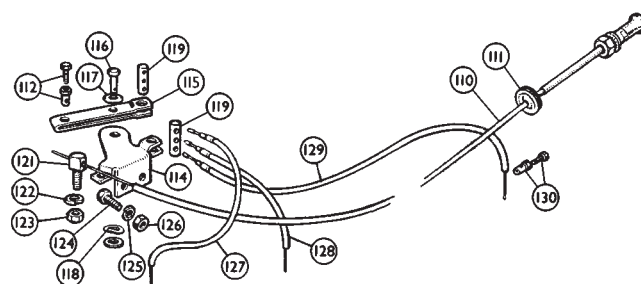

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# Tri-Carb Engine Controls BN7, BT7

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
20		NA	LEVER, pedal shaft	} BN7 & BT7 from (c)15104	1
21	322-290	\$0.45	BOLT, lever to pedal shaft		1
22	310-140	\$0.30	NUT		1
23	365-730	\$0.20	WASHER, locking		1
24	324-860	\$0.35	WASHER		1
26	021-922	\$2.35	BUSH		1
27	021-951	\$45.95	CUP, for bush		1
28	725-185	\$0.70	SCREW, cup to pedal box		2
29	310-040	\$0.15	NUT		2
30	324-010	\$0.15	WASHER, locking		1
32		NA	SUPPORT, accelerator shaft		1
33		NA	SCREW		2
34	324-020	\$0.20	WASHER, locking		2
35		NA	RELAY SHAFT, accelerator (plain: uses levers 45 and 46)	} BN7 & BT7 to (c)14377	1
		NA	RELAY SHAFT, accelerator (with integral levers)	} BN7 & BT7 from (c)14378, LHD models	1
		NA	RELAY SHAFT, accelerator (with integral levers)	} BN7 & BT7 from (c)14378, RHD models	1
36		NA	MOUNTING BRACKET		2
37	021-922	\$2.35	BUSH, felt		2
38		NA	CUP, for bush		2
39	324-860	\$0.35	WASHER		2
40		NA	COLLAR	} LHD models	1
41	325-330	\$0.25	COTTER PIN		1
45		NA	LEVER, accelerator relay shaft, long	} BN7 & BT7 to (c)14377	1
46		NA	LEVER, accelerator relay shaft, short	} BN7 & BT7 to (c)14377	1
47	322-247	\$0.30	BOLT	} BN7 & BT7 to (c)14377 } BN7 & BT7 from (c)14378 RHD models	2
48	310-760	\$0.55	NUT	BN7 & BT7 to (c)14377 BN7 & BT7 from (c)14378 RHD models	2
49	324-590	\$0.20	WASHER, plain	BN7 & BT7 to (c)14377 BN7 & BT7 from (c)14378 RHD models	4
50		NA	CONTROL ROD, pedal shaft to relay lever		1
51	372-015	\$15.95	BALL JOINT, for rod		2
52	310-040	\$0.15	NUT		4
53	324-010	\$0.15	WASHER, locking		2
55		NA	CONTROL ROD, relay shaft to accelerator spindle		1
56	372-015	\$15.95	BALL JOINT, for rod		2
57	310-040	\$0.15	NUT		4
58	324-010	\$0.15	WASHER, locking		2
60		NA	SPINDLE ASSEMBLY, accelerator		1
61		NA	WASHER, anti-rattle		1
62	365-720	\$0.30	WASHER, plain		1
63	329-130	\$0.95	SPRING		1
65		NA	BRACKET, countershaft support	} BN7 & BT7 from (e)29E-H101 to (e)29E-H928	1
		NA	BRACKET, countershaft support	} BN7 & BT7 from (e)29E-H929	1
66		NA	BUSH, countershaft support bracket		2
67		NA	COUNTERSHAFT, throttle control		1
68		NA	LEVER, countershaft		2
69		NA	BALL END		2
70	372-170	\$0.75	BOLT		2
71	311-030	\$0.40	NUT		2
72	324-010	\$0.15	WASHER, locking		2
73		NA	STOP, countershaft		1
74		NA	SCREW		1
75		NA	LEVER, throttle, front		1
76		NA	LEVER, throttle, rear		1
77		NA	BALL END		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
78	370-335	\$1.95	SPRING, throttle return		2
80		NA	BRACKET, spring retaining, front & center		2
81		NA	BRACKET, spring retaining, rear		1
82		NA	ROD, throttle connecting		2
83	372-015	\$15.95	SOCKET, ball joint (discard ball end)		4
84	311-030	\$0.40	NUT		4
85	680-980	\$5.95	BEARING, relay shaft, in bulkhead		1
95	141-050	\$189.95	THROTTLE SWITCH		1
96	323-005	\$0.50	SCREW, switch to dash		2
97	324-010	\$0.15	WASHER, locking		2
98	021-329	NA	LINK, throttle switch		1
99		NA	WASHER, plain		2
100		NA	SPLIT PIN		2
101	021-335	NA	EYE, for link		1
102		NA	LEVER, throttle switch, top		1
103	314-035	NA	BOLT		1
104		NA	WASHER, plain		2
105	310-040	\$0.15	NUT		1

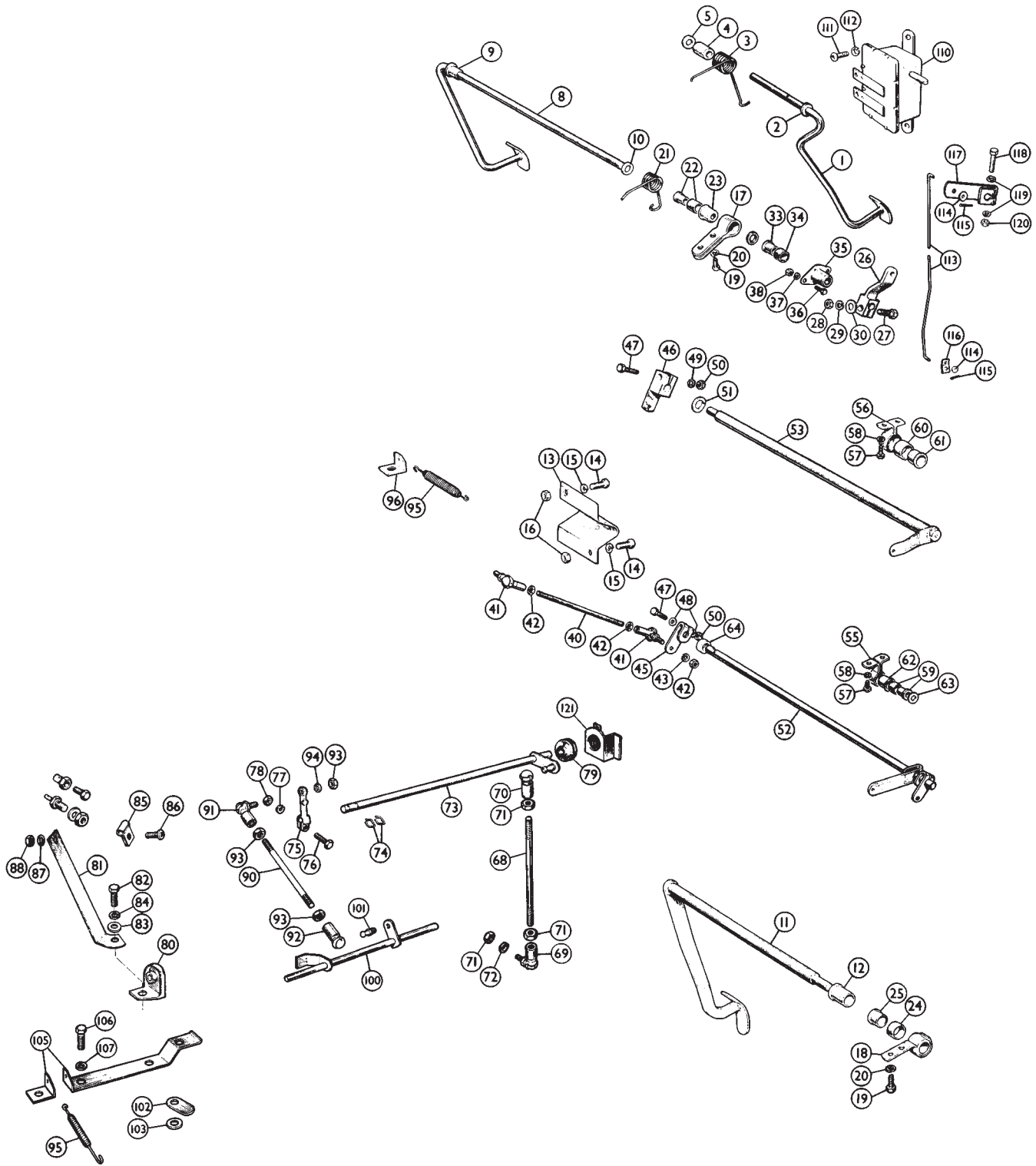


## Choke Cables

110	734-130	\$21.95	CHOKE CABLE (replacement)		1
111	682-130	\$0.90	GROMMET, choke cable		1
112	375-128	\$3.10	CABLE STOP, cable to coupling		1
114		NA	BODY, coupling assembly		1
115		NA	LEVER		1
116		NA	PIN, clevis		1
117	324-590	\$0.20	WASHER, plain		2
118		NA	WASHER, anti-rattle		1
119		NA	BARREL, inner cable		1
121	378-620	\$13.95	ABUTMENT, cable		1
122	324-010	\$0.15	WASHER, locking		1
123	310-040	\$0.15	NUT		1
124	322-170	\$0.35	BOLT, coupling to balance pipe		2
125	324-020	\$0.20	WASHER, locking		2
126	310-760	\$0.55	NUT		2
127	734-150	NA	CABLE, front		1
128	734-160	NA	CABLE, center		1
129	734-170	NA	CABLE, rear		1
130	375-128	\$3.10	CABLE STOP, cable to carb.		3



# Engine Controls BJ7, BJ8



No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Accelerator</b>					
1		NA	ACCELERATOR PEDAL & SHAFT	} LHD models	1
2	324-860	\$0.35	WASHER, for rod		1
3	021-924	\$11.95	SPRING, pedal return		1
4		NA	COLLAR, return spring location		1
5		NA	WASHER, return spring location		1
8		NA	ACCELERATOR PEDAL & SHAFT	} BJ7 RHD models	1
9		NA	COLLAR		1
10		NA	WASHER		1
11		NA	ACCELERATOR PEDAL & SHAFT	} BJ8 RHD models	1
12		NA	COLLAR		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
13		NA	STOP, pedal	} RHD models	1
14		NA	BOLT		2
15	324-020	\$0.20	WASHER, locking		2
16	310-760	\$0.55	NUT		2
17		NA	SUPPORT, accelerator shaft	{ BJ7 RHD models, BJ7 & BJ8 LHD models	1
18		NA	SUPPORT, accelerator shaft	BJ8 RHD models	1
19	725-185	\$0.70	SCREW		2
20	324-020	\$0.20	WASHER, locking		2
21		NA	SPRING, pedal return	RHD models	1

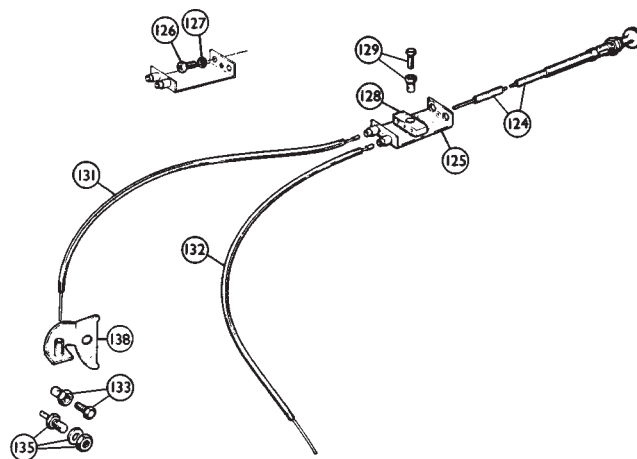
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# Engine Controls BJ7, BJ8

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
22	NA		BUSH & HOUSING ASSEMBLY	} BJ7 RHD models, BJ7 & BJ8 LHD models	1
23	NA		CUP, for bush		1
24	NA		BUSH, pedal shaft	} BJ8 RHD models	1
25	NA		HOUSING, bush		1
26	NA		LEVER, pedal shaft		1
27	322-290	\$0.45	BOLT, lever to pedal shaft		1
28	310-140	\$0.30	NUT		1
29	365-730	\$0.20	WASHER, locking		2
30	324-860	\$0.35	WASHER		3
33	NA		BUSH		1
34	NA		HOUSING		1
35	021-951	\$45.95	CUP, for bush		1
36	NA		SCREW		2
37	324-010	\$0.15	WASHER, locking		2
38	310-040	\$0.15	NUT		2
40	NA		CONTROL ROD, pedal shaft to relay lever	LHD models	1
	NA		CONTROL ROD, pedal shaft to relay lever	RHD models	1
41	372-015	\$15.95	BALL JOINT, for rod		2
42	310-040	\$0.15	NUT		4
43	324-010	\$0.15	WASHER, locking		2
45	NA		LEVER, accelerator relay shaft	BJ7 RHD models	1
46	NA		LEVER, accelerator relay shaft	BJ8 RHD models	1
47	320-695	\$0.75	BOLT		1
48	365-720	\$0.30	WASHER, plain	BJ7 RHD models	2
49	365-730	\$0.20	WASHER, locking	BJ8 RHD models	1
50	310-140	\$0.30	NUT		1
51	NA		WASHER, anti-rattle	BJ8 RHD models	1
52	NA		RELAY SHAFT, accelerator	} BJ7 RHD models, BJ7 & BJ8 LHD models	1
53	NA		RELAY SHAFT, accelerator	BJ8 RHD models	1
55	NA		MOUNTING BRACKET	} BJ7 RHD models, BJ7 & BJ8 LHD models	2
56	NA		MOUNTING BRACKET	BJ8 RHD models	2
57	322-645	\$0.70	BOLT		4
58	324-020	\$0.20	WASHER, locking		4
59	NA		BUSH & HOUSING ASSEMBLY	} BJ7 RHD models, BJ7 & BJ8 LHD models	2
60	NA		BUSH, relay shaft	} BJ8 RHD models	2
61	NA		HOUSING		2
62	NA		CUP, for bush	} BJ7 RHD models, BJ7 & BJ8 LHD models	2
63	324-860	\$0.35	WASHER, plain		1
64	NA		COLLAR	LHD models	1
68	NA		CONTROL ROD, relay shaft to accelerator		1
69	372-015	\$15.95	BALL JOINT, for rod		1
70	372-015	\$15.95	HOUSING, ball (discard ball end)		1
71	310-040	\$0.15	NUT		3
72	324-010	\$0.15	WASHER, locking		1
73	021-348	NA	SPINDLE, accelerator		1
74	NA		CIRCLIP, for spindle		2
75	021-927	\$21.55	LEVER, accelerator spindle		1
76	NA		SCREW		1
77	324-010	\$0.15	WASHER, locking		1
78	310-040	\$0.15	NUT		1
79	680-980	\$5.95	BEARING, relay shaft, in dash		1
80	371-610	\$3.80	BRACKET, relay shaft, nylon		1
81	372-065	\$11.10	BRACKET, reinforcement		1
82	322-040	\$0.45	BOLT		1
83	365-720	\$0.30	WASHER, plain		1
84	365-730	\$0.20	WASHER, locking		1
85	181-550	\$0.75	CLIP, cable to front carb.		1
86	NA		SCREW		1
87	324-010	\$0.15	WASHER, locking		1
88	310-040	\$0.15	NUT		1
90	NA		CONTROL ROD, spindle lever to carb.	BJ7	1
	NA		CONTROL ROD, spindle lever to carb.	BJ8	1
91	372-015	\$15.95	BALL JOINT, for rod		1
92	NA		HOUSING, ball		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
93	310-040	\$0.15	NUT		3
94	324-010	\$0.15	WASHER, locking		1
95	370-335	\$1.95	SPRING, throttle return		2
96	372-245	\$7.90	BRACKET		1
100	NA		SHAFT ASSEMBLY, carb. coupling	BJ7	1
	021-925	\$27.30	SHAFT ASSEMBLY, carb. coupling	BJ8	1
101	NA		BALL END		1
102	372-205	\$4.90	BRACKET, throttle lever stop		1
103	NA		WASHER, packing, .036		A/R
	NA		WASHER, packing, .006		A/R
105	372-215	\$26.20	BRACKET, reinforcement	2-piece set	1
106	322-290	\$0.45	BOLT, lever to pedal shaft		2
107	365-730	\$0.20	WASHER, locking		2
110	141-050	\$189.95	THROTTLE SWITCH		1
111	323-005	\$0.50	SCREW, switch to dash		2
112	324-010	\$0.15	WASHER, locking		2
113	021-329	NA	LINK, throttle switch		1
114	NA		WASHER, plain		2
115	NA		SPLIT PIN		2
116	NA		EYE, for link		1
117	NA		LEVER, throttle switch, top		1
118	314-035	NA	BOLT		1
119	NA		WASHER, plain		2
120	310-040	\$0.15	NUT		1
121	021-926	\$14.25	BRACKET, relay shaft bearing		1



## Choke Cables

124	NA		CHOKE CABLE	BJ7	1
			(Not available. Use 734-190 as replacement.)		
	734-190	\$26.95	CHOKE CABLE	BJ8	1
125	372-225	\$26.55	BODY, choke control		1
126	322-940	\$0.65	SCREW		2
127	324-010	\$0.15	WASHER, locking		2
128	372-235	\$14.95	BLOCK, remote control cable		1
129	473-070	\$1.95	CABLE STOP, cable to block		1
131	734-210	\$11.95	CABLE, front carb.		1
132	734-230	\$11.95	CABLE, rear carb.		1
133	378-648	\$8.95	CABLE STOP	BJ7	2
135	375-108	\$2.45	CABLE STOP	} BJ8	2
138	372-135	\$21.20	BRACKET, choke cable		2

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Lineup at the start of the Tulip Rally, Noordwijk, 4/22/64



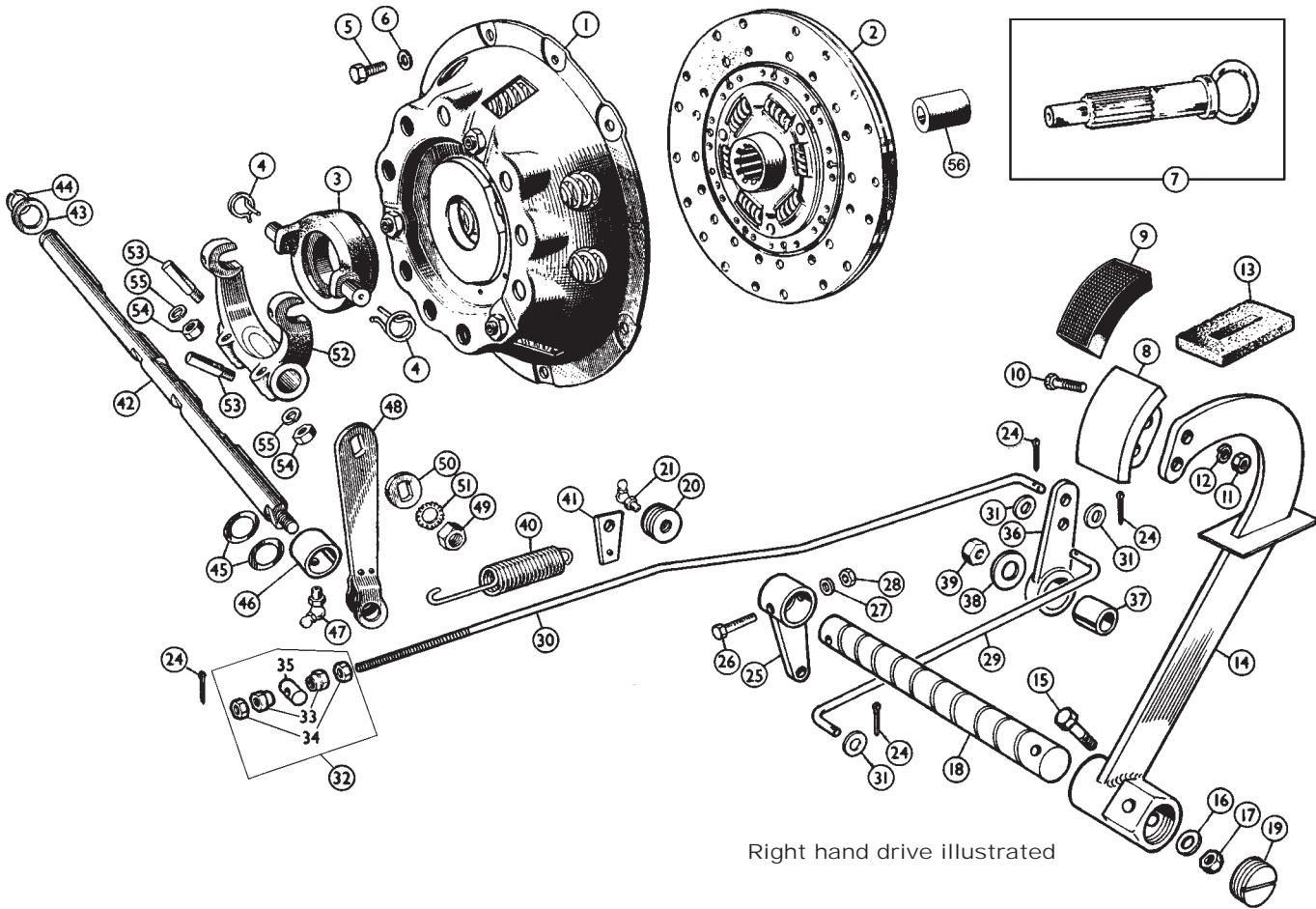
The Morely brothers on the 1963 Alpine Rally



One of the several highly successful trips to the Bonneville Salt Flats by Austin-Healeys. This car set 24 hour records. Pictured from left to right are Carrol Shelby, Roy Jackson-Moore, and Donald Healey.



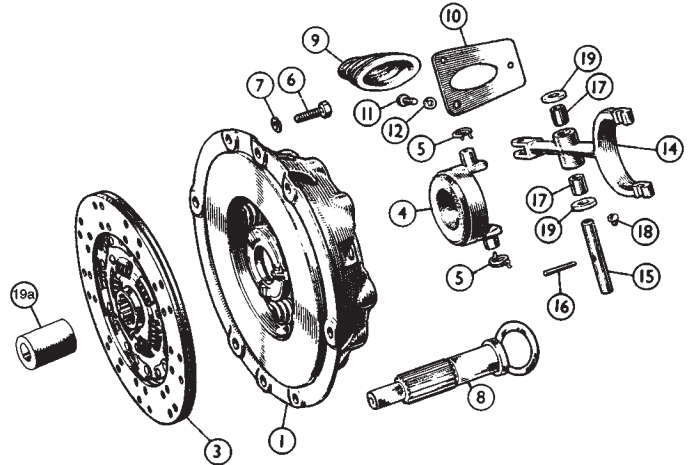
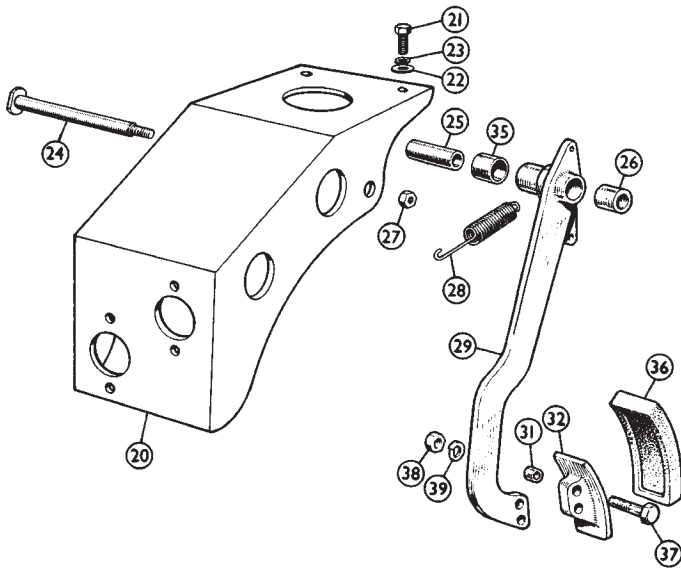
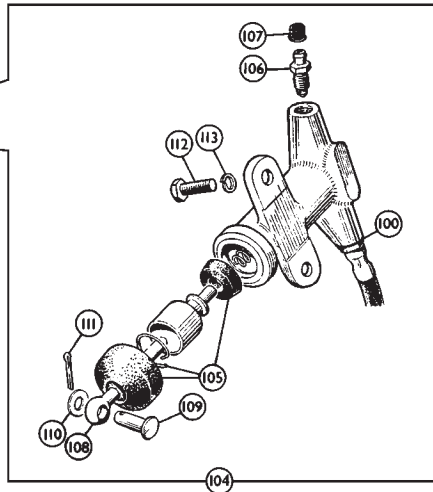
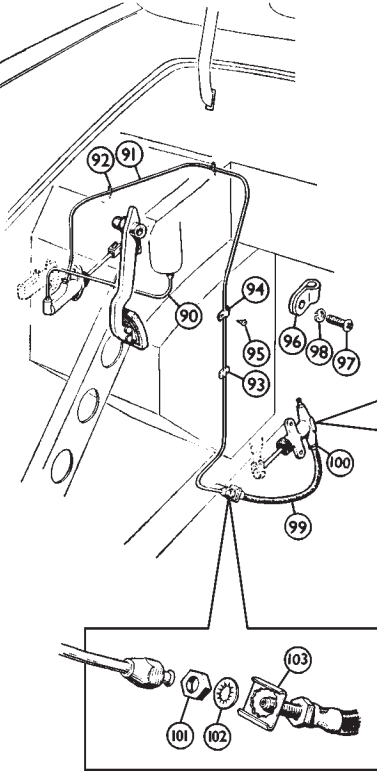
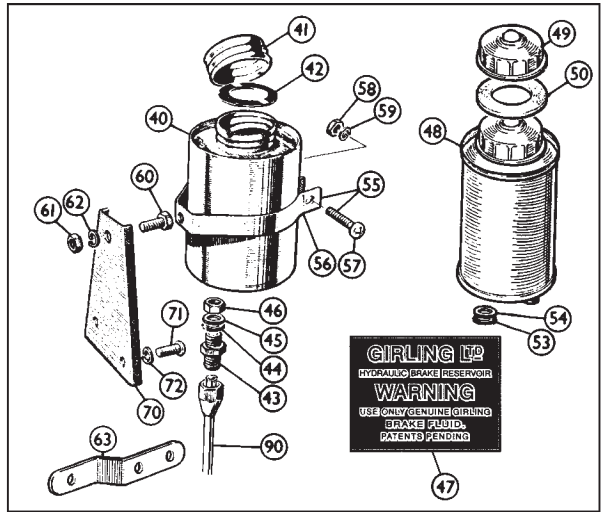
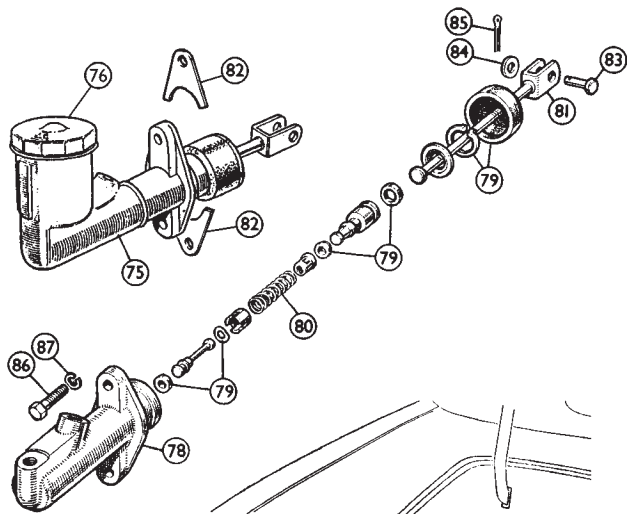




Right hand drive illustrated

No.	Part No.	Price (each)	Description	Application	Qty. Req.	No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	021-135	\$148.95	PRESSURE PLATE		1	32	596-198	\$17.95	TRUNNION & NUT KIT		1
2	591-020	\$179.95	CLUTCH DISC	BN1	1	33	596-190	NA	NUT, adjusting		2
	021-140	\$83.75	CLUTCH DISC	BN2	1	34	848-540	\$0.45	NUT, locking		2
3	595-020	\$47.95	RELEASE BEARING	BN1	1	35	596-200	\$14.95	TRUNNION		1
	501-022	\$71.45	RELEASE BEARING	BN2	1	36	596-015	\$46.95	RELAY LEVER, clutch		1
4	190-310	\$1.95	RETAINER, release bearing		2	37	330-450	NA	BUSH (in lever)		1
5	725-050	NA	BOLT, pressure plate to flywheel		6	38		NA	WASHER		1
6	365-730	\$0.20	WASHER, locking		6	39	310-240	\$0.75	LOCKNUT		1
7	021-660	NA	CLUTCH ALIGNMENT TOOL	BN1	1	40	329-065	\$7.90	SPRING, clutch return		1
	021-665	NA	CLUTCH ALIGNMENT TOOL	BN2	1	41	586-085	\$7.85	ANCHOR		1
8		NA	PEDAL PAD, clutch		1	42	021-702	\$202.95	SHAFT, clutch operating	BN1, LHD	1
9	021-412	\$3.50	PEDAL PAD, rubber		1		021-705	\$148.95	SHAFT, clutch operating	BN2, LHD	1
10		NA	BOLT		2			NA	SHAFT, clutch operating	BN1, RHD	1
11	310-760	\$0.55	NUT		2			NA	SHAFT, clutch operating	BN2, RHD	1
12	324-020	\$0.20	WASHER, locking		2	43		NA	WASHER, plain		1
13	682-120	NA	DRAFT EXCLUDER, pedal		1	44		NA	CIRCLIP		1
14		NA	LEVER, clutch pedal	LHD	1	45		NA	SHIM, .010		A/R
		NA	LEVER, clutch pedal	RHD	1			NA	SHIM, .015		A/R
15		NA	BOLT, pedal to shaft		1	46	330-460	\$46.95	BUSH, for shaft in gearbox casing		4
16	365-720	\$0.30	WASHER, plain		1	47	021-704	NA	NIPPLE, grease		2
17	311-005	\$1.05	NUT		1	48	596-240	\$45.60	LEVER, for operating shaft		1
18	021-701	\$119.95	SHAFT, clutch & brake pedal	LHD	1	49	310-800	\$0.35	NUT, U.N.F.	LHD	1
		NA	SHAFT, clutch & brake pedal	RHD	1			NA	NUT, B.S.F.	RHD	1
19	725-055	NA	PLUG		1	50	596-125	\$8.75	WASHER, slotted		1
20	725-060	NA	PLUG, for grease nipple		1	51		NA	WASHER, shakeproof		1
21	328-500	\$0.95	NIPPLE, grease		1	52		NA	FORK, clutch	BN1	1
		NA	SLEEVE, spacing	RHD	1			NA	FORK, clutch	BN2	1
24	325-330	\$0.25	COTTER PIN		4	53		NA	COTTER		2
25	021-703	\$45.95	LEVER, clutch connecting rod		1	54	310-970	\$2.95	NUT for cotters		2
26	322-440	\$0.80	BOLT, lever to shaft		1	55	324-020	\$0.20	WASHER, locking		2
27	365-720	\$0.30	WASHER, plain		1	56	021-360	\$5.95	PILOT BUSHING		1
28	311-005	\$1.05	NUT		1						
	502-228	\$60.45	CONNECTING ROD SET		1						
29		NA	CONNECTING ROD, clutch, non-adjustable		1						
30		NA	CONNECTING ROD, clutch, adjustable		1						
31	365-720	\$0.30	WASHER, plain		2						

# Clutch 100-6, 3000



# Clutch 100-6, 3000

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Clutch Assembly</b>					
1	021-135	\$148.95	PRESSURE PLATE, 9 dia.	BN4, BN6	1
	021-136	\$184.95	PRESSURE PLATE, 10 dia.	BN7, BT7, BJ7 to 29F-H4878	1
	021-139	\$138.95	PRESSURE PLATE, 9 1/2 dia.	BJ7 from 29F-H4879, BJ8	1
3	021-140	\$83.75	CLUTCH DISC	BN4, BN6	1
	500-100	\$105.95	CLUTCH DISC	BN7, BT7, BJ7 to 29F-H4878	1
	502-505	\$88.95	CLUTCH DISC	BJ7 from 29F-H4879, BJ8	1
4	501-022	\$71.45	RELEASE BEARING	BN4, BN6	1
	501-020	\$28.95	RELEASE BEARING	BN7, BT7, BJ7 to 29F-H4878	1
	501-032	NA	RELEASE BEARING	BJ7 from 29F-H4879, BJ8	1
5	190-310	\$1.95	RETAINER, release bearing		2
6	322-540	\$0.75	BOLT, pressure plate to flywheel	BN4, BN6	6
	322-050	\$0.55	BOLT, pressure plate to flywheel	BN7, BT7, BJ7 to 29F-H4878	6
	322-040	\$0.45	BOLT, pressure plate to flywheel	BJ7 from 29F-H4879, BJ8	6
7	365-730	\$0.20	WASHER, locking	BN4, BN6	6
	324-040	\$0.25	WASHER, locking	BN7, BT7, BJ7 to 29F-H4878	6
	365-730	\$0.20	WASHER, locking	BJ7 from 29F-H4879, BJ8	6
8	021-670	\$4.95	CLUTCH ALIGNMENT TOOL		1
9	031-370	\$5.95	GAITER, clutch fork		1
10	021-928	NA	COVER PLATE		3
11	725-070	NA	SCREW		1
12	324-020	\$0.20	WASHER, locking		3
14	725-080	NA	FORK, clutch		1
	330-405	\$41.95	REPAIR KIT, clutch fork	(incl. #15, 16, 17)	1
15	021-929	\$36.95	SHAFT, clutch fork		1
16	725-085	NA	PIN, tapered		1
17	330-470	\$2.90	BUSH		2
18	NA	NA	SCREW, clutch fork		2
19	725-090	NA	THRUST WASHER		2
19a	021-360	\$5.95	PILOT BUSHING		1

## Pedal and Pedal box

20	NA	BRACKET, clutch & brake pedal		1
21	322-880	\$0.70	BOLT, bracket to pedal box	2
22	324-155	\$0.35	WASHER, plain	2
23	365-730	\$0.20	WASHER, locking	2
24	021-486	NA	SHAFT, clutch & brake pedal	1
25	725-095	NA	SLEEVE, for shaft	2
26	726-000	NA	DISTANCE PIECE	1
27	310-290	\$0.65	NUT	1
28	329-075	\$6.45	SPRING, clutch pedal return	1
29	NA	LEVER, clutch pedal	{ BN4, BN6, BN7 to (c)16038, BT7 to (c)15880	1
	NA	LEVER, clutch pedal	{ BN7 from (c)16039, BT7 from (c)15881, BJ7, BJ8	1
31	NA	DISTANCE PIECE	{ BT7 to (c)15880	2
32	NA	PEDAL PAD, clutch	{ BN4, BN6, BN7 to (c)16038, BT7 from (c)15881	1
	NA	PEDAL PAD, clutch	{ BN7 from (c)16039, BT7 from (c)15881	1
	NA	PEDAL PAD, clutch	BJ7, BJ8	1
35	330-440	NA	BUSH	2
36	021-412	\$3.50	PEDAL PAD, rubber	1
37	320-080	\$1.10	BOLT	2
38	310-760	\$0.55	NUT	2
39	324-020	\$0.20	WASHER, locking	2

## Reservoir and Master Cylinder

40	582-980	\$83.95	TANK, dual supply	} BN4 from C.E.48863, BN6, BN7, BT7, BJ7, BJ8	1
41	596-210	\$4.70	CAP, filler		1
42	582-500	\$1.20	SEAL, filler cap		1
43	NA	ADAPTOR			2
44	435-567	\$0.95	WASHER, copper		2
45	NA	WASHER			2
46	NA	NUT			2
47	216-495	\$7.95	DECAL, supply tank		1
48	582-975	\$53.95	TANK, supply	} BJ8 from (c)44930 France & Benelux Countries	1
49	596-210	\$4.70	CAP, filler		1
50	582-500	\$1.20	SEAL, filler cap		1
53	NA	GASKET, adaptor			1
54	315-035	\$0.25	WASHER, plain		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
55	582-985	\$13.80	CLIP ASSEMBLY, incl. hardware	} BN4 from C.E.48863, BN6, BN7, BT7, BJ7, BJ8	1
56	NA	NA	CLIP		1
57	322-945	\$0.60	SCREW		1
58	310-040	\$0.15	NUT		1
59	324-010	\$0.15	WASHER, locking		1
60	322-170	\$0.35	BOLT	} BN4 from C.E.48863, BN6, BN7, BT7, BJ7, BJ8	1
61	310-760	\$0.55	NUT		1
62	324-020	\$0.20	WASHER, locking		1
63	596-085	\$14.95	BRACKET, supply tank	LHD models (not tri-carb)	1
70	582-965	\$8.05	BRACKET, supply tank	} RHD models	1
71	320-990	\$0.55	BOLT		2
72	324-020	\$0.20	WASHER, locking		2
75	513-323	\$139.95	CLUTCH MASTER CYLINDER	} BN4 to C.E.48862	1
	180-990	\$10.95	REPAIR KIT		1
76	596-210	\$4.70	CAP, filler		1
	582-500	\$1.20	SEAL, filler cap	1	
78	513-318	\$92.95	CLUTCH MASTER CYLINDER	} BN4 from C.E.48863, BN6, BN7, BT7, BJ7, BJ8	1
79	180-990	\$10.95	REPAIR KIT		1
80	NA	NA	SPRING		1
81	NA	NA	PUSHROD	1	
82	021-488	\$3.55	SHIM		2
83	325-035	\$1.50	CLEVIS PIN		1
84	365-720	\$0.30	WASHER, plain		1
85	325-330	\$0.25	COTTER PIN		1
86	322-290	\$0.45	BOLT, cylinder to bracket		2
87	365-730	\$0.20	WASHER, locking		2

## Pipes and Slave Cylinder

90	581-520	\$23.95	PIPE, cylinder to tank	} BN4 from C.E.48863, BN6, BN7, BT7, BJ7, BJ8, LHD models	1
	NA	NA	PIPE, cylinder to tank		} BN4 from C.E.48863, BN6, BN7, BT7, BJ7, BJ8, RHD models
91	021-932	\$29.95	PIPE, cylinder to hose	LHD models	
	NA	NA	PIPE, cylinder to hose	RHD models	1
92	NA	NA	CLIP, pipe to dash	LHD models	2
93	326-965	\$1.65	CLIP, pipe to pedal box		1
94	182-600	\$0.95	CLIP, pipe to pedal box	} BN7, BT7, BJ7, BJ8 RHD models	1
95	NA	NA	SCREW		1
96	182-600	\$0.95	CLIP		1
97	NA	NA	SCREW		1
98	324-010	\$0.15	WASHER, locking		1
99	584-760	\$23.95	HOSE, clutch		1
	584-761	\$15.95	HOSE, clutch, aftermarket		1
100	324-730	\$0.40	WASHER, copper		1
101	310-070	\$0.45	NUT		1
102	324-045	\$0.25	WASHER, shakeproof		1
103	181-660	\$4.60	LOCKPLATE		1
104	513-316	\$89.95	SLAVE CYLINDER (pushrod & clevis pin not included)		1
105	513-127	\$7.05	REPAIR KIT, slave cylinder		1
106	180-100	\$3.60	BLEED SCREW		1
107	031-300	\$0.75	DUST CAP, bleed screw		1
108	596-220	\$13.95	PUSH ROD		1
109	325-140	\$0.90	CLEVIS PIN		1
110	365-720	\$0.30	WASHER, plain		1
111	NA	NA	COTTER PIN		1
112	320-285	\$0.50	BOLT		2
113	324-040	\$0.25	WASHER, locking		2

## Lockheed Brake Fluid

This genuine British brake fluid is compatible with all British brake systems. Available in 500 ml. bottles, about 1 pint. **220-400 \$5.10**



## Silicone Brake Fluid

This revolutionary product won't absorb moisture from the air like ordinary brake fluids. As a result, the brake cylinders and hoses will last much longer. One quart is enough to change the fluid completely in at least one car. **220-410 \$26.95**

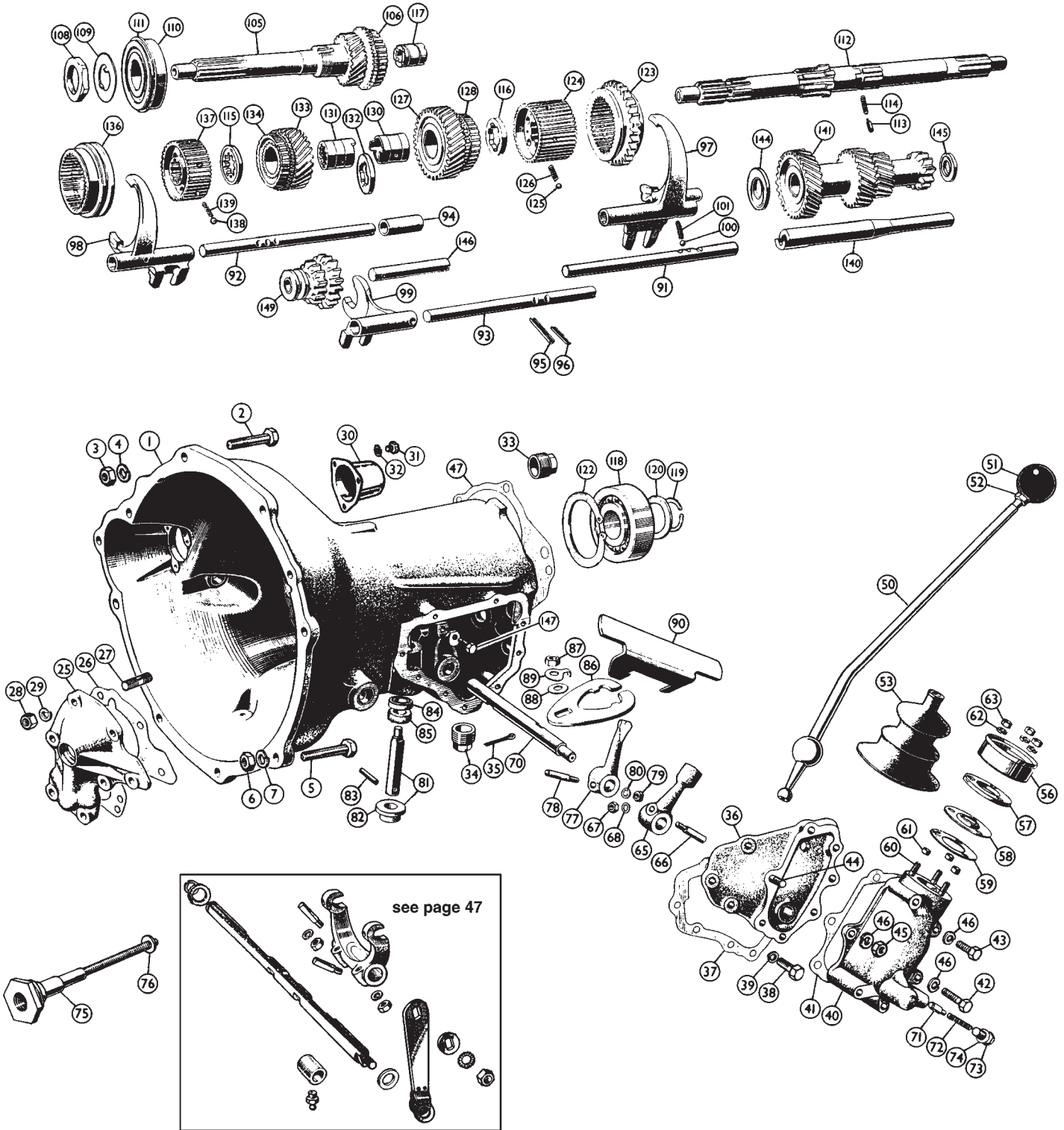


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# Gearbox 3 speed BN1



Note: Gearbox is actually a 4 speed gearbox with 1st gear locked out.  
Terminology of components is based on 4 speed design.

# Gearbox 3 speed BN1

AUSTIN-HEALEY

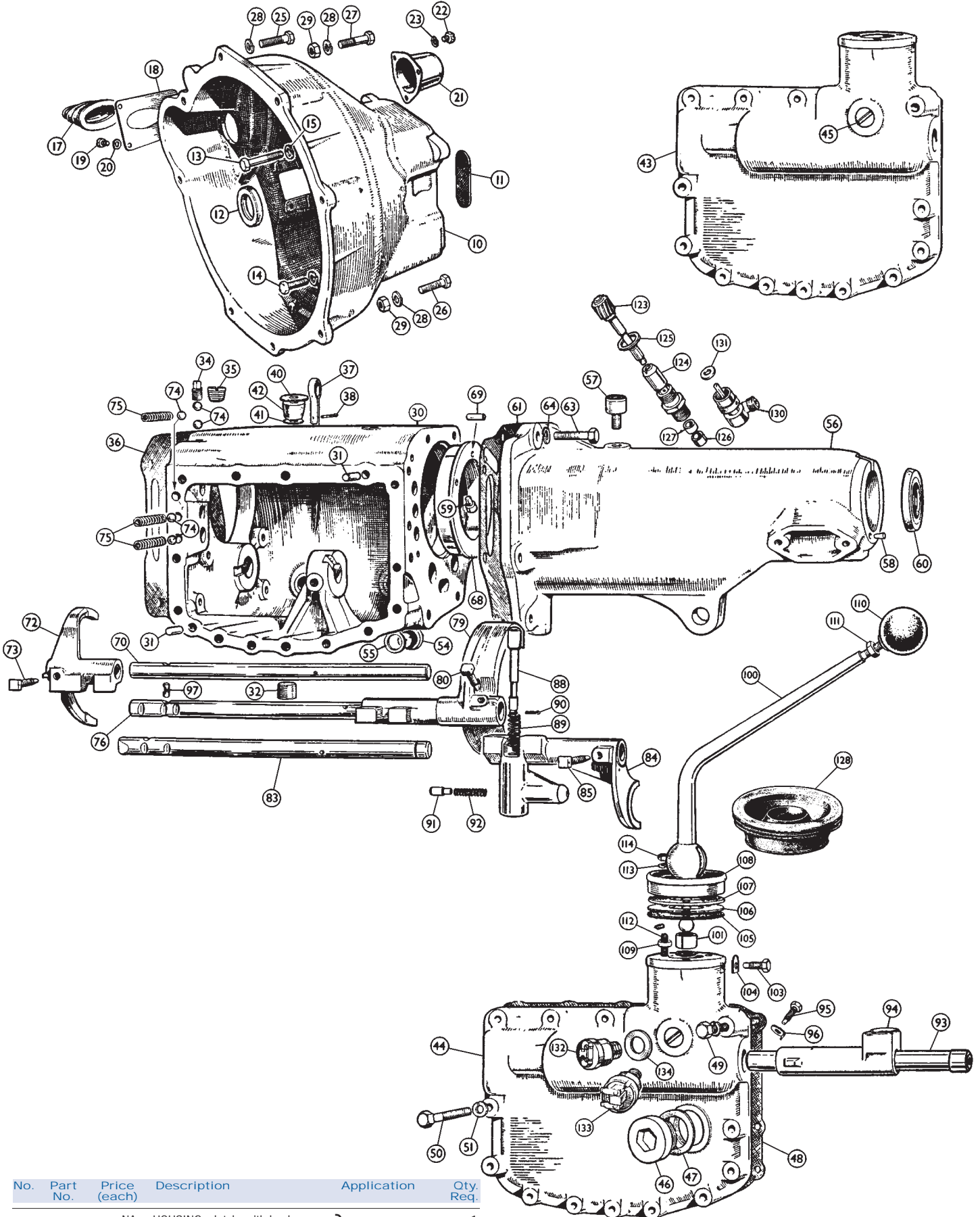
No.	Part No.	Price (each)	Description	Application	Qty. Req.
			NA GEARBOX & OVERDRIVE ASSEMBLY	LHD	1
			NA GEARBOX & OVERDRIVE ASSEMBLY,	RHD	1
	021-054	\$17.95	GASKET SET, (includes 1 ea. of ill. nos. 26, 37, 41 & 47)		1
1			NA CASING, gearbox		1
2			NA DOWEL BOLT, to mounting plate		2
3	311-220	\$0.40	NUT		2
4	324-040	\$0.25	WASHER, locking		2
5			NA BOLT, to mounting plate		6
6	311-220	\$0.40	NUT		6
7	324-040	\$0.25	WASHER, locking		6
25			NA COVER, front		1
26			NA GASKET, front cover	in gasket set	1
27			NA STUD, in casing		7
28	311-140	\$0.30	NUT		7
29	365-730	\$0.20	WASHER, locking		7
30	848-760		NA COVER, starter pinion		1
31			NA SCREW		3
32	324-020	\$0.20	WASHER, locking		3
33	328-055	\$7.95	PLUG, oil filler		1
34	328-055	\$7.95	PLUG, oil drain		1
35			NA COTTER PIN, clutch pin drain hole		1
36			NA SIDE COVER		1
37			NA GASKET, side cover	in gasket set	1
38	320-370	\$1.40	BOLT		3
39	365-730	\$0.20	WASHER, locking		3
40			NA BODY, shifter control box		1
41			NA GASKET, body to side cover	in gasket set	1
42			NA BOLT, long		1
43			NA BOLT, short		5
44			NA STUD		1
45	311-140	\$0.30	NUT		1
46	365-730	\$0.20	WASHER, locking		7
47			NA GASKET, casing to o/d adaptor plate	in gasket set	1
50			NA SHIFT LEVER	LHD	1
			NA SHIFT LEVER	RHD	1
51	021-398	\$51.95	KNOB, gearshift		1
52			NA LOCKNUT		1
53	680-910	\$12.95	BOOT, gearshift		1
			NA SCREW, locating		1
			NA LOCKWASHER		1
56			NA COVER, shift lever		1
57	848-770	\$16.95	PAD, shift lever packing	(thick)	1
58			NA SEAT, shift lever		1
59	848-765	\$17.95	WASHER, sealing, rubber	(thin)	1
60	031-450	\$4.35	STUD		3
61	848-775	\$5.95	DISTANCE PIECE		3
62	324-020	\$0.20	WASHER, locking		3
63	310-760	\$0.55	NUT		3
65			NA LEVER, shifter socket		1
66			NA COTTER, lever to cross shaft		1
67	310-970	\$2.95	NUT		1
68			NA WASHER, shakeproof		1
70			NA CROSS SHAFT, shifter		1
71	848-780		NA PLUNGER		1
72	329-240	\$0.95	SPRING		1
73	848-790	\$1.65	PLUG		1
74	462-465	\$0.60	WASHER, fiber		1
75			NA ADAPTOR ASSEMBLY, for O/D limiting switch (top & 2nd gear)		1
76			NA WASHER, fiber		1
77			NA LEVER, operating		1
78			NA COTTER		1
79	310-970	\$2.95	NUT		1
80			NA WASHER, shakeproof		1
81			NA SHAFT, interlocking, with collar		1
82			NA COLLAR		1
83			NA PIN, tapered		1
84	848-800	\$11.95	OIL SEAL		1
85	848-810		NA RING, felt		1
86			NA ARM, selector		1
87			NA NUT		1
88			NA WASHER		1
89			NA TABWASHER		1
90			NA GATE, shifter		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
91			NA ROD, 1st & 2nd speed fork		1
92			NA ROD, 3rd & 4th speed fork		1
93			NA ROD, reverse fork		1
94			NA DISTANCE PIECE		1
95			NA LOCATING STRIP, long		1
96			NA LOCATING STRIP, short		1
97			NA FORK, 1st & 2nd speed		1
98			NA FORK, 3rd & 4th speed		1
99			NA FORK, reverse		1
100	329-550	\$0.95	BALL, 9/32		3
101			NA SPRING, for ball		3
105	031-245		NA SHAFT, 1st motion	to (g) 5145	1
	031-246		NA SHAFT, 1st motion	from (g)5146	1
106	031-247		NA SYNCHRO CONE*		1
108			NA NUT		1
109	461-270	\$4.60	LOCKWASHER		1
110	128-200	\$29.95	BEARING, 1st motion shaft		1
111			NA RING, spring		1
112			NA MAINSHAFT	to (c)140204	1
			NA MAINSHAFT	from (c)140205	1
113	461-350		NA PEG		1
114	329-250		NA SPRING		1
115	461-310	\$4.95	THRUST WASHER, front, (.1565/.1575)		1
	461-320		NA THRUST WASHER, front, (.1585/.1595)		1
	461-330		NA THRUST WASHER, front, (.1605/.1615)		1
116			NA THRUST WASHER, rear		1
117	031-231		NA BUSH, 1st motion shaft		1
118	128-000	\$39.95	BEARING, mainshaft		1
119	326-025	\$1.40	CIRCLIP		1
120			NA DISTANCE PIECE	to (c)140204	1
			NA DISTANCE PIECE	from (c)140205	1
			NA SHIM		A/R
122			NA CIRCLIP		1
123	031-332		NA FIRST GEAR		1
124	031-334		NA SYNCHRONIZER, 2nd speed		1
125	329-510	\$0.55	BALL, 1/4"		6
126			NA SPRING		6
127	031-333		NA GEAR, 2nd, with cone & adaptor		1
128	031-247		NA SYNCHRO CONE*		1
130	031-335		NA BUSH, 2nd gear		1
131	461-530	\$45.95	BUSH, 3rd speed mainshaft gear		1
132	031-336		NA RING, interlocking		1
133	031-248		NA GEAR, 3rd, with cone & adaptor	to (g) 5145	1
	031-337		NA GEAR, 3rd, with cone & adaptor	from (g)5146	1
134	031-247		NA SYNCHRO CONE*		1
136	031-249		NA STRIKING DOG, 3rd & 4th		1
137	031-338	\$244.95	SYNCHRONIZER, 3rd & 4th		1
138	329-510	\$0.55	BALL, 1/4"		3
139			NA SPRING		3
140	031-331	\$163.95	LAYSHAFT		1
141			NA LAYGEAR, with bushes	to (g) 5145	1
			NA LAYGEAR, with bushes	from (g)5146	1
			NA BUSH, front		1
			NA BUSH, rear		1
144			NA THRUST WASHER, front		1
145			NA THRUST WASHER, rear, (.1565/.1575)		1
			NA THRUST WASHER, rear, (.1585/.1595)		1
			NA THRUST WASHER, rear, (.1605/.1615)		1
			NA THRUST WASHER, rear, (.163/.164)		1
146			NA SHAFT, reverse gear		1
147			NA SCREW		1
	461-650		NA TAB WASHER		1
149	848-855		NA GEAR, reverse		1
			NA BUSH		1

\*Note: Must be machined to fit, see workshop manual.  
Note: for gearbox mountings, please see page 62.



# External Gearbox 4 speed sideshift



No.	Part No.	Price (each)	Description	Application	Qty. Req.
	NA		HOUSING, clutch, with bushes	} BN2 (not illustrated)	1
330-460	\$46.95	BUSH, for operating shaft in	4		
	NA		CASING, gearbox		1
021-192	\$2.95	SEAL, oil	1		
	NA		BOLT, housing to gearbox		8
365-730	\$0.20	WASHER, locking	8		


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# External gearbox 4 speed sideshift

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
10		NA	HOUSING, clutch	BN4, BN6	1
		NA	HOUSING, clutch	BN7, BT7	1
11	031-339	NA	PAD, buffer	BN4, BN6, BN7, BT7	1
12	021-192	\$2.95	SEAL, oil	BN7, BT7	1
Note: BN4 & BN6 models do not have replaceable first motion shaft seals.					
13	320-585	\$1.50	BOLT, housing to gearbox, 2 1/4"	} BN4, BN6, BN7, BT7	1
14	320-695	\$0.75	BOLT, housing to gearbox, 1 1/8"		7
15	365-730	\$0.20	WASHER, locking		8
17	031-370	\$5.95	BOOT, clutch fork		1
18	021-928	NA	COVER PLATE		1
19	725-070	NA	SCREW, plate		3
20	324-020	\$0.20	WASHER, locking		3
21	848-760	NA	COVER, starter end		1
22		NA	SCREW, cover to housing		1
23	324-020	\$0.20	WASHER, locking		3
25		NA	BOLT, clutch housing to rear plate	BN2	5
		NA	BOLT, clutch housing to rear plate, 1 1/2"	} BN4, BN6, BN7, BT7	1
26		NA	BOLT, clutch housing to rear plate, 1 3/8"		4
27		NA	DOWEL BOLT, clutch housing to rear plate	} BN2	2
		NA	DOWEL BOLT, clutch housing to rear plate		2
28	324-040	\$0.25	WASHER, locking		7
29	310-050	\$0.50	NUT		6
30		NA	CASE, gearbox	BN2, BN4, BN6	1
		NA	CASE, gearbox	BN7, BT7	1
31		NA	DOWEL, side cover		2
32	319-060	\$2.95	PLUG, oil drain		1
		NA	PLUG, interlock ball hole	BN2, BN4, BN6	1
34		NA	PLUG, interlock ball hole	} BN7, BT7	1
35		NA	PLUG, taper		1
	021-053	\$8.75	<b>GASKET SET</b> (includes ill. nos. 36, 48 & 61)		1
36		NA	GASKET, case to clutch housing	in gasket set	1
37		NA	DIP STICK, oil level		1
38	325-475	\$0.95	COTTER PIN		1
40		NA	WASHER, large		1
41		NA	WASHER, small		1
42		NA	WASHER, felt		1
43		NA	COVER, side	} BN2, BN4, BN6 to (g)2856 non o/d & to (g)9273 o/d	1
44		NA	COVER, side		1
				BN6 from (g)2857 non o/d & from (g)9274 o/d, BN7 & BT7 to (e)29E-H2245	
45		NA	PLUG, small, side cover non o/d	} BN2, BN4, BN6, BN7, BT7	1
46		NA	PLUG, large, side cover		1
47	324-810	\$1.15	WASHER for plug	BN6 from (g)2857 non o/d & from (g)9274 o/d, BN7, BT7	1
48		NA	GASKET, cover to gearbox	included in gasket set	1
49	322-460	\$0.50	BOLT, cover to gearbox, 2 3/4"		1
50	320-415	\$0.60	BOLT, cover to gearbox, 1 1/2"		12
51	365-730	\$0.20	WASHER, locking		13
54		NA	CAP, control shaft boss	BN2	2
		NA	CAP, control shaft boss	BN4, BN6, BN7, BT7	2
55	324-810	\$1.15	WASHER, cap		2
56		NA	CASING, gearbox extension	} BN4, BN6, BN7, BT7 non o/d	1
57	267-040	\$3.70	BREATHER		1
58		NA	PLUG, taper		1
59	836-620	NA	THRUST BUTTON		1
60	120-800	\$2.80	SEAL, oil		1
61		NA	GASKET, casing or overdrive to gearbox (in gasket set)		1
63	322-310	\$0.55	BOLT, casing to gearbox	} BN4, BN6, BN7, BT7 non o/d	8
64	365-730	\$0.20	WASHER, locking		8

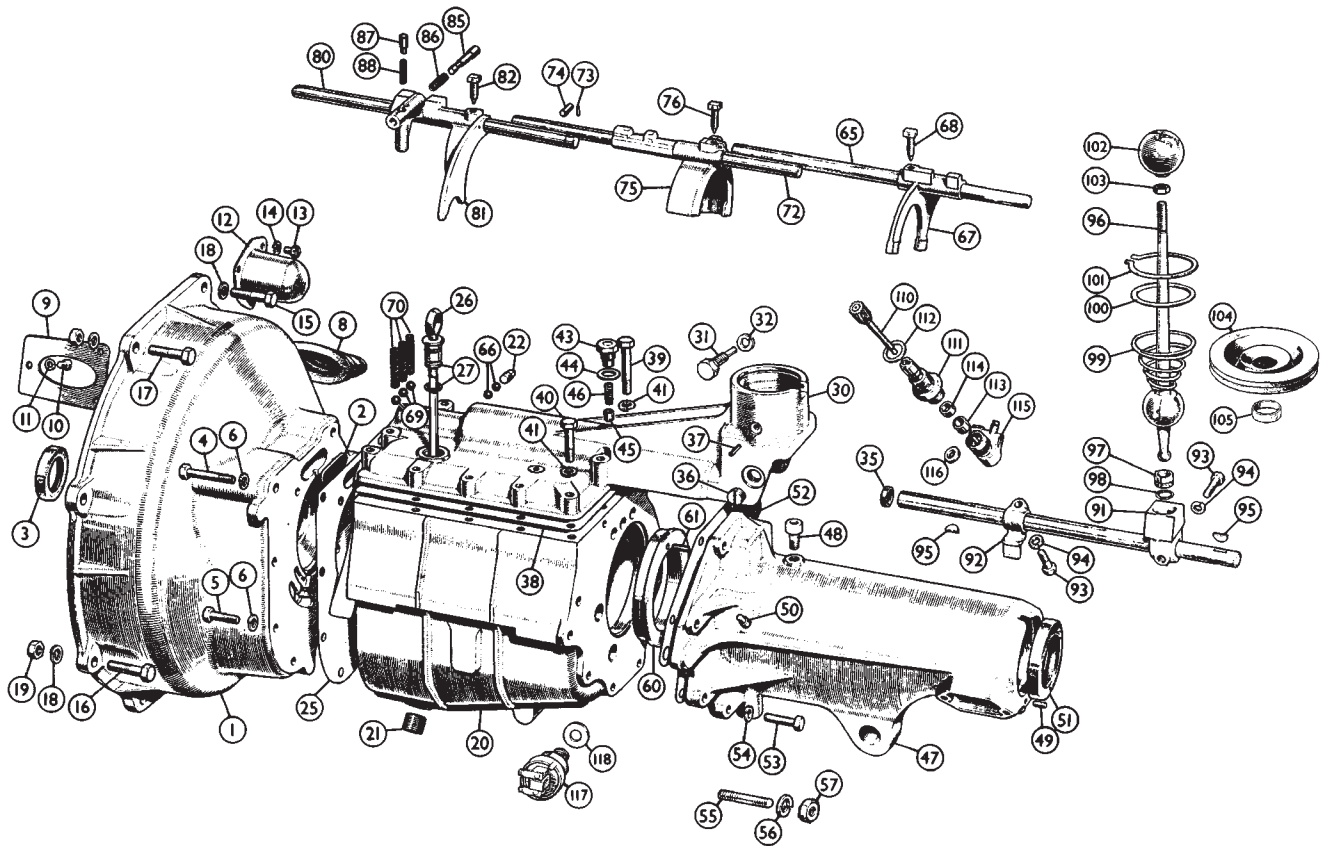
No.	Part No.	Price (each)	Description	Application	Qty. Req.
		NA	STUD, casing to gearbox	} BN2, BN4, BN6, BN7, BT7 o/d	8
	365-730	\$0.20	WASHER, locking		8
	310-140	\$0.30	NUT		8
68		NA	HOUSING, bearing	BN2 to C.E.230489	1
		NA	HOUSING, bearing	} BN2 from C.E.230490, BN4, BN6	1
69	461-370	NA	HOUSING, bearing		BN7, BT7
		NA	PEG, locating	BN2 to C.E.230489	1
		NA	PEG, locating	} BN2 from C.E.230490, BN4, BN6, BN7, BT7	1
70		NA	SHAFT, 3rd and 4th selector		BN2
		NA	SHAFT, 3rd and 4th selector	BN4, BN6, BN7, BT7	1
72	031-257	\$345.95	FORK, striking, 3rd and 4th		1
73		NA	SCREW, fork to shaft		1
74	329-520	\$0.60	BALL, selector shaft		5
75	329-040	\$3.15	SPRING, ball		3
76		NA	SHAFT, 1st and 2nd selector	BN2	1
	031-340	\$184.95	SHAFT, 1st and 2nd selector	} BN4, BN6, BN7, BT7	1
77		NA	PIN, shaft interlocking		1
		NA	RIVET, interlocking pin		1
79		NA	FORK, striking, 1st and 2nd		1
80		NA	SCREW, fork to shaft		1
83		NA	SHAFT, reverse selector	BN2	1
		NA	SHAFT, reverse selector	BN4, BN6, BN7, BT7	1
84		NA	FORK, striking, reverse		1
85		NA	SCREW, fork to shaft		1
88	848-820	NA	PLUNGER, reverse selector		1
89	329-105	\$5.35	SPRING, plunger		1
90	325-330	\$0.25	COTTER PIN		1
91	848-780	NA	PLUNGER, detent		1
92	329-240	\$0.95	SPRING, detent plunger		1
93		NA	SHAFT, control		1
94		NA	LEVER, control		1
95	461-780	\$2.75	BOLT, shaft locking		1
96	461-650	NA	LOCKWASHER		1
100	848-985	NA	SHIFT LEVER	BN2 to C.E.228486	1
	848-985	NA	SHIFT LEVER	} BN2 from C.E.228487, BN4, BN6, BN7 & BT7 to (e)29D-H20597	1
	848-985	NA	SHIFT LEVER		BN7 & BT7 from (e)29D-H20598
101		NA	BUSH, lever (use 461-110 below)	BN2	1
	461-115	NA	BUSH, lever, stock type	BN4, BN6, BN7, BT7	1
	461-110	\$6.80	BUSH, lever, nylon replacement	(all except BJ8)	1
	326-170	NA	CIRCLIP, bush		1
103		NA	BOLT, lever locating		1
104		NA	WASHER, tab, screw		1
105	848-765	\$17.95	WASHER, sealing, shift lever	(thin)	1
106		NA	SEAT, shift lever		1
107	848-770	\$16.95	PAD, shift lever packing	(thick)	1
108		NA	COVER, shift lever		1
109	848-775	\$5.95	DISTANCE PIECE, cover		3
110	021-399	\$8.95	SHIFT KNOB		1
111	462-510	\$1.30	LOCKNUT, knob (chrome)		1
112	031-450	\$4.35	STUD, shift lever cover		3
113	324-020	\$0.20	WASHER, locking		3
114	310-760	\$0.55	NUT, stud		3
123		NA	PINION, speedometer	BN4, BN6 non o/d	1
	848-920	NA	PINION, speedometer	BN7 & BT7 non o/d	1
124		NA	BEARING, pinion	} BN4, BN6, BN7, BT7 non o/d	1
125	324-215	NA	WASHER, bearing		1
126		NA	COLLAR, pinion distance		1
127	461-445	\$4.50	SEAL, oil, pinion		1
128	021-337	\$8.95	BOOT, gear shift	BN2, BN4, BN6, BN7, BT7	1
130	768-020	\$206.95	ANGLE DRIVE, speedometer	BN2	1
	021-511	\$54.95	ANGLE DRIVE, speedometer	BN4, BN6, BN7, BT7	1
131	324-720	\$0.90	WASHER, adaptor		1
132	141-100	\$41.95	SWITCH, overdrive, on gearbox	BN1, BN2, BN4, BN6	1
133	140-470	\$12.95	SWITCH, overdrive, on gearbox	BN7, BT7	1
134	324-145	\$0.55	WASHER, fiber		A/R

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# External Gearbox centershift



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	GEARBOX ASSEMBLY, standard	BN7, BT7, BJ7	1
		NA	GEARBOX ASSEMBLY, standard	BJ8	1
1		NA	GEARBOX ASSEMBLY, overdrive	BN7, BT7, BJ7	1
		NA	GEARBOX ASSEMBLY, overdrive	BJ8	1
1		NA	HOUSING, clutch	BN7, BT7, BJ7	1
		NA	HOUSING, clutch	BJ8	1
2		NA	PAD, buffer		1
3	021-192	\$2.95	SEAL, oil		1
4	320-585	\$1.50	BOLT, housing to gearbox, 2 1/4"		1
5	320-695	\$0.75	BOLT, housing to gearbox, 1 1/8"		8
6	365-730	\$0.20	WASHER, locking		9
8	031-370	\$5.95	BOOT, clutch fork		1
9	021-928	NA	COVER PLATE		1
10	725-070	NA	SCREW, plate		3
11	324-020	\$0.20	WASHER, locking		3
12	848-760	NA	COVER, starter pinion		1
13		NA	SCREW, cover to housing		3
14	324-020	\$0.20	WASHER, locking		3
15		NA	BOLT, clutch housing to rear plate, 1 1/2"		1
16		NA	BOLT, clutch housing to rear plate, 1 3/8"		4
17		NA	DOWEL BOLT, clutch housing to rear plate		2
18	324-040	\$0.25	WASHER, locking		7
19	310-050	\$0.50	NUT		6
20		NA	CASE, gearbox	BN7, BT7, BJ7	1
		NA	CASE, gearbox	BJ8	1
21	319-060	\$2.95	PLUG, oil drain		1
22		NA	PLUG, interlock ball hole, threaded	{ BN7, BT7, BJ7, BJ8 to 29K-H5793	1
		NA	PLUG, interlock ball hole, plain	BJ8 from 29K-H5794	1
	021-053†	\$8.75	GASKET SET (includes ill. nos. 25, 38 & 52)		1
25		NA	GASKET, case to clutch housing	in gasket set	1
26	031-341	NA	DIP STICK, oil lever		1
27	682-150	\$1.00	GROMMET, dipstick		2
30		NA	COVER, gearbox	BN7, BT7, BJ7	1
		NA	COVER, gearbox	{ BJ8 to (g)118 non o/d & to (g)1441 o/d	1
		NA	COVER, gearbox		1
31		NA	PIN, locating, gear lever	{ BJ8 from (g)119 non o/d & (g)1442 o/d	2
32	324-020	\$0.20	WASHER, locking		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
35	520-290	\$12.95	SEAL, oil		1
36		NA	PLUG, blanking, o/d switch hole	non o/d	1
37	325-460	NA	ROLLPIN		2
38		NA	GASKET, gearbox to cover	in gasket set	1
39	322-105	\$1.20	BOLT, cover to gearbox, 1 7/8"		2
40	320-415	\$0.60	BOLT, cover to gearbox, 1 1/2"		10
41	365-730	\$0.20	WASHER, locking		12
43	460-150	NA	PLUG, plunger retaining		1
44	324-770	\$1.45	WASHER, plug		1
45	443-030	\$8.35	PLUNGER		1
46	329-010	\$0.95	SPRING, plunger		1
47		NA	CASING, gearbox extension	} non o/d	1
48	267-040	\$3.70	BREATHER		1
49		NA	PLUG, tapered		1
50	836-620	NA	THRUST BUTTON		1
51	120-800	\$2.80	SEAL, oil		1
52		NA	GASKET, casing or overdrive to gearbox	in gasket set	1
53	322-310	\$0.55	BOLT, casing to gearbox	} non overdrive	8
54	365-730	\$0.20	WASHER, locking		8
55		NA	STUD, casing to gearbox	} overdrive	8
56	365-730	\$0.20	WASHER, locking		8
57	310-140	\$0.30	NUT		8
60		NA	HOUSING, bearing		1
61		NA	PEG, locating		1
65	031-342	NA	SHAFT, 3rd and 4th selector		1
66	329-520	\$0.60	BALL, shaft interlocking		2
67	848-890	\$289.95	FORK, 3rd and 4th		1
68		NA	SCREW, fork to shaft		1
69	329-520	\$0.60	BALL, selector shaft		3
70	329-040	\$3.15	SPRING, ball		3
72	031-255	NA	SHAFT, 1st and 2nd selector		1
73		NA	PIN, shaft interlocking		1
74		NA	RIVET, interlocking pin		1
75		NA	FORK, 1st and 2nd	BN7, BT7, BJ7	1
	031-256	NA	FORK, 1st and 2nd	BJ8	1



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# External Gearbox centershift

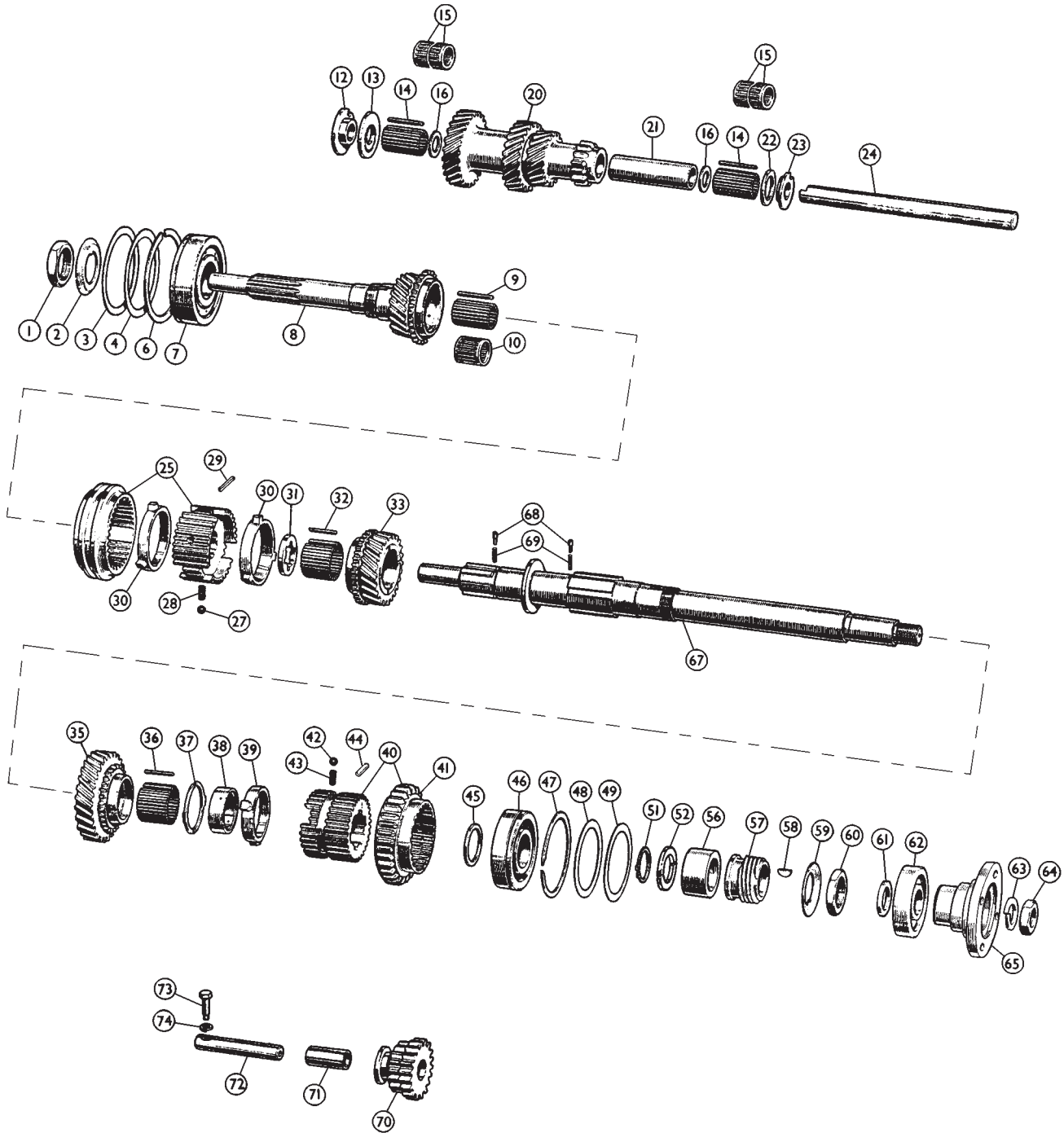
AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.	No.	Part No.	Price (each)	Description	Application	Qty. Req.
76		NA	SCREW, fork to shaft		1	98	326-170	NA	CIRCLIP, bush	BN7, BT7, BJ7	1
80		NA	SHAFT, reverse selector		1	99	031-330	\$12.95	SPRING, ball end retaining		1
81	031-258	NA	FORK, reverse	BN7, BT7, BJ7	1	100		NA	WASHER		1
	031-258	NA	FORK, reverse	BJ8	1	101	443-090	\$8.95	CIRCLIP		1
82		NA	SCREW, fork to shaft		1	102	021-399	\$8.95	KNOB, gear lever		1
85	848-820	NA	PLUNGER, reverse selector		1	103	462-510	\$1.30	LOCKNUT, knob (chrome)		1
86	329-105	\$5.35	SPRING, plunger		1	104	021-338	\$9.95	BOOT, gear lever		1
87	848-780	NA	PLUNGER, detent		1	105	326-480	\$5.45	RING, gear lever boot		1
88	329-240	\$0.95	SPRING, detent plunger		1						
90		NA	SHAFT, control		1	110	848-920	NA	PINION, speedometer	} non overdrive	1
91		NA	SOCKET, gear lever	BN7, BT7, BJ7	1	111		NA	BEARING, pinion		1
		NA	SOCKET, gear lever	BJ8	1	112	324-215	NA	WASHER, bearing		1
92		NA	LEVER, selector		1	113		NA	COLLAR, pinion distance		1
93		NA	BOLT, selector lever & gear lever		2	114	461-445	\$4.50	SEAL, oil, pinion		1
94	365-730	\$0.20	WASHER, locking		2						
95	327-200	\$0.95	KEY		2	115	021-511	\$54.95	ANGLE DRIVE, speedometer		1
96	848-980	NA	LEVER, gear	BN7, BT7, BJ7	1	116	324-720	\$0.90	WASHER, adaptor		1
	848-990	\$109.95	LEVER, gear	BJ8	1						
97	461-115	NA	BUSH ASSEMBLY, lever, bronze (includes circlip)	BN7, BT7, BJ7	1	117	140-470	\$12.95	SWITCH, overdrive, on gearbox	} overdrive	1
	031-259	\$2.50	BUSH, lever, nylon	BJ8	1	118	324-145	\$0.55	WASHER, fiber		A/R



"Healey" Showroom, Warwick.

# Internal Gearbox 4 speed



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	311-090	NA	NUT, bearing		1
2	021-276	NA	LOCKWASHER		1
3	031-343	NA	PLATE, spring, bearing	} BN2, BN4, BN6, BN7, BT7, BJ7	1
4	031-344	NA	PLATE, bearing		1
	848-930	NA	SHIM, bearing	BJ8	A/R
	848-940	NA	SHIM, bearing	BJ8	A/R
6	326-740	\$4.05	CIRCLIP		1
7	620-586	\$27.95	BEARING, 1st motion shaft		1
8	031-246	NA	SHAFT, 1st motion	BN2	1
	843-085	NA	SHAFT, 1st motion	BN4, BN6	1
	843-090	NA	SHAFT, 1st motion	} BN7 & BT7 side-shift gbx to (e)29D-H11341 non o/d & (e)29D-H10896 o/d	1
	021-263	NA	SHAFT, 1st motion		1
				} BN7 & BT7 side-shift gbx from (e)29D-H11342 non o/d & (e)29D-H10897 o/d, BN7 & BT7 all centre-shift gbx, BJ7	1
					1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	021-264	NA	SHAFT, 1st motion	BJ8	1
9	021-270	\$0.95	BEARING, needle, 1st motion shaft	BN2, BN4, BN6	16
	021-270	\$0.95	BEARING, needle, 1st motion shaft	BN7, BT7, BJ7	18
10	031-238	\$21.95	BEARING, caged, 1st motion shaft	BJ8	1
12	848-870	\$61.95	PLATE, gear unit thrust, front	BN2 thru BJ7	1
	031-240	NA	PLATE, gear unit thrust, front	BJ8	1
13	031-239	\$49.95	THRUSTWASHER, front	BN2, BN4, BN6, BN7, BT7	1
	031-239	\$49.95	THRUSTWASHER, front	BJ7, BJ8	1
14	031-237	\$0.60	BEARING, needle, laygear	BN2 thru BJ7	46
15	031-238	\$21.95	BEARING, laygear	BJ8	4
16	848-860	NA	WASHER, roller	BN2, thru BJ7	2
20	021-250	NA	LAYGEAR (1B3728)	BN2, BN4, BN6	1
	021-252	NA	LAYGEAR (AEC3359)	} BN7 & BT7 side-shift gbx to (e)29D-H11341 non o/d & (e)29D-H10896 o/d	1



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# Internal Gearbox 4 speed

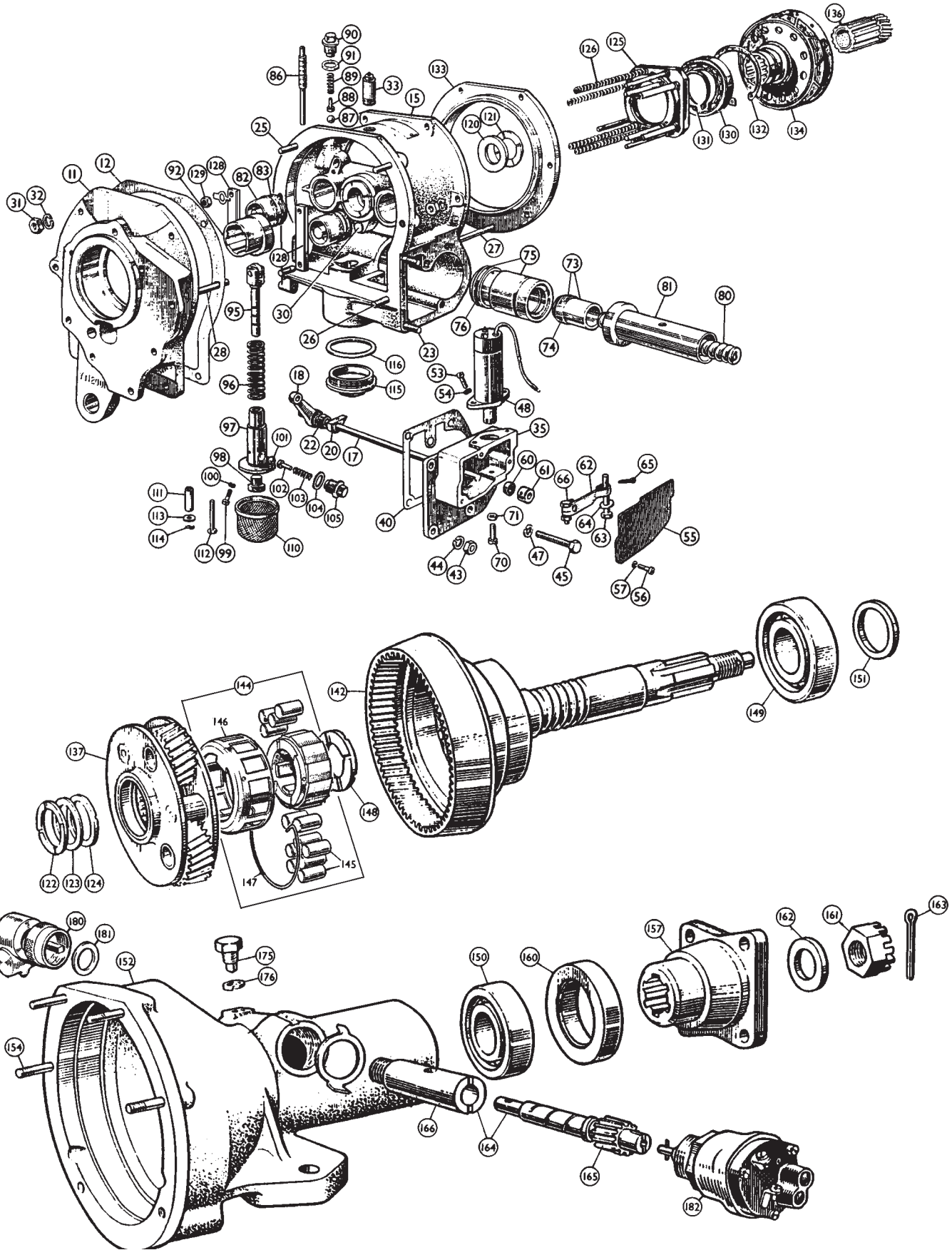
No.	Part No.	Price (each)	Description	Application	Qty. Req.
	NA		LAYGEAR (bush type)* (AEC3471)	BN7 & BT7 side-shift gbx from (e)29D-H11342 to (e)29D-H14909 non o/d & (e)29D-H10897 to (e)29D-H14565 o/d	1
	843-080	NA	LAYGEAR (AEC3616)		1
	021-251	NA	LAYGEAR (AEC3649)	BN7 & BT7 side-shift gbx from (g) 1824 non o/d & from (g)12320 o/d, BN7 & BT7 all centre-shift gbx, BJ7	1
	021-253	NA	LAYGEAR (22B141)		1
21	NA		SPACER, bearing	BN2, BN4, BN6	1
	NA		SPACER, bearing	BN7, BT7, BJ7	1
	848-950	NA	SPACER, bearing	BJ8	1
22	031-241	\$33.95	THRUSTWASHER, rear	BN7, BT7, BJ7	A/R
	031-242	NA	THRUSTWASHER, rear, .072	} BJ8	A/R
	NA		THRUSTWASHER, rear, .075		A/R
	NA		THRUSTWASHER, rear, .078		A/R
NA		THRUSTWASHER, rear, .081	A/R		
23	848-880	\$49.95	PLATE, gear unit thrust, rear	BN2 thru BJ71	1
	031-244	\$57.95	PLATE, gear unit thrust, rear	BJ8	1
24	021-331	\$68.95	LAYSHAFT	BN2 thru BJ7	1
	021-332	\$63.95	LAYSHAFT	BJ8	1
25	031-250	\$523.95	SLIDING HUB ASS'Y., 3rd & 4th	except BJ8	1
	031-251	\$560.95	SLIDING HUB ASS'Y., 3rd & 4th	BJ8	1
27	329-520	\$0.60	BALL, sliding hub		3
28	329-125	\$1.05	SPRING, ball		3
29	031-252	\$30.95	PLUNGER	BJ8	2
30	021-327	\$56.95	SYNCHRO RING, 3rd & 4th, stock type	} BN2 thru BJ7	2
	019-327	\$79.95	SYNCHRO RING, 3rd & 4th, upgraded*		2
31	021-328	\$96.95	SYNCHRO RING, 3rd & 4th	BJ8	2
	440-180	NA	PLATE, locking	BN2 thru BJ7	1
	848-970	NA	PLATE, locking	BJ7, BJ8	1
32	021-271	\$0.75	BEARING, needle roller		32
33	843-060	NA	GEAR, third	BN2, BN4, BN6	1
	843-070	NA	GEAR, third	} BN7 & BT7 side-shift gbx to (e)29D-H11341 non o/d & (e)29D-H13938 o/d	1
	021-261	NA	GEAR, third		1
35	021-262	NA	GEAR, third	BJ8	1
	021-257	NA	GEAR, second	BN2, BN4, BN6	1
	842-030	NA	GEAR, second	} BN7 & BT7 side-shift gbx to (e)29D-H11341 non o/d & (e)29D-H13938 o/d	1
	842-040	NA	GEAR, second		1
	021-259	NA	GEAR, second	BJ8	1
36	021-271	\$0.75	BEARING, needle roller		33
37	848-960	\$12.95	THRUSTWASHER, 2nd gear		1
38	848-850	\$30.95	PLATE, locking	BN2, thru BJ7	2
	NA		PLATE, locking	BJ8	1
39	021-325	\$43.95	SYNCHRO RING, 2nd, stock type	} BN2, BN4, BN6, BN7, BT7, BJ7	1
	019-325*	\$79.95	SYNCHRO RING, 2nd, upgraded*		1

\*\*Upgraded\* synchro rings are made of a high strength longer-wearing bronze, and feature correct ramp (taper) angle and improved machining accuracy for longer reliable service.

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
	021-326	\$86.95	SYNCHRO RING, 2nd	BJ8	1	
40	021-256	\$458.95	GEAR, first, with sliding hub	stock type	1	
	329-527*	\$588.95	GEAR, first, with sliding hub*	(improved - see note)	1	
			*Note: Original gears have a habit of jumping out of gear, especially when worn. 329-527 is produced by Denis Welch, and positively will not jump out of gear when correctly fitted.			
41	021-258	\$256.95	OUTER RING, first gear		1	
42	329-520	\$0.60	BALL, sliding hub		3	
43	329-125	\$1.05	SPRING, ball		3	
44	329-525	\$30.95	PLUNGER	BJ8	2	
45	848-830	NA	DISTANCE COLLAR, mainshaft		1	
46	128-200	\$29.95	BEARING, mainshaft		1	
47	326-750	NA	CIRCLIP		1	
48	848-840	NA	PLATE, bearing	} BN2, BN4, BN6, BN7, BT7, BJ7	1	
	49	440-140	\$27.95		PLATE, spring, bearing	1
	848-910	NA	SHIM, bearing	BJ8	A/R	
51	326-025	\$1.40	CIRCLIP	overdrive	1	
52	NA		DISTANCE PIECE, circlip to bearing	} BN2, BN4, BN6, BN7 & BT7 to (e)29D-H10543 o/d	1	
	NA		SHIM, distance piece		} BN2, BN4, BN6, BN7, BT7, BJ7 o/d	A/R
56	NA		COLLAR, .187	} BN7 & BT7 side-shift gbx, BN7 & BT7 centre-shift gbx, A/R	A/R	
	NA		COLLAR, .190		A/R	
	NA		COLLAR, .193		A/R	
	NA		RING, collar retaining		BJ7, BJ8, o/d	1
57	NA		GEAR, speedometer	BN4, BN6 non o/d	1	
	NA		GEAR, speedometer	BN7, BT7, BJ7, BJ8 non o/d	1	
58	NA		KEY, gear	} non o/d	1	
	59	NA	LOCKWASHER		1	
	60	NA	LOCKNUT, gear		1	
	61	NA	WASHER, bearing		1	
	62	127-800	\$48.95		BEARING	1
	63	324-100	\$0.40		WASHER, locking	1
	64	310-570	\$2.95		NUT, flange	1
65	019-282	\$149.95	FLANGE, coupling	(remove dust cover)	1	
67	NA		MAINSHAFT, O/D	BN2, BN4, BN6	1	
	NA		MAINSHAFT, O/D	} BN7 & BT7 side-shift gbx to (e)29D-H10543	1	
031-345	\$880.95	MAINSHAFT, O/D, stock type	} BN7 & BT7 side-shift gbx from (e)29D-H10544, BN7 & BT7 all center-shift gbx, BJ7	1		
	031-945	\$999.95		MAINSHAFT, O/D, uprated*	1	
		*higher grade steel, strengthened 3rd gear locking ring				
031-346	\$938.95	MAINSHAFT, O/D	BJ8	1		
	NA	MAINSHAFT, non-overdrive	BN4, BN6	1		
	NA	MAINSHAFT, non-overdrive	BN7, BT7, BJ7	1		
	NA	MAINSHAFT, non-overdrive	BJ8	1		
68	442-100	NA	PLUNGER, gear	2		
69	442-110	\$1.90	SPRING, plunger	2		
70	845-800	\$109.95	GEAR, reverse	1		
71	330-480	NA	BUSH, reverse gear	1		
72	NA		SHAFT, reverse gear	BN2	1	
	NA		SHAFT, reverse gear	BN4, BN6, BN7, BT7, BJ7, BJ8	1	
73	NA		BOLT, shaft retaining		1	
74	365-730	\$0.20	WASHER, locking		1	



# Overdrive BN1



For Gearbox Mounts  
see page 62.

# Overdrive BN1

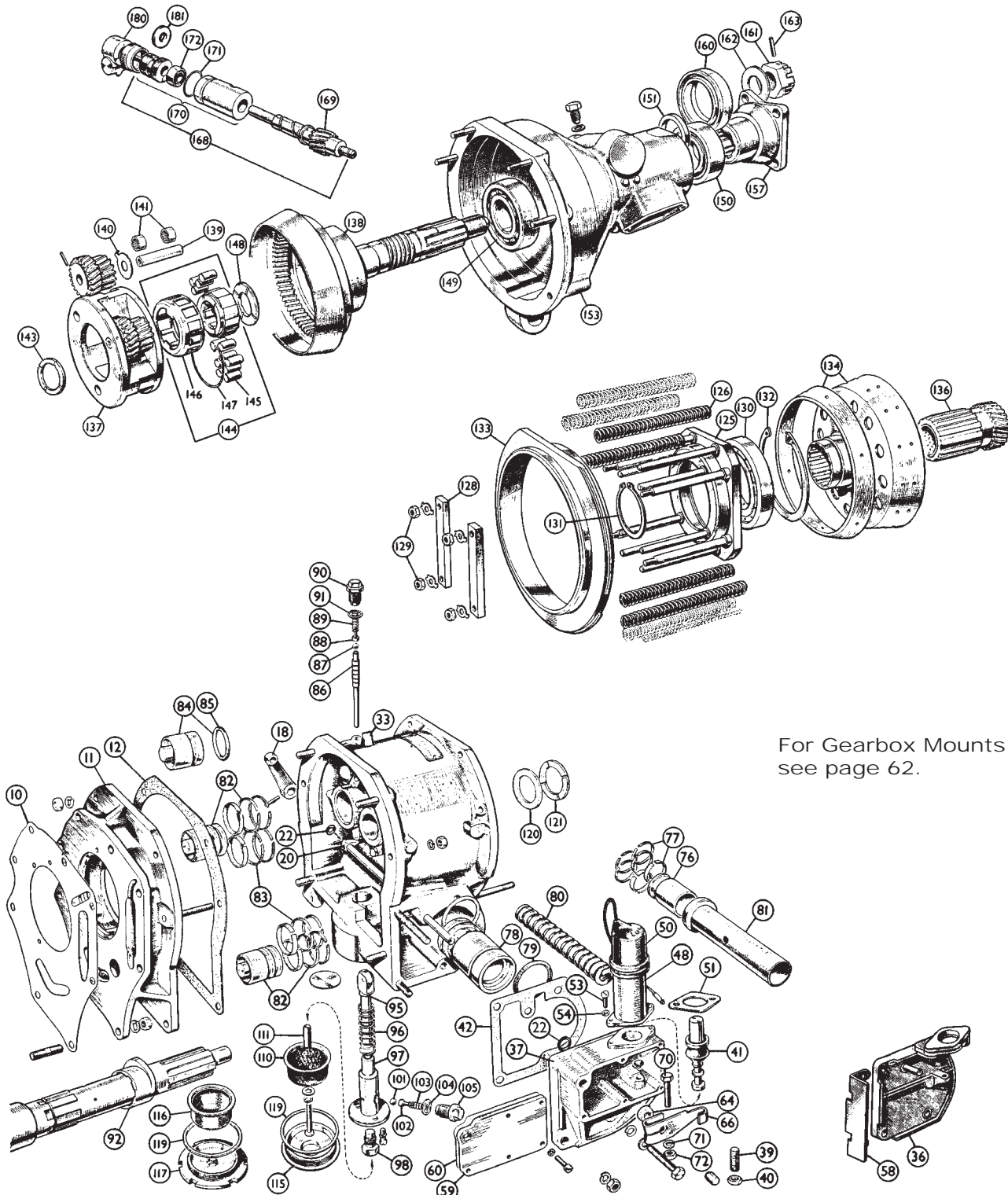
AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
			NA OVERDRIVE UNIT ASSEMBLY	BN1 to C.E.140204	1
			NA OVERDRIVE UNIT ASSEMBLY	BN1 from C.E.140205	1
			NA BOLT, overdrive to gearbox	BN1 to C.E.140204	5
			NA BOLT, overdrive to gearbox	BN1 from C.E.140205	5
			NA STUD, casing to gearbox		3
			NA WASHER, locking		5
	311-140	\$0.30	NUT		3
	365-730	\$0.20	WASHER, locking		3
11			NA GASKET SET (includes all gaskets for overdrive & gearbox)		1
			NA PLATE, adaptor	BN1 to C.E.140204	1
			NA PLATE, adaptor	BN1 from C.E.140205	1
12	697-260	\$1.70	GASKET, plate to casing		1
17			NA SHAFT, valve operating		1
18	031-347		NA LEVER, shaft		1
			NA PIN, taper, lever to shaft		1
20			NA CAM, valve operating		1
			NA PIN, taper, cam		1
22			NA SEAL, oil, shaft		1
30			NA PEG, oil pump plunger guide		1
31	848-540	\$0.45	NUT, front casing to plate		4
32	365-730	\$0.20	WASHER, locking		4
33			NA BREATHER		1
35			NA BRACKET, solenoid		1
40	866-350	\$0.95	GASKET, bracket to casing		1
43	310-140	\$0.30	NUT		2
44	365-730	\$0.20	WASHER, locking		2
45			NA BOLT, bracket to casing		2
	365-720	\$0.30	WASHER, plain		2
47	365-730	\$0.20	WASHER, locking		2
48	145-721	\$144.95	SOLENOID, operating, Lucas		1
	145-722	\$0.00	SOLENOID, operating, reproduction		1
	466-540	\$1.55	GASKET, solenoid to bracket		1
53	323-005	\$0.50	SCREW, solenoid to bracket		2
54	324-010	\$0.15	WASHER, locking		2
55			NA PLATE, cover for bracket		1
56	323-005	\$0.50	SCREW, plate to bracket		3
57	324-010	\$0.15	WASHER, locking		3
60			NA SEAL, oil, valve operating shaft		1
61			NA DISTANCE COLLAR, valve operating shaft		1
62			NA LEVER, solenoid		1
63			NA SCREW, plunger to lever		1
64	324-590	\$0.20	WASHER		1
66	322-230	\$0.35	BOLT, lever to spindle		1
	324-020	\$0.20	WASHER, locking		1
	310-760	\$0.55	NUT		1
70			NA SCREW, adjusting		1
71	310-040	\$0.15	NUT		1
73	866-330	\$148.95	ACCUMULATOR PISTON, with rings		1
74	866-360	\$89.95	RING SET, piston		2
75	866-320	\$90.95	HOUSING, accumulator		1
76	866-690	\$1.00	RING, rubber		2
80	866-670		NA SPRING, accumulator pressure		1
81	031-348	\$18.95	TUBE, spring		1
82	866-400	\$32.95	PISTON ASSEMBLY, operating		2
83	866-410	\$61.95	PISTON RING SET, cast iron		4
86	866-060	\$46.95	VALVE, operating		1
87	329-520	\$0.60	BALL, sliding hub		3
88	866-070	\$4.60	PLUNGER		1
89	866-080	\$2.50	SPRING		1
90	866-090	\$31.95	PLUG, screwed		1
91	435-567	\$0.95	WASHER, copper		1
92	866-100	\$76.95	CAM, oil pump		1
95	866-120	\$108.95	PLUNGER ASSEMBLY, oil pump		1
96	866-130	\$5.55	SPRING		1
97	866-140	\$137.95	BODY, oil pump		1
98	866-160		NA PLUG, threaded		1
99	466-385	\$0.95	SCREW, pump body to front casing		2
100	324-010	\$0.15	WASHER, locking		2
101	329-510	\$0.55	BALL, valve		1
102	866-070	\$4.60	PLUNGER		1
103	866-080	\$2.50	SPRING		1
104	435-567	\$0.95	WASHER, copper		1
105	866-090	\$31.95	PLUG, threaded		1
110	866-210	\$31.95	STRAINER, oil pump		1
111			NA DISTANCE TUBE, strainer		1
112	031-719		NA BOLT, strainer		1
113	324-860	\$0.35	WASHER, plain		1
114	324-010	\$0.15	WASHER, locking		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
115	866-250	\$74.95	PLUG, oil drain		1
116	866-270	\$1.75	WASHER, fiber		1
120	866-710	\$18.95	WASHER, steel, sunwheel adjusting, front, (.113-.114)		A/R
	866-720	\$18.95	WASHER, steel, sunwheel adjusting, front, (.107-.108)		A/R
	866-730	\$18.95	WASHER, steel, sunwheel adjusting, front, (.101-.102)		A/R
	866-740	\$18.95	WASHER, steel, sunwheel adjusting, front, (.095-.096)		A/R
	866-750	\$15.95	WASHER, steel, sunwheel adjusting, front, (.089-.090)		A/R
	866-760	\$18.95	WASHER, steel, sunwheel adjusting, front, (.083-.084)		A/R
	866-770	\$18.95	WASHER, steel, sunwheel adjusting, front, (.077-.078)		A/R
121	866-780	\$15.95	THRUST WASHER, bronze, sunwheel, front		1
122	031-373		NA THRUST WASHER, bronze, planet carrier, front		1
123	031-374		NA THRUST WASHER, steel, middle		1
124	866-560	\$21.95	THRUST WASHER, bronze, rear		1
125	866-430		NA RING ASSEMBLY, clutch thrust		1
126	866-445	\$67.95	SPRING SET, clutch		1
128	866-440		NA BRIDGE PIECE, thrust ring		2
129	310-765	\$1.35	LOCKNUT (replaces original nut and tabwasher)		4
130	866-470	\$73.95	BEARING, thrust ring		1
131	326-700	\$4.70	CIRCLIP, small		1
132	326-710		NA CIRCLIP, large		1
133	866-480	\$229.95	BRAKE RING		1
134	866-490		NA CLUTCH		1
136			NA SUNWHEEL ASSY, 32% ratio	} BN1 to O/D WN/1260/763	1
137			NA CARRIER ASSY, planet, 32% ratio		1
142			NA ANNULUS, 32% ratio		1
	031-371		NA SUNWHEEL ASSY, 28% ratio	} BN1 from O/D 28/1292/1	1
	031-379		NA CARRIER ASSY, planet, 28% ratio		1
			NA ANNULUS, 28% ratio		1
			NA SUNWHEEL ASSY, 22% ratio	} BN1 special fitting	1
			NA CARRIER ASSY, planet, 22% ratio		1
			NA ANNULUS, 22% ratio		1
144	466-055	\$165.95	ASSEMBLY, unidirectional clutch		1
145	866-598	\$16.95	ROLLER SET, clutch		1
146	466-045		NA CAGE, roller		1
147	866-610	\$0.95	RING, spring, clutch		1
148	866-620	\$19.95	THRUST WASHER, bronze, clutch to annulus		1
149	866-630	\$29.95	BEARING, annulus, front		1
150	525-150	\$17.45	BEARING, annulus, rear		1
151	866-790	\$15.95	WASHER, steel, annulus end float, .146		A/R
	866-800	\$19.95	WASHER, steel, annulus end float, .151		A/R
	866-640		NA WASHER, steel, annulus end float, .156		A/R
	866-810	\$18.95	WASHER, steel, annulus end float, .161		A/R
	866-820	\$22.95	WASHER, steel, annulus end float, .166		A/R
152			NA CASING, rear		1
157			NA FLANGE, coupling	BN1 to C.E.155283	1
	031-372		NA FLANGE, coupling	BN1 from C.E.155284	1
160	121-125	\$4.85	SEAL, oil		1
161	311-070		NA NUT, slotted		1
162	324-615		NA WASHER, plain		1
163			NA COTTER PIN		1
164			NA PINION ASSEMBLY, speedometer		1
165			NA PINION, speedometer		1
166			NA BEARING ASSEMBLY		1
175			NA BOLT, pinion locking		1
180	768-020	\$206.95	ANGLE DRIVE, speedometer		1
181	324-720	\$0.90	WASHER, adaptor		1
182	031-367		NA SWITCH, centrifugal, on overdrive	BN1	1



# Overdrive BN2 thru BJ8



For Gearbox Mounts  
see page 62.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	NA		OVERDRIVE UNIT ASSEMBLY	BN2	1
	NA		OVERDRIVE UNIT ASSEMBLY	BN4 to C.E48862	1
	NA		OVERDRIVE UNIT ASSEMBLY	BN4 from C.E48863, BN6	1
	NA		OVERDRIVE UNIT ASSEMBLY	BN7 & BT7 to (e)29E-H2245	1
	NA		OVERDRIVE UNIT ASSEMBLY	{ BN7 & BT7 from (e)29E-H2246, BJ7	1
	NA		OVERDRIVE UNIT ASSEMBLY	BJ8	1
021-053		\$8.75	GASKET SET, (inc. all gaskets for overdrive & gearbox)		1
10	NA		GASKET, overdrive to gearbox	{ BN2, BN4, BN6, BN7, BT7 to (e)29E-H2245	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	NA		GASKET, overdrive to gearbox	{ BN7 & BT7 from (e)29E-H2246, BJ7, BJ8	1
11	NA		PLATE, adaptor	BN2 to C.E.230489	1
	NA		PLATE, adaptor	{ BN2 from C.E.230490, BN4, BN6	1
	NA		PLATE, adaptor	{ BN7 & BT7 to (e)29E-H2245	1
	NA		PLATE, adaptor	{ BN7 & BT7 from (e)29E-H2246, BJ7	1
	NA		PLATE, adaptor	BJ8	1

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# Overdrive BN2 thru BJ8

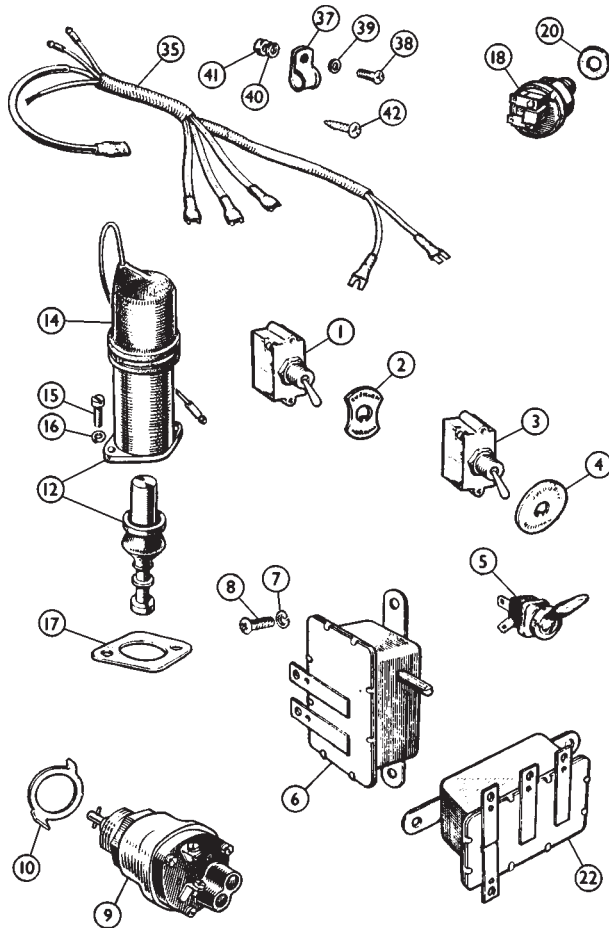
AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
12	697-260	\$1.70	GASKET, plate to casing	in gasket set	1
18	031-347	NA	LEVER, shaft		1
20	NA	NA	CAM, valve operating		1
22	866-030	\$0.60	O RING		2
33	NA	NA	BREATHER	as fitted	1
36	866-340	\$109.95	BRACKET, solenoid	BN2, BN4, BN6	1
37	NA	NA	BRACKET, solenoid	{ BN7 & BT7 to O/D 22/3087/10259	1
39	NA	NA	BRACKET, solenoid	} 22/3087/10260, BJ7, BJ8	1
40	NA	NA	SCREW, adjusting		1
40	NA	NA	LOCKNUT		1
41	NA	NA	STOP, rubber	{ BN2, BN4, BN6, BN7, BT7, BJ7, BJ8	1
42	866-350	\$0.95	GASKET, bracket to casing	in gasket set	1
48	145-721	\$144.95	SOLENOID, operating, Lucas	} BN2 thru BN7 & BT7 to (e)29E-2245	1
48	145-722	\$0.00	SOLENOID, operating, reproduction		1
	546-090	\$34.95	SOLENOID, operating		{ BN7 & BT7 from (e)29E-H2246, BJ7, BJ8
50	680-210	NA	COVER, solenoid		1
51	466-540	\$1.55	GASKET, solenoid to bracket		1
53	323-005	\$0.50	SCREW, solenoid to bracket		2
54	324-010	\$0.15	WASHER, locking		2
58	NA	NA	STONEGUARD, solenoid	BN2, BN4, BN6	1
59	NA	NA	PLATE, solenoid to bracket cover	} BN7, BT7, BJ7, BJ8	1
60	866-700	NA	GASKET, plate to bracket		1
64	NA	NA	DISTANCE COLLAR, valve operating shaft	} BN2 thru BJ8	1
66	866-050	\$10.30	LEVER, solenoid	BN2 thru BJ8	1
70	322-230	\$0.35	BOLT, lever to spindle		1
71	324-020	\$0.20	WASHER, locking		1
72	310-760	\$0.55	NUT		1
76	866-330	\$148.95	ACCUMULATOR PISTON, with rings		1
77	866-360	\$89.95	RING SET, piston		1
78	866-320	\$90.95	HOUSING ASSEMBLY, accumulator		1
79	866-690	\$1.00	"O" RING		2/1
80	866-670	NA	SPRING, accumulator pressure	BN2 to O/D28/1447/586	1
	866-680	\$29.95	SPRING, accumulator pressure	BN2 thru BJ8	1
81	031-348	\$18.95	TUBE, spring		1
82	866-400	\$32.95	PISTON ASSEMBLY, operating, (repl.)	BN2	2
	866-400	\$32.95	PISTON ASSEMBLY, operating (replacement)	} BN4, BN6, BN7 & BT7 to O/D 22/3009/607	2
83	866-410	\$61.95	PISTON RING SET, cast iron (orig pistons only)	} BN2, BN4, BN6, BN7 & BT7 to O/D 22/3009/607	4
84	866-400	\$32.95	PISTON ASSEMBLY, operating	} BN7 & BT7 from O/D 22/3009/608, BJ7, BJ8	2
85	866-420	\$0.55	O RING, operating piston		2
86	866-060	\$46.95	VALVE, operating		1
87	329-520	\$0.60	BALL, sliding hub		3
88	866-070	\$4.60	PLUNGER		1
89	866-080	\$2.50	SPRING		1
90	866-090	\$31.95	PLUG, threaded		1
91	435-567	\$0.95	WASHER, copper		1
92	866-100	\$76.95	CAM, oil pump		1
95	866-120	\$108.95	PLUNGER ASSEMBLY, oil pump		1
96	866-130	\$5.55	SPRING		1
97	866-140	\$137.95	BODY, oil pump		1
98	866-160	NA	PLUG, threaded		1
101	329-510	\$0.55	BALL, valve		1
102	866-070	\$4.60	PLUNGER		1
103	866-080	\$2.50	SPRING		1
104	435-567	\$0.95	WASHER, copper		1
105	866-090	\$31.95	PLUG, screwed		1
110	866-210	\$31.95	STRAINER, oil pump	{ BN2, BN4, BN6, BN7, BT7 to O/D 22/3009/8744	1

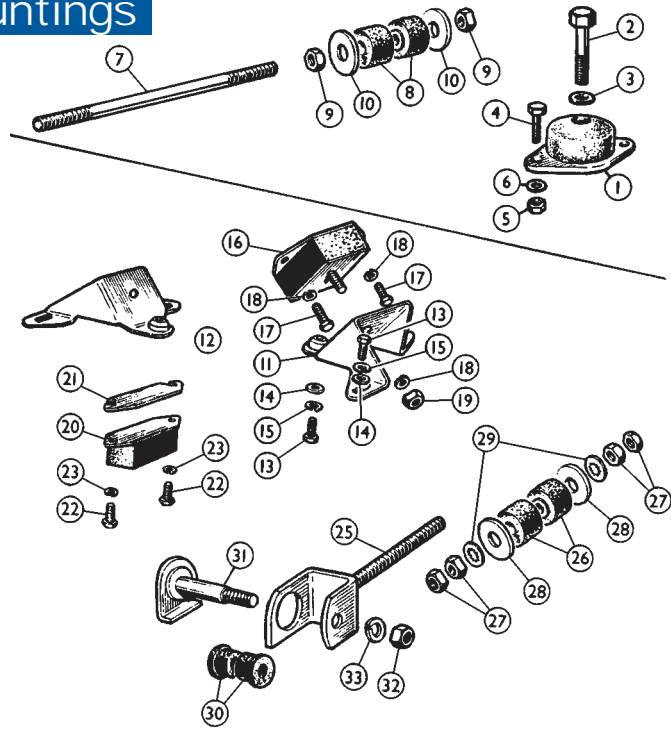
No.	Part No.	Price (each)	Description	Application	Qty. Req.
111	NA	NA	DISTANCE TUBE, strainer		1
115	866-250	\$74.95	PLUG, oil drain		1
116	866-210	\$31.95	STRAINER, oil pump	{ BN7 & BT7 from O/D 22/3009/8745, BJ7, BJ8	1
117	866-250	\$74.95	PLUG, oil drain	{ BN7 & BT7 from O/D 22/3009/608, BJ7, BJ8	1
	866-220	\$16.95	MAGNET	{ BN7 & BT7 from O/D 22/3009/8745, BJ7, BJ8	1
119	866-270	\$1.75	WASHER, fiber		1
120	866-710	\$18.95	WASHER, steel, sunwheel adjusting, front, (.113-.114)		A/R
	866-720	\$18.95	WASHER, steel, sunwheel adjusting, front, (.107-.108)		A/R
	866-730	\$18.95	WASHER, steel, sunwheel adjusting, front, (.101-.102)		A/R
	866-740	\$18.95	WASHER, steel, sunwheel adjusting, front, (.095-.096)		A/R
	866-750	\$15.95	WASHER, steel, sunwheel adjusting, front, (.089-.090)		A/R
	866-760	\$18.95	WASHER, steel, sunwheel adjusting, front, (.083-.084)		A/R
	866-770	\$18.95	WASHER, steel, sunwheel adjusting, front, (.077-.078)		A/R
121	866-780	\$15.95	THRUST WASHER, bronze, sunwheel, front		1
125	866-430	NA	RING ASSEMBLY, clutch thrust		1
126	866-445	\$67.95	SPRING SET, clutch		1
128	866-440	NA	BRIDGE PIECE, thrust ring		2
129	310-765	\$1.35	LOCKNUT (replaces original nut and locktab)		4
130	866-470	\$73.95	BEARING, thrust ring		1
131	326-700	\$4.70	CIRCLIP, small		1
132	326-710	NA	CIRCLIP, large		1
133	866-480	\$229.95	BRAKE RING		1
134	866-490	NA	CLUTCH		1
136	031-371	NA	SUNWHEEL ASSY, 28% ratio	BN2, BN4, BN6	1
	031-378	\$229.95	SUNWHEEL ASSY, 22% ratio	BN7, BT7, BJ7, BJ8	1
137	031-379	NA	CARRIER ASSY, planet, 28% ratio	BN2, BN4, BN6	1
	031-381	NA	CARRIER ASSY, planet, 22% ratio	BN7, BT7, BJ7, BJ8	1
138	NA	NA	ANNULUS, 28% ratio	BN2, BN4, BN6	1
	031-382	NA	ANNULUS, 22% ratio	BN7, BT7, BJ7, BJ8	1
139	031-383	NA	SHAFT, planet wheel		3
140	NA	NA	WASHER, thrust		3
141	866-520	\$10.85	BEARING		6
143	866-560	\$21.95	WASHER, bronze, sunwheel thrust, rear		1
144	466-055	\$165.95	ASSEMBLY, unidirectional clutch		1
145	866-598	\$16.95	ROLLER SET, clutch		1
146	466-045	NA	CAGE, roller		1
147	866-610	\$0.95	RING, spring, clutch		1
148	866-620	\$19.95	WASHER, thrust, bronze, clutch to annulus		1
149	866-630	\$29.95	BEARING, annulus, front		1
150	525-150	\$17.45	BEARING, annulus, rear		1
151	866-790	\$15.95	WASHER, steel, annulus end float, .146		A/R
	866-800	\$19.95	WASHER, steel, annulus end float, .151		A/R
	866-640	NA	WASHER, steel, annulus end float, .156		A/R
	866-810	\$18.95	WASHER, steel, annulus end float, .161		A/R
	866-820	\$22.95	WASHER, steel, annulus end float, .166		A/R
153	NA	NA	CASING, rear		1
157	031-372	NA	FLANGE, coupling		1
160	121-125	\$4.85	SEAL, oil		1
161	311-070	NA	NUT, slotted		1
162	324-615	NA	WASHER, plain		1
168	NA	NA	PINION ASSEMBLY, speedometer	} BN2, BN4, BN6	1
169	NA	NA	PINION, speedometer		1
	NA	NA	PINION ASSEMBLY, speedometer	} BN7, BT7, BJ7, BJ8	1
	NA	NA	PINION, speedometer		1
170	NA	NA	BEARING ASSEMBLY		1
171	NA	NA	O RING		1
172	120-710	\$6.45	SEAL, oil		1
180	768-020	\$206.95	ADAPTOR BOX, speedometer	BN2	1
	021-511	\$54.95	ADAPTOR BOX, speedometer	{ BN4, BN6, BN7, BT7, BJ7, BJ8	1
181	324-720	\$0.90	WASHER, adaptor		1



# Overdrive Electrical; Gearbox Mountings



No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Overdrive Electrical</b>					
1	031-366	NA	SWITCH, overdrive, on dash	}BN1	1
2	633-665	\$23.95	ESCUTCHEON PLATE		1
3	141-240	\$34.95	SWITCH, overdrive, on dash	}BN2, BN4, BN6, BN7, BT7, BJ7	1
4	633-660	\$20.95	ESCUTCHEON PLATE		1
5	141-210	\$21.95	SWITCH, overdrive, on dash	}BJ8	1
6	141-050	\$189.95	THROTTLE SWITCH		1
9	031-367	NA	SWITCH, centrifugal, on overdrive	}BN1	1
10		NA	WASHER		1
12	145-721	\$144.95	SOLENOID, operating, Lucas		1
	145-722	\$0.00	SOLENOID, operating, reproduction		1
14	680-210	NA	COVER, solenoid		1
15	323-005	\$0.50	SCREW, solenoid to bracket		2
16	324-010	\$0.15	WASHER, locking		2
17	466-540	\$1.55	GASKET, solenoid to bracket		1
18	141-100	\$41.95	SWITCH, isolator (screw terminal)	}alternatives	1
	140-470	\$12.95	SWITCH, isolator (Lucar terminal)		1
20	324-145	\$0.55	WASHER, isolator switch adjusting		A/R
22	542-260	\$200.95	RELAY, overdrive (BN1 uses 2)	BN1-BJ7	2/1
	542-170	\$46.95	RELAY, overdrive	BJ8	1
35	356-395	\$46.95	HARNESS, overdrive	BN1	1
	NA		CABLE, switch to solenoid	}BN2	1
	NA		CABLE, switch to relay		1
	NA		CLIP		1
	356-425	\$47.95	HARNESS, overdrive,	BN4 thru BJ7	1
	356-415	\$37.95	HARNESS, overdrive, braided covering	early BJ8	1
	356-420	\$30.95	HARNESS, overdrive, vinyl covering	late BJ8	1
37	470-830	\$0.85	CLIP, harness to dash	}BN4 thru BJ8	1
	182-635	\$0.85	CLIP, harness to gearbox side cover		1
	162-250	\$0.65	CLIP, harness to engine side cover		1



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Gearbox Mountings BN1

NA MOUNTING, gearbox, BSF\* BN1 to C.E.221011 2  
 \*Note: the BSF threaded mounting is no longer supplied. Use 011-146 with two UNF threaded bolts; do not reuse the packing pieces, since they are only for fitment with the BSF mounting.

1	011-146	\$14.95	MOUNTING, gearbox, UNF	BN1 from C.E.221012	2
2	031-368	NA	BOLT, UNF, overdrive to mounting		2
3	322-835	\$0.75	WASHER, locking		2
	NA		PACKING PIECE	BN1 to C.E.221011	2
4	322-540	\$0.75	BOLT, mounting to chassis		4
5	311-005	\$1.05	NUT		4
6	365-720	\$0.30	WASHER, plain		4
7	NA		TIE ROD, engine		1
8	021-769	\$1.95	BUSH, rubber, tie rod		4
9	310-075	\$0.40	NUT		4
10	324-655	\$0.45	WASHER, plain		4

## Gearbox Mountings BN2 - BJ8

11	031-384	\$28.65	BRACKET, mounting, L/H		1
12	031-385	\$28.65	BRACKET, mounting, R/H		1
13	322-880	\$0.70	BOLT, bracket to chassis		6
14	365-720	\$0.30	WASHER, plain		6
15	365-730	\$0.20	WASHER, locking		6
16	413-050	\$4.15	MOUNTING, gearbox		2
17	322-040	\$0.45	BOLT, mounting to gearbox rear cover		4
18	365-730	\$0.20	WASHER, locking		6
19	310-140	\$0.30	NUT		2
20	021-345	\$7.65	REBOUND RUBBER		1
21	031-369	NA	SHIM		A/R
22	322-645	\$0.70	BOLT, to gearbox rear cover		2
23	324-020	\$0.20	WASHER, locking		2
25	807-100	\$29.95	TIE ROD, engine		1
26	021-769	\$1.95	BUSH, rubber, tie rod		2
27	310-070	\$0.45	NUT		4
28	324-655	\$0.45	WASHER, plain		2
29	324-045	\$0.25	WASHER, shakeproof		2
30	280-050	\$1.65	BUSH, rubber, gearbox rear cover		2
31	413-140	\$30.95	PIN, hinge		1
32	310-050	\$0.50	NUT		1
33	324-040	\$0.25	WASHER, locking		1



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The 100S is the most desirable Austin-Healey ever produced. A total of only 55, including 5 factory development cars, were produced during 1954 and 1955. The car pictured here is the third of those five, differing from "standard" 100S in retaining the top frame and stock windshield. Most but not all 100S were finished in white over blue.

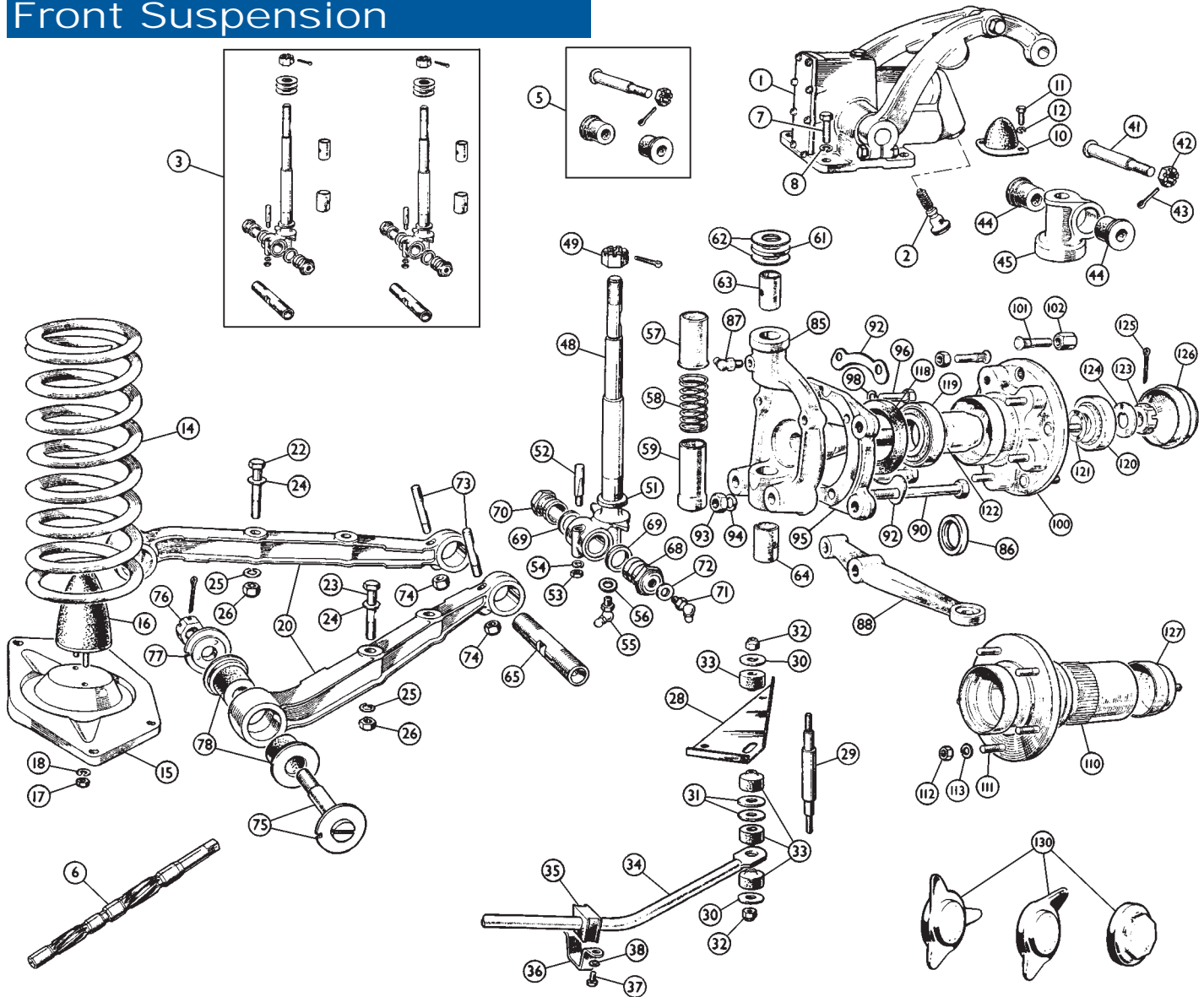
Exterior body panels of the 100S were aluminum alloy. Hundreds of detail modifications from the standard BN2, including crossflow cylinder heads and 4-wheel disc brakes, made these cars very special indeed.



Note the special vented seat backs.



# Front Suspension



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	655-066	\$274.95	SHOCK ABSORBER, front		2
	655-055	\$89.95	SHOCK ABSORBER, front, rebuilt, exchange		2
		\$75.00	CORE CHARGE FOR 655-055 SHOCK ABSORBER		
2	655-060	\$71.95	VALVE (for racing purposes) see page 75		2
3	021-188†	\$150.95	KING PIN SET, does two sides (includes all items marked†)		1
5	031-390	\$16.95	TOP TRUNNION KIT, includes ill. nos. 41, 42, 43 & 44)		2
6	386-375	NA	REAMER, swivel pin bushes		1
7	320-285	\$0.50	BOLT, shock to frame		8
8	324-040	\$0.25	WASHER, locking		8
10	031-279	\$2.95	BUFFER, rebound		2
11	322-645	\$0.70	BOLT, buffer to frame		4
12	324-020	\$0.20	WASHER, locking		4
14	661-910	\$59.95	SPRING, coil	{ BN1, BN2, BN4 to C.E.35076 2 LHD & 35826 RHD	2
	661-910*	\$59.95	SPRING, coil	{ BN4 from C.E.35077 LHD, 2 35827 RHD, BN6, BN7 to (c)10328, BT7 to (c)10302	2
	661-920*	\$51.95	SPRING, coil	{ BN7 from (c)10329, BT7 2 from (c)10303	2
*Note: Springs marked * are the closest available replacements, and must be fitted in pairs.					
	661-920	\$51.95	SPRING, coil	BJ7, BJ8	2
15	662-070	\$89.55	SEAT, spring		2
16	661-820	\$8.95	BUMP STOP, UNF threaded		2
17		NA	NUT, B.S.F.	BN1 (as fitted)	4
	310-140	\$0.30	NUT, U.N.F.	All other models	4
18	365-730	\$0.20	WASHER, locking		4
20	661-830	NA	LINK, lower	BN1	4
	031-280	NA	CONTROL ARM, L/H front & R/H rear	{ BN2, BN4, BN6, BN7, 2	2
	661-840	NA	CONTROL ARM, R/H front & L/H rear	{ BT7, BJ8	2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
22	320-565	\$0.95	BOLT, spring seat to lower link		4
23	320-575	\$0.95	BOLT, spring seat & anti-roll bar to lower link		4
24	324-860	\$0.35	WASHER, plain		8
25	324-040	\$0.25	WASHER, locking		8
26	310-240	\$0.75	NUT, nyloc, U.N.F.		8
28	662-040	\$16.95	PLATE, anti-roll bar, R/H		1
	662-050	\$16.95	PLATE, anti-roll bar, L/H		1
29	661-810	\$10.35	LINK, anti-roll bar, (includes ill. nos. 30, 31 & 32)		2
30	324-360	\$0.50	WASHER, link bush, top		4
31		NA	WASHER, link bush, bottom		4
32	311-005	\$1.05	NUT		4
33	021-769	\$1.95	BUSH, link		8
34		NA	BAR, anti-roll, 1/2"	{ BN1, BN2	1
	031-281	\$133.95	BAR, anti-roll, 5/8" (uprated)		1
	031-281	\$133.95	BAR, anti-roll, 5/8"	{ 100M, BN4 to BJ8	1
	031-495	\$155.95	BAR, anti-roll, 3/4", (uprated)		1
35	682-140	\$3.00	BUSH, 1/2" anti-roll bar, rubber	BN1, BN2	2
	021-767	\$1.95	BUSH, 5/8" anti-roll bar, rubber	100M, BN4 to BJ8	2
36	263-430	\$1.95	STRAP, bush		2
37		NA	BOLT, bush strap	BN1, BN2	4
	322-040	\$0.45	BOLT, bush strap	BN4 to BJ8	4
38	365-730	\$0.20	WASHER, locking		4
41	263-440	\$4.80	PIN, fulcrum, U.N.F.		2
42	310-330	\$1.30	NUT, fulcrum pin, U.N.F.		2
43	325-330	\$0.25	SPLIT PIN		2
44	282-305	NA	BUSH, top link		4

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# Front Suspension

AUSTIN-HEALEY

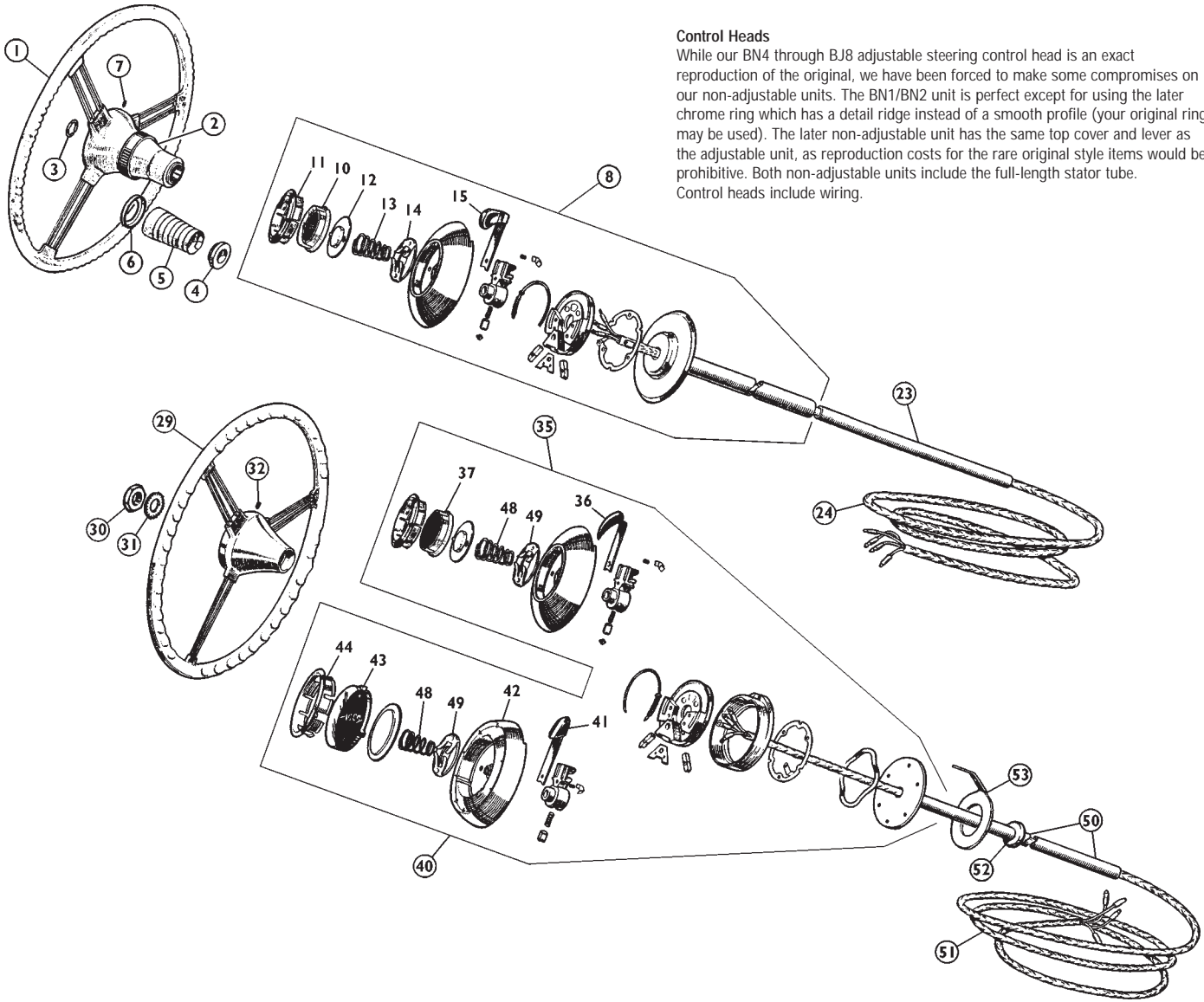
No.	Part No.	Price (each)	Description	Application	Qty. Req.
45	031-274	NA	TRUNNION, suspension link		2
48	†	NA	PIN, swivel, U.N.F.		2
49		NA	NUT, swivel pin, B.S.F.	BN1 (as fitted)	2
	310-605	\$1.10	NUT, swivel pin, U.N.F., nyloc	All other models	2
51	295-000†	\$1.85	SEAL, swivel pin, cork		2
52	661-890†	\$3.15	PIN, cotter, UNF		2
53	310-970†	\$2.95	NUT, cotter pin, B.S.F.	BN1 (as fitted)	2
	310-760†	\$0.55	NUT, cotter pin, U.N.F.	All other models	2
54	324-020†	\$0.20	WASHER, locking		2
55		NA	NIPPLE, grease, B.S.F.	BN1 (as fitted)	2
	328-500	\$0.95	NIPPLE, grease, U.N.F.	All other models	2
56	315-185	\$0.25	WASHER, fiber		2
57	263-460	\$7.80	TUBE, dust excluder, top		2
58	031-276	\$0.95	SPRING, dust excluder		2
59	661-940	\$8.45	TUBE, dust excluder, bottom	{BN1, BN2, BN4, BN6, BN7, BT7, BJ7 to (c)21766	2
	661-940	\$8.45	TUBE, dust excluder, bottom RING, sealing, tube	{BJ7 from (c)21767, BJ8	2
61	†	NA	WASHER, thrust (bronze)		2
62		NA	WASHER, thrust, floating, .052-.057		A/R
		NA	WASHER, thrust, floating, .058-.063		A/R
		NA	WASHER, thrust, floating, .065-.069		A/R
63	021-184†	\$5.95	BUSH, top		2
64	021-185†	\$15.95	BUSH, bottom		2
65	661-900†	\$18.95	PIN, fulcrum, lower link, outer		2
68	661-870†	\$16.95	BUSH, lower link, front		2
69	031-277†	\$0.85	RING, fulcrum pin, cork		4
70	661-880†	\$12.95	BUSH, lower link, rear		2
71		NA	NIPPLE, grease	{BN1	2
72	324-315	\$0.40	WASHER, fiber		2
		NA	NIPPLE, grease, U.N.F.	{BN2 thru BJ8	2
	324-225	\$0.20	WASHER, fiber		2
73	661-850	\$2.60	PIN, cotter, lower link to swivel pin fulcrum, U.N.F.		4
74	310-105	\$0.45	NUT, cotter pin, U.N.F.		4
75	661-860	\$14.95	PIN ASS'Y., fulcrum, lower link, inner (incl. #76, 77)		4
76	310-400	\$0.80	NUT, fulcrum pin, U.N.F.		4
77		NA	WASHER, fulcrum pin		4
78	021-187	NA	BUSH, lower link		8
85		NA	AXLE ASSEMBLY, swivel, B.S.F.	BN1 to C.E.221403	2
		NA	AXLE ASSEMBLY, swivel, U.N.F.	BN1 from C.E.221404	2
		NA	AXLE ASSEMBLY, swivel, U.N.F.	BN2 to C.E.231202 LHD & 231147 RHD	2
	031-273	NA	AXLE ASSEMBLY, swivel, U.N.F.	{BN2 from C.E.231203 LHD & 231148 RHD, BN4, BN6, BN7, BT7, BJ7 to (c)21766	2
	031-386	NA	AXLE ASSEMBLY, swivel, U.N.F.	{BJ7 from (c)21767, BJ8 to (c)26704	2
	664-440	NA	AXLE ASS'Y, swivel, U.N.F., L/H	{BJ8 from (c)26705	1
	664-445	NA	AXLE ASS'Y, swivel, U.N.F., R/H		1
86	031-387	\$59.95	SPACER, swivel axle		2
87		NA	NIPPLE, grease, B.S.F.	BN1 to C.E.221403	2
	328-500	\$0.95	NIPPLE, grease, U.N.F.	{BN1 from C.E.221404, BN2, BN4, BN6, BN7, BT7, BJ8	2
88		NA	LEVER, steering, R/H	{BN1	1
		NA	LEVER, steering, L/H		1
	031-278	NA	LEVER, steering, R/H	{BN2 thru BJ8	1
	031-388	NA	LEVER, steering, L/H		1
90		NA	BOLT, lever to swivel axle, B.S.F.	BN1 (as fitted)	4
	266-580	\$1.95	BOLT, lever to swivel axle, U.N.F., short	{BN2, BN4, BN6	2
		NA	BOLT, lever to swivel axle, U.N.F., long		2
	320-350	\$2.00	BOLT, lever to swivel axle, U.N.F., short	{BN7, BT7, BJ7, BJ8 to (c)26704	2
		NA	BOLT, lever to swivel axle, U.N.F., long	{BJ8 from (c)26705	2
		NA	BOLT, lever to swivel axle, U.N.F., long		2
92	661-930	NA	LOCKTAB	{BN1	2
93	311-220	\$0.40	NUT, B.S.F.		4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
92	661-930	NA	LOCKTAB	{BN2, BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	2
	310-300	\$0.45	NUT, U.N.F.		4
94	324-050	\$0.20	WASHER, locking	{BN7, BT7, BJ7, BJ8 to (c)26704	4
95		NA	PLATE, adaptor, R/H		1
		NA	PLATE, adaptor, L/H		1
96		NA	BOLT, plate to swivel axle, U.N.F.	BN1 to BJ7, BJ8 to (c)26704	4
98	324-040	\$0.25	WASHER, locking	BN7, BT7, BJ7, BJ8 to (c)26704	4
100		NA	HUB ASSEMBLY, disc wheels	{BN4, BN6	2
101	267-410	\$5.95	STUD, wheel, disc wheels		10
		NA	HUB ASSEMBLY, disc wheels	{BN7, BT7, BJ7, BJ8 to (c)26704	2
	662-010	NA	STUD, wheel, disc wheels		10
		NA	HUB ASSEMBLY, disc wheels	{BJ8 from (c)26705	2
	662-010	NA	STUD, wheel, disc wheels		10
102	311-600	\$2.95	NUT, wheel stud, disc wheels	BN4 thru BJ8	10
110	662-100	\$184.95	HUB, wire wheel, front, R/H	{BN1	1
	662-110	\$184.95	HUB, wire wheel, front, L/H		1
111		NA	STUD, hub to drum		8
112		NA	NUT		8
	661-960	\$181.95	HUB, wire wheel, front, R/H	{BN2, BN4, BN6	1
	661-970	\$181.95	HUB, wire wheel, front, L/H		1
		NA	STUD, hub to drum		8
	310-300	\$0.45	NUT		8
	661-980	\$172.95	HUB, wire wheel, front, R/H	{BN7, BT7, BJ7, BJ8 to (c)26704	1
	031-269	\$172.95	HUB, wire wheel, front, L/H		1
	662-020	\$9.20	STUD, hub to disc		10
		NA	NUT		10
	661-990	\$181.95	HUB, wire wheel, front, R/H	{BJ8 from (c)26705	1
	662-000	\$181.95	HUB, wire wheel, front, L/H		1
	662-080	\$1.10	BOLT, hub to disc		10
	310-050	\$0.50	NUT		10
113	324-050	\$0.20	WASHER, locking	BN1, BN2, BN4, BN6	8
	324-040	\$0.25	WASHER, locking	BJ8 to (c) 26704	10
118	535-055	\$4.95	SEAL, oil		2
119	866-630	\$29.95	BEARING, hub, inner	{BN1	2
120	620-614	\$31.95	BEARING, hub, outer		2
122		NA	DISTANCE PIECE, bearing		2
	126-000	\$9.65	BEARING, hub, inner	{BN2; BN4, BN6 wire wheels	2
	620-234	\$24.95	BEARING, hub, outer		2
		NA	DISTANCE PIECE, bearing		2
	866-630	\$29.95	BEARING, hub, inner	{BN4, BN6 disc wheels	2
	021-200	\$50.95	BEARING, hub, outer		2
	031-389	\$72.95	DISTANCE PIECE, bearing		2
	126-000	\$9.65	BEARING, hub, inner	{BN7, BT7, BJ7, BJ8 to (c)26704	2
	620-234	\$24.95	BEARING, hub, outer		2
	031-389	\$72.95	DISTANCE PIECE, bearing		2
	126-000	\$9.65	BEARING, hub, inner	{BJ8 from (c)26705	2
	126-100	\$7.95	BEARING, hub, outer		2
	264-620	\$14.95	DISTANCE PIECE, bearing		2
121	263-145	\$6.85	SHIM, .003	{BN1, BN2, BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	A/R
	263-155	\$6.85	SHIM, .005		A/R
	263-165	\$3.60	SHIM, .010		A/R
	263-175	\$6.85	SHIM, .030		A/R
	263-500	\$0.95	SHIM, .003	{BJ8 from (c)26705	A/R
	263-510	\$0.95	SHIM, .005		A/R
	263-520	\$0.95	SHIM, .010		A/R
	263-525	\$0.95	SHIM, .030		A/R
123		NA	NUT, bearing retaining, B.S.F.	BN1 to C.E.221403	2
	310-820	\$4.35	NUT, bearing retaining, U.N.F.	{BN1 from C.E.221404, BN2, BN4, BN6, BN7, BT7, BJ8	2
124	264-955	\$1.45	LOCKWASHER		2
125	325-440	\$0.25	COTTER PIN		2
126	031-391	\$18.95	CUP, grease retaining	BN4, BN6 disc wheels	2
	264-120	\$11.95	CUP, grease retaining	BN7, BT7, BJ7, BJ8 disc wheels	2
127	662-060	\$23.95	CUP, grease retaining	{BN1, BN2, BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704 wire whls.	2
	662-030	\$6.80	CUP, grease retaining	BJ8 from (c)26705 wire wheels	2
130			KNOCK-OFF	See page 73.	2

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# Steering Wheels; Control Heads



## Control Heads

While our BN4 through BJ8 adjustable steering control head is an exact reproduction of the original, we have been forced to make some compromises on our non-adjustable units. The BN1/BN2 unit is perfect except for using the later chrome ring which has a detail ridge instead of a smooth profile (your original ring may be used). The later non-adjustable unit has the same top cover and lever as the adjustable unit, as reproduction costs for the rare original style items would be prohibitive. Both non-adjustable units include the full-length stator tube. Control heads include wiring.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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### Adjustable Steering

1	853-715	NA	STEERING WHEEL, adjustable	} BN1 to C.E.149929 LHD & 149949 RHD	1
2		NA	NUT, clamping		1
	853-790	\$307.95	STEERING WHEEL, adjustable	} BN4, BN6, BN7, BT7, BJ7, BJ8	1
	853-777	\$51.95	NUT, clamping		1
3	326-095	\$3.90	RING, spring		1
4	667-660	\$11.95	SUPPORT, dust cover		1
5	260-130	\$24.95	DUST COVER		1
6	667-670	\$16.95	CUP, dust cover		1
	021-245	NA	SCREW, retaining stator tube	} BN1 to C.E.149929 LHD & 149949 RHD	2
	021-243	NA	CONTROL HEAD ASSEMBLY		1
		NA	HORN PUSH		1
7	725-100	NA	SCREW, retaining stator tube	} BN4, BN6, BN7, BT7, BJ7, BJ8 adjustable wheel only	3
8	853-810	\$285.95	CONTROL HEAD ASSEMBLY		1
10		NA	HORN PUSH		1
11		NA	RING, horn push retaining		1
12		NA	CONTACT PLATE, horn push		1
13		NA	SPRING, horn push		1
14		NA	CONTACT, horn push	1	
15		NA	LEVER, turn signal	} BN4 thru BJ8 adjustable whl. BN1 adjustable wheel	1
	021-242	\$57.95	LEVER, turn signal		1
23	021-247	\$40.95	STATOR TUBE	} BN4 thru BJ8 adjustable whl.	1
24	356-410	\$39.95	HARNESS (included with control heads)		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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### Non-Adjustable Steering

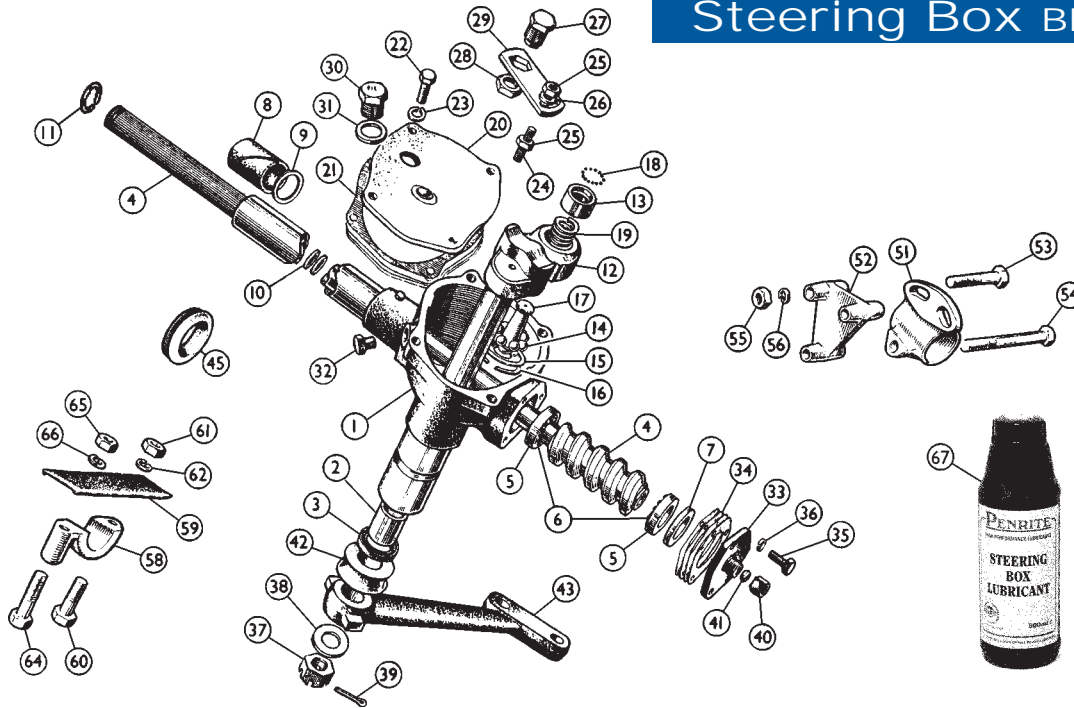
29	853-690*	NA	STEERING WHEEL, non-adjustable, 17"		1
	853-800*	\$236.95	STEERING WHEEL, non-adjustable, 16 1/2"		1
*All BN1, BN2, and BN4 with non-adjustable steering used the 17" wheel. For later cars, both wheels were available as alternates. Either wheel fits all.					
30	310-385	\$11.95	NUT, steering wheel, non-adjustable steering		1
31		NA	WASHER, shakeproof		1
32		NA	SCREW, retaining stator tube		2/3
35		†	CONTROL HEAD ASSEMBLY	} BN1 from C.E.149950 RHD & 149930 LHD, BN2	1
36	021-242	\$57.95	LEVER, turn signal		1
37	021-243	NA	HORN PUSH		1
†Not available. Later unit #853-820 may be used as replacement.					
40	853-820	\$839.95	CONTROL HEAD ASSEMBLY	} BN4 thru BJ8 non adjustable wheels only	1
41		NA	LEVER, turn signal		1
42	021-248	NA	MOULDING, top cover		1
44	021-239	NA	RING, horn push retaining		1
48		NA	SPRING, horn push		1
49		NA	CONTACT, horn push		1
50	021-240	\$78.95	STATOR TUBE	non-adjustable wheels	1
51	356-410	\$39.95	HARNESS (included with control heads)		1
52	021-241	NA	SLEEVE, rubber, stator tube	} BN1 from C.E.149950 RHD & 149930 LHD, BN2	3
53	021-244	\$30.95	CANCELLING ARM		1

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# Steering Box BN1, early BN2

AUSTIN-HEALEY



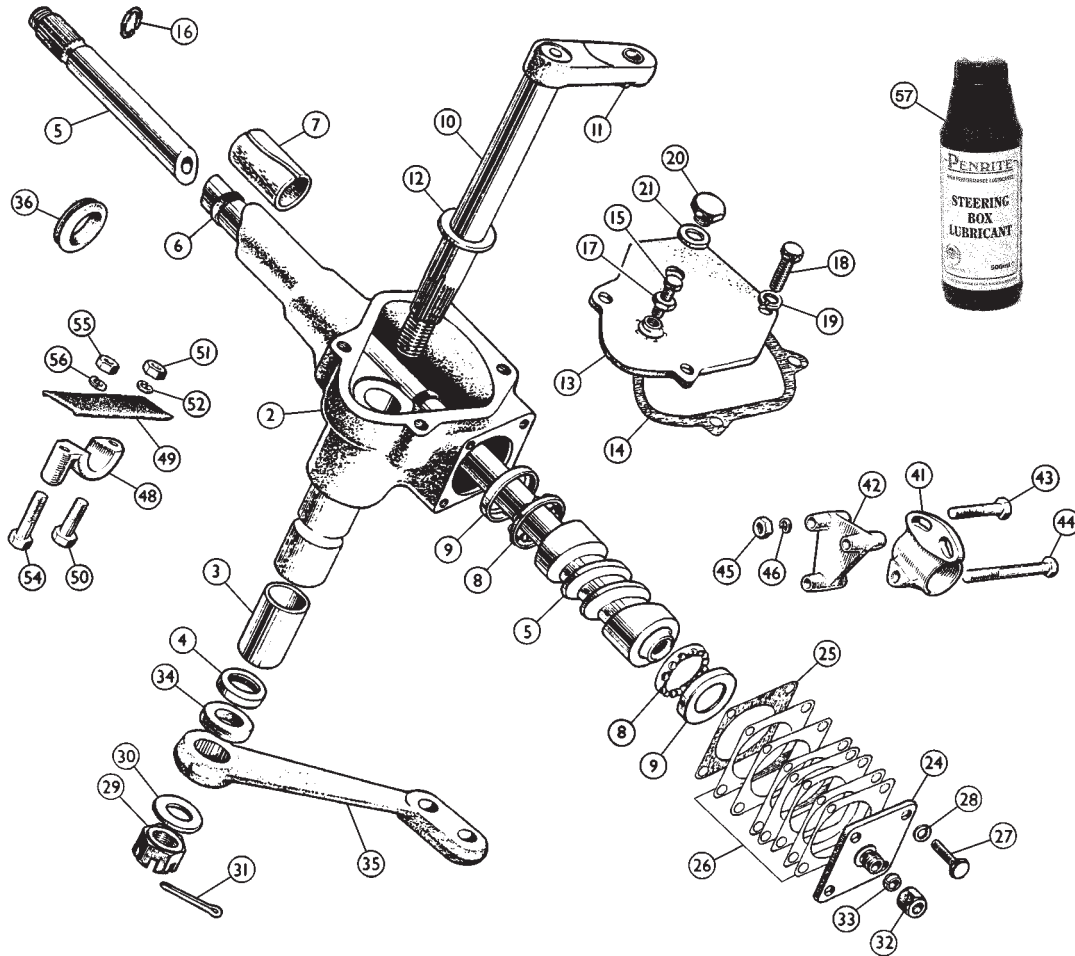
No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>BN1; BN2 to C.E.231108(LHD), 230977(RHD)</b>					
1		NA	STEERING BOX ASSEMBLY, LHD	} adjustable steering	1
		NA	STEERING BOX ASSEMBLY, RHD		
		NA	STEERING BOX ASSEMBLY, LHD	} non-adjustable steering to C.E.219257	1
		NA	STEERING BOX ASSEMBLY, RHD		
		NA	STEERING BOX ASSEMBLY, LHD	} non-adjustable steering to C.E.219137	1
		NA	STEERING BOX ASSEMBLY, RHD		
2	667-680	\$69.95	BUSH		1
3	520-040	\$1.95	SEAL, oil		1
4		NA	COLUMN, with cam, LHD	} adjustable steering	1
		NA	COLUMN, with cam, RHD		
	667-635	NA	COLUMN, with cam, LHD	} non-adjustable steering	1
		NA	COLUMN, with cam, RHD		
5	667-645	NA	CUP, ball cage		2
6	329-600	\$0.65	BALL, 7/32"		28
7		NA	WASHER, lower race		1
8	667-655	NA	BUSH, felt	} adjustable steering	1
9		NA	WASHER		
	667-655	NA	BUSH, felt	} non-adjustable steering	1
		NA	WASHER		
10		NA	WASHER, anti-rattle, rubber	} adjustable steering	2
11	326-095	\$3.90	CIRCLIP		
12	667-675	NA	SHAFT, rocker		1
13	667-695	NA	CUP, ball		1
14	329-580	\$0.65	BALL, 3/8"		8
15		NA	WASHER, retaining, dished		1
16		NA	CIRCLIP		1
17	667-035	\$94.95	PEG, for rocker shaft		1
18	329-540	\$2.35	BALL, 5/32"		13
19	667-705	NA	SPRING, for peg		1
20		NA	COVER, top, with button, LHD	} adjustable steering; non-adj. to C.E.219257	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
		NA	COVER, top, with button, RHD	} adjustable steering; non-adj. to C.E.219137	1
		NA	COVER, top, LHD		non-adj. steering from C.E.219258
		NA	COVER, top, RHD	non-adj. steering from C.E.219137	1
21	260-015	NA	SHIM, top cover, .010"		A/R
	260-025	NA	SHIM, top cover, .005"		A/R
	260-035	NA	SHIM, top cover, .002"		A/R
22		NA	BOLT, top cover		3/4
23	365-730	\$0.20	WASHER, locking		4
24		NA	STUD, top cover & lockplate	} BN1 from C.E.219137 RHD & 219258 LHD, BN2 to C.E.230977 RHD 231108 LHD	1
25		NA	NUT		2
26	324-860	\$0.35	WASHER, plain		1
27		NA	BOLT, thrust		1
28		NA	NUT, lock		1
29		NA	LOCKPLATE, thrust screw	1	
30		NA	PLUG, oil, in top cover		1
31		NA	WASHER, plug		1
32		NA	PLUG, oil, in steering box body		1
33		NA	COVER, end		1
34	260-045	NA	GASKET, end cover, .005"		A/R
	260-055	NA	GASKET, end cover, .002"		A/R
35		NA	BOLT, long, end cover		2
		NA	BOLT, short, end cover		1
36	365-730	\$0.20	WASHER, locking		3
37		NA	NUT, lever to gear		1
38		NA	WASHER, plain		1
39	325-440	\$0.25	COTTER PIN		1
40	667-065	\$5.95	NUT, stator tube		1
41	667-055	\$1.85	OLIVE		1
42	520-250	\$4.35	COVER, dust, oil seal		1
43		NA	LEVER, steering, LHD		1
	667-650	NA	LEVER, steering, RHD		1
45	682-215	\$2.80	GROMMET, steering column		1
51		NA	BRACKET, steering box		1
52		NA	SPACER, bracket		2
53		NA	BOLT, bracket to body, short		2
54		NA	BOLT, bracket to body, long		1
55	311-220	\$0.40	NUT, B.S.F.		3
56	324-040	\$0.25	WASHER, locking		3
58	667-825	\$51.95	CLAMP PAIR, steering column support		1
59	667-795	\$1.95	PACKING PIECE, rubber		1
60		NA	BOLT, half clamp, short		1
61	310-760	\$0.55	NUT		1
62	324-020	\$0.20	WASHER, locking		1
64	322-280	\$0.45	BOLT, half clamp, long		1
65	310-140	\$0.30	NUT		1
66	365-730	\$0.20	WASHER, locking		1
67	225-340	\$17.35	STEERING BOX LUBE, "Penrite"	500 ml.	1

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# Steering Box late BN2, early BN4/BN6



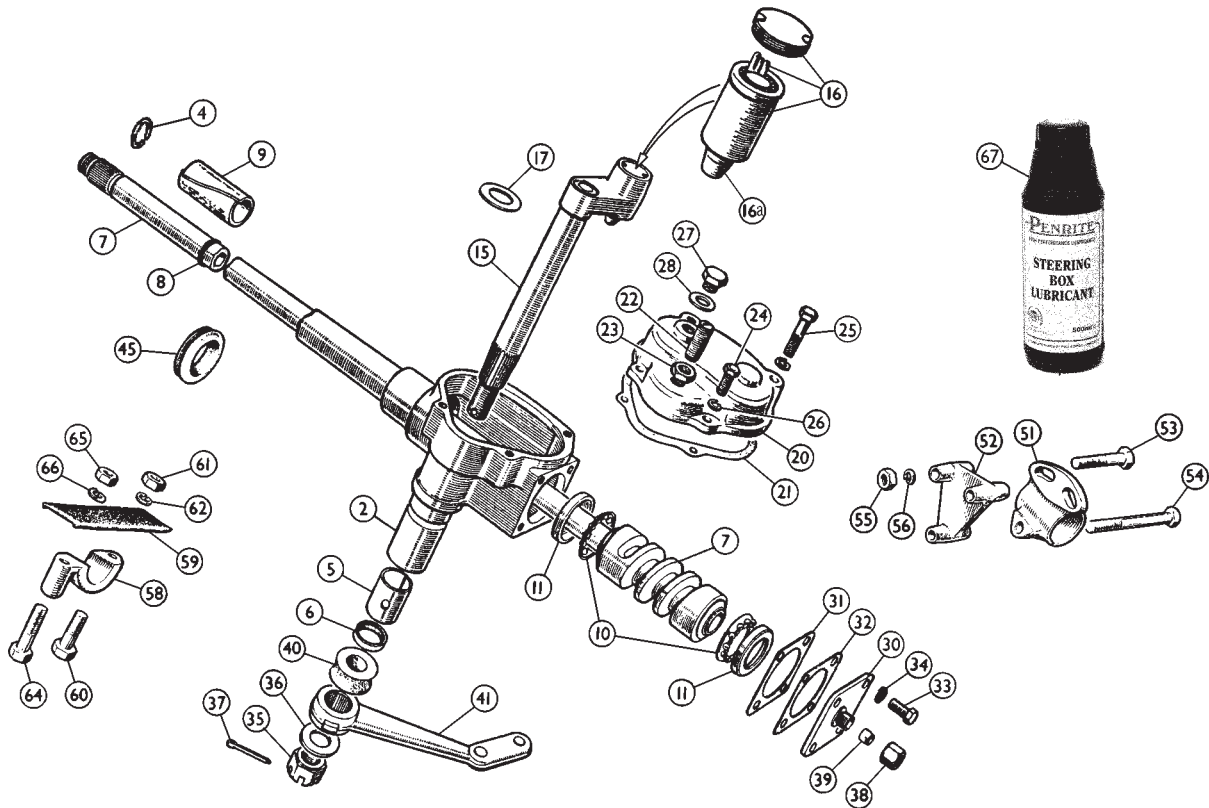
No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>BN2 from C.E.231109(LHD), 230978(RHD); BN4 to C.E.68959; BN6 to (c)1994</b>					
	NA		STEERING BOX ASSEMBLY, LHD	}adjustable steering BN4	1
	NA		STEERING BOX ASSEMBLY, RHD		1
	NA		STEERING BOX ASSEMBLY, LHD	}non-adjustable BN2, BN6	1
	NA		STEERING BOX ASSEMBLY, RHD		1
2	NA		BOX & OUTER COLUMN, LHD	}non-adjustable steering BN6	1
	NA		BOX & OUTER COLUMN, RHD		1
3	031-267	\$14.95	BUSH		1
4	520-260	\$4.95	SEAL, oil		1
5	NA		COLUMN, with cam, LHD	}adjustable steering BN4	1
	NA		COLUMN, with cam, RHD		1
	NA		COLUMN, with cam, LHD	}non-adjustable BN2, BN6	1
	NA		COLUMN, with cam, RHD		1
6	262-320	\$0.75	RING, rubber		2
7	667-600	\$5.60	BUSH, felt		1
8	031-264	\$23.95	CAGE ASSEMBLY, ball		2
9	667-630	\$27.95	CUP, ball cage		2
10	031-261	NA	SHAFT, rocker		1
11	667-620	\$65.95	PEG, for rocker shaft		1
12	725-115	\$1.95	WASHER, belleville		6
13	NA		COVER, top, LHD		1
	NA		COVER, top, RHD		1
14	697-410	NA	GASKET, top cover	BN4	1
15	667-155	NA	BOLT, thrust	BN2	1
	667-165	NA	BOLT, thrust	BN4, BN6	1
16	326-095	\$3.90	CIRCLIP	adjustable column	1
17	NA		NUT, lock	BN4	1
18	NA		BOLT, top cover	BN2	4
	322-040	\$0.45	BOLT, top cover, 3/4"	BN4, BN6	4
19	365-730	\$0.20	WASHER, locking		4
20	031-263	\$10.95	PLUG, oil		1
21	324-670	\$0.60	WASHER, plug		1
24	667-835	\$29.95	COVER, end		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
25	697-160	\$1.05	GASKET, end cover		1
26	260-040	\$2.45	SHIM, .002 - .0025"		A/R
	260-050	\$1.95	SHIM, .005"		A/R
	260-060	\$1.95	SHIM, .010"		A/R
27	322-040	\$0.45	BOLT, end cover		4
28	365-730	\$0.20	WASHER, locking		4
29	725-110	\$9.55	NUT, lever to gear		1
30	NA		WASHER, plain		1
31	NA		COTTER PIN		1
32	667-065	\$5.95	NUT, stator tube		1
33	667-055	\$1.85	OLIVE		1
34	520-250	\$4.35	COVER, dust, oil seal		1
35	031-265	NA	LEVER, steering, LHD		1
	667-650	NA	LEVER, steering, RHD		1
36	682-215	\$2.80	GROMMET, steering column		1
41	667-805	NA	BRACKET, steering box		1
42	667-790	\$42.95	SPACER, bracket		2
43	NA		BOLT, bracket to body, short	}BN2	2
44	NA		BOLT, bracket to body, long		1
45	311-220	\$0.40	NUT, B.S.F.		3
	320-315	\$1.10	BOLT, bracket to body, short	}BN4, BN6	2
	NA		BOLT, bracket to body, long		1
	310-050	\$0.50	NUT, U.N.F.		3
46	324-040	\$0.25	WASHER, locking		3
48	667-825	\$51.95	CLAMP PAIR, steering column support		1
49	667-795	\$1.95	PACKING PIECE, rubber		1
50	NA		BOLT, half clamp, short		1
51	310-760	\$0.55	NUT		1
52	324-020	\$0.20	WASHER, locking		1
54	322-280	\$0.45	BOLT, half clamp, long	BN2	1
	320-225	\$0.95	BOLT, half clamp, long	BN4, BN6	1
55	310-140	\$0.30	NUT		1
56	365-730	\$0.20	WASHER, locking		1
57	225-340	\$17.35	PENRITE STEERING BOX LUBE	500 ml.	1



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# Steering Box late BN4/BN6, BN7/BT7, BJ7, BJ8



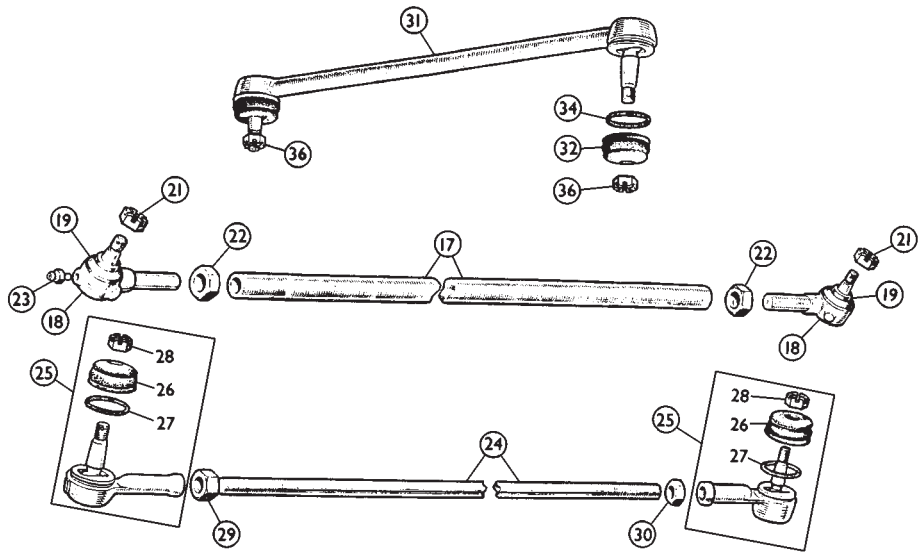
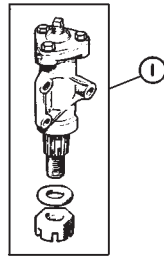
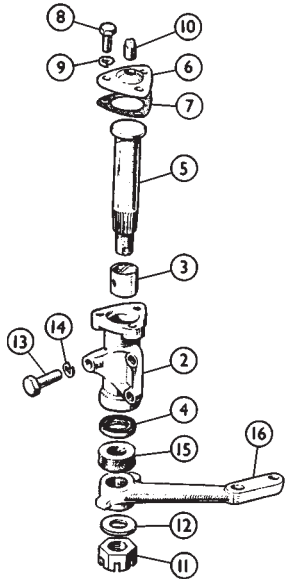
No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>BN4 from C.E.68960; BN6 from (c)1995; BN7, BT7, BJ7, BJ8</b>					
Note: a very small number of LHD vehicles fitted with this late type steering box were also fitted with steering locks.					
	667-830	\$1,595.00	STEERING BOX ASSEMBLY, LHD	adjustable steering	1
	NA		STEERING BOX ASSEMBLY, RHD		1
	NA		STEERING BOX ASSEMBLY, LHD	non-adjustable steering	1
	NA		STEERING BOX ASSEMBLY, RHD		1
2	NA		BOX & OUTER COLUMN, LHD	adjustable steering	1
	NA		BOX & OUTER COLUMN, RHD		1
	NA		BOX & OUTER COLUMN, LHD	non-adjustable steering BN4 from C.E.68960 to 70164, BN6 from (c)1995 to 3394	1
	NA		BOX & OUTER COLUMN, RHD		1
	NA		BOX & OUTER COLUMN, LHD		1
	NA		BOX & OUTER COLUMN, RHD	non-adjustable steering BN4 from C.E.70165, BN6 from (c)3395, BN7-BJ8	1
4	326-095	\$3.90	CIRCLIP	adjustable column	1
5	031-267	\$14.95	BUSH		1
6	520-260	\$4.95	SEAL, oil		1
7	667-615	NA	COLUMN, with cam, LHD	adjustable steering	1
	NA		COLUMN, with cam, RHD		1
	667-625	NA	COLUMN, with cam, LHD	non-adjustable steering BN4 from C.E.68960 to 70164, BN6 from (c)1995 to 3394	1
	NA		COLUMN, with cam, RHD		1
	NA		COLUMN, with cam, RHD		non-adjustable steering BN4 from C.E.70165, BN6 from (c)3395; BN7-BJ8
8	262-320	\$0.75	RING, rubber		2
9	667-600	\$5.60	BUSH, felt		1
10	031-264	\$23.95	CAGE ASSEMBLY, ball		2
11	667-630	\$27.95	CUP, ball cage		2
15	667-685	NA	SHAFT, rocker		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
16	031-262	NA	ROLLER ASSEMBLY		1
16a	031-234	\$102.95	PEG		1
17	725-115	\$1.95	WASHER, belleville		6
20	667-605	\$99.95	COVER, top, LHD		1
	NA		COVER, top, RHD		1
21	697-420	\$2.20	GASKET, top cover		1
22	667-610	NA	BOLT, thrust		1
23	NA		NUT, lock		1
24	322-040	\$0.45	BOLT, top cover, 3/4"		2
25	320-415	\$0.60	BOLT, top cover, 1 1/2"		2
26	365-730	\$0.20	WASHER, locking		4
27	031-263	\$10.95	PLUG, oil		1
28	324-670	\$0.60	WASHER, plug		1
30	667-835	\$29.95	COVER, end		1
31	697-160	\$1.05	GASKET, end cover		1
32	260-040	\$2.45	SHIM, .0025"		A/R
	260-050	\$1.95	SHIM, .005"		A/R
	260-060	\$1.95	SHIM, .012"		A/R
33	322-040	\$0.45	BOLT, end cover		4
34	365-730	\$0.20	WASHER, locking		4
35	725-110	\$9.55	NUT, lever to gear		1
36	324-615	NA	WASHER, plain		1
37	NA		COTTER PIN		1
38	667-065	\$5.95	NUT, stator tube		1
39	667-055	\$1.85	OLIVE		1
40	520-250	\$4.35	COVER, dust, oil seal		1
41	031-265	NA	LEVER, steering, LHD		1
	667-650	NA	LEVER, steering, RHD		1
45	682-215	\$2.80	GROMMET, steering column		1
51	667-805	NA	BRACKET, steering box		1
52	667-790	\$42.95	SPACER, bracket		2
53	320-315	\$1.10	BOLT, bracket to body, short		2
54	NA		BOLT, bracket to body, long		1
55	310-050	\$0.50	NUT, U.N.F.		3
56	324-040	\$0.25	WASHER, locking		3
58	667-825	\$51.95	CLAMP SET, steering column support	(2 pieces)	1
59	667-795	\$1.95	PACKING PIECE, rubber		1
60	NA		BOLT, half clamp, short		1
61	310-760	\$0.55	NUT		1
62	324-020	\$0.20	WASHER, locking		1
64	320-225	\$0.95	BOLT, half clamp, long		1
65	310-140	\$0.30	NUT		1
66	365-730	\$0.20	WASHER, locking		1
67	225-340	\$17.35	PENRITE STEERING BOX LUBE	500 ml.	1

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# Steering Idlers; Crossrods



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Idler Assemblies

1	667-640	NA	IDLER ASSEMBLY, LHD	BN1, BN2 to C.E.231108 LHD & 230978 RHD	1
		NA	IDLER ASSEMBLY, RHD		1
2		NA	BODY, idler, LHD		1
		NA	BODY, idler, RHD		1
3	667-000	\$5.55	BUSH		2
4	520-040	\$1.95	SEAL, oil		1
5	667-690	NA	SHAFT, idler		1
6	667-575	\$18.95	COVER		1
7	697-430	\$1.05	GASKET, cover		3
8		NA	BOLT, cover		3
9	365-730	\$0.20	WASHER, locking		3
10		NA	PLUG, filler		1
11		NA	NUT, idler shaft		1
12		NA	WASHER, plain		1
13		NA	BOLT, idler gear to chassis		3
14	324-040	\$0.25	WASHER, locking		3
15	520-250	\$4.35	COVER, dust, oil seal, rubber	1	
16		NA	LEVER, idler gear, LHD	1	
	667-650	NA	LEVER, idler gear, RHD	1	
1	667-565	\$264.95	IDLER ASSEMBLY, LHD	BN2 from C.E.231109 LHD & 230978 RHD, BN4, BN6, BN7, BT7, BJ7, BJ8	1
		NA	IDLER ASSEMBLY, RHD		1
2		NA	BODY, idler, LHD		1
		NA	BODY, idler, RHD		1
3	031-267	\$14.95	BUSH		2
4	520-240	\$4.95	SEAL, oil		1
5	667-700	\$134.95	SHAFT, idler		1
6	667-575	\$18.95	COVER		1
7	697-430	\$1.05	GASKET, cover		3
8	322-040	\$0.45	BOLT, cover		3
9	365-730	\$0.20	WASHER, locking		3
10		NA	PLUG, filler		1
11	725-110	\$9.55	NUT, idler shaft		1
12		NA	WASHER, plain		1
13	320-275	\$0.95	BOLT, idler gear to chassis		3
14	324-040	\$0.25	WASHER, locking		3
15	520-250	\$4.35	COVER, dust, oil seal, foam	1	
16	667-650	NA	LEVER, idler gear, LHD	1	
	031-265	NA	LEVER, idler gear, RHD	1	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Cross Rods

			NA CROSS ROD ASSEMBLY	BN1 to C.E.157623	1	
*Note: BN1 models up to C.E.157623 originally used a cross rod assembly with adjustable ball pins. This has been superseded by the later assembly, 667-585.						
	667-585	NA	CROSS ROD ASSEMBLY, with ends	BN1, BN2 to C.E.228931	1	
	021-181	\$46.95	BALL END SET, replacement		1	
		NA	COVER, dust, original style		2	
	262-220	\$2.80	COVER, dust, replacement		2	
		NA	RING, spring, original style		2	
	262-210	\$1.95	RING, spring, replacement		2	
		NA	NUT, ball pin, original style		2	
	310-330	\$1.30	NUT, ball pin, replacement		2	
		NA	NUT, locking, right hand thread		1	
		NA	NUT, locking, left hand thread		1	
	328-500	\$0.95	NIPPLE, grease, original		2	
17	667-595	NA	CROSS ROD ASSEMBLY, with ends		BN2 from C.E.228932, BN4,2 BN6, BN7, BT7/BJ7 to (c)19190	1
18	667-580	\$40.95	BALL END SET, replacement			1
19		NA	COVER, dust, original style	2		
	262-220	\$2.80	COVER, dust, replacement	2		
	262-210	\$1.95	RING, spring, replacement	2		
21	310-330	\$1.30	NUT, ball pin	2		
22	310-810	\$2.50	NUT, locking, right hand thread	1		
	310-185	\$1.95	NUT, locking, left hand thread	1		
23	328-610	\$1.10	NIPPLE, grease, original	2		
24	667-735	\$108.95	CROSS ROD ASSEMBLY, with ends	BT7/BJ7 from (c)19191, BJ8		1
25	021-182	\$46.95	BALL END SET, replacement			1
26	262-225	\$3.95	COVER, dust, original style			2
	262-220	\$2.80	COVER, dust, replacement			2
27		NA	RING, spring, original style		2	
	262-210	\$1.95	RING, spring, replacement		2	
28	310-330	\$1.30	NUT, ball pin		2	
29	310-490	\$0.75	NUT, locking, right hand thread		1	
30	310-495	\$4.80	NUT, locking, left hand thread		1	

## Side Rods

31		NA	SIDE ROD ASSEMBLY*	BN1 to C.E.157623	2
		NA	SIDE ROD ASSEMBLY*	{ BN1 from C.E.157624, BN2 to C.E.228931	2
	667-550	\$60.95	SIDE ROD ASSEMBLY	{ BN2 from C.E.228932, BN4, BN6, BN7, BT7, BJ7, BJ8	2
32	262-220	\$2.80	COVER, dust	BN1 to BT7/BJ7 (c)19190	4
	262-225	\$3.95	COVER, dust	BT7/BJ7 from (c)19191, BJ8	4
34	262-210	\$1.95	RING, spring, replacement		4
36	310-330	\$1.30	NUT, ball pin		4

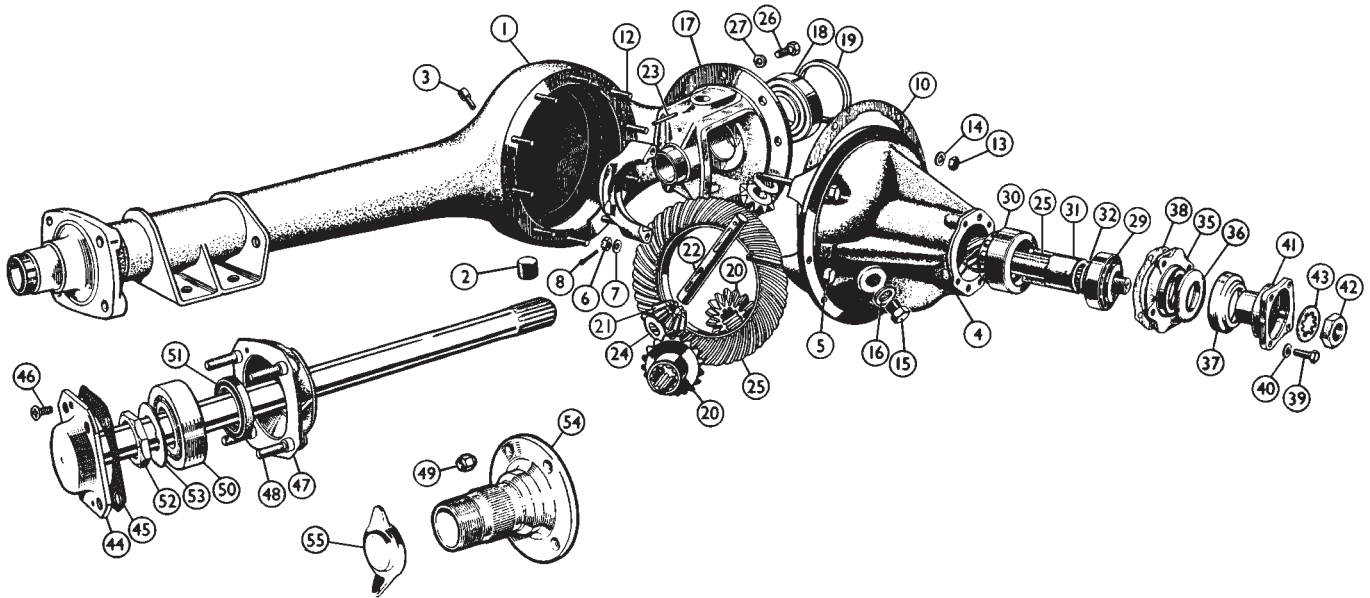


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# Rear Axle early BN1 spiral bevel type



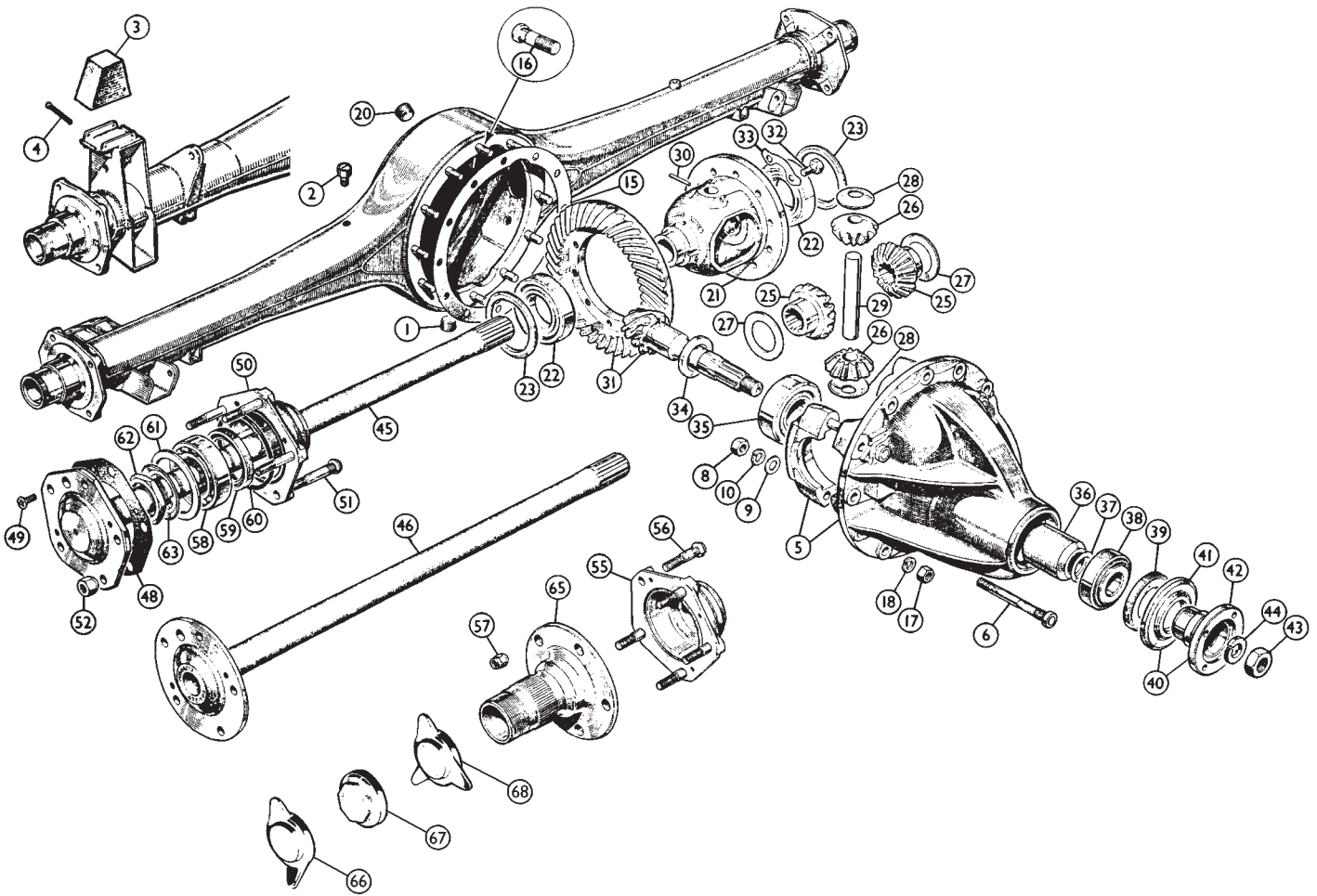
No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	REAR AXLE ASSEMBLY		1
		NA	CASE, rear axle		1
2	319-060	\$2.95	PLUG, drain		1
3	267-040	\$3.70	BREATHER		1
4		NA	CARRIER, gear		1
5		NA	BOLT, bearing cap		4
6		NA	NUT		4
7	324-475	\$0.35	WASHER, plain		4
8	325-330	\$0.25	COTTER PIN		4
10	293-110	NA	GASKET		1
12		NA	STUD, for carrier		10
13	311-140	\$0.30	NUT		10
14	365-730	\$0.20	WASHER, locking		10
15	328-040	\$9.40	PLUG, filler		1
16	324-065	\$0.95	WASHER		1
17		NA	CARRIER, differential		1
18	127-700	\$48.95	BEARING, carrier		2
19	267-150	NA	SHIM, bearing packing, .002"		A/R
	267-160	NA	SHIM, bearing packing, .004"		A/R
	267-170	NA	SHIM, bearing packing, .006"		A/R
20		NA	GEAR, differential, (16 teeth)		2
		NA	GEAR, differential, (17 teeth)		2
21		NA	PINION, differential, (10 teeth)	use with 16 tooth gear	2
		NA	PINION, differential, (10 teeth)	use with 17 tooth gear	2
22		NA	PIN, pinion		1
23	267-120	NA	PEG, pinion axle		1
24		NA	THRUST WASHER		2
25		NA	RING & PINION ASSEMBLY, 8/33, (4.125 to 1)		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
		NA	RING & PINION ASSEMBLY, 9/33, (3.666 to 1)		1
26		NA	SCREW, ring gear to case		8
27		NA	WASHER, locking		4
29	125-805	\$30.95	PINION BEARING, front		1
30	125-600	\$50.95	PINION BEARING, rear		1
31	267-230	\$29.95	DISTANCE PIECE		1
32	675-300	NA	SHIM, bevel pinion, .003"	A/R	
	675-310	NA	SHIM, bevel pinion, .005"	A/R	
35		NA	HOUSING, oil seal		1
36	520-310	\$11.95	SEAL, oil		1
37		NA	DUST COVER, oil seal		1
38	697-470	NA	GASKET, housing to carrier		1
39		NA	SCREW, housing to axle case		4
40	324-020	\$0.20	WASHER, locking		4
41		NA	FLANGE, propeller shaft		1
42	311-290	NA	NUT, bevel pinion		1
43		NA	LOCKWASHER		1
44	031-392	NA	SHAFT, axle		2
45	293-105	\$3.40	GASKET, axle shaft		2
46		NA	SCREW, shaft to hub		2
47	031-394	NA	WHEEL HUB (bearing housing)		2
48	675-400	\$8.05	STUD, hub to extension		8
49	311-300	\$8.25	NUT		8
50	127-600	\$40.95	BEARING, wheel		2
51	120-900	\$2.95	SEAL, oil (2-3/4")		2
52	031-393	\$29.95	NUT		2
53	267-450	\$1.95	LOCKWASHER		2
54	664-030	\$161.95	HUB EXTENSION, L/H		1
	664-020	\$161.95	HUB EXTENSION, R/H		1
55	200-280	\$36.95	KNOCK-OFF, 2-eared, 12 TPI, L/H		2
	200-290	\$36.95	KNOCK-OFF, 2-eared, 12 TPI, R/H		2

Note: See pg. 73 for octagonal and 3-eared knock-offs.



# Rear Axle hypoid type



No.	Part No.	Price (each)	Description	Application	Qty. Req.
			NA CASE, rear axle	{ BN1 to C.E.228011, BN4-BJ8 to (c)26704	1
			NA CASE, rear axle	BN1 from C.E.228012, BN21	
			NA CASE, rear axle	BJ8 from (c)26705	1
1	319-060	\$2.95	PLUG, drain		1
2	267-040	\$3.70	BREATHER		1
3	282-220	\$7.95	BUMP STOP, rear axle	BJ8 from (c)26705	2
4	725-125	\$0.80	COTTER PIN, bump stop attachment		4
			NA DIFFERENTIAL ASS'Y, 4.1 : 1	BN1 to C.E.228011	1
			NA DIFFERENTIAL ASS'Y, 4.1 : 1	BN1 from C.E.228012, BN2	1
			NA DIFFERENTIAL ASS'Y, 4.1 : 1	BN4, BN6 o/d	1
			NA DIFFERENTIAL ASS'Y, 3.909 : 1	BN4, BN6 non-o/d	1
			NA DIFFERENTIAL ASS'Y, 3.909 : 1	BN7-BJ8 o/d	1
			NA DIFFERENTIAL ASS'Y, 3.545 : 1	BN7-BJ8 non-o/d	1
5			NA CARRIER, gear	} BN1 to C.E.228011	1
6			NA BOLT, bearing cap		3
	328-920	\$2.95	STUD, bearing cap		1
			NA CARRIER, gear		1
8			NA BOLT, bearing cap	} BN1 from C.E.228012, BN2 thru BJ8	4
	310-800	\$0.35	NUT		4
9			NA WASHER, plain		4
10	324-050	\$0.20	WASHER, locking		4
15	697-440	\$2.75	GASKET		1
16			NA BOLT, for carrier		12
17	310-050	\$0.50	NUT		12
18	324-040	\$0.25	WASHER, locking		12
			NA PLUG, filler, in gear carrier	BN1 to C.E.228011	1
20	319-060	\$2.95	PLUG, filler, in axle case	BN1 from C.E.228012, BN2-BJ8	1
21	031-288	\$149.95	CARRIER, differential		1
22	620-546	\$54.95	BEARING, carrier		2
23	675-115*	\$35.95	SHIM, bearing packing, .193"		A/R
	675-120*		NA SHIM, bearing packing, .191"		A/R
	675-125*		NA SHIM, bearing packing, .189"		A/R
	675-130*	\$35.95	SHIM, bearing packing, .187"		A/R

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	675-140*	NA	SHIM, bearing packing, .185"		A/R
	675-150*	\$35.95	SHIM, bearing packing, .183"		A/R
	675-160*	\$35.95	SHIM, bearing packing, .181"		A/R
	675-170*	NA	SHIM, bearing packing, .179"		A/R
	675-180*	\$35.95	SHIM, bearing packing, .177"		A/R
	675-190*	\$35.95	SHIM, bearing packing, .175"		A/R
25		NA	GEAR, differential, generated teeth	} alternatives	1
	031-287†	NA	GEAR, differential, revacyle		1
26		NA	PINION, differential, generated teeth	} alternatives	1
	031-285†	NA	PINION, differential, revacyle		1
27	675-200	\$10.35	THRUST WASHER, gear		A/R
28	675-210	NA	THRUST WASHER, pinion		A/R
29	031-286	\$115.95	PIN, pinion		1
30	675-285	NA	PEG, pinion axle		1
31	031-395	NA	RING & PINION ASSEMBLY, 10/41, (4.1 to 1)	} BN1, BN2, BN4, BN6 o/d	1
	031-283	\$628.95	RING & PINION ASSEMBLY, 11/43, (3.909 to 1)	} BN4, BN6 non-o/d	1
	031-283	\$628.95	RING & PINION ASSEMBLY, 11/43, (3.909 to 1)	} BN7-BJ8 o/d	1
	031-284	NA	RING & PINION ASSEMBLY, 11/39, (3.545 to 1)	} BN7, BT7, BJ7, BJ8 non-o/d	1
32	320-640	\$1.65	BOLT, crown wheel to case		10
33	031-289	NA	LOCKTAB		5



MOSS MOTORS, LTD. TOLL-FREE ORDERS 1-800-667-7872

# Rear Axle hypoid type

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
34	675-215*	NA	WASHER, pinion thrust, .222"	} use 1 of selected size	1
	675-220*	NA	WASHER, pinion thrust, .220"		1
	675-230*	NA	WASHER, pinion thrust, .218"		1
	675-240*	NA	WASHER, pinion thrust, .216"		1
	675-250*	NA	WASHER, pinion thrust, .214"		1
	675-260*	NA	WASHER, pinion thrust, .212"		1
	675-270*	NA	WASHER, pinion thrust, .210"		1
	675-280*	NA	WASHER, pinion thrust, .208"		1
35	021-179	\$59.95	PINION BEARING, rear		1
36	675-290	NA	DISTANCE PIECE		1
37	675-320*	NA	SHIM, outer bearing, .004"		A/R
	675-330*	NA	SHIM, outer bearing, .006"		A/R
	675-340*	NA	SHIM, outer bearing, .008"		A/R
	675-350*	\$3.95	SHIM, outer bearing, .010"		A/R
	675-360*	NA	SHIM, outer bearing, .012"		A/R
	675-370*	NA	SHIM, outer bearing, .020"		A/R
	675-380*	\$5.60	SHIM, outer bearing, .030"		A/R
*Note: To determine which washer or shim thickness is required, the unit must be disassembled, and measurements made as outlined in the appropriate workshop manual.					
38	021-178	\$44.95	PINION BEARING, front		1
39	021-191	\$4.95	SEAL, oil		1
40	019-282	\$149.95	FLANGE & DUST COVER		1
41	675-390	\$49.95	DUST COVER, oil seal		1
42	031-282	NA	FLANGE, propeller shaft		1
43	310-570	\$2.95	NUT, bevel pinion		1
44	324-100	\$0.40	WASHER, locking		1
45	031-328	NA	SHAFT, axle	BN1 from C.E.221536, BN2	2
46	031-328	NA	SHAFT, axle	BN4 - BJ8	2
48	697-460	\$0.95	GASKET, axle shaft		2
49	323-250	\$0.40	SCREW, shaft to hub		2
50		NA	HUB, disc wheel only	BN4, BN6	2
		NA	HUB, disc wheel only	BN7-BJ8	2
51	675-410	NA	STUD, disc wheel		10
52	311-600	\$2.95	NUT, disc wheel		10
55		NA	HUB, wire wheel only	} BN1 to C.E.222570	2
56		NA	STUD, hub extension, B.S.F.		10
57	311-300	\$8.25	NUT, B.S.F.		10
	031-396	NA	HUB, wire wheel only	} BN1 from C.E.222571,	2
	031-293	\$6.30	STUD, hub extension, U.N.F.		10
	031-294	\$3.95	NUT, U.N.F.		10
	031-291	NA	HUB, wire wheel	} BN7-BJ8	2
	031-293	\$6.30	STUD, hub extension, U.N.F.		10
	031-294	\$3.95	NUT, U.N.F.		10
58	021-174	\$79.95	BEARING, wheel		2
59	535-085	\$3.95	SEAL, oil (2 7/8")		2
60	675-430	\$2.95	O-RING	BN4-BJ8	2
61	675-130	\$35.95	SPACER, bearing	} BN1 from C.E.221536,	2
					BN2, BN4, BN6
	675-450	\$30.95	SPACER, bearing	BN7-BJ8	2
	311-580	\$26.95	NUT	} BN1 to C.E.228011	2
	324-635	NA	LOCKWASHER		2
62	311-590	\$26.95	NUT, L/H thread (on L/H side)	} BN1 from C.E.228012,	1
	311-580	\$26.95	NUT, R/H thread (on R/H side)		1
63	031-292	\$3.90	LOCKWASHER		BN2-BJ8

No.	Part No.	Price (each)	Description	Application	Qty. Req.
65	031-365	\$138.95	HUB EXTENSION, L/H	} BN1 from C.E.221536,	1
	031-290	\$138.95	HUB EXTENSION, R/H		BN2-BJ8 to (c)26704
	664-010	\$138.95	HUB EXTENSION, L/H	} BJ8 from (c)26705	1
	664-000	\$138.95	HUB EXTENSION, R/H		1

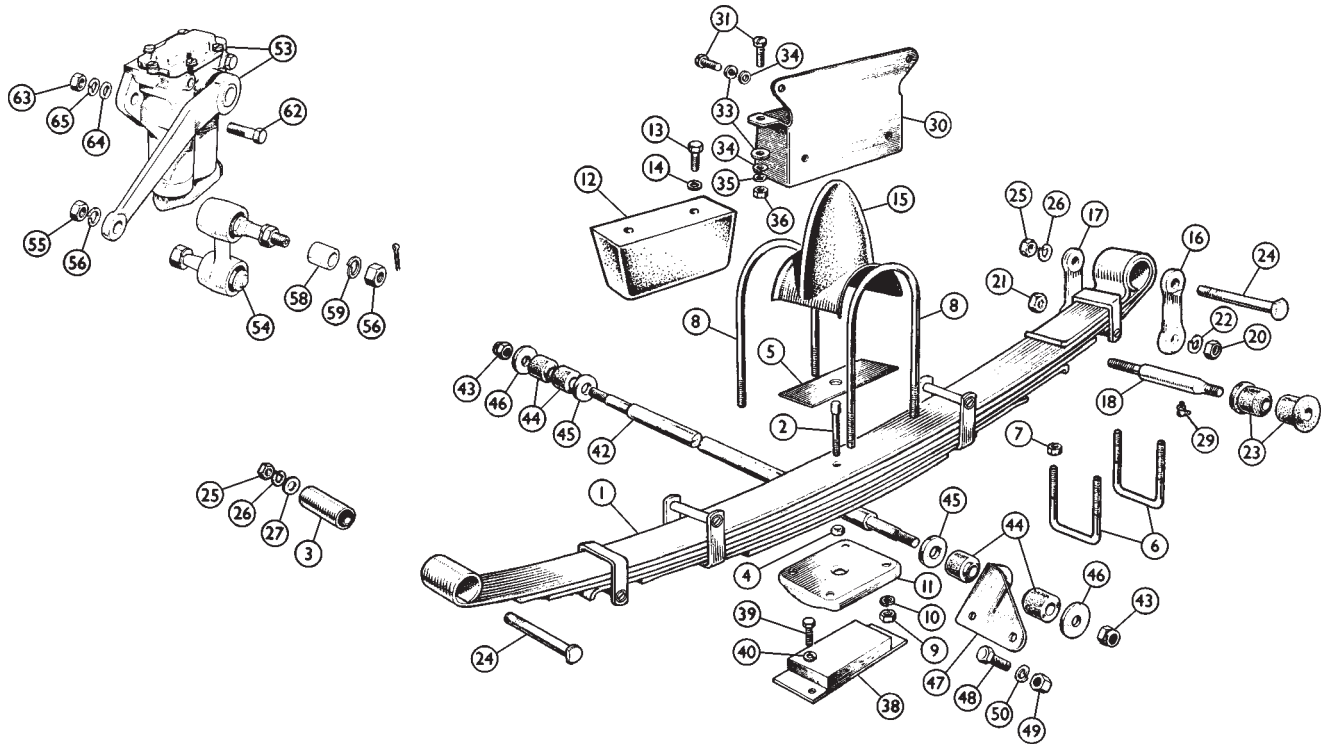
## Knock-Offs

66	200-280	\$36.95	KNOCK-OFF, 2 eared, 12 TPI, L/H	} BN1, BN2, BN4,	2
	200-290	\$36.95	KNOCK-OFF, 2 eared, 12 TPI, R/H		BN6, BN7,
67	200-310	\$36.95	KNOCK-OFF, octagonal, 12 TPI, L/H	} BT7, BJ7, BJ8 to	2
	200-320	\$36.95	KNOCK-OFF, octagonal, 12 TPI, R/H		(c)26704
68	200-315*	\$81.95	KNOCK-OFF, 3 eared, 12 TPI, L/H	} BJ8 from (c)26705	2
	200-325*	\$81.95	KNOCK-OFF, 3 eared, 12 TPI, R/H		2
	674-680	\$39.95	KNOCK-OFF, 2 eared, 8 TPI, L/H	} BJ8 from (c)26705	2
	674-670	\$39.95	KNOCK-OFF, 2 eared, 8 TPI, R/H		2
	462-730	\$36.95	KNOCK-OFF, octagonal, 8 TPI, L/H		2
	462-740	\$36.95	KNOCK-OFF, octagonal, 8 TPI, R/H		2
	200-335*	\$86.75	KNOCK-OFF, 3 eared, 8 TPI, L/H		2
	200-345*	\$86.75	KNOCK-OFF, 3 eared, 8 TPI, R/H		2

\* Borrani style



# Rear Suspension BN1 to early BJ8

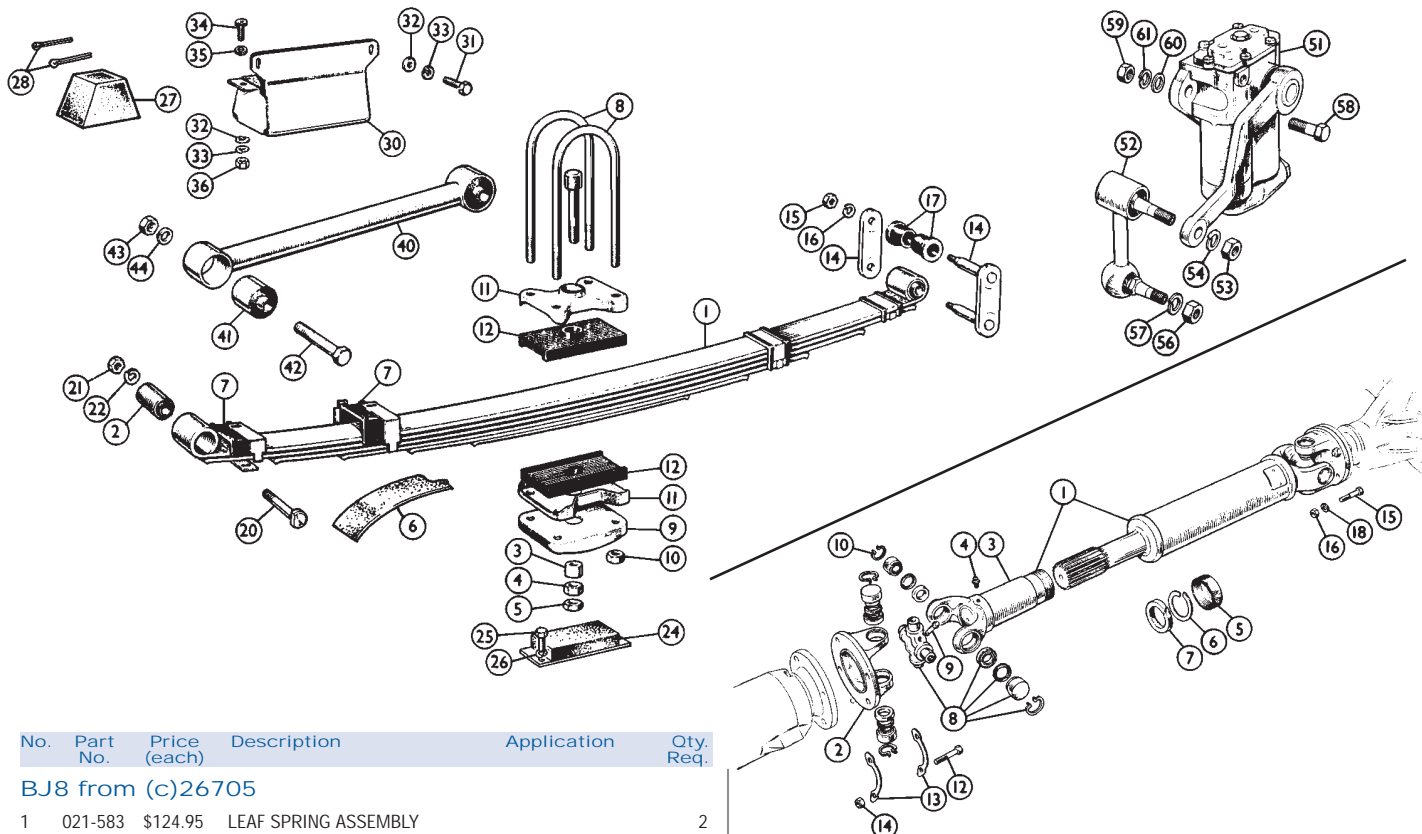


No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Spiral Bevel Axle: BN1 to C.E.221535.</b>					
<b>Hypoid Axle: BN1 from C.E.221536, BN2, BN4, BN6, BN7, BT7, BJ7; BJ8 to (c)26704.</b>					
1	021-581	\$159.95	LEAF SPRING ASSEMBLY	BN1, BN2	2
	021-582	\$147.95	LEAF SPRING ASSEMBLY	{ BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	2
2	725-160	NA	TOE BOLT		2
3	680-960	\$9.65	BUSH, front & rear		4
4	310-760	\$0.55	NUT		2
5		NA	PACKING PIECE, fiber	hypoid axle	2
6	031-397	NA	PACKING PIECE, tapered	} spiral bevel axle	2
7	311-240	\$1.95	'U' BOLT		Use later U-bolt & nuts
			NUT, B.S.F.		8
8	266-585	\$6.95	'U' BOLT	} hypoid axle	4
9	310-240	\$0.75	NUT, U.N.F., nyloc		8
10	324-040	\$0.25	WASHER, locking	} hypoid axle	8
11	725-165	\$69.95	PLATE, 'U' bolt		2
12	675-480	NA	BUFFER, on body	} spiral bevel axle	2
13		NA	BOLT		2
14	365-730	\$0.20	WASHER, locking		2
15	675-490	\$20.95	BUFFER, on axle	} hypoid axle	2
16	675-465	\$16.95	SHACKLE, outer		2
17	675-475	\$20.95	SHACKLE, inner		2
18		NA	SHACKLE PIN, bottom, BSF	} BN1 as fitted	2
20	311-220	\$0.40	NUT, pin, B.S.F.		2
21		NA	LOCKNUT, B.S.F.		4
	031-295	\$14.95	SHACKLE PIN, bottom, UNF	} All other models	2
	310-050	\$0.50	NUT, pin, U.N.F.		2
	310-070	\$0.45	LOCKNUT, U.N.F.		4
22	324-040	\$0.25	WASHER, locking		4
23	021-372	\$7.65	IRON BUSH, bracket on chassis		4
24	675-470	\$7.50	PIN, rear spring, top & front, U.N.F.		4
		NA	NUT, B.S.F.	BN1 as fitted	4
25	310-800	\$0.35	NUT, U.N.F.	All other models	4
26	324-050	\$0.20	WASHER, locking		4
27	324-475	\$0.35	WASHER, plain		4
29		NA	NIPPLE, grease	BN1, BN2	2
	328-540	\$1.85	NIPPLE, grease	{ BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	2
30	806-190	\$31.95	BUMP STOP BOX	spiral bevel axle	2
	806-180	\$25.95	BUMP STOP BOX	hypoid axle	2
31	322-230	\$0.35	BOLT, box to body and wheelarch		8

No.	Part No.	Price (each)	Description	Application	Qty. Req.
33	324-115	\$0.45	WASHER, plain, large		4
34	324-590	\$0.20	WASHER, plain, small		8
35	324-020	\$0.20	WASHER, locking		8
36	310-760	\$0.55	NUT	qty increases on BN1, BN2	8/4
	675-500	NA	BUFFER, rebound, rear axle	BN1, BN2	2
38	675-510	\$8.50	BUFFER, rebound, rear axle	BN4, BN6, BN7, BT7, BJ7; BJ8 to (c)26704	2
39	322-645	\$0.70	BOLT, buffer to side member		4
40	324-020	\$0.20	WASHER, locking		4
42	851-300	\$49.95	PANHARD ROD		1
43	310-240	\$0.75	LOCKNUT		2
44	021-769	\$1.95	BUSH, rubber		4
45	324-360	\$0.50	WASHER, inner		2
46	324-655	\$0.45	WASHER, outer		2
	675-440	\$17.85	BRACKET, panhard rod	spiral bevel axle	1
47	675-440	\$17.85	BRACKET, panhard rod	} hypoid axle	1
48	322-050	\$0.55	BOLT, fixing bracket		2
49	310-050	\$0.50	NUT		2
50	324-040	\$0.25	WASHER, locking		2
53	021-215	\$160.95	SHOCK ABSORBER, rear, L/H		1
	021-216	\$160.95	SHOCK ABSORBER, rear, R/H		1
	031-398	\$46.95	SHOCK LINK ASSEMBLY	} spiral bevel axle	2
	311-220	\$0.40	NUT, link to arm, B.S.F.		2
		NA	NUT, link to axle, B.S.F.		2
	324-475	\$0.35	WASHER, plain		2
54	021-217	\$39.95	SHOCK LINK ASSEMBLY	} hypoid axle	2
55	310-050	\$0.50	NUT, link to arm, U.N.F.		2
56	310-800	\$0.35	NUT, link to axle, U.N.F.		2
57	324-050	\$0.20	WASHER, locking		2
58	725-130	NA	DISTANCE TUBE, link to axle bracket		2
59	324-040	\$0.25	WASHER, locking		2
		NA	BOLT, shock to frame, B.S.F.	} BN1 as fitted	4
	310-075	\$0.40	NUT, B.S.F.		4
62	662-080	\$1.10	BOLT, shock to frame, U.N.F.	} All other models	4
63	310-075	\$0.40	NUT, U.N.F.		4
64	324-860	\$0.35	WASHER, plain		4
65	324-040	\$0.25	WASHER, locking		4

# Rear Suspension late BJ8; Driveshaft (all models)

AUSTIN-HEALEY



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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### BJ8 from (c)26705

1	021-583	\$124.95	LEAF SPRING ASSEMBLY		2
2	680-960	\$9.65	BUSH		2
3	267-585	\$4.55	DISTANCE PIECE		2
4	310-140	\$0.30	NUT		2
5	848-540	\$0.45	LOCKNUT		2
6	725-155	\$13.95	STRIP, interleaf, rubber, per meter	original springs only	6
7	680-970	\$3.00	PAD, clip, rubber		8
8	266-585	\$6.95	U' BOLT, spring		4
9	031-399	NA	PLATE, 'U' bolt		2
10	310-240	\$0.75	NUT		8
11	031-400	\$15.95	PLATE, locating		4
12	267-580	\$1.95	PAD, seating		4
14	031-401	\$51.95	SHACKLE ASSEMBLY		2
15	310-050	\$0.50	NUT, pin		4
16	324-040	\$0.25	WASHER, locking		4
17	282-858	\$9.45	BUSH SET, shackle pins (8 bushes)		1
	267-540	\$1.95	BUSH, shackle pins		8
20	675-470	\$7.50	PIN, spring, front		2
21	310-800	\$0.35	NUT		2
22	324-050	\$0.20	WASHER, locking		2
24	675-510	\$8.50	BUFFER, rebound, rear axle		2
25	322-645	\$0.70	BOLT, buffer to side member		4
26	324-020	\$0.20	WASHER, locking		4
27	282-220	\$7.95	BUMP STOP, rear axle		2
28	725-125	\$0.80	COTTER PIN		4
30	806-200	\$21.95	BUMP STOP BOX		2
31	322-170	\$0.35	BOLT, box to body		4
32	324-590	\$0.20	WASHER, plain		8
33	324-020	\$0.20	WASHER, locking		8
34	322-495	\$0.45	SCREW, box to body		4
35	324-115	\$0.45	WASHER, plain		2
36	310-760	\$0.55	NUT		2
40	675-515	\$156.95	RADIUS ARM ASSEMBLY		4
41	675-520	\$18.95	BUSH		4
42	322-155	\$0.80	BOLT		4
43	310-800	\$0.35	NUT		4
44	324-050	\$0.20	WASHER, locking		4
	021-218	\$169.95	SHOCK ABSORBER, rear, L/H		1
	021-219	\$169.95	SHOCK ABSORBER, rear, R/H		1
51	021-220	\$35.95	LINK ASSEMBLY		2
52	310-300	\$0.45	NUT, link to arm		2
53	324-050	\$0.20	WASHER, locking		2
54	310-380	\$0.30	NUT, link		2
56	322-835	\$0.75	WASHER, locking		2
57	725-150	\$10.35	BOLT, shock to frame		4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
59	310-800	\$0.35	NUT		4
60	324-475	\$0.35	WASHER, plain		4
61	324-050	\$0.20	WASHER, locking		4

### Driveshaft (All Models)

1		NA	DRIVESHAFT, 21 1/8"	BN1 to C.E.140204	1
		NA	DRIVESHAFT, 20 3/4"	BN1 C.E.140205 to 221535	1
		NA	DRIVESHAFT, 20"	BN1 from C.E.221536, BN2	1
	268-070	NA	DRIVESHAFT, 30"	BN4, BN6, BN7, BT7, BJ8	1
2	674-860	\$51.95	YOKE, flange		2
3	031-298	\$49.95	YOKE, sleeve		1
4	328-610	\$1.10	NIPPLE, grease		1
5	675-080	NA	CAP, dust, sleeve yoke		1
6	675-090	NA	WASHER, dust cap, steel		1
7	675-100	\$2.00	WASHER, dust cap, cork		1
8		NA	U-JOINT ASSEMBLY, non-greaseable	} alternatives	2
	674-650	\$17.95	U-JOINT ASSEMBLY, greaseable		2
9	328-540	\$1.85	NIPPLE, grease		2
10		NA	CIRCLIP, bearing		8
12		NA	BOLT (use UNF bolts & nuts)	BN1 as fitted	A/R
	662-080	\$1.10	BOLT, flange to gearbox, U.N.F. (hex head)		4
	662-095	\$6.80	BOLT, flange to overdrive, U.N.F. (special head w/ 1 flat)		4
13	675-110	NA	LOCKTAB, flange to gearbox (curved)		4
	031-299	\$3.10	LOCKTAB, flange to overdrive (straight)		2
14	311-220	\$0.40	NUT, B.S.F.	BN1 as fitted	4
	310-050	\$0.50	NUT, U.N.F.	All other models	4
15	662-080	\$1.10	BOLT, flange to differential, U.N.F.		4
16	311-220	\$0.40	NUT, B.S.F.	BN1 as fitted	4
	310-240	\$0.75	NUT, U.N.F.	All other models	4
18	324-040	\$0.25	WASHER, locking		4

### Armstrong Competition Shock Valves



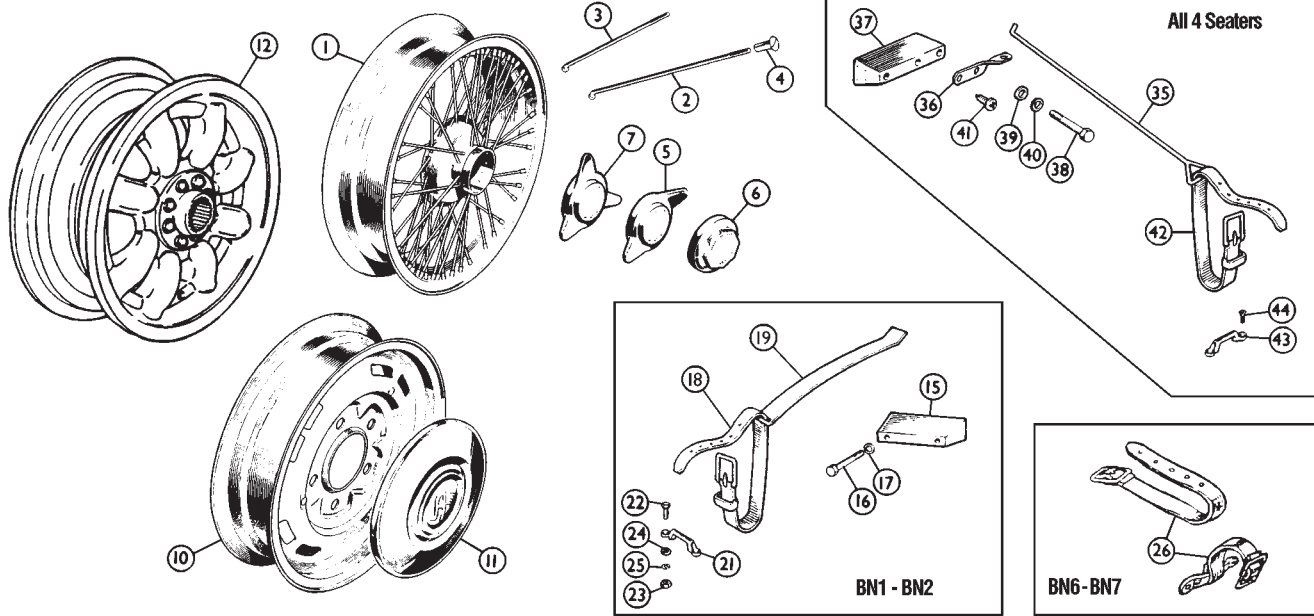
These genuine Armstrong heavy duty shock valves are exactly what were used on works race and rally cars. Sold individually.

Front Valve 655-060 \$71.95  
Rear Valve 655-070 \$71.95

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# Road Wheels & Fittings



No.	Part No.	Price (each)	Description	Application	Qty. Req.
60-spoke wheels will fit BN1 with early spiral bevel rear axles, and all disc-braked 3000s. 72-spoke wheels will fit all except 100-4.					
1	454-610	\$198.95	WIRE WHEEL, painted, 48 spoke	} BN1, BN2, BN4, BN6, BN7, 5 BT7, BJ7 to (c)24366	5
	454-615	\$295.95	WIRE WHEEL, chrome, 48 spoke		
	454-620	\$188.95	WIRE WHEEL, painted, 60 spoke	} BJ7 from 24367, BJ8	5
	454-630	\$299.95	WIRE WHEEL, chrome, 60 spoke		
	454-720	\$230.95	WIRE WHEEL, painted, 72 spoke	} optional (will not fit 100-4)	5
	454-730	\$366.95	WIRE WHEEL, chrome, 72 spoke		
2	200-030	\$6.25	SPOKE, painted, long, 48 spoke		80
	200-032	\$11.95	SPOKE, chrome, long, 48 spoke		80
3	200-040	\$5.60	SPOKE, painted, short, 48 spoke		160
	200-042	\$11.95	SPOKE, chrome, short, 48 spoke		160
	200-070	\$5.60	SPOKE, painted, long, 60 spoke		100
	200-072	\$10.30	SPOKE, chrome, long, 60 spoke		100
	200-060	\$6.10	SPOKE, painted, short, 60 spoke		200
	200-062	\$10.15	SPOKE, chrome, short, 60 spoke		200
4	200-050	\$1.05	NIPPLE, plain		A/R
	200-052	\$1.80	NIPPLE, chrome		A/R
5	200-280	\$36.95	KNOCK-OFF, 2 eared, 12 TPI, L/H	} BN1, BN2, BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	2
	200-290	\$36.95	KNOCK-OFF, 2 eared, 12 TPI, R/H		
6	200-310	\$36.95	KNOCK-OFF, octagonal, 12 TPI, L/H	} BJ8 from (c)26705	2
	200-320	\$36.95	KNOCK-OFF, octagonal, 12 TPI, R/H		
7	200-315	\$81.95	KNOCK-OFF, 3 eared, 12 TPI, L/H*		2
	200-325	\$81.95	KNOCK-OFF, 3 eared, 12 TPI, R/H*		2
	674-680	\$39.95	KNOCK-OFF, 2 eared, 8 TPI, L/H	} BJ8 from (c)26705	2
	674-670	\$39.95	KNOCK-OFF, 2 eared, 8 TPI, R/H		
	462-730	\$36.95	KNOCK-OFF, octagonal, 8 TPI, L/H		2
	462-740	\$36.95	KNOCK-OFF, octagonal, 8 TPI, R/H		2
	200-335	\$86.75	KNOCK-OFF, 3 eared, 8 TPI, L/H*		2
	200-345	\$86.75	KNOCK-OFF, 3 eared, 8 TPI, R/H*		2
* Borrani style					
10	854-280	NA	WHEEL, disc	} BN4 thru BJ8	5
11	031-312	\$39.95	HUB CAP, disc wheel		
12	455-385	\$349.95	CENTER LOCK 'MINILITE' REPLICA, silver		5
15	221-680	NA	BLOCK, spare wheel	} BN1, BN2	1
16	NA	NA	BOLT, block to rear wheel arch		
17	NA	NA	WASHER, plain		
18	221-645	\$45.40	STRAP ASSEMBLY, spare wheel		
19	221-655	\$29.65	BAR, spare wheel		
21	409-075	\$7.95	STAPLE, chrome, strap retaining		
22	NA	NA	SCREW, staple to axle cover panel		
23	310-040	\$0.15	NUT		
24	NA	NA	WASHER, plain		
25	324-010	\$0.15	WASHER, locking		

No.	Part No.	Price (each)	Description	Application	Qty. Req.
26	221-675	\$96.95	STRAP ASSEMBLY, spare wheel	} BN6, BN7	1
	310-040	\$0.15	NUT		
	NA	NA	WASHER, plain		
	402-485	\$0.70	SCREW		
	324-010	\$0.15	WASHER, locking		4
35	221-650	\$29.65	ROD, retaining spare wheel	} BN4, BT7, BJ7, BJ8	1
36	221-665	\$11.15	BRACKET, rod		
37	221-640	\$23.95	BLOCK, spare wheel		
38	322-280	\$0.45	BOLT, block to body		
39	324-590	\$0.20	WASHER, plain		
40	324-020	\$0.20	WASHER, locking		
41	NA	NA	SCREW, wood		
42	221-630	\$48.95	STRAP, securing spare wheel		
43	409-075	\$7.95	STAPLE, chrome, strap retaining		
44	402-485	\$0.70	SCREW, chrome		

## Inner Tubes and Rim Bands

Our inner tubes are designed for use with radial tires but can be used on your show car's bias-ply tires as well. Our vulcanized inner rim bands should be used to prevent the spoke and nipple ends from chafing the tubes. (These fit only in the center "well" of the wheel.)

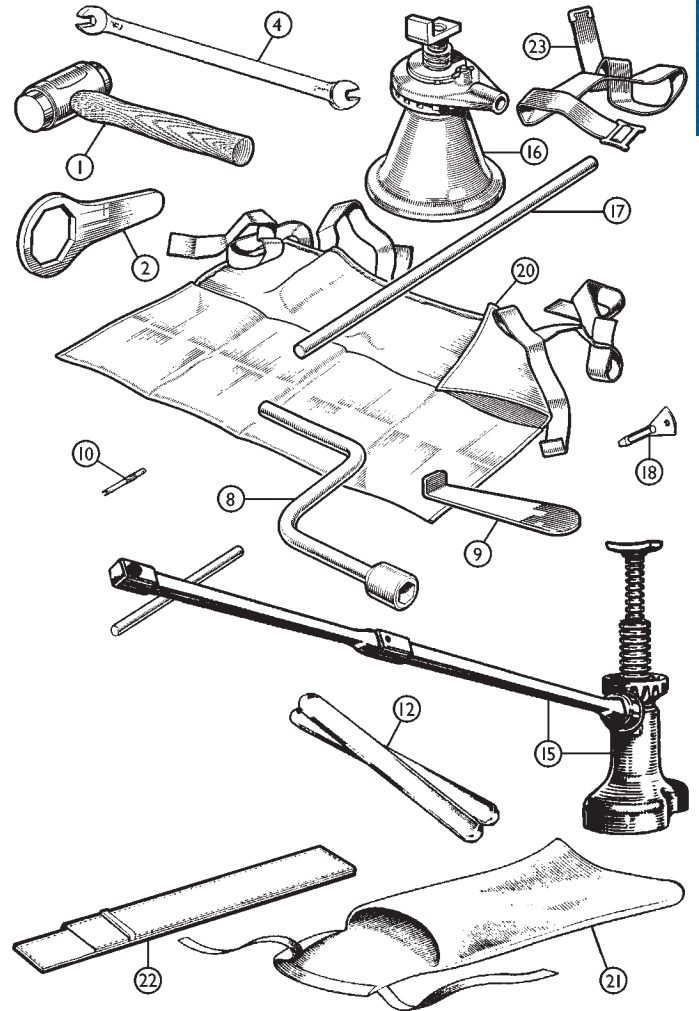
155/165 x 15" Inner Tube	452-755	\$21.95
175/185 x 15" Inner Tube	452-765	\$23.95
15" Wheel Rim Band	452-750	\$13.95



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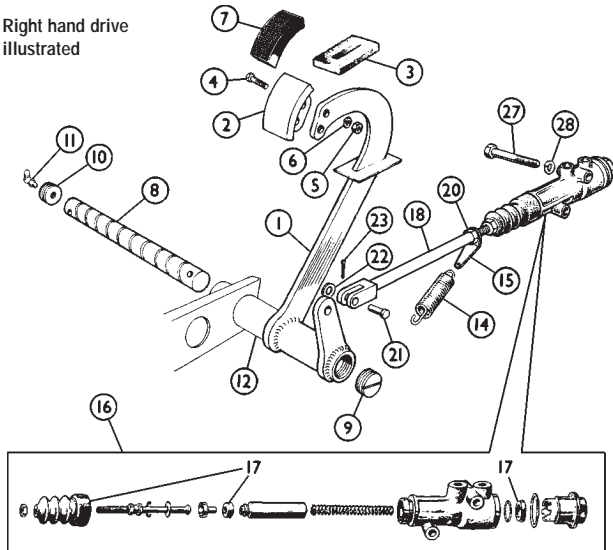
No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Tools

1	386-110	\$37.95	WHEEL HAMMER, copper/hide, 2 lb.		1
	386-000	\$28.95	WHEEL HAMMER, copper, 1 lb.		1
	386-020	\$29.95	WHEEL HAMMER, lead		1
2	386-030	\$9.55	KNOCK-OFF WRENCH, octagonal knock-offs		1
4	385-800	\$9.95	SPOKE WRENCH		1
8	386-935	\$33.95	LUG WRENCH (period style repl.)	} disc wheels	1
9	386-080	\$7.25	LEVER, hub cap removal		1
10	386-840	NA	TIRE VALVE TOOL		1
12	387-008	\$16.95	TIRE IRON SET	similar to originals	1
15	386-900	\$126.95	JACK with handle (King Dick)	BN1, BN2	1
	NA		JACK	{ BN4, BN6, BN7, BT7 to (c)2263	1
	NA		JACK	{ BN7 (c)2264 to (c)10610 BT7 (c)2264 to(c)10564	1
	NA		HANDLE, for jack	{ BN4, BN6, BN7 to (c)10610 BT7 to (c)10564	1
16	NA		JACK	} BN7 from (c)10611, BT7 from (c)10565, BJ7, BJ8	1
17	NA		TOMMY BAR, jack		1
18	031-985	\$9.95	POINT GAP ADJUSTING TOOL		1
20	221-220	\$109.95	TOOL ROLL	BN1 - BN2	1
	221-240	\$67.95	TOOL ROLL	BN4 thru early BN7 / BT7	1
	221-250	\$61.90	TOOL ROLL	late BN7 / BT7 thru BJ8	1
	221-252	\$69.95	TOOL ROLL (replacement)	BN4 - BJ8	1
21	221-210	\$60.95	JACK BAG	BN1, BN2	1
	221-230	\$99.95	JACK BAG	BN4 thru BJ8	1
22	221-225	\$70.95	JACK HANDLE BAG, short	100-4 Shelley jacks	1
	221-235	\$62.95	JACK HANDLE BAG, long	100-4 King Dick jack	1
23	221-205	\$29.95	STRAP, jack retaining	{ from BN7 (c)11280 from BT7 (c)11585	1

# Brake Pedals; Master Cylinders

Right hand drive illustrated

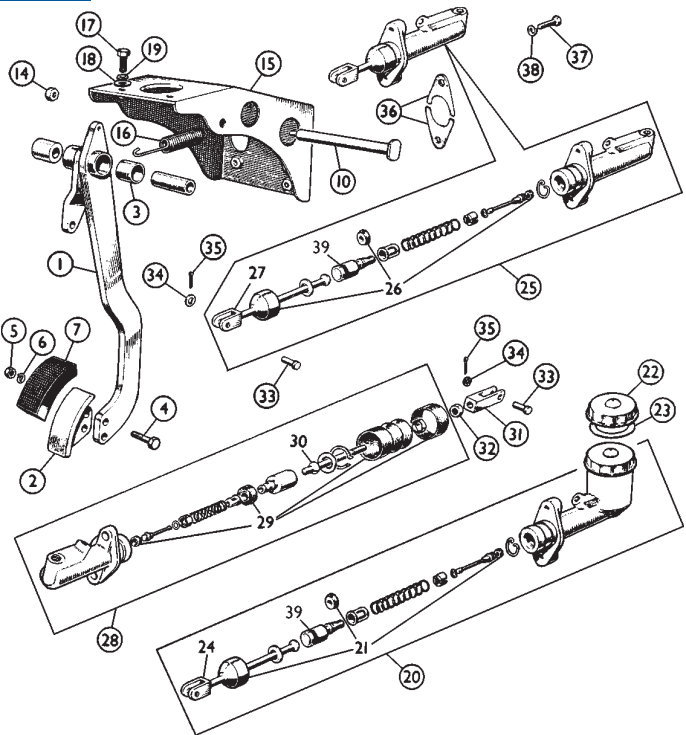


No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	PEDAL, brake	LHD	1
		NA	PEDAL, brake	RHD	1
		NA	PAD, pedal (metal)		1
3	682-120	NA	DRAFT EXCLUDER, pedal		1
4		NA	BOLT, pad to pedal		2
5	310-760	\$0.55	NUT, bolt		2
6	324-020	\$0.20	WASHER, locking		2
7	021-412	\$3.50	PEDAL PAD, rubber		1
8	021-701	\$119.95	SHAFT, brake and clutch pedal	LHD	1
		NA	SHAFT, brake and clutch pedal	RHD	1
9	725-055	NA	PLUG		1
10	725-060	NA	PLUG, for grease nipple		1
11	328-500	\$0.95	NIPPLE, grease		1
12		NA	SLEEVE, spacing	RHD	1
14	021-482	NA	SPRING, brake pedal return	}LHD	1
15	021-483	NA	EYE, for spring		1
		NA	SPRING, brake pedal return	}RHD	1
		NA	EYE, for spring		1
16	021-142*	\$377.95	MASTER CYLINDER ASSEMBLY		1
17	513-067	\$30.95	REPAIR KIT, master cylinder		1
	021-479	\$63.95	FORK & EXTENSION, pushrod	LHD	1
18		NA	FORK & EXTENSION, pushrod	RHD	1
20	311-140	\$0.30	NUT		1
21	325-140	\$0.90	CLEVIS PIN		1
22	365-720	\$0.30	WASHER, plain		1
23		NA	COTTER PIN		1
		NA	PACKING PIECE, master cylinder	}RHD	1
		NA	BOLT, packing piece to bracket		1
		NA	BOLT, master cylinder to frame	LHD	2
27		NA	BOLT, master cylinder to pedal bracket	RHD	2
28	365-730	\$0.20	WASHER, locking		2

\*Note: Reservoir is listed on page 84.

• Note for 513-320 Master Cylinder:

This is a Girling replacement cylinder with black steel adaptors in the inlet and outlet ports. Remove these adaptors and the copper washers before installation - they are not required for this application.



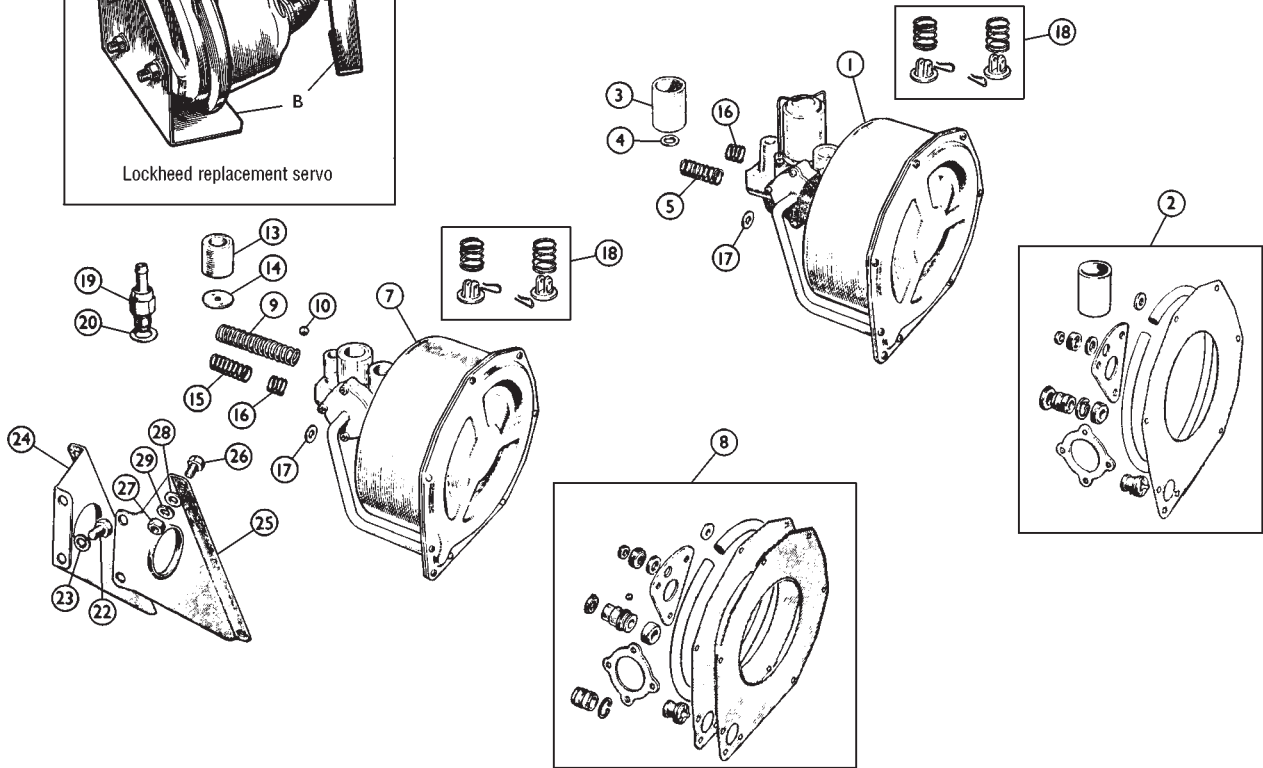
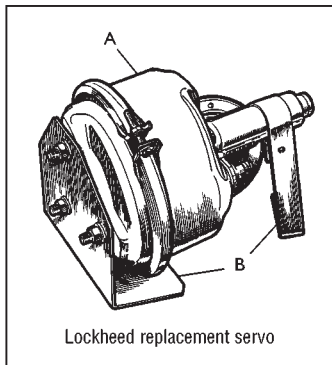
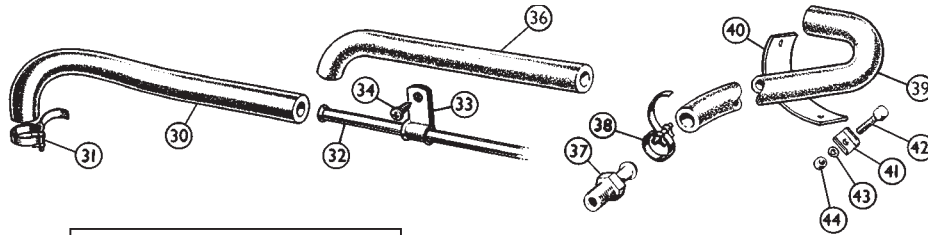
No.	Part No.	Price (each)	Description	Application	Qty. Req.	
1		NA	PEDAL, brake	}BN4, BN6, BN7 to (c)16038,1	1	
2		NA	PAD, pedal		BT7 to (c)15880	1
	021-484	NA	PEDAL, brake	}BN7 from (c)16039, BT7	1	
		NA	PAD, pedal (metal)		from (c)15881, BJ7, BJ8	1
3	330-440	NA	BUSH		2	
4		NA	BOLT, pad to pedal		2	
5	310-760	\$0.55	NUT		2	
6	324-020	\$0.20	WASHER, locking		2	
7	021-412	\$3.50	PEDAL PAD, rubber		1	
10	021-486	NA	SHAFT, brake and clutch pedal		1	
14	310-290	\$0.65	NUT, shaft		1	
15	021-487	NA	BRACKET, brake and clutch pedal lever		1	
16	329-075	\$6.45	SPRING, brake pedal return		1	
17	322-880	\$0.70	BOLT, pedal bracket to pedal box		2	
18	324-155	\$0.35	WASHER, plain		2	
19	365-730	\$0.20	WASHER, locking		2	
20	513-326	\$214.95	MASTER CYLINDER ASSEMBLY	}BN4 to C.E.48862	1	
21	583-780	\$14.95	REPAIR KIT, master cylinder*		1	
22	596-210	\$4.70	CAP, filler		1	
23	582-500	\$1.20	SEAL, filler cap		1	
24		NA	PUSH ROD		1	
25	513-320†	\$209.95	MASTER CYLINDER ASSEMBLY	}BN4 from C.E.48863, BN6	1	
26	583-780	\$14.95	REPAIR KIT, master cylinder*		1	
27		NA	PUSH ROD		1	
	513-318†	\$92.95	MASTER CYLINDER ASSEMBLY	}BN7, BT7, BJ7	1	
	180-990	\$10.95	REPAIR KIT, master cylinder *		without servo	1
		NA	PUSH ROD		1	
28	581-100	\$149.95	MASTER CYLINDER ASSEMBLY		1	
29	513-147	\$16.95	REPAIR KIT, master cylinder	}BN7, BT7, BJ7, BJ8	1	
30		NA	PUSH ROD		with servo	1
31		NA	FORK, pushrod		1	
32	848-540	\$0.45	LOCKNUT, fork to pushrod		1	
33	325-035	\$1.50	CLEVIS PIN	BN4, BN6, BN7, BT7, BJ7	1	
	325-140	\$0.90	CLEVIS PIN	BJ8	1	
34	365-720	\$0.30	WASHER, plain		1	
35	325-330	\$0.25	COTTER PIN		1	
36	021-488	\$3.55	PACKING PIECE, master cylinder		2	
37	322-290	\$0.45	BOLT, master cylinder to pedal bracket		2	
38	365-730	\$0.20	WASHER, locking		2	
39		NA	DUST SEAL on some old pistons - discontinued by Girling - not req'd.			

†Note: Reservoirs are listed on page 84.

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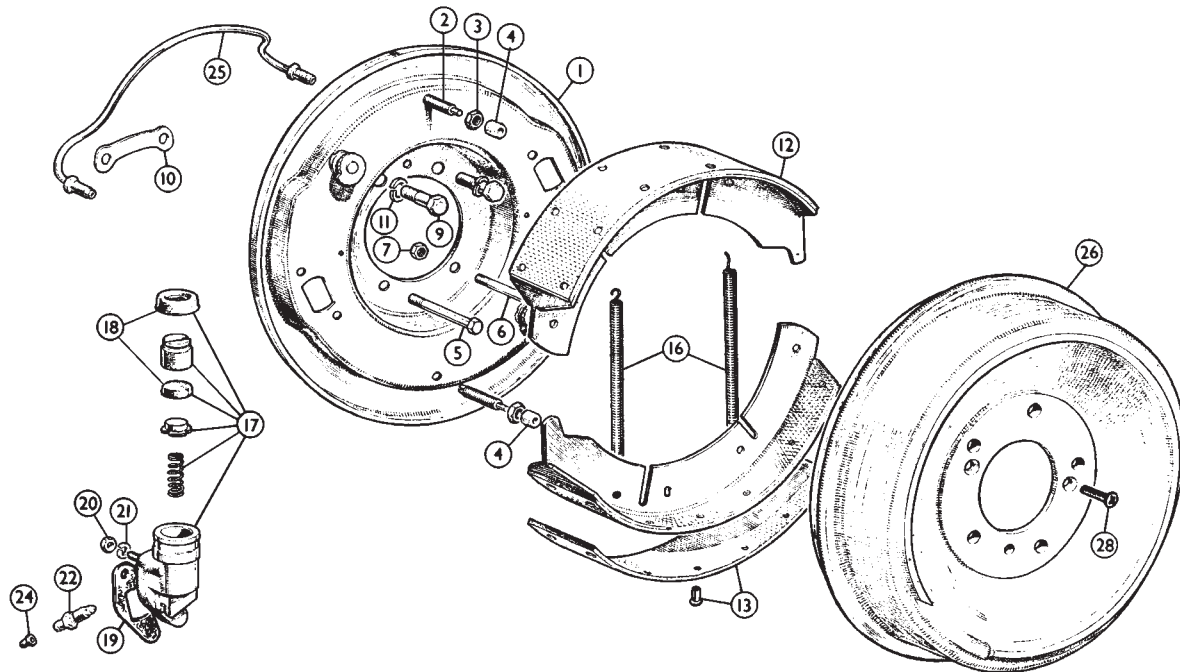




No.	Part No.	Price (each)	Description	Application	Qty. Req.
*Note: Original Girling servos have not been available for many years. Replacement Lockheed servo units are available ( bracket set is required to install servo):					
A	981-173	\$665.95	SERVO ASSEMBLY, Lockheed replacement		1
	021-173	\$65.95	REPAIR KIT, Lockheed servo		1
B	021-489	\$95.95	BRACKET SET, Lockheed servo - req'd. to mount servo		1
1		NA	SERVO ASSEMBLY	Original type (Girling) BN7, BT7, BJ7, BJ8 to (c)25399	1
2	021-164	\$96.95	REPAIR KIT, servo		1
3	587-250	NA	ELEMENT, air filter		1
4		NA	SEAL, air filter to body		1
5		NA	SPRING, piston return		1
		NA	PISTON, hydraulic	1	
7		NA	SERVO ASSEMBLY	Original type (Girling) BJ8 from (c)25400	1
8	021-164	\$96.95	REPAIR KIT, servo		1
9		NA	SPRING, piston return		1
10	329-540	\$2.35	BALL, piston		1
		NA	PISTON, hydraulic		1
13		NA	ELEMENT, air filter		1
14		NA	SEAL, air filter to body	1	
15		NA	SPRING, piston return	1	
16		NA	SPRING, piston return	1	
17		NA	WASHER, cylinder to body bolt, copper		3
18	587-270	NA	REPAIR KIT, air valve		1
19	582-990	NA	KIT, non-return valve		1
20		NA	GASKET, valve to servo unit		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
22	322-590	\$0.55	BOLT, servo unit to mounting bracket		3
23	324-040	\$0.25	WASHER, locking		3
24	587-305	\$28.70	BRACKET, servo unit mounting, R/H		3
25	587-315	\$28.70	BRACKET, servo unit mounting, L/H		1
26	322-040	\$0.45	BOLT, bracket to pedal box		4
27	310-140	\$0.30	NUT, bolt		4
28	324-155	\$0.35	WASHER, plain		4
29	365-730	\$0.20	WASHER, locking		4
30	021-569	\$17.95	HOSE, valve to vacuum pipe	BN7, BT7, BJ7	1
31	021-577	NA	CLIP, hose		2
32	021-706	NA	PIPE, vacuum		1
33	162-250	\$0.65	CLIP, pipe to pedal box top		1
	162-250	\$0.65	CLIP, pipe to dash panel		1
36	021-569	\$17.95	HOSE, vacuum pipe to union	BJ7	1
37	373-875	NA	UNION, hose to manifold	BJ7, BJ8	1
38	021-577	NA	CLIP, hose		2
39	021-569	\$17.95	HOSE, non-return valve to manifold union	BJ8	1
40	235-988	\$3.95	STRAP ASS'Y., hose		1
41	235-985	\$2.95	PLATE, strap		2
42	322-945	\$0.60	SCREW		1
43	324-010	\$0.15	WASHER, locking		1
44	310-040	\$0.15	NUT		1

# Front Drum Brakes



No.	Part No.	Price (each)	Description	Application	Qty. Req.	
1	NA		BACKPLATE, R/H	}BN1	1	
	NA		BACKPLATE, L/H		1	
	NA		BACKPLATE, R/H	}BN2	1	
	NA		BACKPLATE, L/H		1	
	NA		BACKPLATE, R/H	}BN4, BN6 wire wheels	1	
	NA		BACKPLATE, L/H		1	
	NA		BACKPLATE, R/H	}BN4, BN6 disc wheels	1	
	NA		BACKPLATE, L/H		1	
	311-140	NA	\$0.30	POST, steady NUT, steady post	}BN1	4
						4
	2	586-015	\$8.95	POST, steady	}BN2, BN4, BN6	4
	3	848-540	\$0.45	NUT, steady post		4
4	582-870	\$1.00	BUSH, felt	4		
311-220	NA		BOLT, plate & strg lever to axle	}BN1	4	
	\$0.40		NUT		4	
	661-930	NA	LOCKTAB		2	
5	NA		BOLT, plate & strg lever to axle, long	}BN2, BN4, BN6	2	
	266-580	\$1.95	BOLT, plate & strg lever to axle, short		2	
	310-300	\$0.45	NUT		4	
	661-930	NA	LOCKTAB		2	
NA	NA		BOLT, plate to swivel axle, B.S.F.	}BN1 as fitted	4	
	NA		BOLT, plate to swivel axle, U.N.F.		4	
9	NA		BOLT, plate to swivel axle	BN2, BN4, BN6	4	
	NA		LOCKTAB	BN1	2	
10	661-930	NA	LOCKTAB	BN2	2	
11	324-040	\$0.25	WASHER, locking	BN4, BN6	4	
12	519-025	NA	BRAKE SHOE SET, front	}BN1	1	
13	585-260	\$114.95	LINER & RIVET SET, brake shoe		1	
021-165	NA		BRAKE SHOE SET, front	}BN2, BN4, BN6	1	
	585-270	NA	LINER & RIVET SET, brake shoe		1	
16	582-850	\$8.60	SPRING, brake shoe return	BN1	4	
	582-860	\$7.65	SPRING, brake shoe return	BN2, BN4, BN6 wire whls	4	
	582-850	\$8.60	SPRING, brake shoe return	BN4, BN6 disc whls	4	
17	021-149	\$84.95	WHEEL CYLINDER, 1" bore, R/H	}BN1 to C.E.221403	2	
	021-146	\$84.95	WHEEL CYLINDER, 1" bore, L/H		2	
18	513-014	\$32.95	REPAIR KIT, wheel cyl, 1" bore		1	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
021-147	\$89.95		WHEEL CYLINDER, 7/8" bore, R/H	}BN1 from C.E.221404 }BN2 (kit is for 4 cylinders)	2
021-144	\$89.95		WHEEL CYLINDER, 7/8" bore, L/H		2
021-145	\$29.95		REPAIR KIT, wheel cyl, 7/8" bore		1
021-153	NA		WHEEL CYLINDER, R/H	}BN4, BN6 disc wheels	2
021-152	NA		WHEEL CYLINDER, L/H		2
513-115	\$24.95		REPAIR KIT, wheel cylinder		2
021-149	\$84.95		WHEEL CYLINDER, R/H	}BN4, BN6 wire wheels	2
021-146	\$84.95		WHEEL CYLINDER, L/H		2
513-014	\$32.95		REPAIR KIT, wheel cylinder		1

Note: Early original wheel cylinders had ball type bleeders which are no longer available.

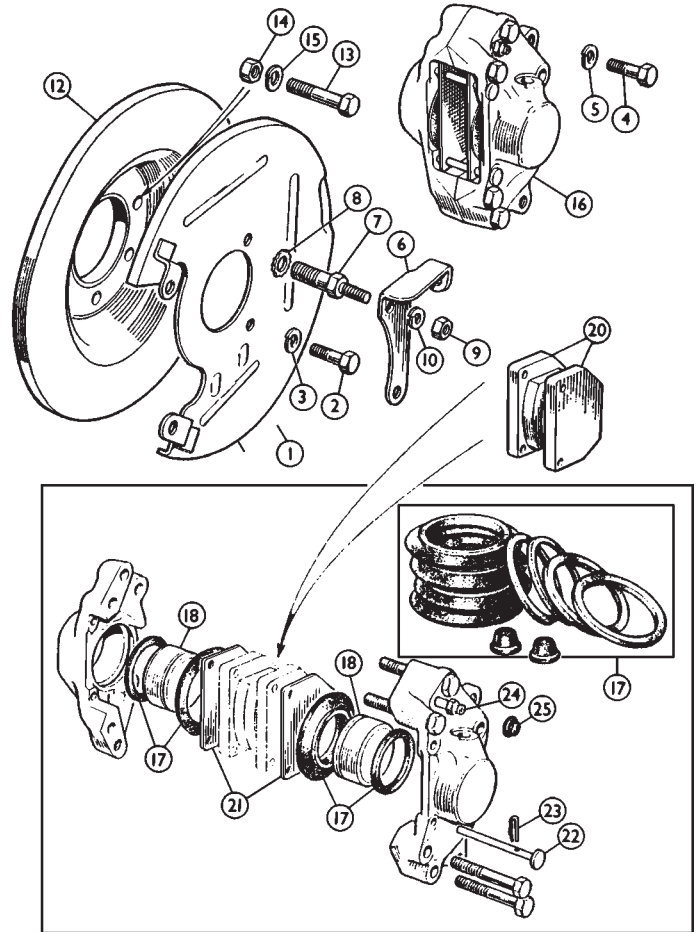
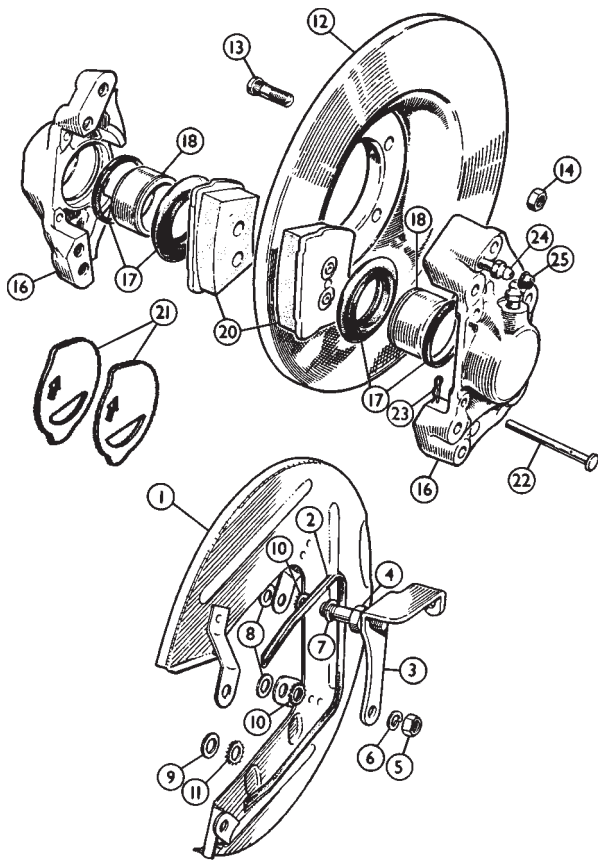
19	021-544	NA	GASKET, cylinder to plate		4
20	310-760	\$0.55	NUT, cylinder to plate	BN1, BN2, BN4, BN6 wire whls	8
	310-140	\$0.30	NUT, cylinder to plate	BN4, BN6 disc wheels	8
21	324-020	\$0.20	WASHER, locking	BN1, BN2	8
	462-385	\$0.40	WASHER, shakeproof	BN4, BN6 wire wheels	8
	365-730	\$0.20	WASHER, locking	BN4, BN6 disc wheels	8
22	180-100	\$3.60	BLEED SCREW		4
24	031-300	\$0.75	DUST CAP, bleed screw		4
	021-578	\$12.55	PIPE, brake	BN1, BN2	2
	021-578	\$12.55	PIPE, brake	BN4, BN6 wire wheels	2
	021-572	\$13.65	PIPE, brake	BN4, BN6 disc wheels	2
26	586-025	NA	BRAKE DRUM	BN1	2
	586-045	NA	BRAKE DRUM	}BN2, BN4 to C.E.68959 wire wheels	2
021-543	NA	BRAKE DRUM	}BN4 from C.E.68960, BN6 wire wheels	2	
586-030	\$119.95		BRAKE DRUM	}BN4, BN6 disc wheels	2
28	323-260	\$0.60	SCREW, drum to hub		4

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MOSS MOTORS, LTD. TOLL-FREE ORDERS 1-800-667-7872

# Front Disc Brakes

AUSTIN-HEALEY



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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BN7, BT7, BJ7; BJ8 to (c)26704					
1	586-060	\$112.95	COVER ASSEMBLY, dust, R/H	BN7 from (c) 9450 disc whs & from (c) 9453 wire wheels, BT7 from (c) 9088 disc whls & from (c)9090 wire wheels	1
	586-050	\$112.95	COVER ASSEMBLY, dust, L/H		1
2	517-020	\$2.55	SEAL, dust cover, rubber		2

3	586-035	\$25.55	BRACKET, brake hose, R/H		1
	586-055	\$25.55	BRACKET, brake hose, L/H		1
4	582-525	\$15.95	BOLT, caliper to swivel axle		4
5	310-140	\$0.30	NUT		4
6	365-730	\$0.20	WASHER, locking		4
7	324-050	\$0.20	WASHER, locking		4
8	324-860	\$0.35	WASHER, plain	BN7 from (c)9450 disc wheels & from (c)9453 wire wheels, BT7 from (c)9088 disc wheels & from (c)9090 wire wheels	4
9	NA		WASHER, plain		2
10	NA		WASHER, shakeproof		2
11	NA		WASHER, shakeproof		6

12	021-170	\$80.95	DISC, brake		2
13	662-020	\$9.20	STUD, disc to hub		10
14	310-050	\$0.50	NUT		10
16	021-155	NA	CALIPER ASSEMBLY, R/H		1
	021-154	\$444.95	CALIPER ASSEMBLY, L/H		1

Note: do not attempt to 'split' the calipers (as shown in the illustration!)

17	513-212	\$17.60	REPAIR KIT, caliper		1
18	021-163	\$26.95	PISTON, caliper, chromed		4
	021-176	\$33.95	PISTON, caliper, stainless steel	alternative (non-corroding)	4
20	517-007	\$67.95	BRAKE PAD SET		1
	582-908	\$61.95	FITTING KIT, brake pad	(#21, 22, 23)	1
21	582-900	\$9.20	SHIM, brake pad, anti-squeal		4
22	582-020	\$3.30	PIN, pad retaining		4
23	582-890	\$0.95	CLIP, pin		4
24	582-050	\$2.95	BLEED SCREW		2
25	031-300	\$0.75	DUST CAP, bleed screw		2



## Anti-squeal Strips

Sometimes disc brakes just won't shut up. These foil-lined self adhesive strips fit between the brake pad and piston to dampen the vibrations which cause brake squeal. (Product supplied may vary from photo.) Set of four. **583-805 \$5.45**

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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BJ8 from (c)26705 on					
1	586-070	\$138.95	COVER ASSEMBLY, dust, L/H		1
	586-080	\$138.95	COVER ASSEMBLY, dust, R/H		1
2	NA		BOLT, dust cover to swivel axle		4
3	365-730	\$0.20	WASHER, locking		4
4	320-990	\$0.55	BOLT, dust cover to caliper		4
5	324-020	\$0.20	WASHER, locking		4
6	586-065	\$25.55	BRACKET, brake hose, L/H		1
	586-075	\$25.55	BRACKET, brake hose, R/H		1
7	582-535	\$14.95	BOLT, caliper to swivel axle		4
8	NA		WASHER, shakeproof		4
9	310-140	\$0.30	NUT		4
10	365-730	\$0.20	WASHER, locking		4
12	021-171	\$48.95	DISC, brake		2
13	662-080	\$1.10	BOLT, disc to hub		10
14	310-050	\$0.50	NUT		10
15	324-040	\$0.25	WASHER, locking		10
16	587-030	NA	CALIPER ASSEMBLY, L/H	rebuilt	1
	587-020	NA	CALIPER ASSEMBLY, R/H	rebuilt	1
17	583-000	NA	REPAIR KIT, caliper, OE		1
	583-001	\$28.95	REPAIR KIT, aftermarket		1
18	582-000	\$19.95	PISTON, caliper		4
	582-095	\$34.95	PISTON, caliper, stainless steel	alternative (non-corroding)	4
19	585-600	\$96.95	BRAKE PAD SET, "Hawk"	} see color section at the front of this catalog for details.	1
	585-620	\$83.95	BRAKE PAD SET, "Green Stuff"		1
	585-525	\$32.95	BRAKE PAD SET, semi-metallic		1
	585-520	\$22.95	BRAKE PAD SET, stock type		1
	583-808	\$19.95	FITTING KIT, brake pad		(#21, 22, 23)
21	582-910	\$5.25	SHIM, brake pad, anti-squeal		4
22	582-020	\$3.30	PIN, pad retaining		4
23	582-890	\$0.95	CLIP, pin		4
24	582-050	\$2.95	BLEED SCREW		2
25	031-300	\$0.75	DUST CAP, bleed screw		2

## Drilled/Slotted Brake Rotors

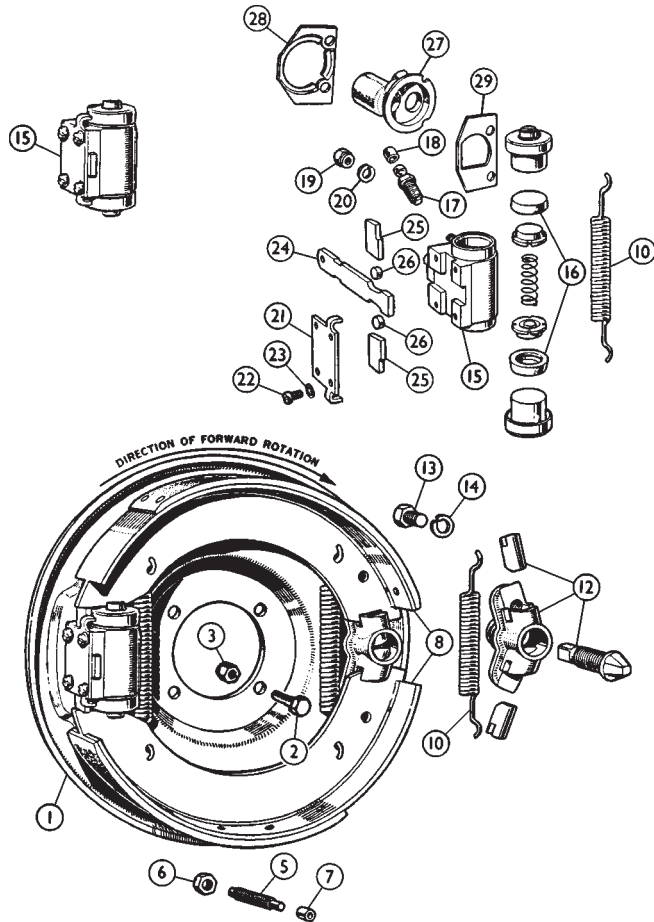
Get the stopping power you need with this Moss Motors exclusive. Cross-drilled holes lower brake temperature, and reduce rotational mass and out-gassing, while the slots allow water, dirt, and dust to dissipate. These fit BJ8 from (c)26705-on. Sold as pairs. **586-620 \$180.95**



LOCAL & OVERSEAS: 805-681-3400  
FAX: 805-692-2525 www.mossmotors.com



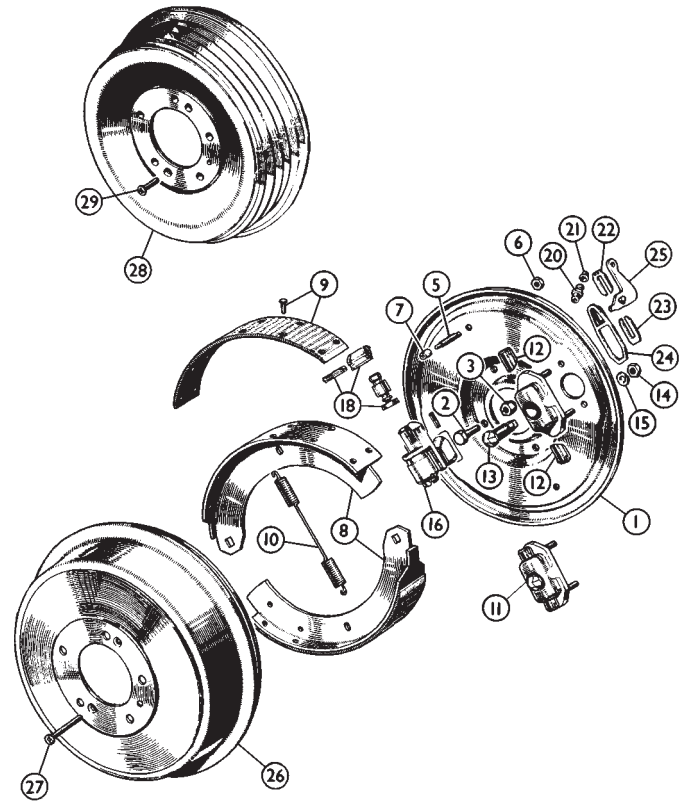
# Rear Brakes



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Rear Brakes; BN1 to C.E.221535 (Spiral Bevel Axle)

1	NA		BACKPLATE		2
2	NA		BOLT, plate to axle case		8
3	311-220	\$0.40	NUT, bolt		8
	NA		LOCKWASHER		4
5	586-015	\$8.95	POST, steady		4
6	848-540	\$0.45	NUT, steady post		4
7	582-870	\$1.00	BUSH, felt		4
8	021-167	NA	BRAKE SHOE SET, rear		1
	585-265	\$109.95	LINER & RIVET SET, brake shoe		1
10	582-970	\$11.95	SPRING, brake shoe return		4
12	582-940	\$176.95	ADJUSTER ASSEMBLY		2
13	NA		SCREW, adjuster to backplate		4
14	324-040	\$0.25	WASHER, locking		4
15	021-160	NA	WHEEL CYLINDER ASSEMBLY, R/H		1
	021-158	NA	WHEEL CYLINDER ASSEMBLY, L/H		1
16	513-014	\$32.95	REPAIR KIT, wheel cylinder		1
17	180-100	\$3.60	BLEED SCREW		2
18	031-300	\$0.75	DUST CAP, bleed screw		2
19	NA		NUT, nyloc, cylinder to brake plate		4
20	NA		WASHER, thackery		4
21	582-905	\$37.95	COVER PLATE		2
22	NA		SCREW, plate to cylinder		8
23	NA		WASHER, shakeproof		8
24	582-915	NA	DRAWLINK, handbrake		2
25	582-955	NA	TAPPET, handbrake		4
26	583-005	NA	ROLLER		4
	NA		DUST COVER, drawlink, L/H		4
27	NA		DUST COVER, drawlink, R/H		1
28	582-920	NA	RETAINER PLATE, dust cover		2
29	582-930	NA	DISTANCE PIECE		2
	586-025	NA	BRAKE DRUM		2



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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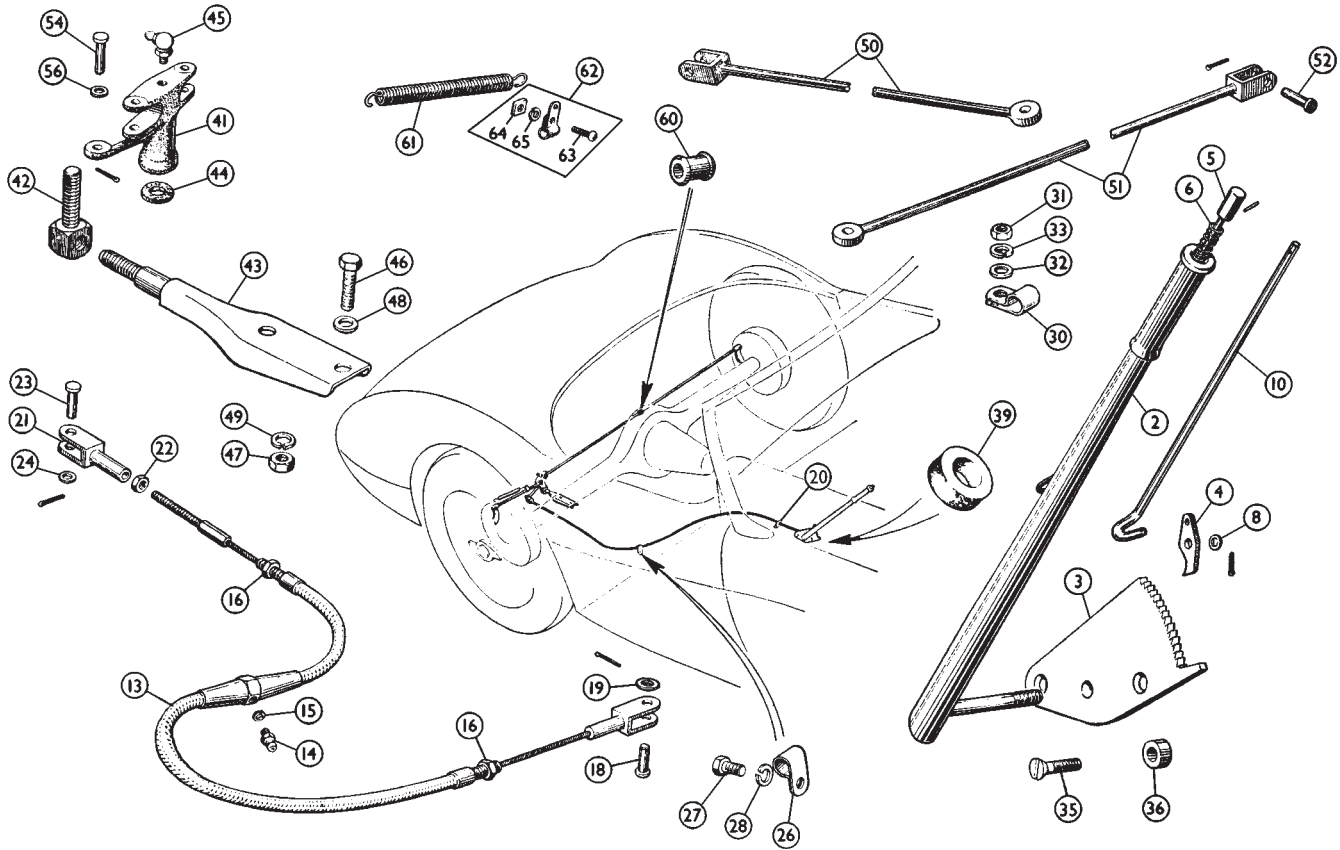
## Rear brakes; from BN1 C.E.221536 on (Hypoid Axle)

1	NA		BACKPLATE		2
2	662-080	\$1.10	BOLT, plate to axle case		8
3	310-240	\$0.75	NUT, nyloc		8
5	586-015	\$8.95	POST, steady		4
6	848-540	\$0.45	NUT, steady post		4
7	582-870	\$1.00	BUSH, felt		4
8	519-031	\$66.50	BRAKE SHOE SET, rear		1
9	585-270	NA	LINER & RIVET SET		1
10	031-303	\$9.55	SPRING, brake shoe return		4
11	582-260	\$159.95	ADJUSTER ASSEMBLY		2
12	NA		TAPPET, adjuster		4
13	582-270	NA	WEDGE, adjuster		2
14	310-050	\$0.50	NUT, adjuster to plate		4
15	324-040	\$0.25	WASHER, locking		4
16	021-159	\$31.95	WHEEL CYLINDER ASSEMBLY	} BN1 from C.E.221536, BN2, BN4, BN6	2
18	513-092	\$15.95	REPAIR KIT, wheel cylinder		1
	021-161	\$52.95	WHEEL CYLINDER ASSEMBLY	} BN7, BT7, BJ7, BJ8	2
	583-020	\$32.95	REPAIR KIT, wheel cylinder		1
20	180-100	\$3.60	BLEED SCREW		2
21	031-300	\$0.75	DUST CAP, bleed screw		2
	582-225	\$24.95	FITTING KIT, wheel cylinder	(for 2 whl. cylinders)	1
22	582-220	\$3.45	SPRING, retaining cylinder		2
23	582-210	\$2.15	PLATE, locking retaining spring		2
24	582-190	\$3.75	COVER, dust, cylinder		2
25	585-590	\$29.95	LEVER ASSEMBLY, handbrake		2
26	586-040	\$239.95	BRAKE DRUM	} BN4-BJ8	2
27	314-000	\$0.60	SCREW, drum to hub		disc wheels
28	586-030	\$119.95	BRAKE DRUM	} BN1 from C.E.221536, BN2	2
29	323-585	\$0.55	SCREW, drum to hub		wire wheels
	021-359	\$101.95	BRAKE DRUM	} BN4-BJ8	2
	323-585	\$0.55	SCREW, drum to hub		wire wheels

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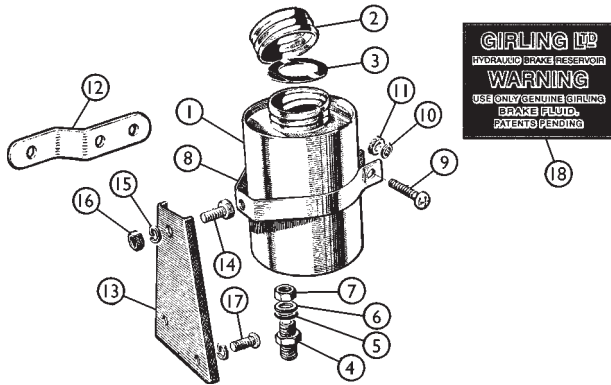
No.	Part No.	Price (each)	Description	Application	Qty. Req.
	NA		HANDBRAKE LEVER ASSEMBLY	BN1 to C.E149902	1
	NA		HANDBRAKE LEVER ASSEMBLY	BN1 from C.E149903, BN21	1
2	NA		HANDBRAKE LEVER ASSEMBLY	} BN4-BJ8	1
	NA		LEVER, handbrake		1
3	NA		PLATE, ratchet	BN1 to C.E149902	1
	NA		PLATE, ratchet	BN1 from C.E149903, BN21	1
	021-680	\$49.95	PLATE, ratchet	BN4-BJ8	1
4	NA		PAWL, ratchet	BN1, BN2	1
	021-681	\$28.95	PAWL, ratchet	BN4-BJ8	1
5	021-676	\$16.60	BUTTON	BN1, BN2	1
6	021-579	\$16.95	BUTTON	} BN4-BJ8	1
	021-714	\$10.25	SPRING		1
10	021-675	\$36.95	ROD, for pawl	BN1, BN2	1
	021-716	\$32.95	ROD, for pawl	BN4-BJ8	1
13	021-394	\$43.95	CABLE, handbrake	BN1, BN2	1
	021-389	\$32.95	CABLE, handbrake	BN4-BJ8	1
14	NA		NIPPLE, grease, B.S.F.	BN1, BN2	1
15	365-730	\$0.20	NIPPLE, grease, U.N.F. WASHER, locking	} BN4-BJ8	1
	NA				1
16	NA		NUT, cable		2
	NA		SPRING CLIP, cable		2
18	325-140	\$0.90	CLEVIS PIN	BN1, BN2	1
	582-590	\$1.05	CLEVIS PIN	BN4-BJ8	1
19	365-720	\$0.30	WASHER, plain	BN1, BN2	1
20	587-325	\$10.35	BRACKET, handbrake cable		1
21	021-718	\$11.95	FORK END		1
22	365-740	\$0.30	LOCKNUT		1
23	325-255	\$1.50	PIN, clevis, balance lever		1
24	365-720	\$0.30	WASHER, plain		1
26	162-255	\$1.95	CLIP, cable to heelboard	} BN4-BJ8	1
27	320-990	\$0.55	BOLT, clip to heelboard		1
28	324-020	\$0.20	WASHER, locking		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
30	162-255	\$1.95	CLIP, cable to rear floor		1
31	310-760	\$0.55	NUT	} BT7 from (c)10475, BJ7, BJ8	1
32	324-115	\$0.45	WASHER, plain		1
33	324-020	\$0.20	WASHER, locking		1
35	NA		SCREW, lever to frame bracket	BN1 to C.E.149902	2
	NA		SCREW, lever to frame bracket	BN1 from C.E.149903,	2
36	NA		DISTANCE PIECE	BN2-BJ8	2
39	520-250	\$4.35	SEAL, lever to frame	BJ7, BJ8	1
	NA		LEVER, balance	} BN1 to C.E.221535	1
	NA		CARRIER, balance lever		1
	NA		SUPPORT		1
	NA		RING, felt		1
	NA		NIPPLE, grease, B.S.F.		1
	NA		BOLT, support to axle		2
311-140	\$0.30	NUT, B.S.F.			2
365-720	\$0.30	WASHER, plain			2
365-730	\$0.20	WASHER, locking			2
	NA		CROSS ROD, short, R/H		1
	NA		CROSS ROD, long, L/H	1	
41	NA		LEVER, balance	} BN1 from C.E.221536, BN2-BJ8	1
42	021-715	NA	CARRIER, balance lever		1
43	021-720	NA	SUPPORT		1
44	021-747	\$2.95	RING, felt		1
45	328-500	\$0.95	NIPPLE, grease, U.N.F.		1
46	322-040	\$0.45	BOLT, support to axle		2
47	310-140	\$0.30	NUT, U.N.F.		2
48	365-720	\$0.30	WASHER, plain		2
49	365-730	\$0.20	WASHER, locking		2
50	021-708	\$36.95	CROSS ROD, short, R/H		1
51	021-709	\$38.95	CROSS ROD, long, L/H	1	
52	325-130	\$0.60	PIN, fork end to backplate lever		2
54	NA		PIN, cross rod to balance lever		2
56	021-719	\$0.85	RING, felt		8
60	021-361	NA	FERRULE, cross rod steady, rubber		1
61	021-721	\$6.90	SPRING, pull-off	} BN1 from C.E.221536, BN2-BJ8	2
62	021-757	\$6.30	CLIP ASS'Y.		2
63	NA		SCREW		2
64	NA		NUT		2
65	324-010	\$0.15	WASHER, locking		2

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# Brake Fittings



No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Supply Tank</b>					
All Models Except BN4 up to C.E.48862					
	582-975	\$53.95	TANK, single supply	BN1, BN2	1
1	582-980	\$83.95	TANK, dual supply	BN4 from C.E.48863 BN6, BN7, BT7, BJ7, BJ8	1
2	596-210	\$4.70	CAP, filler		1
3	582-500	\$1.20	SEAL, filler cap		1
4		NA	ADAPTOR	} quantity increases for BN4 - on	1/2
5	435-567	\$0.95	WASHER, copper		1/2
6		NA	WASHER, sealing adaptor		1/2
7		NA	NUT, adaptor		1/2
8	582-985	\$13.80	CLAMP ASSEMBLY, supply tank		1
9	322-945	\$0.60	SCREW		1
10	324-010	\$0.15	LOCKWASHER		1
11	310-040	\$0.15	NUT		1
		NA	BRACKET, supply tank, LHD	} BN1, BN2	1
		NA	BRACKET, supply tank, RHD		1
12	596-085	\$14.95	BRACKET, supply tank, LHD	BN4 from C.E.48863	1
13	582-965	\$8.05	BRACKET, supply tank, RHD	BN6, BN7, BT7, BJ7, BJ8	1
14	322-170	\$0.35	BOLT, clamp to bracket and		1
15	310-760	\$0.55	NUT		1
16	324-020	\$0.20	LOCKWASHER		1
17	320-990	\$0.55	BOLT, bracket to body		2
18	216-495	\$7.95	DECAL, supply tank		1



## Lockheed Brake Fluid

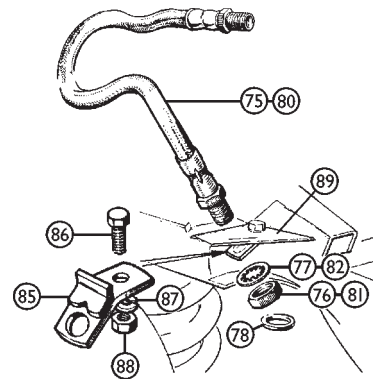
This genuine British brake fluid is compatible with all British brake systems. Available in 500 ml. bottles, about 1 pint.

220-400 \$5.10

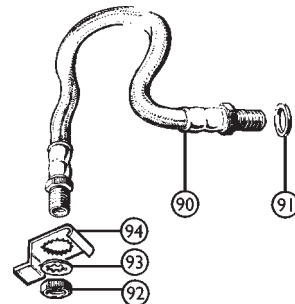
## Silicone Brake Fluid

This revolutionary product won't absorb moisture from the air like ordinary brake fluids. As a result, the brake cylinders and hoses will last much longer. One quart is enough to change the fluid completely in at least one car.

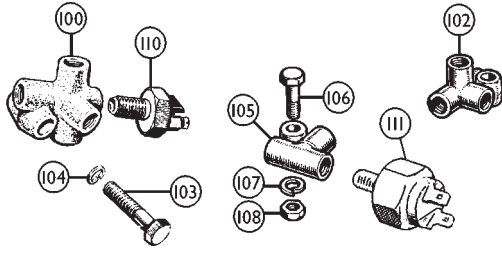
220-410 \$26.95



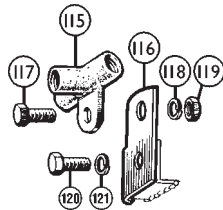
No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Front Brake Hoses</b>					
75	584-070	\$35.95	HOSE	} BN1, BN2, BN4, BN6	2
	584-071	\$19.95	HOSE, aftermarket		2
76	310-070	\$0.45	NUT, hose to pipe		2
77	324-045	\$0.25	WASHER, shakeproof		2
78	324-730	\$0.40	WASHER, copper, hose to cylinder		2
80	021-162	\$23.95	HOSE	} BN7, BT7, BJ7, BJ8	2
80	021-168	\$15.95	HOSE, aftermarket		2
81	310-070	\$0.45	NUT, hose to pipes		4
82	324-045	\$0.25	WASHER, shakeproof		4
85	587-335	\$9.45	BRACKET, front brake hose		2
86	322-170	\$0.35	BOLT, bracket to body		2
87	324-020	\$0.20	WASHER, locking		2
88	310-760	\$0.55	NUT		2
89	587-350	\$18.95	BRACKET		2



No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Rear Brake Hoses</b>					
90	584-070	\$35.95	HOSE, rear	} BN1, BN2, BN4, BT7, BJ7, BJ8 BN6, BN7	1
	584-071	\$19.95	HOSE, rear, aftermarket		1
	584-050	\$26.95	HOSE, rear		1
91	324-730	\$0.40	WASHER, copper, hose to 3-way		1
92	310-070	\$0.45	NUT, hose to pipe		1
93	324-045	\$0.25	WASHER, shakeproof		1
94		NA	LOCKPLATE		1



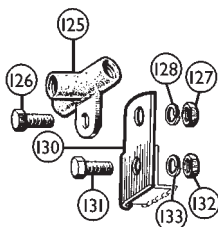
No.	Part No.	Price (each)	Description	Application	Qty. Req.
100	589-010	NA	UNION, front, 5-way	{ BN1, BN2, BN4, BN6; BN7, BT7, BJ7 (non-servo)	1
	589-015	\$80.95	UNION w/switch (replacement)		1
102	589-120	\$19.95	CONNECTOR, front, 4-way	BN7, BT7, BJ7, BJ8 (servo)	1
103	320-500	\$0.55	BOLT, connector to body		1
104	324-020	\$0.20	WASHER, locking		1
105	589-110	\$18.95	CONNECTOR, front, 3-way	{ BN7, BT7, BJ7, BJ8 (servo)	1
106	320-500	\$0.55	BOLT, connector to wheel arch		1
107	324-020	\$0.20	WASHER, locking		1
108	310-760	\$0.55	NUT		1
110	141-700	\$9.95	SWITCH, brake lights, screw terminals, tapered pipe thread		1
111	560-480	\$16.95	SWITCH, brake lights, Lucar terminals, tapered seat		1



## Pipe Connectors: Rear Axle

BN1, BN2

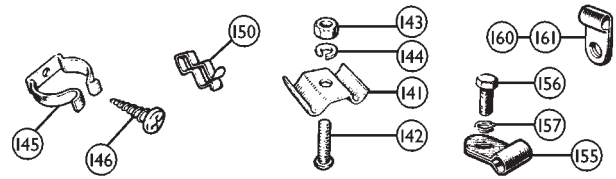
115	582-945	\$48.95	CONNECTOR, rear, 3-way		1
116		NA	BRACKET, for 3-way connector		1
117	322-040	\$0.45	BOLT, connector to bracket		1
118	365-730	\$0.20	WASHER, locking		1
119	310-140	\$0.30	NUT		1
120		NA	BOLT, bracket to axle, B.S.F.	BN1 to C.E.221535	1
	322-880	\$0.70	BOLT, bracket to axle, U.N.F.	BN1 from C.E.221536, BN2	1
121	365-730	\$0.20	WASHER, locking		1



## Pipe Connectors: Rear Axle

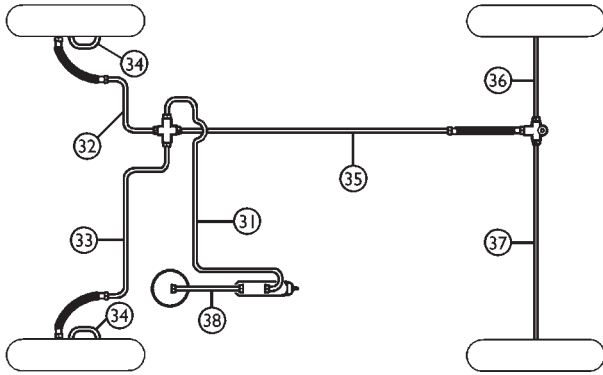
BN4, BN6, BN7, BT7, BJ7, BJ8

125	582-945	\$48.95	CONNECTOR, rear, 3-way		1
126	322-040	\$0.45	BOLT, connector to axle case	{ BN4, BT7, BJ7, BJ8	1
127	310-140	\$0.30	NUT		1
128	365-730	\$0.20	WASHER, locking		1
130		NA	EXTENSION, connector to axle case	{ BN6, BN7	1
131	322-040	\$0.45	BOLT, connector to extension and extension to axle case		2
132	310-140	\$0.30	NUT		2
133	365-730	\$0.20	WASHER, locking		2



No.	Part No.	Price (each)	Description	Application	Qty. Req.
140		NA	CLIP, tank to m/cylinder pipe, LHD	BN1, BN2	1
141	585-595	\$1.40	CLIP, tank to m/cylinder pipe, LHD	{ BN4 from C.E.48863; BN6, BN7, BT7, BJ7, BJ8	1
142	322-940	\$0.65	SCREW, for clip		1
143	310-040	\$0.15	NUT		1
144	324-010	\$0.15	WASHER, locking		1
145		NA	CLIP, m/cylinder to 5-way pipe, RHD	{ BN4, BN6; BN7, BT7, BJ7 (non-servo)	1
146	323-455	\$0.55	SCREW, clip		1
150	582-925	\$1.10	CLIP, brake pipes		A/R
155		NA	CLIP, L/H rear brake pipe to axle	{ BN1 from C.E.221536, BN2 thru BJ8	1
156	322-170	\$0.35	BOLT, clip		1
157	324-020	\$0.20	WASHER, locking		1
160		NA	CLIP, on gear carrier stud	BN1 to C.E.221535	1
161		NA	CLIP, on gear carrier stud	{ BN1 from C.E.221536, BN2 thru BJ8	1
165	182-600	\$0.95	CLIP, servo to 4-way pipe	BN7, BT7, BJ7, BJ8 (with servo)	1

# Brake Pipes

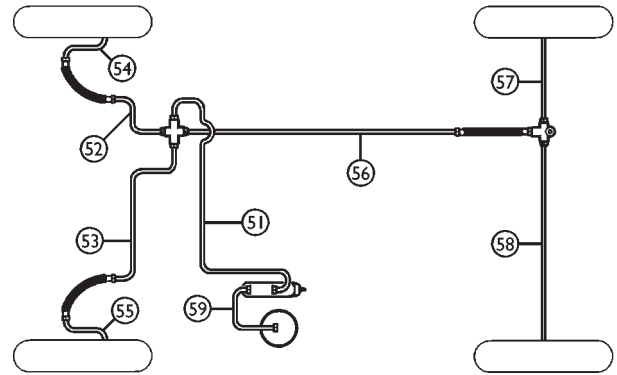


No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Brake Pipes: BN1, BN2

		NA	BRAKE PIPE SET	RHD	1
	585-408	\$114.95	BRAKE PIPE SET	LHD	1
31		NA	PIPE, m/cyl.to 5-way connector	RHD	1
	585-420	NA	PIPE, m/cyl.to 5-way connector	LHD	1
32	585-425	NA	PIPE, 5-way to R/H front hose		1
33	585-430	NA	PIPE, 5-way to L/H front hose		1
34	021-578	\$12.55	PIPE, bridging front brake		2
35	585-435	NA	PIPE, 5-way connector to rear hose		1
36	585-440	NA	PIPE, 3-way to R/H rear brake		1
37	585-445	NA	PIPE, 3-way to L/H rear brake		1
38		NA	PIPE, tank to master cylinder *	RHD	1
	585-410	\$18.90	PIPE, tank to master cylinder*	LHD	1

\* Tank to master cylinder pipes are not in brake pipe sets.

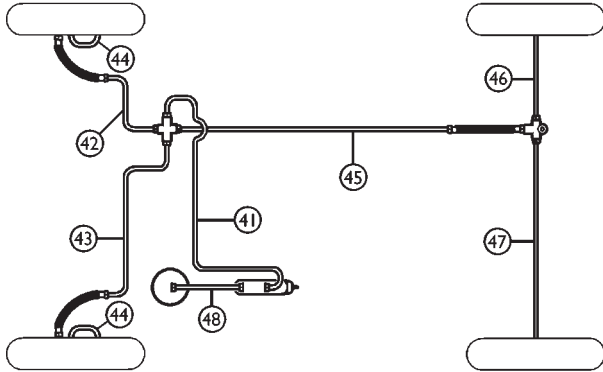


No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Brake Pipes: BN7, BT7, BJ7 (non-servo)

		NA	BRAKE PIPE SET	RHD	1
	585-428	\$114.95	BRAKE PIPE SET	LHD	1
51		NA	PIPE, m/cyl.to 5-way connector	RHD	1
	585-465	NA	PIPE, m/cyl.to 5-way connector	LHD	1
52	585-470	\$12.60	PIPE, 5-way to R/H front hose		1
53	585-475	NA	PIPE, 5-way to L/H front hose		1
54	585-415	NA	PIPE, R/H front hose to caliper		1
55	585-450	NA	PIPE, L/H front hose to caliper		1
56	585-480	NA	PIPE, 5-way connector to rear hose		1
57	585-485	NA	PIPE, 3-way to R/H rear brake		1
58	585-490	NA	PIPE, 3-way to L/H rear brake		1
59	585-575	NA	PIPE, tank to master cylinder *	LHD	1
	585-455	NA	PIPE, tank to master cylinder *	RHD	1

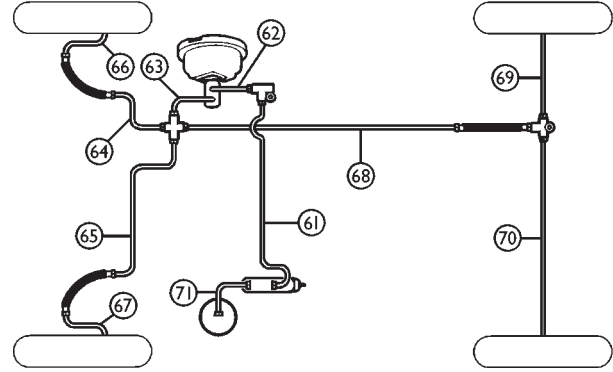
\* Tank to master cylinder pipes are not in brake pipe sets.



## Brake Pipes: BN4, BN6

		NA	BRAKE PIPE SET	RHD	1
	585-418	\$110.95	BRAKE PIPE SET	LHD	1
41		NA	PIPE, m/cyl.to 5-way connector	RHD	1
	585-465	NA	PIPE, m/cyl.to 5-way connector	LHD	1
42	585-470	\$12.60	PIPE, 5-way to R/H front hose		1
43	585-475	NA	PIPE, 5-way to L/H front hose		1
44	021-578	\$12.55	PIPE, bridging front brake	wire wheels	2
	021-572	\$13.65	PIPE, bridging front brake	disc wheels	2
45	585-480	NA	PIPE, 5-way connector to rear hose		1
46	585-485	NA	PIPE, 3-way to R/H rear brake		1
47	585-490	NA	PIPE, 3-way to L/H rear brake		1
48	585-575	NA	PIPE, tank to master cyl. RHD *	BN4 from C.E.48863, BN6	1
	585-455	NA	PIPE, tank to master cyl. LHD *	BN4 from C.E.48863, BN6	1

\* Tank to master cylinder pipes are not in brake pipe sets.

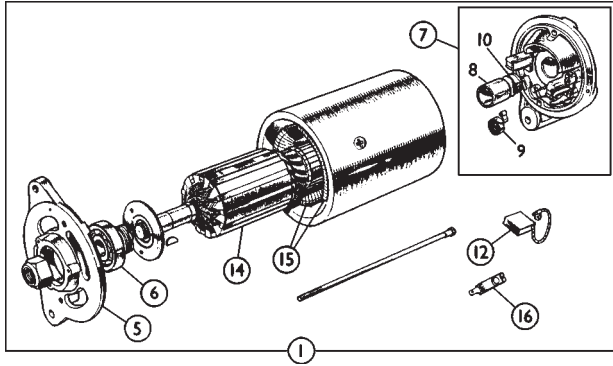


## Brake Pipes: BN7, BT7, BJ7, BJ8 (with servo)

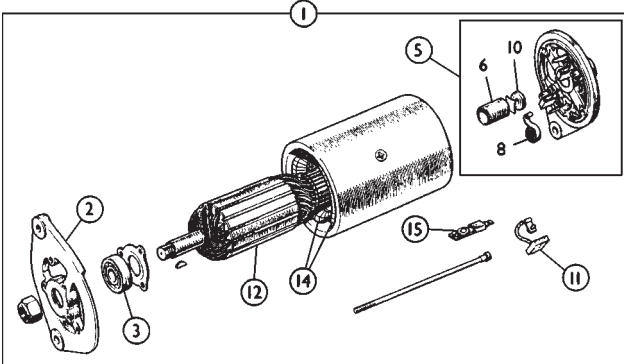
		NA	BRAKE PIPE SET	RHD	1
	585-438	\$114.95	BRAKE PIPE SET	LHD	1
61		NA	PIPE, m/cyl.to 3-way connector	RHD	1
	585-545	NA	PIPE, m/cyl.to 3-way connector	LHD	1
62	585-565	NA	PIPE, 3-way connector to servo		1
63	585-555	NA	PIPE, servo to 4-way connector		1
64	585-470	\$12.60	PIPE, 4-way to R/H front hose		1
65	585-475	NA	PIPE, 4-way to L/H front hose		1
66	585-415	NA	PIPE, R/H front hose to caliper		1
67	585-450	NA	PIPE, L/H front hose to caliper		1
68	585-480	NA	PIPE, 4-way connector to rear hose		1
69	585-485	NA	PIPE, 3-way to R/H rear brake		1
70	585-490	NA	PIPE, 3-way to L/H rear brake		1
71	585-575	NA	PIPE, tank to master cylinder *	RHD	1
	585-455	NA	PIPE, tank to master cylinder *	LHD	1

\* Tank to master cylinder pipes are not in brake pipe sets.



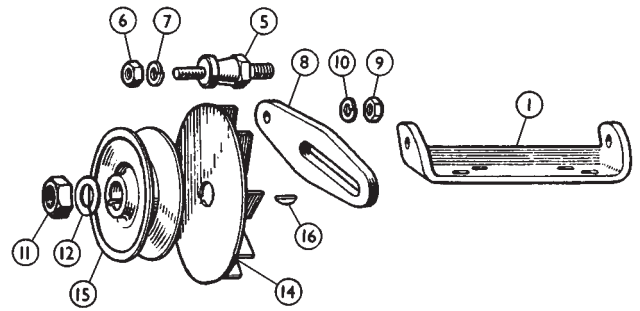


No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	NA		GENERATOR (22456A-D)	BN1 to C.E.223154	1
	540-360	NA	GENERATOR (22483A-D)	{ BN1 from C.E.223155, BN2, BN4, BN6	1
	540-370	NA	GENERATOR (22530A-B)	BN7, BT7, BJ7	1
5	NA		BRACKET, drive end		1
6	125-200	\$10.60	BEARING, drive end		1
7	NA		BRACKET, commutator end	22456A-D, 22483A-D	1
	NA		BRACKET, commutator end	22519A, 22530A-B	1
	NA		BRACKET, commutator end	22489B-E	1
8	148-000	\$12.95	BUSH, commutator end	22456A-D, 22519A	1
	330-050	\$5.45	BUSH, commutator end	{ 22483A-D, 22489B-E, 22530A-B	1
9	549-010	NA	SPRING SET	22456A-D, 22483A-D	1
	549-020	\$8.35	SPRING SET	22489B-E, 22519A, 22530A-B	1
	147-900	\$30.95	OILER	22456A-D, 22483A-D, 22519A	1
10	NA		OILER	22489B-E, 22530A-B	1
12	872-470	\$15.65	BRUSH SET	22456A-D, 22483A-D	1
	011-264	NA	BRUSH SET	22489B-E, 22519A, 22530A-B	1
14	148-150	NA	ARMATURE		1
15	NA		FIELD COIL SET		1
16	NA		TERMINAL	22456A-D, 22483A-D, 22519A	1
	NA		TERMINAL	22489B-E, 22530A-B	1



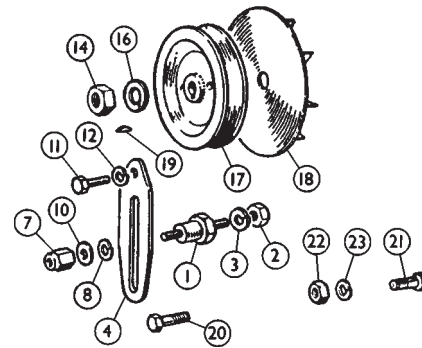
## Generator: Lucas type 22900

1	540-380	NA	GENERATOR (22900A-J)	BJ8	1
2	NA		BRACKET, drive end	22900B	1
	NA		BRACKET, drive end	22900D-E	1
3	011-265	\$12.95	BEARING, drive end	22900B	1
	125-100	\$9.25	BEARING, drive end	22900D-E	1
5	NA		BRACKET, commutator end		1
6	873-625	\$16.25	BUSH, commutator end		1
8	549-030	NA	SPRING SET		1
10	539-190	\$1.70	OILER		1
11	873-665	\$9.00	BRUSH SET		1
12	NA		ARMATURE	22900A-F	1
	162-840	NA	ARMATURE	22900H-J	1
14	NA		FIELD COIL SET		1
15	NA		TERMINAL		1



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	021-903	\$62.95	BRACKET, generator mounting		1
5	031-403	NA	PILLAR, generator adjusting link		1
6	NA		NUT, pillar to front plate		1
7	NA		WASHER, locking		1
8	460-330	\$9.00	ADJUSTING LINK		1
9	NA		NUT		1
10	NA		WASHER		1
11	146-200	\$4.95	NUT, B.S.F.	original generator	1
	311-025	\$1.15	NUT, U.N.F.	replacement generator	1
12	146-500	\$0.50	WASHER, locking		1
14	539-080	NA	FAN		1
15	031-402	\$80.95	PULLEY		1
16	327-110	\$0.75	KEY, pulley		1

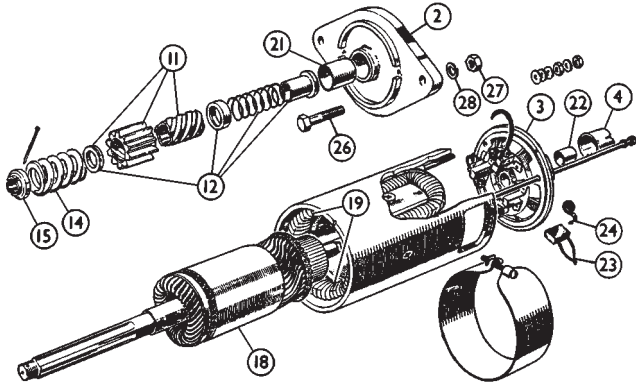
## Generator Mountings, 100-4



## Generator Mountings, 100-6, 3000

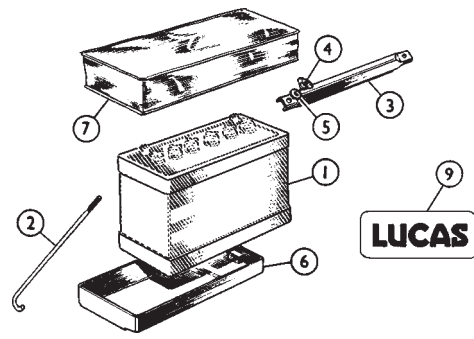
1	031-404	NA	PILLAR, adjusting link	BN4, BN6, BN7, BT7, BJ7	1
	031-405	NA	PILLAR, adjusting link	BJ8	1
2	310-800	\$0.35	NUT, pillar to front plate		1
3	324-050	\$0.20	WASHER, locking		1
4	031-406	\$27.95	ADJUSTING LINK	{ BN4, BN6, BN7, BT7, BJ7 BJ8 to (e)29K-H10271	1
	031-407	NA	ADJUSTING LINK	BJ8 from (e)29K-H10272	1
7	310-240	\$0.75	NUT, link to pillar		1
8	324-050	\$0.20	WASHER, locking		1
10	324-860	\$0.35	WASHER, plain		1
11	320-405	\$0.55	BOLT, link to generator		1
12	365-730	\$0.20	WASHER, locking		1
14	146-200	\$4.95	NUT, plain, B.S.F.		1
	310-240	\$0.75	NUT, nyloc, U.N.F.		1
	311-025	\$1.15	NUT, jam, U.N.F.		1
16	324-050	\$0.20	WASHER, locking	BN4, BN6, BJ8	1
17	031-408	NA	PULLEY	BN4, BN6	1
	031-409	NA	PULLEY	BN7, BT7, BJ7	1
	031-410	NA	PULLEY	BJ8 to (e)29K-H10271	1
	031-304	\$90.95	PULLEY	BJ8 from (e)29K-H10272	1
18	539-080	NA	FAN	BN4, BN6, BN7, BT7, BJ7	1
	433-670	\$7.65	FAN	BJ8	1
19	327-110	\$0.75	KEY, pulley		1
20	322-310	\$0.55	BOLT, front, to side cover		1
21	320-695	\$0.75	BOLT, rear, to side cover		1
22	310-140	\$0.30	NUT		2
23	365-730	\$0.20	WASHER, locking		2

# Starter and Batteries



No.	Part No.	Price (each)	Description	Application	Qty. Req.
	NA		STARTER, exchange (25521B-D)	BN1, BN2, BN4, BN6 (This starter is unavailable. Use 540-410 as replacement)	1
540-410	\$179.95		STARTER, exchange (25578A-B)	BN7, BT7, BJ7, BJ8	1
	\$75.00		CORE CHARGE FOR 540-410		
540-420	\$244.95		STARTER, HiTorque gear reduction type	BN4-BJ8	1
			Modern type - includes full instructions.		
2	149-200	NA	BRACKET, drive end	22521B-D	1
		NA	BRACKET, drive end	25578A-B	1
3	549-510	NA	BRACKET, commutator end		1
4		NA	CAP, shaft		1
11	149-500	\$76.95	PINION & BARREL		1
12	149-710	NA	SPRING RETAINING KIT		1
14	150-400	\$11.95	SPRING, pinion, main		1
15	149-900	\$32.95	NUT		1
18	163-000	NA	ARMATURE		1
19	150-150	\$104.95	FIELD COIL SET		1
21	150-300	\$4.20	BUSH, drive end		1
22	149-400	\$2.90	BUSH, commutator end		1
23	149-600	\$10.95	BRUSH SET		2
24	150-200	\$9.15	SPRING, brush tension		4
26		NA	BOLT, starter to block, B.S.F.	BN1, BN2	2
	322-485	\$1.20	BOLT, starter to block, U.N.F.	BN4, BN6, BN7, BT7, BJ7, BJ8	2
27		NA	NUT, B.S.F.	BN1, BN2	2
	310-050	\$0.50	NUT, U.N.F.	BN4, BN6, BN7, BT7, BJ7, BJ8	2
28	324-040	\$0.25	WASHER, locking		2

## Starter

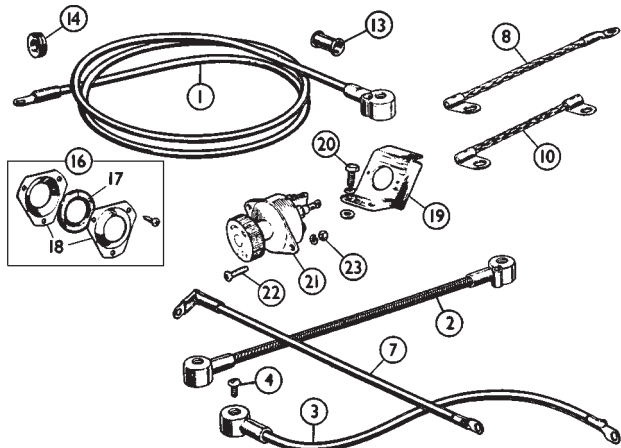


No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Battery, 12 Volt\*

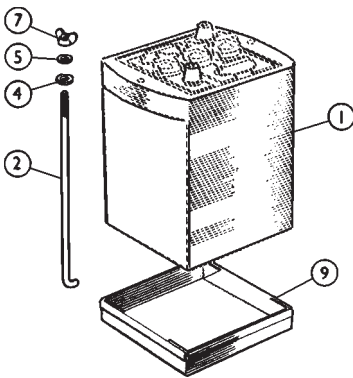
1	459-400	\$274.95	BATTERY, 12-volt	period style tar top	1
2	807-040	\$9.70	ROD, battery fixing		2
3	031-769	\$8.95	BAR, battery fixing		1
4	312-040	\$0.90	NUT, wing		2
5	365-720	\$0.30	WASHER, plain		2
6	031-308	\$33.95	TRAY, battery		1
7	031-311	\$12.95	COVER, battery (heat welded vinyl as original)		1
	031-411	\$19.95	BATTERY SUPPORT, wood	BJ8	1
9	215-610	\$5.50	BATTERY DECAL, Lucas		A/R

\*Note: as originally built, all two seat cars used two six volt batteries, while four seat cars used one twelve volt battery.



## Battery Cables and Fittings

1	736-190	NA	CABLE, battery negative to solenoid	BN1, BN2, BN6, BN7	1
	736-200	NA	CABLE, battery negative to solenoid	BN4, BT7, BJ7, BJ8	1
2	736-130	NA	CABLE, battery link	BN1, BN2, BN6, BN7	1
3	736-140	\$26.95	CABLE, battery positive to master switch	BN1, BN2	1
	332-010	\$22.95	CABLE, battery positive to master switch	BN6, BN7	1
	736-180	NA	CABLE, battery positive to master switch	BN4, BT7, BJ7, BJ8	1
4	332-205	\$0.40	SCREW, for cap type terminals		2/4
7	332-140	\$34.95	CABLE, solenoid to starter		1
8	736-230	NA	CABLE, battery master switch to ground	BN1, BN2	1
	736-240	\$11.95	CABLE, batt. mstr. switch to ground	BN4 thru BJ8	1
10	736-220	\$9.95	CABLE, engine ground		1
13	182-425	\$2.00	SLEEVE, cable (rubber)	BN7 from (c)1065	1
14	680-285	\$3.50	GROMMET, battery negative cable	BN4, BT7 to (c)15861	1
16	680-288	\$41.95	GROMMET KIT		1
17	680-295	NA	GROMMET, battery negative cable	BT7 from (c)15862,	2
18		NA	CAP, grommet retaining	BJ7, BJ8	2
19	031-412	\$14.75	BRACKET, battery master switch		1
20	322-170	\$0.35	SCREW, bracket to body	BN4, BT7, BJ7, BJ8	2
21	145-770	\$125.95	SWITCH, battery master		1
22		NA	SCREW, master switch locating		2
23	310-625	\$0.30	NUT		2

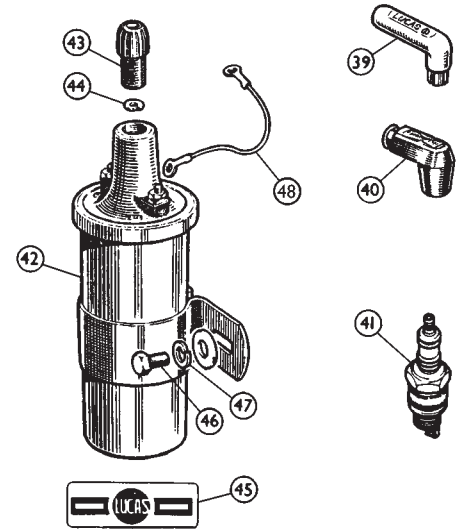
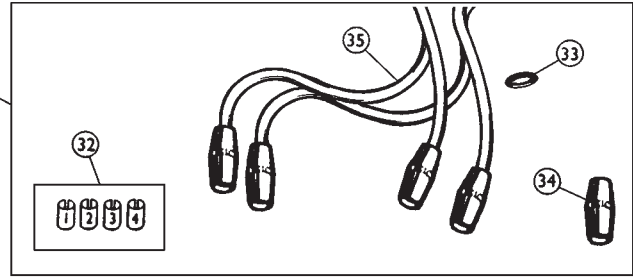
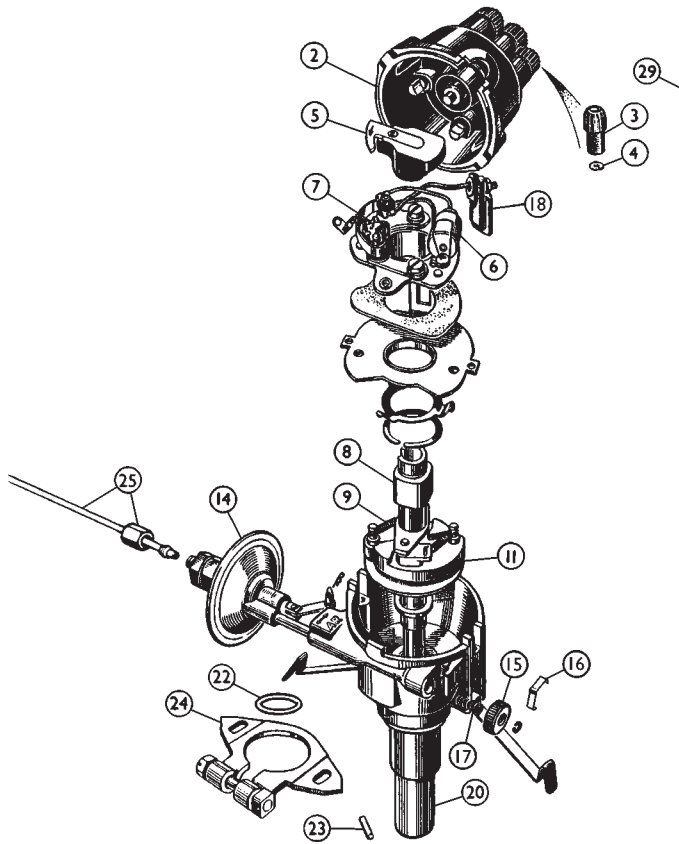


## Batteries, 6 Volt\*

1	459-380	\$289.95	BATTERY, 6-volt, dry charged, rubber cased	original style, with ears BN1, BN2, BN6, BN7	2
	459-385	\$114.95	BATTERY, 6-volt dry charged, classic style	replacement BN1, BN2, BN6, BN7	2
2	807-015	\$20.75	ROD, battery fixing, U.N.F.	BN1, BN2	4
	NA		ROD, battery fixing, U.N.F.	BN6 to (c)8221	4
	NA		ROD, battery fixing, U.N.F.	BN6 from (c)8222, BN7	4
4	324-590	\$0.20	WASHER, plain		4
5	324-020	\$0.20	WASHER, locking		4
7	312-040	\$0.90	NUT, wing, U.N.F.		4
9	806-430	\$98.40	TRAY & BRACKET KIT, battery	BN1, BN2	1
	NA		TRAY, battery	(incl. #2-7 plus tray)	2
	NA		TRAY, battery	BN6, BN7	2



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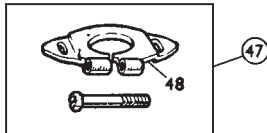
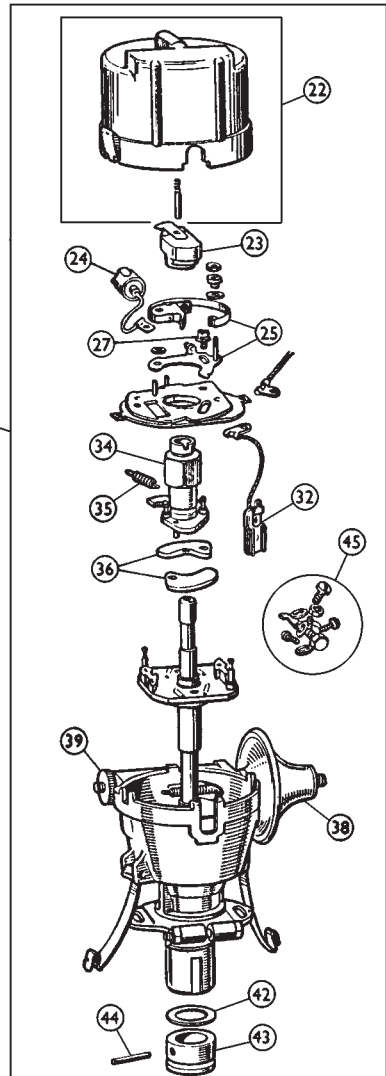
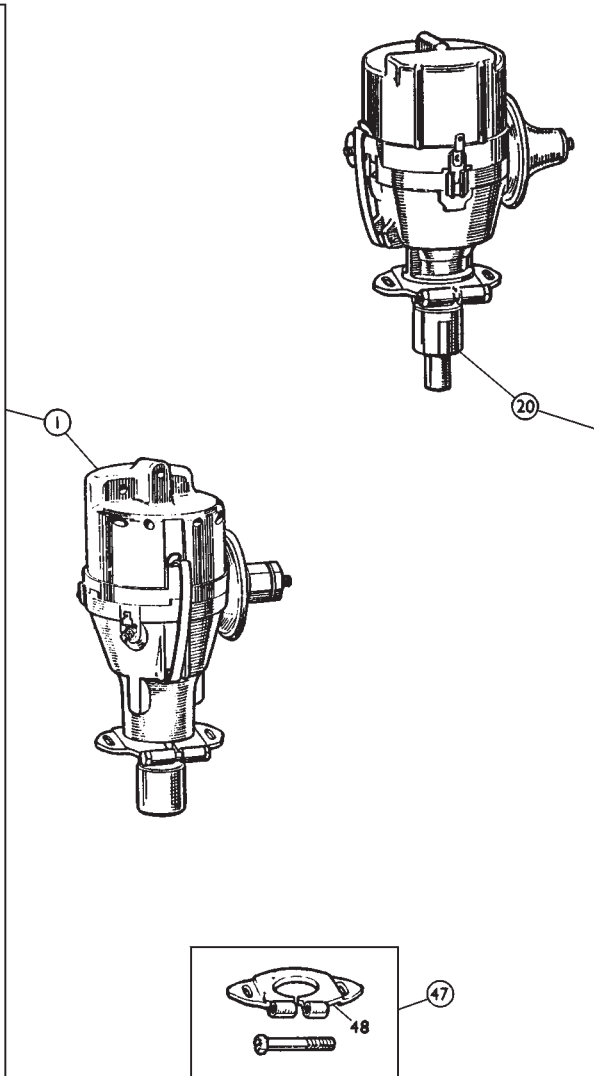
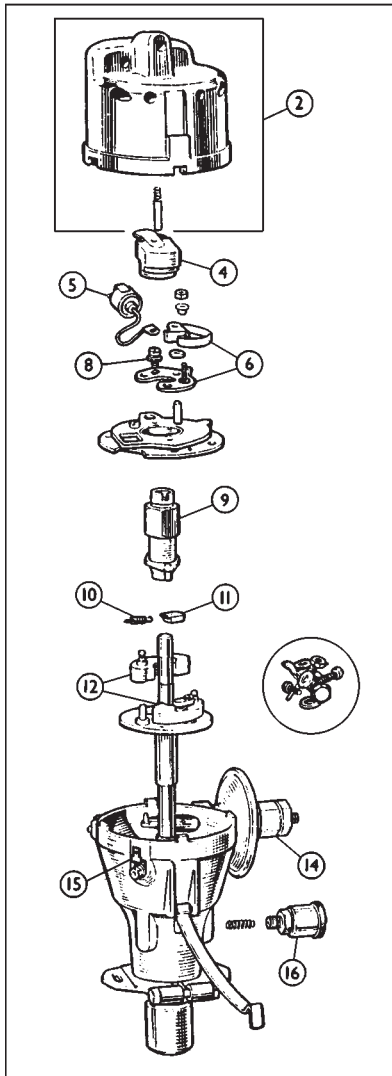
No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Distributors</b>					
	143-025	NA	DISTRIBUTOR ASS'Y. (Lucas no.40320)	BN1, BN2 to C.E.230360	1
	143-035	NA	DISTRIBUTOR ASS'Y. (Lucas no.40495)	BN2 from C.E.230361	1
	143-045	\$447.95	DISTRIBUTOR ASS'Y. (Lucas no.40422)	100M early	1
	143-065	NA	DISTRIBUTOR ASS'Y. (Lucas no.40520)	100M late	1
2	874-095	\$7.95	DISTRIBUTOR CAP		1
3	152-510	\$0.95	NUT, distributor cap		5
4	146-310	\$0.80	WASHER, terminal		5
5	151-710	\$3.55	ROTOR, Lucas		1
	151-800	NA	ROTOR, replacement		1
6	151-730	\$4.85	CONDENSER & LEAD, Lucas		1
	154-000	\$2.75	CONDENSER & LEAD, replacement		1
7	551-000	\$12.15	POINT SET, replacement	40320, 40422	1
	151-720	\$5.45	POINT SET, Lucas	}40495, 40520	1
	153-900	NA	POINT SET, replacement		1
	323-245	\$0.95	SCREW, for points		1
	323-245	\$0.95	SCREW, for condensor		1
8		NA	CAM		1
9		NA	SPRING SET, auto advance	40320	1
		NA	SPRING SET, auto advance	40495	1
		NA	SPRING SET, auto advance	40422, 40520	1
		NA	SPRING SET, auto advance	universal replacement	1
		NA	TOGGLE SET, spring		2
		NA	WEIGHT		2
11		NA	VACUUM UNIT*	BN1, BN2	1
14	551-040	NA	VACUUM UNIT*	100-M	1
	551-025	NA	VACUUM UNIT*		1
*Note: These new vacuum units are supplied with the original screw-on type union for the vacuum pipe.					
15	163-735	NA	NUT, adjusting, micrometer		1
	163-740	NA	RATCHET CLIP, adjusting nut		1
	163-730	NA	SPRING, under nut		1
18	153-600	\$16.95	LOW TENSION LEAD & BUSH	screw terminal	1
	560-450	\$14.95	LOW TENSION LEAD & BUSH	alternative: Lucar terminal	1
		NA	LEAD, ground included in sundry parts kit		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	163-760	\$59.95	SUNDRY PARTS KIT		1
20	153-100	\$69.95	BUSH, distributor		1
22	163-750	\$0.75	O RING	if fitted	1
23	325-250	NA	PIN, drive shaft retaining		1
24	153-400	\$26.95	PLATE, mounting, with clamp screw & nut		1
	153-401	\$24.95	PLATE, mounting, without screw & nut		1
25		NA	VACUUM PIPE, with clip, nuts & nipples		1

## Ignition Wires and Coils

29	571-080	\$28.95	IGNITION WIRE SET	with straight plug caps	1
32	171-630	\$3.60	SLEEVE SET, lead identification		1
33	282-760	\$0.95	RING, cable		1
34	171-530	\$5.45	CAP, spark plug, Champion	straight cap	4
35	171-637	\$1.95	IGN. WIRE, copper stranded, black	sold per foot	8
	571-020	\$3.25	IGN. WIRE, Lucas Bumblebee (copper cored yellow & black striped Lucas high performance wire)	sold per foot	8
39	171-620	\$6.55	CAP, spark plug, Lucas	}right angle caps; period alternatives	4
40	171-625	\$11.95	CAP, spark plug, Champion		4
41	152-120	\$2.30	SPARK PLUG, Champion	BN1, BN2	4
	152-140	\$2.30	SPARK PLUG, Champion	100M	4
42	543-020	\$20.95	COIL, ignition, screw or spade terminals, screw-on coil wire	}replacement, period style	1
43	152-400	\$1.75	NUT, coil wire terminal		}for coils using screw-on coil wires
44	146-310	\$0.80	WASHER, coil wire terminal	1	
	143-220	\$28.95	COIL, ignition, spade type terminals, push-on coil wire	}replacement	1
	143-200	\$46.95	COIL, ignition, spade terminals, push-on coil wire		}Lucas Sports Coil
	571-037	\$0.35	WIRE END, "push-in"	}for replacement coils taking push-on wire	
	571-047	\$0.75	BOOT		1
45	215-630	\$2.95	LUCAS DECAL, for standard coils		1
46	320-960	\$0.90	BOLT, coil to block		2
47	324-020	\$0.20	WASHER, locking		2
48	571-050	\$1.85	LEAD, low tension (ring terminals)		1

# Ignition 100-6, 3000

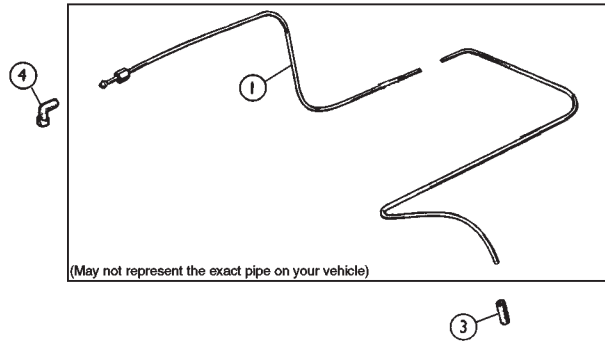
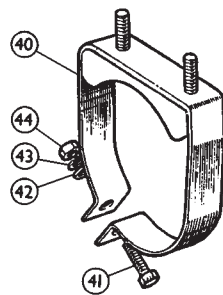
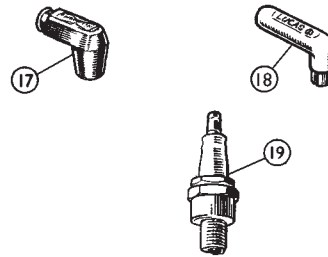
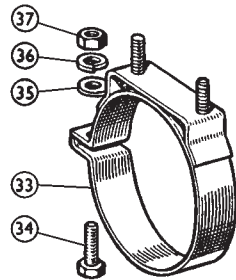
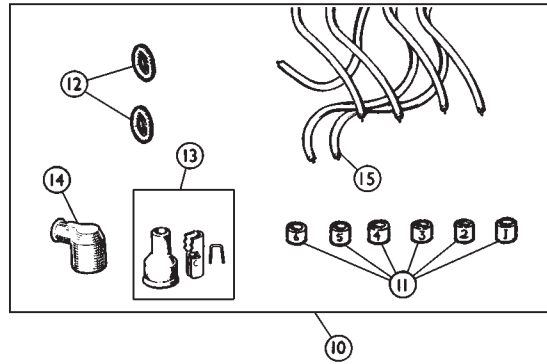
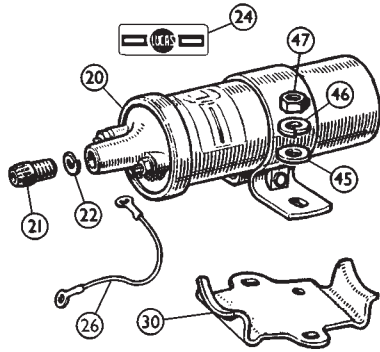


No.	Part No.	Price (each)	Description	Application	Qty. Req.	
1	142-965	NA	DISTRIBUTOR ASSEMBLY (Lucas no. 40532, model DM6)	} BN4 to C.E.41606	1	
	143-015	NA	DISTRIBUTOR ASSEMBLY (Lucas no. 40581, model DM6)		} BN4 from C.E.41607; } BN6	1
	143-050	NA	DISTRIBUTOR ASSEMBLY (Lucas no. 40662, model DM6)			} BN7, BT7, BJ7 to (e)29F-H3562
2	872-802	NA	DISTRIBUTOR CAP		1	
4	872-790	\$5.80	ROTOR, Lucas		1	
	872-795	\$2.95	ROTOR, replacement		1	
5	154-000	\$2.95	CONDENSER & LEAD		1	
6	872-861	\$5.95	POINT SET,		1	
8	323-245	\$0.95	SCREW, for points		1	
	323-245	\$0.95	SCREW, for condenser		1	
9		NA	CAM		1	
10		NA	SPRING SET, auto advance	40532	1	
		NA	SPRING SET, auto advance	40581, 40662	1	
		NA	SPRING SET, auto advance	universal replacement	1	
11		NA	TOGGLE SET, spring		2	
12		NA	WEIGHT		2	
14	560-510	NA	VACUUM UNIT (with threaded vacuum line connector, as orig.)		1	
	163-735	NA	NUT, adjusting, micrometer		1	
		NA	TERMINAL, pin & lead		1	
		NA	CAP, insulating terminal pin		1	
15		NA	CONNECTOR, Lucas (14 amp.)	40662	1	
16		NA	LUBRICATOR		1	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
20	143-060	NA	DISTRIBUTOR ASSEMBLY, (Lucas no. 40920, model 25D6)	BJ7 from (E)29F-H3563	1
	143-070	NA	DISTRIBUTOR ASSEMBLY, (Lucas no. 40966, model 25D6)	BJ8	1
22	874-060	\$25.95	DISTRIBUTOR CAP		1
23	872-790	\$5.80	ROTOR, Lucas		1
	872-795	\$2.95	ROTOR, replacement		1
24	154-000	\$2.95	CONDENSER & LEAD		1
25	153-900	\$3.95	POINT SET		1
27	323-245	\$0.95	SCREW, for points		1
	323-245	\$0.95	SCREW, for condenser		1
32	153-640	\$8.75	TERMINAL, bush & lead	alternative Lucar type	1
34		NA	CAM	40920	1
		NA	CAM	40966	1
35		NA	SPRING SET, auto advance	40920	1
		NA	SPRING SET, auto advance	40966	1
		NA	SPRING SET, auto advance	universal replacement	1
36	560-140	NA	WEIGHT		2
38	560-530	\$79.95	VACUUM UNIT		1
39	163-735	NA	NUT, adjusting, micrometer		1
	163-730	NA	COIL SPRING behind nut		1
	163-740	NA	RATCHET SPRING		1
42		NA	O RING		1
43	153-300	\$18.95	DRIVING DOG	40966	1
44	539-020	\$0.60	PIN, driving dog retaining		1
45	163-760	\$59.95	SUNDRY PARTS KIT		1
47	153-400	\$26.95	PLATE, mounting, with screw & nut		1
48	153-401	\$24.95	PLATE, mounting, without screw & nut		1

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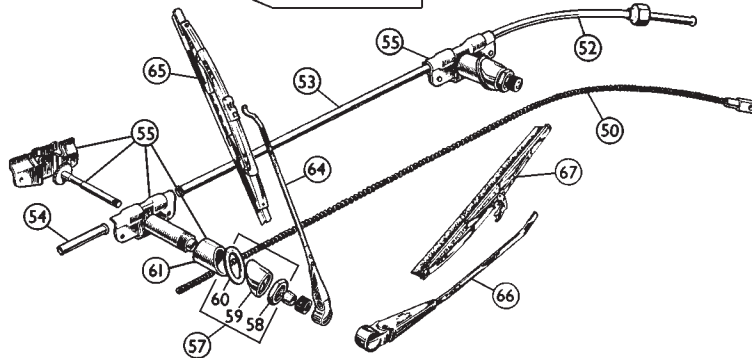
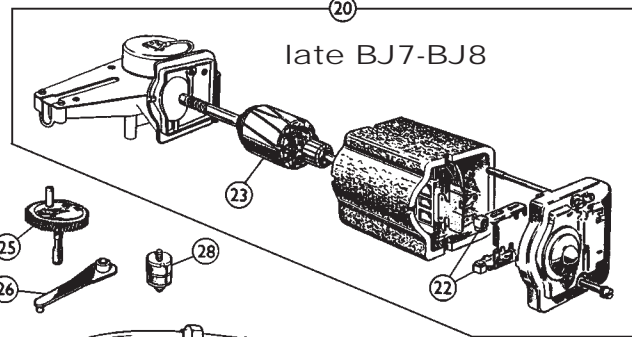
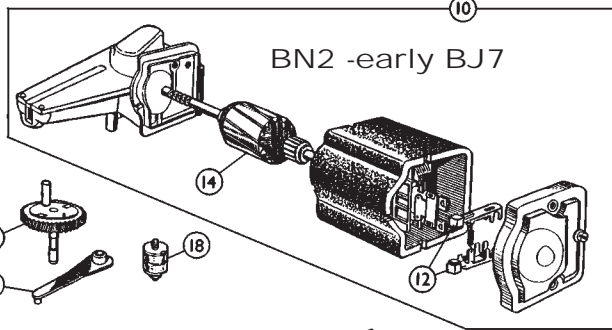
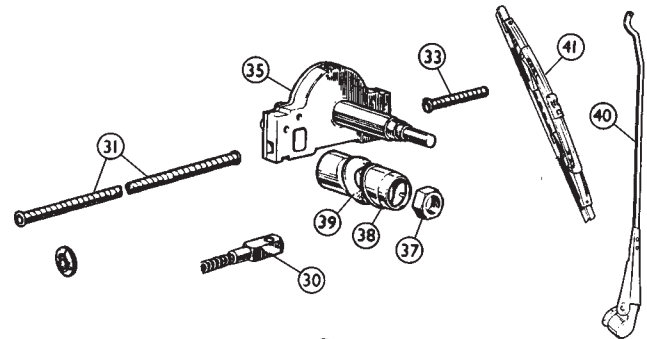
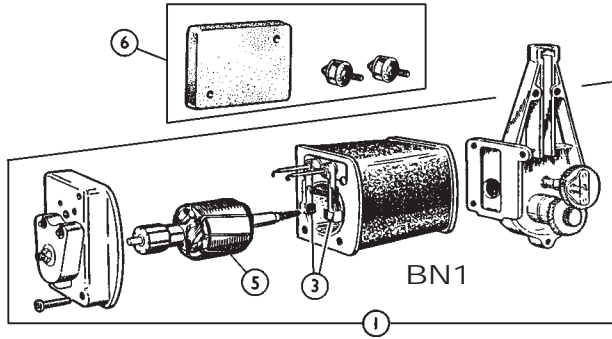
No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Vacuum Pipes</b>					
	NA		VACUUM PIPE	BN4 to C.E.35895	1
	NA		VACUUM PIPE	BN4 from C.E.35896 to 48862	1
021-952	\$21.95		VACUUM PIPE	{ BN4 from C.E.48863, BN6, BN7 & BT7 to (e)29D-H26212	1
1	163-575	\$9.95	VACUUM PIPE	BN7 & BT7 from (e)29E-H101	1
	163-595	\$4.95	VACUUM PIPE	BJ7, BJ8	1
3	282-650	\$3.40	CONNECTION, carburetor end, rubber	{ BN7 & BT7 from (e)29E-H101, BJ7, BJ8	1
4	153-830	\$1.95	CONNECTION, distributor end, rubber		1

## Ignition Wires and Coils

10	021-750	\$39.95	IGNITION WIRE SET	period style	1
11	171-640	\$4.75	SLEEVE SET, wire numbering		1
12	282-760	\$0.95	RING, cable		2
13	NA		TERMINAL SET, coil lead	for push-on wire coil	1
14	171-520	\$5.05	CAP, spark plug	period style replacement	6
15	171-637	\$1.95	IGN. WIRE, copper stranded, black	sold per foot	7
	571-020	\$3.25	IGN.WIRE, Lucas Bumblebee (copper cored yellow & black striped Lucas high performance wire)	sold per foot	7
17	171-625	\$11.95	CAP, spark plug, 'Champion'	period style replacement	6
18	171-620	\$6.55	CAP, spark plug, Lucas	period style alternative	6
19	152-120	\$2.30	SPARK PLUG, Champion	BN4, BN6, BN7, BT7	6
	860-051	\$2.30	SPARK PLUG, Champion	BJ7, BJ8	6

20	543-020	\$20.95	COIL, ignition, screw terminals	} screw-in coil wire	1
21	152-400	\$1.75	NUT, coil wire		1
22	146-310	\$0.80	WASHER, coil wire		1
143-220	\$28.95		COIL, ignition, spade terminals	} push-in coil wire	1
143-200	\$46.95		LUCAS SPORTS COIL, spade terminals		1
24	215-630	\$2.95	LUCAS DECAL, for standard coils		1
26	571-050	\$1.85	WIRE, low tension, ring terminals	{ BN4, BN6, BN7, BT7, BJ7 to (e)29F-H3562	1
	571-060	\$1.85	WIRE, low tension, Lucar terminals	{ BN7, BT7, BJ7 to (e)29F-H3562	1
30	473-120	\$29.95	PLATE, steady, coil	} BN4, BN6, BN7, BT7	1
33	473-095	NA	BRACKET, coil to generator		1
34	322-247	\$0.30	BOLT, bracket clamping		1
35	324-115	\$0.45	WASHER, plain		3
36	324-020	\$0.20	WASHER, locking		3
37	310-760	\$0.55	NUT		3
40	473-135	\$30.80	BRACKET, coil to generator		} BJ8
41	NA		BOLT, bracket clamping	1	
42	324-115	\$0.45	WASHER, plain	1	
43	324-020	\$0.20	WASHER, locking	1	
44	310-760	\$0.55	NUT	1	
45	324-155	\$0.35	WASHER, plain		2
46	365-730	\$0.20	WASHER, locking		2
47	310-140	\$0.30	NUT		2

# Wiper System



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Wiper Motor: BN1

1	546-030	NA	WIPER MOTOR (Lucas no. 75150A)		1
	554-010	NA	BRUSH GEAR		1
3		NA	BRUSH SET		1
		NA	SPRING SET, brush		1
5	554-000	NA	ARMATURE		1
6	554-120	\$14.95	MOUNTING KIT, (inc. 2 studs, 2 nuts, 2 washers, 2 rubber ferrules & 1 rubber pad)		1

## Wiper Motors:

### BN2, BN4, BN6, BN7, BT7; BJ7 to (b)60791

10	568-010	NA	WIPER MOTOR (Lucas nos. 75214A, 75297B-F)	} alternative to 568-020	1
	568-020	NA	WIPER MOTOR (Lucas nos. 75298A-H)		} alternative to 568-010
	554-030	NA	BRUSH GEAR		1
12	554-035	\$19.95	BRUSH SET (carbon blocks only)		1
		NA	SPRING SET, brush		1
		NA	FIELD COIL	} screw terminal; 75214A, 75297B-E, 75298A-F	1
		NA	FIELD COIL		} Lucar terminal; 75297F, 75298H
14	554-020	NA	ARMATURE		1
15		NA	SHAFT & GEAR	} 75214A, 75297A-D, 75298A-E	1
		NA	SHAFT & GEAR		75297E-F, 75298F-H
16		NA	CONNECTING LINK		1
18	145-640	\$9.55	MOUNTING KIT, wiper motor	(3 stud & bush ass'ys.)	1
	280-755	\$2.75	BUFFER, mounting		3

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Wiper Motor:

### BJ7 from (b)60792; BJ8

20	568-028	NA	WIPER MOTOR (Lucas no. 75456)		1
22	554-030	NA	BRUSH ASSEMBLY		1
	554-035	\$19.95	BRUSH PAIR (carbon blocks only)		1
		NA	SPRING SET, brush		1
		NA	FIELD COIL		1
23		NA	ARMATURE		1
25	560-360	NA	SHAFT & GEAR		1
26		NA	CONNECTING LINK		1
28	145-640	\$9.55	MOUNTING KIT, wiper motor	(3 stud & bush ass'ys.)	1
	280-755	\$2.75	BUFFER, mounting		3

## Wiper System: BN1

30	554-050	NA	CROSSHEAD & RACK, cut to 30 5/8"		1
31		NA	CASING, outer, motor to wheelbox		1
		NA	CASING, outer, wheelbox to wheelbox		1
33		NA	CASING, offside wheelbox, 3"		1
35		NA	WHEELBOX		1
37	554-135	\$3.45	NUT, chrome		2
38	568-065	\$25.95	BEZEL, chrome		2
39		NA	WASHER, rubber		2
40	560-400	\$14.95	WIPER ARM, LHD		2
		NA	WIPER ARM, RHD		2
41	164-980	\$9.85	BLADE, wiper		2

**moss**

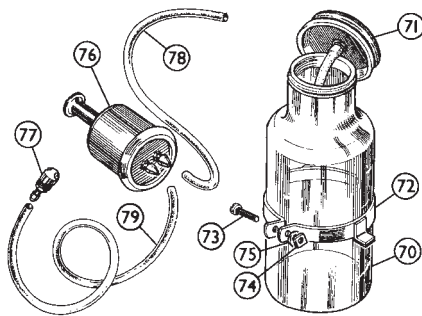
MOSS MOTORS, LTD. TOLL-FREE ORDERS 1-800-667-7872

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Wiper System:

BN2, BN4, BN6, BN7, BT7, BJ7, BJ8

50	161-310	\$19.95	CROSSHEAD & RACK, cut to 31 13/32"		1
52		NA	CASING, outer, motor to wheelbox	BN2, BN4, BN6, BN7, BT7, BJ7 to (b)60791	1
		NA	CASING, outer, motor to wheelbox	BJ7 from (b)60792; BJ8	1
53		NA	CASING, outer, wheelbox to wheelbox		1
54	565-130	\$5.05	CASING, outer, wheelbox extension		1
	565-120	NA	CASING, outer (will make #52, 53 or 54) (cut and swage to fit)	sold per foot	A/R
55	145-217	\$49.95	WHEELBOX	BN2 thru BJ8	2
57	554-148	\$7.95	BEZEL KIT		2
58	311-065	\$2.85	NUT, chrome		2
59	145-290	\$5.45	BEZEL, chrome		2
60	282-820	\$1.40	WASHER, rubber		2
61		NA	BUSH, rear ( included with #55)		2
64	164-990	\$13.95	WIPER ARM, LHD	BN2, BN4, BN6, BN7, BT7	2
	165-035	\$16.95	WIPER ARM, RHD		2
65	164-980	\$9.85	BLADE, wiper		2
	164-977	\$4.35	REFILL, wiper blade	orig. "Rainbow" blades	2
66	164-950	\$14.95	WIPER ARM, LHD	BJ7, BJ8	2
		NA	WIPER ARM, RHD		2
67	560-390	\$7.65	BLADE, wiper		2



## Windshield Washers:

BN4 to C.E.68959; BN6 to (c)1182

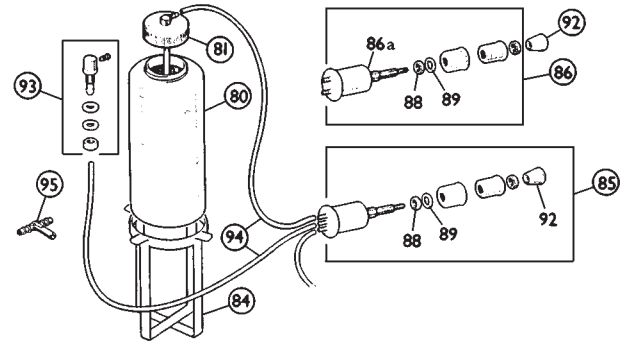
70	NA	RESERVOIR, glass	1
	NA	RESERVOIR, plastic alternative	1
71	NA	CAP & TUBE ASSEMBLY	1
72	NA	BRACKET, reservoir	1
73	NA	SCREW, bracket to reservoir	1
74	NA	NUT	1
75	NA	WASHER, plain	2
76	NA	PUMP ASSEMBLY	1
77	NA	JET ASSEMBLY , twin outlet	1
78	NA	TUBE, suction, rubber	1
79	NA	TUBE, delivery, rubber	1



## Rain-X

The ultimate in windshield wiper fail-safe backup systems! Raindrops just blow off your windshield. You'll be amazed at being able to drive in a downpour without using your windshield wipers. Will not smear or damage wiper blades, and one bottle provides many applications.

221-550 \$6.95



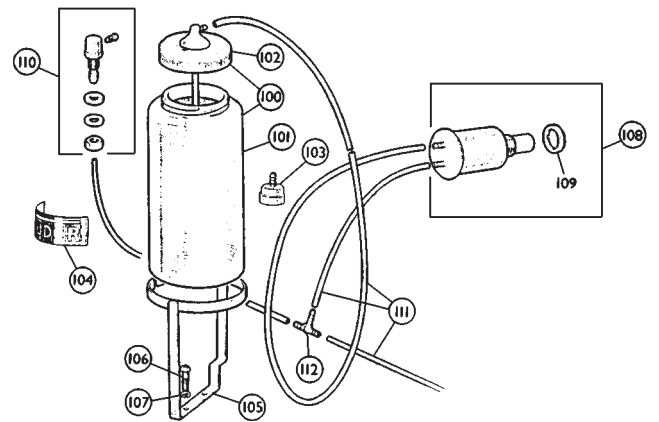
No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Windshield Washers:

BN4 from C.E.68960; BN6 from (c)1183; BN7, BT7, BJ7

80	361-115	NA	RESERVOIR, small neck, 1 1/2" dia.	} alternative	1
81		NA	CAP & TUBE ASSEMBLY, 1 1/2" dia.		1
	361-125	\$57.95	RESERVOIR, large neck, 2" dia.	} alternative	1
		NA	CAP & TUBE ASSY, 2" dia.		1
84	565-005	\$35.20	BRACKET, reservoir		1
85	565-055	\$49.95	PUMP ASSEMBLY (1 inlet, 2 outlets)	BN4 from C.E.68960; BN6, 1 BN7, BT7, BJ7 to (c)20125	1
86	565-070	NA	PUMP ASSEMBLY, 1 inlet, 1 outlet	} BJ7 from (c)20126	1
86a	565-140	\$33.95	PUMP		1
87	565-040	\$2.95	CONNECTION, 3-way		1
88		NA	NUT		2
89	324-045	\$0.25	WASHER, shakeproof		1
92	150-889	\$28.95	KNOB		1
93	361-240	\$4.75	JET ASSEMBLY , single outlet		2
94	361-220†	\$1.50	TUBING, 1/8" ID	} sold per foot	A/R
	361-210†	\$1.95	TUBING, 3/16" ID		A/R

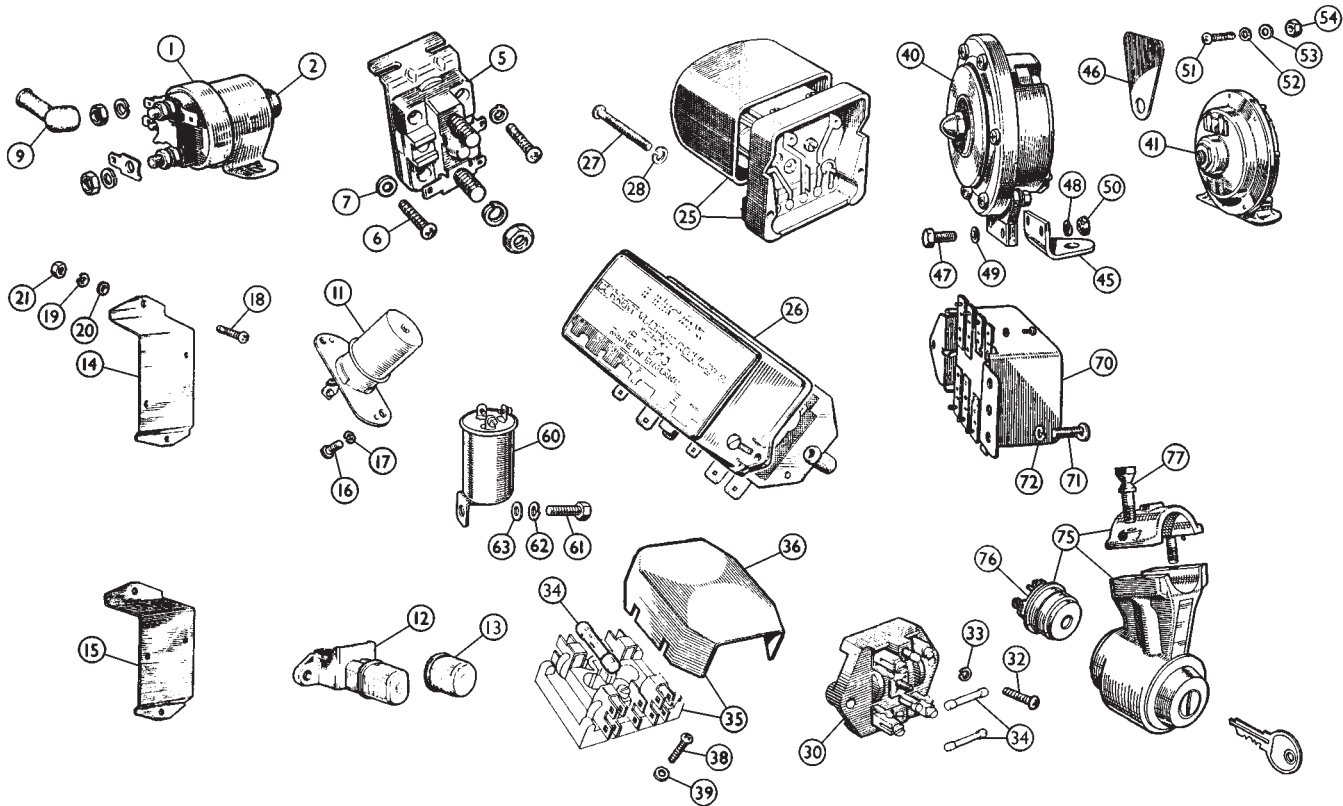
† Note: The length required varies from car to car. Please measure carefully the length you need.



## Windshield Washers: BJ8

100	361-148	\$19.95	RESERVOIR ASSEMBLY, (includes reservoir, cap, label, pipe & valve)		1
101	361-100	\$12.95	RESERVOIR		1
102	361-140	\$13.95	CAP & TUBE ASSEMBLY		1
103	361-145	\$4.00	NON-RETURN VALVE		1
104	408-575	\$2.95	LABEL, Tudor		1
105	361-245	\$13.95	BRACKET, reservoir		1
106	323-005	\$0.50	SCREW, bracket		2
107	324-010	\$0.15	WASHER, locking		2
108	565-170	\$75.95	PUMP ASSEMBLY		1
109		NA	RING, locking		1
110	361-240	\$4.75	JET ASSEMBLY , single outlet		2
111	361-210	\$1.95	TUBING, 3/16" ID	sold per foot	A/R
112	565-040	\$2.95	CONNECTION, 3-way		1

# Miscellaneous Electrical



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Starter Solenoids

1	546-020	\$29.95	SOLENOID, starter	excellent repro.	1
2	546-025	\$2.75	CAP, rubber		1
5	546-151	NA	SOLENOID, starter, Lucas	alternative to 546-020	1
	546-152	\$20.95	SOLENOID, starter, reproduction		1
6	323-005	\$0.50	SCREW, solenoid to body		2
7	324-010	\$0.15	WASHER, locking		2
9	161-900	\$1.95	BOOT, terminal insulating		2

## Headlamp Dip Switches

		NA	SWITCH, headlamp dip	BN1 (not avail. - use 140-900)	1
11	140-900	\$41.95	SWITCH, headlamp dip	BN2-BJ7	1
12	542-130	\$54.95	SWITCH, headlamp dip	}BJ8	1
13	542-135	\$7.35	RUBBER CAP		1
14	542-145	\$25.95	BRACKET, dipper switch	BN4-BJ7	1
15	542-155	\$16.65	BRACKET, dipper switch	BJ8	1
16		NA	SCREW, switch to bracket		2
17	324-010	\$0.15	WASHER, locking		2
18	725-185	\$0.70	SCREW, bracket to body		2
19	324-020	\$0.20	WASHER, locking		2
20	324-590	\$0.20	WASHER, plain		2
21	310-760	\$0.55	NUT		2

## Voltage Regulators

25	142-000	\$45.95	VOLTAGE REGULATOR	}BN1-BJ7	1
	151-700	NA	COVER, control box		1
26	142-050	\$34.95	VOLTAGE REGULATOR	BJ8	1
27	314-050	\$0.85	SCREW, control box to bulkhead	}qty. increases on BJ8	2/3
28	324-010	\$0.15	WASHER, locking		2/3

## Fuse Boxes

30	162-500	\$62.95	FUSE BOX, screw terminals	}BN1-BJ7	1
32	322-940	\$0.65	SCREW, fuse box to bulkhead		2
33	324-010	\$0.15	WASHER, locking		2
34	146-700	\$0.65	FUSE, 35 amp.		2
	146-800	\$1.00	FUSE, 50 amp.		2
35	560-100	\$17.95	FUSE BOX, Lucar terminals	}BJ8	1
36	560-110	\$4.50	COVER		1
38	373-960	\$0.55	SCREW, fuse box to bulkhead		1
39	324-010	\$0.15	WASHER, locking		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Horns

40		NA	HORN, low note, 'Altette'		1
		NA	HORN, high note, 'Altette'		1
41	545-020	\$28.95	HORN, low note, Lucas type		1
	545-030	\$28.95	HORN, high note, Lucas type		1
45		NA	PLATE, tapped, horn to crossmember	Altette horns	2
46	560-090	\$4.60	PLATE, horn mounting	Lucas/replacement horns	2
47	322-230	\$0.35	BOLT, horn and bracket mounting	}horns mounted on crossmember	4/6
48	324-020	\$0.20	WASHER, locking		4/6
49	324-590	\$0.20	WASHER, plain		4/6
50	310-760	\$0.55	NUT		4/6
51	322-495	\$0.45	SCREW, horn and bracket mounting	}horns mounted on hood aperture support channel	4
52	324-020	\$0.20	WASHER, locking		4
53	365-720	\$0.30	WASHER, plain		4
54	310-760	\$0.55	NUT		4

## Flasher Units

60	141-750	\$12.95	FLASHER UNIT	screw terminals	1
	171-300	\$8.55	FLASHER UNIT	Lucar terminals	1
61	322-495	\$0.45	SCREW, flasher unit to bulkhead	}BN1-BJ7	1
62	324-020	\$0.20	WASHER, locking		1
63	324-590	\$0.20	WASHER, plain		1
	323-005	\$0.50	SCREW, flasher unit to bulkhead	}BJ8	1
	324-010	\$0.15	WASHER, locking		1
		NA	WASHER, plain		1
70	141-400	\$159.95	FLASHER RELAY		1
71	323-005	\$0.50	SCREW, relay to wheelarch		3
72	324-010	\$0.15	WASHER, locking		3

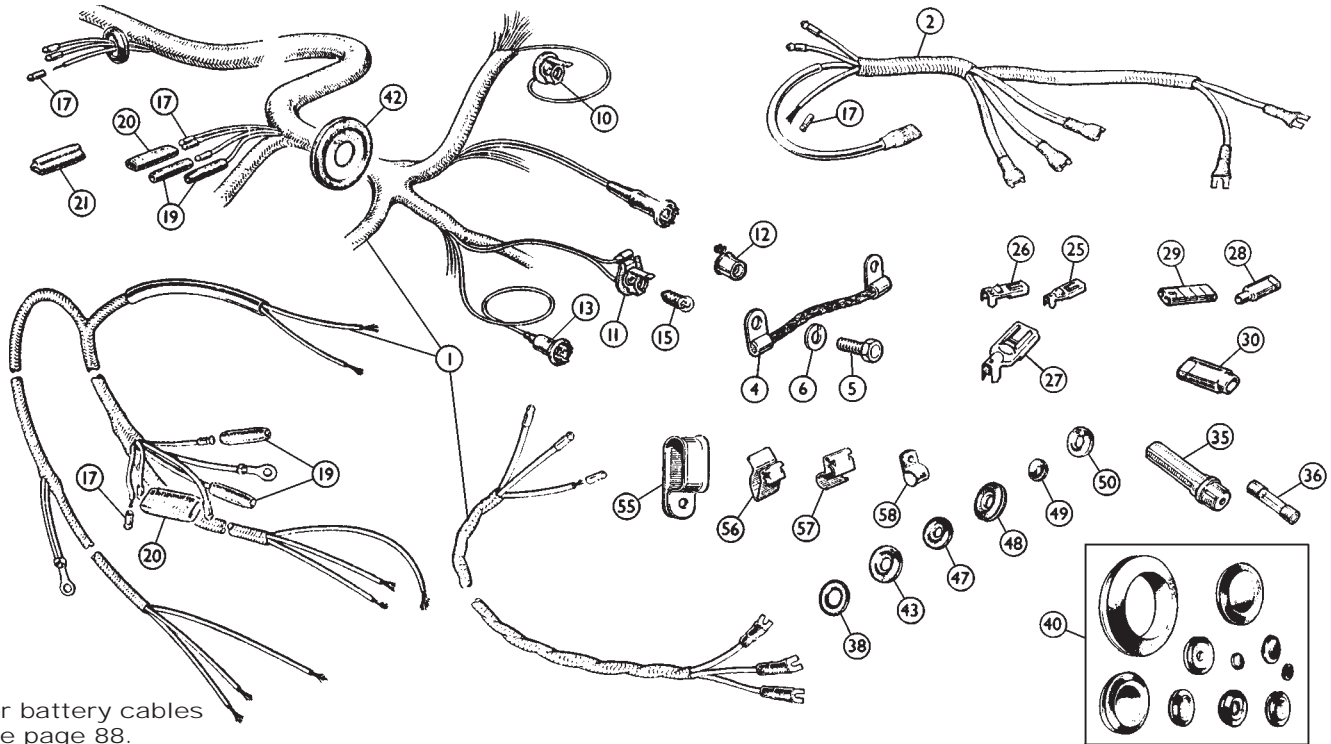
## Steering Lock/Ignition Switch

75		NA	LOCK ASSEMBLY, steering column	}rare option: BN7, BT7, BJ7, BJ8	1
76		NA	SWITCH, ignition		1
77	263-700	\$2.95	BOLT, shear		2

**moss**

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For battery cables see page 88.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Moss wiring harnesses are complete except for battery and ignition cables, O/D sub harness, headlamp pigtails, offer lacquer braided wire as originally fitted to pre-BJ7s or more economical PVC covered wire for all applications. Both types are bound by cotton braiding as original, and are color coded as original.

### Harnesses

1	356-310	\$343.95	WIRING HARNESS, cloth/pvc	}BN1	1
	357-170	\$409.95	WIRING HARNESS, cloth/braid		1
	356-320	\$343.95	WIRING HARNESS, cloth/pvc	}BN2	1
	357-180	\$422.95	WIRING HARNESS, cloth/braid		1
	356-330	\$323.95	WIRING HARNESS, cloth/pvc	}BN4 to C.E.68959, BN6 to (c)3459	1
	357-185	\$436.95	WIRING HARNESS, cloth/braid		1
	356-340	\$323.95	WIRING HARNESS, cloth/pvc*	}BN4 from C.E.68960, BN6 from (c)3460, BN7, BT7, BJ7	1
	357-190	\$398.95	WIRING HARNESS, cloth/braid*		1
	356-345	\$323.95	WIRING HARNESS, cloth/pvc	BJ8 to (b)76137	1
	356-355	\$323.95	WIRING HARNESS, cloth/pvc		BJ8 from (b)76138
2	356-395	\$46.95	OVERDRIVE HARNESS	}BN1	1
	356-425	\$47.95	OVERDRIVE HARNESS with screw type terminals		}BN2, BN4, BN6
	356-415	\$37.95	OVERDRIVE HARNESS with push-on type terminals	}BN7, BT7, BJ7	1
	356-420	\$30.95	OVERDRIVE HARNESS	BJ8	1
4	736-220	\$9.95	OVERDRIVE HARNESS		1
5	NA		SCREW, cable to frame		1
6	324-040	\$0.25	WASHER, locking		1

\*The change from lacquer braid to pvc wiring apparently took place gradually during BN7/BT7 production.

### Harness Fittings

10	142-700	\$7.65	BULBHOLDER, single cable, self grounding, screw in bulb	A/R
11	142-710	\$6.95	BULBHOLDER, twin cable, separate ground, screw in bulb	A/R
12	158-330	NA	BULBHOLDER, twin cable, sep't ground, repl. type uses bulb 170-150	A/R
13	158-320	\$6.50	BULBHOLDER, twin cable, separate ground, screw in bulb	A/R
15	171-000	\$1.20	BULB, screw in type	A/R
17	162-200	\$0.35	WIRE TIP, solder type	}brass with tinned finish lamp ground wires
	157-107	\$0.95	WIRE TIP, solderless type	
19	162-000	\$0.75	CONNECTOR, single line	A/R
20	161-600	\$0.95	CONNECTOR, double line	A/R
21	161-720	NA	CONNECTOR, triple line	}Suggest 3X #19
25	161-510	\$0.55	CONNECTOR, Lucar, 3/16" wide	
26	161-520	\$0.65	CONNECTOR, Lucar, 1/4" wide	A/R
27	161-580	\$1.10	CONNECTOR, Lucar, 3/8" wide	A/R

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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28	161-515	\$0.15	INSULATOR, 3/16" Lucar connector		A/R
29	161-550	\$0.45	INSULATOR, 1/4" Lucar connector		A/R
30	161-540	\$0.55	INSULATOR, 3/8" Lucar connector		A/R
35	146-750	\$3.10	HOLDER, fuse (in-line)	}late BJ8 except W. Germany	1
36	146-730	\$0.95	FUSE, 10 amp		1
38	282-760	\$0.95	RING, side lamp cables, rubber		A/R

### Grommets

40	681-018	\$21.95	GROMMET & PLUG KIT, firewall	(general assortment)	1
	681-028	\$24.95	GROMMET KIT, body	(general assortment)	1
	281-900	\$1.95	GROMMET, 1" dia.		1
42	682-195	\$3.70	GROMMET, 1-1/8"	}BN1, BN2, BN4 to (C)500	1
	682-205	\$3.60	GROMMET, 2" dia.		1
43	NA		GROMMET, dip switch harness		2
	NA		GROMMET, stator tube cable through front apron	}BN1, BN2	1
	NA		GROMMET, flasher cable through bulkhead		1
	NA		GROMMET, chassis harness through bulkhead & boot panel		2
47	NA		GROMMET, chassis harness through wiring plate on bulkhead	}BJ7, BJ8	1
48	281-900	\$1.95	GROMMET, chassis harness	BN4, BN6, BN7, BT7, BJ7, BJ8	1
49	682-130	\$0.90	GROMMET, tank unit cable through boot vertical panel	BN1, BN2, BN6, BT7, BJ7, BJ8	1
50	NA		GROMMET, number plate lamp cable through rear panel		1

### Cable Clips

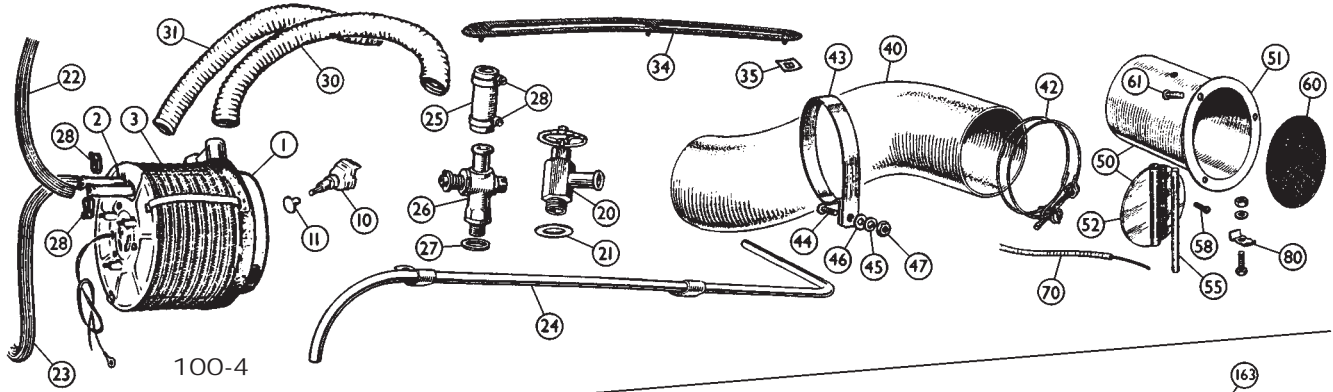
55	NA		CLIP, main harness to bulkhead	BN1, BN2	2
	162-345	\$1.10	CLIP, main harness to bulkhead	}BN4 thru BJ8	1
56	589-065	\$0.90	CLIP, h/lamp cable to fender well		2
57	NA		CLIP, stator tube cable to crossbrace	BN7, BT7, BJ7, BJ8	1
58	182-635	\$0.85	'P' CLIP, 3/16" cable dia. x 11/32" hole dia.		A/R
	470-830	\$0.85	'P' CLIP, 1/4" cable dia. x 7/32" hole dia.		A/R
	NA		'P' CLIP, 5/16" cable dia. x 5/32" hole dia.		A/R
	181-550	\$0.75	'P' CLIP, 5/16" cable dia. x 7/32" hole dia.		A/R
	162-230	\$0.95	'P' CLIP, 5/16" cable dia. x 9/32" hole dia.		A/R
	162-250	\$0.65	'P' CLIP, 3/8" cable dia. x 7/32" hole dia.		A/R
	NA		'P' CLIP, 3/8" cable dia. x 9/32" hole dia.		A/R
	162-280	\$0.80	'P' CLIP, 7/16" cable dia. x 7/32" hole dia.		A/R
	NA		'P' CLIP, 7/16" cable dia. x 9/32" hole dia.		A/R
	162-280	\$0.80	'P' CLIP, 1/2" cable dia. x 7/32" hole dia.		A/R
	162-290	\$0.95	'P' CLIP, 1/2" cable dia. x 9/32" hole dia.		A/R
	326-425	\$1.45	'P' CLIP, 5/8" cable dia. x 7/32" hole dia.		A/R

LOCAL & OVERSEAS: 805-681-3400

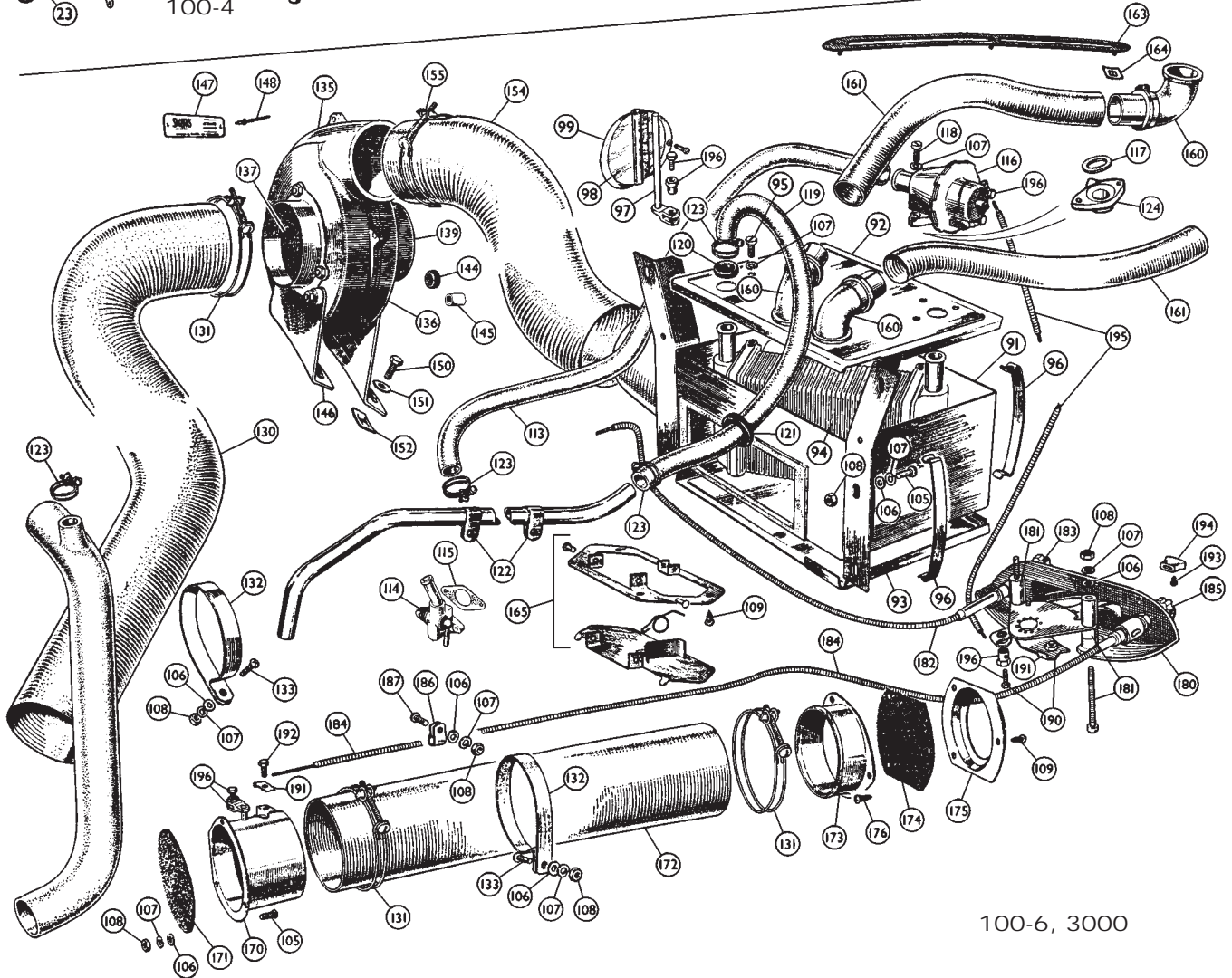
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# Heaters



100-4



100-6, 3000

No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>100-4 Heater Assembly</b>					
1	NA		HEATER ASSEMBLY		1
2	NA		BODY, heater		1
3	635-435	\$479.95	RADIATOR ASSEMBLY		1
	NA		MOTOR ASSEMBLY		1
	NA		FAN		1
8	NA		GROMMET, pipes through bulkhead		2
10	NA		SWITCH, rheostat	} original type	1
11	635-195	\$4.80	KNOB, screw retained		1
	323-185	\$0.75	SCREW, knob		1
	635-180	NA	SWITCH, rheostat	} replacement type	1
	635-205	\$6.35	KNOB, push-on		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Water Pipes and Control Valve</b>					
20	360-400	\$29.95	HEATER VALVE, on cylinder head		1
21	324-065	\$0.95	WASHER, valve to head		A/R
22	NA		HOSE, valve to heater inlet		1
23	NA		HOSE, heater outlet to return pipe		1
24	021-908	\$70.95	RETURN PIPE, copper		1
25	682-050	NA	HOSE, return pipe to heater tap		1
26	NA		HEATER TAP, on water pump		1
27	324-485	NA	WASHER, tap to pump		1
28	262-200	\$0.90	CLIP, water hoses		6



MOSS MOTORS, LTD.  
TOLL-FREE ORDERS

1-800-667-7872

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Hot Air Outlets

30	456-135	\$14.95	HOSE, heater to demister outlet, 14"		1
31	456-155	\$13.95	HOSE, heater to demister outlet, 12"		1
	326-360	\$2.25	CLIP, hose		4
34	635-550	\$26.95	MASK ASSEMBLY, demister outlet		2
35	326-530	\$0.25	NUT, spire		6

## Fresh Air System

40	456-130	\$28.95	HOSE, 4" dia., fresh air supply		1
	NA		CLIP, hose to radiator grille		1
42	326-360	\$2.25	CLIP, hose to air valve		1
43	326-235	\$11.50	CLAMP, hose to wheelarch		1
44	323-005	\$0.50	SCREW, clamp to wheelarch		1
45	324-010	\$0.15	WASHER, locking		1
46	NA		WASHER, plain		2
47	310-040	\$0.15	NUT		1
50	363-115	\$136.95	VALVE ASSEMBLY, fresh air		1
51	NA		BODY, fresh air valve		1
52	NA		DISC VALVE		1
	363-415	\$14.95	SEAL, on disc		1
	NA		STRAP, disc		1
55	NA		LEVER, valve control		1
	NA		RIVET, strap and lever to disc		2
	324-590	\$0.20	WASHER, plain		2
58	NA		SCREW, fixing cable to lever		1
60	363-125	\$9.00	GAUZE, fresh air valve		1
61	NA		SCREW, air valve to bulkhead		3
	NA		WASHER, plain		3
	324-010	\$0.15	WASHER, locking		3
	310-040	\$0.15	NUT		1
	680-940	\$1.95	PLUG, in scuttle, fresh air inlet		1
70	331-310	\$85.95	CABLE, with knob, fresh air control		1
	NA		MOUNTING BRACKET, under dash		1
	NA		CLAMP, cable to mounting bracket		1
	NA		SCREW, clamping cable to bracket		1
	NA		SCREW, mounting bracket to body		1
	NA		WASHER, plain		2
	310-040	\$0.15	NUT		1
	682-130	\$0.90	GROMMET, cable through bulkhead		1
	363-395	\$15.35	BRACKET KIT, cold air control		1
	373-960	\$0.55	SCREW, fixing bracket		2
	324-010	\$0.15	WASHER, locking		2
	NA		WASHER, plain		4
	310-040	\$0.15	NUT		2

## 100-6, 3000

### Heater Assembly

91	363-055	\$498.95	HEATER ASSEMBLY		1
92	363-165	\$42.95	HEATER BOX, top		1
93	363-175	\$39.95	HEATER BOX, bottom		1
94	635-530	\$154.95	RADIATOR		1
95	NA		SCREW, radiator mounting		2
96	363-375	\$2.30	CLIP, spring		3
97	363-430	\$124.95	AIR INTAKE ASS'Y. (with housing)		1
98	363-425	\$13.95	VALVE ASSEMBLY, air inlet		1
99	363-415	\$14.95	SEAL, air inlet		1
105	323-005	\$0.50	SCREW	} general hardware used in heater system	9
106	NA		WASHER, plain		14
107	324-010	\$0.15	WASHER, locking		22
108	310-040	\$0.15	NUT		10
109	323-430	\$0.40	SCREW		11

## Water Pipes and Control Valve

113	NA		HOSE, inlet, tap on engine to valve		1
114	835-620	\$121.95	HEATER CONTROL TAP (on engine)		1
115	697-360	\$1.20	GASKET		1
116	021-573	\$35.95	HEATER CONTROL VALVE		1
117	282-760	\$0.95	O RING		1
118	323-005	\$0.50	SCREW, valve mounting		2
119	NA		HOSE, outlet, heater to return pipe		1
120	NA		GROMMET, heater box		1
121	NA		GROMMET, bulkhead		2
122	363-245	\$77.95	PIPE, water return	BN4 thru BJ8	1
123	326-250	\$0.75	CLIP, inlet & return hoses	band type	4
	635-100	\$1.75	CLIP, inlet & return hoses	wire type	4
124	021-630	\$10.95	ADAPTOR, heater valve		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Cold Air to Heater

130	456-120	\$21.95	HOSE, 4" dia., cold air to blower		1
	326-360	\$2.25	CLIP, for 4" dia. hoses, steel strap	BN4, BN6	3
131	326-255	\$5.20	CLIP, for 4" dia. hoses, wire type	BN7, BT7	3
	NA		CLIP, for 4" dia. hoses, band type	BJ7, BJ8	3
132	326-220	\$6.85	CLAMP, hoses to wheel arches		2
133	373-960	\$0.55	SCREW, clamp		2
135	363-075	\$299.95	BLOWER ASSEMBLY		1
136	635-540	\$177.95	CASING		1
137	363-125	\$9.00	MESH, intake		1
	363-325	\$130.95	MOTOR AND FAN ASSY.		1
139	NA		MOTOR		1

473-010	NA		FAN, metal	} alternative to plastic fan	1
363-230	NA		NUT, collet		1

363-315	\$11.95		FAN, plastic	} alternative to metal fan	1
363-235	NA		RING, compression		1

144	363-335	\$3.45	GROMMET, blower mounting		4
145	363-385	\$1.20	SPACER		4
146	363-345	\$11.20	BRACKET, blower		2
147	408-350	\$3.90	NAME PLATE, Smith's		1
148	325-287	\$0.25	RIVET		2
150	NA		BOLT, blower assembly mounting		4
151	NA		WASHER, special		4
152	NA		NUT, spire		4
	NA		SCREW, ground, blower to wheel arch		1
154	456-150	\$23.95	HOSE, 3 1/4" dia., blower to heater		1
155	326-485	\$3.45	CLIP, 3 1/4" dia. hose, wire type	BN4, BN6, BN7, BT7	2
	NA		CLIP, 3 1/4" dia. hose, band type	BJ7, BJ8	2

## Hot Air Outlets

160	635-520	\$9.55	ELBOW ASSEMBLY, hot air		4
161	456-170	\$6.95	HOSE, defroster		2
163	635-550	\$26.95	MASK, hot air outlet, defroster		2
164	326-530	\$0.25	NUT, spire		6
165	363-120	NA	DOOR ASS'Y., hot air outlet, interior		2

## Fresh Air System

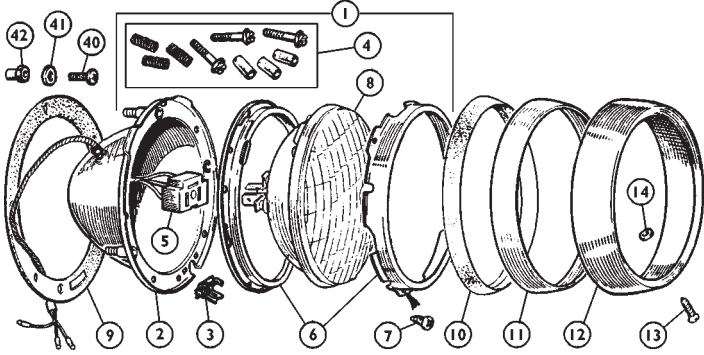
170	363-155	NA	INTAKE ASSEMBLY, fresh air		1
171	363-125	\$9.00	GAUZE, fresh air intake		1
172	456-130	\$28.95	HOSE, 4 dia., fresh air		1
173	363-355	\$11.60	FLANGE, bulkhead, fresh air		1
174	363-125	\$9.00	GAUZE, bulkhead flange (replacement)		1
175	NA		BEZEL, bulkhead flange		1
176	322-205	\$0.45	SCREW, flange		3

## Heater Controls

180	021-575	\$6.95	PANEL, heater control		1
181	322-215	\$10.95	MOUNTING KIT, control panel		2
182	331-320	\$28.95	CABLE, heater air inlet control	LHD	1
183	635-500	\$4.80	KNOB, heater air control cable		1
184	331-330	\$27.95	CABLE, fresh air control		1
185	635-510	\$4.80	KNOB, fresh air control cable		1
186	182-600	\$0.95	CLIP, fresh air control cable		1
187	408-056	\$0.60	SCREW, clip		1
190	021-574	\$38.95	CONTROL LEVER ASSEMBLY	all except 100-4	1
191	NA		CLAMP, cable		2
192	NA		SCREW, clamp		2
193	NA		SCREW, lever control knob		1
194	021-576	\$5.25	KNOB, lever control		1
195	331-360	NA	CABLE, water valve control	LHD plus BJ8 RHD/LHD	1
	NA		CABLE, water valve control	RHD except BJ8	1
196	473-070	\$1.95	TRUNNION AND SCREW, cables		4

The heater hoses go under the defroster hoses, and they must cross. The hose from the heater valve goes to the valve on the side of the head, and the other from the right front of the heater box to the heater pipe on the manifold. If these hoses are connected the other way, the water will not flow through the heater valve into the heater. (Thanks to Norman Nock.)

# Headlamps



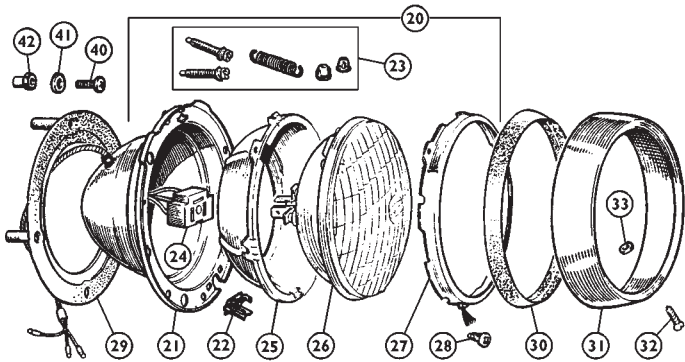
No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Headlamp, 3-adjusters

U.S.A thru BN7 (c)2275, BT7 (c)2176

1	144-790	\$69.95	HEADLAMP SUB-ASS'Y.		2
2	144-797	\$18.95	BUCKET, with adjusters		2
3	156-010	\$2.50	CLIP, rim retaining		2
4	147-015	\$6.25	ADJUSTER SET		2
5	171-400	\$9.45	PLUG, with pigtail & grommet		2
6	157-300*	\$32.95	MOUNTING RING SET		2
7	158-045	\$0.40	SCREW, ring retaining		6
8	171-100	\$4.10	LIGHT UNIT, sealed beam, LHD		2
	171-105	\$10.95	LIGHT UNIT, sealed beam, halogen, LHD		2
	157-520	NA	LIGHT UNIT, BPF	} RHD	2
	170-460	\$7.75	BULB, BPF		2
9	156-850	\$7.95	SEAL, bucket to body		2
10	280-120	\$3.95	SEAL, rim to bucket		2
11	560-180	\$43.95	RIM, headlamp	BN1 - BN2	2
12	164-080	\$28.95	RIM, headlamp	BN4, BN6, BN7, BT7	2
13	323-090	\$0.90	SCREW, machine, rim retaining	} as fitted	2
	147-000	\$0.85	SCREW, self-tapping		2
14	549-000	\$0.60	WASHER, screw retaining (rubber)		2

\*Note: Later type mounting rings may be supplied in sub-ass'y.



## Headlamp, 2 adjusters

U.S.A. from BN7 (c)2276, BT7 (c)2177 thru BJ8

20	144-800	\$79.95	HEADLAMP SUB-ASS'Y.		2
21	144-807	\$23.95	BUCKET, with adjusters		2
22	156-010	\$2.50	CLIP, rim retaining (for screw #32)		2
23	552-115	\$6.95	ADJUSTER SET		2
24	171-400	\$9.45	PLUG, with pigtail & grommet		2
25	560-215	\$16.95	MOUNTING RING, inner		2
26	171-100	\$4.10	LIGHT UNIT, sealed beam (US-made)LHD		2
	157-530	NA	LIGHT UNIT, sealed beam (not in ass'y)RHD		2
	171-105	\$10.95	LIGHT UNIT, sealed beam, halogen (not in ass'y) LHD		2
27	156-700	\$10.95	MOUNTING RING, outer		2
28	158-045	\$0.40	SCREW, ring retaining		6
29	164-050	\$9.95	SEAL, bucket to body		2
30	280-120	\$3.95	SEAL, rim to bucket		2
31	164-080	\$28.95	RIM, headlamp		2
32	147-000	\$0.85	SCREW, rim retaining		2
33	549-000	\$0.60	WASHER, screw retaining		2

## Headlamp Notes

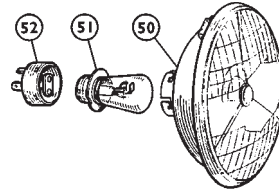
Although a great variety of headlamps was fitted to different Austin-Healey models at the factory to suit different markets and driving conditions, we have selected the two main U.S.A. versions, which appear to the left. It is believed that very few, if any, cars were sold in the U.S. with other than sealed-beam headlamps, as the distributor or dealers installed these until the factory began fitting them with the change to the two-adjuster units.

For those owners who prefer the attractive and popular "tripod" units, we are pleased to offer both an excellent and affordable reproduction of the standard P700 light units and PL700 light units. The "PL" units are a higher performance version, and feature the attractive "Lucas PL" shield. Please note that both tripod units are not DOT approved, and are not legal for street use where DOT approved headlamps are required.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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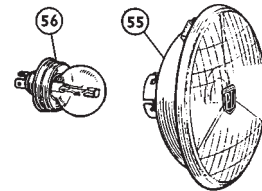
## Headlamp to Body Hardware

40	314-135	\$0.65	SCREW		8
41	324-010	\$0.15	LOCKWASHER		8
42	310-155	\$2.45	NUT, original type, brass		8
	310-115	\$0.15	NUT, replacement		8



## Standard Tripod Headlamps

156-878	\$176.95	TRIPOD HEADLAMP SET, LHD		1	
		two light units with bulbs & adaptors	} LHD & cars driven on right side of road (dip right)		
50	156-870	\$76.95		LIGHT UNIT	2
51	170-600	\$8.40		BULB	2
52	157-000	\$18.95	ADAPTOR	2	
170-695	\$19.95	HALOGEN BULB 65/55 watts	optional for above	2	



## PL Tripod Headlamps

156-898	\$341.95	PL TRIPOD HEADLAMP SET*	} LHD	1
		two light units with bulbs		
55	163-980	\$164.95	PL LIGHT UNIT*	2
56	170-650	\$8.15	BULB	2

\*Note: These are reproductions with all of the correct Lucas markings.

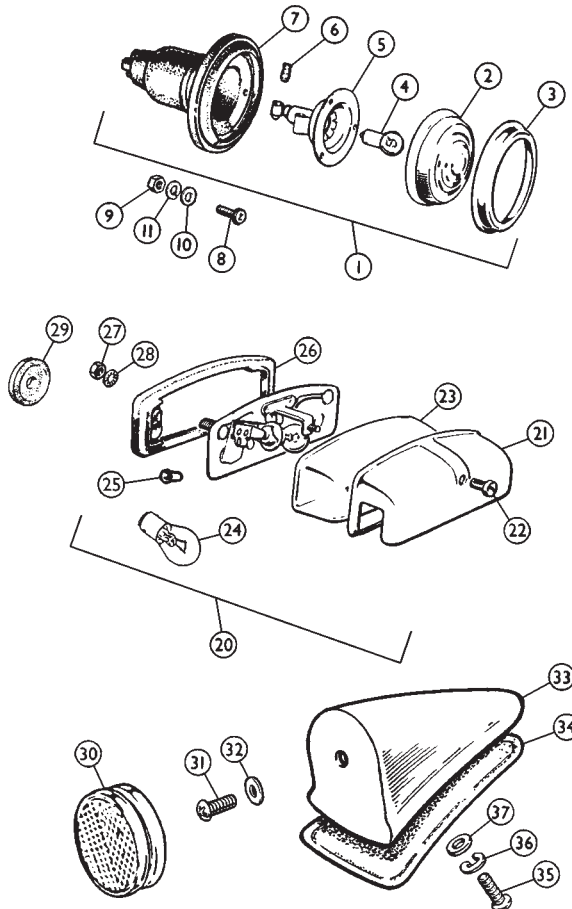
# Lamps BN1, BN2

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Front and Rear Lamps: BN1, BN2 (Lucas model 488)

1	143-450	\$31.95	LAMP ASSEMBLY, clear lens	} front side and flasher	2
2	552-060	\$10.30	LENS, clear		2
	143-700	\$36.95	LAMP ASSEMBLY, red lens	} rear stop/tail and flasher	2
	164-300	\$6.95	LENS, red		2
3	158-400	\$4.95	RIM, chrome		4
4	170-700	\$0.95	BULB		4
5	158-300	\$16.95	BULB HOLDER		4
6	157-107	\$0.95	BULLET CONNECTOR, solderless		A/R
7	280-520	\$3.75	BODY, rubber		4
8	NA		SCREW, lamp attaching		12
9	310-625	\$0.30	NUT, lamp attaching		12
10	NA		WASHER, plain		12
11	315-070	\$0.20	WASHER, locking		12



## Number Plate Lamp: BN1, BN2

20	144-190	\$60.95	NUMBER PLATE LAMP (Lucas)		1
	144-200	\$26.95	NUMBER PLATE LAMP (reproduction)		1
21	158-100	\$10.95	COVER		1
22	158-200	\$2.50	SCREW, cover		1
23	164-100	\$7.00	LENS, glass		1
24	170-250	\$0.95	BULB		1/2
25	157-107	\$0.95	WIRE TIP, solderless		2
26	280-540	\$4.80	SEAL, rubber		1
27	311-030	\$0.40	NUT, lamp attaching		2
28	324-010	\$0.15	WASHER, locking		2
29	NA		GROMMET, cable		1

## Reflector Assembly: BN1, BN2 (as fitted)

30	144-700	\$23.95	REFLECTOR ASSEMBLY		2
31	323-005	\$0.50	SCREW, reflector to plinth		2
32	NA		WASHER, plain		2
33	544-680	\$54.95	PLINTH, L/H		2
	544-690	\$54.95	PLINTH, R/H		2
34	021-772	\$5.55	PLINTH PAD		2
35	323-005	\$0.50	SCREW, plinth to body		4
36	324-010	\$0.15	WASHER, locking		4
37	NA		WASHER, plain		4



## Fog and Driving Lamps

See where you're going with these exact reproductions of the old Lucas SLR & SFT lamps commonly fitted in the fifties and sixties. We offer both the fog lamps with "block" (fluted) lenses, and the clear lens long range driving lamps, in back-mount or stem-mount styles. Each lamp comes complete with bulb and basic mounting hardware as originally supplied by Lucas.

162-700	\$139.95	Driving Lamp, stem mount
162-760	\$139.95	Driving Lamp, back mount
170-500	\$2.95	Replacement bulb for driving lamps
162-800	\$139.95	Fog Lamp, stem mount
162-770	\$139.95	Fog Lamp, back mount
170-510	\$4.15	Replacement bulb for fog lamps

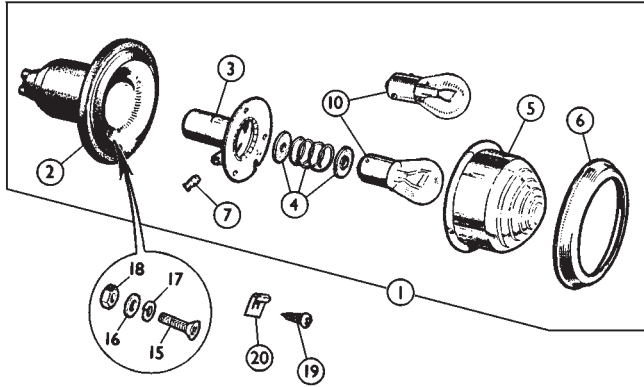


# Lamps 100-6, 3000

Lamps: BN4, BN6, BN7, BT7,  
BJ7, BJ8 to (c)26704  
(Lucas model 594)

The model 594 Lucas lamp was fitted to six cylinder Austin Healey cars in many different lens color and filament quantity permutations, not to mention on the front, back, or both. The Lucas model 594 lamp is often referred to as the 'beehive lens' lamp and fits with three fasteners into piercings in the bodywork.

Quantities for fitment have been omitted due to the numerous changes and varied usage. We hope you would know how many lamps your car should have fitted. To further aid identification, the overall diameter of the 594 lamp is 2 7/8".



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Lucas 594 Lamp

1	544-050	\$29.95	LAMP ASSEMBLY, clear lens, 5/21W side / flasher lamp	A/R	
	143-950	\$33.95	LAMP ASSEMBLY, red lens, tail and stop lamp	A/R	
2	159-600	\$4.75	RUBBER BOOT (short, approx. 2 3/8" overall)	A/R	
	280-520	\$3.75	RUBBER BOOT (long, approx. 3 1/4" overall)	A/R	
3	552-120	\$9.95	BULB HOLDER ASSEMBLY, for twin filament bulb	} replacement type	A/R
4	552-080	\$8.95	BULB CONTACT KIT, for twin filament bulb		} early spring type only
5	560-270	\$16.95	LENS, clear	A/R	
	164-900	\$11.95	LENS, red	A/R	
6	158-400	\$4.95	RIM, lens retaining, chromium	A/R	
7	157-107	\$0.95	BULLET CONNECTOR (solderless type)	A/R	

Note: Light bulbs for certain European markets were originally specified in power ratings which may not be listed

10	170-700	\$0.95	BULB, twin filament, 21/5W 12 volt stop/ tail and side/flasher lamp	A/R	
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## Attaching Hardware

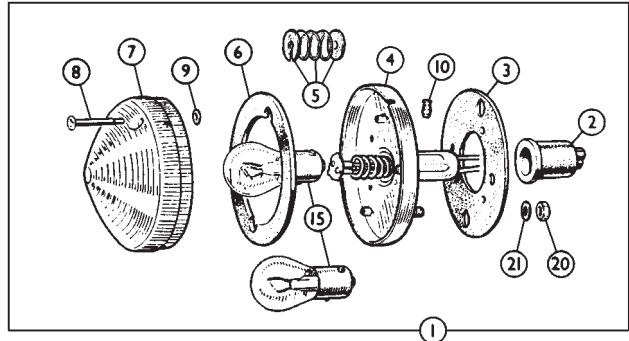
15	NA		SCREW, pan head	3 per lamp	
16	NA		WASHER	3 per lamp	
17	315-070	\$0.20	WASHER, locking	3 per lamp	
18	310-625	\$0.30	NUT	3 per lamp	
19	314-095	\$0.25	SCREW, self tapping	} alternative	3 per lamp
20	326-515	\$1.00	SPIRE NUT		3 per lamp

Lamps: BJ8 from (c)26705  
(Lucas models 691 and 692)

The other type of side, indicator or tail lamp used on the Austin Healey 3000 was the Lucas 691 or 692 model. This is easily distinguishable by its lens attachment of two studs and nuts. The lenses of these lamps are plastic, and the overall diameter of the lamp is 3-1/4".

BJ8s from May 1964 (c)26705 through March 1965 (b) 76137 had two front parking/flasher lamps with clear lenses and dual-filament bulbs (143-630).

From March 1965 (b)76138 the front lamp functions were split into separate lamps to comply with USA regulations. The new lamps had single-filament bulbs. The turn signal flasher lamp (143-660) had an amber lens, while the parking lamp (544-070) had a clear lens.



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Lucas 691/692 Lamps

1	143-630	\$48.95	PARKING/FLASHER LAMP, front, clear lens, 5/21W	A	2
	544-070	\$60.95	PARKING LAMP, front, clear lens, 5W	B	2
	143-660	\$37.95	FLASHER LAMP, front, amber lens, 21W	B	4
	143-660	\$37.95	FLASHER LAMP, rear, amber lens, 21W	all	4
	144-430	\$43.95	STOP/TAIL LAMP, red lens, 5/21W	all	2

Applications: A - from (c)26705 to (b)76137, B - from (b)76138 on

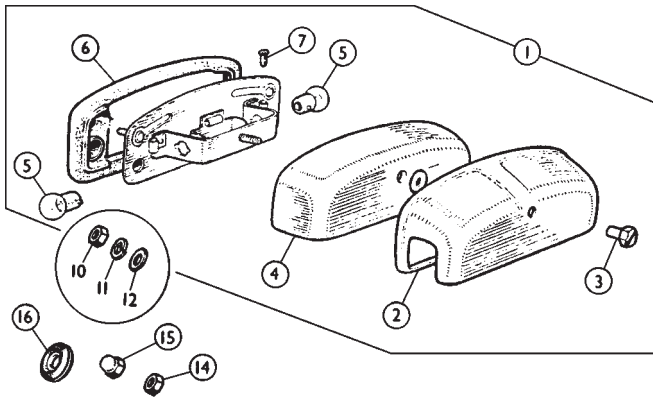
2	158-160	\$0.95	BOOT, single wire (single filament bulbs)	A/R	
	159-700	\$2.20	BOOT, 2-wire (dual filament bulbs)	A/R	
3	282-790	\$1.95	PAD, lamp body seating	A/R	
4	560-550	NA	BULB HOLDER & LAMP BODY, twin filament bulb	A/R	
	560-560	NA	BULB HOLDER & LAMP BODY, single filament bulb	A/R	
5	552-080	\$8.95	BULB CONTACT KIT, for twin filament bulb	A/R	
	552-070	\$4.95	BULB CONTACT KIT, for single filament bulb	A/R	
6	164-760	\$1.95	GASKET, lens seating	A/R	
7	560-280	\$9.95	LENS, clear	A/R	
	164-850	\$7.95	LENS, amber	A/R	
	874-495	\$10.95	LENS, red	A/R	
8	560-540	\$3.10	SCREW, for lens	A/R	
9	549-000	\$0.60	WASHER, retaining screw	A/R	
10	157-107	\$0.95	BULLET CONNECTOR, for ground wire to lamp- if fitted	A/R	

Note: Light bulbs for certain European markets were originally specified in power ratings which may not be listed

15	170-300	\$0.95	BULB, single filament, 5W side/parking lamp	A/R	
	170-800	\$0.95	BULB, single filament, 21W flasher lamp	A/R	
	170-700	\$0.95	BULB, twin filament, 21W/5W stop/tail & flasher/side lamp	A/R	

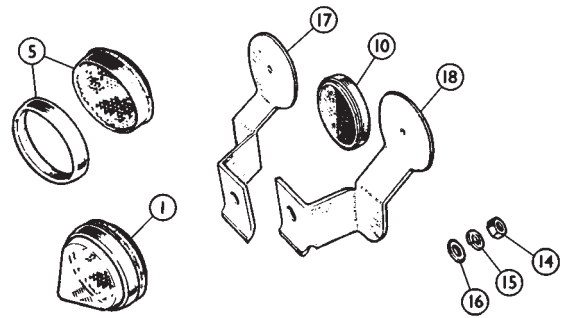
## Attaching Hardware

20	310-115	\$0.15	NUT, lamp attachment	2 per lamp	
21	324-110	\$0.10	WASHER, locking- internal star type	2 per lamp	



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	144-190*	\$60.95	LICENSE PLATE LAMP, Lucas		1
	144-200*	\$26.95	LICENSE PLATE LAMP, reproduction		1
2	158-100	\$10.95	COVER		1
3	158-200	\$2.50	NUT, cover		1
4	164-100	\$7.00	LENS, glass		1
5	170-250	\$0.95	BULB†	A/R	
6	280-540	\$4.80	SEAL, rubber		1
7	157-107	\$0.95	BULLET CONNECTOR, solderless		2
10	311-030	\$0.40	NUT, lamp attaching		2
11	324-010	\$0.15	WASHER, locking		2
12	NA		WASHER, plain		2
14	NA		NUT	BN4, BN6, BN7, BT7	2
15	NA		DOME NUT	BJ7, BJ8	2
16	NA		GROMMET, cable		1

†Note: Original license plate lamps may contain one or two bulbs. Both of the ones we supply contain two bulbs.



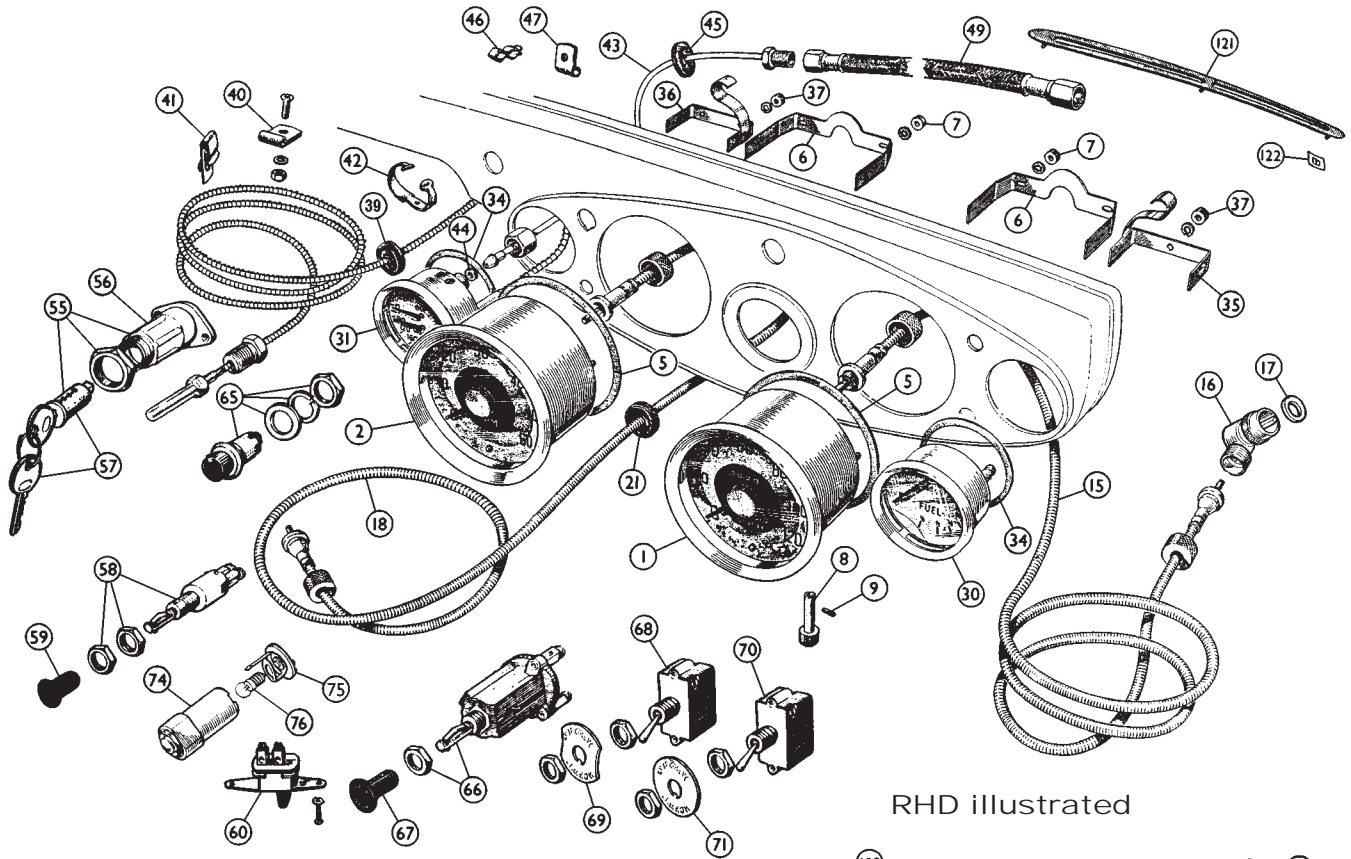
No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	544-670	\$19.95	REFLECTOR ASSEMBLY, conical	BN4, BN6 (as fitted)	2
5	544-700	\$21.95	REFLECTOR ASSEMBLY, flat	{ BN6 (as fitted): BN7, BT7, 2 BJ7, BJ8 to (b)76137	2
10	544-710	\$28.95	REFLECTOR ASS'Y, screw fixing*	{ BJ8 from (b)76138	2
14	311-030	\$0.40	NUT		2
15	324-110	\$0.10	WASHER, locking		2
16	324-990	\$0.55	WASHER, plain		2
17	544-730	\$17.95	BRACKET, reflector mounting, L/H		1
18	544-720	\$17.95	BRACKET, reflector mounting, R/H		1

\*Note: items 10 to 18 may be fitted to earlier 100/6s and 3000s, without modification, thus equipping earlier cars with larger, safer, auxiliary reflectors.

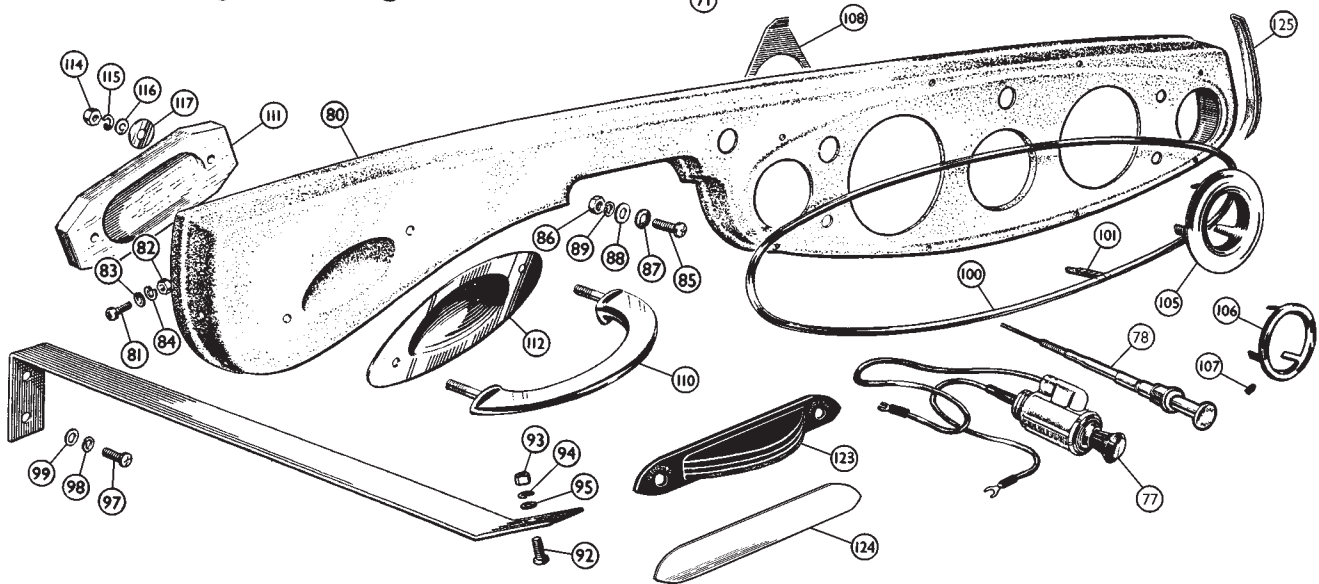


"Abingdon Works"  
circa 1960

# Dashboard BN1 to BJ7



RHD illustrated



No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Speedometer and Tachometer</b>					
1	021-490	NA	SPEEDOMETER, exchange, MPH, (SN6305/00)	}BN1, BN2, std, ratio 4.125:1	1
	021-493	NA	SPEEDOMETER, exchange, MPH, (SN6105/06)		
	021-496	NA	SPEEDOMETER, exchange, MPH, (SN6105/08)	}BN4, BN6, with overdrive	1
	021-499	NA	SPEEDOMETER, exchange, MPH, (SN6155/19)	}BN7, BT7, BJ7, non-overdrive, 3.54:1	1
	021-502	NA	SPEEDOMETER, exchange, MPH, (SN6155/21)	}BN7, BT7, BJ7, with overdrive, 3.909:1	1
2	021-512	NA	TACHOMETER, exchange, (RN2301/00)	}BN1, BN2, 100M	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	021-515	NA	TACHOMETER exchange, (RN2301/01)	}BN4 to C.E.68959	1
	021-518	NA	TACHOMETER, exchange, (RN2301/03)		
	360-085	\$20.95	BEZEL, tach & speedo		2
	361-005	\$7.95	GLASS		2
5	280-890	\$2.95	RING, sealing		2
6		NA	STRAP, fixing		2
7	360-370	\$2.95	NUT, thumb		4
8		NA	KNOB, speedometer trip reset		1
9		NA	SCREW, knob		1
15	021-380	\$37.95	CABLE, speedometer, 5'3"	BN1, BN2	1

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# Dashboard BN1 to BJ7

AUSTIN-HEALEY

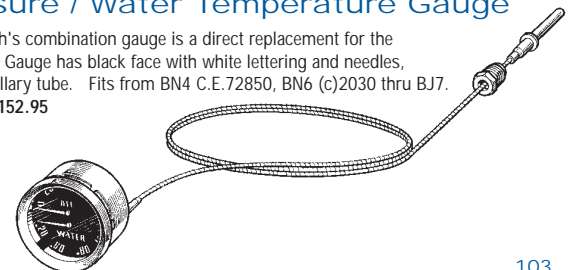
No.	Part No.	Price (each)	Description	Application	Qty. Req.
	021-381	\$16.95	CABLE, speedometer, 4'8", non-overdrive	} BN4, BN6, BN7 to (c)5588, BT7 to (c)6774	1
	021-384	\$18.95	CABLE, speedometer, 5'2", overdrive		1
	331-300	\$18.95	CABLE, speedometer, 4'0", non-overdrive	} BN7 from (c)5589 to 16038, BT7 from (c)6775 to 15880	1
	021-381	\$16.95	CABLE, speedometer, 4'8", overdrive		1
	021-385	\$19.95	CABLE, speedometer, 3'6", non-overdrive	} BN7 from (c)16039, BT7 from (c)15881, BJ7	1
	021-386	\$20.95	CABLE, speedometer, 4'3", overdrive		1
	768-020	\$206.95	ANGLE DRIVE	BN1, BN2	1
16	021-511	\$54.95	ANGLE DRIVE	BN4, BN6, BN7, BT7, BJ7	1
17	324-720	\$0.90	WASHER, copper		1
18	021-387	\$21.95	CABLE, tachometer, 2'9", LHD	BN1, BN2, BN4 to C.E.38837	1
	021-388	\$18.95	CABLE, tachometer, 4'0", LHD	} BN4 from C.E.38838, BN6, BN7, BT7, BJ7	1
		NA	CABLE, tachometer, 2'9", RHD		BN1, BN2, BN4 to C.E.28483
		NA	CABLE, tachometer, 2'9", RHD	} BN4 from C.E.28484, BN6, BN7, BT7, BJ7	1
21	281-900	\$1.95	GROMMET, cable through bulkhead		
<b>Fuel and Oil/Water Gauges</b>					
	021-545	NA	FUEL GAUGE (FG2530/19)	BN1, BN2	1
30	021-548	NA	FUEL GAUGE (FG2530/03)	} BN4, BN6, BN7, BT7, BJ7	1
	021-555	\$399.95	OIL/WATER GAUGE, fahrenheit (GD1500/29)		} BN1, BN2
31	021-558	\$378.95	OIL/WATER GAUGE, fahrenheit (GD1502/00)	} BN4 to C.E.68959, BN6 to (c)2029	
		NA	OIL/WATER GAUGE, fahrenheit		} BN4 from C.E.68960 to 72849, BN6 from (c)2030
	021-561	\$413.95	OIL/WATER GAUGE, fahrenheit (GD1502/05)	} BN4 from C.E.72850, BN7/BT7 to (c)14298	
		NA	OIL/WATER GAUGE, centigrade		BN7/BT7 from (c)14299, BJ7
	360-075	\$27.95	BEZEL, 2" gauges		2
	361-045	\$8.95	GLASS		2
34	280-870	\$1.95	RING, sealing		2
35		NA	CLAMP AND LAMP HOLDER, fuel gauge		1
36		NA	CLAMP AND LAMP HOLDER, oil/water gauge		1
37		NA	NUT, thumb		4
39	680-630	\$1.00	GROMMET, firewall		1
40	182-600	\$0.95	CLIP, thermo capillary tube	BN4, BN6	A/R
41	326-965	\$1.65	CLIP, thermo capillary tube	BN7, BT7, BJ7, BJ8	2
42	161-850	\$1.95	STRAP, capillary to breather pipe	BN7, BT7, BJ7	1
43	836-625	NA	PIPE, oil gauge, LHD	} BN1, BN2	1
		NA	PIPE, oil gauge, RHD		1
	836-630	\$31.95	PIPE, oil gauge, LHD	} BN4, BN6, BN7, BT7, BJ7	1
		NA	PIPE, oil gauge, RHD		1
44	435-515	\$0.45	WASHER, leather		1
45	682-130	\$0.90	GROMMET, bulkhead	BN4, BN6, BN7, BT7, BJ7	1
46	582-925	\$1.10	CLIP, pipe	RHD	2
47		NA	CLIP, pipe		2
	182-600	\$0.95	CLIP, pipe to bulkhead	BN7/BT7 from (c)13751, BJ7	1
49	376-182	NA	HOSE, flexible (use 021-711)	BN1 - BN2	1
	021-711	\$17.95	HOSE, flexible	BN4 - BJ7	1
<b>Switches &amp; Misc.</b>					
55	169-108	\$43.95	IGNITION SWITCH ASSY.		1
56	141-300	\$36.95	SWITCH BODY		1
57	163-500	\$13.95	LOCK AND TWO KEYS		1
58	162-100	\$24.95	SWITCH, windscreen wiper		1
59	633-620	\$3.25	KNOB, wiper switch		1
60	140-520	\$49.95	SWITCH, panel light		1
65	872-092	\$36.95	SWITCH, starter solenoid push		1
66	140-500	\$32.95	SWITCH, head & sidelamp		1
67	633-630	\$4.15	KNOB, lighting switch		1
68		NA	SWITCH, overdrive	BN1	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
69	633-665	\$23.95	ESCUTCHEON, overdrive switch	BN1	1
70	141-240	\$34.95	SWITCH, overdrive	} BN2 thru BJ7	1
71	633-660	\$20.95	ESCUTCHEON, overdrive switch		1
72		NA	DIP SWITCH, headlamps	see page 102	1
73		NA	CONTROL HEAD	see page 74	1
74	142-350	\$12.95	WARNING LAMP & BEZEL, flasher		1
75	142-710	\$6.95	BULB SOCKET, warning lamp		1
76	171-000	\$1.20	BULB, dash lamps		7
77	142-270	\$36.95	CIGARETTE LIGHTER	optional, period type	1
78		NA	CHOKE CABLE	see engine controls	1
<b>Dashboard and Fittings</b>					
	805-665	\$202.95	DASH TOP, padded, black	} BN4, BN6, BN7, BT7	1
	805-670	\$202.95	DASH TOP, padded, red		1
	805-675	\$202.95	DASH TOP, padded, blue		1
	633-850	\$232.95	DASH TOP, padded, black		BJ7
		NA	DASH PANEL, LHD	BN1 to (b)1000	1
		NA	DASH PANEL, LHD	BN1 (b)1001 to 1853	1
		NA	DASH PANEL, LHD	BN1 from (b)1854	1
		NA	DASH PANEL, LHD	BN2	1
80		NA	DASH PANEL, LHD (RHD illus.)	BN4 to C.E.68959	1
	633-635	\$369.95	DASH PANEL, LHD	} BN4 from C.E.68960, BN6, BN7, BT7, BJ7	1
		NA	INSTRUMENT PANEL		
		NA	SEAL, plastic	} BN1 to (b)1853	1
	466-385	\$0.95	SCREW		8
	324-010	\$0.15	WASHER, locking		8
81		NA	SCREW, panel to end fixing bracket		4
82	310-040	\$0.15	NUT		4
83		NA	WASHER, plain		4
84	324-010	\$0.15	WASHER, locking		4
85		NA	SCREW, panel to center bracket		1
86	310-040	\$0.15	NUT		1
87		NA	WASHER, chrome		1
88	324-115	\$0.45	WASHER, plain		1
89	324-010	\$0.15	WASHER, locking		1
91	314-070	\$0.35	SCREW, self tapping		2
92	472-535	\$0.40	SCREW, bracket to panel	} BN6, BN7, BT7, BJ7	1
93	310-040	\$0.15	NUT		1
94		NA	WASHER, plain		1
95	324-010	\$0.15	WASHER, locking		1
97	323-005	\$0.50	SCREW, bracket to body		2
98		NA	WASHER, plain		2
99	324-010	\$0.15	WASHER, locking		2
100	633-870	\$96.95	MOULDING, instrument panel	} BN4, BN6, BN7, BT7, BJ7	1
101		NA	CLIP, moulding		8
105	633-680	\$25.95	ESCUTCHEON, steering column aperture, non-adjustable steering		1
106	633-670	\$24.95	ESCUTCHEON, adjustable steering		1
107		NA	SCREW, escutcheon, adjustable strg		1
108	021-955	\$23.95	PLATE, escutcheon retaining		1
110	633-690	\$43.95	GRAB HANDLE		1
111	633-695	\$27.95	PACKING BLOCK, wood		1
112	633-700	\$38.95	ESCUTCHEON, handle		1
114		NA	NUT		2
115	324-020	\$0.20	WASHER, locking		2
116	324-590	\$0.20	WASHER, plain, small		2
117	324-115	\$0.45	WASHER, plain, large		2
	633-710	NA	BUTTON, blanking use when strg. lock is fitted		1
121	635-550	\$26.95	MASK ASSEMBLY, demister		2
122	326-530	\$0.25	NUT, spire		6
123	021-575	\$6.95	PANEL, heater control	BN4 thru BJ7 (see pg.105)	1
124	633-685	\$37.10	PLATE, blanking	when heater not fitted	1
125	249-807	\$20.95	FURFLEX, dash edge, black	} BN4 thru BJ7 sold per yard	A/R
	249-817	\$20.95	FURFLEX, dash edge, red		A/R
	249-837	\$13.60	FURFLEX, dash edge, blue		A/R

## Oil Pressure / Water Temperature Gauge

This genuine Smith's combination gauge is a direct replacement for the obsolete originals. Gauge has black face with white lettering and needles, and a 77 inch capillary tube. Fits from BN4 C.E.72850, BN6 (c)2030 thru BJ7.

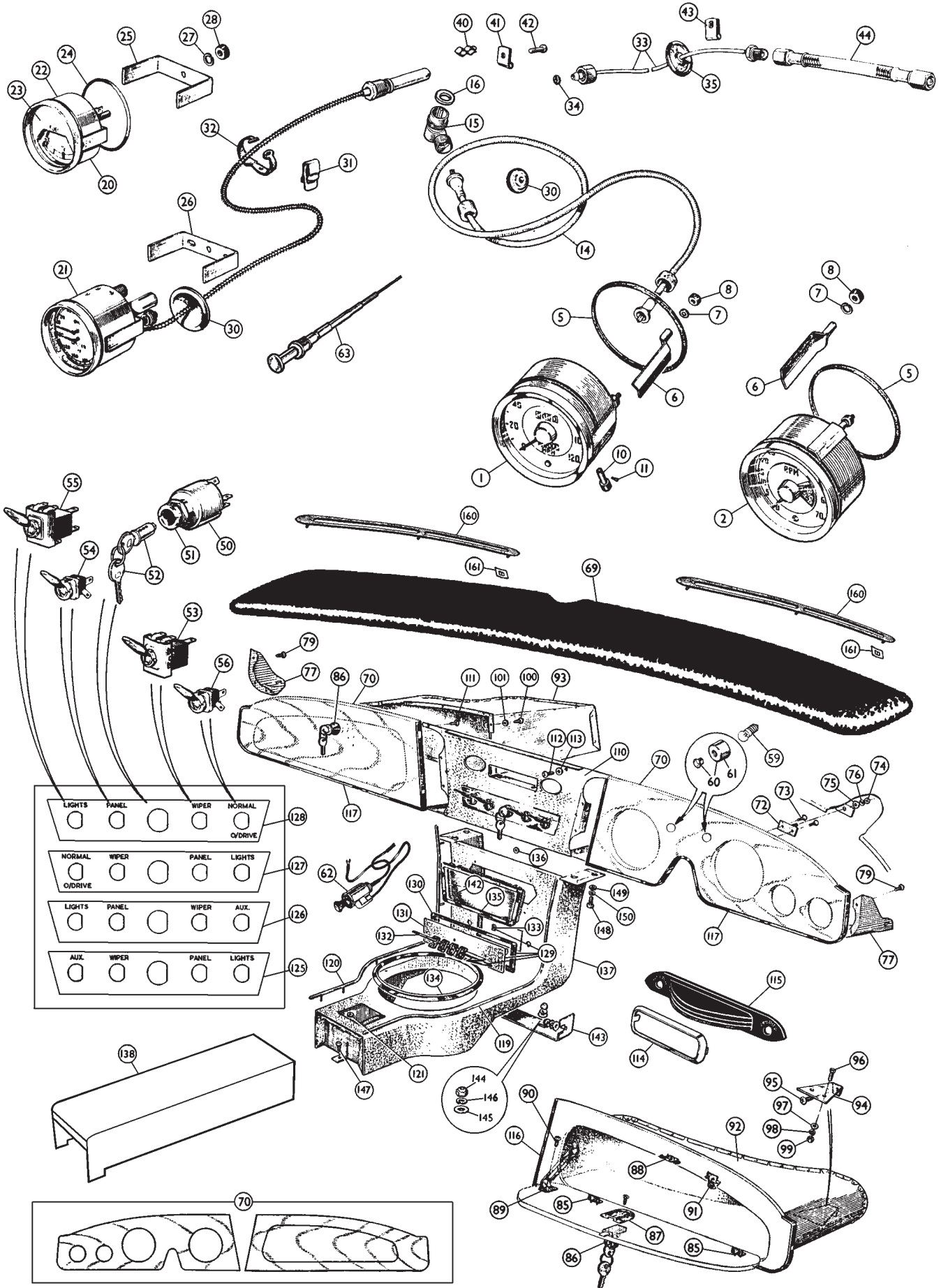
**361-761 \$152.95**



LOCAL & OVERSEAS: 805-681-3400  
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# Instruments, Switches and Dash BJ8



# Instruments, Switches and Dash BJ8

No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Speedometer and Tachometer</b>					
1	021-505	NA	SPEEDOMETER, MPH, (SN6125/20)	} non-overdrive, 3.54:1	1
		NA	SPEEDOMETER, KPH, (SN6125/21)		1
	021-508	NA	SPEEDOMETER, MPH, (SN6125/22)	} with overdrive, 3.909:1	1
		NA	SPEEDOMETER, KPH, (SN6125/23)		1
2	021-521	NA	TACHOMETER (RVI2602/00)		1
	360-085	\$20.95	BEZEL		2
	361-005	\$7.95	GLASS		2
5	280-890	\$2.95	RING, sealing		1
6		NA	STRAP, fixing gauge		4
7		NA	WASHER, locking		4
8	361-035	\$6.00	NUT, speedo & tach		4
10		NA	KNOB, speedometer trip reset		1
11		NA	DOWEL		1
14	021-385	\$19.95	CABLE, speedometer, 3'6"	non-overdrive	1
	021-386	\$20.95	CABLE, speedometer, 4'3"	with overdrive	1
15	021-511	\$54.95	ANGLE DRIVE		1
16	324-720	\$0.90	WASHER, copper		1

## Fuel and Oil/Water Gauges

20	021-551	NA	FUEL GAUGE, (FG2333/10)		1
21	021-564	NA	OIL/WATER GAUGE, F, (GD1301/02)		1
		NA	OIL/WATER GAUGE, C		1
		NA	BEZEL		2
	361-045	\$8.95	GLASS		2
24	280-870	\$1.95	RING, sealing		2
25		NA	STRAP, fuel gauge mounting		1
26		NA	STRAP, oil/water gauge mounting		1
27	315-070	\$0.20	WASHER, locking		4
28	360-370	\$2.95	NUT		4
30	680-630	\$1.00	GROMMET, tube through bulkhead		1
31	326-965	\$1.65	CLIP, thermo. capillary tube		2
32	161-850	\$1.95	STRAP, capillary to breather pipe		1
33	836-630	\$31.95	PIPE, oil gauge	LHD	1
		NA	PIPE, oil gauge	RHD	1
34	435-515	\$0.45	WASHER, leather		1
35	682-130	\$0.90	GROMMET, pipe through bulkhead		1
40	582-925	\$1.10	CLIP, pipe	RHD	2
41		NA	CLIP, pipe		1
42	322-940	\$0.65	SCREW, clip		1
43	182-600	\$0.95	CLIP, pipe to dash		1
44	021-711	\$17.95	HOSE, flexible		1

## Switches

50	140-530	\$26.95	IGNITION SWITCH		1
51	141-305	NA	NUT, locking		1
52	163-500	\$13.95	LOCK AND TWO KEYS		1
53	141-530	\$29.95	SWITCH, windscreen wiper		1
54	141-210	\$21.95	SWITCH, panel light		1
55	141-230	\$46.95	SWITCH, head & sidelamp		1
56	141-210	\$21.95	SWITCH, overdrive		1
57		NA	DIP SWITCH, headlamps	see page 95	1
58		NA	CONTROL HEAD, incorporating horn push and turn signal switch	see page 68	1
59	171-000	\$1.20	BULB, dash lamps		7/8
60	142-260	\$49.95	LENS & COVER, warning lamp		2
61	142-397	\$5.45	COVER, warning lamp		2
62	142-270	\$36.95	CIGARETTE LIGHTER	optional, period type	1
63	734-190	\$26.95	CHOKE CABLE	see engine controls	1

## Dashboard and Fittings

69	633-850	\$232.95	DASH TOP, padded, black		1
70	633-650	\$362.95	DASHBOARD SET, walnut veneer	LHD	1
	633-675	\$313.95	DASHBOARD SET, walnut veneer	RHD	1
72	633-715	NA	STUD PLATE		2
73		NA	SCREW		4
74	310-040	\$0.15	NUT		2
75		NA	WASHER, plain		2
76	324-010	\$0.15	WASHER, locking		2
77	633-658	\$101.95	END BRACKET SET		1
79		NA	SCREW		6

85	633-730	\$5.70	HINGE, glove box		2
86	633-740	NA	LOCK, glove box (with 2 keys)		1
87	633-745	NA	COVER PLATE, lock		1
88	633-755	NA	STRIKER, lock		1
89	633-750	\$18.95	STAY, glove box lid		1
90		NA	SCREW		2
91	633-760	\$0.75	BUFFER, lid		1
92	633-590	\$61.95	GLOVE BOX	LHD	1
93	633-595	\$114.95	GLOVE BOX	RHD	1
94	633-705	NA	BRACKET, glove box support		1
95		NA	SCREW		1
96		NA	SCREW		2
97		NA	WASHER, plain		2
98	315-070	\$0.20	WASHER, locking		2
99	310-625	\$0.30	NUT		2
100		NA	SCREW		12
101		NA	WASHER, plain		12
110	633-720	\$195.95	DASH PANEL, center		1
111		NA	SCREW		8
112		NA	SCREW, chrome		2
113		NA	WASHER, chrome		2
114	021-815	\$74.95	BEZEL, control panel aperture		1
115	021-575	\$6.95	CONTROL PANEL, heater	(see pg. 104)	1
	633-778	\$174.95	FINISHER SET, dashboard	LHD	1
117		NA	FINISHER SET, dashboard	RHD	1
119		NA	FINISHER, console, R/H	} to (c)26704	1
120		NA	FINISHER, console, L/H		1
	633-845	\$36.95	FINISHER, console, R/H	} from (c)26705	1
	633-840	\$36.95	FINISHER, console, L/H		1

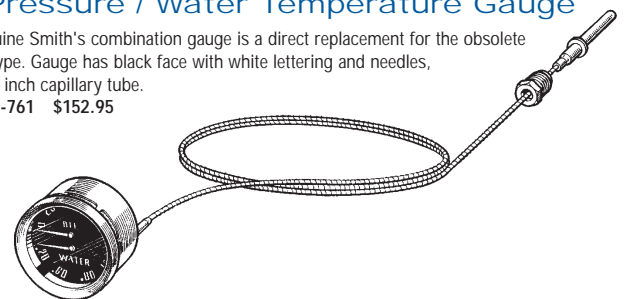
121		NA	WASHER, plain		14
125	633-805	NA	SWITCH BEZEL	LHD	1
126		NA	SWITCH BEZEL	RHD	1
127	633-800	\$38.95	SWITCH BEZEL	LHD with overdrive	1
128		NA	SWITCH BEZEL	RHD with overdrive	1
129	633-788	\$27.95	BLANKING SET, radio aperture		1
130	472-040	\$8.95	BEZEL, radio aperture surround		1
131	633-780	\$9.85	RADIO BLANKING PLATE		1
132	021-738	\$10.95	MOTIF, '3000'		1
133	326-510	\$0.15	FIXING, badge		2
134	633-790	\$25.95	BEZEL, gear lever		1
135	633-785	\$34.95	BEZEL, speaker surround		1
136		NA	WASHER, plain		4
137		NA	CONSOLE (untrimmed)	to (c)26704	1
	633-860	\$177.95	CONSOLE (untrimmed)	from (c)26705	1
138		NA	BASE, arm rest (untrimmed)	to (c)26704	1
	805-780	\$48.95	BASE, arm rest (untrimmed)	from (c)26705	1
142	633-795	\$16.95	SPEAKER MESH		1
143		NA	PLATE, console to gearbox cover		1
144	310-830	\$0.60	NUT		4
145		NA	WASHER, plain		4
146	324-010	\$0.15	WASHER, locking		4
147	323-635	\$0.35	SCREW		1
148	373-960	\$0.55	SCREW		4
149		NA	WASHER, plain		4
150	324-010	\$0.15	WASHER, locking		4
160	635-550	\$26.95	FINISHER, defroster		2
161	326-530	\$0.25	NUT, spire		6
162	328-400	\$0.60	PLUG, blanking use when steering lock is fitted		1

\* Complete trimmed arm rest assemblies are listed on page 143.

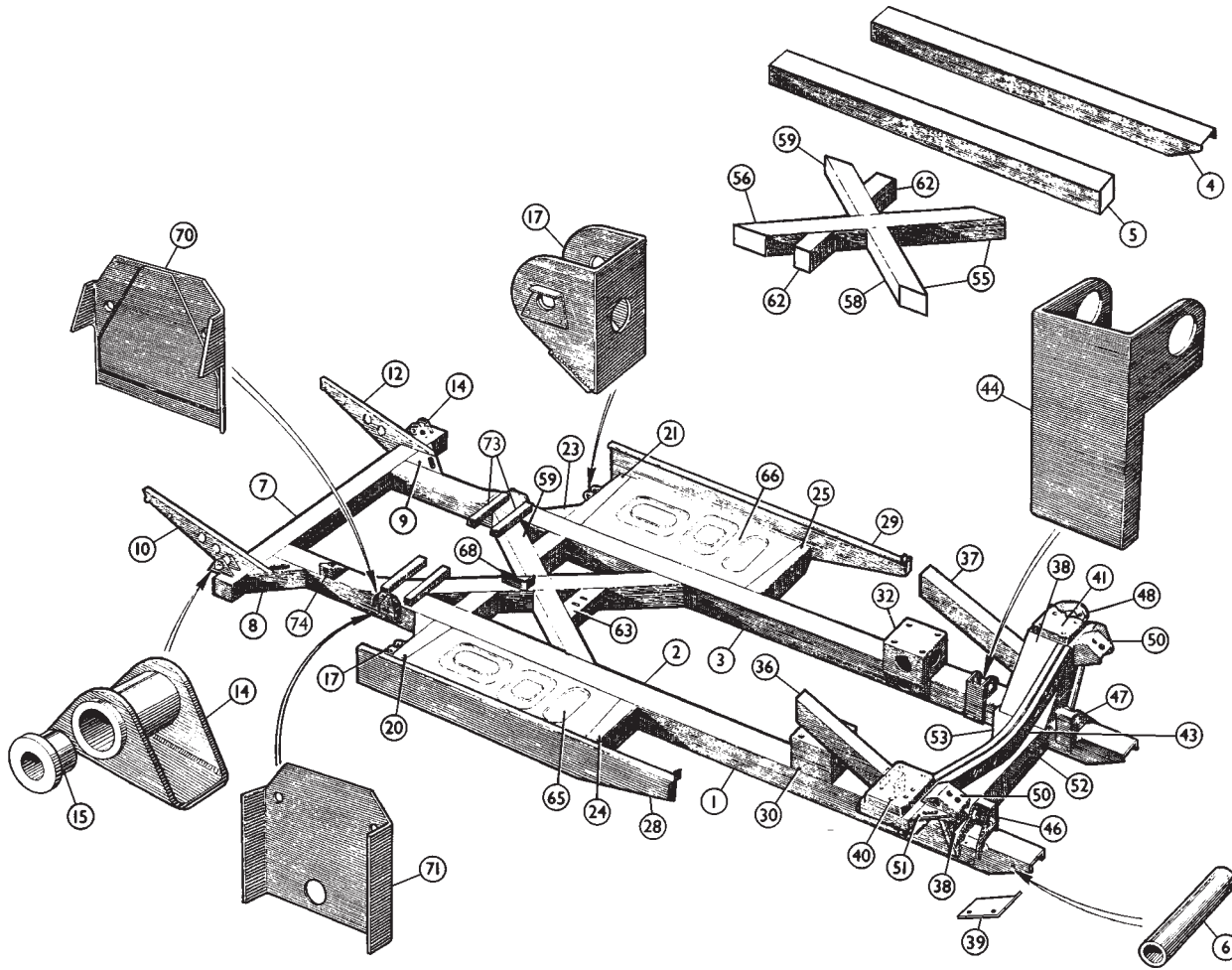
## Replacement Type Oil Pressure / Water Temperature Gauge

This genuine Smith's combination gauge is a direct replacement for the obsolete original type. Gauge has black face with white lettering and needles, and a 77 inch capillary tube.

**361-761 \$152.95**



# Chassis



No.	Part No.	Price (each)	Description	Application	Qty. Req.	
1	857-800	\$4,853.95	CHASSIS ASSEMBLY,  less outriggers, engine bearers & rear bumper extensions	} BN1, BN2	1	
	857-810	\$6,299.95	CHASSIS ASSEMBLY,  less outriggers, engine bearers & rear bumper extensions		} BN4, BN6, BN7, BT7, BJ7	1
	857-820	\$6,299.95	CHASSIS ASSEMBLY,  less outriggers, engine bearers & rear bumper extensions			} BJ8 to (c)26704
	857-830	\$6,599.95	CHASSIS ASSEMBLY,  less outriggers, engine bearers & rear bumper extensions		} BJ8 from (c)26705	
	857-805	\$739.95	CHASSIS RAIL, R/H	} BN1, BN2	1	
	857-815	\$739.95	CHASSIS RAIL, L/H			1
2	857-825	\$739.95	CHASSIS RAIL, R/H	} BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	1	
3	857-835	\$739.95	CHASSIS RAIL, L/H			1
	857-845	NA	CHASSIS RAIL, R/H	} BJ8 from (c)26705	1	
	857-855	\$1,597.95	CHASSIS RAIL, L/H			1
	857-865	\$383.95	CHASSIS RAIL REPAIR, front R/H	} BN1, BN2	1	
	857-875	\$383.95	CHASSIS RAIL REPAIR, front L/H			1
		NA	CHASSIS RAIL REPAIR, rear R/H			1
		NA	CHASSIS RAIL REPAIR, rear L/H			1
4	857-885	\$383.95	CHASSIS RAIL REPAIR, front R/H	} BN4, BN6, BN7, BT7, BJ7, BJ8	1	
	857-895	\$383.95	CHASSIS RAIL REPAIR, front L/H			1
5	856-785	NA	CHASSIS RAIL REPAIR, rear R/H	} BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	1	
	856-795	NA	CHASSIS RAIL REPAIR, rear L/H			1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	856-805	\$1,149.95	CHASSIS RAIL REPAIR, rear R/H	} BJ8 from (c)26705	1
	856-815	\$1,149.95	CHASSIS RAIL REPAIR, rear L/H		
6	806-405	NA	TUBE, front bumper mounting	BN4, BN6, BN7, BT7, BJ7, BJ8	4
	806-440	\$225.95	CROSSMEMBER, rear, with spring hangers	} BN1, BN2	1
7	806-450	\$248.95	CROSSMEMBER, rear, with spring hangers	} BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	1
	806-470	\$246.95	CROSSMEMBER, rear, with spring hangers	} BJ8 from (c)26705	1
8	806-415	\$38.95	GUSSET, rear crossmember, R/H	all	1
9	806-425	\$38.95	GUSSET, rear crossmember, L/H	} BN1, BN2, BN4, BN6, BN7, BT7, BJ7	1
	806-435	\$55.95	GUSSET, rear crossmember, L/H		BJ8
	806-445	\$92.50	BRACKET, rear bumper, R/H	} BN1, BN2	1
	806-455	\$92.50	BRACKET, rear bumper, L/H		
10	857-660	\$89.95	BRACKET, rear bumper, R/H	} BN4 thru BJ8	1
12	857-670	\$89.95	BRACKET, rear bumper, L/H		
14	806-465*	\$39.95	BRACKET, rear spring, rear * Includes bushes #021-372.	} BN1 - BJ8 to (c)26704	2
	806-475	NA	BRACKET, rear spring, rear	BJ8 from (c)26705	2
15	021-372	\$7.65	BUSH, shackle pin, metal	BN1 - BJ8 to (c)26704	4
	267-540	\$1.95	BUSH, shackle pin, rubber	BJ8 from (c)26705	4
17	856-505	\$33.95	BRACKET, rear spring, front		2
20	857-620	\$89.95	OUTRIGGER, rear, R/H	} BN1, BN2	1
21	857-605	\$89.95	OUTRIGGER, rear, L/H		



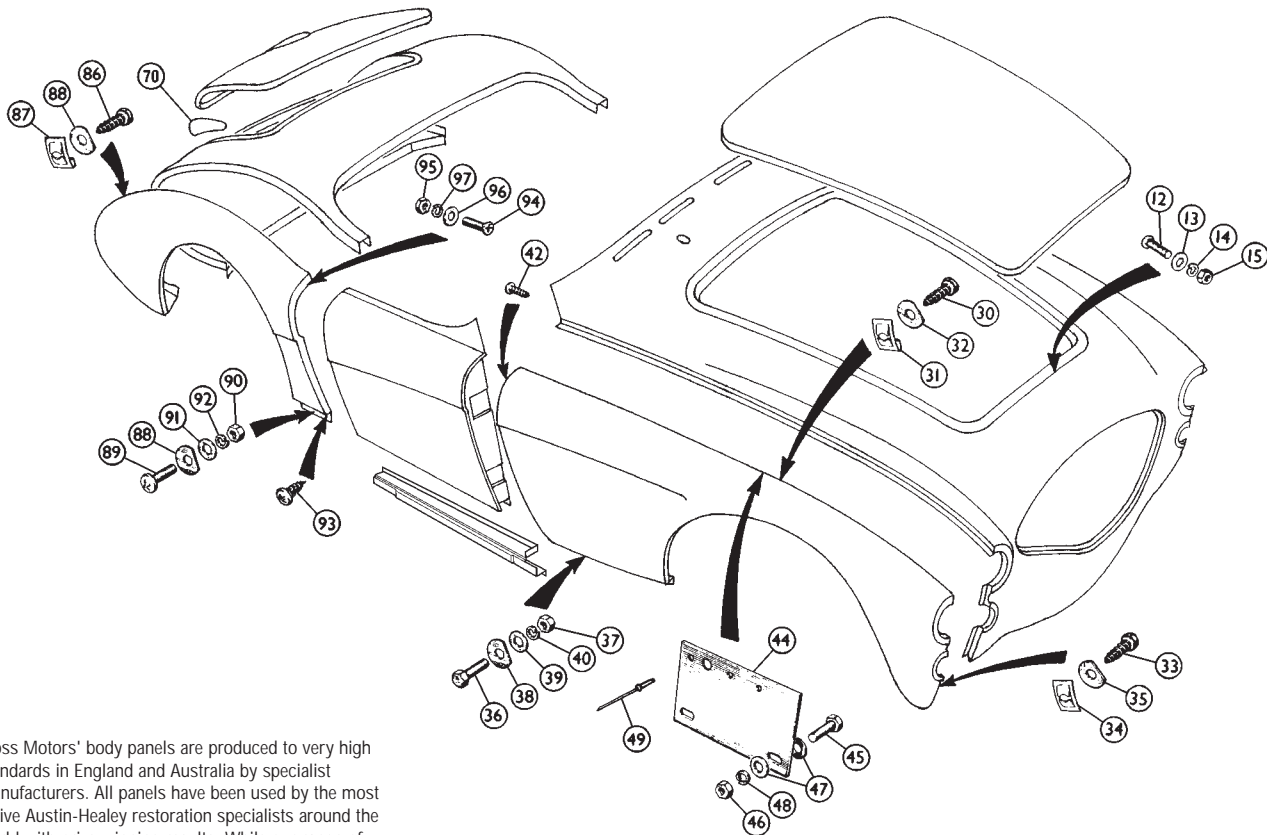
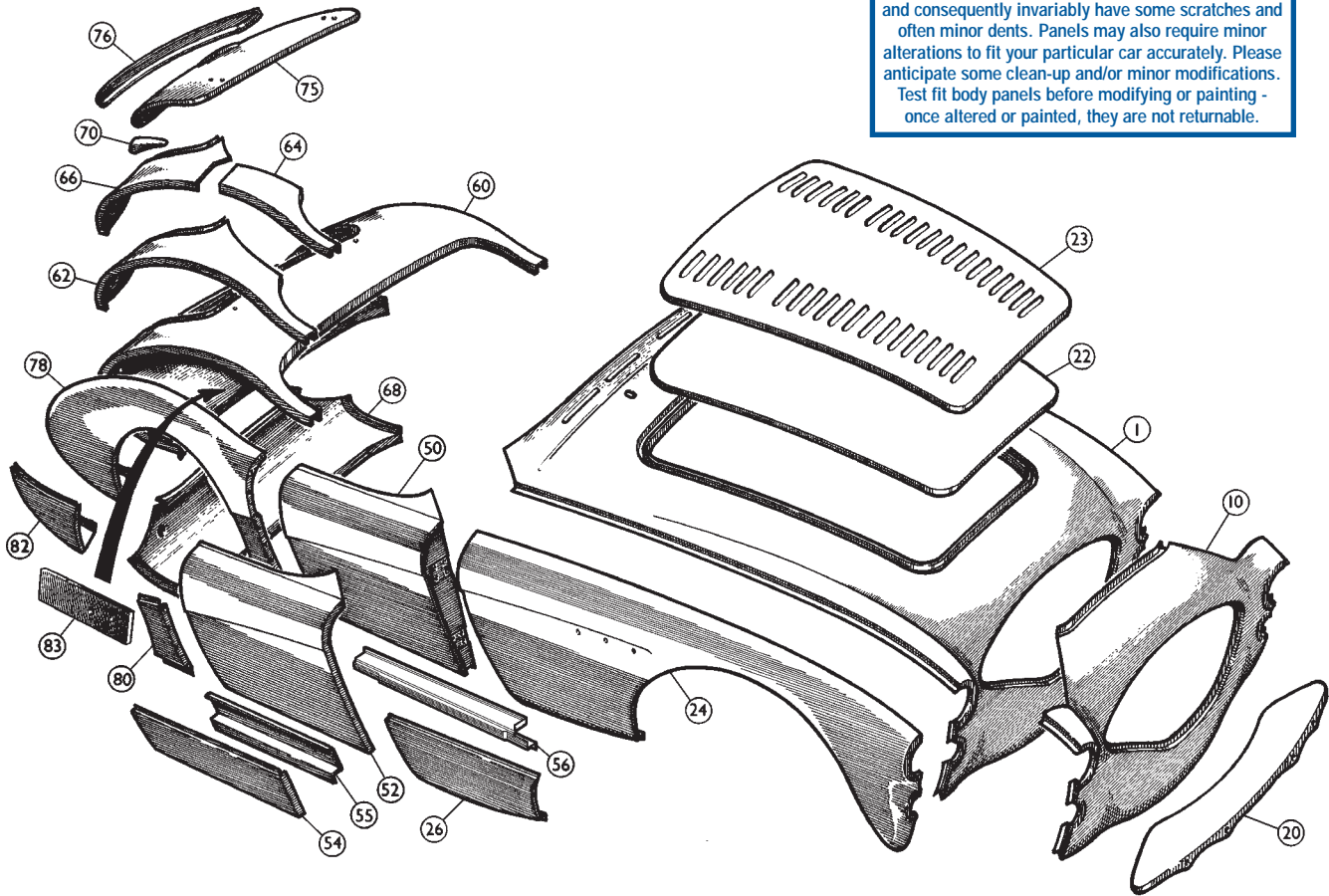
MOSS MOTORS, LTD. TOLL-FREE ORDERS 1-800-667-7872

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	857-620	\$89.95	OUTRIGGER, rear, R/H	BN4, BN6, BN7, BT7, BJ7, BJ8	1
	857-630	\$89.95	OUTRIGGER, rear, L/H	BN4, BN6, BN7, BT7, BJ7	1
	857-650	\$89.95	OUTRIGGER, rear, L/H	BJ8	1
23	857-480	NA	GUSSET, body bracket	BN4, BN6, BN7, BT7, BJ7, BJ8	2
24	857-600	\$89.95	OUTRIGGER, front, R/H	all	1
25	857-610	\$89.95	OUTRIGGER, front, L/H	{ BN1, BN2, BN4, BN6, BN7, BT7, BJ7	1
	857-645	\$89.95	OUTRIGGER, front, L/H	BJ8	1
28	856-061	\$54.95	INNER SILL ASS'Y., R/H, Kilmartin brand	} (2-piece ass'y)	1
	856-060	\$43.95	INNER SILL ASS'Y, R/H		1
29	856-051	\$54.95	INNER SILL ASS'Y, L/H, Kilmartin brand		1
	856-050	\$43.95	INNER SILL ASS'Y, L/H		1
	NA		PLATFORM, engine mount, R/H	} BN1, BN2	1
	NA		PLATFORM, engine mount, L/H		1
30	856-445	\$75.95	PLATFORM, engine mount, R/H	} BN4 thru BJ8	1
32	856-455	\$75.95	PLATFORM, engine mount, L/H		1
	NA		REINFORCEMENT, platform		2
36	856-480	\$43.95	STRUT, R/H		1
37	856-490	\$43.95	STRUT, L/H		1
38	856-475	\$274.95	HOUSING, front suspension		2
39	856-575	\$12.80	BRACKET, sway bar mount, R/H		1
	856-585	\$12.80	BRACKET, sway bar mount, L/H		1
40	856-110	\$60.95	MOUNTING PLATE, R/H shock		1
41	856-120	\$60.95	MOUNTING PLATE, L/H shock		1
	856-495	\$80.95	SUPPORT, suspension housing	} BN1, BN2	1
	857-485	\$65.40	BRACKET, lower link, rear, R/H		1
	857-495	\$65.40	BRACKET, lower link, rear, L/H		1
43	857-490	\$164.95	SUPPORT, suspension housing	} BN4 thru BJ8	1
44	857-485	\$65.40	BRACKET, lower link, rear, R/H		1
	857-495	\$65.40	BRACKET, lower link, rear, L/H		1
	806-325	\$59.95	BRACKET, lower link, front, R/H	} BN1, BN2	1
	806-335	\$59.95	BRACKET, lower link, front, L/H		1
46	806-485	\$65.40	BRACKET, lower link, front, R/H	} BN4 thru BJ8	1
47	806-495	\$65.40	BRACKET, lower link, front, L/H		1
48	806-225	\$46.95	CUP, bumper		2
50	806-265	\$45.80	BRACKET, steering		2
51	NA		GUSSET, steering bracket	BN4 thru BJ8	2
52	806-400	\$98.95	CROSSMEMBER, front		1
53	806-515	NA	GUSSET, front crossmember		2
	806-520	\$371.95	CROSS BRACE ASSEMBLY	BN1, BN2	1
55	806-525	\$371.95	CROSS BRACE ASSEMBLY	} BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	1
56	856-170	NA	CROSS BRACE, main beam		1
58	856-175	NA	HALF CROSS BRACE, front		1
59	856-165	NA	HALF CROSS BRACE, rear		1
	806-530	\$276.95	CROSS BRACE ASSEMBLY	} BJ8 from (c)26705	1
	856-290	NA	CROSS BRACE, main beam		1
	856-175	NA	HALF CROSS BRACE, front		1
	856-275	NA	HALF CROSS BRACE, rear		1
62	856-295	NA	STIFFENER, cross brace	BN4 thru BJ8	2
	856-195	\$114.35	MEMBER, gearbox mount support	BN1 to (c)140204	1
	856-335	NA	MEMBER, gearbox mount support	BN1 from (c)140205, BN2	1
63	856-365	\$40.95	MEMBER, gearbox mount support	BN4 thru BJ8	1
65	855-945	\$54.95	FLOOR PANEL, R/H	} BN1, BN2	1
66	855-955	\$54.95	FLOOR PANEL, L/H		1
	807-130	\$97.95	FLOOR PANEL, R/H	} BN4, BN6	1
	807-140	\$97.95	FLOOR PANEL, L/H		1
	856-030	\$49.95	FLOOR PANEL, R/H	} BN7, BT7, BJ7, BJ8	1
	856-020	\$49.95	FLOOR PANEL, L/H		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
68	856-185	\$19.70	BRACKET, handbrake	BN4 thru BJ8	1
	856-405	\$54.95	BRACKET, rear shock mount	BN1, BN2	2
70	856-415	\$54.95	BRACKET, rear shock mount	{ BN4, BT7, BJ7, BJ8 to (c)26704	2
71	NA		BRACKET, rear shock mount, R/H	} BN6, BN7	1
	NA		BRACKET, rear shock mount, L/H		1
	856-425	\$50.95	BRACKET, rear shock mount, R/H	} BJ8 from (c)26705	1
	856-435	\$50.95	BRACKET, rear shock mount, L/H		1
73	856-588	\$35.95	BRACKET SET, battery (4 pieces)	BN1, BN2	1
74	856-515	\$17.20	BRACKET, Panhard rod	BN1 thru BJ8 to (c)26704	1
	NA		BRACKET, brake and clutch pedal	BN1, BN2	2
	NA		BRACKET, brake master cylinder	BN1, BN2 RHD	1

# Outer Body Panels 100-4








Most of our body panels are shipped from overseas, and consequently invariably have some scratches and often minor dents. Panels may also require minor alterations to fit your particular car accurately. Please anticipate some clean-up and/or minor modifications. Test fit body panels before modifying or painting - once altered or painted, they are not returnable.





Moss Motors' body panels are produced to very high standards in England and Australia by specialist manufacturers. All panels have been used by the most active Austin-Healey restoration specialists around the world with prize-winning results. While our range of panels is the best available at any cost, patience and skill are required for successful installation.

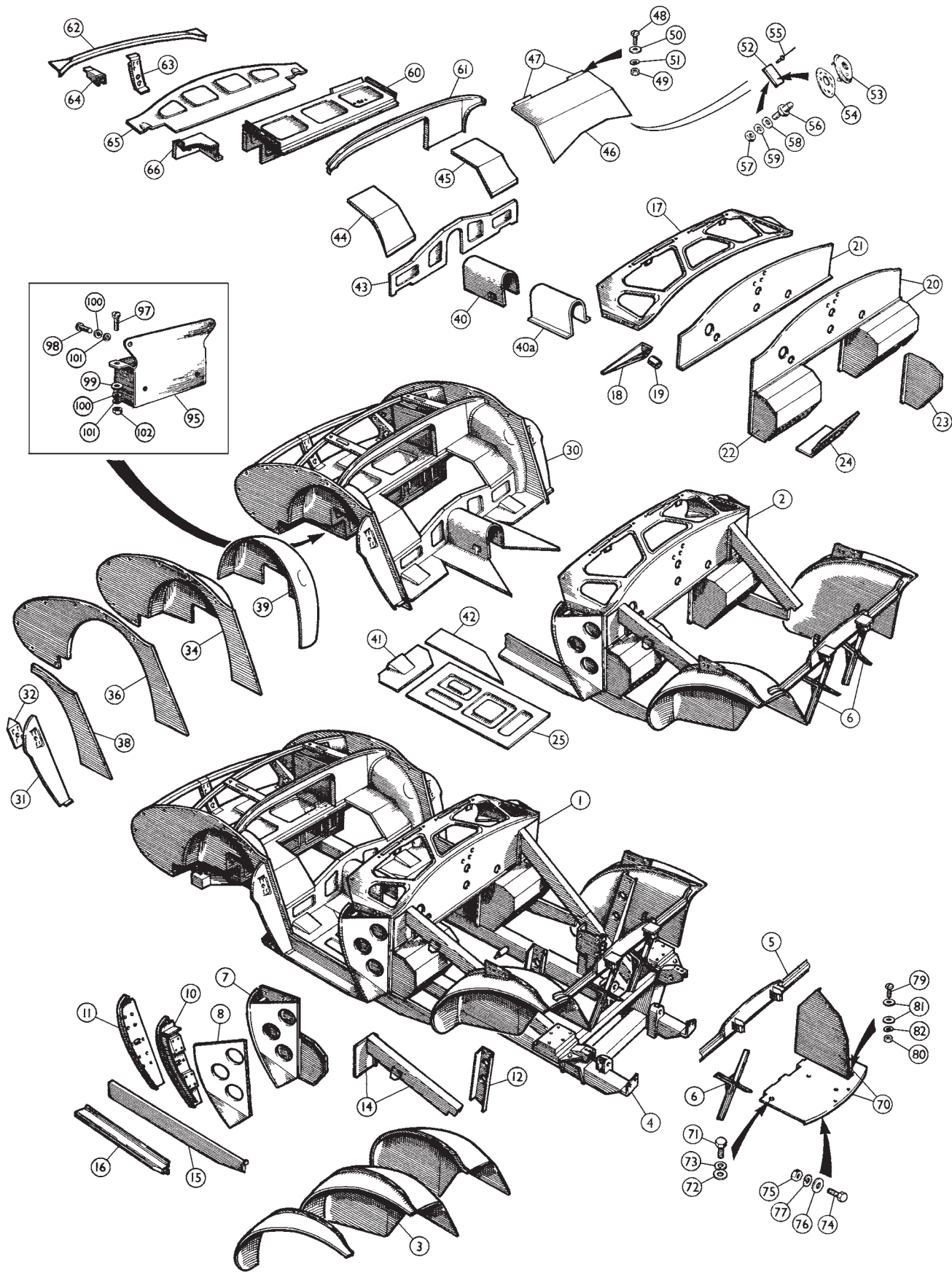
# Outer Body Panels 100-4

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	858-425	\$4,399.95	FRONT SHROUD ASSEMBLY		1
10	858-435	\$3,391.95	SHROUD NOSE PANEL		1
12	408-057	\$0.35	SCREW, shroud to crossbrace		5
13	NA		WASHER, plain		5
14	324-010	\$0.15	WASHER, locking		5
15	310-040	\$0.15	NUT		5
20	805-000	\$79.95	FRONT APRON, steel		1
	858-130	\$119.95	FRONT APRON, aluminium		1
22	NA		HOOD ASSY, plain, steel		1
	858-080	NA	HOOD ASSY, plain, aluminium		1
23	858-070	\$908.95	HOOD ASSY, louvred, aluminium		1
24	NA		FRONT FENDER, steel, R/H,		} BN1
	NA		FRONT FENDER, steel, L/H,		
	858-105	\$1,196.95	FRONT FENDER, aluminium, R/H		
	858-115	\$1,196.95	FRONT FENDER, aluminium, L/H		1
	858-110	\$1,081.95	FRONT FENDER, steel, R/H		} BN2
	858-100	\$1,081.95	FRONT FENDER, steel, L/H		
	858-125	\$1,102.95	FRONT FENDER, aluminium, R/H		
	858-135	\$1,102.95	FRONT FENDER, aluminium, L/H		
26	857-540	\$140.95	FRONT FENDER REPAIR, R/H		1
	857-550	\$140.95	FRONT FENDER REPAIR, L/H		1
	321-868	\$12.95	FITTING KIT, front fender		2
30	NA		BOLT, fender		14
31	NA		NUT, spire		14
32	NA		WASHER, 'D' shaped		14
33	322-655	\$0.65	BOLT, wing		6
34	NA		NUT, spire		6
35	NA		WASHER, 'D' shaped		6
36	322-230	\$0.35	BOLT, wing		6
37	310-760	\$0.55	NUT		6
38	324-590	\$0.20	WASHER, 'D' shaped		6
39	324-020	\$0.20	WASHER, plain		6
40	\$0.40		WASHER, locking		6
42	NA		SCREW, fender		14
44	858-385	\$7.20	BRACKET, front fender support		2
45	322-230	\$0.35	SCREW, bracket		4
46	310-760	\$0.55	NUT		4
47	NA		WASHER, special		8
48	324-020	\$0.20	WASHER, locking		4
49	NA		RIVET		6
50	NA		DOOR SHELL ASSEMBLY, R/H	} BN1 to (b)5000	2
	NA		DOOR SHELL ASSEMBLY, L/H		4
	NA		DOOR SHELL ASSEMBLY, R/H	} BN1 from (b)5001, BN2	4
	NA		DOOR SHELL ASSEMBLY, L/H		8
52	858-145	\$399.95	DOOR SKIN, steel, R/H	} original material	4
	858-155	\$399.95	DOOR SKIN, steel, L/H		6
	858-165	\$393.95	DOOR SKIN, aluminium, R/H	} alternative	1
	858-175	\$393.95	DOOR SKIN, aluminium, L/H		1
54	857-690	\$89.95	REPAIR PANEL, lower, R/H	} steel	1
	857-680	\$89.95	REPAIR PANEL, lower, L/H		1
55	858-180	\$38.90	FRAME REPAIR, lower, R/H		1
	858-190	\$38.90	FRAME REPAIR, lower, L/H		1
56	855-960	\$48.95	ROCKER PANEL, R/H		1
	855-950	\$48.95	ROCKER PANEL, L/H		1
60	858-170	\$3,695.95	REAR SHROUD ASSEMBLY		1
62	858-185	\$644.95	SHROUD SIDE, complete, R/H		1
	858-195	\$644.95	SHROUD SIDE, complete, L/H		1
64	858-235	\$323.95	SHROUD SIDE, upper, R/H		1
	858-245	\$323.95	SHROUD SIDE, upper, L/H		1
66	858-315	\$397.95	SHROUD SIDE, lower, R/H		1
	858-325	\$397.95	SHROUD SIDE, lower, L/H		1
68	858-255	NA	REAR SKIRT PANEL		1
70	544-690	\$54.95	PLINTH, (pod), R/H	} BN2 as fitted	1
	544-680	\$54.95	PLINTH, (pod), L/H		2
	021-772	\$5.55	PLINTH PAD		1
	323-005	\$0.50	SCREW, reflector plinth		6
	NA		WASHER, locking		6

No.	Part No.	Price (each)	Description	Application	Qty. Req.
75	NA		TRUNK LID, steel		1
	858-120	\$500.00	TRUNK LID, aluminium		1
76	858-485	NA	TRUNK LID REPAIR PANEL		1
78	858-045	NA	REAR FENDER, steel, R/H,		} BN1
	858-035	NA	REAR FENDER, steel, L/H,		
	858-405	\$1,008.95	REAR FENDER, aluminium, R/H		
	858-415	\$1,008.95	REAR FENDER, aluminium, L/H		
	858-025	\$690.95	REAR FENDER, steel, R/H		} BN2
	858-015	\$690.95	REAR FENDER, steel, L/H		
	806-760	NA	REAR FENDER, aluminium, R/H		
	806-770	NA	REAR FENDER, aluminium, L/H		
80	857-510	\$41.95	REAR FENDER REPAIR, front, R/H		1
	857-500	\$41.95	REAR FENDER REPAIR, front, L/H steel		1
82	857-515	\$193.95	REAR FENDER REPAIR, rear, R/H		1
	857-525	\$193.95	REAR FENDER REPAIR, rear, L/H		1
83	321-818	\$12.95	TAPPED PLATE FITTING KIT, rear fender		2
86	NA		BOLT, wing		14
87	NA		NUT, spire		14
88	NA		WASHER, 'D' shaped		18
89	373-960	\$0.55	SCREW		4
90	310-040	\$0.15	NUT		4
91	NA		WASHER, plain		8
92	324-010	\$0.15	WASHER, locking		4
93	314-045	\$0.45	SCREW		2
94	408-057	\$0.35	SCREW		16
95	310-040	\$0.15	NUT		16
96	324-990	\$0.55	WASHER, plain		16
97	324-010	\$0.15	WASHER, locking		16
	858-205	\$52.95	ANTI-CORROSION JOINT STRIP	sufficient for 1 car	1

# Inner Body Panels 100-4





# Inner Body Panels 100-4

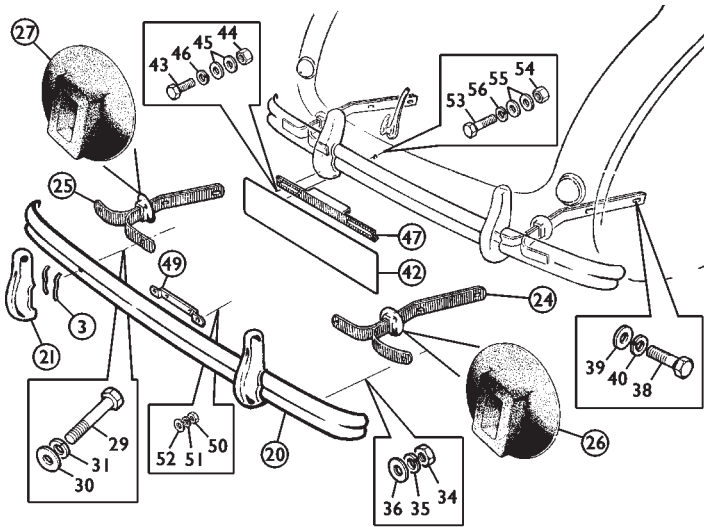
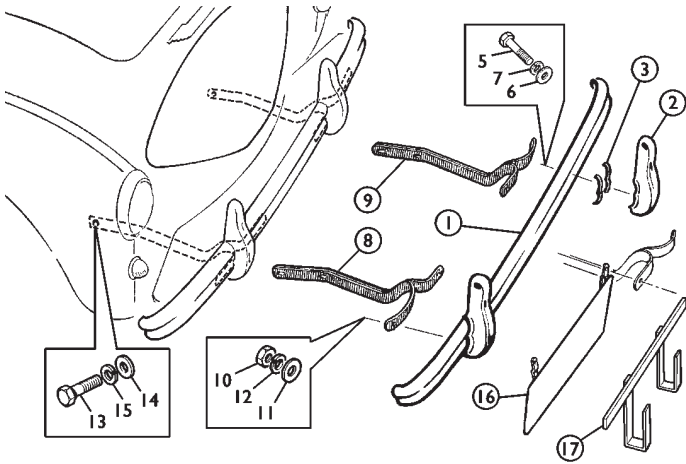
AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	NA		CHASSIS FRAME ASSEMBLY, includes front & rear assemblies	}BN1 to (b)1952	1
	NA		CHASSIS FRAME ASSEMBLY, includes front & rear assemblies		
	NA		CHASSIS FRAME ASSEMBLY, includes front & rear assemblies	}BN1 from (b)1953 to 5000	1
2	NA		FRONT END ASSEMBLY	BN1 to (b)1952	1
	NA		FRONT END ASSEMBLY	BN1 from (b)1953 to 5000	1
	NA		FRONT END ASSEMBLY	BN1 from (b)5001, BN2	1
3	806-300	\$399.95	WHEEL ARCH ASSEMBLY, R/H		1
	806-310	\$542.95	WHEEL ARCH ASSEMBLY, L/H		
4	858-585	NA	BRACKET, shroud, R/H		1
	858-595	\$8.75	BRACKET, shroud, L/H		
5	806-346	\$173.95	HOOD HINGE BRACE ASS'Y. with hinge brackets		1
	806-345	\$94.95	HOOD HINGE BRACE ASS'Y. without hinge brackets		
6	806-395	\$60.95	CROSS BRACE ASSEMBLY	2 pairs	1
7	NA		SCUTTLE SIDE PANEL ASSY., R/H	}BN1 to (b)5000	1
	NA		SCUTTLE SIDE PANEL ASSY., L/H		
	806-240	NA	SCUTTLE SIDE PANEL ASSY., R/H	BN1 from (b)5001, BN2	1
	806-535	NA	SCUTTLE SIDE PANEL ASSY., L/H	}BN1 from (b)5001, BN2 to (b)10030	1
	806-250	NA	SCUTTLE SIDE PANEL ASSY., L/H	BN2 from (b)10031	1
8	806-375	\$65.95	SIDE REINFORCEMENT, R/H		1
	806-385	\$65.95	SIDE REINFORCEMENT, L/H		
10	806-540	\$171.95	HINGE PILLAR ASSY, R/H	}BN1 to (b)5000	1
	806-550	\$171.95	HINGE PILLAR ASSY, L/H		
11	806-130	\$174.95	HINGE PILLAR ASSY, R/H	}BN1 from (b)5001, BN2	1
	806-160	\$173.95	HINGE PILLAR ASSY, L/H		
11	806-545	\$74.75	HINGE PILLAR REPAIR, R/H		1
	806-555	\$74.75	HINGE PILLAR REPAIR, L/H		
12	806-570	\$25.40	CHANNEL, inner guard to shroud support channel, R/H		1
	806-580	\$25.40	CHANNEL, inner guard to shroud support channel, L/H		1
14	807-135	\$75.30	BULKHEAD SUPPORT ASSY., R/H		1
	807-145	\$75.30	BULKHEAD SUPPORT ASSY., L/H		
15	856-061	\$54.95	INNER SILL ASS'Y., R/H, Kilmartin brand	} (2-piece ass'y)	1
	856-060	\$43.95	INNER SILL ASS'Y, R/H		
	856-051	\$54.95	INNER SILL ASS'Y, L/H, Kilmartin brand		
	856-050	\$43.95	INNER SILL ASS'Y, L/H		
16	855-960	\$48.95	ROCKER PANEL, R/H		1
	855-950	\$48.95	ROCKER PANEL, L/H		
17	NA		SCUTTLE TOP PANEL		1
18	NA		DEMISTER BOX, R/H		1
	NA		DEMISTER BOX, L/H		
19	NA		TUBE, demister box		2
20	NA		BULKHEAD AND PEDAL BOX ASSY		1
21	806-560	\$142.95	BULKHEAD REPAIR PANEL		1
22	806-805	\$113.95	OUTER SIDE PANEL, R/H		1
	806-825	\$113.95	OUTER SIDE PANEL, L/H		
23	806-565	\$44.90	INNER SIDE PANEL, R/H		1
	806-575	\$44.90	INNER SIDE PANEL, L/H		
24	806-135	\$42.60	TOEBOARD REPAIR, R/H		1
	806-145	\$42.60	TOEBOARD REPAIR, L/H		
25	855-945	\$54.95	FLOOR PANEL, R/H		1
	855-955	\$54.95	FLOOR PANEL, L/H		
30	NA		REAR END ASSEMBLY	BN1 to (b)2235	1
	NA		REAR END ASSEMBLY	BN1 from (b)2236, BN2	1
31	806-585	NA	SHUT PILLAR ASSEMBLY, R/H	}BN1 to (b)2235	1
	806-595	NA	SHUT PILLAR ASSEMBLY, L/H		
	806-045	\$56.95	SHUT PILLAR ASSEMBLY, R/H	}BN1 from (b)2236, BN2	1
	806-055	\$56.95	SHUT PILLAR ASSEMBLY, L/H		

No.	Part No.	Price (each)	Description	Application	Qty. Req.
32	806-605	\$16.95	TRIANGLE BOX, shut pillar		2
	806-615	\$11.95	TRIANGLE GUSSET, R/H		
	806-625	\$11.95	TRIANGLE GUSSET, L/H		
34	NA		INNER PANEL & WHEELARCH ASS'Y., R/H		1
	NA		INNER PANEL & WHEELARCH ASS'Y., L/H		
36	806-220	\$96.95	INNER QUARTER PANEL, R/H		1
	806-230	\$96.95	INNER QUARTER PANEL, L/H		
38	858-605	\$51.95	REPAIR PANEL, front, R/H		1
	858-615	\$51.95	REPAIR PANEL, front, L/H		
39	806-610	\$513.95	REAR WHEEL ARCH, R/H		1
	806-620	\$513.95	REAR WHEEL ARCH, L/H		
40	806-630	\$79.80	DRIVESHAFT TUNNEL, rear		1
40a	858-635	\$45.75	DRIVESHAFT TUNNEL, front	BN1	1
41	806-635	\$24.95	FLOOR SECTION, rear, R/H		1
	806-645	\$24.95	FLOOR SECTION, rear, L/H		1
42	806-650	NA	FLOOR SECTION, center		2
43	806-660	\$272.95	HEEL BOARD, rear, full width		1
44	806-675	\$47.40	AXLE COVER PANEL, R/H		1
45	806-685	\$47.40	AXLE COVER PANEL, L/H		1
46	806-600	\$99.95	BATTERY ACCESS PANEL		1
47	NA		HINGE		2
48	NA		SCREW, hinge to panel		4
49	310-040	\$0.15	NUT		4
50	NA		WASHER, plain		4
51	324-010	\$0.15	WASHER, locking		4
52	NA		STRAP, battery access panel		2
53	226-100	\$0.90	FASTENER, 'Lift-the-Dot', female		2
54	226-200	\$0.40	PLATE, fastener		2
55	NA		RIVET		6
56	226-600	\$1.35	PEG, 'Lift-the-Dot'		2
57	310-040	\$0.15	NUT		2
58	NA		WASHER, plain		2
59	324-010	\$0.15	WASHER, locking		2
60	858-625	NA	MAIN AXLE COVER		1
61	NA		COCKPIT PANEL, rear bulkhead		1
62	806-665	\$87.40	REAR SKIRT RAIL ASSEMBLY		1
63	806-680	\$40.50	SUPPORT, rear skirt rail		1
64	806-690	\$16.55	SUPPORT, bumper bracket to rear skirt, R/H		1
	806-695	\$16.55	SUPPORT, bumper bracket to rear skirt, L/H		
65	856-140	\$99.65	TRUNK FLOOR		1
66	856-320	\$79.70	INNER TRUNK BOX REPAIR, R/H		1
	856-325	\$79.70	INNER TRUNK BOX REPAIR, L/H		
70	806-350	\$80.95	APRON PANEL SET (2 pieces)		1
71	322-230	\$0.35	BOLT, panel to chassis		4
72	324-590	\$0.20	WASHER, plain		4
73	324-020	\$0.20	WASHER, locking		4
74	322-170	\$0.35	BOLT, apron to cowl		2
75	310-040	\$0.15	NUT		2
76	324-590	\$0.20	WASHER, plain		2
77	324-020	\$0.20	WASHER, locking		2
79	323-005	\$0.50	SCREW		3
80	310-040	\$0.15	NUT		3
81	NA		WASHER, plain		6
82	324-010	\$0.15	WASHER, locking		3
95	806-190	\$31.95	BUMP STOP BOX	BN1 to C.E.221535	2
	806-180	\$25.95	BUMP STOP BOX	BN1 from C.E.221536, BN2	2
97	NA		BOLT, box to body		4
98	322-170	\$0.35	SCREW, box to wheelarch		4
99	324-115	\$0.45	WASHER, plain, large		4
100	324-590	\$0.20	WASHER, plain, small		8
101	324-020	\$0.20	WASHER, locking		8
102	310-760	\$0.55	NUT		4

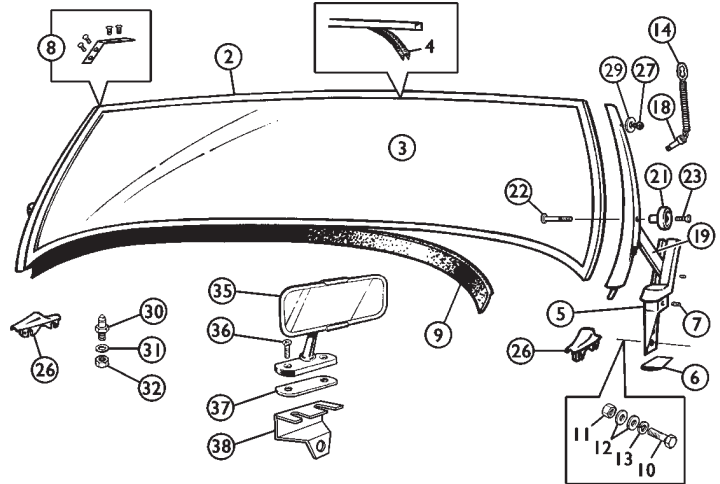


# Bumpers and Windscreen 100-4



No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Bumpers</b>					
1	854-260	\$361.95	BUMPER BAR, front		1
2	454-010	\$39.95	OVERRIDER, front, with bolt		2
3	400-418	\$4.70	PACKING SET, for 4 overriders		1
5	320-520	\$0.85	BOLT, overrider to bumper bar		2
6	324-580	\$0.10	WASHER, plain		2
7	324-040	\$0.25	WASHER, locking		2
8	804-270	\$40.95	BUMPER BRACKET, front, R/H		1
9	804-260	\$40.95	BUMPER BRACKET, front, L/H		1
10	310-050	\$0.50	NUT, bumper to bracket		4
11	324-580	\$0.10	WASHER, plain		4
12	324-040	\$0.25	WASHER, locking		4
13	320-345	\$0.75	BOLT, spring bar to chassis		4
14	324-590	\$0.20	WASHER, plain		4
15	324-040	\$0.25	WASHER, locking		4
16	806-390	\$53.95	SUPPORT, front number plate	U.K. style	1
17	806-730	\$43.95	BRACKET, mounting, license plate	N. American style	1
20	854-270	\$371.95	BUMPER BAR, rear		1
21	454-010	\$39.95	OVERRIDER, rear		2
24	804-300	\$39.95	BUMPER BRACKET, rear, R/H		1
25	804-310	\$39.95	BUMPER BRACKET, rear, L/H		1
26	021-755	\$4.35	GROMMET, spring bar, R/H		1
27	021-756	\$4.35	GROMMET, spring bar, L/H		1
29	NA		BOLT, bracket to overrider		2
30	324-580	\$0.10	WASHER, plain		2
31	324-040	\$0.25	WASHER, locking		2
34	310-050	\$0.50	NUT, bumper to bracket		2
35	324-580	\$0.10	WASHER, plain		2
36	324-040	\$0.25	WASHER, locking		2
38	320-345	\$0.75	BOLT, bumper bracket to chassis		4
39	324-860	\$0.35	WASHER, plain		4
40	324-040	\$0.25	WASHER, locking		4

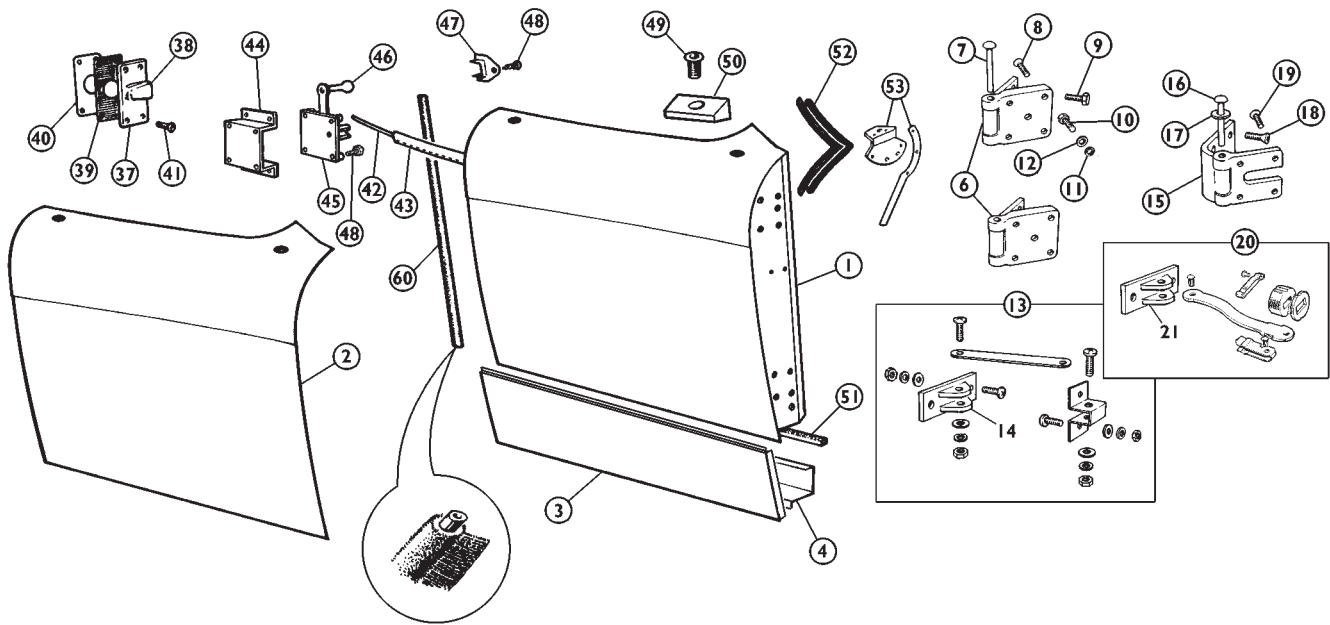
No.	Part No.	Price (each)	Description	Application	Qty. Req.
42	451-715	\$34.95	SUPPORT, rear number plate	} U.K. only	1
43	322-170	\$0.35	BOLT, support to bracket		2
44	310-760	\$0.55	NUT		2
45	324-115	\$0.45	WASHER, plain		2
46	324-020	\$0.20	WASHER, locking		2
47	806-360	\$25.95	BRACKET, rear number plate		1
49	806-355	\$6.80	BRACKET, number plate lamp		1
50	310-760	\$0.55	NUT, bracket to bumper bar		2
51	324-590	\$0.20	WASHER, plain		4
52	324-020	\$0.20	WASHER, locking		2
53	322-645	\$0.70	BOLT, bracket to body		2
54	310-760	\$0.55	NUT		2
55	324-590	\$0.20	WASHER, plain		4
56	324-020	\$0.20	WASHER, locking		2



## Windshield

	NA		WINDSHIELD ASSEMBLY		1
2	NA		FRAME ASSEMBLY, windshield		1
3	021-830	\$229.95	GLASS, windshield		1
4	NA		GLAZING RUBBER		1
5	806-715	NA	STANCHION AND FOOT, R/H		1
	806-720	NA	STANCHION AND FOOT, L/H		1
6	NA		PACKING PLATE		2
7	NA		SCREW		8
8	805-050	\$27.95	BRACKET KIT, windshield frame, with screws		1
9	280-725	\$29.95	WEATHERSEAL, bottom		1
	NA		SCREW, frame to scuttle		4
	310-760	\$0.55	NUT		4
	324-590	\$0.20	WASHER, plain		8
	324-020	\$0.20	WASHER, locking		4
14	805-150	\$18.95	SECURITY SPRING ASSEMBLY		2
18	NA		PIN, shouldered		2
19	021-954	\$51.95	LINK		2
21	805-240	\$17.95	KNURLED KNOB		2
22	806-655*	\$23.95	BOLT, shouldered, with screw #23		2
23	806-710*	NA	SCREW, for knob		2
26	805-247	\$46.95	FOOT, forward windshield position		2
27	021-953	\$14.95	KNOB, soft top clamp		2
	NA		SCREW		2
29	806-700	\$3.10	WASHER		2
30	226-600	\$1.35	FASTENER, 'Lift-the-Dot', in dash		2
31	NA		WASHER, plain		2
32	310-040	\$0.15	NUT		2
35	165-150	\$12.95	MIRROR, driving		1
36	323-080	\$0.85	SCREW		2
37	NA		TAPPED PLATE		1
38	805-825	\$13.50	CENTER BRACKET, dash/driving mirror		1

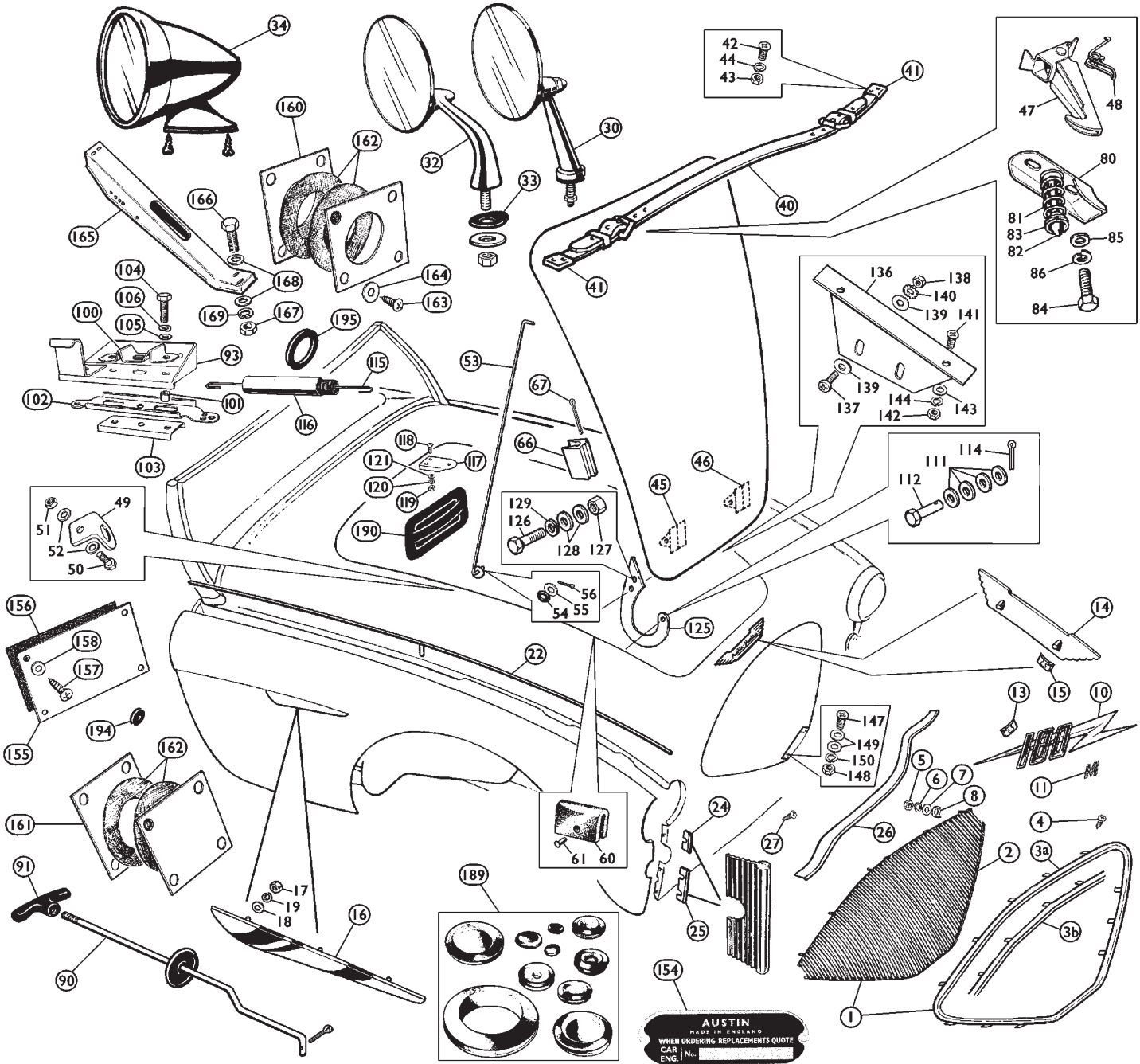
\*Original type screws #806-710 have left hand threads. Screws supplied with bolt #22 have right hand threads.



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	NA		DOOR SHELL ASSEMBLY, R/H	} BN1 to (b)5000	1
	NA		DOOR SHELL ASSEMBLY, L/H		1
	NA		DOOR SHELL ASSEMBLY, R/H	} BN1 from (b)5001, BN2	1
	NA		DOOR SHELL ASSEMBLY, L/H		1
2	858-145	\$399.95	DOOR SKIN, steel, R/H	} original material	1
	858-155	\$399.95	DOOR SKIN, steel, L/H		1
	858-165	\$393.95	DOOR SKIN, aluminum, R/H	} alternative	1
	858-175	\$393.95	DOOR SKIN, aluminum, L/H		1
3	857-690	\$89.95	SKIN REPAIR, lower, R/H	} steel	1
	857-680	\$89.95	SKIN REPAIR, lower, L/H		1
4	858-180	\$38.90	FRAME REPAIR, lower, R/H		1
	858-190	\$38.90	FRAME REPAIR, lower, L/H		1
6	806-740	NA	DOOR HINGE PAIR, R/H	}	1
	806-750	\$123.95	DOOR HINGE PAIR, L/H		1
7	NA		HINGE PIN		4
8	323-235	\$0.75	SCREW, hinge to door, 1"	} BN1 to (b)5000	12
	323-275	\$0.75	SCREW, hinge to door, 3/4"		4
9	323-235	\$0.75	SCREW, hinge to body, 1"		16
10	322-247	\$0.30	BOLT, hinge to body, 1"		4
11	324-590	\$0.20	WASHER, plain		4
12	365-730	\$0.20	WASHER, locking		4
13	806-800	NA	DOOR CHECK ASSEMBLY, R/H		1
	806-810	NA	DOOR CHECK ASSEMBLY, L/H		1
14	806-815	\$19.95	SHOE, chromed		2
15	806-780	\$183.95	DOOR HINGE	}	4
	NA		HINGE PIN		4
17	NA		WASHER, hinge pin		16
18	323-235	\$0.75	SCREW, hinge to door, 1"	} BN1 from (b)5001, BN2	8
	323-275	\$0.75	SCREW, hinge to door, 3/4"		8
19	323-235	\$0.75	SCREW, hinge to body, 1"		16
20	806-745	\$83.95	DOOR CHECK ASSEMBLY		
21	806-815	\$19.95	SHOE, chromed		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
806-755	NA		STRIKER ASSEMBLY, door lock	} BN1 to (b)2235	2	
	401-093	\$12.95	STRIKER		2	
	NA		PLATE, packing		2	
	NA		PLATE, tapped		2	
37	803-790	\$38.95	STRIKER ASSEMBLY, door lock	} BN1 from (b)2236, BN2	2	
	38	401-093	\$12.95		STRIKER	2
	39	805-195	\$5.75		PLATE, packing	2
	40	805-155	\$19.65		PLATE, tapped	2
41	159-335	\$1.00	SCREW		8	
42	803-805	\$17.95	CABLE		2	
43	806-795	NA	COVERING, black		2	
44	031-435	\$31.90	BRACKET, lock mounting, R/H		1	
	031-445	\$31.90	BRACKET, lock mounting, L/H		1	
45	803-785	\$38.95	DOOR LOCK ASSEMBLY, R/H		1	
	803-775	\$38.95	DOOR LOCK ASSEMBLY, L/H		1	
46	803-795	\$7.65	KNOB, door lock		2	
47	805-180	\$8.65	CATCH PLATE, lock		2	
48	726-130	\$0.40	SCREW		2	
49	805-170	\$10.95	SOCKET, side screen		4	
50	805-168	\$23.95	WOODEN BLOCK PAIR, securing windscreen socket, (pair)		2	
51	682-285	NA	SEALING RUBBER, bottom of door	} BN1, BN2 to (b)11142	2	
52	682-295	NA	SEALING RUBBER, door to scuttle		2	
Note: The later seals may be used by cutting off the "U" channel along the edge of the scuttle where it meets the straight portion of the door, and using the late bracket set.						
806-785	\$115.95	SEAL KIT, door to scuttle		} BN2 from (b)11143	1	
53	805-185	\$44.90	BRACKET SET, scuttle seal		1	
60	249-760	\$13.90	DRAFT SEAL, black	} sold per yard	A/R	
	249-770	\$14.45	DRAFT SEAL, red		A/R	
	249-780	\$14.95	DRAFT SEAL, blue		A/R	
	249-820	NA	DRAFT SEAL, green		A/R	
	249-790	\$13.40	DRAFT SEAL, beige		A/R	

# Front Body Fittings 100-4



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Radiator Grille

1		NA	GRILLE ASSEMBLY, radiator (incl#2,3,4)		1
2	870-050	\$484.95	GRILLE, radiator		1
3a	870-080	NA	SURROUND, radiator grille	round arch*	1
3b	870-081	\$386.95	SURROUND, radiator grille (detail)	flat top*	1
* Grille surrounds from the factory had either a rounded arch at the top, or two distinct angle with a flat area between. These two may be safely interchanged. A few of the earliest cars had a single angle apex at the top center.					
4	158-045	\$0.40	SCREW, self-tapping		12
5	310-040	\$0.15	NUT		5
6	324-010	\$0.15	WASHER, locking		5
7		NA	WASHER, plain		5
8	325-760	\$7.90	U CLIPS		5
10	021-737	\$41.95	MOTIF, 100	standard 100-4	1
11	021-742	\$34.95	MOTIF, "M" with attaching wires	100M	1
13	326-510	\$0.15	SPIRE NUT		2
14	021-725	\$65.40	BADGE, Austin Healey		1
15	326-520	\$0.20	SPIRE NUT		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Front Fender Fittings

16	601-270	\$18.95	FLASH, R/H		1
	601-260	\$18.95	FLASH, L/H		1
17	310-040	\$0.15	NUT		6
18		NA	WASHER, plain		6
19	324-010	\$0.15	WASHER, locking		6
20		NA	BEADING, front fender, short	} original fitment no longer supplied; use item #22	1
21		NA	BEADING, front fender, long		1
22	021-810	\$29.95	BEADING, front fender, full length	} orig. type N/A 100-6/3000 type supplied	2
24	031-362	\$0.95	BEADING, upper fender joint, plastic		2
25	806-070	\$0.95	BEADING, lower fender joint, plastic		2
26	021-748	\$5.55	PIPING, front apron		1
27		NA	SCREW, apron to cowl & fenders		8
28		NA	PLUG, bottom, front apron		2

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MOSS MOTORS, LTD.  
TOLL-FREE ORDERS

1-800-667-7872

# Front Body Fittings 100-4

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
30	165-270	NA	MIRROR, boomerang type	period style	2
32	165-400	\$14.95	MIRROR, R/H, flat glass	} Lucas style	1
	165-500	\$14.95	MIRROR, L/H, flat glass		1
	165-210	\$14.95	MIRROR, R/H, convex glass		1
	165-300	\$14.95	MIRROR, L/H, convex glass		1
33	280-140	\$1.00	PAD, mirror stem		A/R
34	222-372	\$43.95	MIRROR, flat glass	} racing style	A/R
		NA	MIRROR, convex glass		A/R

## Hood Fittings

40	221-608	\$128.95	STRAP ASS'Y., hood safety	} 100M; will fit all 100-4	1
41	221-598	\$37.95	FIXING PLATE SET, hood strap		1
42		NA	SCREW		4
43	310-040	\$0.15	NUT		4
44	324-010	\$0.15	WASHER, locking		4
45	021-744	NA	HINGE BRACKET, hood, R/H		1
46	021-745	NA	HINGE BRACKET, hood, L/H		1
47	470-640	\$25.95	HOOK ASSEMBLY, hood		1
48	329-325	\$4.95	SPRING		1
49	802-555	\$11.95	BRACKET, pivot, hood prop rod		1
50	408-057	\$0.35	SCREW, bracket		2
51	310-040	\$0.15	NUT		2
52		NA	WASHER, plain		2
53	804-550	\$26.35	ROD, hood prop		1
54	682-200	\$0.95	FERRULE, rubber		1
55	365-720	\$0.30	WASHER, plain		1
56		NA	SPLIT PIN		1
60	031-359	\$0.90	BUFFER, rubber		6
61	325-765	\$0.35	RIVET, buffer to hood surround		6
62	325-770	\$0.20	WASHER, plain		6
66	282-350	\$1.95	CLIP, rubber, hood prop rod		1
67	325-440	\$0.25	SPLIT PIN		1
69	322-170	\$0.35	SCREW, bracket to crossbrace		2
70	324-020	\$0.20	WASHER, locking		2
71	324-590	\$0.20	WASHER, plain		2
72	310-760	\$0.55	NUT		2
75	322-170	\$0.35	SCREW		2
76	324-020	\$0.20	WASHER, locking		2
77	324-590	\$0.20	WASHER, plain		2
78	310-760	\$0.55	NUT		2
		NA	STRIKER PIN ASSEMBLY, hood catch	} BN1 to (b)1949	1
		NA	SPRING, striker pin		1
80		NA	STRIKER PIN ASSEMBLY, hood catch	} BN1 from (b)1950, BN2	1
81	329-280	\$6.15	SPRING, striker pin		1
82	470-620	\$9.95	STRIKER PIN		1
83	470-610	\$6.50	CUP		1
84	322-645	\$0.70	BOLT, striker pin assembly		2
85	324-590	\$0.20	WASHER, plain		2
86	324-020	\$0.20	WASHER, locking		2
90	805-595	NA	ROD, hood lock		1
91	805-505	NA	KNOB, hood lock rod		1
92		NA	BRACKET, hood lock support		1
93	805-545	\$40.35	SUPPORT, hood latch		1
95	373-960	\$0.55	SCREW, bracket to bulkhead panel		3
96	310-040	\$0.15	NUT		3
97		NA	WASHER, plain		3
98	324-010	\$0.15	WASHER, locking		6
		NA	HOOD LATCH ASSEMBLY	BN1 (b)21 to 3800	1
99	021-743	NA	HOOD LATCH ASSEMBLY	BN1 from (b)3801, BN2	1
100	470-940	\$5.25	PLATE, guide		1
101	470-715	\$2.15	TUBE, distance		2
102	470-645	\$55.95	SLIDER, hood catch		1
103	470-655	\$34.95	SLIDER SUPPORT ASSY		1
104		NA	SCREW, plate		2
105	324-590	\$0.20	WASHER, plain		2
106	324-020	\$0.20	WASHER, locking		2
107		NA	LEVER		1
108	373-960	\$0.55	SCREW, lever to slider		3
109	310-040	\$0.15	NUT		3

No.	Part No.	Price (each)	Description	Application	Qty. Req.
110		NA	WASHER, plain		6
111	324-010	\$0.15	WASHER, locking		3
112		NA	CLEVIS PIN		1
114	325-005	\$0.10	COTTER PIN		1
115	329-175	\$6.00	SPRING, tension, hood catch		1
116	680-315	\$1.55	SLEEVE, spring		1
117	805-515	\$9.85	RETAINER, tension spring		1
118	408-057	\$0.35	SCREW		2
119	310-040	\$0.15	NUT		2
120	324-010	\$0.15	WASHER, locking		2
121		NA	WASHER, plain		2
	805-535	\$47.85	HOOD HINGE ASS'Y.		2
125	805-525	\$21.50	ARM, hood hinge		2
126	322-170	\$0.35	BOLT, hinge to hood		4
127	310-760	\$0.55	NUT		4
128	324-590	\$0.20	WASHER, plain		4
129	324-020	\$0.20	WASHER, locking		4

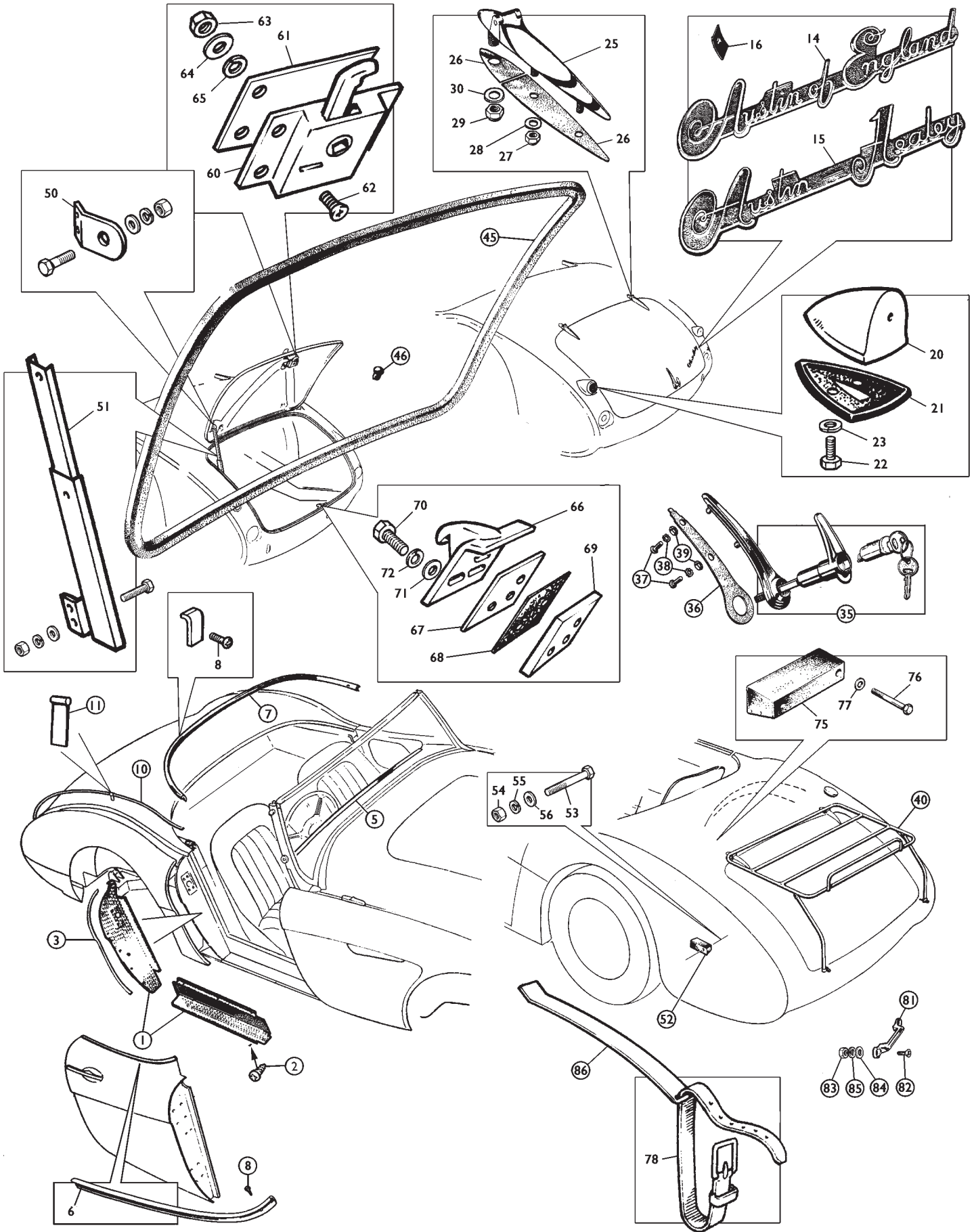
## Shroud Panel Supports

	805-355	\$11.70	BRACKET, shroud to upright, R/H		1
136	805-365	\$11.70	BRACKET, shroud to upright, L/H	not 100-M	1
	805-375	NA	BRACKET, shroud to upright, L/H	100-M	1
137	323-005	\$0.50	SCREW, bracket to upright		4
138	310-040	\$0.15	NUT		4
139		NA	WASHER, plain		8
140	324-010	\$0.15	WASHER, locking		4
141	408-057	\$0.35	SCREW, bracket to shroud		4
142	310-040	\$0.15	NUT		4
143		NA	WASHER, plain		4
144	324-010	\$0.15	WASHER, locking		4
145	858-585	NA	BRACKET, shroud to chassis, R/H		1
	858-595	\$8.75	BRACKET, shroud to chassis, L/H		1
147	323-005	\$0.50	SCREW, bracket to shroud and radiator lower cowl panel		4
148	310-040	\$0.15	NUT		4
149		NA	WASHER, plain		8
150	324-010	\$0.15	WASHER, locking		4

## Plates and Plugs

154	408-930	\$7.65	PLATE, chassis ID	from BN1 (c)219000	1
155		NA	PLATE, blanking pedal hole		1
156		NA	FELT		1
157		NA	SCREW		2
158		NA	WASHER, plain		2
160		NA	PLATE, steering column sealing, inner		2
161		NA	PLATE, steering column blanking, inner		2
162	805-455	NA	FELT, sealing and blanking plates		4
163	323-430	\$0.40	SCREW, plate		16
164		NA	WASHER, special		16
165		NA	BRACKET, steering column		1
166	322-880	\$0.70	SCREW, bracket		4
167	310-140	\$0.30	NUT		4
168	365-720	\$0.30	WASHER, plain		8
169	365-730	\$0.20	WASHER, locking		4
170		NA	PLATE, blanking heater tube holes		2
171	322-940	\$0.65	SCREW		2
172	310-040	\$0.15	NUT		2
173	324-010	\$0.15	WASHER, locking		2
174		NA	PLATE, blanking dipper switch hole		1
175		NA	FELT		1
176	373-960	\$0.55	SCREW		2
177	310-040	\$0.15	NUT		2
178	324-010	\$0.15	WASHER, locking		2
179		NA	WASHER, plain		2
180		NA	COVER, brake master cylinder		1
189	681-018	\$21.95	GROMMET AND PLUG SET, bulkhead (general assortment)		1
190	680-940	\$1.95	PLUG, cold air duct in dash		2
191		NA	PLUG, blanking fixing hole for brake fluid reservoir, RHD		2
192	680-940	\$1.95	PLUG, cold air duct		1
193		NA	PLUG, bulkhead heater access		1
194	682-130	\$0.90	GROMMET, heater cable		1
195	682-215	\$2.80	GROMMET, bulkhead, strg. column		2

# Rear Body Fittings 100-4



# Rear Body Fittings 100-4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Cockpit Fittings

	802-955	NA	SHUT FACE FINISHER SET, R/H	} BN1 to (b)2235	1
	802-965	NA	SHUT FACE FINISHER SET, L/H		1
1	803-800	\$104.30	SHUT FACE FINISHER SET, R/H	} BN1 from (b)2236, BN2	1
	803-810	\$104.30	SHUT FACE FINISHER SET, L/H		1
2	725-175	\$0.40	SCREW		A/R
3	249-880	\$13.95	WELT, shut pillar finisher, black	} 6 foot length for 2 doors	1
	249-886	\$13.95	WELT, shut pillar finisher, red		1
	NA		WELT, shut pillar finisher, blue		1
	NA		WELT, shut pillar finisher, green		1
5	804-900*	\$115.95	MOULDING, scuttle		1
6	804-920*	\$62.95	MOULDING, door cockpit, R/H		1
	804-930*	\$62.95	MOULDING, door cockpit, L/H		1
7	804-910*	\$159.95	MOULDING, rear cockpit		1
8	725-180	\$1.05	SCREW, moulding attaching		22

\*These mouldings are supplied polished and slightly over-length. They must be trimmed to fit your particular car, and may be clear anodized locally.

## Rear External Fittings

10	021-820	\$29.95	BEADING, rear fender		2
11	NA		TAB, piping to rear fender		16
14	021-741	\$28.95	BADGE, 'Austin of England'	early BN1	1
15	021-731	\$11.95	BADGE, 'Austin Healey'		1
16	326-530	\$0.25	FIXING, badge		3
20	544-690	\$54.95	PLINTH, (pod), R/H	} BN2 as fitted	1
	544-680	\$54.95	PLINTH, (pod), L/H		1
21	021-772	\$5.55	PLINTH PAD		2
22	323-005	\$0.50	SCREW, reflector plinth		6
23	324-010	\$0.15	WASHER, locking		6
25	802-440	\$23.95	TRUNK HINGE, L/H		1
	802-450	\$23.95	TRUNK HINGE, R/H		1
26	698-018	\$3.25	GASKET SET, trunk hinge	car set	1
27	NA		NUT, hinge to trunk panel		4
28	324-590	\$0.20	WASHER, plain		4
29	310-105	\$0.45	NUT, hinge to top panel		2
30	365-720	\$0.30	WASHER, plain		2
35	031-325	\$49.95	TRUNK HANDLE ASSY, with lock and two keys		1
36	805-257	\$0.95	GASKET, trunk handle		1
37	NA		SCREW		2
38	324-110	\$0.10	WASHER, shakeproof		2
39	NA		WASHER, cup		2
40	644-710	\$399.95	LUGGAGE RACK		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Trunk Internal Fittings

45	682-020	\$21.95	TRUNK SEAL (glues into channel on trunk lid)		1
46	682-110	\$0.75	BUFFER, trunk lid		3
50	NA		STAY BRACKET		1
51	804-530	\$24.95	STAY, trunk lid		1
52	NA		BLOCK, packing		1
53	NA		SCREW, to wheelarch		2
54	310-760	\$0.55	NUT		2
55	NA		WASHER, locking		2
56	324-590	\$0.20	WASHER, plain, 1/4"		2
57	NA		WASHER, plain, 9/32"		2
60	031-326	\$51.95	LOCK		1
61	NA		PACKING PLATE		1
62	323-260	\$0.60	SCREW, fixing lock		4
63	310-760	\$0.55	NUT		4
64	324-590	\$0.20	WASHER, plain		4
65	324-020	\$0.20	WASHER, locking		4
66	806-460	NA	STRIKER, boot lid		1
67	806-885	NA	PLATE, packing		A/R
68	807-005	NA	PACKING PIECE		1
69	NA		PLATE, tapped		1
70	NA		SCREW, striker		3
71	324-590	\$0.20	WASHER, plain		3
72	324-020	\$0.20	WASHER, locking		3
75	221-680	NA	BLOCK, spare wheel		1
76	NA		SCREW, block to rear wheel arch		2
77	NA		WASHER, plain		2
78	221-645	\$45.40	STRAP ASS'Y., spare tire		1
81	409-075	\$7.95	STAPLE, chrome, strap retaining		1
82	NA		SCREW, staple to axle cover panel		2
83	310-040	\$0.15	NUT		2
84	NA		WASHER, plain		2
85	324-010	\$0.15	WASHER, locking		2
86	221-655	\$29.65	RETAINING BAR, spare tire		1

## Body Rubber Kits

682-308	\$147.95	BODY RUBBER SET	100-4 (b)11142	1
682-318	\$148.95	BODY RUBBER SET	100-4 from (b)11143	1

## Trunk Lining Kits

For an "as close to original as possible" show-quality trunk, use our 249-912 kit, which we developed with the assistance of two leading Austin-Healey experts. This kit comes with 13 pages of detailed illustrated instructions. Our "budget" kit is fine for dressing up the trunk of your daily driver, and is priced accordingly. Both kits are available in black Armacord only.

249-912	\$179.95	TRUNK LINER KIT, as original		1
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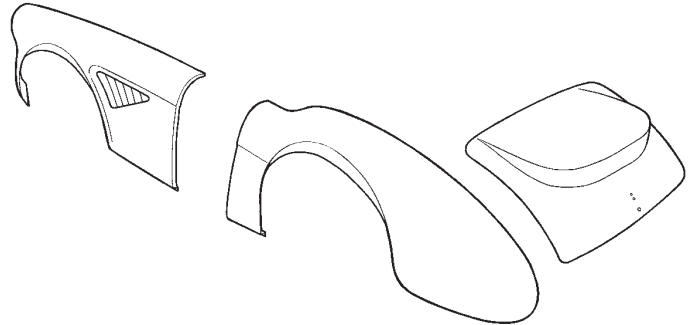


# Outer Body Panels 100-6, 3000

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
1	858-905	\$4,546.95	FRONT SHROUD ASSEMBLY	BN4, BN6, BN7, BT7	1	
	858-915	NA	FRONT SHROUD ASSEMBLY	BJ7, BJ8 to (b)76137	1	
	858-925	\$5,695.95	FRONT SHROUD ASSEMBLY	BJ8 from (b)76138	1	
2	858-935	\$2,512.95	SHROUD NOSE PANEL	} BN4, BN6, BN7, BT7, BJ7, BJ8 to (b)76137	1	
3	857-535	\$691.95	FRONT LOWER REPAIR		1	
	858-945	\$2,627.95	SHROUD NOSE PANEL	} BJ8 from (b)76138	1	
	857-545	\$772.95	FRONT LOWER REPAIR		1	
4	857-575	NA	FRONT UPPER REPAIR		1	
5	857-555	\$331.95	FRONT UPPER QTR., R/H		1	
6	857-565	\$331.95	FRONT UPPER QTR., L/H		1	
7		NA	SCUTTLE TOP, outer panel	} BN4, BN6, BN7, BT7	1	
		NA	SCUTTLE TOP, outer panel		BJ7, BJ8	1
8	857-585	\$578.95	SHROUD SIDE REPAIR, R/H		1	
9	857-595	\$459.95	SHROUD SIDE REPAIR, L/H		1	
12	408-056	\$0.60	SCREW, shroud to crossbrace		3	
13		NA	WASHER, plain		3	
14	324-010	\$0.15	WASHER, locking		3	
15	310-040	\$0.15	NUT		3	
16	031-350	\$62.95	FRONT APRON PANEL, steel	} original material	1	
	021-749	\$97.95	FRONT APRON PANEL, aluminum		alternative	1
20	856-145	\$999.95	HOOD ASS'Y, aluminum, ribbed	} BN4, BN6 as fitted	1	
21	858-090	NA	HOOD ASS'Y, steel, plain		1	
	858-140	NA	HOOD ASS'Y, aluminum, plain	} BN6, BN7, BT7, BJ7, BJ8	1	
	021-751	\$1,395.95	HOOD ASS'Y, aluminum, louvred		1	
24	858-010	\$814.95	FRONT FENDER, R/H, steel	} original material	1	
	858-000	\$814.95	FRONT FENDER, L/H, steel		1	
	858-055	\$995.00	FRONT FENDER, R/H, aluminum	} alternative	1	
	858-065	\$995.00	FRONT FENDER, L/H, aluminum		1	
26	857-560	\$139.95	FENDER REPAIR, steel, R/H		1	
	857-570	\$139.95	FENDER REPAIR, steel, L/H		1	
28	321-868	\$12.95	FITTING KIT, front fender		2	
44	858-385	\$7.20	BRACKET, front fender support		2	
45	322-230	\$0.35	BOLT, bracket		4	
46	310-760	\$0.55	NUT		4	
47		NA	WASHER, special		8	
48	324-020	\$0.20	WASHER, locking		4	
49		NA	RIVET		6	
50	856-205	NA	DOOR SHELL, steel, R/H	} BN4, BN6, BN7, BT7	1	
	856-215	NA	DOOR SHELL, steel, L/H		1	
	858-075	\$964.95	DOOR SHELL, aluminum, R/H		1	
	858-085	\$964.95	DOOR SHELL, aluminum, L/H		1	
51	856-225	\$522.95	DOOR SKIN, steel, R/H	} BN4, BN6, BN7, BT7	1	
	856-235	\$522.95	DOOR SKIN, steel, L/H		1	
	856-640	\$583.95	DOOR SKIN, aluminum, R/H		1	
	856-650	\$583.95	DOOR SKIN, aluminum, L/H		1	
52	857-580	\$94.40	SKIN REPAIR, lower, steel, R/H	} BN4, BN6, BN7, BT7	1	
	857-590	\$94.40	SKIN REPAIR, lower, steel, L/H		1	
53	856-635	\$47.85	REPAIR, lower frame, steel, R/H		1	
	856-645	\$47.95	REPAIR, lower frame, steel, L/H	1		
	856-245	NA	DOOR SHELL, steel, R/H	} BJ7	1	
	856-255	NA	DOOR SHELL, steel, L/H		1	
	856-660	\$569.95	DOOR SKIN, steel, R/H		1	
	856-670	\$569.95	DOOR SKIN, steel, L/H		1	
		NA	DOOR SKIN, aluminum, R/H		1	
		NA	DOOR SKIN, aluminum, L/H		1	
	857-580	\$94.40	SKIN REPAIR, lower, steel, R/H	} BJ7	1	
	857-590	\$94.40	SKIN REPAIR, lower, steel, L/H		1	
		NA	FRAME REPAIR, lower, R/H		1	
		NA	FRAME REPAIR, lower, L/H		1	
	856-620	NA	DOOR SHELL, steel, R/H		} BJ8 to (c)26704	1
	856-630	NA	DOOR SHELL, steel, L/H			1
	856-375	NA	DOOR SHELL, steel, R/H	} BJ8 from (c)26705	1	
	856-385	NA	DOOR SHELL, steel, L/H		1	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	856-615	NA	DOOR SKIN, steel, R/H	} BJ8	1
	856-625	NA	DOOR SKIN, steel, L/H		1
		NA	DOOR SKIN, aluminium, R/H		1
		NA	DOOR SKIN, aluminium, L/H		1
	857-580	\$94.40	SKIN REPAIR, lower, steel, R/H	} BJ8	1
	857-590	\$94.40	SKIN REPAIR, lower, steel, L/H		1
	856-655	\$47.85	FRAME REPAIR, lower, R/H		1
	856-665	\$47.85	FRAME REPAIR, lower, L/H		1
56	021-881	\$37.95	ROCKER PANEL, R/H		
	021-880	\$37.95	ROCKER PANEL, L/H		1
58	858-445	\$4,195.95	REAR SHROUD ASSEMBLY	BN4, BT7	1
	858-455	\$3,695.95	REAR SHROUD ASSEMBLY	BJ7, BJ8 to (b)76137	1
	858-475	\$3,595.95	REAR SHROUD ASSEMBLY	BJ8 from (b)76138	1
60	858-495	NA	REAR SHROUD ASSEMBLY	BN6, BN7	1
61	857-710	\$601.95	REAR SKIRT PANEL		1
66	858-545	\$512.95	SHROUD SIDE REPAIR, R/H	} BN4, BN6, BN7, BT7, BJ7, BJ8 to (b)76137	1
	858-555	\$512.95	SHROUD SIDE REPAIR, L/H		1
	858-565	\$465.95	SHROUD SIDE REPAIR, R/H	} BJ8 from (b)76138	1
	858-575	\$465.95	SHROUD SIDE REPAIR, L/H		1
75	858-020	\$660.95	TRUNK LID, steel	} original material	1
	858-005	\$885.95	TRUNK LID, aluminum		alternative
76	805-715	\$69.95	TRUNK LID REPAIR, steel		1
80	858-025	\$690.95	REAR FENDER, R/H, steel	} original material	1
	858-015	\$690.95	REAR FENDER, L/H, steel		1
	806-760	NA	REAR FENDER, R/H, aluminum	} alternative	1
	806-770	NA	REAR FENDER, L/H, aluminum		1
82	857-510	\$41.95	FENDER REPAIR, front section, steel, R/H		1
	857-500	\$41.95	FENDER REPAIR, front section, steel, L/H		1
84	857-515	\$193.95	FENDER REPAIR, rear section, steel, R/H		1
	857-525	\$193.95	FENDER REPAIR, rear section, steel, L/H		1
85	321-818	\$12.95	FITTING KIT, rear fender		2
86	857-505	NA	PLATE, tapped		2
	858-205	\$52.95	ANTI-CORROSION JOINT STRIP	sufficient for 1 car	1



## Alloy Competition Body Parts

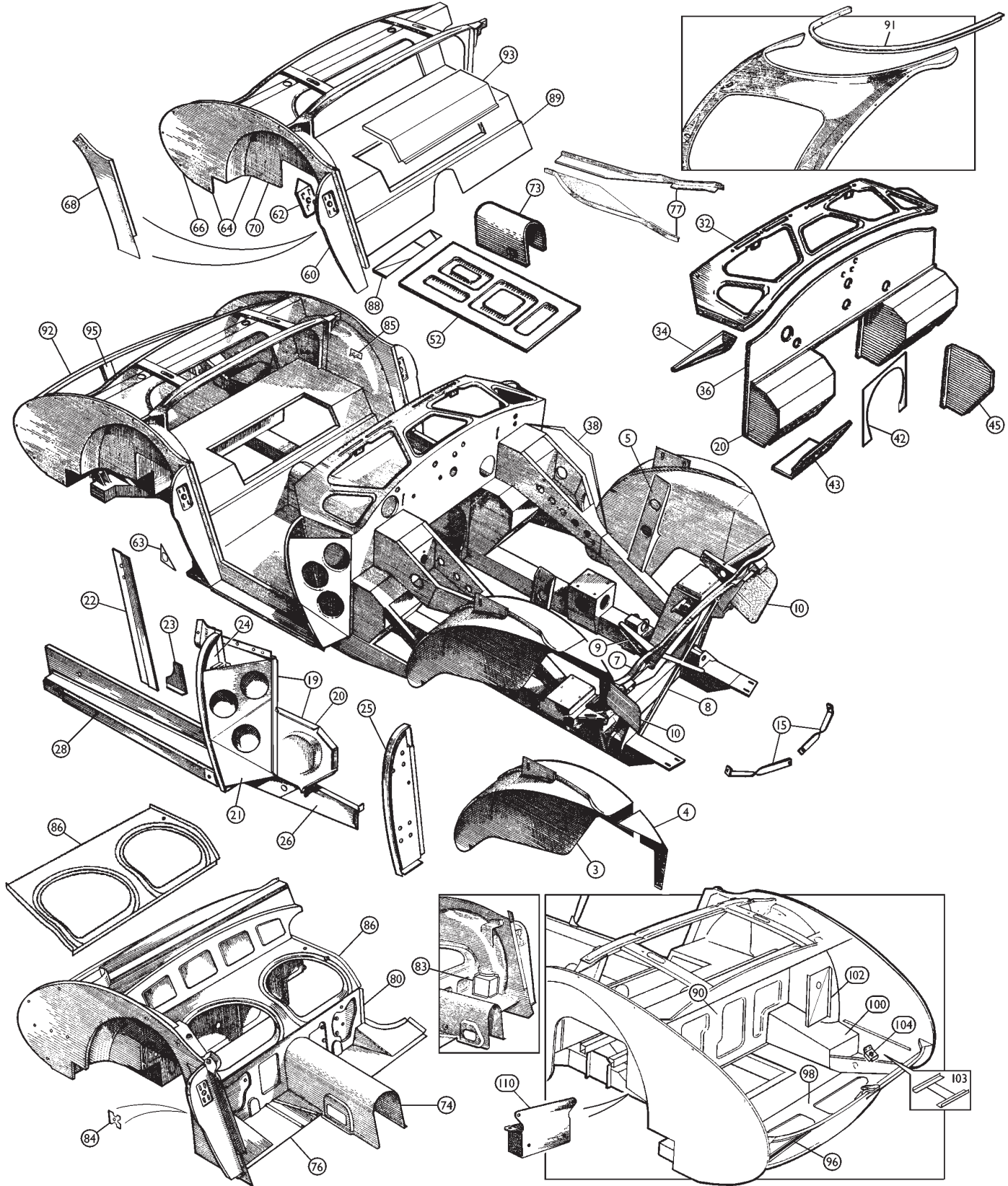
Great quality reproductions of aluminum alloy body panels as fitted to the Works-prepared race and rally cars can now be yours. Pick the ones which best suit your race or rally car. Works Healeys did not use flared fenders with their 165x15 tires on 4.5" wheels. Flares are required for use with 185x15" tires on 72-spoke wire wheels.

All items below except #806-835 Vent Pair and #021-751 Hood must be shipped by truck, freight collect.

806-865	\$1,134.95	FRONT FENDER, R/H, with vents	} BN4 - BJ8	1
806-875	\$1,134.95	FRONT FENDER, L/H, with vents		1
806-820	\$1,279.95	FRONT FENDER, R/H, flared*		1
806-830	\$1,279.95	FRONT FENDER, L/H, flared*		1
806-840	\$1,476.95	FRONT FENDER, R/H, flared w/ vents*		1
806-850	\$1,476.95	FRONT FENDER, L/H, flared w/ vents*		1
806-835	\$327.95	VENT PAIR, alloy, for front fenders	BN1 - BJ8	1
806-860	\$1,069.95	REAR FENDER, R/H w/ small flare†	} BN2 - BJ8	1
806-870	\$1,069.95	REAR FENDER, L/H, w/ small flare†		1
806-880	\$1,147.95	REAR FENDER, R/H, w/ large flare•		1
806-890	\$1,147.95	REAR FENDER, L/H, w/ large flare•		1
806-895	\$1,546.95	TRUNK LID, works type	BN4 - BJ8	1
021-751	\$1,395.95	HOOD, louvred		1

\* 1 1/2" flare  
† 1/2" flare  
• 1" flare

# Inner Body Panels 100-6, 3000



No.	Part No.	Price (each)	Description	Application	Qty. Req.
			Complete chassis frames are being produced in the U.K. to original standards. While it is fortunate that few Austin-Healeys are in need of a complete frame, it is nice to know that they can be obtained (on special order) should the need arise. Call your favorite Moss Sales Advisor for details.		
	856-530	\$17,499.95	CHASSIS FRAME ASSEMBLY	BN4, BT7	1
	856-540	\$17,499.95	CHASSIS FRAME ASSEMBLY	BN6, BN7	1
	856-550	\$17,499.95	CHASSIS FRAME ASSEMBLY	BJ7	1
	856-560	\$17,499.95	CHASSIS FRAME ASSEMBLY	BJ8 to (c)26704	1
	856-570	\$17,499.95	CHASSIS FRAME ASSEMBLY	BJ8 from (c)26705	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
3	806-300	\$399.95	WHEEL ARCH, steel, R/H	} original material	1
	806-310	\$542.95	WHEEL ARCH, steel, L/H		1
	856-525	NA	WHEEL ARCH, aluminum, R/H	} alternative	1
	856-535	NA	WHEEL ARCH, aluminum, L/H		1


**MOSS MOTORS, LTD.**  
 TOLL-FREE ORDERS **1-800-667-7872**

# Inner Body Panels 100-6, 3000

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
4	856-555	\$60.55	EXTENSION, inner guard, R/H		1
	856-565	\$60.55	EXTENSION, inner guard, L/H		1
5	856-675	\$30.70	CHANNEL, shroud support, R/H		1
	856-685	\$30.70	CHANNEL, shroud support, L/H		1
7	856-485	\$199.95	CROSS BRACE UPPER PANEL		1
8	856-590	\$39.65	CROSS BRACE ASS'Y.		1
9	856-695	\$75.25	BRACKET SET, radiator steady		1
10	806-320	\$80.95	SPLASH PANEL SET, with stays		1
11	NA		SCREW		2
12	310-040	\$0.15	NUT		2
13	NA		WASHER, plain		2
14	324-010	\$0.15	WASHER, locking		2
15	856-180	\$9.95	STEADY BRACKET	BN7, BT7	2
19	806-260	\$479.95	SCUTTLE SIDE ASS'Y., R/H	}BN4, BN6, BN7, BT7	1
	806-270	\$479.95	SCUTTLE SIDE ASS'Y., L/H		1
	806-280	NA	SCUTTLE SIDE ASS'Y., R/H	}BJ7, BJ8	1
	806-290	NA	SCUTTLE SIDE ASS'Y., L/H		1
20	805-685	\$109.95	OUTER SIDE PANEL, R/H	}BN4, BN6, BN7, BT7	1
	805-695	\$109.95	OUTER SIDE PANEL, L/H		1
	805-735	\$112.95	OUTER SIDE PANEL, R/H	}BJ7, BJ8	1
	805-745	\$112.95	OUTER SIDE PANEL, L/H		1
21	805-605	\$65.95	SIDE REINFORCEMENT, R/H	}BN4, BN6, BN7, BT7	1
	805-615	\$65.95	SIDE REINFORCEMENT, L/H		1
	805-635	\$75.95	SIDE REINFORCEMENT, R/H	}BJ7, BJ8	1
	805-645	\$75.95	SIDE REINFORCEMENT, L/H		1
22	NA		EXTENSION PLATE, side, R/H	}BN4 from C.E.68960,	1
	NA		EXTENSION PLATE, side, L/H		}BN6, BN7, BT7, BJ7, BJ8
23	NA		GUSSET PLATE, side to sill		2
24	806-140	\$174.95	HINGE PILLAR ASS'Y., R/H	}BN4, BN6, BN7, BT7	1
	806-170	\$161.95	HINGE PILLAR ASS'Y., L/H		1
25	806-235	\$63.95	HINGE PILLAR REPAIR, R/H		1
	806-245	\$63.95	HINGE PILLAR REPAIR, L/H		1
	806-120	\$174.95	HINGE PILLAR ASS'Y., R/H	}BJ7, BJ8	1
	806-150	\$174.95	HINGE PILLAR ASS'Y., L/H		1
	806-275	\$68.95	HINGE PILLAR REPAIR, R/H		1
	806-285	\$68.95	HINGE PILLAR REPAIR, L/H		1
26	856-061	\$54.95	INNER SILL ASS'Y., R/H, Kilmartin brand	}(2-piece ass'y)	1
	856-060	\$43.95	INNER SILL ASS'Y, R/H		1
	856-051	\$54.95	INNER SILL ASS'Y, L/H, Kilmartin brand		1
	856-050	\$43.95	INNER SILL ASS'Y, L/H		1
28	021-881	\$37.95	ROCKER PANEL, R/H		1
	021-880	\$37.95	ROCKER PANEL, L/H		1
	NA		SCUTTLE TOP INNER PANEL	BN4, BN6, BN7, BT7	1
	NA		SCUTTLE TOP INNER PANEL	BJ7	1
32	NA		SCUTTLE TOP INNER PANEL	BJ8	1
34	NA		DEMISTER CHANNEL ASSEMBLY	BN4, BN6, BN7, BT7	1
36	NA		BULKHEAD REPAIR	BN4, BN6, BN7, BT7	1
	NA		BULKHEAD REPAIR	BJ7	1
	NA		BULKHEAD REPAIR	BJ8	1
38	805-800	\$174.95	PEDAL BOX ASSEMBLY, R/H	}BN4 thru BJ8	1
	805-810	\$174.95	PEDAL BOX ASSEMBLY, L/H		1
42	807-125	\$92.95	REINFORCEMENT PANEL	}BN4, BN6, BN7 to (c)16038, BT7 to (c)15880	1
	807-120	\$92.95	REINFORCEMENT PANEL	BN7, BT7 from above, BJ7, BJ8	1
43	856-035	\$42.60	TOE BOARD, front floor, R/H	}BN4, BN6, BN7, BT7	1
	856-025	\$42.60	TOE BOARD, front floor, L/H		1
45	NA		INNER SIDE PANEL, R/H	}BN4, BN6, BN7, BT7	1
	NA		INNER SIDE PANEL, L/H		1
	NA		INNER SIDE PANEL, R/H	}BJ7, BJ8	1
	NA		INNER SIDE PANEL, L/H		1
49	NA		REINFORCEMENT, side panel	BN6, BN7 to (c)16038	1
	NA		REINFORCEMENT, side panel	BN7 from (c)16039,	1
50	NA		SEALING FLANGE, tunnel, R/H	BT7 from (c)15881,	1
	NA		SEALING FLANGE, tunnel, L/H	BJ7, BJ8	1
52	807-130	\$97.95	FLOOR PANEL, R/H	}BN4, BN6	1
	807-140	\$97.95	FLOOR PANEL, L/H		1
	856-030	\$49.95	FLOOR PANEL, R/H	}BN7, BT7, BJ7, BJ8	1
	856-020	\$49.95	FLOOR PANEL, L/H		1

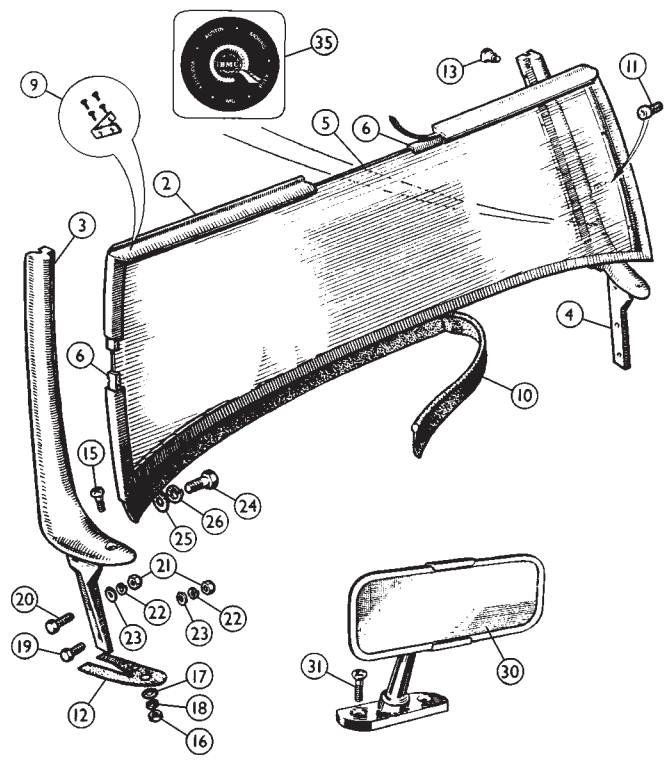
No.	Part No.	Price (each)	Description	Application	Qty. Req.
59	NA		REAR END ASSEMBLY		1
	806-065	\$44.95	SHUT PILLAR ASSEMBLY, R/H	}BN4, BN6, BN7, BT7	1
	806-075	\$44.95	SHUT PILLAR ASSEMBLY, L/H		1
60	806-085	\$44.95	SHUT PILLAR ASSEMBLY, R/H	}BJ7, BJ8	1
	806-095	\$44.95	SHUT PILLAR ASSEMBLY, L/H		1
	NA		TRIANGLE BOX, pillar, R/H	}BN4, BN6, BN7, BT7	1
	NA		TRIANGLE BOX, pillar, L/H		1
62	NA		TRIANGLE BOX, pillar, R/H	}BJ7, BJ8	1
	NA		TRIANGLE BOX, pillar, L/H		1
63	806-615	\$11.95	GUSSET, pillar to sill, R/H		1
	806-625	\$11.95	GUSSET, pillar to sill, L/H		1
	NA		REAR QTR. AND WHEEL ARCH, R/H	}BN4	1
	NA		REAR QTR. AND WHEEL ARCH, L/H		1
	NA		REAR QTR. AND WHEEL ARCH, R/H	}BN6, BN7	1
	NA		REAR QTR. AND WHEEL ARCH, L/H		1
	NA		REAR QTR. AND WHEEL ARCH, R/H	}BT7	1
	NA		REAR QTR. AND WHEEL ARCH, L/H		1
64	NA		REAR QTR. AND WHEEL ARCH, R/H	}BJ7, BJ8	1
	NA		REAR QTR. AND WHEEL ARCH, L/H		1
66	806-035	\$77.95	REAR QUARTER, steel, R/H	}original material	1
	806-025	\$77.95	REAR QUARTER, steel, L/H		1
	NA		REAR QTR, aluminum, R/H	}alternative	1
	NA		REAR QTR, aluminum, L/H		1
68	856-765	\$57.30	FRONT REPAIR, steel, R/H		1
	856-775	\$57.30	FRONT REPAIR, steel, L/H		1
70	806-305	\$392.95	WHEEL ARCH, steel, R/H	}original material	1
	806-315	\$392.95	WHEEL ARCH, steel, L/H		1
	NA		DRIVESHAFT TUNNEL, rear	BN4	1
73	NA		DRIVESHAFT TUNNEL, rear	BN6, BN7	1
74	805-775	\$87.30	DRIVESHAFT TUNNEL, rear	BT7, BJ7, BJ8	1
76	856-350	\$65.60	FLOOR SECTION, rear, R/H	}BN4, BT7, BJ7, BJ8 to (c)26704	1
	856-355	\$65.60	FLOOR SECTION, rear, L/H		1
	856-300	\$75.65	FLOOR SECTION, rear, R/H	}BJ8 from (c)26705	1
	856-305	\$75.65	FLOOR SECTION, rear, L/H		1
77	805-785	\$122.95	EDGE KIT, gearbox cover	}BN7 from (c)16039, BT7 from (c)15881, BJ7, BJ8	1
80	856-340	\$118.95	HEEL BOARD, rear, R/H	}BN4, BT7, BJ7, BJ8 to (c)26704	1
	856-345	\$118.95	HEEL BOARD, rear, L/H		1
	856-482	0.00	HEEL BOARD, complete		1
	856-310	\$68.95	HEEL BOARD repair, rear, R/H		1
	856-315	\$68.95	HEEL BOARD repair, rear, L/H		1
83	856-595	\$46.95	BOX AND GUSSET, radius arm, R/H	}BJ8 from (c)26705	1
	856-605	\$46.95	BOX AND GUSSET, radius arm, L/H		1
84	856-745	\$40.95	MOUNTING, radius arm, R/H		1
	856-755	\$40.95	MOUNTING, radius arm, L/H		1
85	805-755	\$10.00	SEAT BELT MOUNTING, rear	BT7, BJ7, BJ8 to mid '67	2
86	805-820	\$199.95	SURROUND PANEL, rear seat (Seat bottom panel only. Does not include vertical rear panel.)	BN4, BT7, BJ7, BJ8	1
88	807-155	\$41.90	FLOOR SECTION, rear, R/H	}BN6, BN7	1
	807-165	\$41.90	FLOOR SECTION, rear, L/H		1
89	805-790	\$155.95	HEEL BOARD, rear, full width		1
90	805-795	\$176.95	REAR BULKHEAD	BN4, BT7, BJ7, BJ8	1
91	806-215	\$470.95	DRAINAGE CHANNEL	BJ7, BJ8	1
92	805-725	\$57.40	REAR SKIRT RAIL ASSEMBLY		1
93	807-055	\$92.65	COVER, battery access	BN6, BN7	1
95	806-680	\$40.50	SUPPORT, rear skirt rail		1
96	806-155	\$15.95	SUPPORT, trunk lip, R/H		1
	806-165	\$15.95	SUPPORT, trunk lip, L/H		1
98	856-150	\$87.95	TRUNK FLOOR	BN4, BN6, BN7, BT7, BJ7	1
	856-155	\$138.95	TRUNK FLOOR	BJ8	1
100	856-320	\$79.70	TRUNK SIDE BOX, R/H		1
	856-325	\$79.70	TRUNK SIDE BOX, L/H		1
102	856-330	\$32.70	BATTERY CABLE PANEL	}BN4, BT7, BJ7, BJ8	1
103	805-830	\$39.95	BRACKET, battery base support		1
104	031-412	\$14.75	BRACKET, battery switch		1
110	806-180	\$25.95	BUMP STOP BOX (mounting hardware listed on pg. 74)	BN4 thru BJ8 (c)26704	2
	806-200	\$21.95	BUMP STOP BOX (mounting hardware listed on page 73)	BJ8 from (c)26705	2

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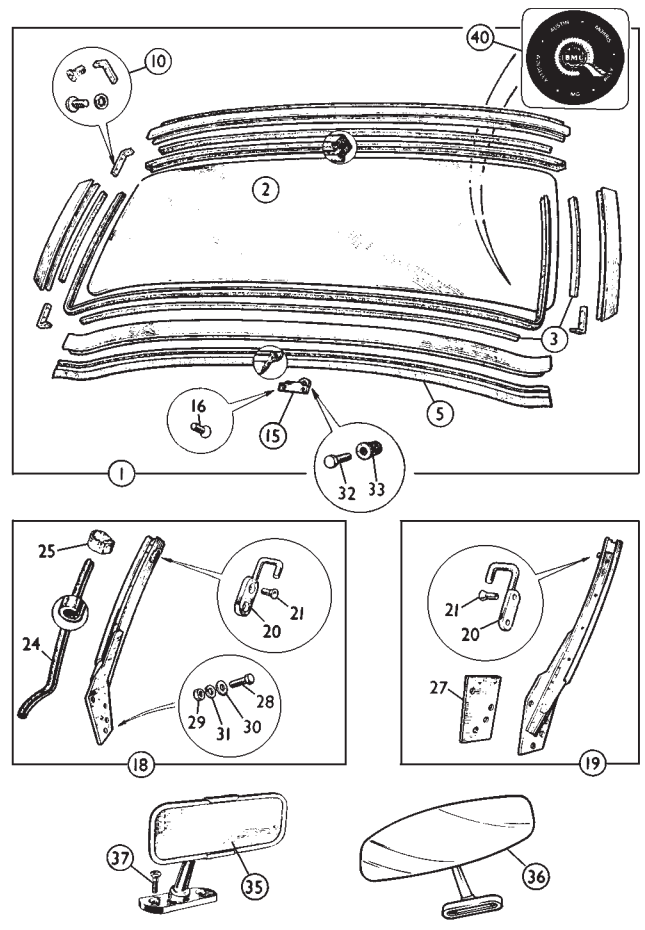
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# Windshields 100-6, 3000

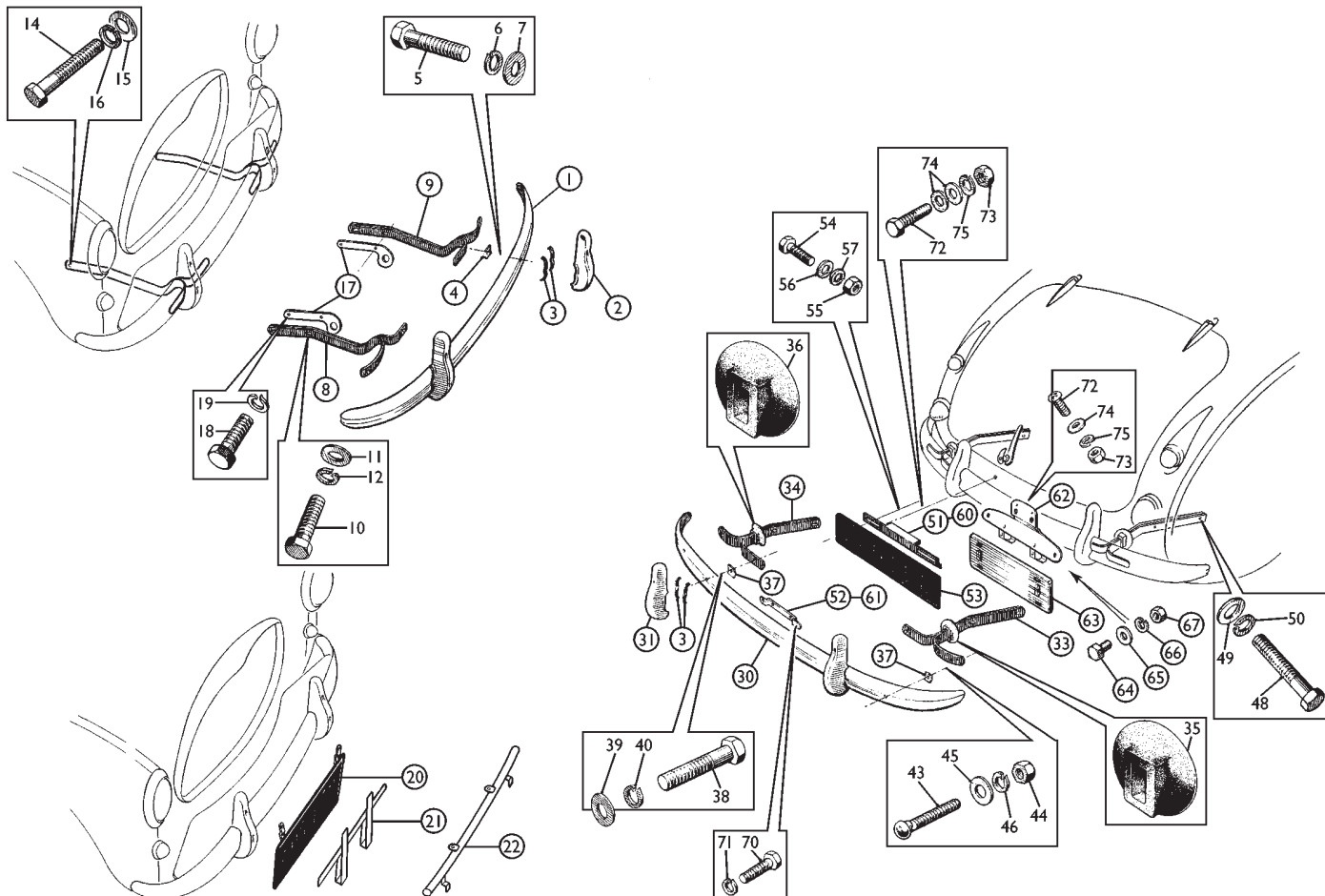


No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Windshield BN4, BN6, BN7, BT7</b>					
	NA		WINDSHIELD ASSEMBLY	BN4 to C.E.54754	1
	NA		WINDSHIELD ASSEMBLY	{ BN4 from C.E.54755, BN6, BN7, BT7	1
2	NA		FRAME ASSEMBLY, windshield	BN4 to C.E.54754	1
	NA		FRAME ASSEMBLY, windshield	{ BN4 from C.E.54755, BN6, BN7, BT7	1
3	NA		PILLAR, R/H		1
4	NA		PILLAR, L/H		1
5	021-840	\$199.95	GLASS, windshield		1
6	682-210	\$15.35	GLAZING SEAL		1
9	805-060	\$28.95	BRACKET KIT, windshield frame	4 corner brackets & screws	1
10	021-763	\$12.20	SEAL, windshield frame to body		1
11	323-625	\$0.85	SCREW, frame to pillar		8
12	021-762	\$5.45	PAD, pillar foot, rubber		2
13	805-125	\$12.95	STUD, toggle clamp retaining		2
15	323-615	\$1.85	SCREW, pillar to scuttle top		2
16	310-760	\$0.55	NUT		2
17	324-115	\$0.45	WASHER, plain		2
18	324-020	\$0.20	WASHER, locking		2
19	322-247	\$0.30	BOLT, windshield to scuttle side panel, 1"		3
20	NA		BOLT, windshield to scuttle side panel, 1 1/4"		1
21	310-760	\$0.55	NUT		4
22	324-590	\$0.20	WASHER, plain		4
23	324-020	\$0.20	WASHER, locking		4
24	NA		BOLT, windshield to scuttle side panel, 1 1/4"		2
25	324-860	\$0.35	WASHER, plain		2
26	365-730	\$0.20	WASHER, locking		2
30	165-150	\$12.95	MIRROR, driving		1
31	323-080	\$0.85	SCREW		2
35	NA		TAX DISC HOLDER, 'BMC' Rosette	U.K. market	1



No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Windshield BJ7, BJ8</b>					
1	NA		WINDSHIELD ASSEMBLY		1
2	021-850	\$179.95	GLASS, windshield		1
3	682-028	\$48.95	GLAZING SEAL KIT		1
5	021-764	\$17.95	WEATHERSEAL, bottom		1
10	031-413	\$36.95	BRACKET KIT, windshield frame	4 corner brackets & screws	1
15	NA		BRACKET, center		1
16	NA		SCREW, center bracket to top channel		2
17	324-110	\$0.10	WASHER, shakeproof		8
18	NA		PILLAR, R/H		1
19	NA		PILLAR, L/H		1
20	031-428	\$102.95	HOOK PAIR, toggle		1
21	NA		RIVET, hook		4
22	323-080	\$0.85	SCREW, pillar to windshield		8
24	249-615	\$32.95	PILLAR SEAL SET, black		1
25	021-778	\$3.10	CAP, seal top, R/H		1
	021-779	\$3.10	CAP, seal top, L/H		1
27	031-416	\$7.25	PACKING, foot		A/R
28	322-247	\$0.30	BOLT, 1"	} BJ7	6
	322-230	\$0.35	SCREW, 3/4"		2
	322-247	\$0.30	BOLT, 1"	} BJ8	1
	322-230	\$0.35	SCREW, 3/4"		5
	NA		BOLT, 1 1/8"		2
29	310-760	\$0.55	NUT		8
30	324-590	\$0.20	WASHER, plain		8
31	324-020	\$0.20	WASHER, locking		8
32	322-230	\$0.35	SCREW, center bracket		1
33	NA		NUT		1
35	165-150	\$12.95	MIRROR, driving	BJ7, BJ8 to (b)73213	1
36	165-160	\$29.95	MIRROR, driving	BJ8 from (b)73214	1
37	323-080	\$0.85	SCREW		2
40	NA		TAX DISC HOLDER, 'BMC' Rosette	U.K. market	1

# Bumpers & License Plates 100-6, 3000



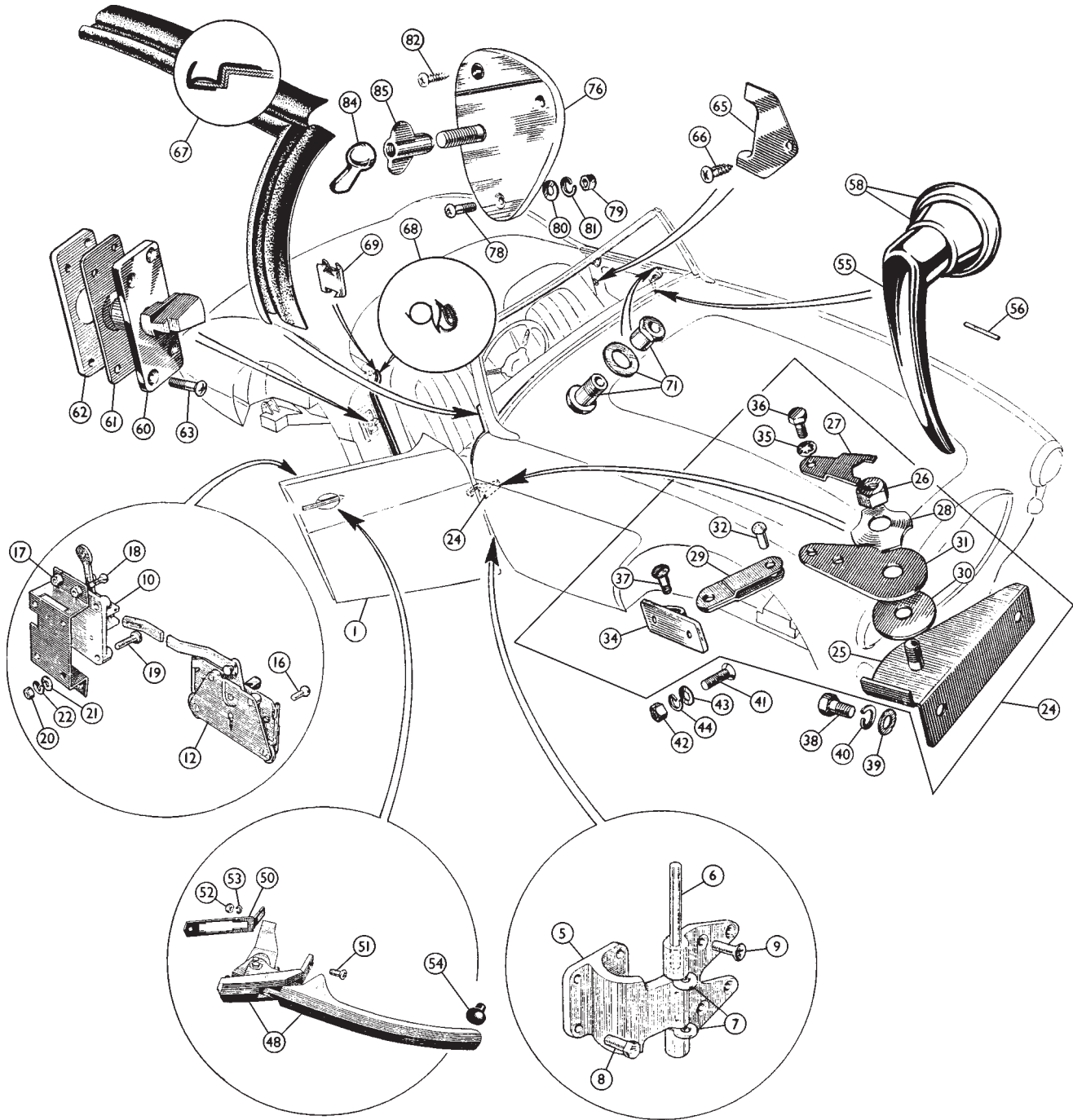
No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	991-353	\$150.95	BUMPER BAR, front		1
2	021-393	\$32.95	OVERRIDER, front		2
3	400-418	\$4.70	PACKING SET, overrides	(for 4 overrides)	1
4	031-417	\$6.80	PACKING, spring bar to bumper		2
5	320-520	\$0.85	BOLT, spring bar to bumper and override		2
	324-860	\$0.35	WASHER, plain		2
7	324-040	\$0.25	WASHER, locking		2
8	031-354	\$31.95	SPRING BAR ASS'Y, front, R/H		1
9	031-358	\$31.95	SPRING BAR ASS'Y, front, L/H		1
10	320-285	\$0.50	BOLT, spring bar to number plate bracket and bumper		4
11	324-860	\$0.35	WASHER, plain		4
12	324-040	\$0.25	WASHER, locking		4
14	322-615	\$0.75	BOLT, spring bar to chassis		4
15	324-860	\$0.35	WASHER, plain		4
16	324-040	\$0.25	WASHER, locking		4
17	031-426	NA	TOWING EYE	} optional	2
18	322-590	\$0.55	BOLT, towing eye		4
19	324-040	\$0.25	WASHER, locking		4
20	806-390	\$53.95	SUPPORT, front number plate	U.K. style	1
21	806-730	\$43.95	BRACKET, mounting, license plate	N. American style	1
22	870-130	\$68.95	BADGE BAR		1
30	991-356	\$145.95	BUMPER BAR, rear		1
31	021-393	\$32.95	OVERRIDER, rear		2
33	804-290	\$27.95	SPRING BAR ASS'Y, rear, R/H		1
34	804-280	\$27.95	SPRING BAR ASS'Y, rear, L/H		1
35	021-755	\$4.35	GROMMET, spring bar, R/H		1
36	021-756	\$4.35	GROMMET, spring bar, L/H		1
37	031-417	\$6.80	PACKING, spring bar to bumper		2
38	320-345	\$0.75	BOLT, spring bar to bumper and override		2
39	324-860	\$0.35	WASHER, plain		2
40	324-040	\$0.25	WASHER, locking		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
43	322-490	\$3.40	BOLT, chrome, spring bar to bumper (incl. #44 & 46)		2
44	310-050	\$0.50	NUT		2
45	324-860	\$0.35	WASHER, plain		2
46	324-040	\$0.25	WASHER, locking		2
48	NA		BOLT, spring bar to chassis		4
49	324-860	\$0.35	WASHER, plain		4
50	324-040	\$0.25	WASHER, locking		4
51	806-360	\$25.95	BRACKET, number plate to body	} All U.K. cars: Europe BN4, BN6, BN7/BT7 to (c)13487	1
52	031-418	\$10.20	BRACKET, lamp to bumper		1
53	451-720	\$9.95	SUPPORT, rear number plate	} all U.K. cars	1
54	322-170	\$0.35	BOLT, support to bracket		2
55	310-760	\$0.55	NUT		2
56	324-115	\$0.45	WASHER, plain		2
57	324-020	\$0.20	WASHER, locking		2
60	806-360	\$25.95	BRACKET, license plate to body	} N. America BN4, BN6, BN7, BT7, BJ7, BJ8 to (b) 79899	1
61	031-418	\$10.20	BRACKET, lamp to bumper		1
62	806-365	\$73.30	BRACKET, support and lamp to bumper	} N. America } BJ8 from (b)79900 (will fit all 100-6 & 3000)	1
63	451-285	\$19.95	SUPPORT, license plate		1
64	320-990	\$0.55	BOLT, support to bracket		2
65	324-590	\$0.20	WASHER, plain		4
66	324-020	\$0.20	WASHER, locking		4
67	310-760	\$0.55	NUT	4	
70	322-645	\$0.70	BOLT, bracket to bumper	} for bumper mounted brackets	2
71	324-020	\$0.20	WASHER, locking		2
72	322-645	\$0.70	BOLT, bracket to body	} for body mounted brackets	2
73	310-760	\$0.55	NUT		2
74	324-590	\$0.20	WASHER, plain		4
75	324-020	\$0.20	WASHER, locking		2

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# Doors and Fittings BN4, BN6, BN7, BT7



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	856-205	NA	DOOR SHELL, steel, R/H	} original material	1
	856-215	NA	DOOR SHELL, steel, L/H		1
	858-075	\$964.95	DOOR SHELL, aluminum, R/H	} alternative	1
	858-085	\$964.95	DOOR SHELL, aluminum, L/H		1
	856-225	\$522.95	DOOR SKIN, steel, R/H	} original material	1
	856-235	\$522.95	DOOR SKIN, steel, L/H		1
	856-640	\$583.95	DOOR SKIN, aluminum, R/H	} alternative	1
	856-650	\$583.95	DOOR SKIN, aluminum, L/H		1
	857-580	\$94.40	SKIN REPAIR, lower, steel, R/H		1
	857-590	\$94.40	SKIN REPAIR, lower, steel, L/H		1
	856-635	\$47.85	REPAIR, lower frame, steel, R/H		1
	856-645	\$47.95	REPAIR, lower frame, steel, L/H		1
5	031-425	\$226.95	HINGE, door		4
6	NA		HINGE PIN		4
7	NA		WASHER, hinge pin		8
8	322-290	\$0.45	BOLT, hinge to door		16
9	323-235	\$0.75	SCREW, hinge to body		16

No.	Part No.	Price (each)	Description	Application	Qty. Req.
10	803-825	\$50.95	DOOR LATCH ASS'Y., R/H		1
	803-815	\$50.95	DOOR LATCH ASS'Y., L/H		1
12	NA		REMOTE CONTROL UNIT, R/H		1
	NA		REMOTE CONTROL UNIT, L/H		1
	NA		SCREW, lock and remote control	} BN4, BN6	6
	NA		WASHER, plain		6
	NA		WASHER, shakeproof		6
16	NA		SCREW, lock and remote control	BN7, BT7	6
17	031-420	\$29.85	BRACKET, lock mounting, R/H		1
	031-421	\$29.85	BRACKET, lock mounting, L/H		1
18	408-056	\$0.60	SCREW, bracket to door		4
19	402-485	\$0.70	SCREW, lock to bracket		8
20	310-760	\$0.55	NUT		8
21	NA		WASHER, plain		8
22	324-010	\$0.15	WASHER, locking		8


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# Doors and Fittings BN4, BN6, BN7, BT7

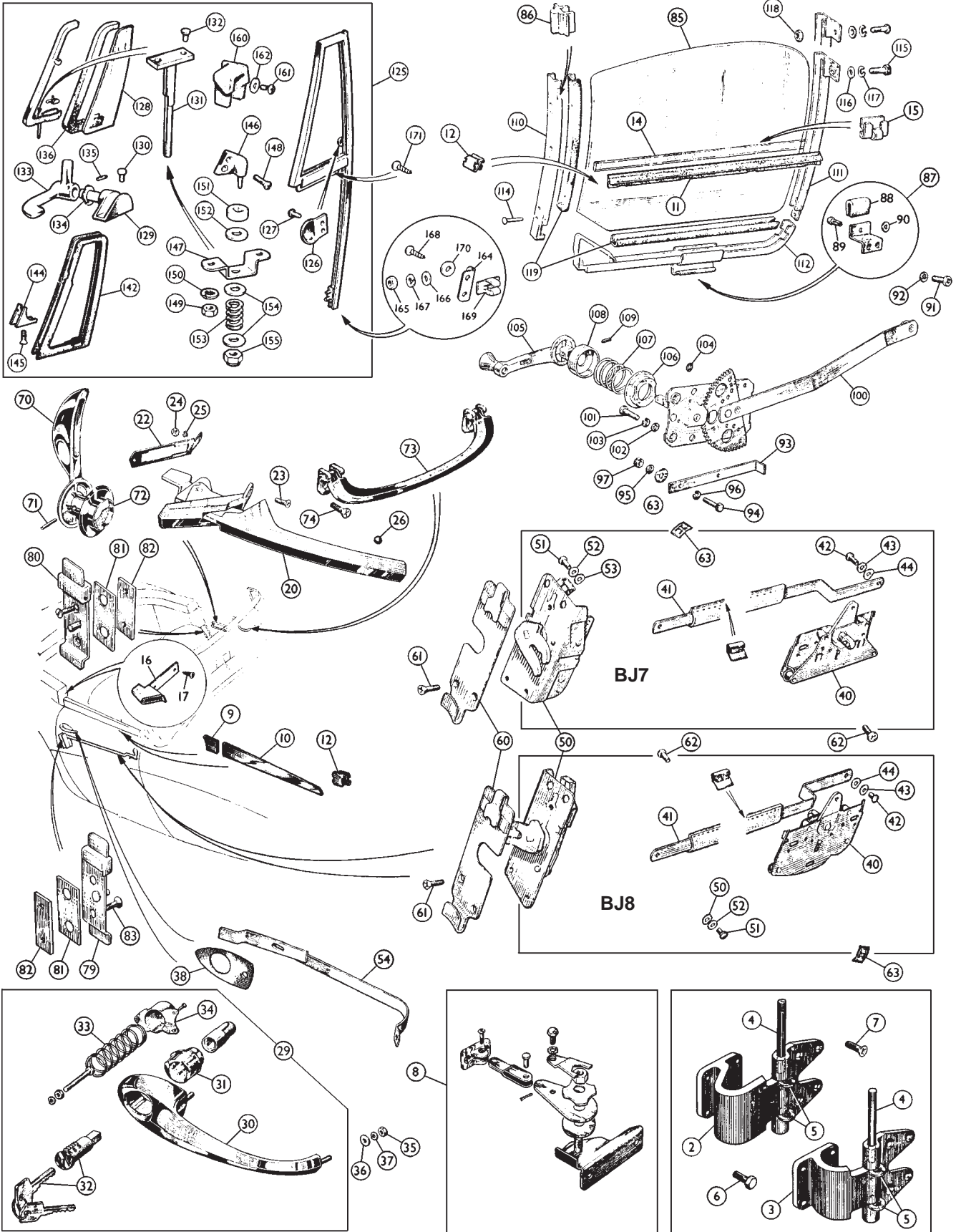
AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.	No.	Part No.	Price (each)	Description	Application	Qty. Req.
24	805-630	\$72.95	CHECK STRAP ASSEMBLY, R/H		1	65	805-180	\$8.65	ESCUTCHEON, door trim protection		2
	805-620	\$72.95	CHECK STRAP ASSEMBLY, L/H		1	66	323-600	\$0.15	SCREW, plate		2
25	NA		BRACKET & STUD ASS'Y, R/H		1						
	NA		BRACKET & STUD ASS'Y, L/H		1	67	NA		SEAL KIT, door to scuttle (Not available. Use 680-928)	} BN4 to C.E.50758	1
26	NA		NUT, stud, L/H thread		1						
	NA		NUT, stud, R/H thread		1						
27	NA		SPANNER, friction		2		680-928	\$53.95	SEAL KIT, door to scuttle	} BN4 from C.E.50759, BN6, BN7, BT7	1
28	NA		WASHER, locking		2						
29	NA		LINK, connection		2						
30	805-235	\$4.25	DISC, friction		2	68	249-695	\$19.95	DOOR SEAL, red	} BN4 from C.E.68960, BN6, BN7, BT7 (sold per yard)	4
31	NA		ARM		2		249-857	\$19.95	DOOR SEAL, blue		4
32	NA		PIN		2		249-609	\$19.95	DOOR SEAL, black		4
34	806-815	\$19.95	BRACKET, check strap		2		NA		DOOR SEAL, grey		4
35	324-110	\$0.10	WASHER, shakeproof		2						
36	NA		BOLT		2	69	803-400	\$0.35	CLIP, door seal		A/R
37	NA		SCREW, shouldered		2	71	805-120	\$10.40	SOCKET AND NUT KIT, sidecurtain		2
38	322-170	\$0.35	BOLT, check strap to hinge pillar		4	76	405-300	\$5.95	PLATE ASS'Y, sidecurtain securing	BN4 to C.E.68959	2
39	324-590	\$0.20	WASHER, plain		4		805-100	\$8.75	PLATE ASS'Y, sidecurtain securing	} BN4 from C.E.68960 thru BT7	2
40	324-020	\$0.20	WASHER, locking		4		805-105	\$6.60	HARDWARE SET, plate mounting		(for 2 doors)
41	402-485	\$0.70	SCREW, check strap to door		4	78	402-485	\$0.70	SCREW, plate		4
42	310-040	\$0.15	NUT		4	79	310-040	\$0.15	NUT		4
43	NA		WASHER, plain		4	80	NA		WASHER, plain		4
44	324-010	\$0.15	WASHER, locking		4	81	324-010	\$0.15	WASHER, locking		4
	021-726	\$99.95	DOOR HANDLE, non-locking, R/H	} BN4 to C.E.48386 LHD, to 48113 RHD	1	82	NA		SCREW, plate		2
	NA		DOOR HANDLE, locking, L/H		1	84	405-100	\$5.95	NUT, 'L' handle, sidecurtain	BN4 to C.E.68959	2
48	021-726	\$99.95	DOOR HANDLE, non-locking, R/H	} BN4 from C.E.48387 LHD, 48114 RHD, BN6, BN7, BT7	1	85	805-110	\$6.95	NUT, wing, sidecurtain	} BN4 from C.E.68960 thru BT7	2
	021-727	\$99.95	DOOR HANDLE, non-locking, L/H		1						
49	031-422	\$5.80	SPRING, door handle lever		2						
50	698-110	\$3.60	GASKET, seating		2		682-328	\$160.95	BODY RUBBER SET	100-6	1
51	323-080	\$0.85	SCREW, door handle to door panel		2		682-338	\$222.95	BODY RUBBER SET	BN7 & BT7 side shift	1
52	310-040	\$0.15	NUT		2		682-348	\$204.95	BODY RUBBER SET	BN7 & BT7 center shift	1
53	324-010	\$0.15	WASHER, locking		2		682-358	\$214.95	BODY RUBBER SET	BJ7, BJ8 to (c)26704	1
54	633-760	\$0.75	BUFFER, door handle		2		682-368	\$214.95	BODY RUBBER SET	BJ8 from (c)26705	1
55	803-900	\$14.95	DOOR HANDLE, interior		2						
56	803-230	\$1.35	PIN, handle securing		2						
58	470-600	\$10.30	ESCUTCHEON ASSEMBLY		2						
60	803-790	\$38.95	STRIKER, door lock		2						
61	805-195	\$5.75	PLATE, packing		2						
62	805-155	\$19.65	PLATE, tapped		2						
63	726-115	\$0.80	SCREW, striker		8						

## Body Rubber Kits

682-328	\$160.95	BODY RUBBER SET	100-6	1
682-338	\$222.95	BODY RUBBER SET	BN7 & BT7 side shift	1
682-348	\$204.95	BODY RUBBER SET	BN7 & BT7 center shift	1
682-358	\$214.95	BODY RUBBER SET	BJ7, BJ8 to (c)26704	1
682-368	\$214.95	BODY RUBBER SET	BJ8 from (c)26705	1

# Doors and Fittings BJ7, BJ8





# Doors and Fittings BJ7, BJ8

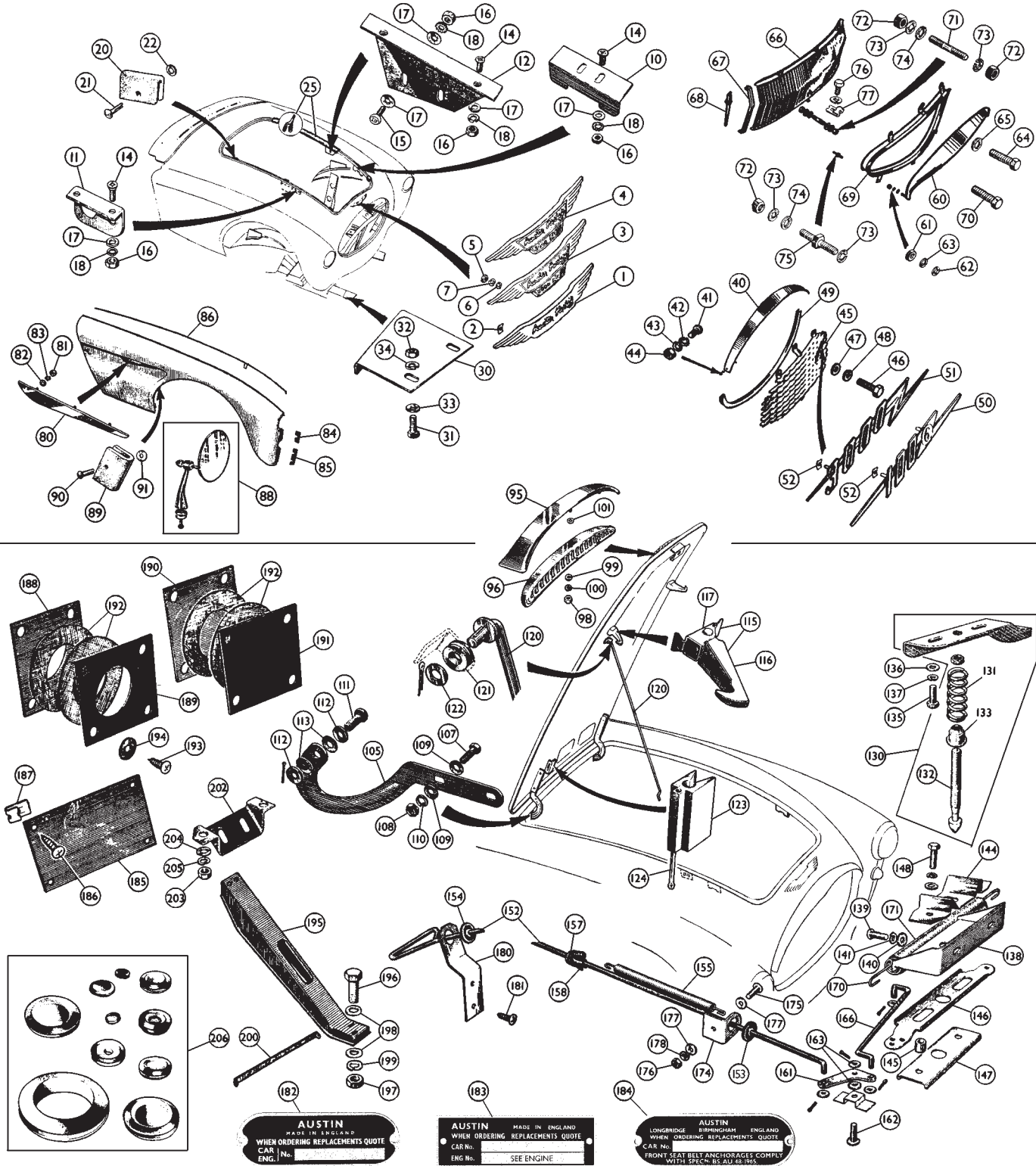
No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	DOOR AND REPAIR PANELS	see page 119	2
2	031-430	\$248.95	DOOR HINGE, upper		2
3	031-425	\$226.95	DOOR HINGE, lower		2
4		NA	HINGE PIN		4
5		NA	WASHER, hinge pin		8
6	322-290	\$0.45	BOLT, hinge to door, 1"		12
	322-040	\$0.45	BOLT, hinge to door, 3/4"		4
7	323-235	\$0.75	SCREW, hinge to body		16
8		NA	CHECK STRAP ASSY	see items 24-44 on page 125	1
9	805-210	\$61.95	FINISHER, rear quarter panel, R/H	}BJ7, BJ8	1
	805-220	\$61.95	FINISHER, rear quarter panel, L/H		1
10	805-190	\$138.95	MOULDING, door waist, R/H		1
	805-200	\$138.95	MOULDING, door waist, L/H		1
11	282-380	\$7.95	WEATHER STRIP, outer, L/H		1
	282-390	\$7.95	WEATHER STRIP, outer, R/H		1
12	326-175	\$0.60	CLIP, moulding and weather strip		A/R
14	682-030	\$6.85	WEATHER STRIP, inner		2
15	803-410	\$0.45	CLIP, inner weather strip to door		8
16	803-875	\$21.95	SEAL, shut pillar, top, L/H	}BJ7 from (b)57500, BJ8	1
	803-885	\$21.95	SEAL, shut pillar, top, R/H		1
17		NA	SCREW, seal attaching		4
20	021-728	\$98.95	DOOR HANDLE, R/H	}BJ7, BJ8 to (c)26704	1
	021-729	\$98.95	DOOR HANDLE, L/H		1
21	031-422	\$5.80	SPRING, door handle lever		2
22	698-110	\$3.60	GASKET, seating		2
23	323-080	\$0.85	SCREW, door handle to door panel		2
24	310-040	\$0.15	NUT		2
25	324-010	\$0.15	WASHER, locking		2
26	633-760	\$0.75	BUFFER, handle		2
29	021-789	\$172.95	DOOR HANDLE ASS'Y (complete)	}BJ8 from (c)26705	2
30	021-730	\$148.95	DOOR HANDLE, locking (bare)		2
31	031-775	\$77.95	BUTTON		2
32	805-250	NA	BARREL, lock and 2 keys		2
33	021-348	NA	SPRING		2
34	031-776	\$102.95	CUP, retaining		2
35	310-040	\$0.15	NUT		4
36	324-990	\$0.55	WASHER, plain		4
37	324-010	\$0.15	WASHER, locking		4
38	698-115	\$2.50	GASKET, handle		2
40		NA	REMOTE CONTROL ASSEMBLY		2
41		NA	CONNECTING LINK		2
42		NA	RIVET, link to remote control		2
43	324-590	\$0.20	WASHER, plain		2
44		NA	WASHER, anti-rattle		2
50		NA	LOCK ASSEMBLY, R/H	}BJ7	1
		NA	LOCK ASSEMBLY, L/H		1
		NA	LOCK ASSEMBLY, R/H	}BJ8	1
		NA	LOCK ASSEMBLY, L/H		1
51		NA	RIVET, link to remote control		4
52	324-590	\$0.20	WASHER, plain		4
53		NA	WASHER, anti-rattle		4
54	804-005	\$25.95	CONTACT, door lock, L/H	}BJ8 from (c)26705	1
	804-015	\$25.95	CONTACT, door lock, R/H		1
	324-185	\$0.55	WASHER, locking		2
60	803-865	\$32.95	LOCK PLATE, R/H		1
	803-835	\$32.95	LOCK PLATE, L/H		1
61	314-270	\$0.55	SCREW, lock & plate to door		6
62		NA	SCREW, remote control to door		6
63		NA	NUT, spire		6
70	031-316	\$15.95	DOOR HANDLE, interior		2
71		NA	PEG, handle		2
72	805-660	\$26.20	ESCUTCHEON, door handle		2
73	803-440	\$21.95	DOOR PULL		2
74		NA	SCREW, handle to door		4
79	803-755	\$46.95	STRIKER, door lock, R/H		1
80	803-765	\$46.95	STRIKER, door lock, L/H		1
81	021-347	\$6.50	PLATE, packing, striker		2
82	021-349	\$9.40	PLATE, tapped, striker		2
83	323-275	\$0.75	SCREW, striker		4
85	021-861	\$137.95	DOOR GLASS, R/H		1
	021-860	\$137.95	DOOR GLASS, L/H		1
86	021-780	\$1.75	GUIDE, door glass, nylon		6
87		NA	BUFFER STOP ASSEMBLY		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
88	031-359	\$0.90	BUFFER, rubber		2
89	325-765	\$0.35	RIVET		2
90	325-770	\$0.20	WASHER, plain		6
91		NA	SCREW, buffer stop to door		4
92	324-110	\$0.10	WASHER, shakeproof		4
93		NA	BRACKET, stop, door glass		2
94	322-645	\$0.70	SCREW, bracket to door		4
95	324-590	\$0.20	WASHER, plain		4
96	324-020	\$0.20	WASHER, locking		4
97	310-760	\$0.55	NUT		8
100	021-900	NA	WINDOW WINDER ASSY, L/H	}BJ7	1
	021-905	NA	WINDOW WINDER ASSY, R/H		1
	021-910	NA	WINDOW WINDER ASSY, L/H	}BJ8	1
	021-915	NA	WINDOW WINDER ASSY, R/H		1
101	322-495	\$0.45	SCREW, regulator to door		8
102	324-590	\$0.20	WASHER, plain		8
103	324-020	\$0.20	WASHER, locking		8
104		NA	RING, anti-rattle, regulator		2
105	031-318	\$25.95	WINDOW WINDER HANDLE		2
106	805-640	\$21.95	ESCUTCHEON		2
107	031-320	\$2.80	SPRING		2
108	805-650	\$6.20	CROWN		2
109		NA	PEG		2
	021-938	NA	CHANNEL SET, L/H (3 pieces)		1
	021-948	NA	CHANNEL SET, R/H (3 pieces)		1
110		NA	CHANNEL, front		2
111		NA	CHANNEL, rear, L/H		1
		NA	CHANNEL, rear, R/H		1
112		NA	CHANNEL, lower, L/H		1
		NA	CHANNEL, lower, R/H		1
114	325-287	\$0.25	RIVET, front to lower channels		4
115	466-385	\$0.95	SCREW, rear channel to door		4
116		NA	WASHER, plain		4
117	324-010	\$0.15	WASHER, locking		4
118	310-040	\$0.15	NUT	BJ7, BJ8 to (b)57499	4
119	680-307	\$8.90	GLAZING STRIP, glass		2
125		NA	VENT WINDOW ASS'Y, L/H		1
		NA	VENT WINDOW ASS'Y, R/H		1
126	031-758	NA	PLATE, handle locking		2
127		NA	RIVET, plate to frame		4
128	021-865	\$108.95	GLASS, vent window L/H		1
	021-875	\$108.95	GLASS, vent window, R/H		1
129	804-025	NA	BRACKET, handle, L/H		1
	804-035	NA	BRACKET, handle, R/H		1
130		NA	RIVET, bracket to frame		4
131	031-761	NA	PIVOT, lower, L/H		1
	031-762	NA	PIVOT, lower, R/H		1
132		NA	RIVET, pivot to frame		4
133	803-855	\$69.95	HANDLE, locking, L/H		1
	803-845	\$69.95	HANDLE, locking, R/H		1
134		NA	WASHER, anti-rattle		2
135		NA	PIN, handle to bracket		2
136	680-667	\$2.45	GLAZING RUBBER	per foot	2
142	682-100	\$16.95	SEALING RUBBER, L/H		1
	682-090	\$16.95	SEALING RUBBER, R/H		1
144		NA	BLOCK, front corner		2
145		NA	SCREW, block to outer frame		2
146	803-935	\$57.95	BRACKET, top pivot, outer, L/H		1
	803-925	\$57.95	BRACKET, top pivot, outer, R/H		1
147		NA	BRACKET, lower pivot, outer, L/H		1
		NA	BRACKET, lower pivot, outer, R/H		1
148		NA	SCREW, top bracket to frame		4
149	311-030	\$0.40	NUT, lower bracket to frame		4
150	324-110	\$0.10	WASHER, shakeproof		4
151		NA	COLLAR, lower pivot		2
152	324-590	\$0.20	WASHER, plain		2
153		NA	SPRING, lower pivot		2
154	324-590	\$0.20	WASHER, plain		4
155		NA	NUT, lower pivot		2
160	681-008	\$7.95	TIP SET, top corner	(L/H & R/H tips)	1
161		NA	SCREW, block to frame		2
162		NA	WASHER, plain		2
164		NA	BRACKET, vent window to door		2
165	310-040	\$0.15	NUT		4
166		NA	WASHER, plain		4
167	324-010	\$0.15	WASHER, locking		4
168		NA	SCREW, vent window to door		8
169	326-245	\$1.35	NUT, spire		8
170		NA	WASHER, plain		8
171		NA	SCREW, vent window to door		4

Note: Door seal is listed on page 141.



# Front Body Fittings 100-6, 3000



No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Shroud Fittings</b>					
1	021-725	\$65.40	BADGE, Austin Healey	} BN4, BN6, BN7/BT7 to (c)13750	1
2	326-520	\$0.20	NUT, spire		2
3	601-280	\$240.95	BADGE, Austin Healey MK II	BN7/BT7 from (c)13751, BJ7	1
4	021-739	\$240.95	BADGE, Austin Healey MK III	BJ8	1
5	310-040	\$0.15	NUT	} BN7/BT7 from (c)13751, BJ7, BJ8	2
6		NA	WASHER, plain		2
7	324-010	\$0.15	WASHER, locking		2
10	805-485	\$19.85	STRIKER, hood safety catch		2
11	805-395	NA	BRACKET, stay, hood prop rod	BN4 (use later bracket)	1
	805-475	\$12.70	BRACKET, stay, hood prop rod	BN6, BN7, BT7, BJ7, BJ8	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	805-580	\$6.70	BRACKET, shroud support, R/H		1
12	805-590	\$6.70	BRACKET, shroud support, L/H		1
14	408-057	\$0.35	SCREW, strikers/brackets to shroud		10
15	323-005	\$0.50	SCREW, support bracket to upright		4
16	310-040	\$0.15	NUT		14
17	324-990	\$0.55	WASHER, plain		18
18	324-010	\$0.15	WASHER, locking		14
20	031-359	\$0.90	BUFFER, rubber	} qty. reduced from	5/4
21	325-765	\$0.35	RIVET, buffer to hood surround		5/4
22	325-770	\$0.20	WASHER, plain		6

**AUSTIN**  
MADE IN ENGLAND  
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CAR No. \_\_\_\_\_  
ENG. No. \_\_\_\_\_ SEE ENGINE

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# Front Body Fittings 100-6, 3000

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
25	682-180	\$8.60	STRIP, hood surround sealing, L/H		1
30	805-285	\$8.35	BRACKET, shroud to chassis, R/H		1
	805-295	\$8.35	BRACKET, shroud to chassis, L/H		1
31	322-645	\$0.70	SCREW, bracket to cowl lower panel		4
32	310-760	\$0.55	NUT		4
33	324-590	\$0.20	WASHER, plain		8
34	324-020	\$0.20	WASHER, locking		4

## Radiator Grilles

40	870-090	\$280.95	HOOD, grille	BN4, BN6, BN7/BT7 to (c)13750	1
41	472-535	\$0.40	SCREW		2
42	NA		WASHER, plain		2
43	324-010	\$0.15	WASHER, locking		2
44	310-040	\$0.15	NUT		2
45	870-060	\$345.95	GRILLE		1
46	322-645	\$0.70	SCREW		6
47	324-590	\$0.20	WASHER, plain		6
48	324-020	\$0.20	WASHER, locking		6
49	870-100	\$37.95	MOULDING, grille		1

50	021-740	\$10.95	MOTIF, '100/6'	BN4, BN6	1
51	021-738	\$10.95	MOTIF, '3000'	BN7/BT7 to (c)13750	1
52	326-510	\$0.15	FIXING, emblem		2

60	870-110	\$248.95	HOOD, grille	BN7/BT7 from (c)13751, BJ7, BJ8	1
61	310-625	\$0.30	NUT		2
62	NA		WASHER, plain		2
63	315-070	\$0.20	WASHER, locking		2
64	322-645	\$0.70	SCREW		1
65	324-020	\$0.20	WASHER, locking		1
66	031-360	\$193.95	GRILLE		1
67	870-070	\$4.70	SLAT		39
68	NA		RIVET, pop type		156
69	031-361	\$702.95	SURROUND, grille		1

70	322-645	\$0.70	SCREW, surround to slats	BN7/BT7 (c)13751 to 14585	1
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71	NA		STUD, surround to slats	BN7/BT7 from (c)14586, BJ7, BJ8	1
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72	310-760	\$0.55	NUT	BN7/BT7 from (c)13751, BJ7, BJ8	7/8
73	324-020	\$0.20	WASHER, locking		9/10
74	324-590	\$0.20	WASHER, plain		7/8
75	805-465	\$3.70	STUD, bottom		6

76	NA		BOLT, slat assembly to body		2
77	NA		NUT, spire		2

## Front Fender Fittings

80	601-270	\$18.95	FLASH, R/H		1
	601-260	\$18.95	FLASH, L/H		1
81	310-040	\$0.15	NUT		6
82	NA		WASHER, plain		6
83	324-010	\$0.15	WASHER, locking		6
84	031-362	\$0.95	PIPING, above sidelamp, plastic		2
85	806-070	\$0.95	PIPING, below sidelamp, plastic		2
86	021-810	\$29.95	BEADING, front fender		2
88	NA		MIRROR	see pages 112 & 113.	2
89	031-359	\$0.90	BUFFER, rubber, wheelarch		4
90	325-765	\$0.35	RIVET		4
91	325-770	\$0.20	WASHER, plain		6

## Hood Fittings

95	031-351	\$77.95	SURROUND ASSEMBLY, air intake		1
	870-120	\$62.95	GRILLE, air intake	BN4, BN6, BN7/BT7 to (c)13750	1

96	031-349	\$62.95	GRILLE, air intake	BN7/BT7 from (c)13751, BJ7, BJ8	1
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98	310-040	\$0.15	NUT		3
99	NA		WASHER, plain		3
100	324-010	\$0.15	WASHER, locking		3
101	NA		WASHER, packing		3
105	031-314	\$33.50	HOOD HINGE, R/H		1
	031-313	\$33.50	HOOD HINGE, L/H		1
107	322-230	\$0.35	BOLT, hinge		4
108	310-760	\$0.55	NUT		4
109	324-590	\$0.20	WASHER, plain		8
110	324-020	\$0.20	WASHER, locking		4

111	805-405	\$1.70	PIN, clevis		2
112	365-720	\$0.30	WASHER, plain		4
113	NA		WASHER, anti-rattle		4
115	NA		SAFETY CATCH ASS'Y., hood		2
116	470-640	\$25.95	HOOK, with pin & spring		2
117	NA		BRACKET, mounting		2
120	NA		ROD, hood prop	BN4 to C.E.68959	1
	804-560	\$27.35	ROD, hood prop	except BN4 to C.E.68959	1
121	682-200	\$0.95	FERRULE, rubber		1
122	365-720	\$0.30	WASHER, plain		1
123	282-350	\$1.95	RUBBER CLIP, hood prop rod		1
124	325-440	\$0.25	COTTER PIN		1

## Hood Latch

130	NA		STRIKER PIN ASSEMBLY,		1
131	329-280	\$6.15	SPRING, striker pin		1
132	470-620	\$9.95	STRIKER PIN		1
133	470-610	\$6.50	CUP		1
135	322-645	\$0.70	SCREW, striker pin assembly		2
136	324-590	\$0.20	WASHER, plain		4
137	324-020	\$0.20	WASHER, locking		4
138	805-435	\$25.95	BRACKET, hood latch support		1
139	373-960	\$0.55	SCREW, bracket to body		2
140	NA		WASHER, plain		8
141	324-010	\$0.15	WASHER, locking		2
144	470-940	\$5.25	PLATE, guide		1
145	470-715	\$2.15	TUBE, distance		2
146	470-645	\$55.95	SLIDER, hood catch		1
147	470-655	\$34.95	SLIDER SUPPORT ASSEMBLY		1
148	NA		BOLT, plate tube and slider		2
152	805-255	\$23.95	ROD, hood latch remote control		1
153	031-777	\$0.90	GROMMET, front support bracket		1
154	682-130	\$0.90	GROMMET, rear		1
155	329-265	\$3.30	SPRING, anti-rattle		1
156	NA		BRACKET, anchor		1
158	472-010	\$0.30	CLIP, retaining, anchor bracket	BJ7 & BJ8	1
161	805-260	\$17.95	LEVER		1
162	NA		CLEVIS PIN, lever		1
163	324-990	\$0.55	WASHER, plain, large		2
166	805-265	\$26.95	ROD, connecting, lever to slider		1
170	329-175	\$6.00	SPRING, tension, hood latch		1
171	680-315	\$1.55	SLEEVE, spring		1
174	805-445	NA	BRACKET, rod support, front		1

175	323-005	\$0.50	SCREW, bracket	BN4, BN6, BN7, BT7, BJ7	1
176	310-040	\$0.15	NUT		1
177	NA		WASHER, plain		2
178	324-010	\$0.15	WASHER, locking		1

180	NA		BRACKET, rod support, rear	BJ8	1
181	NA		SCREW, self tapping		2

## Engine Bay Fittings

182	408-930	\$7.65	PLATE, identification	BN4 (Longbridge)	1
183	408-920	\$4.95	PLATE, identification	BN4 (Abingdon) - most BJ8	1
184	408-925	\$8.35	PLATE, identification	very late BJ8	1
185	NA		PLATE, pedal box blanking		1
186	314-200	\$0.60	SCREW, fixing plate		4
187	NA		NUT, spire		4
188	NA		PLATE, steering column sealing, inner		1
189	NA		PLATE, steering column sealing, outer		1
190	NA		PLATE, steering column blanking, inner		1
191	NA		PLATE, steering column blanking, outer		1
192	805-455	NA	FELT, sealing and blanking plates		4
193	323-430	\$0.40	SCREW, plate		16
194	NA		WASHER, special		16
195	NA		BRACKET, steering column	BN4, BN6, BN7, BT7	1
	NA		BRACKET, steering column	BJ7, BJ8	1
196	322-880	\$0.70	SCREW, bracket		4
197	310-140	\$0.30	NUT		4
198	365-720	\$0.30	WASHER, plain		8
199	365-730	\$0.20	WASHER, locking		4
200	NA		BRACKET, steering column steady		1
202	NA		BRACKET, steering column mount	BJ8 LHD	1
	NA		BRACKET, steering column mount	BJ8 RHD	1

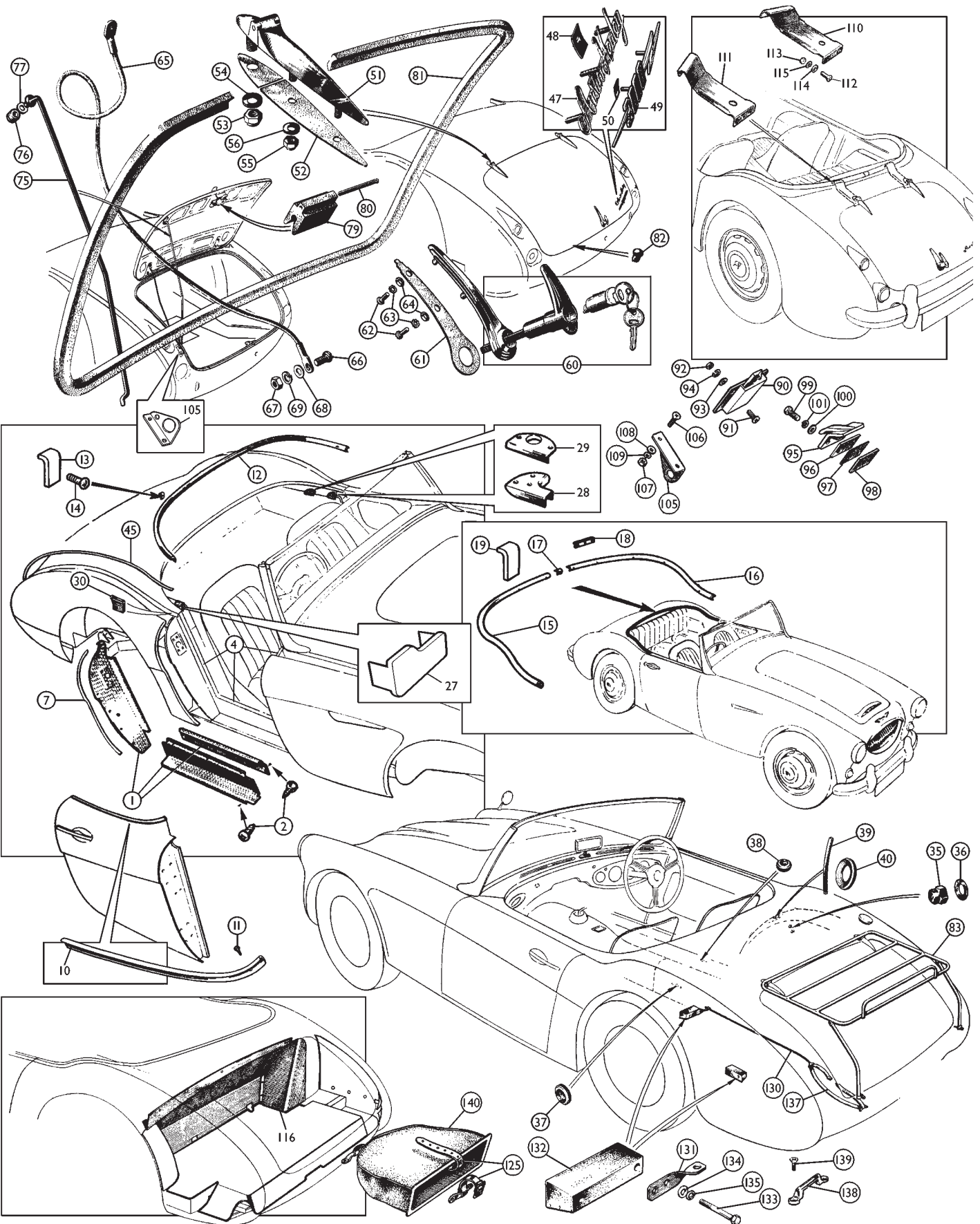
203	310-140	\$0.30	NUT	BJ8	2
204	365-720	\$0.30	WASHER, plain		2
205	365-730	\$0.20	WASHER, locking		2

206	681-018	\$21.95	GROMMET AND PLUG KIT, firewall (general assortment)		1
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# Rear Body Fittings 100-6, 3000



# Rear Body Fittings 100-6, 3000

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Cockpit Fittings</b>					
1	802-775	\$138.95	SHUT FACE FINISHER SET, R/H	}BN4 to C.E.68959	1
	802-785	\$138.95	SHUT FACE FINISHER SET, L/H		1
	803-820	\$116.95	SHUT FACE FINISHER SET, R/H	}BN4 from C.E.68960, }BN6, BN7, BT7	1
	803-830	\$116.95	SHUT FACE FINISHER SET, L/H		1
	803-840	\$116.95	SHUT FACE FINISHER SET, R/H	}BJ7, BJ8	1
	803-850	\$116.95	SHUT FACE FINISHER SET, L/H		1
2	725-175	\$0.40	SCREW, finisher		A/R
4	682-128	\$213.95	RUBBER DOOR SEAL SET	}BN4 to C.E.68959 (Longbridge cars)	1
	805-158	\$81.95	CHANNEL SET, door seal (6 pieces)		1
	805-165	NA	CHANNEL, hinge pillar		2
	805-205	NA	CHANNEL, R/H sill		1
	805-215	NA	CHANNEL, L/H sill		1
	805-175	NA	CHANNEL, latch pillar		2
7	249-880	\$13.95	PIPING, shut pillar finisher, black	(for two doors)	1
10	804-940*	\$77.95	MOULDING, door top, R/H	}BN4, BN6, BN7, BT7	1
	804-950*	\$77.95	MOULDING, door top, L/H		1
	725-180	\$1.05	SCREW, moulding		6
12	804-990*	\$179.95	MOULDING, rear cockpit	}BN6, BN7	1
13	804-915	\$4.45	PLATE, tapped		5
14		NA	SCREW, moulding, 3/4"		4
		NA	SCREW, moulding, 1"		3
15	804-960*	\$116.95	MOULDING, rear cockpit, R/H	}BN4, BT7	1
16	804-970*	\$116.95	MOULDING, rear cockpit, L/H		1
17	804-980*	\$14.95	MOULDING, rear cockpit, center		1
18	804-905	\$6.95	PLATE, joint, center moulding		1
19	804-915	\$4.45	PLATE, tapped, rear moulding		6/8
20		NA	SCREW, moulding		9
21	310-040	\$0.15	NUT		3
22		NA	WASHER, plain		3
23	324-010	\$0.15	WASHER, locking		3
24		NA	SCREW		2
		NA	TONNEAU MOULDING, 1-piece	}BJ7, BJ8	1
	323-460	\$0.40	SCREW	}qty reduced from }BJ7 (b)57500	14/12
27	806-380	\$36.95	CAP, shut pillar, R/H	}BN4 to C.E.68959	1
	806-370	\$36.95	CAP, shut pillar, L/H		1
28	021-785	\$6.55	CAP, door seal, R/H	}BN4 from C.E.68960 }BN6, BN7, BT7	1
	021-784	\$6.55	CAP, door seal, L/H		1
29	021-786	\$13.95	PLATE, bow socket finisher	BN6, BN7	2
30	805-210	\$61.95	FINISHER, rear quarter panel, R/H	}BJ7, BJ8	1
	805-220	\$61.95	FINISHER, rear quarter panel, L/H		1
31		NA	SCREW		2
32		NA	SCREW		2
35	402-550	\$2.95	DOME NUT, for seat belt	}BN7, BT7, BJ7, BJ8	4
36	365-720	\$0.30	WASHER, plain		4
37		NA	PLUG, blanking safety belt hole in tunnel		2
38		NA	PLUG, blanking safety belt hole in floor		4
39	807-045	\$8.65	DRAIN TUBE, cockpit water channel		
40	681-045	\$2.45	GROMMET, drain tube	}BJ7, BJ8	2/3
41	326-405	\$0.85	CLIP, drain tube		A/R

\* These mouldings are supplied polished and slightly over-length. They must be trimmed to fit your particular car, and may be clear anodized locally.

## Rear Outer Body and Trunk Lid Fittings

45	021-820	\$29.95	BEADING, rear fender		2
47	021-731	\$11.95	BADGE, 'Austin Healey'		1
48	326-530	\$0.25	FIXING, badge		3
49	021-738	\$10.95	MOTIF, '3000'	}BN7, BT7, BJ7, BJ8	1
50	326-510	\$0.15	FIXING, badge		2
51	802-440	\$23.95	TRUNK HINGE, L/H		1
	802-450	\$23.95	TRUNK HINGE, R/H		1
52	698-018	\$3.25	GASKET SET, trunk hinge	car set	1
53		NA	NUT, hinge to trunk panel		4
54	324-590	\$0.20	WASHER, plain		4
55	310-105	\$0.45	NUT, hinge to body		2

56	365-720	\$0.30	WASHER, plain		2
60	031-325	\$49.95	TRUNK HANDLE, with lock and 2 keys		1
61	805-257	\$0.95	GASKET, trunk handle		1
62		NA	SCREW		2
63	324-110	\$0.10	WASHER, shakeproof		2
64		NA	WASHER, cup		2
65	807-035	\$39.95	CABLE, trunk lid control		1
66	725-185	\$0.70	SCREW		1
67	310-760	\$0.55	NUT		1
68	324-590	\$0.20	WASHER, plain		1
69	324-020	\$0.20	WASHER, locking		1
75	804-540	\$24.30	PROP ROD, trunk lid		1
76	682-200	\$0.95	FERRULE, trunk		1
77	365-720	\$0.30	WASHER, plain		1
78	325-440	\$0.25	SPLIT PIN		1
79	282-350	\$1.95	RUBBER CLIP, prop rod		1
80	325-440	\$0.25	SPLIT PIN		1
81	021-775	\$13.95	TRUNK SEAL (glues into channel on trunk lid)		1
82	682-110	\$0.75	BUFFER, trunk lid		3
83	644-730	\$289.95	LUGGAGE RACK		1

## Internal Trunk Fittings

90	031-326	\$51.95	LOCK		1
91	323-260	\$0.60	SCREW, fixing lock		4
92	310-760	\$0.55	NUT		4
93	324-590	\$0.20	WASHER, plain		4
94	324-020	\$0.20	WASHER, locking		4
95	806-460	NA	STRIKER, trunk lid		1
96	806-885	NA	PLATE, packing		A/R
97	807-005	NA	PACKING PIECE		1
98		NA	PLATE, tapped		1
99		NA	SCREW, fixing striker		3
100	324-590	\$0.20	WASHER, plain		3
101	324-020	\$0.20	WASHER, locking		3
105	804-925	\$8.80	BRACKET, stay, prop rod		1
106	408-056	\$0.60	SCREW, fixing bracket		2
107	310-040	\$0.15	NUT		2
108		NA	WASHER, plain		2
109	324-010	\$0.15	WASHER, locking		2
110	806-845	\$16.40	BRACKET, reinforcement, RH	}BN4, BT7	1
111	806-855	\$16.40	BRACKET, reinforcement, LH		1
112	408-056	\$0.60	SCREW, fixing bracket		4
113	310-040	\$0.15	NUT		4
114		NA	WASHER, plain		4
115	324-010	\$0.15	WASHER, locking	4	
116	805-990	\$8.40	PANEL, fuel pipe cover, black	}BN4, BT7, BJ7, BJ8	1
117		NA	SCREW, fuel pipe cover panel		6
118		NA	RIVET, rear axle cover panel		6
119		NA	WASHER, plain		6
120		NA	PLUG, blanking trunk axle cover		1
125	221-675	\$96.95	STRAP ASSEMBLY, spare tire	}BN6, BN7	1
126	402-485	\$0.70	SCREW		4
127		NA	WASHER, plain		4
128	324-010	\$0.15	WASHER, locking		2
129	310-040	\$0.15	NUT		2
130	221-650	\$29.65	ROD, retaining spare wheel	}BN4, BT7, BJ7, BJ8	1
131	221-665	\$11.15	BRACKET, rod		1
132	221-640	\$23.95	BLOCK, spare wheel		2
133	322-280	\$0.45	BOLT, block to body		4
134	324-590	\$0.20	WASHER, plain		4
135	324-020	\$0.20	WASHER, locking		4
136		NA	SCREW, wood		1
137	221-630	\$48.95	STRAP, securing spare wheel		1
138	409-075	\$7.95	STAPLE, chrome, strap retaining		1
139	402-485	\$0.70	SCREW, chrome, staple to floor		2
140	249-940*	\$130.95	SPARE TIRE COVER, black	}BN6, BN7	1
	249-950*	\$130.95	SPARE TIRE COVER, red		1
	249-960*	\$130.95	SPARE TIRE COVER, blue		1

\*Included in BN6 & BN7 carpet kits listed on page 142.

## Trunk Liner Kits

Dress up your trunk with one of our "tailored to your car" trunk liner sets. Available in black only.

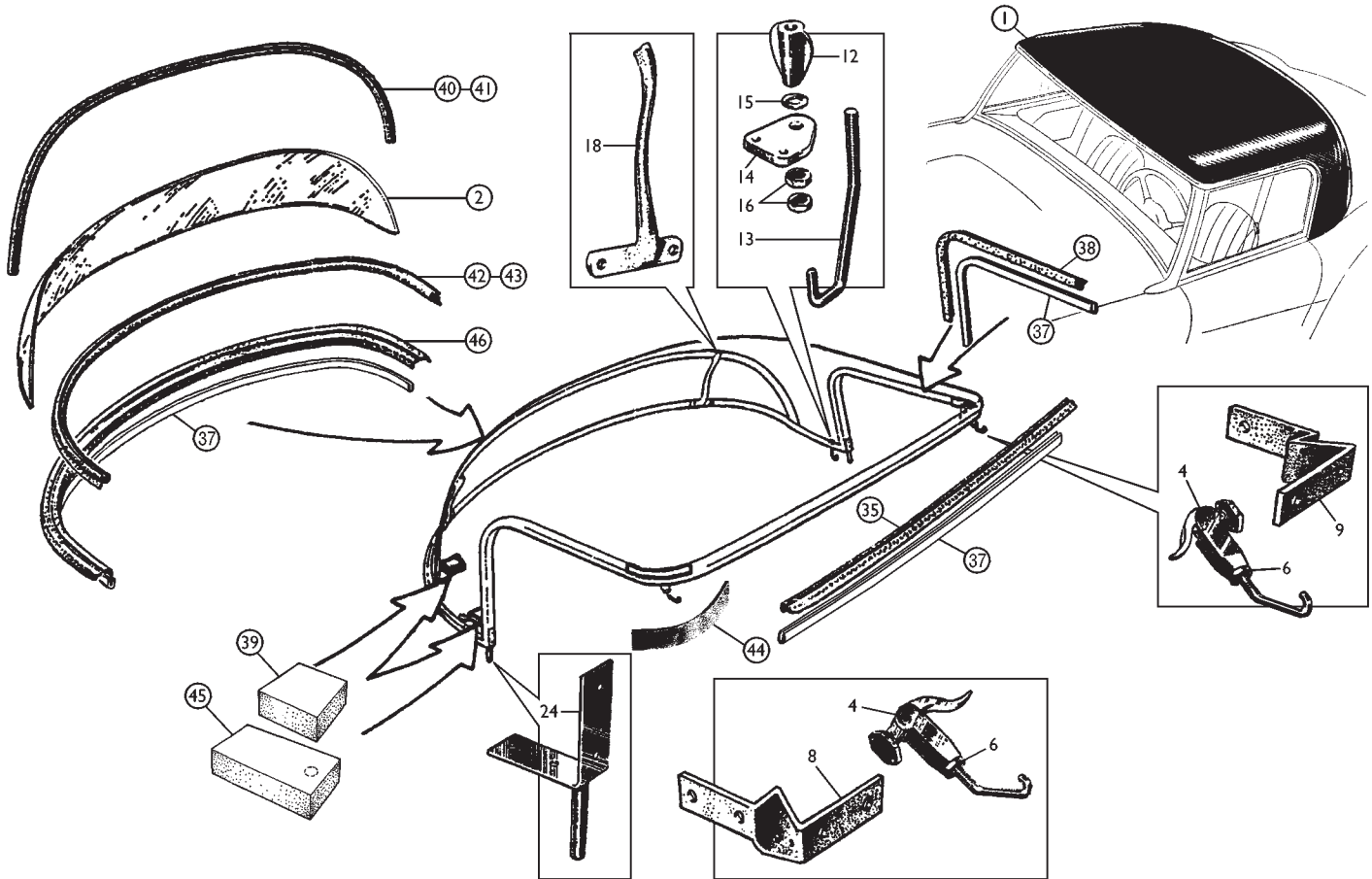
249-915	\$141.95	BN4 & BT7
249-920	\$326.95	BN6 & BN7
249-930	\$155.95	BJ7 & BJ8

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# Hardtops 100-6, 3000



No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Hardtop BN4, BN6, BN7, BT7</b>					
1		NA	HARD TOP ASSEMBLY	BN4, BT7	1
		NA	HARD TOP ASSEMBLY	BN6, BN7	1
2	021-862	\$628.95	BACKLIGHT	BN4, BT7	1
	021-863	NA	BACKLIGHT	BN6, BN7	1
4	805-028	\$179.95	CATCH SET		1
6		NA	NUT		2
		NA	SCREW, catch to corner bracket		4
8		NA	CORNER BRACKET, R/H		1
9		NA	CORNER BRACKET, L/H		1
12	805-115	NA	WING NUT		2
13		NA	HOOK	}BN4, BT7	2
14		NA	PLATE		2
		NA	HOOK	}BN6, BN7	2
		NA	PLATE		2
15		NA	WASHER, plain		2
16		NA	NUT		4
18		NA	PILLAR, support, R/H		1
		NA	PILLAR, support, L/H		1
	323-080	\$0.85	SCREW, support pillar to cockpit rail		4
		NA	WASHER, chrome		4
	322-945	\$0.60	SCREW, support pillar to backlight glazing channel	BN4, BT7	2
24		NA	SPIGOT, locating, R/H		1
		NA	SPIGOT, locating, L/H		1
		NA	TUBE, for spigot		2
	021-890	\$497.95	CHANNEL, backlight glazing HARDTOP SEAL & WINDLACE SET (includes 1 ea. of ill. nos. 35, 37 thru 46, 49, and 50)	}BN4, BT7	1
					1
	021-885	\$390.95	CHANNEL, backlight glazing HARDTOP SEAL & WINDLACE SET (includes 1 ea. of ill. nos. 35, 37 thru 45, and 52)	}BN6, BN7	1
					1
35		NA	SEAL, header rail		1
36		NA	CLIP, securing seal		A/R

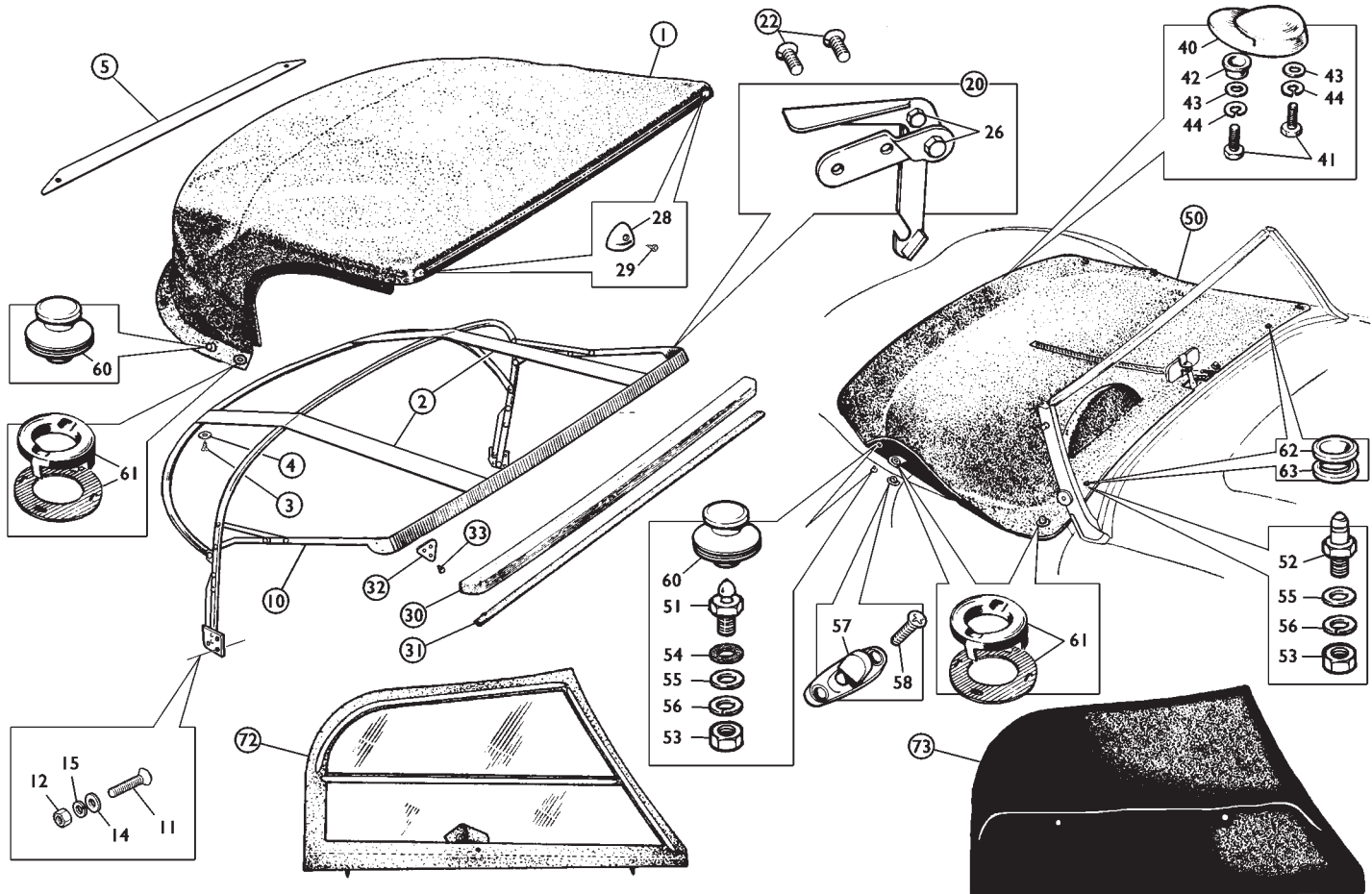
No.	Part No.	Price (each)	Description	Application	Qty. Req.
37	021-838	NA	WINDLACE SET, off-white (4 pc.)	BN4 & BT7	1
	021-848	NA	WINDLACE SET, off white (3 pc.)	BN6 & BN7	1
38		NA	CANTRAIL SEAL		2
39		NA	PAD, rear fender to hard top		A/R
40		NA	SEAL, backlight glazing, top		1
41		NA	FILLER STRIP, backlight glazing seal, top		1
42		NA	SEAL, backlight glazing, bottom		1
43		NA	FILLER STRIP, backlight glazing seal, bottom		1
44		NA	BUFFER		2
45		NA	PAD, cockpit rail sealing	BN4, BT7	2
		NA	PAD, cockpit rail sealing	BN6, BN7	2
46		NA	SEAL, hardtop to cockpit rail	BN4, BT7	1
		NA	CLIP, securing seal		A/R
		NA	WINDLACE, securing seal, off-white original		1
		NA	WINDLACE, securing seal, grey replacement		1
		NA	PACKING STRIP, cockpit rail, wide	}BN4, BT7	1
		NA	PACKING STRIP, cockpit rail, narrow		1
		NA	SEAL, hardtop to shroud	}BN6, BN7	2
		NA	SECURING STRIP		1
		NA	SCREW, securing seal		A/R

## Hardtop BJ7, BJ8

	021-795	\$3,895.00	HARD TOP ASSEMBLY		1
	021-864	\$619.95	BACKLIGHT		1
		NA	CHANNEL, backlight glazing		1
		NA	HARDTOP SEAL SET	includes header rail seal, cant rail seal, glazing seals, cockpit rail seal	1



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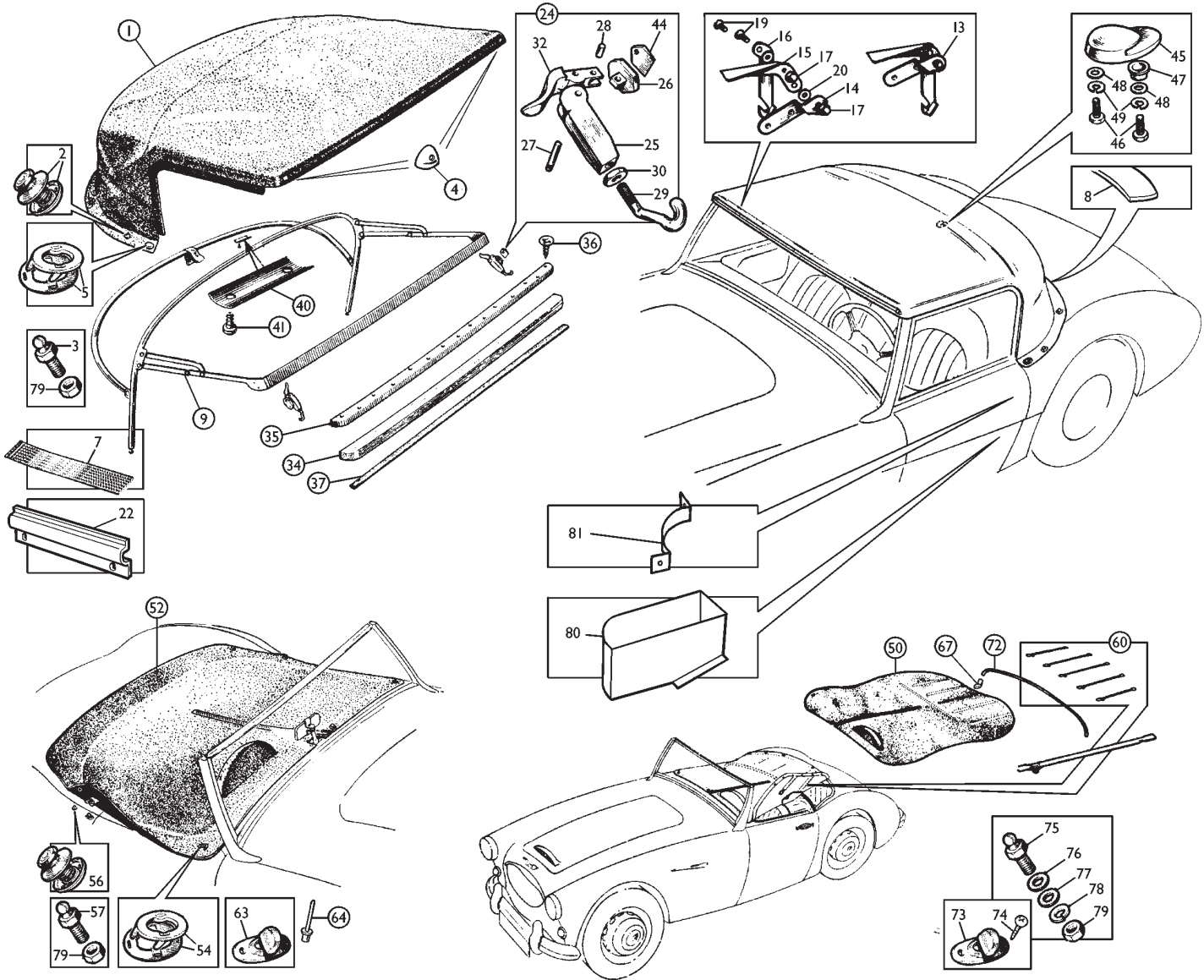
No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	021-525	\$377.95	TOP, black		1
	641-000	\$377.95	TOP, blue		1
	641-955	\$377.95	TOP, red		1
	021-526	\$377.95	TOP, white		1
2	641-008	\$12.95	WEBBING SET, top frame (grey)		1
3	NA		SCREW		4
4	324-955	\$0.30	WASHER		4
5	644-200	\$34.95	TOP ANCHOR BAR, rear		1
10	453-670	\$499.95	TOP FRAME ASSEMBLY		1
11	323-235	\$0.75	SCREW, frame to inner quarter panel		6
12	310-140	\$0.30	NUT		6
14	365-720	\$0.30	WASHER, plain		6
15	365-730	\$0.20	WASHER, locking		6
20	804-988	\$117.95	CLAMP SET (pair)		1
22	NA		SCREW, clamp to header rail		4
28	227-310	\$0.25	FINISHER, header rail		2
29	NA		SCREW, finisher to header rail		2
30	021-580	\$28.95	HEADER RAIL, wood		1
31	682-350	\$10.25	HEADER RAIL SEAL		1
32	644-205	\$13.95	RETAINER, header rail		3
33	682-110	\$0.75	BUFFER, header rail		3
40	470-747	\$4.95	RETAINER, 'teardrop', on shroud		2
41	323-455	\$0.55	SCREW, mounting to shroud		4
42	470-757	\$1.95	WASHER, cup		2
43	NA		WASHER, plain		4
44	324-010	\$0.15	WASHER, locking		4
50	021-524	NA	TONNEAU COVER, black	} BN1 to (b)4605 LHD	1
	021-534	NA	TONNEAU COVER, blue		1
	021-535	\$279.95	TONNEAU COVER, black	} BN1 from (b)4606, BN2 LHD	1
	643-010	\$279.95	TONNEAU COVER, blue		1
	643-000	\$279.95	TONNEAU COVER, white		1
	643-005	\$279.95	TONNEAU COVER, red		1
51	227-700	\$2.25	STUD, 'Tenax'		4/6
52	226-600	\$1.35	STUD, 'Lift-the-Dot', for windshield spring		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
53	310-040	\$0.15	NUT, for studs		A/R
54	435-515	\$0.45	WASHER, leather, paint protecting		5/7
	315-168	\$1.45	WASHER SET, nylon (pack of 10) alternative to leather washer		A/R
55	NA		WASHER, plain		5/7
56	324-010	\$0.15	WASHER, locking		5/7
57	227-500	\$1.40	TURNBUCKLE		2/4
58	323-600	\$0.15	SCREW, turnbuckle		4/8
60	227-600	\$6.50	FASTENER ASSEMBLY, 'Tenax' (genuine "Tenax" brand)		A/R
61	227-408	\$0.50	EYELET AND WASHER, turnbuckle		A/R
62	802-345	\$1.00	SAIL EYELET		2
63	802-355	\$0.95	WASHER, sail eyelet		2
72	259-108†	\$523.95	SIDECURTAIN SET, black		1
	259-118†	\$523.95	SIDECURTAIN SET, blue		1
	259-138†	\$523.95	SIDECURTAIN SET, red		1
	NA		SIDECURTAIN SET, green		1
	259-128†	NA	SIDECURTAIN SET, white		1
73	248-930†	\$66.95	SIDECURTAIN STOWAGE BAG, black		1
	NA		SIDECURTAIN STOWAGE BAG, blue		1
	NA		SIDECURTAIN STOWAGE BAG, red		1

† Note: Sidecurtains supplied are the original type for BN1 from body #7258 and BN2, and will fit earlier cars. Earlier style sidecurtains are not available.

See page 144 for more tops and tonneau covers.

# Weather Equipment BN4, BN6, BN7, BT7



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	021-527	\$554.95	TOP, black	BN4 to C.E.68959 (4-seater)	1
	641-020	\$554.95	TOP, blue		1
	NA		TOP, grey		1
	641-015	\$554.95	TOP, red		1
	021-528	NA	TOP, white		1
641-030	641-030	\$399.95	TOP, black	BN4 from C.E.68960, BT7 (4-seater)	1
	641-050	\$399.95	TOP, blue		1
	NA		TOP, grey		1
	641-045	\$399.95	TOP, red		1
	641-040	NA	TOP, white		1
2	021-529	\$474.95	TOP, black	BN6, BN7 (2-seater)	1
	641-010	\$474.95	TOP, blue		1
	NA		TOP, grey		1
	641-005	NA	TOP, red		1
	021-530	\$474.95	TOP, white		1
2	227-600	\$6.50	FASTENER, "Tenax"	{ BN4, BT7 BN6, BN7	12
			(genuine "Tenax" brand)		4
3	227-700	\$2.25	STUD, Tenax	{ BN4, BT7 BN6, BN7	12
4	227-310	\$0.25	FINISHER		2
5	227-408	\$0.50	EYELET & WASHER		2
7	641-008	\$12.95	WEBBING SET (per car)		1
8	644-210	\$43.95	ANCHOR BAR, rear	BN6, BN7	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
9	453-675	\$519.95	TOP FRAME ASSEMBLY	BN4 to C.E.68959	1
	453-665	\$399.95	TOP FRAME ASSEMBLY	{ BN4 from C.E.68960, BT7	1
	453-695	\$344.95	TOP FRAME ASSEMBLY	BN6, BN7	1
10	NA		TOP CLAMP ASSEMBLY	BN4 RHD to C.E.28102, LHD to C.E.28013	2
11	NA		HOOK		2
12	NA		SET SCREW		2
13	805-008	\$66.95	CLAMP SET (pair)	BN4 RHD from C.E.28103, LHD from C.E.28014, BT7	1
14	NA		PRESSING, top mounting, R/H		1
	NA		PRESSING, top mounting, L/H		1
15	NA		GRIP, finger, R/H		1
	NA		GRIP, finger, L/H		1
16	NA		LEVER, locking, R/H		1
	NA		LEVER, locking, L/H		1
17	NA		NUT, dome		4
18	NA		T NUT		4
19	NA		SCREW		4
20	NA		WASHER, special	4	

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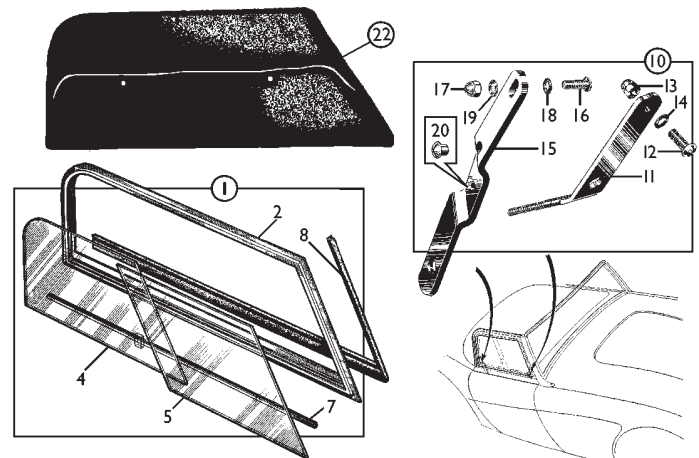
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# Weather Equipment BN4, BN6, BN7, BT7

No.	Part No.	Price (each)	Description	Application	Qty. Req.
22	805-555	\$36.20	SLIDE RAIL, R/H	} BN4 to C.E.68959	1
	805-565	\$36.20	SLIDE RAIL, L/H		1
24	805-028	\$179.95	CATCH SET	} BN6, BN7	1
25	NA		BODY		2
26	NA		FIXING BASE		2
27	NA		PIN, large		2
28	NA		PIN, small		2
29	NA		HOOK, L/H		1
	NA		HOOK, R/H		1
30	NA		NUT		2
32	NA		HANDLE, clamp		2
34	806-080	\$103.95	TOP BOW, wood		
35	806-110	\$99.95	RETAINING RAIL	BN4, BT7	1
	806-100	\$99.95	RETAINING RAIL	BN6, BN7	1
36	NA		SCREW		15
37	682-350	\$10.25	HOOD SEAL		1
40	NA		CLIP, top to frame	BN4 to C.E.68959	4
	805-025	\$3.90	CLIP, top to frame	BN6, BN7, BT7	2
41	323-445	NA	SCREW	BN4 to C.E.68959	8
	323-430	\$0.40	SCREW	BN6, BN7, BT7	4
42	NA		PACKING, clamp assembly	} BN4, BT7	2
43	NA		SCREW		2
44	NA		PACKING, clamp assembly	} BN6, BN7	2
45	470-747	\$4.95	RETAINER, top		2
46	323-455	\$0.55	SCREW		4
47	470-757	\$1.95	WASHER, cup		2
48	NA		WASHER, plain		4
49	324-010	\$0.15	WASHER, locking	4	
50	021-537	\$359.95	TONNEAU COVER, black	} BN4, BT7 LHD	1
	643-050	\$359.95	TONNEAU COVER, blue		1
	NA		TONNEAU COVER, grey		1
	643-045	\$359.95	TONNEAU COVER, red		1
	643-040	\$359.95	TONNEAU COVER, white		1
52	021-536	\$466.95	TONNEAU COVER, black	} BN6, BN7 LHD	1
	643-030	\$466.95	TONNEAU COVER, blue		1
	NA		TONNEAU COVER, grey		1
	643-035	NA	TONNEAU COVER, red		1
	643-020	NA	TONNEAU COVER, white		1
54	227-408	\$0.50	EYELET & WASHER	{ BN4, BT7	9
				{ BN6, BN7	4
56	227-600	\$6.50	FASTENER, 'Tenax' (genuine "Tenax" brand)	{ BN4, BT7	13
				{ BN6, BN7	5
57	227-700	\$2.25	STUD, Tenax	{ BN4, BT7	13
				{ BN6, BN7	5
60	453-658	\$54.95	STIFFENER SET	} BN4, BT7	1
63	227-500	\$1.40	TURNBUTTON, single		5
64	NA		RIVET		10
65	NA		MOUNTING PLATE ASSEMBLY, hood stop	} BN4 to C.E.68959	1
66	282-350	\$1.95	RUBBER STOP, L/H side		1
67	805-575	\$10.50	LOCATION BRACKET, rail support for tonneau, R/H		1
	805-585	\$10.50	LOCATION BRACKET, rail support for tonneau, L/H		1
68	322-940	\$0.65	SCREW		4
69	NA		WASHER, plain		4
70	NA		DOME NUT		4
72	453-645	\$55.25	RAIL, tonneau support		1
	453-660	\$34.95	RAIL, tonneau support		1
73	227-500	\$1.40	TURNBUTTON, single		} BN4 from C.E.68960, BT7
74	NA		SCREW, turn button	4	
75	227-700	\$2.25	STUD, 'Tenax'	{ BN4, BT7	12
				{ BN6, BN7	4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
76	435-515	\$0.45	WASHER, leather	BN4, BT7	12
				BN6, BN7	4
	315-168	\$1.45	WASHER SET, nylon (pack of 10) alternative to leather washer		A/R
77	NA		WASHER, plain	BN4, BT7	12
				BN6, BN7	4
78	324-010	\$0.15	WASHER, locking	BN4, BT7	12
				BN6, BN7	4
79	310-040	\$0.15	NUT	BN4, BT7	12
				BN6, BN7	4
80	805-750	\$28.95	STOWAGE BOX R/H, untrimmed		1
	805-760	\$28.95	STOWAGE BOX L/H, untrimmed	BN6, BN7	1
81	805-770	\$31.40	STRAP, top frame, untrimmed		2

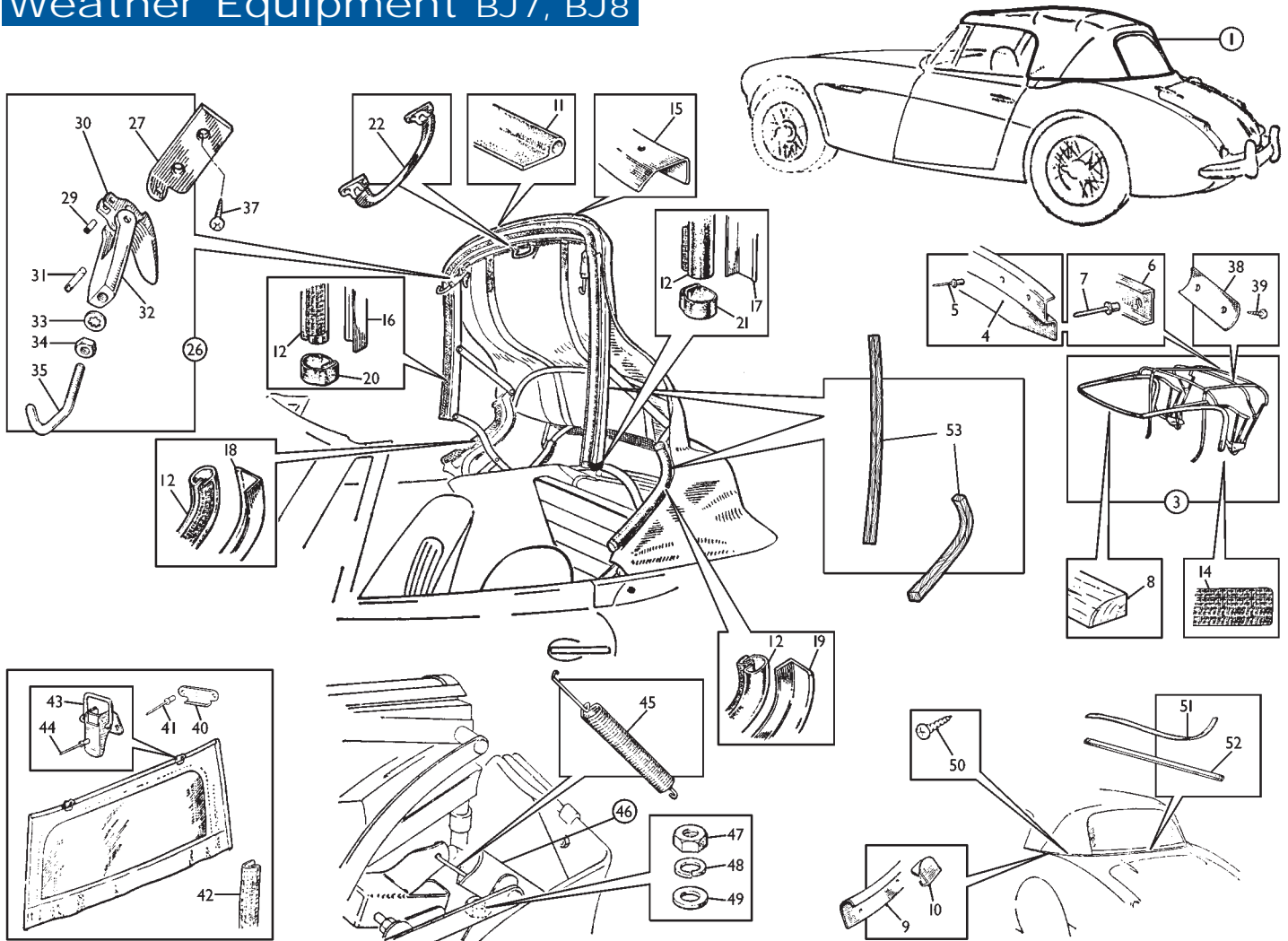


## Sidecurtains, BN4 to BT7

1	259-208	\$395.95	SIDECURTAIN SET		1
2	NA		FRAME, R/H		1
	NA		FRAME, L/H		1
3	NA		BUFFER, frame		2
4	NA		WINDOW, sliding, R/H		1
	NA		WINDOW, sliding, L/H		1
5	NA		WINDOW, fixed, pair		1
6	NA		SLIDE		2
7	NA		CHANNEL FELT		2
8	021-774	\$21.95	WEATHERSTRIP SET		1
10	NA		BRACKET SET, sidecurtain fitting		1
11	NA		BRACKET, securing, front, R/H		1
	NA		BRACKET, securing, front, L/H		1
12	NA		SCREW, bracket to frame		4
13	NA		DOME NUT		4
14	324-110	\$0.10	WASHER, shakeproof		4
15	NA		BRACKET, securing, rear, R/H		1
	NA		BRACKET, securing, rear, L/H		1
16	NA		SCREW, bracket to frame		4
17	NA		DOME NUT		4
18	NA		WASHER, plain		4
19	324-110	\$0.10	WASHER, shakeproof		4
20	682-110	\$0.75	BUFFER, rear securing bracket		2
22	248-940	\$66.95	SIDECURTAIN STOWAGE BAG, black		1

See page 144 for more tops and tonneau covers.

# Weather Equipment BJ7, BJ8

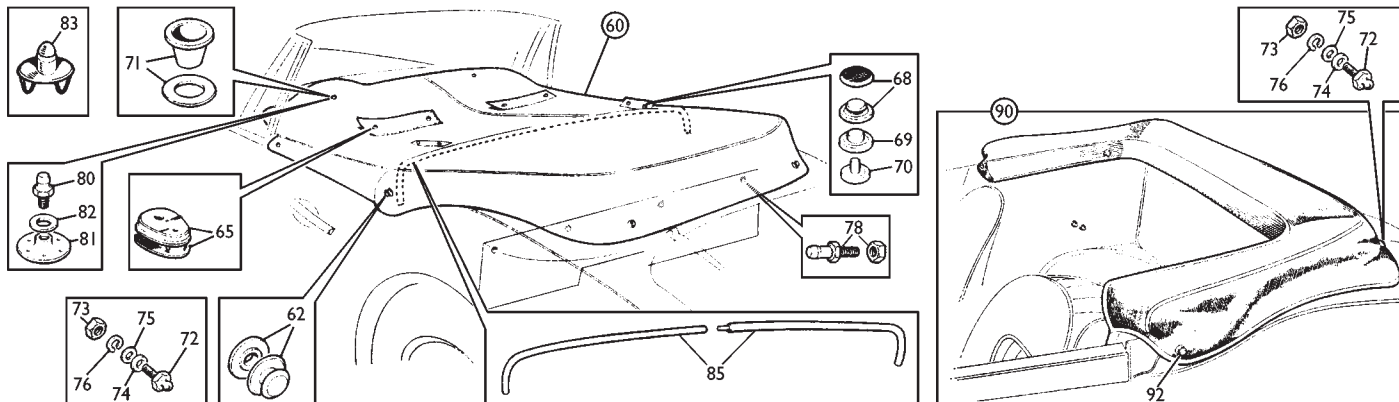


No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	021-531	\$474.95	TOP, clip window, black vinyl	BJ7 to (b)59371 (later tops will fit)	1
	641-060	NA	TOP, clip window, blue vinyl		1
	641-065	NA	TOP, clip window, grey vinyl		1
	021-532	NA	TOP, clip window, red vinyl		1
	021-532	NA	TOP, clip window, white vinyl		1
	021-533	\$399.95	TOP, zip window, black vinyl	BJ7 from (b)59372, BJ8	1
	641-080	\$399.95	TOP, zip window, blue vinyl		1
	641-090	\$399.95	TOP, zip window, grey vinyl		1
	641-090	\$399.95	TOP, zip window, red vinyl		1
	641-070	\$399.95	TOP, zip window, white vinyl		1
3	453-655	NA	TOP FRAME ASSEMBLY		1
4		NA	TRIM RAIL, upper	BJ7 to (b)59371	1
5		NA	RIVET		10
6	806-195	\$48.95	TRIM RAIL, upper	BJ7 from (b)59372, BJ8	1
7	325-287	\$0.25	RIVET		8
8	806-090	\$120.95	HEADER RAIL		1
9	806-735	\$61.95	TRIM RAIL, rear		1
10	326-185	\$0.45	CLIP, canopy to rear trim rail		36
11	682-360	\$21.95	WEATHERSTRIP, front		1
12	249-607	\$16.95	SEAL, header rail, cantrails, w/s post	black, sold per yard replacement type	4
14	641-008	\$12.95	WEBBING SET, grey		1
15	806-115	\$120.95	RETAINER, header rail seal		1
	806-198	\$130.95	RETAINER SET, cantrail seals		1
16		NA	RETAINER, side cantrail seal, R/H		1
17		NA	RETAINER, side cantrail seal, L/H		1
18		NA	RETAINER, rear cantrail seal, R/H		1
19		NA	RETAINER, rear cantrail seal, L/H		1
20	021-778	\$3.10	END CAP, R/H		3
21	021-779	\$3.10	END CAP, L/H		3

No.	Part No.	Price (each)	Description	Application	Qty. Req.
22	803-440	\$21.95	HANDLE, header rail		1
26	805-068	\$138.95	CLAMP SET		1
27		NA	BASE, R/H		1
		NA	BASE, L/H		1
29		NA	PIN, base to clamp		2
30		NA	LEVER, locking		2
31		NA	PIN, lever to body		2
32		NA	BODY		2
33	324-110	\$0.10	WASHER, shakeproof		2
34	311-635	\$1.49	NUT, chromed		2
	311-636	0.00	NUT, stainless steel (alternate, not incl. with clamp set)		2
35	805-308	\$51.95	HOOK PAIR		1
37		NA	SCREW		4
38	805-025	\$3.90	CLIP, web retaining		2
39	323-430	\$0.40	SCREW		4
40		NA	CATCH, window toggle fastener	BJ7 to (b)59371	2
41		NA	RIVET		4
42		NA	CLOSURE, upper trim rail		1
43	401-685	NA	FASTENER, zinc plated		2
44		NA	RIVET		4
45	805-010	\$15.95	SPRING		2
46	805-015	\$3.40	COVER, spring		2
47	310-140	\$0.30	NUT		6
48	365-720	\$0.30	WASHER, plain		6
49	365-730	\$0.20	WASHER, locking		6
50		NA	SCREW, top to wheelarch		10
51		NA	SEAL, top to water channel	BJ7 to (b)59371	A/R
52		NA	SEAL, top to water channel	BJ7 from (b)59372, BJ8	1
53	806-098	\$242.95	WOOD STRIP SET (4 pieces)		1

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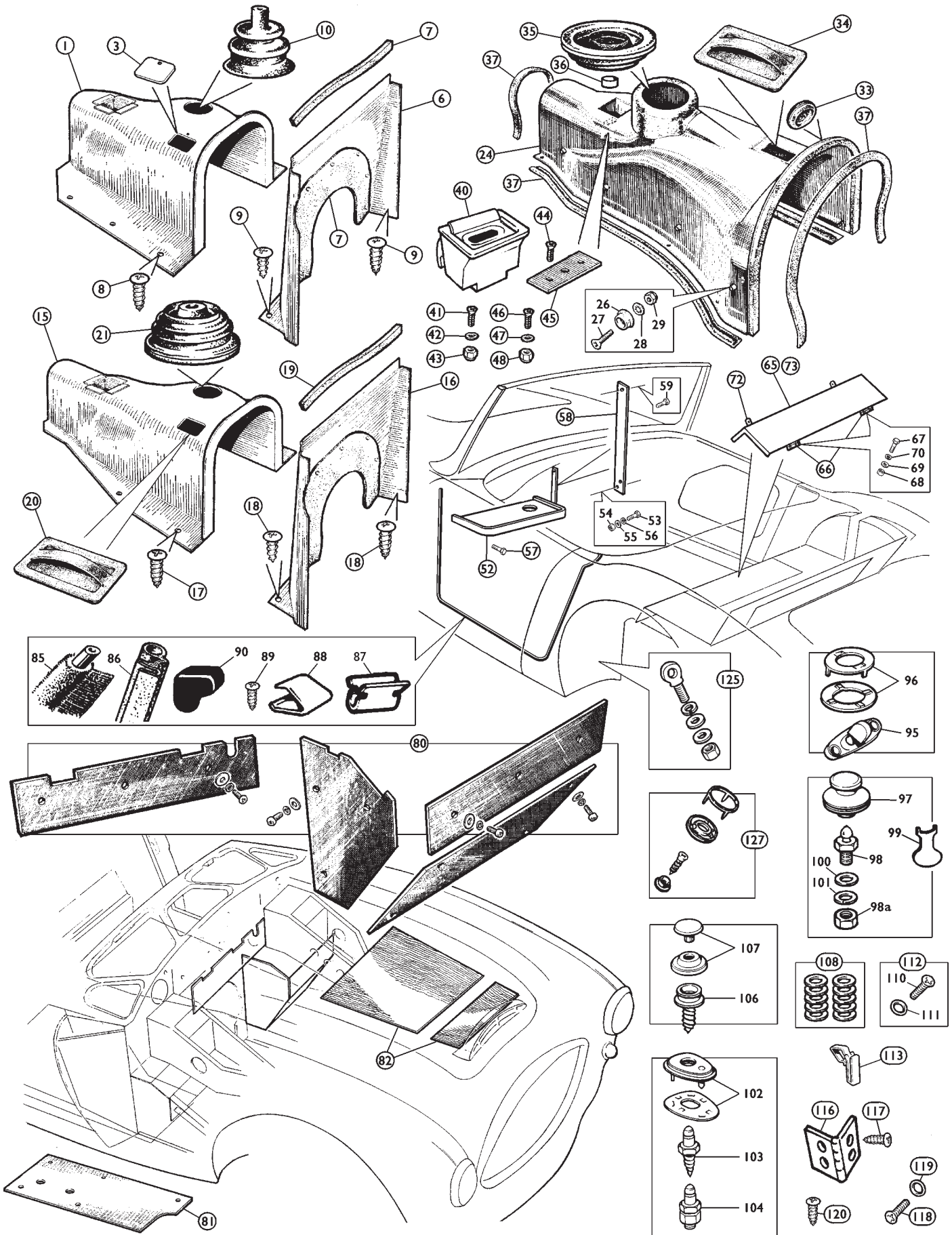


No.	Part No.	Price (each)	Description	Application	Qty. Req.
60	NA		TONNEAU COVER, black	} RHD	1
	NA		TONNEAU COVER, blue		1
	NA		TONNEAU COVER, grey		1
	NA		TONNEAU COVER, red		1
	NA		TONNEAU COVER, white		1
021-539	\$399.95		TONNEAU COVER, black	} LHD	1
	643-070	\$399.95	TONNEAU COVER, blue		1
	NA		TONNEAU COVER, grey		1
	643-065	\$399.95	TONNEAU COVER, red		1
	643-060	\$399.95	TONNEAU COVER, white		1
62	227-600	\$6.50	FASTENER, 'Tenax' (genuine 'Tenax' brand)		4
65	226-308	\$1.25	FASTENER, 'Lift-the Dot'		10
68	227-108	\$0.75	SNAP ASS'Y., female		4
69	226-720	\$0.55	SNAP, male		4
70	NA		RETAINER, snap		4
71	NA		EYELET & RING		2
72	227-700	\$2.25	STUD, 'Tenax', cover to shroud		8
73	310-040	\$0.15	NUT		8
74	435-515	\$0.45	WASHER, leather		8
	315-168	\$1.45	WASHER, nylon (set of 10) alternative to leather washer		1
75	NA		WASHER, plain		8
76	324-010	\$0.15	WASHER, locking		8
78	226-708	\$1.20	FASTENER, cover to heelboard		4
80	226-600	\$1.35	STUD, 'Lift-the Dot', cover to door & dash top	} as fitted	6
81	NA		T NUT		6
82	NA		WASHER, chrome		4
83	226-328	\$1.20	STUD & WASHER		6
85	021-541	\$43.90	SUPPORT RAIL SET, tonneau		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
90	643-080	\$289.95	TOP STOWAGE COVER, black	} BJ7	1
	643-110	\$289.95	TOP STOWAGE COVER, blue		1
	NA		TOP STOWAGE COVER, grey		1
	643-105	\$289.95	TOP STOWAGE COVER, red		1
	643-100	\$289.95	TOP STOWAGE COVER, white		1
643-090	\$279.95		TOP STOWAGE COVER, black	} BJ8	1
	643-130	\$279.95	TOP STOWAGE COVER, blue		1
	NA		TOP STOWAGE COVER, grey		1
	643-125	NA	TOP STOWAGE COVER, red		1
	643-120	\$279.95	TOP STOWAGE COVER, white		1
92	227-600	\$6.50	FASTENER, 'Tenax' (genuine 'Tenax' brand)		10
93	227-700	\$1.20	STUD for Tenax fasteners		10
94	310-040	\$0.15	NUT		10
95	641-055	\$57.95	STOWAGE BAG, top stowage cover, black		1
	NA		STOWAGE BAG, top stowage cover, blue		1
	NA		STOWAGE BAG, top stowage cover, red		1
96	641-075	\$77.95	STOWAGE BAG, tonneau, black		1
	641-095	\$78.95	STOWAGE BAG, tonneau, blue		1
	NA		STOWAGE BAG, tonneau, red		1
97	641-085	\$57.95	STOWAGE BAG, tonneau support rails		1

See page 144 for more tops and tonneau covers.

# Miscellaneous Trim Fittings



# Miscellaneous Trim Fittings

AUSTIN-HEALEY

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Gearbox Covers

			NA GEARBOX COVER	} BN1	1	
			NA SEAL SET, gearbox cover		1	
1			NA GEARBOX COVER	} BN2	1	
2			NA SEAL SET, gearbox cover		1	
3			NA OIL FILLER PLATE		1	
4			NA SCREW, securing plate		1	
5			NA ESCUTCHEON		1	
	807-095	\$67.70	EXTENSION PANEL, gearbox cover	} BN1	1	
			NA SEAL SET, extension panel		1	
6	807-105	\$67.70	EXTENSION PANEL, gearbox cover	} BN2	1	
7			NA SEAL SET, extension panel		1	
8			NA SCREW, cover & panel to floor	} BN1, BN2	14	
9			NA SCREW, cover to extension panel		3	
10	680-910	\$12.95	BOOT, shift lever		1	
			NA RING, sealing, shift lever grommet	BN1 from (b)5746	1	
15	856-430	\$207.95	GEARBOX COVER	} BN4, BN6, BN7 to (c)16038, BT7 to (c)15880	1	
16	807-115	\$182.95	EXTENSION PANEL		8	
17			NA SCREW, cover and panel to floor		1	
18			NA SCREW, extension panel		13	
19			NA SEAL, extension panel		1	
20	680-940	\$1.95	PLUG, gearbox cover		1	
21	021-337	\$8.95	BOOT, shift lever		1	
22	681-038		NA SEAL SET, gearbox cover		1	
24	856-440	\$234.95	GEARBOX COVER			1
26	226-720	\$0.55	SNAP, male			A/R
27			NA SCREW		A/R	
28			NA WASHER, shakeproof		A/R	
29	310-625	\$0.30	NUT		A/R	
30			NA SCREW, 7/8"	} BN7 from (c)16039,	6	
			NA SCREW, 1"		2	
31			NA WASHER, plain	} BT7 from 15881,	8	
32			NA GROMMET, tunnel attaching		BJ7, BJ8	
33			NA BOOT, speedometer cable		1	
34	680-940	\$1.95	PLUG, gearbox cover		2	
35	021-338	\$9.95	BOOT, gearbox cover		1	
36	326-480	\$5.45	CHROME RING, shift lever grommet		1	
37	681-048		NA SEAL SET, gearbox cover		1	

## Ashtray

40	031-322	\$34.95	ASHTRAY ASSEMBLY		1
41			NA SCREW, ashtray mount	} all models except BN1 up to (b)3800	2
42			NA NUT		2
43			NA WASHER, locking		2
44			NA SCREW	} BN4 thru BJ8	2
45			NA PLATE, tapped		1
46			NA SCREW		1
47			NA WASHER, shakeproof		1
48			NA NUT		1

## Parcel Shelves (All models except BJ8)

	856-450	\$58.95	PARCEL SHELF, uncovered	BN1, BN2	1
52	856-470	\$63.95	PARCEL SHELF, LHD, uncovered	} BN4, BN6, BN7, BT7, BJ7	1
			NA PARCEL SHELF, RHD, uncovered		1
53	472-535	\$0.40	SCREW		1
54	310-040	\$0.15	NUT		2
55			NA WASHER, plain		2
56	324-010	\$0.15	WASHER, locking		2
57	314-200	\$0.60	SCREW, 3/8"	} BN4, BN6, BN7, BT7	4
			NA SCREW, 1/2"		3
			NA SCREW, 1/2"	BJ7	7
58			NA BRACKET, parcel tray support	} BN4, BN6, BN7, BT7, BJ7	1
59	322-940	\$0.65	SCREW		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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## Battery Access Panels (BN1, BN2, BN6, BN7)

65	806-600	\$99.95	BATTERY ACCESS PANEL ASS'Y.	} BN1, BN2	1
66			NA HINGE		2
67			NA SCREW, hinge to panel		4
68	310-040	\$0.15	NUT		4
69			NA WASHER, plain		4
70	324-010	\$0.15	WASHER, locking	} BN1, BN2	4
72			NA STRAP, battery access panel		2
73	807-055	\$92.65	BATTERY ACCESS PANEL ASS'Y.	} BN6, BN7	1
74			NA SCREW		4
75	310-040	\$0.15	NUT		4
76			NA WASHER, plain		4
77	324-010	\$0.15	WASHER, locking		4

## Heat Shields and Sound Deadening Kits

80	021-781	\$149.95	HEAT SHIELD KIT, with hardware	BN1, BN2 LHD	1
			NA HEAT SHIELD KIT, with hardware	BN1, BN2 RHD	1
	021-783	\$147.95	HEAT SHIELD KIT, with hardware	BN4 thru BJ8	1
81	021-773	\$95.95	HEAT SHIELD, exhaust	BN1, BN2 (not original)	1
	021-787	\$92.95	HEAT SHIELD, exhaust	} BN7/BT7 from (c)13751, BJ7, BJ8	1
82	021-788	\$26.95	SOUND DEADENING KIT, hood	} BN7/BT7 from (c)13488, BJ7, BJ8 not UK	1

## Door Seals

85	249-760	\$13.90	DOOR SEAL, "Furflex", black	} BN1, BN2 (sold per yard)	A/R
	249-770	\$14.45	DOOR SEAL, "Furflex", red		A/R
	249-780	\$14.95	DOOR SEAL, "Furflex", blue		A/R
	249-790	\$13.40	DOOR SEAL, "Furflex", tan		A/R
			NA DOOR SEAL, "Furflex", green		A/R
			NA DOOR SEAL, "Furflex", beige	A/R	
86	249-695	\$19.95	DOOR SEAL, red	} BN4 thru BJ8 (sold per yard)	4
	249-857	\$19.95	DOOR SEAL, blue		4
	249-609	\$19.95	DOOR SEAL, black		4
			NA DOOR SEAL, grey		4
87	803-400	\$0.35	CLIP, retaining door seal	all except BN1, BN2	A/R
88	240-530	\$3.45	CLIP, door seal end		2
89			NA SCREW	} BJ7, BJ8	2
90	021-778	\$3.10	END CAP, R/H		1
	021-779	\$3.10	END CAP, L/H		1

## Fasteners and Trim Hardware

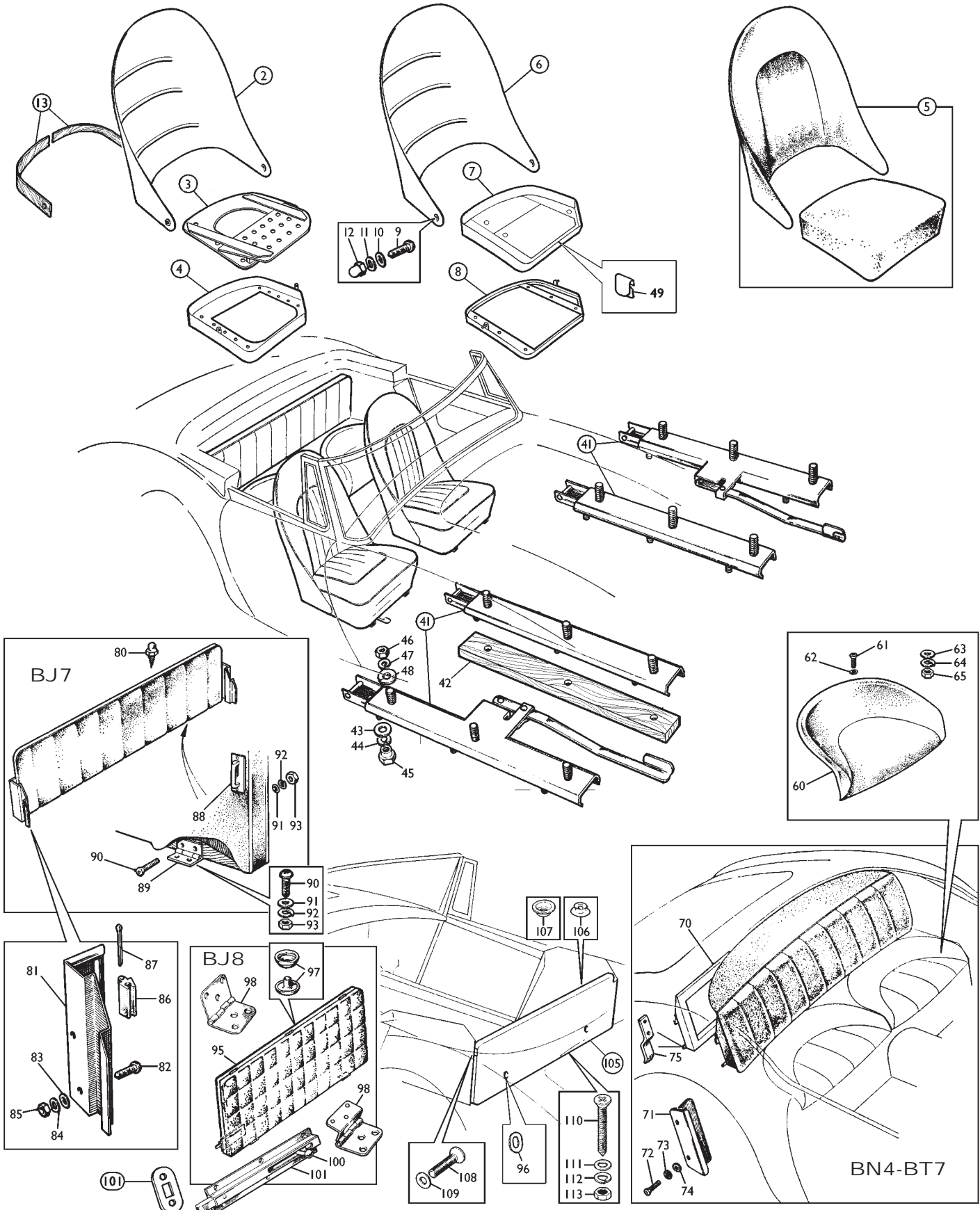
95	227-500	\$1.40	TURNBUTTON		A/R
96	227-408	\$0.50	EYELET		A/R
97	227-600	\$6.50	FASTENER (genuine "Tenax" brand)	} Tenax	A/R
98	227-700	\$2.25	STUD		A/R
98a	310-040	\$0.15	NUT		A/R
99	387-055	\$0.75	KEY, Tenax fastener		1
100			NA WASHER, plain		A/R
101	324-010	\$0.15	WASHER, locking		A/R
102	226-308	\$1.25	FASTENER ASS'Y.	} Lift-the-Dot	A/R
103	226-408	\$2.00	STUD, self-tapping		A/R
104	226-708	\$1.20	STUD AND NUT		A/R
106	226-800	\$0.55	SNAP, male, with screw		A/R
107	227-108	\$0.75	SNAP ASS'Y., female		A/R
108	315-168	\$1.45	WASHER SET, nylon (10 pcs.)*		A/R
*Note: These are used under items 98, 103 and 104 to protect the car's paint.					
110			NA SCREW, dash top	BN4, BN6, BN7, BT7	2
			NA SCREW, dash top	BJ7	1
			NA SCREW, dash top	BJ8	4
111	324-955	\$0.30	CUP WASHER, dash top screw	BN4, BN6, BN7, BT7	2
			NA PANEL SCREW/CUP WASHER SET	BN1, BN2	1
			NA PANEL SCREW/CUP WASHER SET	BN4, BT7	1
112			NA PANEL SCREW/CUP WASHER SET	BN6, BN7	1
			NA PANEL SCREW/CUP WASHER SET	BJ7	1
			NA PANEL SCREW/CUP WASHER OSET	BJ8	1
113	317-070	\$0.45	CLIP, door panel	BJ8	18
115			NA CATCH, magnetic, armrest	} BJ8 to (c)26704	1
116	633-730	\$5.70	HINGE, armrest		2
117			NA SCREW, hinge		8
118			NA SCREW, console to tunnel		1
119			NA WASHER, CUP		1
120	314-095	\$0.25	SCREW, armrest to tunnel	BJ8 from (c)26705	4
125			NA EYE BOLT ASS'Y., seatbelt attaching		2
127	228-128	\$1.75	VELTEX CARPET RING ASS'Y. with snap		A/R

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# Seat Frames, Foams and Fittings



# Seat Frames, Foams and Fittings

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
<b>Front Seats</b>						
	856-198	\$109.95	SEAT FOAM SET, R/H*	} BN1, BN2, BN4 to C.E.68959	1	
	856-218	\$109.95	SEAT FOAM SET, L/H*		1	
2	856-190	\$141.95	SEAT BACK, metal		2	
3	856-210	\$83.95	SEAT BASE, wood, R/H		1	
	856-220	\$83.95	SEAT BASE, wood, L/H		1	
4	856-260	\$145.95	FRAME, seat base, R/H		1	
	856-250	\$145.95	FRAME, seat base, L/H	1		
*Note: These are later seat foam sets which may be used for early cars, with some cutting and fitting required.						
5	856-198	\$109.95	SEAT FOAM SET, R/H	} BN4 from C.E.68960,	1	
	856-218	\$109.95	SEAT FOAM SET, L/H		} BN6, BN7, BT7, BJ7	1
	643-920	\$83.95	SEAT FOAM SET, R/H	} BJ8	1	
	643-910	\$83.95	SEAT FOAM SET, L/H		1	
6	856-200	\$144.95	SEAT BACK, metal	} BN4 from C.E.68960,	2	
7	856-240	\$134.95	SEAT BASE, metal, R/H		1	
	856-230	\$134.95	SEAT BASE, metal, L/H		1	
8	856-280	\$131.95	FRAME, seat base, R/H		1	
	856-270	\$131.95	FRAME, seat base, L/H		1	
9		NA	BOLT, seat back to frame		4	
10	365-720	\$0.30	WASHER, plain		12	
11		NA	WASHER, chrome		4	
12	402-550	\$2.95	DOME NUT, seat back to frame		4	
13	856-358	\$32.95	TACK STRIP SET	BN1-BN2	1	
16		NA	TAPPED PLATE, seat mounting	} BN1 to (b)1000 (both seats fixed)	4	
17		NA	BOLT, to floor		8	
18	310-040	\$0.15	NUT		8	
19		NA	WASHER, plain		8	
20	324-010	\$0.15	WASHER, locking		8	
21		NA	BOLT, seat to tapped plate		4	
22	365-720	\$0.30	WASHER, plain		4	
23	365-730	\$0.20	WASHER, locking		4	
Note: BN1 to (b)1000 had both seats mounted directly onto the floor. To adjust these seats, they had to be unbolted, wooden spacer between each slide and the floor. The passenger's seat sat on one thick and one thin spacer on each side of the seat, and could be adjusted as the early seats. A factory option did allow for the fitment of seat slides on these seats, with the same mountings and hardware as the driver's seat.						
27	320-500	\$0.55	BOLT, packing pieces to floor		} fixed pass. seat, BN1, BN2, BN4 to C.E.68959	6
28	324-590	\$0.20	WASHER, plain, small	10		
29	324-115	\$0.45	WASHER, plain, large	6		
30		NA	WASHER, D shaped	6		
31	324-020	\$0.20	WASHER, locking	6		
33	322-247	\$0.30	BOLT, seat to packing piece	4		
34		NA	NUT in bottom packing piece	4		
35		NA	PACKING PIECE, top	2		
36		NA	PACKING PIECE, bottom	2		
40		NA	WASHER PLATES (set of 4)	BN1 (b)1001 on		1
41	856-380	\$79.95	SEAT SLIDE SET, R/H	} all adjustable seats	1	
	856-390	\$79.95	SEAT SLIDE SET, L/H		1	
42	856-370	\$6.90	PACKING PIECE, seat slide		4	
43	324-860	\$0.35	WASHER, plain		12	
44	324-040	\$0.25	WASHER, locking		12	
45	031-329	\$2.50	'T' NUT		12	
46	310-760	\$0.55	NUT		12	
47	324-020	\$0.20	WASHER, locking		12	
48	324-115	\$0.45	WASHER, plain		12	
49	326-185	\$0.45	CLIP, seat covering to seat frame		A/R	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
<b>Rear Seats</b>					
60	856-160	\$140.95	SEAT PAN*	BN4, BT7, BJ7, BJ8	2
*Note: Seat pan supplied is BJ8 type with welded studs for mounting, and includes washers and nuts. This is a direct replacement for early seat pans which were mounted with sheet metal screws.					
61		NA	SCREW	} BN4, BT7, BJ7 (orig. seat pans)	8
62	324-955	\$0.30	WASHER, cup		8
63		NA	WASHER, plain	} BJ8	8
64	324-010	\$0.15	WASHER, locking		8
65	310-040	\$0.15	NUT		8
70		NA	FRAME ASSEMBLY	BN4 to C.E.68959	1
		NA	FRAME ASSEMBLY	BN4 from C.E.68960, BT7	1
71	805-045	\$47.40	CHANNEL, seat back retaining	} BN4, BT7	2
72	373-960	\$0.55	SCREW		4
73	324-010	\$0.15	WASHER, locking		4
74		NA	WASHER, plain		4
75	805-070	\$47.40	PLATE & PEG KIT		1
76		NA	SCREW for plate		4
80		NA	PEG, top stowage cover		} BJ7
81	805-055	\$25.75	BRACKET, seat back, R/H	1	
	805-065	\$25.75	BRACKET, seat back, L/H	1	
82	322-495	\$0.45	SCREW	4	
83	324-590	\$0.20	WASHER, plain	4	
84	324-020	\$0.20	WASHER, locking	4	
85	310-760	\$0.55	NUT	4	
86	282-350	\$1.95	STOP, seat back (also for early BN4)	2	
87	325-440	\$0.25	SPLIT PIN	2	
88	409-075	\$7.95	STAPLE, breeching	2	
89		NA	HINGE	2	
90	323-005	\$0.50	SCREW, hinge	8	
91		NA	WASHER, plain	8	
92	324-010	\$0.15	WASHER, locking	8	
93	310-040	\$0.15	NUT	8	
95	856-460	\$606.95	BACK PANEL, untrimmed	} BJ8	1
96	856-465	\$8.65	ESCUTCHEON		2
97	227-108	\$0.75	SNAP ASSEMBLY		2
98	856-398	\$103.95	HINGE SET (5 hinges)		1
100	805-040	\$53.95	SLIDE BOLT		2
101	021-805	\$20.95	ESCUTCHEON, for bolt		2
105		NA	PANEL, top protection		1
106	226-720	\$0.55	SNAP STUD		5
107		NA	WASHER, cup		7
108		NA	SCREW, panel to wheelarch		4
109	324-115	\$0.45	WASHER, plain		4
110		NA	SCREW, panel to bulkhead		3
111		NA	WASHER, plain		3
112	324-020	\$0.20	WASHER, locking	3	
113	310-760	\$0.55	NUT	3	



# Upholstery & Trim BN1-BJ7

## 100-4/100-6/3000 Front & Rear Seat Kits

In order to restore the interior of your Austin-Healey to its' original quality, we manufacture early Healey upholstery kits in our own Upholstery Shop with an eye on quality control every step of the way. We use only the finest materials in our kits; our leather is tanned and vaded to the highest standards to ensure durability. Our vinyls have been selected for their color & grain style. Each piece is cut by our skilled craftsmen using patterns painstakingly developed by us. We're so confident of the quality of our upholstery items that we guarantee 100% satisfaction or your money back upon return of the un-installed kit. Order free sample card #878-130 for vinyl and leather samples.

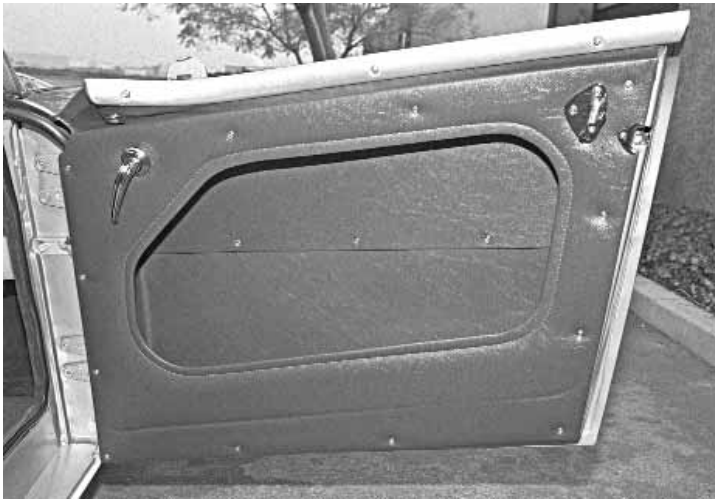
All front seat kits include covers for both front seats.



	Black With Black Piping	Black With White Piping	Black With Red Piping	Red With Red Piping	Red With White Piping	Blue With Blue Piping	Blue With White Piping	Tan With Tan Piping	Price
100-4/100-6 BN4* Vinyl Seat Kit	246-600	246-610	246-620	246-630	246-640	246-650	246-655	246-660	\$329.95
100-4/100-6 BN4* Leather Seat Kit	246-670	246-680	246-690	246-700	246-710	246-720	246-725	246-730	\$699.95
100-6 BN4** thru 3000 BJ7 Vinyl Seat Kit	246-740	246-750	246-760	246-770	246-780	246-790	246-795	246-800	\$349.95
100-6 BN4** thru 3000 BJ7 Leather Seat Kit	246-815	246-825	246-835	246-845	246-855	246-865	246-866	246-875	\$799.95
100-6 BN4* Rear Vinyl Seat Kit*	246-880	246-890	246-900	246-910	246-920	246-930	246-936	246-940	\$189.95
100-6 BN4* Rear Leather Seat Kit*	246-950	246-960	246-970	246-980	246-990	247-000	247-006	247-010	\$368.95
BN4** - BT7 Rear Vinyl Seat Kit	246-885	246-895	246-905	246-915	246-925	246-935	246-937	246-945	\$189.95
BN4** - BT7 Rear Leather Seat Kit	246-955	246-965	246-975	246-985	246-995	247-005	246-007	247-015	\$394.95
3000 BJ7 Rear Vinyl Seat Kit	247-020	247-030	247-040	247-050	247-060	247-070	247-075	247-080	\$189.95
3000 BJ7 Rear Leather Seat Kit	247-090	247-100	247-110	247-120	247-130	247-140	247-145	247-150	\$409.95
100-4 BN1 Vinyl Armrest	247-165	247-175	247-185	247-195	247-205	247-215	247-217	247-225	\$98.95
100-4 BN1 Leather Armrest	247-235	247-245	247-255	247-265	247-275	247-285	247-287	247-295	\$109.95
BN2 and BN4† Vinyl Armrest	247-160	247-170	247-180	247-190	247-200	247-210	247-216	247-220	\$98.95
BN2 and BN4† Leather Armrest	247-230	247-240	247-250	247-260	247-270	247-280	247-286	247-290	\$109.95
BN4§ thru BJ7 Vinyl Armrest	247-300	247-310	247-320	247-330	247-340	247-350	247-355	247-360	\$80.95
BN4§ thru BJ7 Leather Armrest	247-370	247-380	247-390	247-400	247-410	247-420	247-425	247-430	\$97.95

\* through C/E68959 (Longbridge-built cars)

\*\* from C/E68960



## Complete Vinyl Panel Kits

Painstakingly made to match the original designs, these vinyl panel kits give your interior a professional appearance even when installed by the novice. There is no easier way to erase years of wear and tear from your interior than to fit one of our beautiful panel kits! For unmatched durability, we use plywood and waterproof panel board where original. Order free material sample card #878-130.

	Black	Red	Blue	Tan	Price
100-4 (incl. spare tire cover)	247-880	247-890	247-900	247-910	\$372.95
100-6 BN4 (Fits all thru BN4 68959.)	247-925	247-935	247-945	247-955	\$449.95
100-6 BN4 & 3000 BT7 (Fits BN4 from 68960 & BT7)	247-965	247-975	247-985	247-995	\$499.95
100-6 BN6 & 3000 BN7	247-960	247-970	247-980	247-990	\$689.95
3000 BJ7	248-000	248-010	248-020	248-030	\$409.95

## Complete Carpet Sets

Made in our very own upholstery shop, these carpet kits are carefully patterned and cut for proper fit and easy installation. Each complete kit features the correct rubber heelmat, all necessary snaps and studs and bound edges where original. BN6 & BN7 kits include spare tire covers. Order free sample card, part number 878-350, for carpet samples.

	Black	Red	Blue	Price
100-4 BN1	248-720	248-730	248-740	\$349.95
100-4 BN2	248-750	248-760	248-770	\$309.95
100-6 BN4/3000 BT7 Side Shift	248-780	248-790	248-800	\$319.95
100-6 BN6/3000 BN7 Side Shift*	248-810	248-820	248-830	\$449.95
3000 BN7 Center Shift	248-840	248-850	248-860	\$474.95
3000 BT7/ 3000 BJ7 Center Shift	248-870	248-880	248-890	\$329.95

\*BN6/BN7 kits include carpeted spare tire cover.





## Front & Rear Seat Upholstery Kits

Our seat kits are manufactured in England from top-grade materials, including correct chrome herringbone piping and all the important details like the small embossed squares on the standard front vinyl seat cushions. Our vinyl rear seat kits incorporate the correct- heat-welded large square pattern just like the originals. As did the factory, we give you the option to upgrade to luxurious (and wonderfully aromatic) leather as well. On these kits, the piping matches the color of the seat. Whichever your choice, be assured that either will renew the interior of

your Austin-Healey to original standards. You don't need to be an upholsterer to install a Moss kit either! The seat covers easily replace the old ones with no sewing needed. One easy weekend is all the time you will probably need to complete the task. (If you are at all timid about attempting such a project, order our instructional video tape set-part # 211-025—and see how the pros do it step-by-step.) Order free sample card #878-150 for vinyl and leather samples.

All front seat kits include covers for both front seats.

	Black	Red	Blue	Light Tan†	Price
Vinyl Front Seat Kit	247-450	247-470	247-490	247-500	\$611.95
Leather Front Seat Kit	247-510	247-530	247-550	247-570	\$1,094.95
Vinyl Rear Seat Kit	247-590	247-610	247-630	247-640	\$536.95
Leather Rear Seat Kit	247-650	247-670	247-690	247-710	\$830.95
Vinyl Hinged Armrest*	247-720	247-730	247-740	247-750	\$78.95
Leather Hinged Armrest*	247-760	247-770	247-780	247-790	\$142.95
Vinyl Fixed Armrest*	247-800	247-810	247-820	247-830	\$91.95
Leather Fixed Armrest*	247-840	247-850	247-860	247-870	\$131.95

\*Hinged and fixed armrests are not interchangeable, as they require different consoles and bases.



## Complete Vinyl Panel Kits

Painstakingly made to match the original designs, these vinyl panel kits give your interior a professional appearance even when installed by the novice. There is no easier way to erase years of wear and tear from your interior than to fit one of our beautiful panel kits! For unmatched durability, we use plywood and waterproof panel board as original.

	Black	Red	Blue	Light Tan†	Price
3000 BJ8 thru (c)26704	248-040	248-050	248-060	248-070	\$740.95
3000 BJ8 from (c)26705	248-080	248-090	248-700	248-710	\$740.95

## Complete Carpet Sets

Made in our very own upholstery shop, these carpet kits are carefully patterned and cut for proper fit and easy installation. Each complete kit features the correct rubber heelmat, all necessary snaps and studs and bound edges where original. For free samples of our carpet material, order sample card #878-370.

	Black	Red	Blue	Light Tan†*	Price*
3000 BJ8 thru (c)26704	248-870	248-880	248-890	248-895 *	\$329.95*
3000 BJ8 from (c)26705	248-900	248-910	248-920	248-925 *	\$329.95*

\*Note: Light Tan carpet sets are priced at \$523.95  
† Light tan as supplied is the correct BJ8 tan.



## Door Top Rails

Just like the originals, our complete assembled rails include the sheet metal base with a molded foam core covered in durable black vinyl with a grain that matches our interior kits.

858-158      \$179.95

Be sure to see our complete listing of interior hardware, seat foam, seat frames and related items on pages 140-141.

## BJ7 & BJ8 Upholstery Installation Video

Follow a 4 hour installation of a trunk lining kit, carpet and panel kits, seat rebuilding and recovering, and a convertible top. This set of two video tapes takes you through each process in step-by-step detail. You will learn the tricks the pros use.

211-025      \$59.95



# Weather Protection



## Convertible Tops

Our convertible top kits are manufactured for us to the exact original specifications and patterns, incorporating the British "Everflex" material in the correct colors. In addition, we offer tops made from "Sun-Fast" heavy acrylic canvas. "Sun-Fast" is engineered to be soft, supple and with tightly controlled stretch characteristics to insure that tops do not sag or otherwise lose their shape. All necessary fasteners are included with each top kit

## 3000 BJ7 and BJ8 Convertible Top Boots

As with our tonneau covers, our top boot covers are manufactured for us in England to the exact original specifications in the British "Everflex" material in the correct colors. We have the BJ8 top boots in Sun-Fast acrylic canvas, as well.

VINYL	Black	White	Blue	Red	Price
<b>100-4 Top</b>	021-525	021-526	641-000	641-955	\$377.95
<b>100-6 BN4 Top</b>	021-527	NA	641-020	641-015	\$554.95
(Fits up to (CE)68959.)					
<b>100-6 BN4 &amp; 3000 BT7 Top</b>	641-030	641-040	641-050	641-045	\$399.95
(Fits BN4 from (CE)68960.)					
<b>100-6 BN6 &amp; 3000 BN7 Top</b>	021-529	021-530	641-010	NA	\$474.95
<b>3000 BJ7 Top</b>	021-531	NA	NA	NA	\$474.95
(Fits to (B)59371.)		sug 641-070	sug 641-080	sug 641-090	
<b>3000 BJ7 and BJ8 Top</b>	021-533	641-070	641-080	641-090	\$399.95
(Fits BJ7 from (B)59372 thru BJ8, zippered rear window)					

	Black	White	Blue	Red	Price
<b>3000 BJ7 Top Boot, vinyl</b>	643-080	643-100	643-110	643-105	\$289.95
<b>3000 BJ8 Top Boot, vinyl</b>	643-090	643-120	643-130	NA	\$279.95
	Black	Blue	Tan	Price	
<b>3000 BJ8 Top Boot, Sun-Fast canvas</b>	643-091	643-092	643-093	\$724.95	

SUN-FAST	Black	Blue	Tan	Price
<b>100-4 Top</b>	641-001	641-002	641-003	\$732.95
<b>100-6 BN4 Top</b>	641-021	641-022	641-023	\$653.95
(Fits up to (CE)68959.)				
<b>100-6 BN4 &amp; 3000 BT7 Top</b>	641-031	641-032	641-033	\$653.95
(Fits BN4 from (CE)68960.)				
<b>100-6 BN6 &amp; 3000 BN7 Top</b>	641-011	641-012	641-013	\$640.95
<b>3000 BJ7 Top</b>	641-061	641-062	641-063	\$632.95
(Fits to (B)59371.)				
<b>3000 BJ7 and BJ8 Top</b>	641-071	641-072	641-073	\$641.95
(Fits BJ7 from (B)59372 thru BJ8, zippered rear window)				

## Tonneau Covers

Our tonneau covers are manufactured for us to the exact original specifications and patterns, incorporating British Everflex material in the correct colors. In addition, we offer tops made from "Sun-Fast" heavy acrylic canvas. "Sun-Fast" is engineered to be soft, supple and with tightly controlled stretch characteristics to insure that tonneaus do not sag or otherwise lose their shape. First class quality in all respects! All necessary fasteners are included with each tonneau cover kit.



VINYL	Black	White	Blue	Red	Price
<b>100-4</b>	021-535	643-000	643-010	643-005	\$279.95
<b>100-6 BN6 &amp; 3000 BN7</b>	021-536	NA	643-030	NA	\$466.95
(Fits all 2 seaters.)					
<b>100-6 BN4 &amp; 3000 BT7</b>	021-537	643-040	643-050	643-045	\$359.95
(Fits all 4 seaters.)					
<b>3000 BJ7 and BJ8</b>	021-539	643-060	643-070	643-065	\$399.95
Be sure to turn to pages 139-143 for additional tonneau cover components (bows & stiffener sets)					

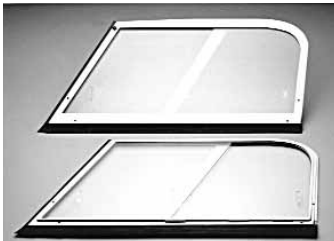
SUN-FAST	Black	Blue	Tan	Price
<b>100-4</b>	643-001	643-002	643-003	\$565.95
<b>100-6 BN6 &amp; 3000 BN7</b>	643-021	643-022	643-023	\$594.95
(Fits all 2 seaters.)				
<b>100-6 BN4 &amp; 3000 BT7</b>	643-041	643-042	643-043	\$596.95
(Fits all 4 seaters.)				
<b>3000 BJ7 and BJ8</b>	643-061	643-062	643-063	\$636.95
Be sure to turn to pages 133-137 for additional tonneau cover components (bows & stiffener sets)				



## 100-4 Side Curtain Set

These U.K.-made reproductions are excellent quality duplicates of the most popular later style 100 side curtain. While at least two other styles were fitted to the early 100, this set fits all 100s.

				Price
Black	259-108	Blue	259-118	\$523.95
Red	259-138	White	NA	\$523.95



## 100-6 & 3000 Original Style Side Curtain Set

Our 6-cylinder roadster side curtains are excellent reproductions of the factory originals. Frames are polished anodized aluminum and feature extruded rubber seals. All mounting brackets are included. Great for concours or daily use for weather protection.

259-208 \$395.95



## Side Curtain Stowage Bag

Accurate reproduction of the original stowage bag supplied when the cars were new. A number of original patterns were used during 100-4 production, and our reproduction is the most popular style.

100-4 Stowage Bag	248-930	\$66.95
100-6 & 3000 Stowage Bag	248-940	\$66.95



## Trunk Liner Kits

Complete your restoration with one of our "tailored to your car" trunk liner sets. Supplied in black "Armocord" only.

BN1 & BN2*	249-912	\$179.95	(concours grade)*
BN4 & BT7	249-915	\$141.95	
BN6 & BN7	249-920	\$326.95	
BJ7 & BJ8	249-930	\$155.95	

\* see page 117 for details



## Top Quality Wire Wheels

Originally, 48-spoke wheels were offered on the 100-4, 100-6 and 3000 models up to BJ7 (c)24366. 60-spoke wheels were offered from 3000 BJ7 (c)24367 through BJ8. For added strength and safety, 72-spoke wire wheels can be fitted to any Austin-Healey with front disc brakes. Choose between triple-plated chrome or silver-painted, depending upon your personal preference.

### 48-Spoke Wire Wheels (15" x 4")

Chrome Finish	454-615	\$295.95
Silver Painted Finish	454-610	\$198.95

### 60-Spoke Wire Wheels (15" x 4 1/2")

Chrome Finish	454-630	\$299.95
Silver Painted Finish	454-620	\$188.95

### 72-Spoke Wire Wheels (15" x 5")

Chrome Finish	454-660	\$366.95
Silver Painted Finish	454-665	\$219.95

## Knock-Off Hammers

We stock types, weights and sizes for every possible application! You'll find dozens of uses around the shop for these handy tools besides wire wheel knock-offs!

1 lb. Lead Knock-Off Hammer	386-020	\$29.95
2 lb. Copper / Rawhide Hammer	386-110	\$37.95
2 lb. Copper / Copper Hammer	386-850	\$43.95
1 lb. Copper / Copper Hammer	386-000	\$28.95



## Wire Wheel Brush

If your Austin-Healey has wire wheels, you need this brush! Shaped to get around the spokes without damaging your knuckles, this heavy-duty brush makes wire wheel cleaning a snap.

386-940 \$7.95



## Wire Wheel Spoke Wrench

This wide-faced wrench is the correct size to turn spoke nipples without rounding them off (unless they're rusted solid!). Made of high quality steel and chrome-plated for durability. The 7" length provides good leverage for over-tightened nipples. 385-800 \$9.95



## Rim Bands & Inner Tubes

We are very pleased to have found a source in England for top quality inner tubes and rim bands. Our inner tubes are designed for use with radial tires, but they certainly can be used on your show car's bias-ply tires as well. Our vulcanized rubber rim bands should be used to prevent the spoke end nipples from chafing the tubes. (Rim bands fit in the center "well" only.)

155 /166 x 15" Inner Tube	452-755	\$21.95
175 /186 x 15" Inner Tube	452-765	\$23.95
15" Wheel Rim Band	452-750	\$13.95

LOCAL & OVERSEAS: 805-681-3400

FAX: 805-692-2525 www.mossmotors.com

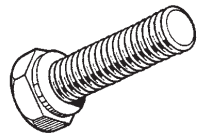


# British Hardware

## British Hardware

Moss Motors now stocks a greatly expanded range of British Standard Fine (BSF) and British Association (BA) hardware as was originally used on the 100-4.

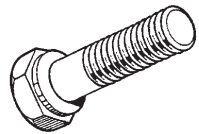
Note that while this hardware requires Whitworth tools, the Whitworth tool size is one size smaller than the BSF diameter: eg. a 3/8" BSF nut or bolt requires a 5/16" Whitworth tool. BA (British Association) hardware requires BA tools. BSB (British Standard Brass) hardware has Whitworth hex sizes and thread form, but all threads are 26 t.p.i. regardless of diameter.



### Hex Head Setscrews

(threaded to head)

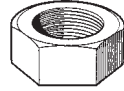
320-960	\$0.90	1/4 B.S.F.	1/2"
320-180	\$0.50	1/4 B.S.F.	5/8"
320-750	\$0.90	1/4 B.S.F.	3/4"
320-190	\$1.05	1/4 B.S.F.	1"
320-360	\$1.30	5/16 B.S.F.	3/4" (zinc)
320-362	\$2.05	5/16 B.S.F.	3/4" (chrome)
320-370	\$1.40	5/16 B.S.F.	1"
320-560	\$1.60	3/8 B.S.F.	3/4"
320-570	\$2.20	3/8 B.S.F.	7/8"
320-580	\$2.40	3/8 B.S.F.	1"
320-590	\$2.05	3/8 B.S.F.	1 1/4"
320-760	\$3.80	7/16 B.S.F.	3/4"
320-680	\$3.65	7/16 B.S.F.	1"
320-905	\$4.05	7/16 B.S.F.	1 1/4"



### Bolts

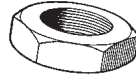
(unthreaded shank under head)

320-765	\$1.10	1/4 B.S.F.	1"
320-200	\$1.50	1/4 B.S.F.	1 1/4"
320-775	\$1.55	1/4 B.S.F.	1 1/2"
320-795	\$1.50	1/4 B.S.F.	1 3/4"
320-800	\$1.70	1/4 B.S.F.	2"
320-825	\$1.90	1/4 B.S.F.	2 1/2"
320-835	\$2.35	1/4 B.S.F.	3"
320-845	\$2.10	5/16 B.S.F.	1"
320-380	\$1.50	5/16 B.S.F.	1 1/4"
320-390	\$1.70	5/16 B.S.F.	1 1/2" (zinc)
320-392	\$2.25	5/16 B.S.F.	1 1/2" (chrome)
320-400	\$1.80	5/16 B.S.F.	1 3/4"
320-410	\$2.95	5/16 B.S.F.	2"
320-420	\$2.75	5/16 B.S.F.	2 1/2"
320-430	\$4.60	5/16 B.S.F.	2 3/4"
320-855	\$3.20	5/16 B.S.F.	3"
320-582	\$2.25	3/8 B.S.F.	1"
320-955	\$3.15	3/8 B.S.F.	1 1/4"
320-600	\$2.35	3/8 B.S.F.	1 1/2"
320-865	\$3.40	3/8 B.S.F.	1 3/4"
320-875	\$3.40	3/8 B.S.F.	2"
320-610	\$3.65	3/8 B.S.F.	2 1/2"
320-620	\$4.95	3/8 B.S.F.	2 3/4"
320-895	\$4.15	3/8 B.S.F.	3"
320-915	\$2.55	7/16 B.S.F.	1 1/2"
320-965	\$2.70	7/16 B.S.F.	1 3/4"
320-690	\$3.90	7/16 B.S.F.	2"
320-925	\$4.20	7/16 B.S.F.	2 1/2"
320-720	\$4.15	1/2 B.S.F.	1 3/4"
320-945	\$4.20	1/2 B.S.F.	2"
320-995	\$4.40	1/2 B.S.F.	2 1/4"
320-730	\$5.70	1/2 B.S.F.	2 1/2"



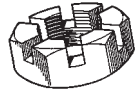
### Standard Hex Nuts

311-030	\$0.40	2BA
311-050	\$0.30	1/4 BSF
311-140	\$0.30	5/16 BSF
311-220	\$0.40	3/8 BSF
310-840	\$2.20	3/8 BSFHT, .437" thick
311-280	\$0.90	7/16 BSF
311-075	\$1.00	1/2 BSF
311-095	\$1.95	9/16 BSF



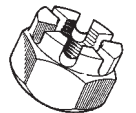
### Locknuts (jam nuts)

311-105	\$0.35	1/4 BSF
311-115	NA	5/16 BSF
311-180	\$3.00	5/16 BSB (brass)
311-230	\$0.65	3/8 BSF
311-125	\$1.20	7/16 BSF
311-340	\$1.95	1/2 BSF
311-360	\$2.55	9/16 BSF (7/16 Whit. hex)



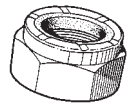
### Slotted Nuts

311-130	\$1.50	1/4 BSF
311-145	\$2.30	5/16 BSF
311-135	\$1.80	3/8BSF
311-165	\$2.45	7/16 BSF
311-175	\$2.90	1/2 BSF
311-185	NA	9/16 BSF
311-370	\$4.35	5/8 BSF
311-380	\$6.65	5/8 BSF (LH Thd.)



### Castellated Nuts

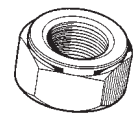
311-195	\$2.10	3/8 BSF
311-205	\$3.85	7/16 BSF
311-245	\$1.50	1/4 BSF
311-320	\$4.75	1/2 BSF



### Self-locking Nuts

(Nylloc)

311-215	\$1.00	5/16 BSF
311-235	\$1.05	3/8 BSF
311-330	\$3.95	1/2 BSF
309-010	\$3.25	9/16 BSF (H.T.)



### Self-locking Nuts

(all metal)

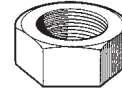
311-225	\$0.75	1/4 BSF
311-150	\$1.65	5/16 BSF
310-880	\$3.45	7/16 BSF (H.T.)



### Dome nuts

(chrome plated)

311-010	\$1.05	2BA
406-160	\$3.00	1/4 BSF
311-160	\$5.70	5/16 BSF
311-170	\$6.90	5/16 BSB
311-250	\$6.50	3/8 BSF



### Brass Nuts

311-020	\$0.45	5BA square nut
311-255	\$0.40	2BA
311-265	\$0.50	1/4 BSF
311-275	\$0.55	5/16 BSF
310-855	\$0.95	5/16 BSF
311-285	\$0.95	3/8 BSF
310-860	\$1.85	3/8 BSF 7/16" thick



## Whitworth Sockets

### 3/8" Drive Whitworth Sockets

by King Dick in professional quality chrome vanadium steel. These sockets carry a full lifetime guarantee.

Set of 7	<b>381-608</b>	<b>\$94.40</b>
1/8"	380-900	\$16.75
3/16"	381-000	\$16.75
1/4"	381-100	\$16.75
5/16"	381-200	\$16.75
3/8"	381-300	\$16.75
7/16"	381-400	\$18.95
1/2"	381-500	\$18.95

### 1/2" Drive Whitworth Sockets

Same construction and quality as above, but 1/2" drive.

Set of 9	<b>382-318</b>	<b>\$149.95</b>
Set of 5*	<b>382-308*</b>	<b>\$77.95</b>
1/4"	381-800*	\$14.70
5/16"	381-900*	\$14.70
3/8"	382-000*	\$16.75
7/16"	382-100*	\$17.80
1/2"	382-200*	\$20.95
9/16"	382-210	\$20.95
5/8"	382-220	\$20.95
11/16"	382-230	\$20.95
3/4"	382-240	\$20.95



## British Taps & Dies

We offer a complete selection of British Standard taps and dies. Make your restoration easier—start building your collection now!

Tap Wrench	385-700	\$28.95
Tap, 2 BA	385-730	\$13.95
Tap, 1/4 BSF X 26	385-735	\$14.95
Tap, 5/16 BSF X 22	385-740	\$16.95
Tap, 3/8 BSF X 20	385-745	\$20.95
Tap, 7/16 BSF X 18	385-750	\$41.95
Tap, 1/2 BSF X 16	385-755	\$30.95
Die, 2 BA	385-850	\$69.95
Die, 1/4 BSF X 26	385-855	\$43.95
Die, 5/16 BSF X 22	385-860	\$45.95
Die, 3/8 BSF X 20	385-865	\$43.95
Die, 7/16 BSF X 18	385-870	\$91.95
Die, 1/2 BSF X 16	385-875	\$75.95



## British Association Wrench Set

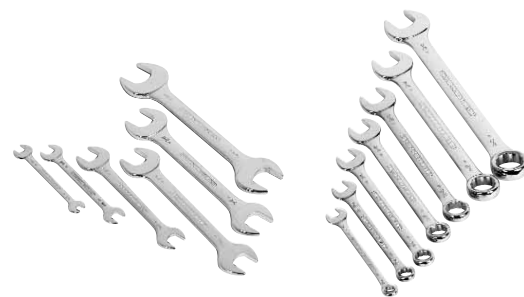
From OBA to 10BA sizes, this set of open end wrenches fits the British machine screws which you can't seem to find the right wrench for.

385-000	\$58.70
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## Whitworth Tube Wrench Set

Similar to the tube wrenches supplied in the original T-series tool kits. Set of 4 pieces includes Whitworth sizes 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", and a tommy bar. 387-100 \$24.95



### Long Open-End Wrenches

Set of 6	<b>383-618</b>	<b>\$171.95</b>
Set of 4*	<b>383-608*</b>	<b>\$74.95</b>
1/8" x 3/16"	383-200*	\$11.50
1/4" x 5/16"	383-300*	\$15.75
3/8" x 7/16"	383-400*	\$19.95
1/2" x 9/16"	383-500*	\$29.35
5/8" x 11/16"	383-600	\$46.20
3/4" x 7/8"	383-610	\$60.95

### Long Combination Wrenches

Set of 7	<b>383-108</b>	<b>\$149.95</b>
1/8"	382-400	\$13.60
3/16"	382-500	\$15.75
1/4"	382-600	\$16.75
5/16"	382-700	\$18.85
3/8"	382-800	\$21.95
7/16"	382-900	\$33.55
1/2"	383-000	\$41.95



### Box Wrenches

Set of 8	<b>384-428</b>	<b>\$164.95</b>
Set of 4†	<b>384-418†</b>	<b>\$92.95</b>
Set of 3*	<b>384-408*</b>	<b>\$63.95</b>
1/8" x 3/16"	384-100†*	\$17.95
3/16" x 1/4"	384-150	\$16.75
1/4" x 5/16"	384-200†*	\$20.95
5/16" x 3/8"	384-250	\$19.95
3/8" x 7/16"	384-300†*	\$32.50
7/16" x 1/2"	384-350	\$30.40
1/2" x 9/16"	384-400†	\$36.75
9/16" x 5/8"	384-450	\$42.95

## Tire Rotation

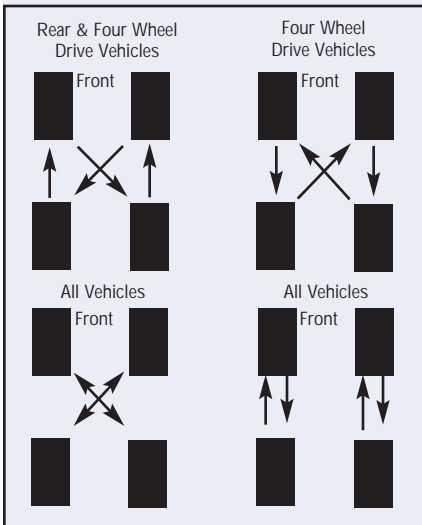
I grew up with a strong and unwavering belief in the commandment: "Thou shalt not cross-rotate radial tires, nor cause reversal of their directional rotation". A friend

of mine even carried two used spare tires (couldn't afford new ones in those days) in his Fiat - one which had been run on the left side of the car, and one on the right. He wasn't going to risk having a tire fly apart because he broke the rules!

Thus, my initial reaction to Mr. Kraft's letter was disbelief, followed by curiosity. Do \$500 truck and bus tires live by different rules than our relatively tiny and inexpensive sports car tires? Have two generations of drivers spent their automotive lives believing in tire fables?

Coker Tire Co., Firestone, The Kelly-Springfield Tire Co., and Pirelli Armstrong Tire Corp. responded to my plea for authoritative commentary with a unanimous "It's OK to cross-rotate radial tires, with the exception of 'Temporary Use Only' spares, and tires with uni-directional tread patterns". Firestone added the recommendation that the vehicle manufacturer's instructions be followed, even though their tires can be cross-rotated. Our thanks to these companies for all the information they sent, and special thanks to Mr. Jim Hildebrand of Coker Tire Co. who added: "I understand that the original theory (common to the late '60s) was that, particularly on the drive tires, the torque would cause the radial side wall cords to slant, and if rolling direction was changed that a balance problem might exist. Further research and testing disproved this theory. The basis being that a slanting of the side wall cords did not actually take place."

Approved Rotation Patterns (extracted from information supplied by Pirelli Armstrong)



The purpose of regularly rotating tires is to achieve more uniform wear for all tires on a vehicle. Before rotating tires, individual owner's manuals should always be consulted for rotation recommendations for specific vehicles. If no rotation period is specified, tires should be rotated every 6000 to 8000 miles or at any sign of uneven wear. The first rotation is most important.

If the tires show uneven wear, ask the service person to check for and correct any misalignment, imbalance, or other mechanical problem before rotation.

### Car & Light Truck Tire Rotation Patterns

Do not include a "temporary use only" spare tire in any of these rotation patterns. If the vehicle owner has a regular tire as a spare and wishes to include it in the tire rotation process, the proper procedure is as follows:

Use one of the four tire rotation patterns, but insert the spare in the right rear position, and place the tire which would have gone to the right rear position in the trunk as the new spare.

When tires are rotated, inflation pressures must be adjusted in accordance with the vehicle manufacturer's recommendations.

Eric Wilhelm  
Moss Motors Staff

## Spring Brake Tune-Up

Freshly tuned carburetors, proper running adjustments, an oil and filter change; these are just the start of a successful driving season. Making sure that your car will stop is probably the most important part of the spring maintenance routine. This year, why not give your car a

thorough brake safety check?

Excessive pedal travel and/or excessive handbrake movement indicates an overdue adjustment or the need for new pads or shoes.

Sticky wheel cylinder pistons or incorrect master cylinder push rod adjustment will result in a 'dead' feeling pedal. Air in the system is the most common cause of 'spongy' pedal. These are the most common of storage-related brake problems.

An obvious and serious brake problem is indicated by the abnormal loss of fluid once the car is put in service. Do not just keep on filling the reservoir; clean and tighten the brake fluid connections. Look for fluid seeping out of the cylinder seals. Pay special attention to the master cylinder. If wheel cylinders leak into the brake assembly, the fluid quickly ruins the shoes.

Leaky rear oil seals are also a prime source of brake contamination. Often, both leaky wheel cylinders and oil seals rob your stopping safety. Determine the culprit and correct the problem.

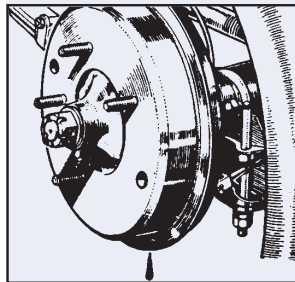
Shoes that have been soaked with brake fluid and oil may sometimes be reclaimed with a proprietary brake cleaner, but it is usually necessary to replace them, as rear axle oil will soften the friction material, greatly reducing its efficiency and safety.

As brake fluid is susceptible to water contamination, it is essential to bleed the brake system once a year. Worn seals will allow air to enter the system without a sign of fluid leak. The need for repeated bleedings is a sure indicator of this fault.

Absolute cleanliness is essential when servicing brake systems. Be sure that the master cylinder top is clean before it is opened, so no dirt or grit enters the system. Small rubber caps (Moss 031-300) are available to cover bleed screws, and are an inexpensive and convenient way to keep dirt out of the bleeders. Wash the backplates and any other gritty areas before anything is disassembled for service.

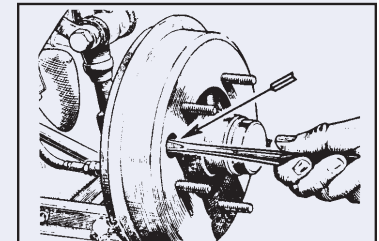
Remove the drums and clean the parts with brake cleaner or soap and hot water. Do not use an air blast to clean brake assemblies. The asbestos particles are a proven carcinogen. Do not handle the clean parts with dirty hands.

Carefully inspect the cylinder bores. Units having rust pitting, score marks, and 'rings' left by corrosion must be replaced. Internal parts must also be in good order. Disc brake pistons that are rusted or corroded will not hold a seal, nor will plungers and pistons that are scored or worn on one side.

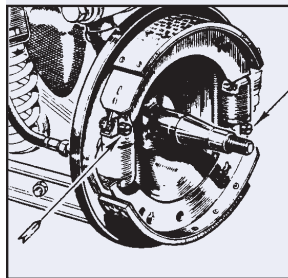


1. A damp backing plate or dripping between drum and backing plate indicates trouble.

Examine the rubber hydraulic hoses. The connections to the metal piping are commonly covered in grease. This area should be kept clean so any indication of cracking or swelling can be observed. An uncommon problem with rubber hydraulic hoses occurs when the inside of the hose swells and cuts off the fluid flow.



3. The general method is to turn the adjusters clockwise until the shoe comes up against the drum, "clicking back" until the wheel turns free.



No problem is apparent on the outside. If you are bleeding the system and no air or fluid passes from the cylinder in question, consider removing the rubber hose for close inspection.

It is preferable to visually inspect front drum brake systems where two cylinders are used. Back off the adjusters to permit the removal of the drum. Get a helper to push the pedal gently. Observe the action of the cylinders' pistons - only one cylinder may be working, while the other may be stuck. That will stop the wheel, but not very well. If the cylinder does not retract fully when pressure is released you can see right away that it will have to be rebuilt.

Tech Tip: Stuck pistons can be forced from cylinders by air pressure. Clean the cylinder; remove corrosion in the exposed bore. Use an air nozzle to force air into the cylinder, covering the open end with a rag to prevent damage from flying pistons.

R.B. Hart  
Moss Motors Staff

## Wire Wheel Hub Grease Cap Removal

Subscribing to the restoration philosophy of "Owner Bonding" and maintaining a rolling restoration, I was undertaking to restore my Healey by rebuilding sub-systems of the car over a period of time instead of the "Catastrophic Restoration" method which requires total disassembly of the car. Being a red blooded American male, I was convinced that REAL men don't need special tools, they can rely on that twenty fourth chromosome (the innate mechanical ability gene) to get them through the most complex mechanical problem. With this conviction, I had set aside a recent Sunday evening to begin the rebuild of the front end of my Healey which would include the replacement of the front wheel hubs and various other front end components.

The process of jacking the front end of the car up provided no major challenges, nor did the removal of the front knock-offs. Then things got interesting. During the pre-rebuild preparation period, I noted that removing the grease cups on the front wheels of the car would require a special tool to pull the grease cup from the center of the front hub. I immediately discounted this as an unnecessary requirement. The removal of those grease cups very nearly brought the entire project grinding to a halt.

Necessity is indeed the mother of invention and the inevitable combination of a Sunday evening (approximately 7:30 with no chance of finding a decent hardware store open) and the gnawing feeling another weekend has escaped without getting started on a Healey project (which has been postponed repeatedly) can bring out the creative genius in anyone.

Panic sets in. The problem appears to be pretty straightforward. What should I do? Until the grease cups are removed, the front end is not going to come apart. Examination of the threaded studs that protrude from the grease cup revealed a previous owner (Does this sound familiar? What will the next owner say about those clever solutions of mine?) had attacked the stud with a pair of needlenose vise grip pliers and mangled the threads in the process. That obviously wasn't a great idea. Just to make sure, I tried it. No, it didn't work for me either. Wait for anger to subside. Feel the power of the creative forces. Light bulb appears over my head. (Yes, the light is on.)

Now for the solution! On an Austin-Healey, the thread on the grease cup studs is 5/16" 24 tpi. I chased the threads that had been mangled by the vise grips with a nut of the same size and this cleaned them up enough so that the threads were usable again. Once I had the grease cup out of the hub I was able to run a 5/16" die down the threads to complete the restoration. I scavenged the following parts from the bits and pieces bin under the work bench:

1 x 1/2" x 3" bolt	1/64 drill bit
1 x 2 1/2" square piece of 1/4" steel	1/2" drill bit
1 x 1/2" flat washer	center punch
2 x 1/2" nuts for the 1/2" x 3" bolt	electric drill or drill press
5/16" x 24 tpi tap	

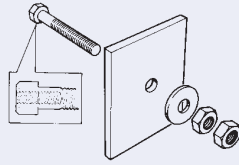
Locate the center of the 1/2" bolt as best as you can and mark it with the center punch. Dead center is nice, but not required. Holding the bolt so it will not spin, drill a hole in the hex head of the bolt. The hole will need to be at least 3/4" deep. A 1" deep hole allows plenty of room, so the tap will not bottom out when you are tapping the hole. I generally will drill a small pilot hole and progressively enlarge the hole until it is the correct size for the tap that will be used (in this case a 5/16" x 24 tpi). Tap the hole in the head of the bolt with the tap.

Next mark the center of the 1/4" steel with the center punch. The intersection of diagonal lines drawn from corner to corner will locate the center of the piece of steel. I recommend starting any hole to be drilled in metal with a small pilot hole, enlarging the hole progressively with larger drill bits until arriving at the final hole size. This will help to maintain control when drilling a large hole. The finished hole in the center of the steel plate should be 1/2".

Now you are ready to assemble the tool. The head of the bolt with the 5/16" x 24 tpi hole tapped into it, screws onto the stud that protrudes from the grease cup. Slide the 2 1/2" square steel plate with the 1/2" hole over the threaded part of the 1/2" bolt that is now extending from the center of the splined hub. The end of the splined hub will stop the plate. Slide the 1/2" washer onto the bolt and thread the 1/2" nut onto the threads of the 1/2" bolt. If it is necessary to tighten the 1/2" bolt on the grease cup stud, thread two 1/2" nuts on the 1/2" bolt and lock them against themselves using two wrenches. Then tighten the 1/2" bolt onto the grease cup stud and loosen the 2 nuts on the 1/2" bolt and remove one of the nuts. Tighten the remaining nut down to the washer on the steel plate. As you rotate the nut on the threaded shaft, the grease cup will be pulled out from the splined hub.

I am sure that modifications can be made to this basic puller. The steel could be substituted with a piece of hardwood. The length of the bolt can be increased or decreased depending on the hub from which you are trying to extract the grease cup. The basic idea is to remove the grease cups without doing a root canal on your wallet buying special tools, if they are even still available. I would rather spend my money on parts to repair my Healey, not buying special tools. Good Luck!

John E. Palmer  
Bethesda, MD



## Restoring The Brake Servo Unit Vacuum Cylinder

The internal surface of the brake servo vacuum cylinder is coated with a dry film lubricant that can wear off with age. This prevents the vacuum piston from moving freely resulting in erratic brake action. I suffered through several problems trying to restore the brake servo unit on my 1967 Austin Healey 3000 before locating a dry film lubricant for the cylinder. This is a summary of my problems and the final solution.

After rebuilding the brake servo unit using a repair kit from Moss Motors, the brakes locked up after the first application. I removed and disassembled the servo unit and found that the vacuum piston was not moving freely. The pressure differential created on the piston when the brakes are applied moved the vacuum piston forward to amplify the braking effort. But, the piston return spring force was not sufficient to overcome the friction between the leather seal on the piston and the vacuum cylinder. Consequently, the vacuum piston did not retract, locking the brakes.

The high friction was caused by the new locking plate seal, i.e., the rubber compression ring that holds the piston leather seal against the cylinder. Checking with Moss Motors, I was informed that the seals supplied with these repair kits were too large in diameter. There were no seals of the proper diameter available, and of course I had thrown the old seal in the trash.

I shaved down the seal until the piston moved freely, reassembled and installed the servo unit, and guess what? The brakes locked up! Not as severe as before, and the brakes would release by tapping the servo unit with a rubber hammer. However, this mode of operation was not acceptable, since it severely bruised my ego to hold up traffic at each stop light with the hood (bonnet) raised on this beautiful automobile, so off with the servo once again.

Upon disassembling the servo unit I discovered that the coating on the vacuum piston cylinder near the retracted piston position (brakes off) was essentially gone. The repair manuals indicated that "no lubrication is needed for the piston seal since the cylinder is specially treated during manufacturing". No problem, just find out what this special treatment is, and retreat the cylinder surface. Wrong. I called everyone that might know and ran into a blank wall. They all said, if you find out let us know. That is why I am writing this article.

I did find out how they treated the surface during manufacturing, but a chemist friend of mine put me on the right track. He indicated that a lot of progress has been made in dry film lubricants since the '60s and recommended a local company that specializes in these coatings. I investigated the products, stripped and recoated my vacuum boost cylinder, and guess what? My brake servo works fine, I can stop my Healey on a dime, and I don't hold up traffic at stop lights.

The dry film lubricant that I used is provided by:  
Sandstrom Products Co.

224 Main Street, P.O. Box 547  
Port Byron, IL 61275

The dry film coatings that Sandstrom Products markets have molybdenum disulfide as the primary lubricant combined with a lacquer-like additive for adhesion to metallic surfaces. They provide two basic products. One is 26A, an air dry lubricant that will withstand operating temperatures of 300° F. The other is 9A, a heat curing product that will withstand operating temperatures of 500° F.

I used the 26A product since the operating temperature of the servo is below 300° and it was much more convenient to apply. This product can be obtained in an aerosol can for about \$10/can. Try it. You will like it.

Richard Strunk  
Platteville, WI

## Tech Tips

### Time For Bodywork?

When finishing body repairs, try to keep the grinding, filing, and sanding strokes horizontal rather than vertical, especially on large relatively flat areas. This helps to provide light reflections which minimize any ripples or waves in the panel. Vertical strokes can make a straight panel look wavy, even when it's not!

### The Basics of Rust Repair

The most feared four letter word in a British sports car owner's vocabulary must be rust. I once saw a TR250 collapse in the middle when lifted by a tow truck: when set back on all fours, the center portion of the frame was resting on the pavement. Rust, caused by road salt and neglect, was responsible.

Even in areas where road salt is not used, rusting agents may be present which literally eat holes in automobiles. Dilute sulfuric acid is present in many areas in the highly publicized form of "acid rain". Some crop spraying chemicals are also active rusting agents, while salt spray in coastal areas often turns cars into dangerous hulks of rusty steel lace. Once the rusting process has begun (often by the time the car reaches the dealer), it is too late for protection – remedial action must be taken immediately to remove existing rust, no matter how seemingly insignificant.

The only way to remove rust which hasn't yet eaten entirely through its "host" panel is to sand down to clean metal, treat the sanded area with a rust remover (most proprietary solutions containing phosphoric acid work well), wash thoroughly to remove all traces of the rust remover, prime and paint. It's a lot of work, even for a relatively small area. If rust is forming between two pieces of metal spot-welded together, or otherwise lapped over each other, acid treatment is not recommended, as it can't be adequately neutralized.

What can be done to de-rust a sealed, boxed-in area? Unless you can get to all rust-contaminated surfaces and de-rust them, there's not much that can be done.

Generally, the compounds advertised as "rust neutralizers" and such, have some rust retardant value, but they don't seem to effect permanent cures. "Body cancer" is one of the least pleasing pseudonyms of automotive rust, but one of the most accurate. Once rust has eaten through a panel, even in pin-holes, the only cure is to cut out the affected part and weld in a new piece. This can be more trouble and certainly more expensive than prevention or immediate first aid when rust is first noticed, but it is the only way to cure the problem. Body-putty, lead, pop-riveted patches and other commonly used "repair" methods only hide the problem, they do not cure it. Rust has an even more dangerous cousin, the electrolytic corrosion of aluminum panels where they join steel, as on Big Healeys. In this case, the aluminum and steel, in the presence of moisture, act as an electric battery, especially when the moisture is salt-laden and the temperature is warm. When this occurs, the aluminum crumbles and turns into white powder, leaving the steel rusty, but usually sound.

What makes this form of 'body rot' worse than rust is that it is much more difficult to perform 'cut and weld' repairs on aluminum than on steel. Prevention of corrosion is much easier than repair. When washing your car, wash it thoroughly underneath as well. Do whatever you can to dry it - blow with compressed air, mop it dry, or open doors, trunk and hood to allow water to evaporate. Letting it sit out in the hot sun will dry it quickly enough. Above all, do not put a wet car in a heated garage; heat, combined with high humidity, is what rust thrives on. Check the car thoroughly underneath for raw or rusty metal areas. Clean and protect them with paint, undercoating, or even grease. Have you ever noticed that the bottoms of your front floors never seem to get rusty, the oil from engine leaks protects them. (This won't prevent floors from rusting from the inside, though.) Do whatever you can to prevent rust from starting. Most commercial undercoatings work very well when properly applied. Checking a car for rust and finding all the rust is not as easy as it sounds. For example, by the time rust bubbles appear under the point at the lower front of MGB rear fenders, it's a good bet that at least the rear portion of the rocker panel (covered by the fender) and the vertical inner sill panel are in much worse condition. The only way to find this dangerous structural rust is to explore. Remove the outer rusted fender section, probe deeply and try not to be horrified by what is found. On most cars, removal of the front bulkhead sealer plates will show if there is any rust "inside" the lower rear of the front fenders. This is one of rust's favorite spots. While exploring, the traditional "ice pick" method works, but I prefer to tap suspect areas with a body pick hammer which has the pick ground to a hemisphere about 1/8" in diameter. Light tapping with this won't damage sound bodywork, but it will, by sound and feel, if not by penetration, find all rust damaged areas which are not usually apparent. So your car's like mine, well past the prevention stage, and ready for major surgery. Moss helps hundreds of us each year by supplying not only complete fenders, rocker panels, and floor boards, but also repair panels which are designed to replace those areas of your car which are prone to rusting. Check the Moss catalog for the car of your choice and you will likely be surprised by the number of such body repair pieces available.

Eric Wilhelm  
Moss Motors Staff

### Installing Rust Repair Panels

Before repairing a rusted area on a car, a "battle plan" must be carefully worked out. If there is any body filler or damage nearby, consider replacing more than just the rusted area. If adjoining panels are also rusted, a logical sequence of operations must be planned. Above all, have your Moss repair panels in hand before cutting rusted/damaged areas out of your car. This not only makes planning the job easier, but it lets you see exactly how the repair panel will fit. It's also a good way to prevent cutting out an area larger than the repair panel, a potentially costly mistake. Careful measurements and marking are essential.

Plan with care. Start from the inside out. Floors and sills (always before removing the body from the frame if the car has a separate frame) are followed by inner fender and door pillars, after which come rocker panels and then fender patches. This is, of course, a very general outline.

Equipment needed to produce professional quality repairs is generally beyond the tool inventory of the average enthusiast's garage, but it is often cheaper to purchase needed tools and equipment than to take the car to a body shop, especially if only "skin" repairs are required. The most expensive item required for this is most likely a M.I.G. welder or oxy-acetylene torch set-up to do the actual welding. (If only non-stressed areas are to be repaired, pop-riveting is usually adequate.) A few years back, an "inexpensive" M.I.G. welder cost just under \$1,000. Recently there have been "tabletop" models available starting under \$300, which puts these invaluable devices within the reach of many.

For cutting the rust out of your car, I have found a hand-held 4" grinder with a cut-off disc to be quick, clean, and accurate. These have the added advantages of producing virtually no distortion in the metal, and can be used with grinding discs for grinding welds. Chisels, hand shears, and cutting torches should not be used on most external panels, as they produce too much distortion in the surrounding metal. Cutting torches are great for rough or preliminary work. Nibblers may be used, but are generally slow and leave a slightly ragged edge. They are good for cutting small radius curves, however.

Spot-welded panels such as rocker panels can usually be removed by carefully drilling the spot welds with a drill of slightly larger diameter than the welds. If the welds are drilled out through the entire assembly, the new panel may be plug welded from the "back" of the holes. If done carefully, appearance of the original spot-welds can be approximated. In any case, once the spot welds are drilled, the old panel may be separated from the piece it was welded to with a thin sharp chisel and vise-grips. Rocker panels are easy to remove if the main part is cut away from the welded flanges, and the flanges removed separately.

Repair panels may be mated to the cuts made in the car by overlapping or with butt-joints. Overlaps are easily made, and may be welded or pop-riveted, but they leave a grossly uneven surface unless the edges of the "hole" are joggled, so that the surface of the patch and any rivet beads are slightly below the surface of the main panel. The time and effort to do this properly makes this method more difficult than butt-welding. Butt-welding is the joining of two pieces by their edges, and demands careful matching of the edges.

Whichever method is used depends on equipment available and what sort of panel is being installed. Floorboards and trunk pans can be installed with lapped edges, while exterior "patch panels" should be butt-joined if a minimum of body filler and finishing is to be used.

Plan where to run the joint. For example, some MGB lower fender repair panels run just above the waist line (where the chrome trim goes). It is much easier for many reasons to trim the repair panel so the weld is along the bottom of the original joint line, and will be hidden by the chrome trim.

Plan for drainage - there was a reason the car rusted where it did. Figure out why, and add inconspicuous improvements such as extra drain holes where required. To install a panel, mark on the body of the car approximately where you think the edge of the repair panel will be. Remove all of the original pieces to be replaced except for an inch or so along where the main joint or weld will be. It should then be possible to scribe an accurate line on the body for the final cut where the two panels will join. Cut this carefully with as little distortion and with as smooth an edge as possible.

Hold the repair panel in place, and note any areas which need attention. These could be unfair mating flanges, ragged surfaces (remnants of old welds, barbs left from rough chisel work, or slag from cutting with a torch), or poorly mating edges. Look for imperfections in the repair panel itself. Trim, grind, hammer (gently) or do whatever is required for a perfect fit all over.

With the repair panel held or lightly clamped in place, place a small "tack" weld at the center of the major joint. In the case of a lower fender repair panel, especially when the weld will not be covered by trim and the joint is straight, allow the contraction of this "tack" to pull the bottom of the panel away from the car slightly - when later "tack" is made and the bottom of the panel pushed into place, the joint will (usually) be slightly below the "correct" surface. The idea is to have the finished (ground-off) weld slightly "low", so a light coat of body putty or lead is all that is needed to bring the repaired area to smooth perfection.

With the first tack in place, wiggle the panel around a bit for perfect alignment, and place more tacks at 2-3 inch intervals from the center outwards in both directions,

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one on one side of center, the next on the other side, and so on. By leaving a small gap between the two pieces to be butt-welded (about 1/32" is fine), a small thin screwdriver or other object may be used as a lever to pry the two pieces as required to perfectly align the two surfaces at each tack. With the "cosmetic" joint(s) well tacked, weld the flanges and other edges of the panel, being careful not to allow enough heat to build up to cause any distortion. The best way to do this is by "skip-welding", in which short welds are made at long intervals around the work until it is finished. Now go back and put a tack weld between each of the previous ones on the "cosmetic" or "exposed" joint, aligning the surfaces as before. Do it again - a tack between the ones just made and the original ones. If the resulting gaps are more than about 1/2" long, do it again. With a hand grinder, carefully grind off the tops of all these little tack welds. After aligning the surfaces as before, use the skip-welding procedure mentioned earlier, to carefully weld in the gaps, again being careful not to cause adverse heat distortion. Grind off the excess weld carefully, without hitting the body panels. If you find the weld to be in a slight depression, congratulations! If the ground weld is still slightly raised, do not try to grind it and the edges of the now joined panels flat - you will make the metal too thin, and cause the weld to crack. Careful hammer work or heat shrinking is the only cure - consult an experienced body man and/or a good book on bodywork.

Common questions about repair panels are: (1) Why not braze them?, (2) Why not sell galvanized panels?, and (3) Why aren't all the repair panels supplied in primer? Brazing can be used, but causes paint adhesion problems unless proper preparation and primers are used. Galvanized panels should not be used, as the fumes from welding these are highly toxic. Furthermore, as the zinc is burned off at the welds, protection is lost where it is most needed. All body panels should be stripped to the bare metal before finishing, and properly prepared for paint. It is easier to work with an oil-covered or even slightly rusty panel than one already covered with primer that must be removed, as it must be thoroughly cleaned anyway. Eric Wilhelm Moss Motors Staff

## Installing Door Handle Pins

For those Austin Healey and Triumph owners who have struggled to replace the original pins holding the door and window winder handles in place, here is a straightforward solution: Using a suitably sized nail (it must just fit inside the handle), cut off the head, then pre-measure it to the same length as the original pin. Cut through one third to one half of the nail's diameter. When you are ready to install the handle, insert the nail up to the cut and

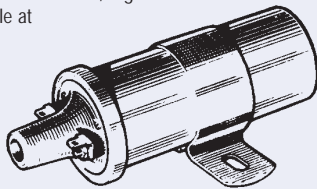
bend it. The nail will break off and your "shear pin" is in! If you have difficulty seeing exactly how far to insert the nail before shearing it, tie the cut with a piece of thread, or put a drop of bright fingernail polish on it. Thomas Dillard Anaheim, CA

## Damp Starting Problems

If your car is still slow starting, or won't start in wet/damp weather, and you have checked and convinced yourself that your battery is strong, the grounds and hot connections are all good, timing, plugs, and points are all up to specs, it is now time to

go to the next step. You should seriously consider replacing your old, probably weak and/or worn out stock 25k coil with a new, high voltage 35k or 40k volt coil. They are available at reasonable prices. If you are a purist, rest assured that the Lucas Sports Coil (Moss #143-200), is still available, although not originally fitted at the factories. Most likely if all the other electrical stuff is working well, you will solve your wet/damp starting problems with a high voltage coil.

Try it, and if you are like me, you will wonder why you or Lucas didn't do it 20 years ago. Tom K'Burg Salem, NJ

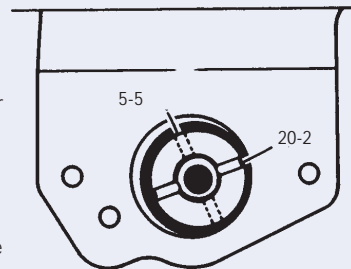


## Austin-Healey Distributor Timing

Many of you have heard one of my favorite expressions "Timing, ... timing is everything!" Well, this month that's just what I want to talk about. And, maybe a few things more. How many of you BJ8 owners have rebuilt your engine? A few probably. When you put the distributor back in after the rebuild, did you have a problem with the vacuum advance unit interfering with the oil filter?

I'll bet you did if you followed the shop manual and had your number one spark plug wire in the "three o'clock position" where the rotor points to the locator notch and where the hold-down clamp attaches. To the best of my knowledge (and I could be wrong on this), all 6 cylinder cars originally had their distributor caps wired with number one in the position I've described above. But for more clarity, I call 12 o'clock the orientation of the cap such that the spark plug wires point directly to the imaginary 12 on the clock as you are looking down on the cap (caps don't get no respect anyway!) And in case this still doesn't convey my meaning, see the pictures below.

First, however, some notes about the pictures. There are two different types of distributor caps, one for the DM6A distributor and one for the 25D6 type in the BJ8s (and some late model BJ7s from engine number 29F3563). I've enclosed a picture of both. However, in looking up this info, I found a misprint in the shop manual describing the 25D6 wherein it describes in one part the 25D6 as having a "pre-tilted" contact breaker unit and in another part describes the "tilted" angle of the breaker plate. "Tilted" or "titled". You choose which ever suits you.



(Pick your favorite "time" and you will have no trouble with clearance.)

The shop manual, written long before the BJ8 engine and distributor came along, tells you to install the driving spindle (the slotted, geared thing you stuff into the distributor hole that the distributor then mates to) in the "twenty-to-two" position.

This kind of tribal mating ritual works just fine for all 6 cylinder cars with a mechanical tach where the tach drive mechanism placed between the driving spindle and the distributor. For, you see, it places the distributor well above the oil filter with adequate clearance for the vacuum advance unit. Ah, not so BJ8s with their electronic tach, and a different distributor that mates to the engine much further down into the "dark pit". If you use the "twenty-to-two" technique, you will have problems timing the engine unless you,

- 1.) alter the wires coming from the distributor or,
- 2.) re-install the driving spindle in a different position. "What position is that?" you ask? I, too, asked that question. Here's what I got for an answer!

Having placed the drive spindle in the appropriate position in the engine (and car) I'm reassembling, such that the distributor's vacuum advance unit would nestle neatly between the engine block and the oil filter, leaving enough room to accurately time the thing, I asked several (two, actually) innocent bystanders (I had to go get them) to describe what they saw in looking down into the drive spindle hole. Having gotten several off-the-wall comments, I told them to just describe the slot in the drive spindle in terms of the hands of a clock. Here's the results! My son said it was "four fifty-five or eleven twenty-five". My wife said it was "twenty-five-after-eleven". Well, I guess opposites attract as I said it looked like "five-to-five" to me! Isn't diversity of opinion wonderful?

Here's the picture of the drive spindle. Pick your favorite "time" from the observations above for your BJ8 and install the drive spindle as I have marked and you will have no problem with clearance (unless you are one tooth off!) I've about run out of time for this subject, so follow your shop manual for the rest of it. It won't lead you too far astray. But remember the "twenty-to-two" rule for mechanical tach drive style distributor mounts and "five-to-five" rule for BJ8s. Hope this has been a timely tip!

Ron Phillips La Habra Heights, CA

## Healey Intermittent Short

I recently was plagued by an intermittent short on my Healey 3000 that for a long time defied diagnosis. The short was in the primary circuit of my distributor but I couldn't figure out what was causing it. I removed the distributor and rebuilt it (it probably needed it anyway),

but that still didn't solve the problem. Eventually, I traced it back to the battery master switch in the trunk. A wire from the distributor leads back to the master switch. The switch had malfunctioned some time earlier but rather than replacing it, I had taken it out of the circuit. Had I replaced it when it initially malfunctioned I would not have spent the many hours that I did searching for the cause of the problem. (Moss offers the #145-770 battery master switch as the solution to this problem.) Bob McLachian Bismarck, ND

## Healey Voltage Generators and Regulators

Let's talk about Healey voltage regulators and other electrical stuff! 100-4 and 100-6, Bugeyes, and 3000 Mk I and IIs have RB106 voltage regulators. BJ8s have RB340 regulators, as did my Sprite AN9 MkIV. The easiest way to tell the difference (in spite of the fact that each type is labeled) is that the RB106 has two bobbins and the RB340 has three.

The information on setting the voltage and current flow

limits is presented on test cards provided initially by Lucas. It will take a volt-ohm meter and an amp meter to do all the tests. The quick check I perform to see if my regulator and generator are working is to check battery voltage. With the engine idling at a fast tick-over, anything over 12.8V with 13.5V being the number I use for a fully charged battery, indicates that charging is occurring. If you get 12 to 12.8V for a reading it is probable that no charging is happening. You see, a 12V battery at rest can be as strong as 12.8V.

By following directions from the Lucas test card you can reset your regulator to nominal value. Which dynamo do you have? To make the settings you need to know. You should check the numbers (and letters) on yours to be sure—here's what came stock:

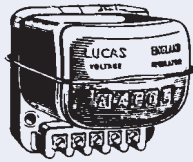
### Stock Dynamo Settings

Healey 100 (C45PV-5), 22 amps @ 13.5V at generator rpm 1700-1900.

Healey 100-6 is the same as the 100.

Healey 3000 MkI-II (C45PV-6); 25 amps @ 13.5V at generator rpm 1700-1900.

Healey 3000 MkIII (C42); 30 amps @ 13.5V at generator rpm 1250.



To test a generator in place, disconnect the leads from it (both of them) and jumper the two connections on the generator together. Attach a voltmeter to either of them (with the other voltmeter lead grounded to the generator case) and start the engine. Slowly increase speed and watch the voltmeter. If the leads are correctly attached (you may need to reverse them), and the generator is working, the voltage will climb from zero at idle to over 20 volts as you're passing 1000 RPM (more or less).

If nothing happens it's possible the brushes are not contacting the armature and a replacement set may cure the problem. Also just unsticking them in their holders sometimes solves the problem. Occasionally you will find a broken brush spring, however, if this still doesn't work, it's time to take the generator to an auto electrical shop.

I also use my wire wheel motor set-up, belt driven to spin a generator to test it. That way I don't have to remove and install the generator from a test bed (the Healey!) Finally, did you know there's an arrow on our Lucas generators to indicate direction of rotation? See if you can find it sometime!

Ron Phillips  
La Habra Heights, CA

## Balancing SU Carburetors

We know that the balancing of SU carburetors requires the removal and replacement of the anchoring nuts and bolts, and washers for the air cleaners. We also know the contortions required to replace the washers and nuts up under the carbs (as

well as the kneeling, searching and cursing when we drop them...twice!). I think the following might simplify the problem.

The holes in the carb flanges that the 1/4" (.250") air cleaner anchoring bolts go through are .257" plus (at least the ones for my BN-1 Austin-Healey "H" carbs) and this just happens to be the recommended hole size to install 5/16" x 18 t.p.i. helicoils. Run the 5/16" x 18 t.p.i. tap in a helicoil kit into these holes with the wing nut tool. The insert may be a little long for the thickness of the flange but screwing a 1/4" x 18 tpi bolt through will break off the little tang and set them.

Now the removal and replacement of the air cleaners is from the outside, and washers and nuts under the carburetor are not required. This method can also be used on other British cars with the same set-up.

Donald LaTrobe  
Huntington Beach, CA

## Mallory Dual-Point Distributor



In this article we will examine yet another alternative ignition system for your British sports car, the Mallory Dual-Point Distributor. What makes the Mallory unique among point type ignitions, is, as the name implies, it has two separate sets of points to do the work of one. What are the advantages to using two sets of points? In the Mallory distributor, one set of points opens the primary circuit and the other closes it, giving a longer period of dwell (the period of time that the points are closed, expressed in degrees).

The dwell period is the time when the secondary windings in the ignition coil charge the magnetic field up for another high voltage blast when the points open (20,000-40,000 volts!). It can generally be said that the longer the period of dwell, the higher voltage the spark. On most four cylinder engines, the dwell period is about 60°, but the Mallory Dual-Point Distributor has a dwell period of 72°, so even if you choose to use your stock coil, you will still have a "hotter" spark, as the coil has more time to charge itself up than with a conventional distributor. This is accomplished in the Mallory unit by the following process. In the four

cylinder distributor the point cam has eight lobes, and as it rotates, it opens the primary set of points completely, triggering the coil. Then the lobe rotates another 8° and opens the secondary set of points. Shortly after the secondary set has begun to open, the primary set closes, and the ignition coil starts charging even though the secondary set is still open. After the secondary set has closed the process starts again for the next cylinder.

Why not just crank open the points for more dwell in your stock distributor? You could, but this would have an adverse effect on the ignition timing and the points would wear in short order, as they are designed to work at a specified gap, all of which would result in a loss of performance and economy. Another feature of the Mallory Dual-Point Distributor is the fact that it has a full centripetal advance unit, rather than the part-centripetal, part-vacuum advance system used on the stock Lucas distributors. This feature may make it illegal for use on pollution-controlled vehicles (check your local and state laws before using this unit on the street) but makes it perfect for use with high performance engines equipped with sidedraft carburetors that often lack a vacuum port for use with a stock distributor. The Mallory unit is also easily adjustable for total amount of ignition advance, and comes preset at 28° allowing the serious enthusiast the ultimate in tune-ability. The Mallory Dual-Point is supplied without a driven dog or gear, which must be transferred from the old distributor. Mallory has been making high performance ignition systems since 1932, was even a popular modification to MG TCs when they were new! Today there is a Mallory Dual-Point to fit most British cars, so if you're looking for the ultimate in high performance ignition systems, look no further than the Mallory Dual-Point distributor.

Ben Travato  
Santa Barbara, CA

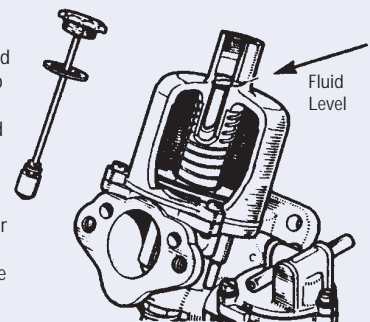
## SU Carb Dashpot Oil

The purpose of the SU damper is to retard the rapid upward movement of the piston on the rapid throttle opening associated with acceleration. This delay in piston movement causes a momentary decrease in

pressure at the throat, thus achieving a momentary increase in richness much the same as with an accelerator pump. The weight of the oil in the damper determines the amount of dampening. A lot of race mechanics use automatic transmission fluid for some misguided reason obscure to me. I think it is too light for normal use. SU publications recommend 20 weight, which I would follow. (Moss sells the correct SU dashpot oil, under #220-225 for a 125ml. bottle -Ed.)

Do not overfill the damper. The proper procedure is to fill "below the top of the hollow piston rod", not "below the top of the chamber neck". Overfilling just spills over into the suction chamber and makes a mess. One easy check is to remove the damper and then re-insert it. If you feel resistance before you reach the threads on the cap, you've put in enough oil.

Jim Taylor  
Kansas City Austin-Healey Club



# Austin-Healey

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	Red	641-045	399.95
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